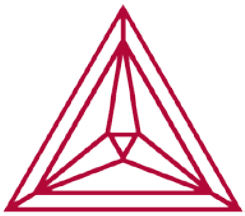
Thermo-Calc Console Mode Example Macros

Thermo-Calc Version 2018b



Thermo-Calc Software

Thermo-Calc Software AB

Råsundavägen 18, SE-169 67 Solna, Sweden

+46 8 545 959 30

documentation@thermocalc.com

www.thermocalc.com

Thermo-Calc Software AB

Råsundavägen 18, SE-169 67 Solna, Sweden

+46 8 545 959 30

documentation@thermocalc.com

www.thermocalc.com

tcex01

Calculation of the Fe-C binary phase diagram.

tcex02

Plotting thermodynamic functions

tcex03

Calculating an isothermal section using the Ternary module

tcex04

Calculating the miscibility gap in the Fe-Cr system.

tcex05

Calculating a vertical section in the Al-Cu-Si system

tcex06

Calculation of an isopleth in low alloyed Fe-Mn-Si-Cr-Ni-C steel.

tcex07

Calculating single equilibria in low alloyed Fe-Mn-Si-Cr-Ni-C steel

tcex08

Calculation of a property diagram for a high speed steel

tcex09

Calculating a dew point with the POLY3 module

tcex10

Preventing Cr2O3 clogging in a continuous casting process

tcex11

Oxidation of Cu2S with an H2O/O2 gas mixture

tcex12

Tabulation of thermodynamic data for reactions

tcex13

Calculating the binary Al-Ti phase diagram and its G curve

tcex14

Variations in solidification of an Al-Mg-Si alloy

tcex15

Simulating the solidification of a Cr-Ni alloy with the Scheil module

tcex16

Second order transition of the Al-Fe system

tcex17

The pseudo-binary system - CaO-SiO2

tcex18

A3 temperature of a steel

tcex19A

Mapping of univariant equilibria with the liquid in Al-Cu-Si

tcex19B

Mapping of univariant equilibria with the liquid in Al-Cu-Si

tcex20

Adiabatic decompression in a geological system

tcex21

Calculating a ternary isotherm in Fe-Cr-Ni

tcex22

Calculating an adiabatic flame temperature

tcex23

Calculating a paraequilibrium and the T0 temperature in a low alloyed steel

tcex24

Simulation of the silicon arc furnace using the REACTOR module

tcex25

Simulating the refinement of steel

tcex26

The As-Ga phase diagram: Plotting the partial pressures of a gas species

tcex27

Calculating chemical vapor depositions (CVD)

tcex28

Pitting Resistance Equivalence (PRE) for a duplex stainless steel.

tcex29

Calculating the speciation of a gas

tcex30A

Scheil calculation for an Al-4Mg-2Si-2Cu alloy

tcex30B

Scheil calculation for an Al-4Mg-2Si-2Cu alloy

tcex31

Using the GES module to calculate CVM

tcex32

Calculating oxide layers on steel

tcex33

Benchmark calculation for Fe-Cr-C isopleth

tcex34

The Al-Zn phase diagram and its G curve

tcex35

Calculating a potential diagram using the POTENTIAL module.

tcex36a

Assessment. The use of the PARROT module

tcex37

Calculation of an isothermal section using command-lines

tcex38

Calculating the Morral *rose*

tcex39

Calculating reversible Carnot cycles of a heat engine

tcex40

POURBAIX module

tcex41

Calculation of a solubility product

tcex42

Paraequilibrium calculation - Formation of Para-pearlite - Isopleth

tcex43

Paraequilibrium calculation - Formation of Para-pearlite - Isothermal

tcex44

Exploring variables and functions.

tcex45

3D diagram with the gamma volume in the Fe-Cr-C system

tcex46

3D Diagram with the liquidus surface of the Fe-Cr-C system

tcex47

3D-quaternary diagram with the gamma volume in the Fe-Cr-V-C system at 1373K

tcex48

Scheil solidification with C back diffusion

tcex49

Quasichemical model using the GES module

tcex50

Quasichemical Model using the TDB module

tcex51

Calculation of molar volume, thermal expansivity and density.

tcex52

Changing the excess models for interaction parameters in a solution phase

tcex53

TCEX53: Console Mode Example No 53 ========== Copyright: Thermo-Calc Software AB, Stockholm, Sweden Developer: Dr. Pingfang Shi, Thermo-Calc Software AB Date: 2014-05-26 (revision) Text updated July 2017 (AJW)

Results

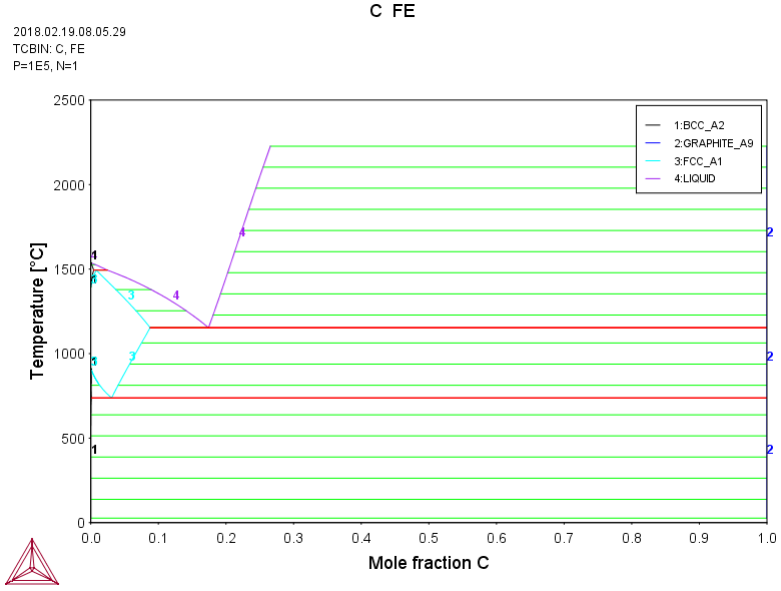
tcex01

```
About
 Copyright Foundation for Computational Thermodynamics,
 Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex01\tcex01.TCM"SYS: set-echo
SYS:
SYS: @@ Calculation of the Fe-C binary phase diagram.
SYS:
SYS: @@ This example calculates the binary Fe-C phase
SYS: @@ diagram using the Binary module.
SYS:
SYS: set-log ex01,,,
SYS:
SYS: @@ The log file is set to get command echo.
SYS: @@ The menu is shown by typing a question mark "?"
SYS: ?
   ... the command in full is HELP
 ABOUT                   HP_CALCULATOR           SET_INTERACTIVE_MODE
 BACK                    INFORMATION             SET_LOG_FILE
 CLOSE_FILE              MACRO_FILE_OPEN         SET_PLOT_ENVIRONMENT
 DISPLAY_LICENSE_INFO    OPEN_FILE               SET_TC_OPTIONS
 EXIT                    SET_COMMAND_UNITS       SET_TERMINAL
 GOTO_MODULE             SET_ECHO                STOP_ON_ERROR
 HELP                    SET_GES_VERSION
SYS: @@ When you give a command the program may ask questions.
SYS: @@ You may obtain help for each question by typing a ? .
SYS: @@ If you accept the default answer suggested /within slashes/
SYS: @@ just press "return"
SYS: info
   ... the command in full is INFORMATION
WHICH SUBJECT /PURPOSE/: ?

 WHICH SUBJECT

 Specify a subject (or its abbreviation as long as it is unique, e.g.,
 TCC, TC4A, TC4U, TAB, TDB, TERN, TC-TOOLBOX, THERMO-CALC ENGINE,
 TQ, TCMI, etc.) on which information should be given, from the following
 subjects that are important to the use of the SYS Module:

  PURPOSE (Introducing the THERMO-CALC Software Package)
  COMPUTATIONAL THERMODYNAMICS      TCC - THERMO-CALC CLASSIC
  TC4A - THERMO-CALC FOR ACADEMIC   TC4U - THERMO-CALC FOR UNIVERSITY
  MODELS IN THERMO-CALC             MODULES OF THERMO-CALC
  DATABASES IN THERMO-CALC          FUNCTIONALITY OF THERMO-CALC
  STATE VARIABLES                   INTENSIVE VARIABLES
  EXTENSIVE VARIABLES               DERIVED VARIABLES
  UNITS                             BASIC UNITS
  SYSTEM UNITS                      COMPONENT UNITS
  PHASE UNITS                       PHASE-COMPONENT UNITS
  PHASE-SPECIES UNITS               USER-SPECIFIED UNITS
  PHASE DIAGRAMS                    PROPERTY DIAGRAMS
  TDB (DATABASE RETRIEVAL)          GES (GIBBS_ENERGY_SYSTEM)
  POLY (EQUILIBRIUM CALCULATIONS)   POST (POST_PROCESSOR)
  PARROT (ASSESSMENT)               ED_EXP (EDIT_EXPERIEMENT)
  BIN (BINARY_DIAGRAM)              TERN (TERNARY_DIAGRAM)
  POT (POTENTIAL_DIAGRAM)           POURBAIX (POURBAIX_DIAGRAM)
  TAB (TABULATION)                  CHEMICAL EQUATION
  SCHEIL (SCHEIL_SIMULATION)        REACTOR (REACTOR_SIMULATOR)
  SYS (SYSTEM_UTILITY)              FOP (FUNCTION_OPT_PLOT)
  USER INTERFACE OF THERMO-CALC     GUI (GRAPHICAL USER INTERFACE)
  APPLICATIONS OF THERMO-CALC       THERMO-CALC ENGINE
  API - PROGRAMMING INTERFACE       TQ/TCAPI INTERFACES
  TC-TOOLBOX IN MATLAB SOFTWARE     TCMI MATERIALS INTERFACE
  GLOBAL (Global Minimization Technique in the Thermo-Calc software)
  DICTRA (Diffusion-Controlled Transformation Simulation Software)
  HELP   (How to get on-line help in the TCC software)
  NEWS   (Revision History and New Features of the TCC Software)


WHICH SUBJECT /PURPOSE/:
 PURPOSE

             INTRODUCTION to the System Utility Module (SYS)
          ******************************************************

 Thermo-Calc is one of the most powerful and flexible software package
 in the field of Computational Thermodynamics. It has been widely used
 for all kinds of thermochemical calculations of complicated heterogeneous
 phase equilibria and multicomponent phase diagrams. Available for most
 platforms, the Thermo-Calc software provides you with basic thermodynamic
 necessities, such as equilibrium calculations, phase and property diagrams,
 and thermodynamic factors (driving forces) in multicomponent systems.

 Thermo-Calc features a wide spectrum of models, making it possible to
 perform calculations on most complex problems involving thermodynamics.

 Thermo-Calc consists of several basic and advanced modules for equilibrium
 calculations, phase and property diagram calculations, tabulation of
 thermodynamic quantities, database management, assessment of model
 parameters, experimental data manipulations, and post-processing of
 graphical presentations.

 Thermo-Calc facilitates a comprehensive data bank of assessed thermochemical
 data for the phases in various systems, and there are many comprehensive
 databases covering a very wide range of industrial materials and applications.

 Thermo-Calc enables you to establish your own databases through critical
```

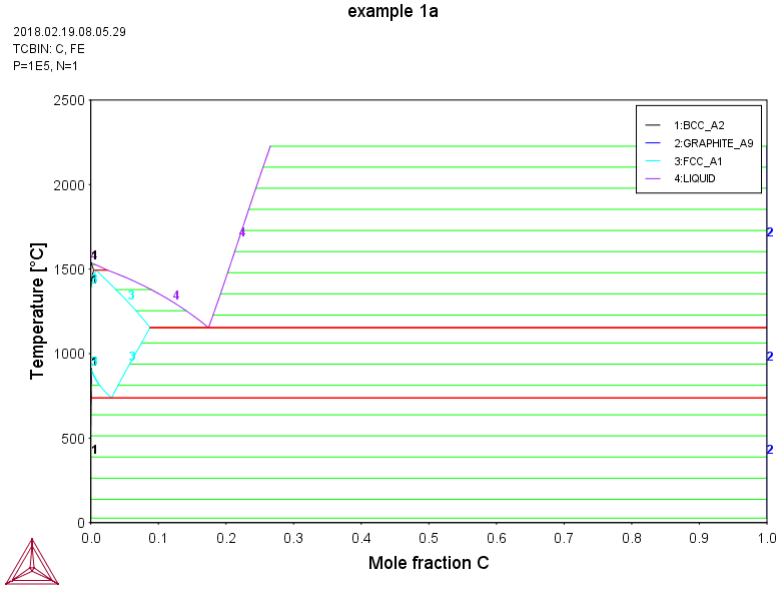
```
 assessment based on all kinds of experimental information.

 Thermo-Calc presents the standard thermodynamic calculation engine that
 has the fastest and most stable mathematical and thermodynamic solutions.
 Any other software that requires precisely calculated thermochemical
 quantities can make use of the Thermo-Calc Engine through the TQ and
 TCAPI programming interfaces.

 The advantages of Thermo-Calc are its multiple applications. Several
 departments or divisions at the same company, institute or university
 can use the packages for different purposes. Proven application examples
 include industries such as steel plants, aerospace, transportation, and
 manufacturing. With the facilities provided by Thermo-Calc, you can
 optimize your materials processes to produce a higher yield, better
 product at a lower cost.

 The classical versions of both Thermo-Calc and DICTRA software have a
 so-called System Utility Module (under the SYS prompt), which provides
 the primary controls on inter-module communication, MACRO-file creation
 and operation, working and plotting environmental setting, and command
 information searching. They are essential for properly performing ordinary
 calculations, desirably obtaining calculated results, and easily conducting
 various tasks.

 It also facilitates some odd features, such as user interface setting,
 command unit setting, error reporting preference, terminal characteristics
 definition, workspace listing, open or close of a file through a unit,
 interactive calculator, news retrieval, etc. Some of such odd commands
 are used for performance preference of the users, and some are designed
 for debugging of the programmers. Few odd commands are included only for
 some special purposes, which might have been obsolete in later versions.

 The following commands are available in the SYS module:
  SYS:?
  ABOUT                    HP_CALCULATOR            SET_LOG_FILE
  BACK                     INFORMATION              SET_PLOT_ENVIRONMENT
  CLOSE_FILE               MACRO_FILE_OPEN          SET_TC_OPTIONS
  DISPLAY_LICENSE_INFO     OPEN_FILE                SET_TERMINAL
  EXIT                     SET_COMMAND_UNITS        STOP_ON_ERROR
  GOTO_MODULE              SET_ECHO
  HELP                     SET_INTERACTIVE_MODE
  SYS:

 Revision History of the SYS Module User's Guide:
 ================================================
  Mar 1985  First release
                   (Edited by Bo Sundman)
  Oct 1993  Second revised release
                   (Edited by Bo Sundman)
  Sept 1996 Third revised release
                   (Edited by Mikael Schalin and Bo Sundman)
  Jun 2000  Fourth revised and extended release
                   (Edited by Pingfang Shi)
  Nov 2002  Fifth revised release
                   (Edited by Pingfang Shi)
  Jun 2004  Sixth revised and extended release
                   (Edited by Pingfang Shi)
  Aug 2006  Seven revised and simplified release
                   (Edited by Pingfang Shi)
  Apr 2014  Eighth simplified release


WHICH SUBJECT:
SYS:Hit RETURN to continue
SYS: @@ For a binary phase diagram calculation we use the binary module
SYS: go
   ... the command in full is GOTO_MODULE
MODULE NAME: ?
 NO SUCH MODULE, USE ANY OF THESE:
 SYSTEM_UTILITIES
 GIBBS_ENERGY_SYSTEM
 TABULATION_REACTION
 POLY_3
 DICTRA_MONITOR
 BINARY_DIAGRAM_EASY
 DATABASE_RETRIEVAL
 DIC_PARROT
 REACTOR_SIMULATOR_3
 PARROT
 POTENTIAL_DIAGRAM
 SCHEIL_SIMULATION
 OLD_SCHEIL_SIM
 POURBAIX_DIAGRAM
 TERNARY_DIAGRAM
MODULE NAME: BIN
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                       /-  DEFINED
 L12_FCC                  B2_BCC                   DICTRA_FCC_A1
   REJECTED

 Simple binary phase diagram calculation module

Database: /TCBIN/: TCBIN
 Current database: TC  Binary Solutions  v1.1

 VA                       /-  DEFINED
 BCC_B2                   FCC_L12                  FCC_L102
 D021_HCP  REJECTED
First element: fe
Second element: c
Phase Diagram, Phase fraction (F), G- or A-curves (G/A): /Phase_Diagram/: Phase-Diagram
   ... the command in full is REJECT
 VA                       /-  DEFINED
 BCC_B2                   FCC_L12                  FCC_L102
 D021_HCP  REJECTED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 C                        FE  DEFINED
 LIQUID:L                 IONIC_LIQUID:Y           FCC_A1
 BCC_A2                   A2_BCC                   HCP_A3
 HCP_ZN                   DIAMOND_A4               GRAPHITE_A9
 CBCC_A12                 CUB_A13                  B2_FEPD
 C14_LAVES                C15_LAVES                D011_CEMENTITE
```

```
D82_FEZN_GAMMA          L12_FEPD3               AL5FE4
FE3AS2                  FEZN4                   FEZN_DELTA
FEZN_ZETA  REJECTED
LIQUID:L  RESTORED
FCC_A1  RESTORED
BCC_A2  RESTORED
D011_CEMENTITE  RESTORED
GRAPHITE_A9  RESTORED
DIAMOND_A4  RESTORED
  ... the command in full is GET_DATA
ELEMENTS .....
SPECIES ......
PHASES .......
  ... the command in full is AMEND_PHASE_DESCRIPTION
  ... the command in full is AMEND_PHASE_DESCRIPTION
PARAMETERS ...
FUNCTIONS ....

List of references for assessed data

 'A T Dinsdale, SGTE Data for Pure Elements, Calphad 15(1991)4 p 317-425; '
 'P Gustafson, Scan J Metall 14(1985) p 259-267; C-Fe'
-OK-
  ... the command in full is SET_AXIS_VARIABLE
The condition X(FE)=.1234  created
  ... the command in full is SET_AXIS_VARIABLE
The condition T=1319.08  created
  ... the command in full is SET_REFERENCE_STATE
  ... the command in full is SET_REFERENCE_STATE
  ... the command in full is SAVE_WORKSPACES
  ... the command in full is SET_CONDITION
  ... the command in full is SET_ALL_START_VALUES
Forcing automatic start values
Automatic start values will be set
  ... the command in full is COMPUTE_EQUILIBRIUM
  ... the command in full is COMPUTE_EQUILIBRIUM
Start points provided by database
  ... the command in full is SAVE_WORKSPACES
Version S mapping is selected

Organizing start points

Generating start point   1
Generating start point   2

Phase region boundary   1 at:   9.944E-01  1.100E+03
    BCC_A2
 ** FCC_A1
Calculated.                      5  equilibria

Phase region boundary   2 at:   9.838E-01  1.011E+03
    BCC_A2
 ** FCC_A1
 ** GRAPHITE_A9

Phase region boundary   3 at:   4.996E-01  1.011E+03
    BCC_A2
 ** GRAPHITE_A9
Calculated..                     30  equilibria
Terminating at axis limit.

Phase region boundary   4 at:   4.845E-01  1.011E+03
    FCC_A1
 ** GRAPHITE_A9
Calculated.                      18  equilibria

Phase region boundary   5 at:   4.561E-01  1.427E+03
 ** LIQUID
    FCC_A1
 ** GRAPHITE_A9

Phase region boundary   6 at:   8.690E-01  1.427E+03
 ** LIQUID
    FCC_A1
Calculated.                      15  equilibria

Phase region boundary   7 at:   9.840E-01  1.768E+03
 ** LIQUID
 ** BCC_A2
    FCC_A1

Phase region boundary   8 at:   9.939E-01  1.768E+03
 ** BCC_A2
    FCC_A1
Calculated                      25  equilibria

Phase region boundary   9 at:   9.858E-01  1.768E+03
    LIQUID
 ** BCC_A2
Calculated                      20  equilibria

Phase region boundary  10 at:   4.129E-01  1.427E+03
 ** LIQUID
    GRAPHITE_A9
Calculated..                     44  equilibria
Terminating at axis limit.

Phase region boundary  11 at:   9.841E-01  1.011E+03
    BCC_A2
 ** FCC_A1
Calculated                      25  equilibria

Phase region boundary  12 at:   9.944E-01  1.100E+03
    BCC_A2
 ** FCC_A1
Calculated                      16  equilibria
*** BUFFER SAVED ON FILE:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex01\BINA
RY.POLY3
CPU time for mapping                    1  seconds

 POSTPROCESSOR VERSION 3.2


Setting automatic diagram axes
```

```
 POSTPROCESSOR VERSION 3.2

Setting automatic diagram axes

   ... the command in full is SET_TIELINE_STATUS
   ... the command in full is SET_LABEL_CURVE_OPTION
   ... the command in full is PLOT_DIAGRAM
```



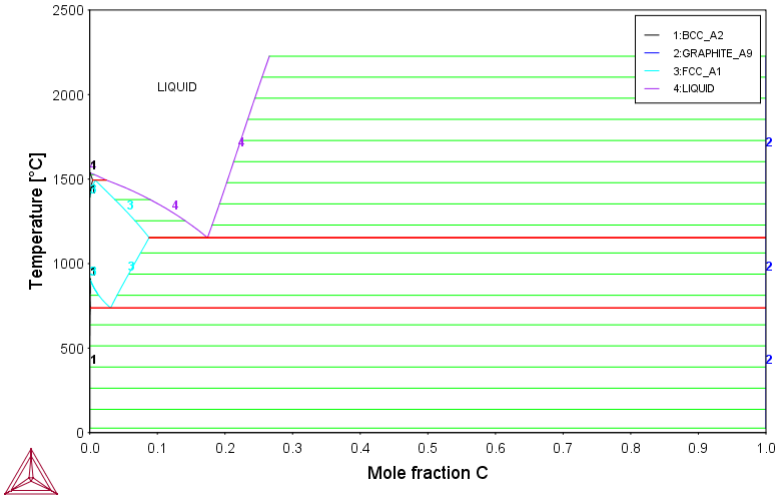

```
POST:
POST:Hit RETURN to continue
POST:
POST: set-title example 1a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ By default no label is given, the user must specify it.
POST: @@ There are two possibilities, to label the lines or to label the
POST: @@ areas. In the latter case the user must supply a coordinate for the
POST: @@ label, for example
POST: ADD
   ... the command in full is ADD_LABEL_TEXT
Give X coordinate in axis units: .1
Give Y coordinate in axis units: 2000
Automatic phase labels? /Y/: Y
 Automatic labelling not always possible
 Using global minimization procedure
Calculated           630 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: LIQUID
Text size: /.36/:
POST: set-title example 1b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 1b

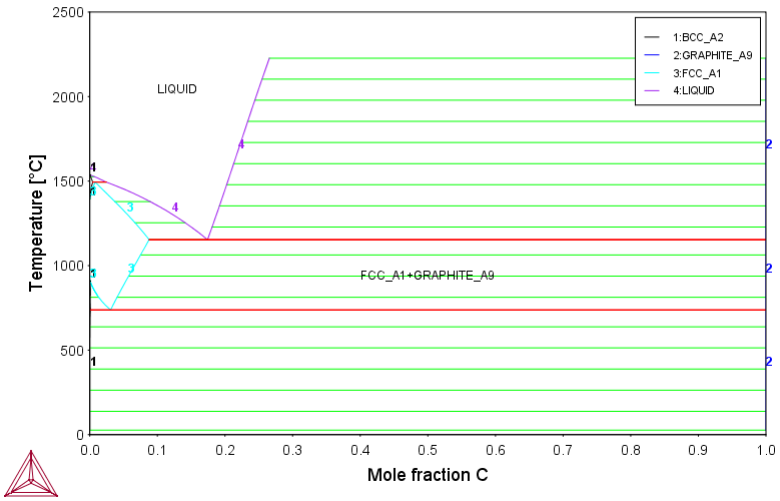
2018.02.19.08.05.29
TCBIN: C, FE
P=1E5, N=1




```
POST:
POST:
POST:Hit RETURN to continue
POST: add .4 900
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/: Y
 Automatic labelling not always possible
 Using global minimization procedure
Calculated           630 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: FCC_A1+GRAPHITE_A9
Text size: /.36/:
POST: set-title example 1c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

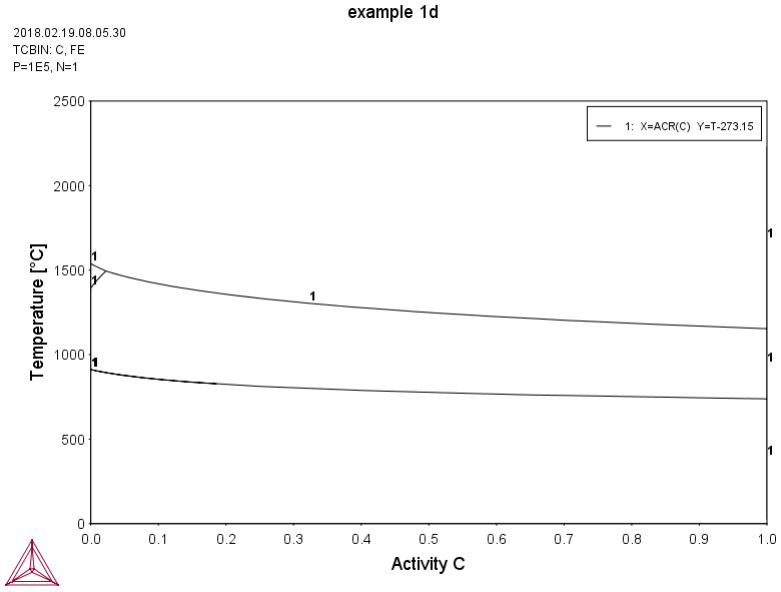
example 1c

2018.02.19.08.05.30
TCBIN: C, FE
P=1E5, N=1

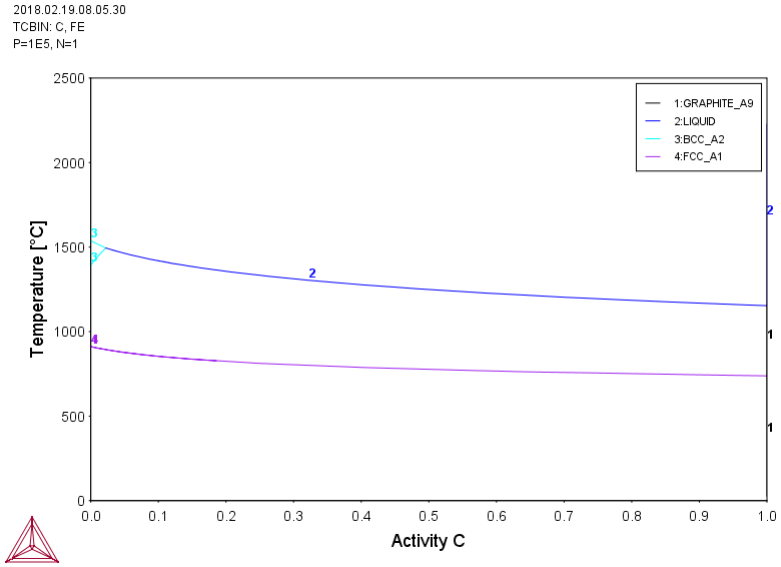



```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ This is the stable phase diagram with graphite and no cementite.
POST: @@ In Thermo-Calc all relevant data from the calculation of the diagram is saved
POST: @@ and it is possible to plot the same diagram using other thermodynamic
POST: @@ quantities, for example replace the carbon composition with its activity
POST: @@ Find out the commands in the post processor by entering ?
POST: ?
   ... the command in full is HELP
 ADD_LABEL_TEXT           PLOT_DIAGRAM             SET_LABEL_CURVE_OPTION
 APPEND_EXPERIMENTAL_DATA PRINT_DIAGRAM            SET_PLOT_FORMAT
 BACK                     QUICK_EXPERIMENTAL_PLOT  SET_PLOT_OPTIONS
 CHANGE_LEGEND            REINITIATE_PLOT_SETTINGS SET_PLOT_SIZE
 CREATE_3D_PLOTFILE       RESTORE_PHASE_IN_PLOT    SET_PREFIX_SCALING
 DUMP_DIAGRAM             SELECT_PLOT              SET_RASTER_STATUS
 ENTER_SYMBOL             SET_AXIS_LENGTH          SET_REFERENCE_STATE
 EXIT                     SET_AXIS_PLOT_STATUS     SET_SCALING_STATUS
 FIND_LINE                SET_AXIS_TEXT_STATUS     SET_TIC_TYPE
 HELP                     SET_AXIS_TYPE            SET_TIELINE_STATUS
 LIST_DATA_TABLE          SET_COLOR                SET_TITLE
 LIST_PLOT_SETTINGS       SET_CORNER_TEXT          SET_TRUE_MANUAL_SCALING
 LIST_SYMBOLS             SET_DIAGRAM_AXIS         SUSPEND_PHASE_IN_PLOT
 MAKE_EXPERIMENTAL_DATAFI SET_DIAGRAM_TYPE         TABULATE
 MODIFY_LABEL_TEXT        SET_FONT
 PATCH_WORKSPACE          SET_INTERACTIVE_MODE
POST: @@ The command to set axis for the diagram is SET-DIAGRAM-AXIS
POST: s-d-a x
   ... the command in full is SET_DIAGRAM_AXIS
VARIABLE : ?
 UNKNOWN QUESTION VARIABLE :
```

VARIABLE : ac
FOR COMPONENT : c
POST: set-title example 1d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM



POST:
POST:
POST:Hit RETURN to continue
POST: @@ The diagram stops at unit activity which represent graphite.
POST: @@ The labels disappear when one sets a new diagram axis because they
POST: @@ are relative to the axis values, not the axis quantities.
POST: @@
POST: @@ An easier way to identify the stable phases is to use
POST: @@ the command set-label
POST: set-lab
   ... the command in full is SET_LABEL_CURVE_OPTION
CURVE LABEL OPTION (A, B, C, D, E, F OR N) /D/: ?
 THE OPTIONS MEANS:
 A   LIST STABLE PHASES ALONG LINE
 B   AS A BUT CURVES WITH SAME FIX PHASE HAVE SAME NUMBER
 C   LIST AXIS QUANTITIES
 D   AS C BUT CURVES WITH SAME QUANTITIES HAVE SAME NUMBER
 E   AS B WITH CHANGING COLORS
 F   AS D WITH CHANGING COLORS
 N   NO LABELS
CURVE LABEL OPTION (A, B, C, D, E, F OR N) /D/: B
POST: set-title example 1e
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM



POST:
POST:
POST:Hit RETURN to continue
POST: @@ The metastable diagram, with cementite, can also be calculated but then
POST: @@ one must do some manipulations in POLY. We can use the data
POST: @@ we already retrieved from the database.
POST: back
 Current database: Steels/Fe-Alloys v9.0

 VA   /- DEFINED
 L12_FCC   B2_BCC   DICTRA_FCC_A1
   REJECTED
SYS: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ The BIN module has used the poly-3 workspace to calculate the
POLY_3: @@ diagram. We have all data available here. The workspace has been

```
POLY_3: @@ saved on a file and we can read this back with the command READ.
POLY_3:
POLY_3: read,,,
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3: @@ There are many commands in the POLY module. This enables you
POLY_3: @@ to calculate almost any kind of equilibrium and diagram.
POLY_3: @@ With the ? you can list all commands
POLY_3: ?
   ... the command in full is HELP
 ADD_INITIAL_EQUILIBRIUM  EXIT                     REINITIATE_MODULE
 ADVANCED_OPTIONS         GOTO_MODULE              SAVE_WORKSPACES
 AMEND_STORED_EQUILIBRIA  HELP                     SELECT_EQUILIBRIUM
 BACK                     INFORMATION              SET_ALL_START_VALUES
 CHANGE_STATUS            LIST_AXIS_VARIABLE       SET_AXIS_VARIABLE
 COMPUTE_EQUILIBRIUM      LIST_CONDITIONS          SET_CONDITION
 COMPUTE_TRANSITION       LIST_EQUILIBRIUM         SET_INPUT_AMOUNTS
 CREATE_NEW_EQUILIBRIUM   LIST_INITIAL_EQUILIBRIA  SET_INTERACTIVE
 DEFINE_COMPONENTS        LIST_STATUS              SET_NUMERICAL_LIMITS
 DEFINE_DIAGRAM           LIST_SYMBOLS             SET_REFERENCE_STATE
 DEFINE_MATERIAL          LOAD_INITIAL_EQUILIBRIUM SET_START_CONSTITUTION
 DELETE_INITIAL_EQUILIB   MACRO_FILE_OPEN          SET_START_VALUE
 DELETE_SYMBOL            MAP                      SHOW_VALUE
 ENTER_SYMBOL             POST                     STEP_WITH_OPTIONS
 EVALUATE_FUNCTIONS       READ_WORKSPACES          TABULATE
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: @@ Get more command information with the HELP command
POLY_3: help
COMMAND: list-status

 LIST_STATUS

 The status of components, species or phases can be listed with this command.
 The user may select all or some of these.

 Synopsis 1:     LIST_STATUS <keyword(s)>
 Synopsis 2:     LIST_STATUS
 Ensuing Prompt: Option /CPS/: <keyword(s)>

 Keyword = C   means list component status
           P   means list phase status
           S   means list species status

 Default is CPS. By pressing <RETURN>, a complete list with status for
 components, phases and species is obtained. By just giving P, a list
 of just the phase statuses is obtained. If you are also interested in
 component status, then type C. You may also simply input CS so that
 a list of statuses for both components and species can be listed out.

 The statuses of components, phases and species can be changed with the
 CHANGE_STATUS command.

 Results: Depending upon the key word specified in the CHANGE_STATUS options,
  a table with the current statuses of phases or species or components, or
  their combinations, is shown up.
  * For components, their statuses and reference states are listed.
  * For ENTERED and FIXED phases, their statuses, driving forces and
      equilibrated amount (of stable) are listed. Note that the metastable
      phases are listed in descending order of stability. To avoid long
      outputs, in the versions later than version N, only 10 metastable
      phases (in ENTERED status) will be listed by lines, while all other
      less stable phases are merged onto one line. For DORMANT phases,
      their phase names and driving forces are listed. For SUSPENDED phases,
      only the phase names are listed into one line.
  * For species, only the status are listed out.

  Example:
   POLY_3:l-st
   Option /CPS/:
   *** STATUS FOR ALL COMPONENTS
   COMPONENT                STATUS    REF. STATE     T(K)           P(Pa)
   VA                       ENTERED   SER
   C                        ENTERED   GRAPHITE       *              *
   FE                       ENTERED   SER
   NI                       ENTERED   SER
   *** STATUS FOR ALL PHASES
   PHASE                    STATUS    DRIVING FORCE   MOLES
   FCC_A1                   FIXED      0.00000000E+00  1.00000000E+00
   BCC_A2                   ENTERED    0.00000000E+00  0.00000000E+00
   HCP_A3                   ENTERED   -2.69336869E-01  0.00000000E+00
   CEMENTITE                ENTERED   -2.86321394E-01  0.00000000E+00
   M23C6                    ENTERED   -3.44809821E-01  0.00000000E+00
   LIQUID                   ENTERED   -4.95421844E-01  0.00000000E+00
   CBCC_A12                 ENTERED   -6.16764645E-01  0.00000000E+00
   M7C3                     ENTERED   -6.56332559E-01  0.00000000E+00
   M5C2                     ENTERED   -6.83594326E-01  0.00000000E+00
   GRAPHITE                 ENTERED   -1.02142788E+00  0.00000000E+00
   DIAMOND_A4               ENTERED   -1.73225646E+00  0.00000000E+00
   ALNI_B2                  ENTERED   -4.79816887E+00  0.00000000E+00
   ENTERED PHASES WITH DRIVING FORCE LESS THAN    -4.80
   AL3NI2 GAS
   HCP_A3                   DORMANT   -2.69336869E-01
   SUSPENDED PHASES:
   V3C2 KSI_CARBIDE FECN_CHI FE4N CUB_A13
   *** STATUS FOR ALL SPECIES
   C  ENTERED    C2 ENTERED    C4 ENTERED    C6 ENTERED    FE ENTERED
   C1 ENTERED    C3 ENTERED    C5 ENTERED    C7 ENTERED    NI ENTERED
   VA ENTERED

 The statuses of components, phases and species can be changed with the
 CHANGE_STATUS command.


POLY_3:Hit RETURN to continue
POLY_3: @@ General information can be obtained using the INFORMATION command
POLY_3: INFO
   ... the command in full is INFORMATION
WHICH SUBJECT /PURPOSE/:
 PURPOSE

          INTRODUCTION to the Equilibrium Calculation Module (POLY)
         ***********************************************************

 Knowledge of the thermodynamic equilibrium is an important factor for
```

understanding properties of materials and processes. With a database of thermodynamic model parameters, it is possible to predict such properties and also to obtain driving forces for diffusion-controlled phase transformations and other dynamic processes.

With the comprehensive Equilibrium Calculation module, POLY ? it is possible to calculate many different kinds of equilibria and diagrams, in particular multicomponent phase diagrams. This is thus an important tool in developing new materials and processes. The current POLY module is its third version; this is why is often referred as POLY_3 in the Thermo-Calc software.

Different kind of databases can be used with the POLY module, and thus it can be used for alloys or ceramic system, as well as gaseous equilibria, aqueous solution involved heterogeneous interaction systems. Since TCCN, up to 40 elements and 1000 species can be defined into a single system (previously 20 elements and 400 species) for equilibrium calculations.

Great care has been taken to provide the users with the most flexible tool. All normal thermodynamic state variables can be used to set as conditions in calculating equilibria, and as axes in plotting diagrams. A unique facility is to set the composition or any property of an individual phase as a condition. Any state variable can be varied along an axis in order to generate a diagram. During calculations of a diagram, complete descriptions of all calculated equilibria are stored, and in the diagram any state variable can be used as axis.

One of the major improvements since the TCCR/TCW4 software version is that the recently-implemented Global Minimization Technique is used to assure that the present minimum in an equilibrium calculation is the most stable minima for the specified conditions. This new technique, which is based on the traditional GEM (Gibbs Energy Minimization) Technique (i.e., the ordinary POLY Minimization routines used in previous versions, where pre-knowledge of miscibility gaps in involved phases are necessary, otherwise, metastable equilibria instead of the stable equilibria may be obtained), will ultimately prevent a calculation from reaching an undesired metastable or unstable (local) equilibrium in a defined system, and automatically detect possible miscibility gap(s) and automatically create additional composition sets in a solution phase if needed for handling single or multiple miscibility gaps. Therefore it is no longer necessary for the user to specify additional composition sets in advance.

A Direct Global Minimization can be performed on conditions: N, n(comp), B, b(comp), w(comp), x(comp), T, and P, but not when combined conditions as e.g. w(a)-3*w(b)=1 are used or when an activity or potential condition is used. For all other types of conditions where regular minimization converges, Indirect Global Minimization, i.e. global test and corrections, if necessary, are performed until the lowest minimum is found.

 * Direct Global Minimization: From the mesh of Gibbs energy, find the set of grid points that gives the lowest energy solution under the specified conditions. This set of grid points provides starting combination of phases and their constitutions for regular minimization to find the exact equilibrium solution. This solution will be then subject to a global test as described below.

 * Indirect Global Minimization: Under certain conditions, direct approach is impossible. In this case, regular minimization is performed first and then a check is performed in order to see if the found local minimum is a global one by checking if all grid points are above the equilibrium Gibbs energy plane. If not, then recalculate by including these grid points until no grid point is above the equilibrium Gibbs energy plane from the previous step.

The full-scale and full-scope usage of the Global Minimization Technique has been extended from for only single-point calculations within TCCR/TCW4 to for all types of calculations (of single-points, property diagram stepping and phase diagram mapping) within TCCS/TCW5.

The use of Global Minimization Technique may increase the computation time, while it is not an issue at all, thanks for the rapid developments of computer hardware nowadays.

 * The main cost in time comes from the calculation of Gibbs energy at each grid point generated by properly meshing the composition space for each entered phase. In a typical multicomponent system calculation, about 100MB of RAM memory is needed in storing the mesh of Gibbs energies.

 * An additional (but much smaller) cost in time comes from finding the set of grid points in the above mesh that give the lowest energy solution. This solution is where POLY starts its ordinary minimization. When POLY has found an equilibrium, the equilibrium Gibbs energy surface is compared to the mesh to assure that no grid point is below the surface, i.e. a global minimization has been reached.

Global Minimization is now performed by default in single-point or stepping or mapping equilibrium calculations, but can of course be turned off (and on again by repeating the command-sequence of ADVANCED_OPTIONS GLOBAL_MINIMIZATION) by the user for specific purposes. This means that truly stable equilibrium should be guaranteed for single-points, stepping and mapping calculations.
 * A completely new stepping and mapping procedure that ensures Global Minimization everywhere it is critical has been developed and been made available in TCCS/TCW5. These newly re-written STEP/MAP routines are very important for stepping/mapping calculations in multicomponent systems where there are complex miscibility gaps in some phases, and it does not require having any ??good?? guess of starting points. Therefore, TCCS/TCW5 can automatically handle complex solution phases with single or multiple miscibility gaps [for instance, a solution phase that is thermodynamically described as a single phase in a Thermo-Calc database, such as FCC, BCC or HCP phases, may be split into two or several composition-sets/phases that are presented in an equilibrium state as metallic phase(s), carbide(s), nitride(s), carbonitride(s), nitrocarbide(s), and so on], and can thus ensure the correct and complete phase diagrams and property diagrams in multicomponent systems, without bothering staring points.

Together with the PARROT module, the POLY module is also used for critical assessment of experimental data in order to develop thermodynamic databases. The POLY module uses the Gibbs Energy System (GES) for modeling and data manipulations of the thermodynamic properties of each phase.

The following commands are available in the POLY module:

```
POLY_3:?
 ADD_INITIAL_EQUILIBRIUM  EXIT                    REINITIATE_MODULE
 ADVANCED_OPTIONS         GOTO_MODULE             SAVE_WORKSPACES
 AMEND_STORED_EQUILIBRIA  HELP                    SELECT_EQUILIBRIUM
```

```
 BACK                      INFORMATION              SET_ALL_START_VALUES
 CHANGE_STATUS             LIST_AXIS_VARIABLE       SET_AXIS_VARIABLE
 COMPUTE_EQUILIBRIUM       LIST_CONDITIONS          SET_CONDITION
 COMPUTE_TRANSITION        LIST_EQUILIBRIUM         SET_INPUT_AMOUNTS
 CREATE_NEW_EQUILIBRIUM    LIST_INITIAL_EQUILIBRIA  SET_INTERACTIVE
 DEFINE_COMPONENTS         LIST_STATUS              SET_NUMERICAL_LIMITS
 DEFINE_DIAGRAM            LIST_SYMBOLS             SET_REFERENCE_STATE
 DEFINE_MATERIAL           LOAD_INITIAL_EQUILIBRIUM SET_START_CONSTITUTION
 DELETE_INITIAL_EQUILIB    MACRO_FILE_OPEN          SET_START_VALUE
 DELETE_SYMBOL             MAP                      SHOW_VALUE
 ENTER_SYMBOL              POST                     STEP_WITH_OPTIONS
 EVALUATE_FUNCTIONS        READ_WORKSPACES          TABULATE
POLY_3:

 Note that, since TCCS, the SPECIAL_OPTIONS and SET_MINIMIZAION_OPTIONS
 commands (the later one was introduced in the TCCR version) has been merged
 into the new ADVANCED_OPTIONS command; and the RECOVER_START_VALUES command
 has been removed, due to that is not relevant to the POLY module anymore.

 Revision History of the POLY-Module User's Guide:
 ================================================
 Mar 1991  First release
                   (Edited by Bo Jansson and Bo Sundman)
 Oct 1993  Second revised release (with version J)
                   (Edited by Bo Jansson and Bo Sundman)
 Oct 1996  Third revised release (with version L)
                   (Edited by Bo Sundman)
 Nov 1998  Fourth revised release (with version M)
                   (Edited by Bo Sundman)
 Jun 2000  Fifth revised and extended release
                   (Edited by Pingfang Shi)
 Nov 2002  Sixth revised and extended release
                   (Edited by Pingfang Shi)
 May 2006  Eighth revised and extended release
                   (Edited by Pingfang Shi)
 Apr 2008  Ninth revised and extended release
                   (Edited by Pingfang Shi)


WHICH SUBJECT: ?

 WHICH SUBJECT

 Specify a subject (or its abbreviation as long as it is unique, e.g.,
 SIN, SIT, SOL, SPE, STATE, STEP, SYM, SYS, SUB, etc.) on which information
 should be given, from the following subjects that are important to the use
 of the POLY module:

 PURPOSE                 GETTING STARTED          USER INTERFACE
 HELP                    MACRO FACILITY           PRIVATE FILES
 BASIC THERMODYNAMICS    SYSTEM AND PHASES        CONSTITUENTS AND SPECIES
 SUBLATTICES             COMPONENTS               SITE AND MOLE FRACTIONS
 COMPOSITION AND CONSTITUTION                     CONCENTRATION
 STATE VARIABLES         INTENSIVE VARIABLES      EXTENSIVE VARIABLES
 DERIVED VARIABLES       UNITS                    BASIC UNITS
 SYSTEM UNITS            COMPONENT UNITS          PHASE UNITS
 PHASE-COMPONENT UNITS   PHASE-SPECIES UNITS      USER-SPECIFIED UNITS
 SYMBOLS                 REFERENCE STATES         METASTABLE EQUILIBRIUM
 CONDITIONS              AXIS-VARIABLES           SPECIAL OPTIONS
 CALCULATIONS TYPES      SINGLE EQUILIBRIUM       INITIAL EQUILIBRIUM
 STEPPING                SOLIDIFICATION PATH      PARAEQUILIBRIUM AND T0
 MAPPING                 PLOTTING OF DIAGRAMS     GLOBAL MINIMIZATION
 DIAGRAM TYPES           BINARY DIAGRAMS          TERNARY DIAGRAMS
 QUASI-BINARY DIAGRAMS   HIGHER ORDER DIAGRAMS    PROPERTY DIAGRAMS
 POTENTIAL DIAGRAMS      POURBAIX DIAGRAMS        AQUEOUS SOLUTIONS
 ORDER-DISORDER          TROUBLE SHOOTING         FAQ

 If you are using the ED_EXP module (the sub-module of the PARROT module),
 you can also get detailed information of the following subject keywords
 which are relevant to the EX_EXP module:

 EDEXP     for Edit-Experiment Module (ED-EXP)
 EDPOLY    for Performance of POLY Commands in the ED_EXP Module
 EDSPECIAL for Special Commands only available in the ED_EXP Module
 EDPOP     for Other Commands in the Experimental Data (POP or DOP) Files


WHICH SUBJECT: state
 STATE VARIABLES

            Standard State Variables and Partial Derivatives
         ************************************************************

 Classic Thermodynamics deals only with systems that are in equilibrium,
 i.e., in an EQUILIBRIUM STATE (either as full equilibrium, or partial or
 local equilibrium) which is stable against internal fluctuations in a
 number of variables, such as temperature and composition. These variables
 that have defined values or properties at the equilibrium state are called
 STATE VARIABLES. Other examples of state variables are pressure (P),
 and chemical potential (m). Thermodynamics provides a number of relations
 between these state variables that make it possible to calculate the value
 of any other variable at equilibrium.

 A state variable can be of two types, extensive or intensive. The value
 of an extensive variable, e.g., volume, depends on the size of the system,
 whereas the value of an intensive variable, e.g., temperature, is independent
 of the size of the system. Each type of state variable has a complementary
 variable of the other type. The variable complementing the volume is
 pressure, while the variable complementing the composition of a component
 is its chemical potential.

 It is worth mentioning here that the activity of a component can always
 be obtained from its chemical potential using a simple mathematical
 relationship. It is also possible to choose any convenient reference state
 for the activity or the chemical potential. One of the advantages with a
 thermodynamic databank on a computer is that, in most cases, such reference
 state changes can be handled internally without troubling the user.

 If the work that can be exchanged with the surroundings is limited to
 pressure-volume work, the state of equilibrium of a system can be obtained
 by assigning values to exactly N+2 state variables where N is the number
 of components of the system.

 Note that the Thermo-Calc software distinguishes between components of a
 system and constituent (i.e., species) of a phase in the system. Many state
 variables require one or the other. By default, the elements are defined
```

as the system components, but this definition can be changed with the POLY command DEFINE_COMPONENT. For instance, if the elements are Ca, Si and O, the another set of components can be defined as CaO, SiO and O2; in a pure water system, the components are normally defined as H2O and H+. However, one can not change the number of components when using this command.

A state variable is a defined thermodynamic quantity either for the whole system, or for a component in the system, or a species in a specific substitutional phase, or a constituent (i.e., a species on a specific sublattice site) in a specific solution phase.

The POLY module operates on a thermodynamic system in a stable or meta-stable or partial/local equilibrium state that is described by state variables. Examples of state variables are temperature, mole fraction, chemical potential and activity of a component (in the system or in a specific phase), enthalpy (of the system or a specific phase), etc. In the POLY module, a general notational method has been designed for the important set of standard state variables and their partial derivatives (or called as derived variables).

Common examples of state variables in a defined system are:

T	for temperature (K)
P	for pressure (Pa)
N	for total system size (in moles)
B	for total system site (in grams)
N(H)	for overall mole number of the hydrogen component
B(H2O)	for overall mass (grams) of the H2O component
X(FE)	for overall mole fraction of the FE component
W(AL2O3)	for overall mass fraction of the AL2O3 component
Y(HCP,CR#1)	for site fraction of the Cr species on the first sublattice site in the HCP phase
X(LIQUID,FE)	for mole fraction of the Fe component in the LIQUID phase
W(FCC,C)	for mass fraction of the C component in the FCC phase
NP(BCC)	for mole number of the BCC phase
BP(BCC)	for mass (grams) of the BCC phase
VP(BCC)	for volume (m3) of the BCC phase
DGM(BCC)	for driving force of the BCC phase per mole of components
QF(SIGMA)	for phase stability function of the SIGMA phase
MUR(C)	for chemical potential of the C component (with regard to its reference state)
ACR(C)	for activity of the C component (with regard to its reference state)
LNACR(C)	fatural logarithm of activity of the C component [lnACR(C)=MUR(C)/RT]
MUR(FE+3,AQ)	for chemical potential of the Fe+3 species related to the aqueous solution phase
ACR(FE+3,AQ)	for activity of the Fe+3 species related to the aqueous solution phase
LNACR(FE+3,AQ)	for natural logarithm of activity of the Fe+3 species related to the aqueous solution phase [lnACR(FE+3,AQ)=MUR(FE+3,AQ)/RT]
HM	for total enthalpy per mole component in the system
HM(FCC)	for enthalpy per mole component of the FCC phase
HM.T	for heat capacity per mole of components in the system (in J/mol/K)
HM(FCC).T	for heat capacity per mole of components of the FCC phase (in J/mol/K)
P.T	for the slope delta_P/delta_T of a phase boundary on a P-T phase diagram. Note that the equilibrium with a phase assemblage must have been calculated.
T.W(SI)	for the slope delta_T/delta_W(Si) of a phase boundary on a T-W(Si) phase diagram with regard to mass of the component in the system
T.X(LIQ,CR)	for the slope delta_T/delta_X(Liq,Cr) of a phase boundary on a T-X(Liq,Cr) phase diagram with regard to mole fraction of the component in the phase

Many more ? >>> see details below and in the document of
Thermo-Calc Software System
****

Note that the state variables involving components can be used for the defined components, but not for any species. To define new components in a defined system, the DEFINE_COMPONENT command should be used.

The basic intensive and extensive variables which are suitable in the POLY module of in the Thermo-Calc software system are listed and briefly described in Table 1 (of the document Thermo-Calc Software System), and are also be dealt with in the following subject-keywords when using the on-line help feature of the POLY module:

```
  INFO INTENSIVE VARIABLES    For Various Intensive State Variables
  INFO EXTENSIVE VARIABLES    For Various Extensive State Variables
```

Derivatives of state variables can be evaluated using a dot "." between two state variables. Many derived variables of a defined system, or of a certain system component, or of a given phase, or of a specific component in a defined phase, can be easily obtained using appropriate partial derivatives of state variables, such as heat capacity, thermal expansivity, isothermal compressibility, among others. For the details of various derived variables which are suitable in the POLY and POST modules of the Thermo-Calc software system, please refer to Section 2.6 in the document Thermo-Calc Software System, and also refer to the on-line help feature of the POLY module:

```
  INFO DERIVED VARIABLES      For Derived Variables (Partial Derivatives)
```

Note that the lists of various state variables in the subject-keywords INTENSIVE VARIABLES and EXTENSIVE VARIABLES, as well as of derived variables (partial derivatives), are not exhaustive, but many other remaining state variables can be obtained through direct calls or by using combinations of the predefined state variables (such as those listed in the subject-keyword DERIVED VARIABLES (for various derived variables or partial derivatives) or user-specified ones. For more details, please refer to Sections 2.5 [Equilibrium State and State Variables] and 2.6 [Derived Variables (Partial Derivatives)] in the document Thermo-Calc Software System.

```
WHICH SUBJECT:
POLY_3:Hit RETURN to continue
POLY_3: @@ List the current equilibrium by
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: ?

 OPTIONS
```

```
  The user may select the output units and formats by optionally specifying
  a combination of the following letters:
    Fraction order:   V means VALUE ORDER
                      A means ALPHABETICAL ORDER
    Fraction type:    W means MASS FRACTION
                      X means MOLE FRACTION
    Composition:      C means only COMPOSITION
                      N means CONSTITUTION and COMPOSITION.
    Phase:            S means including only STABLE PHASES
                      P means including ALL NON-SUSPENDED PHASES.

  Default is VWCS. If the output should be in mole fraction, then give
  VXCS or just X.


Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: TCBIN

 Conditions:
 X(FE)=0.99, P=1E5, N=1, T=1100
 DEGREES OF FREEDOM 0

 Temperature   1100.00 K (   826.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.54086E+01
 Total Gibbs energy -4.90502E+04,  Enthalpy  3.18534E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       1.0000E-02  2.1677E-03 1.8555E-01 -1.5406E+04 GRAPHITE
 FE                      9.9000E-01  9.9783E-01 9.9957E-01 -3.9762E+00 BCC_A2

 FCC_A1                      Status ENTERED     Driving force  0.0000E+00
 Moles 9.2463E-01, Mass 5.1201E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.97662E-01  C   2.33819E-03

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 7.5373E-02, Mass 4.2079E+00, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.99907E-01  C   9.33835E-05
POLY_3:Hit RETURN to continue
POLY_3: @@ The actual conditions are listed by the list-equil command but
POLY_3: @@ can be obtained also by
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 X(FE)=0.99, P=1E5, N=1, T=1100
 DEGREES OF FREEDOM 0
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: @@ The meaning of the state variables T, P, X, N  and many others
POLY_3: @@ are explained by the INFO command
POLY_3: INFO
   ... the command in full is INFORMATION
WHICH SUBJECT /PURPOSE/: state
 STATE VARIABLES

              Standard State Variables and Partial Derivatives
          ************************************************************

 Classic Thermodynamics deals only with systems that are in equilibrium,
 i.e., in an EQUILIBRIUM STATE (either as full equilibrium, or partial or
 local equilibrium) which is stable against internal fluctuations in a
 number of variables, such as temperature and composition. These variables
 that have defined values or properties at the equilibrium state are called
 STATE VARIABLES. Other examples of state variables are pressure (P),
 and chemical potential (m). Thermodynamics provides a number of relations
 between these state variables that make it possible to calculate the value
 of any other variable at equilibrium.

 A state variable can be of two types, extensive or intensive. The value
 of an extensive variable, e.g., volume, depends on the size of the system,
 whereas the value of an intensive variable, e.g., temperature, is independent
 of the size of the system. Each type of state variable has a complementary
 variable of the other type. The variable complementing the volume is
 pressure, while the variable complementing the composition of a component
 is its chemical potential.

 It is worth mentioning here that the activity of a component can always
 be obtained from its chemical potential using a simple mathematical
 relationship. It is also possible to choose any convenient reference state
 for the activity or the chemical potential. One of the advantages with a
 thermodynamic databank on a computer is that, in most cases, such reference
 state changes can be handled internally without troubling the user.

 If the work that can be exchanged with the surroundings is limited to
 pressure-volume work, the state of equilibrium of a system can be obtained
 by assigning values to exactly N+2 state variables where N is the number
 of components of the system.

 Note that the Thermo-Calc software distinguishes between components of a
 system and constituent (i.e., species) of a phase in the system. Many state
 variables require one or the other. By default, the elements are defined
 as the system components, but this definition can be changed with the POLY
 command DEFINE_COMPONENT. For instance, if the elements are Ca, Si and O,
 the another set of components can be defined as CaO, SiO and O2; in a pure
 water system, the components are normally defined as H2O and H+. However,
 one can not change the number of components when using this command.

 A state variable is a defined thermodynamic quantity either for the whole
 system, or for a component in the system, or a species in a specific
 substitutional phase, or a constituent (i.e., a species on a specific
 sublattice site) in a specific solution phase.

 The POLY module operates on a thermodynamic system in a stable or meta-stable
 or partial/local equilibrium state that is described by state variables.
 Examples of state variables are temperature, mole fraction, chemical
 potential and activity of a component (in the system or in a specific
 phase), enthalpy (of the system or a specific phase), etc. In the POLY
 module, a general notational method has been designed for the important
 set of standard state variables and their partial derivatives (or called
 as derived variables).

 Common examples of state variables in a defined system are:
  T              for temperature (K)
  P              for pressure (Pa)
  N              for total system size (in moles)
  B              for total system site (in grams)
  N(H)           for overall mole number of the hydrogen component
```

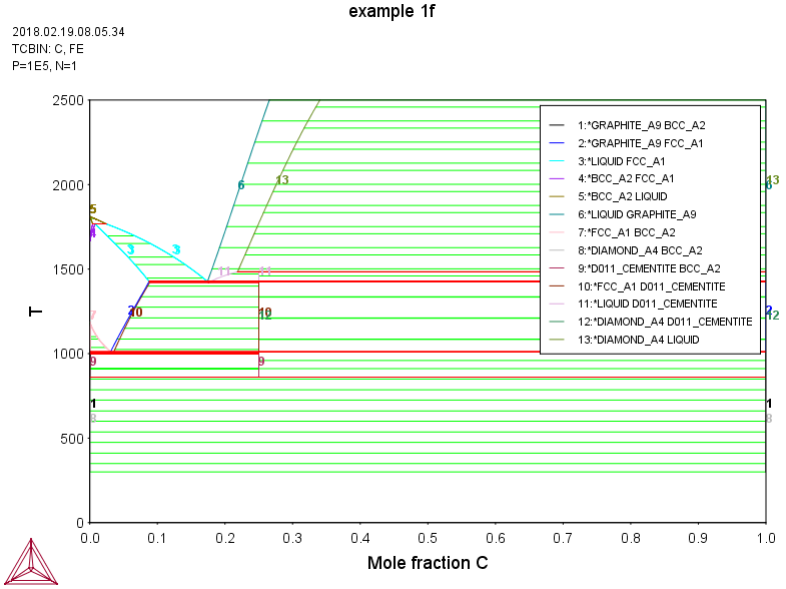
```
  B(H2O)          for overall mass (grams) of the H2O component
  X(FE)           for overall mole fraction of the FE component
  W(AL2O3)        for overall mass fraction of the AL2O3 component
  Y(HCP,CR#1)     for site fraction of the Cr species
                          on the first sublattice site in the HCP phase
  X(LIQUID,FE)    for mole fraction of the Fe component in the LIQUID phase
  W(FCC,C)        for mass fraction of the C component in the FCC phase
  NP(BCC)         for mole number of the BCC phase
  BP(BCC)         for mass (grams) of the BCC phase
  VP(BCC)         for volume (m3) of the BCC phase
  DGM(BCC)        for driving force of the BCC phase per mole of components
  QF(SIGMA)       for phase stability function of the SIGMA phase
  MUR(C)          for chemical potential of the C component
                          (with regard to its reference state)
  ACR(C)          for activity of the C component
                          (with regard to its reference state)
  LNACR(C)        fatural logarithm of activity of the C component
                          [lnACR(C)=MUR(C)/RT]
  MUR(FE+3,AQ)    for chemical potential of the Fe+3 species
                          related to the aqueous solution phase
  ACR(FE+3,AQ)    for activity of the Fe+3 species
                          related to the aqueous solution phase
  LNACR(FE+3,AQ)  for natural logarithm of activity of the Fe+3 species
                          related to the aqueous solution phase
                          [lnACR(FE+3,AQ)=MUR(FE+3,AQ)/RT]
  HM              for total enthalpy per mole component in the system
  HM(FCC)         for enthalpy per mole component of the FCC phase
  HM.T            for heat capacity per mole of components
                          in the system (in J/mol/K)
  HM(FCC).T       for heat capacity per mole of components
                          of the FCC phase (in J/mol/K)
  P.T             for the slope delta_P/delta_T of a phase boundary
                          on a P-T phase diagram. Note that the equilibrium
                          with a phase assemblage must have been calculated.
  T.W(SI)         for the slope delta_T/delta_W(Si) of a phase boundary
                          on a T-W(Si) phase diagram with regard to
                          mass of the component in the system
  T.X(LIQ,CR)     for the slope delta_T/delta_X(Liq,Cr) of a phase boundary
                          on a T-X(Liq,Cr) phase diagram with regard to
                          mole fraction of the component in the phase

   Many more ?     >>> see details below and in the document of
                              Thermo-Calc Software System
                              ***************************

 Note that the state variables involving components can be used for the
 defined components, but not for any species. To define new components
 in a defined system, the DEFINE_COMPONENT command should be used.

 The basic intensive and extensive variables which are suitable in the
 POLY module of in the Thermo-Calc software system are listed and briefly
 described in Table 1 (of the document Thermo-Calc Software System), and
 are also be dealt with in the following subject-keywords when using the
 on-line help feature of the POLY module:
   INFO INTENSIVE VARIABLES    For Various Intensive State Variables
   INFO EXTENSIVE VARIABLES    For Various Extensive State Variables

 Derivatives of state variables can be evaluated using a dot "." between
 two state variables. Many derived variables of a defined system, or of
 a certain system component, or of a given phase, or of a specific component
 in a defined phase, can be easily obtained using appropriate partial
 derivatives of state variables, such as heat capacity, thermal expansivity,
 isothermal compressibility, among others. For the details of various
 derived variables which are suitable in the POLY and POST modules of the
 Thermo-Calc software system, please refer to Section 2.6 in the document
 Thermo-Calc Software System, and also refer to the on-line help feature
 of the POLY module:
   INFO DERIVED VARIABLES      For Derived Variables (Partial Derivatives)

 Note that the lists of various state variables in the subject-keywords
 INTENSIVE VARIABLES and EXTENSIVE VARIABLES, as well as of derived variables
 (partial derivatives), are not exhaustive, but many other remaining state
 variables can be obtained through direct calls or by using combinations of
 the predefined state variables (such as those listed in the subject-keyword
 DERIVED VARIABLES (for various derived variables or partial derivatives)
 or user-specified ones. For more details, please refer to Sections 2.5
 [Equilibrium State and State Variables] and 2.6 [Derived Variables (Partial
 Derivatives)] in the document Thermo-Calc Software System.


WHICH SUBJECT:
POLY_3:Hit RETURN to continue
POLY_3: @@ The use of state variables as conditions is the key to the
POLY_3: @@ flexibility of Thermo-Calc. Each condition is set independently and
POLY_3: @@ any condition can be set as an axis variable.
POLY_3: @@
POLY_3: @@ Now we just want to take away the graphite in order to calculate the
POLY_3: @@ metastable Fe-C diagram with cementite. We can list all phases with the
POLY_3: @@ LIST_STATUS command
POLY_3: l-st
   ... the command in full is LIST_STATUS
Option /CPS/:
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 C                       ENTERED   GRAPHITE_A9    *              100000
 FE                      ENTERED   BCC_A2         *              100000
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 FCC_A1                  ENTERED      0.000000E+00    9.246266E-01
 BCC_A2                  ENTERED      0.000000E+00    7.537335E-02
 D011_CEMENTITE          ENTERED     -4.153716E-01    0.000000E+00
 LIQUID                  ENTERED     -4.668963E-01    0.000000E+00
 GRAPHITE_A9             ENTERED     -1.684424E+00    0.000000E+00
 DIAMOND_A4              ENTERED     -2.386932E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 C    ENTERED    C3   ENTERED    FE   ENTERED    VA   ENTERED
 C1   ENTERED    C4   ENTERED    FE+2 ENTERED    VA-2 ENTERED
 C2   ENTERED    C5   ENTERED    FE+3 ENTERED    VA-4 ENTERED
POLY_3:Hit RETURN to continue
POLY_3: @@ The status is changed with the CHANGE_STATUS command
POLY_3: ch-st
   ... the command in full is CHANGE_STATUS
For phases, species or components? /PHASES/:
Phase name(s): ?
```

```
 Phase name(s)

  In case of "phase" as the keyword, the names of the phases that shall
  have their status changes must be given (all on one line). A comma or
  space must be used as separator. The status to be assigned to the phases
  can also be given on the same line if preceded with an equal sign "=".
  Note that an asterisk, "*", can be used to denote all phases. The special
  notations "*S", i.e., a * directly followed by an S, means all suspended
  phases. In the same way, "*D" means all dormant phases, and "*E" means
  all entered phases.


Phase name(s): gra
Status: /ENTERED/: sus
POLY_3: l-st
   ... the command in full is LIST_STATUS
Option /CPS/:
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 C                       ENTERED   GRAPHITE_A9    *              100000
 FE                      ENTERED   BCC_A2         *              100000
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 FCC_A1                  ENTERED      0.000000E+00    9.246266E-01
 BCC_A2                  ENTERED      0.000000E+00    7.537335E-02
 D011_CEMENTITE          ENTERED     -4.153716E-01    0.000000E+00
 LIQUID                  ENTERED     -4.668963E-01    0.000000E+00
 DIAMOND_A4              ENTERED     -2.386932E+00    0.000000E+00
 SUSPENDED PHASES:
 GRAPHITE_A9
 *** STATUS FOR ALL SPECIES
 C    ENTERED    C3   ENTERED    FE   ENTERED    VA   ENTERED
 C1   ENTERED    C4   ENTERED    FE+2 ENTERED    VA-2 ENTERED
 C2   ENTERED    C5   ENTERED    FE+3 ENTERED    VA-4 ENTERED
POLY_3:Hit RETURN to continue
POLY_3: @@ Note that the graphite is listed as suspended this time.
POLY_3: @@ Now try to calculate the equilibrium without graphite.
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           629 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: @@ A number of ,,, after a command means to accept default values.
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: TCBIN

 Conditions:
 X(FE)=0.99, P=1E5, N=1, T=1100
 DEGREES OF FREEDOM 0

 Temperature   1100.00 K (   826.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.54086E+01
 Total Gibbs energy -4.90502E+04,  Enthalpy  3.18534E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       1.0000E-02  2.1677E-03 1.8555E-01 -1.5406E+04 GRAPHITE
 FE                      9.9000E-01  9.9783E-01 9.9957E-01 -3.9762E+00 BCC_A2

 FCC_A1                      Status ENTERED     Driving force  0.0000E+00
 Moles 9.2463E-01, Mass 5.1201E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.97662E-01  C   2.33819E-03

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 7.5373E-02, Mass 4.2079E+00, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.99907E-01  C   9.33835E-05
POLY_3:Hit RETURN to continue
POLY_3: @@ It may seem surprising that diamond is stable but the total mole fraction
POLY_3: @@ of iron is less than 0.5, so we are on the carbon rich side
POLY_3: @@ of cementite, and it is reasonable.
POLY_3:
POLY_3: @@ Now try to map the metastable diagram
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
```

```
Working hard
Generating start point  21
Generating start point  22
Generating start point  23
Generating start point  24
Generating start point  25
Generating start point  26
Generating start point  27
Generating start point  28
Generating start point  29
Generating start point  30
Working hard
Generating start point  31
Generating start point  32

Phase region boundary   1 at:   5.000E-01  3.100E+02
    BCC_A2
 ** DIAMOND_A4
Calculated..                      2  equilibria
Terminating at axis limit.

Phase region boundary   2 at:   5.000E-01  3.000E+02
    BCC_A2
 ** DIAMOND_A4
Calculated.                      24  equilibria

Phase region boundary   3 at:   4.999E-01  8.605E+02
    BCC_A2
 ** D011_CEMENTITE
 ** DIAMOND_A4

Phase region boundary   4 at:   8.749E-01  8.605E+02
    BCC_A2
 ** D011_CEMENTITE
Calculated.                       7  equilibria

Phase region boundary   5 at:   8.746E-01  9.998E+02
    BCC_A2
 ** D011_CEMENTITE
 ** FCC_A1

Phase region boundary   6 at:   9.823E-01  9.998E+02
    BCC_A2
 ** FCC_A1
Calculated                     23  equilibria

Phase region boundary   7 at:   8.578E-01  9.998E+02
    D011_CEMENTITE
 ** FCC_A1
Calculated.                      18  equilibria

Phase region boundary   8 at:   8.354E-01  1.422E+03
 ** LIQUID
    D011_CEMENTITE
 ** FCC_A1

Phase region boundary   9 at:   7.872E-01  1.422E+03
 ** LIQUID
    D011_CEMENTITE
Calculated.                       5  equilibria

Phase region boundary  10 at:   7.657E-01  1.484E+03
 ** LIQUID
    D011_CEMENTITE
 ** DIAMOND_A4

Phase region boundary  11 at:   3.750E-01  1.484E+03
    D011_CEMENTITE
 ** DIAMOND_A4
Calculated.                      26  equilibria
Terminating at known equilibrium

Phase region boundary  12 at:   3.907E-01  1.484E+03
    LIQUID
 ** DIAMOND_A4
Calculated..                      42  equilibria
Terminating at axis limit.

Phase region boundary  13 at:   8.678E-01  1.422E+03
 ** LIQUID
    FCC_A1
Calculated.                      15  equilibria

Phase region boundary  14 at:   9.840E-01  1.768E+03
 ** LIQUID
 ** BCC_A2
    FCC_A1

Phase region boundary  15 at:   9.939E-01  1.768E+03
 ** BCC_A2
    FCC_A1
Calculated                     25  equilibria

Phase region boundary  16 at:   9.858E-01  1.768E+03
    LIQUID
 ** BCC_A2
Calculated                     20  equilibria

Phase region boundary  17 at:   5.000E-01  3.100E+02
    BCC_A2
 ** DIAMOND_A4
Calculated.                      24  equilibria
Terminating at known equilibrium

Phase region boundary  18 at:   5.000E-01  3.100E+02
    BCC_A2
 ** DIAMOND_A4
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  19 at:   5.000E-01  3.100E+02
    BCC_A2
 ** DIAMOND_A4
Calculated.                      24  equilibria
Terminating at known equilibrium
```

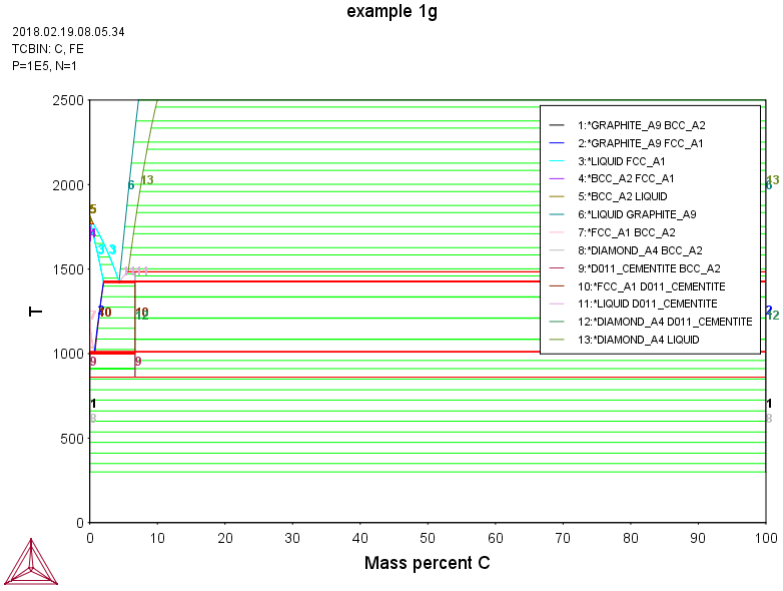
```
Phase region boundary  20 at:   5.000E-01  3.100E+02
    BCC_A2
 ** DIAMOND_A4
Calculated..                       2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  21 at:   5.000E-01  3.100E+02
    BCC_A2
 ** DIAMOND_A4
Calculated.                       24  equilibria
Terminating at known equilibrium

Phase region boundary  22 at:   5.000E-01  3.100E+02
    BCC_A2
 ** DIAMOND_A4
Calculated..                       2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  23 at:   5.000E-01  3.100E+02
    BCC_A2
 ** DIAMOND_A4
Calculated.                       24  equilibria
Terminating at known equilibrium

Phase region boundary  24 at:   5.000E-01  3.100E+02
    BCC_A2
 ** DIAMOND_A4
Calculated..                       2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  25 at:   5.000E-01  3.100E+02
    BCC_A2
 ** DIAMOND_A4
Calculated.                       24  equilibria
Terminating at known equilibrium

Phase region boundary  26 at:   5.000E-01  3.100E+02
    BCC_A2
 ** DIAMOND_A4
Calculated..                       2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  27 at:   5.000E-01  3.100E+02
    BCC_A2
 ** DIAMOND_A4
Calculated.                       24  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   3.750E-01  1.037E+03
 ** D011_CEMENTITE
    DIAMOND_A4
Calculated.                        9  equilibria
Terminating at known equilibrium

Phase region boundary  29 at:   3.750E-01  1.037E+03
 ** D011_CEMENTITE
    DIAMOND_A4
Calculated.                       19  equilibria
Terminating at known equilibrium

Phase region boundary  30 at:   9.877E-01  1.037E+03
    BCC_A2
 ** FCC_A1
Calculated.                        3  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   9.877E-01  1.037E+03
    BCC_A2
 ** FCC_A1
Calculated                      23  equilibria

Phase region boundary  32 at:   3.754E-01  1.763E+03
    LIQUID
 ** DIAMOND_A4
Calculated.                       13  equilibria
Terminating at known equilibrium

Phase region boundary  33 at:   3.754E-01  1.763E+03
    LIQUID
 ** DIAMOND_A4
Calculated..                      31  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  34 at:   9.820E-01  1.763E+03
    LIQUID
 ** FCC_A1
Calculated.                       15  equilibria
Terminating at known equilibrium

Phase region boundary  35 at:   9.820E-01  1.763E+03
    LIQUID
 ** FCC_A1
Calculated.                        2  equilibria
Terminating at known equilibrium

Phase region boundary  36 at:   3.306E-01  2.490E+03
    LIQUID
 ** DIAMOND_A4
Calculated.                       42  equilibria
Terminating at known equilibrium

Phase region boundary  37 at:   3.306E-01  2.490E+03
    LIQUID
 ** DIAMOND_A4
Calculated..                       2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  38 at:   3.306E-01  2.490E+03
    LIQUID
```

```
 ** DIAMOND_A4
Calculated.                      42  equilibria
Terminating at known equilibrium

Phase region boundary  39 at:   3.306E-01  2.490E+03
    LIQUID
 ** DIAMOND_A4
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  40 at:   3.306E-01  2.490E+03
    LIQUID
 ** DIAMOND_A4
Calculated.                      42  equilibria
Terminating at known equilibrium

Phase region boundary  41 at:   3.306E-01  2.490E+03
    LIQUID
 ** DIAMOND_A4
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  42 at:   3.317E-01  2.475E+03
    LIQUID
 ** DIAMOND_A4
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  43 at:   3.317E-01  2.475E+03
    LIQUID
 ** DIAMOND_A4
Calculated.                      41  equilibria
Terminating at known equilibrium

Phase region boundary  44 at:   3.306E-01  2.490E+03
    LIQUID
 ** DIAMOND_A4
Calculated.                      42  equilibria
Terminating at known equilibrium

Phase region boundary  45 at:   3.306E-01  2.490E+03
    LIQUID
 ** DIAMOND_A4
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  46 at:   9.941E-01  1.794E+03
    LIQUID
 ** BCC_A2
Calculated.                       2  equilibria
Terminating at known equilibrium

Phase region boundary  47 at:   9.941E-01  1.794E+03
    LIQUID
 ** BCC_A2
Calculated                       12  equilibria
*** BUFFER SAVED ON FILE:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex01\BINA
RY.POLY3
CPU time for mapping                      0  seconds
POLY_3:
POLY_3: post
POST: s-d-a y t
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a x m-f C
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-tieline
   ... the command in full is SET_TIELINE_STATUS
PLOTTING EVERY TIE-LINE NO /5/: 5
POST:
POST: set-title example 1f
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

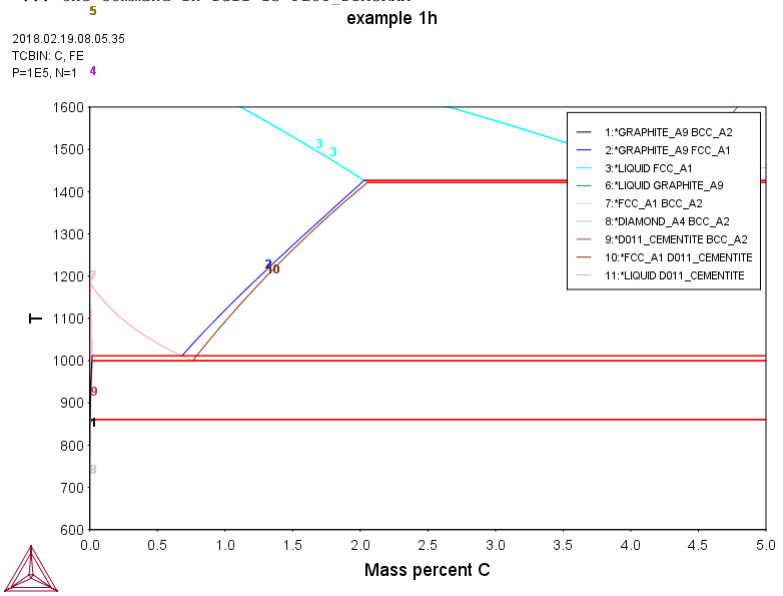



```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ The previous stable diagram is also plotted. The reason is that
```

```
POST: @@ we never removed it from the workspace. (It can be done with a SAVE
POST: @@ command. Search the online help to read more about this command).
POST:
POST: @@ It may be surprising to find that diamond is more stable than
POST: @@ cementite at low temperatures. However, diamonds are never
POST: @@ found in steel as graphite forms first.
POST:
POST: @@ Now change the axis to composition, use weight-percent of carbon
POST: s-d-a x
   ... the command in full is SET_DIAGRAM_AXIS
VARIABLE : ?
 UNKNOWN QUESTION VARIABLE :
VARIABLE : w-p
FOR COMPONENT : c
POST: set-title example 1g
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

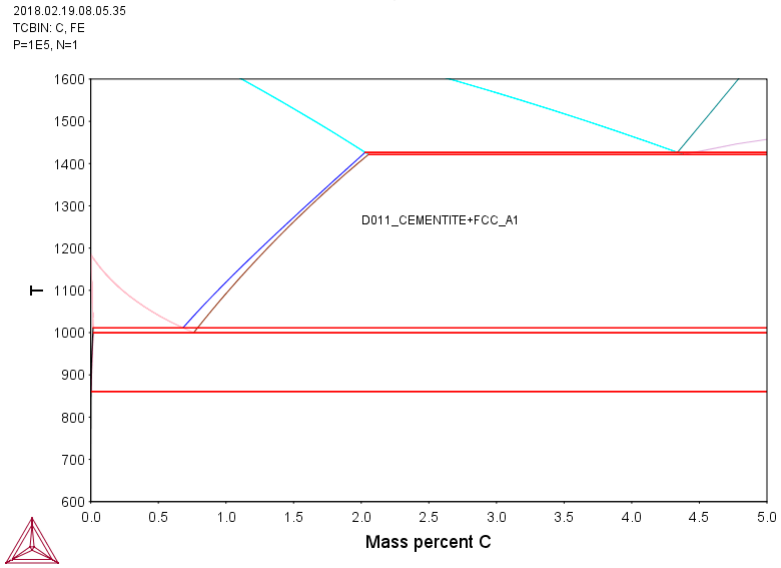



```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ The tie-lines now obscure the diagram. Remove these and
POST: @@ also change the scale of the x and y axis
POST: s-t-s 0
   ... the command in full is SET_TIELINE_STATUS
POST: s-s x n 0 5
   ... the command in full is SET_SCALING_STATUS
POST: s-s y n 600 1600
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 1h
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

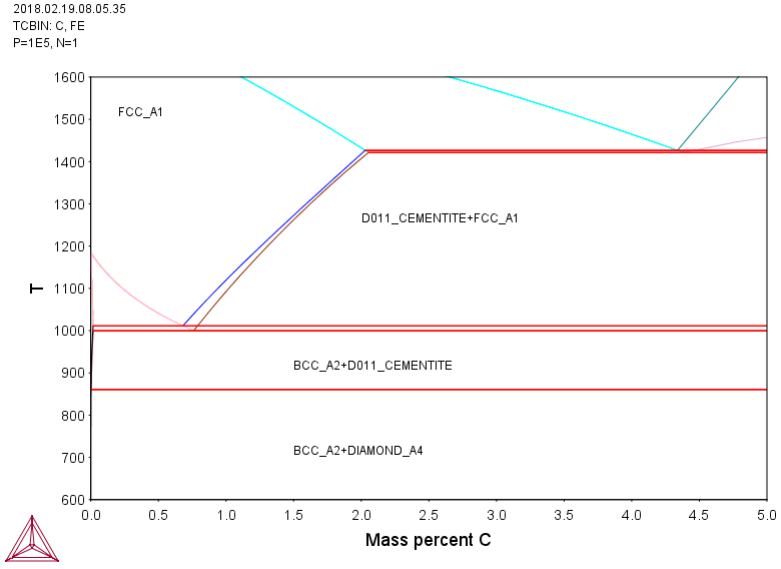



```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ Finally add some labels
POST: set-lab n
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: add 2 1250
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Calculated           629 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
```

```
 Stable phases are: D011_CEMENTITE+FCC_A1
Text size: /.36/:
POST: set-title example 1i
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

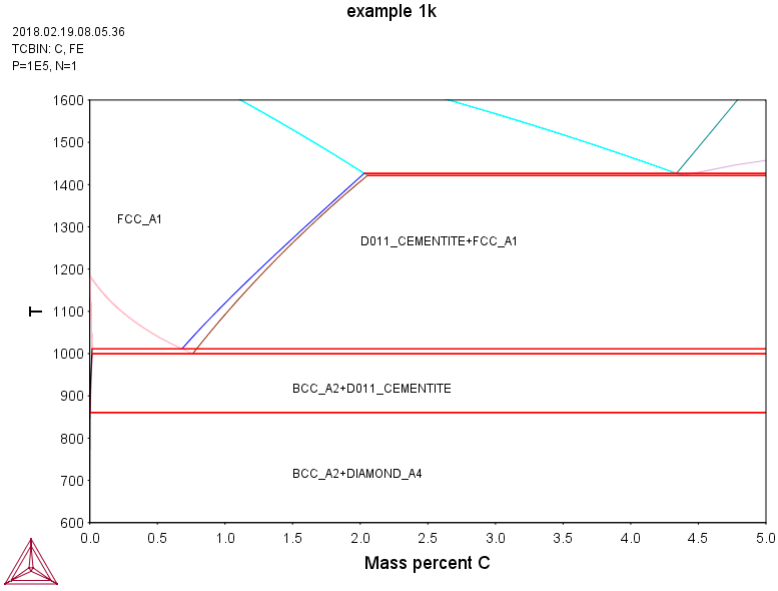



```
POST:
POST:
POST:Hit RETURN to continue
POST: add 1.5 900
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Calculated           629 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: BCC_A2+D011_CEMENTITE
Text size: /.36/:
POST: add 1.5 700
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Calculated           629 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: BCC_A2+DIAMOND_A4
Text size: /.36/:
POST: add .2 1500
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Calculated           629 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: FCC_A1
Text size: /.36/:
POST: set-title example 1j
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ As graphite is suspended, cementite is the stable carbide
POST: @@ so that is the phase that is listed in the two-phase regions.
```

```
POST: @@ The label for the FCC region is a bit too high, move it down
POST: modify
   ... the command in full is MODIFY_LABEL_TEXT
 These labels are defined
 No   1 at  2.00000E+00 1.25000E+03 : D011_CEMENTITE+FCC_A1
 No   2 at  1.50000E+00 9.00000E+02 : BCC_A2+D011_CEMENTITE
 No   3 at  1.50000E+00 7.00000E+02 : BCC_A2+DIAMOND_A4
 No   4 at  2.00000E-01 1.50000E+03 : FCC_A1

Which label to modify? /4/:
New X coordinate /.2/: .2
New Y coordinate /1500/: 1300
New text /FCC_A1/:
POST: set-title example 1k
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

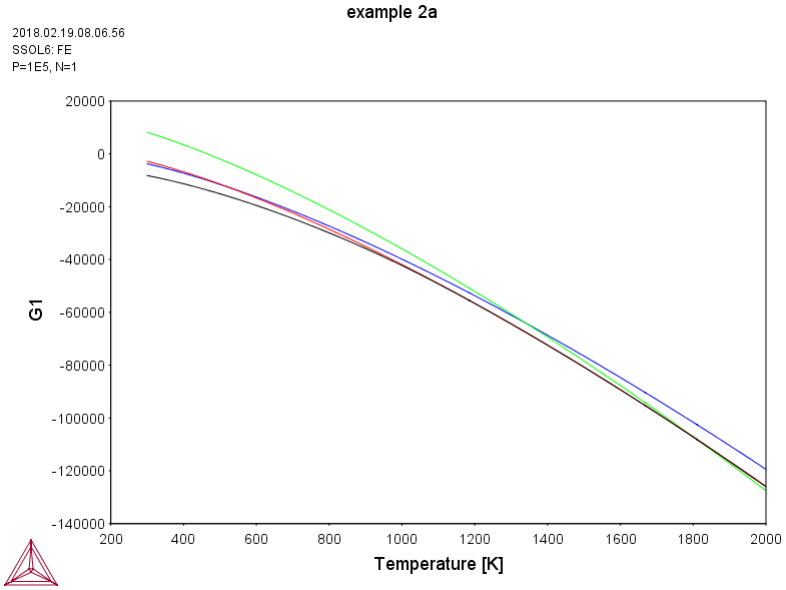



```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex02

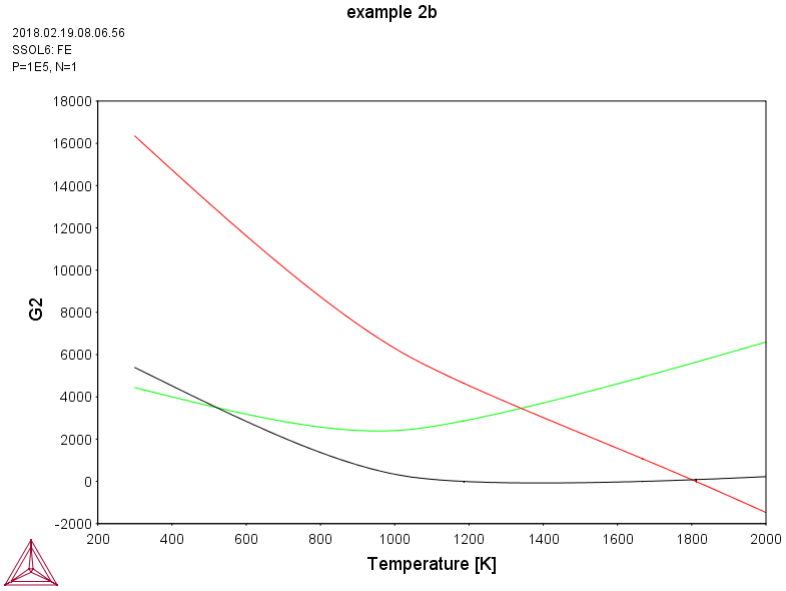
```
AboutMACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex02\tcex02.TCM"SYS: set-echo
SYS: @@
SYS: @@ Plotting thermodynamic functions
SYS:
SYS: @@ This example shows how to plot thermodynamic
SYS: @@ functions in unary, binary and ternary systems.
SYS: @@ It also involves working with partial derivatives
SYS: @@ and partial quantities.
SYS:
SYS: set-log ex02,,
SYS:
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw ssol6
   ... the command in full is SWITCH_DATABASE
 Current database: SGTE Alloy Solutions Database v6.0

 VA  DEFINED
 BCC_B2                 FCC_L12                FCC_COV
 FCC_AUCU               HCP_ORD  REJECTED
 GAS:G  REJECTED
TDB_SSOL6: @@ Pure Fe is selected as a unary system
TDB_SSOL6: d-sys fe
   ... the command in full is DEFINE_SYSTEM
 FE  DEFINED
TDB_SSOL6: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'Benyan Pei, B Bjorkman, B Sundman, and B Jansson: Calphad, 1995, 19(1), 1
      -15. "A thermodynamic assessment of the Iron-Antimony system". >> Fe
      -Sb '
 -OK-
TDB_SSOL6:
TDB_SSOL6: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ In POLY-3 first define a single equilibrium
POLY_3: s-c t=300,p=1e5,n=1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated            21 grid points in             0 s
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: SSOL6

 Conditions:
 T=300, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature    300.00 K (    26.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.58470E+01
 Total Gibbs energy -8.18407E+03,  Enthalpy  4.59751E+01,  Volume  0.00000E+00

 Component              Moles       W-Fraction  Activity   Potential  Ref.stat
 FE                     1.0000E+00  1.0000E+00 3.7589E-02 -8.1841E+03 SER

 BCC_A2                     Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.5847E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  1.00000E+00
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: @@ Set T as an axis variable
POLY_3: s-a-v
   ... the command in full is SET_AXIS_VARIABLE
Axis number: /1/: 1
Condition /NONE/: t
Min value /0/: 300
Max value /1/: 2000
Increment /42.5/: 42.5
POLY_3: @@ Save the macro to be able to come back to this point
POLY_3: save tcex02a y
   ... the command in full is SAVE_WORKSPACES
POLY_3: @@ Step along the axis
POLY_3: step
   ... the command in full is STEP_WITH_OPTIONS
Option? /NORMAL/: NORMAL
 No initial equilibrium, using default
 Step will start from axis value    300.000
...OK

 Phase Region from    300.000     for:
     BCC_A2
 Global test at  3.80000E+02 .... OK
 Global test at  4.80000E+02 .... OK
 Global test at  5.80000E+02 .... OK
 Global test at  6.80000E+02 .... OK
 Global test at  7.80000E+02 .... OK
```

```
 Global test at  8.80000E+02 .... OK
 Global test at  9.80000E+02 .... OK
 Global test at  1.08000E+03 .... OK
 Global test at  1.18000E+03 .... OK
 Global check of adding phase at  1.18481E+03
 Calculated    91 equilibria

 Phase Region from    1184.81     for:
     BCC_A2
     FCC_A1
 Calculated     2 equilibria

 Phase Region from    1184.81     for:
     FCC_A1
 Global test at  1.26000E+03 .... OK
 Global test at  1.36000E+03 .... OK
 Global test at  1.46000E+03 .... OK
 Global test at  1.56000E+03 .... OK
 Global test at  1.66000E+03 .... OK
 Global check of adding phase at  1.66747E+03
 Calculated    51 equilibria

 Phase Region from    1667.47     for:
     BCC_A2
     FCC_A1
 Calculated     2 equilibria

 Phase Region from    1667.47     for:
     BCC_A2
 Global test at  1.74000E+03 .... OK
 Global check of adding phase at  1.81095E+03
 Calculated    18 equilibria

 Phase Region from    1810.95     for:
     LIQUID
     BCC_A2
 Calculated     2 equilibria

 Phase Region from    1810.95     for:
     LIQUID
 Global test at  1.89000E+03 .... OK
 Global test at  1.99000E+03 .... OK
 Terminating at    2000.00
 Calculated    22 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex02\tcex
 02a.POLY3
POLY_3: @@ Post processing (plotting) is the essential part of this example
POLY_3: @@ We will plot Gm, Hm and Cp for some phases
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST:
POST: @@ The  x-axis is the temperature in Kelvin
POST: s-d-a x
   ... the command in full is SET_DIAGRAM_AXIS
VARIABLE : ?
 UNKNOWN QUESTION VARIABLE :
VARIABLE : t-k
POST: @@ The phases for which Gm shall be plotted must be defined
POST: @@ in a table
POST: ent tab
   ... the command in full is ENTER_SYMBOL
Name: g1
Variable(s): gm(bcc_a2) gm(fcc_a1) gm(liq) gm(hcp_a3)
&
POST:
POST: @@ The table is set as the y-axis and all columns are included
POST: s-d-a y g1
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: set-title example 2a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

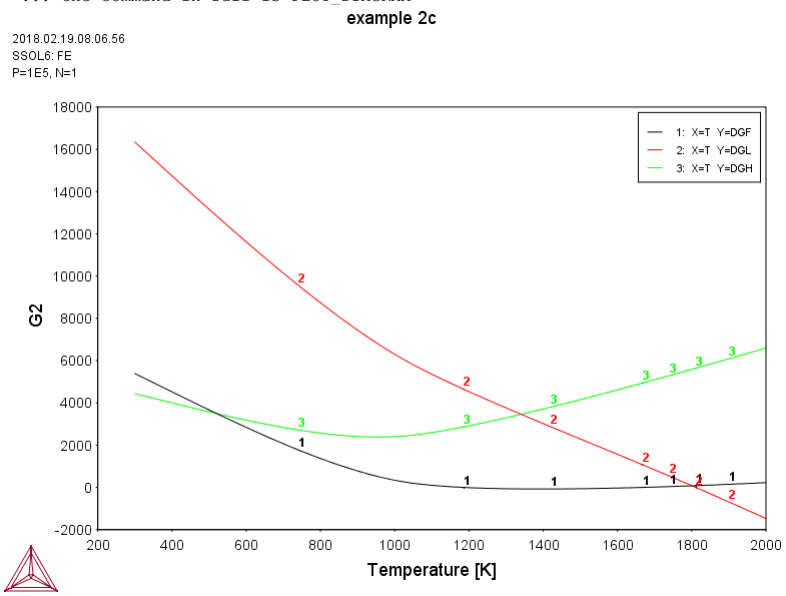



```
POST:
POST:Hit RETURN to continue
```

```
POST: @@
POST:
POST:
POST: @@ The magnitude makes it difficult to see anything. Enter
POST: @@ functions for the differences with respect to bcc
POST: ent fun dgf=gm(fcc_a1)-gm(bcc_a2);
   ... the command in full is ENTER_SYMBOL
POST: ent fun dgl=gm(liq)-gm(bcc_a2);
   ... the command in full is ENTER_SYMBOL
POST: ent fun dgh=gm(hcp_a3)-gm(bcc_a2);
   ... the command in full is ENTER_SYMBOL
POST: @@ and enter a new table and set it as the y-axis
POST: ent tab g2
   ... the command in full is ENTER_SYMBOL
Variable(s): dgf dgl dgh;
POST: s-d-a y g2
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: set-title example 2b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```



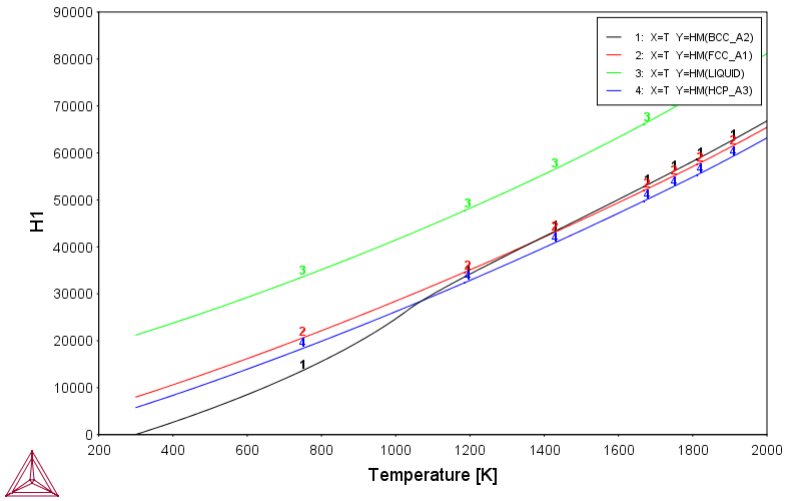

```
POST:
POST:Hit RETURN to continue
POST: @@ In order to have some identification on the lines
POST: @@ use the command Set_Label
POST: s-lab
   ... the command in full is SET_LABEL_CURVE_OPTION
CURVE LABEL OPTION (A, B, C, D, E, F OR N) /N/: D
POST: set-title example 2c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Now plot enthalpies
POST: ent tab h1
   ... the command in full is ENTER_SYMBOL
Variable(s): hm(bcc_a2) hm(fcc_a1) hm(liq) hm(hcp_a3);
POST: s-d-a y h1
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: set-title example 2d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 2d

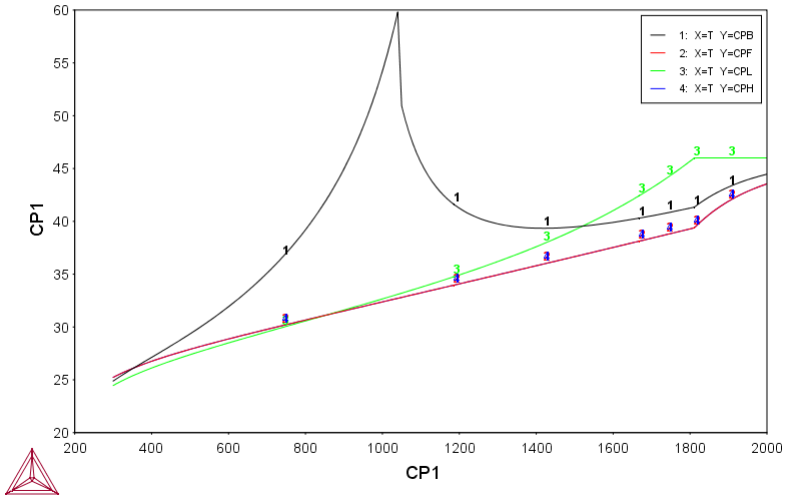
2018.02.19.08.06.56
SSOL6: FE
P=1E5, N=1




```
POST:
POST:Hit RETURN to continue
POST: @@ And finally plot heat capacities
POST: ent fun cpb=hm(bcc_a2).t;
   ... the command in full is ENTER_SYMBOL
POST: ent fun cpf=hm(fcc_a1).t;
   ... the command in full is ENTER_SYMBOL
POST: ent fun cpl=hm(liq).t;
   ... the command in full is ENTER_SYMBOL
POST: ent fun cph=hm(hcp_a3).t;
   ... the command in full is ENTER_SYMBOL
POST: ent tab cp1
   ... the command in full is ENTER_SYMBOL
Variable(s): t cpb cpf cpl cph;
POST: s-d-a y
   ... the command in full is SET_DIAGRAM_AXIS
VARIABLE : cp1
COLUMN NUMBER /*/: 2-5
POST: s-d-a x cp1 1
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 2e
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 2e

2018.02.19.08.06.57
SSOL6: FE
P=1E5, N=1



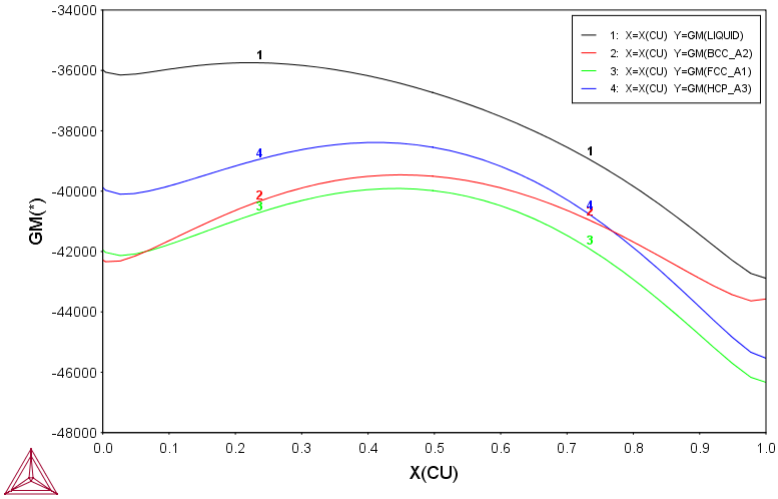

```
POST:
POST:Hit RETURN to continue
POST:
POST: @@ The next example plots functions for a binary system
POST:
POST: ba
   ... the command in full is BACK
POLY_3: go da
   ... the command in full is GOTO_MODULE
TDB_SSOL6: rej sys
   ... the command in full is REJECT
 VA  DEFINED
 BCC_B2                FCC_L12                FCC_COV
 FCC_AUCU              HCP_ORD  REJECTED
 GAS:G  REJECTED
 REINITIATING GES .....
TDB_SSOL6: @@ Select the Cu-Fe system and only
TDB_SSOL6: @@ the fcc, bcc, liquid and hcp phases
TDB_SSOL6: d-sys fe cu
   ... the command in full is DEFINE_SYSTEM
 FE                    CU  DEFINED
TDB_SSOL6: rej ph /all
   ... the command in full is REJECT
 LIQUID:L              FCC_A1                 BCC_A2
```

```
 HCP_A3                  HCP_ZN                  TETRAGONAL_U
 CBCC_A12                CUB_A13                 ORTHORHOMBIC_A20
 LAVES_C14               LAVES_C15               LAVES_C36
 M4N                     ALCU_ETA                ALCU_EPSILON
 ALCUZN_GAMMA_H          AL5FE4                  CUPD_B2
 CUTI                    CU4TI                   CU6Y
 CUZN_GAMMA              D_GAMMA                 FEPD
 FEPD3                   FESB                    FEU6
 FE2U                    FEUZR_DELTA             FEZR2
 FEZR3  REJECTED
TDB_SSOL6: rest ph fcc_a1 bcc_a2 liq hcp_a3
   ... the command in full is RESTORE
 FCC_A1                  BCC_A2                  LIQUID:L
 HCP_A3  RESTORED
TDB_SSOL6: l-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENT/: CONSTITUENT
 LIQUID:L    :CU FE:
 FCC_A1      :CU FE:VA:
 BCC_A2      :CU FE:VA:
 HCP_A3      :CU FE:VA:
TDB_SSOL6: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'Data for the Cu-Fe system are from an unpublished assessment of I Ansara
      and A Jansson published in the COST507 final report: COST507
      Thermochemical Database for Light Metal Alloys, Vol 2, eds by I Ansara,
       AT Dinsdale and MH Rand, July 1998, EUR18499. The data were also
      reported by A Jansson in the KTH report TRITA-MAC-533, 1993. >> Cu-Fe '
 -OK-
TDB_SSOL6: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ Set conditions for a single equilibrium
POLY_3: s-c t=1000,p=1e5,n=1,w(cu)=.01
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           836 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: @@ Select the fraction of Cu as the axis variable
POLY_3: s-a-v 1
   ... the command in full is SET_AXIS_VARIABLE
Condition /NONE/: w(cu)
Min value /0/: 0
Max value /1/: 1
Increment /.025/: .025
POLY_3: @@ Remember to Save
POLY_3: save tcex02b y
   ... the command in full is SAVE_WORKSPACES
POLY_3: @@ Now a special STEP option is selected because the NORMAL
POLY_3: @@ option only calculates the stable phases. The option
POLY_3: @@ SEPARATE means that all entered phases are calculated
POLY_3: @@ separately.
POLY_3: step
   ... the command in full is STEP_WITH_OPTIONS
Option? /NORMAL/: ?
 The following options are available:
 NORMAL             Stepping with given conditions
 INITIAL_EQUILIBRIA An initial equilibrium stored at every step
 EVALUATE           Specified variables evaluated after each step
 SEPARATE_PHASES    Each phase calculated separately
 T-ZERO             T0 line calculation
 PARAEQUILIBRIUM    Paraequilibrium diagram
 MIXED_SCHEIL       Scheil with fast diffusing elements
 ONE_PHASE_AT_TIME  One phase at a time
Option? /NORMAL/: sep

 Phase Region from   0.529789     for:
     LIQUID
     BCC_A2
     FCC_A1
     HCP_A3

 Phase Region from   0.529789     for:
     LIQUID
     BCC_A2
     FCC_A1
     HCP_A3
 *** Buffer saved on file ***
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex02\tcex
 02b.POLY3
POLY_3: @@ Now plot the results in various ways
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST: @@ Set the Gm of all phases on the y-axis
POST: s-d-a y gm(*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: @@ and the mole percent of Cu on the x-axis
POST: s-d-a x x(cu)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-lab d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST:
POST: set-title example 2f
POST:
POST: plot
```

... the command in full is PLOT_DIAGRAM

example 2f

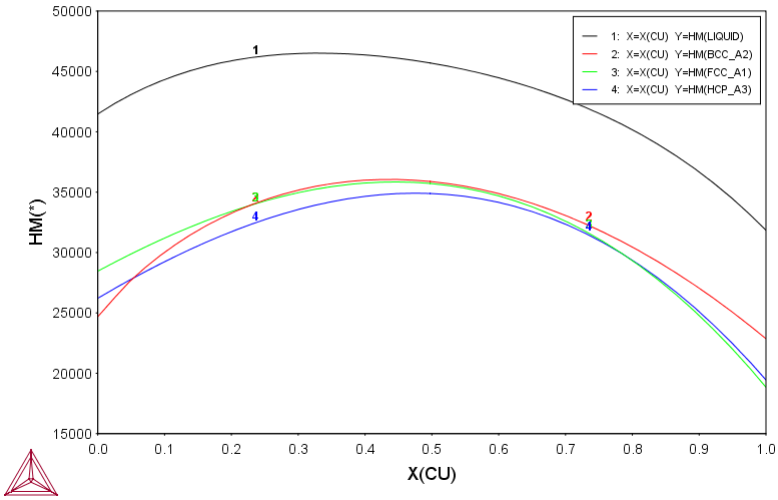
2018.02.19.08.07.00
SSOL6: CU, FE
T=1000, P=1E5, N=1



POST:
POST:Hit RETURN to continue
POST: @@ Now plot the enthalpy
POST: s-d-a y hm(*)
... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: set-title example 2g
POST:
POST: plot
... the command in full is PLOT_DIAGRAM

example 2g

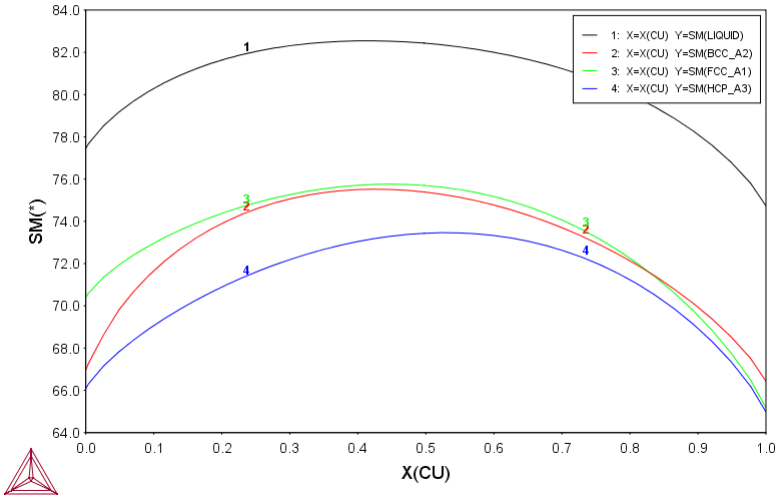
2018.02.19.08.07.00
SSOL6: CU, FE
T=1000, P=1E5, N=1



POST:
POST:Hit RETURN to continue
POST: @@ and finally the entropy
POST: s-d-a y sm(*)
... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: set-title example 2h
POST:
POST: plot
... the command in full is PLOT_DIAGRAM

example 2h

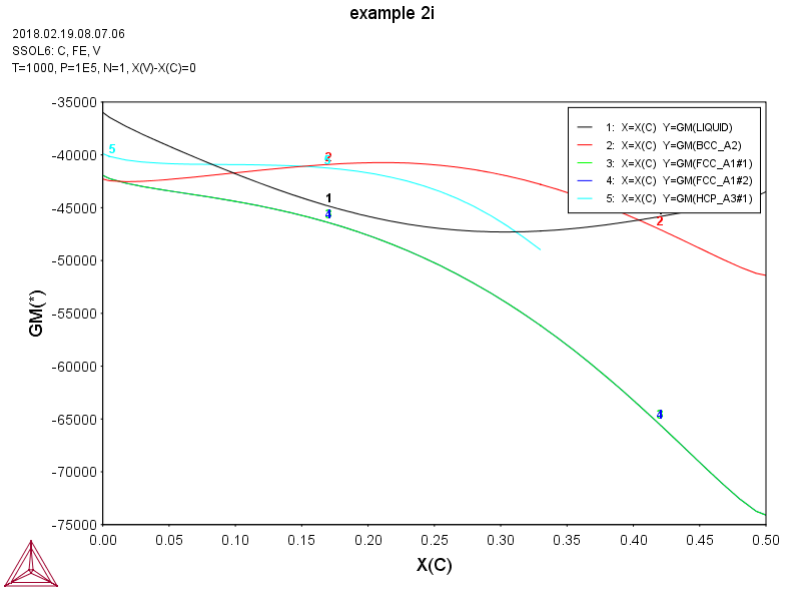
2018.02.19.08.07.01
SSOL6: CU, FE
T=1000, P=1E5, N=1




```
POST:
POST:Hit RETURN to continue
POST: @@ The last example plots the Fe-V-C ternary system.
POST: @@ Calculate and plot Gm from the iron corner to VC
POST: ba
   ... the command in full is BACK
POLY_3: go da
   ... the command in full is GOTO_MODULE
TDB_SSOL6: rej sys
   ... the command in full is REJECT
 VA  DEFINED
 BCC_B2                  FCC_L12                 FCC_COV
 FCC_AUCU                HCP_ORD  REJECTED
 GAS:G  REJECTED
 REINITIATING GES .....
TDB_SSOL6: d-sys fe v c
   ... the command in full is DEFINE_SYSTEM
 FE                      V                       C
   DEFINED
TDB_SSOL6: rej ph / all
   ... the command in full is REJECT
 LIQUID:L                FCC_A1                  BCC_A2
 HCP_A3                  HCP_ZN                  DIAMOND_A4
 TETRAGONAL_U            CBCC_A12                CUB_A13
 ORTHORHOMBIC_A20        SIGMA                   GRAPHITE
 LAVES_C14               LAVES_C15               LAVES_C36
 CEMENTITE               KSI_CARBIDE             M23C6
 M7C3                    M3C2                    V3C2
 M5C2                    MC_ETA                  M4N
 FECN_CHI                ALM_D019                AL5FE4
 ALTA_SIGMA              ALTI                    FEPD
 FEPD3                   FESB                    FEU6
 FE2U                    FEUZR_DELTA             FEZR2
 FEZR3                   V3SI  REJECTED
TDB_SSOL6: rest ph fcc_a1 bcc_a2 hcp_a3 liq
   ... the command in full is RESTORE
 FCC_A1                  BCC_A2                  HCP_A3
 LIQUID:L  RESTORED
TDB_SSOL6: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'Data for the C-Fe system are taken from the assessment of P Gustafson,
      Report TRITA-MAC-0237, October 1984, Scand. J. Metall., 1985, 14, 259
      -267. "A Thermodynamic Evaluation of the Fe-C system". Data for other
      phases not stable in the binary system are from: WM Huang: Report
      TRITA-MAC 411 (Rev 1989); Metall. Trans. A, 1990, 21A, 2115-2123. "A
      Thermodynamic Assessment of the Fe-Mn-C system", WM Huang: Report
      TRITA-MAC 441 (1990), Metall. Trans. A, 1991, 22A(9), 1911-1920. "
      Thermodynamic Properties of the Fe-Mn-V-C System", BJ Lee (1991),
      unpublished revision of data for the C-Cr-Fe-Ni system. H Du and M
      Hillert: Z. Metallkde, 1991, 82(4), 310-316. "An Assessment of the Fe
      -C-N System". H Du: J. Phase Equil., 1993, 14(6), 682-693. "A
      Reevaluation of the Fe-N and Fe-C-N systems". Note: Data for the V3C2
      phase were modified to be 10 J/mol more positive than those for the
      M3C2 phase. The data for the liquid data were modified by Tatjana
      Buhler to prevent bcc phase from becoming stable at high temperatures.
      >> C-Fe '
  'P. Franke, unpublished revisions, Aachen, 2006-2008'
  'Data for the C-Fe-V system are taken the assessments of WM Huang: Report
      TRITA-MAC 432 (1990), Z. Metallkde, 1991, 82(5), 391-401. "A
      thermodynamic evaluation of the Fe-V-C system". BJ Lee and DN Lee:
      Report TRITA-MAC 474 (1991), Calphad, 1991, 15(3), 293-306. "A
      thermodynamic study on the Fe-V-C system". >> C-Fe-V '
  'Data for the C-V system are taken from the assessment of WM Huang: Z.
      Metallkde, 1991, 82, (3), 174-181. "An Assessment of the V-C System".
      Additional data are from further work by WM Huang: Report TRITA-MAC
      441 (1990), BJ Lee: Report TRITA-MAC 475 (1991). >> C-V '
  'Data for the Fe-V system are from the assessments of WM Huang: TRITA-MAC
      432 (Rev 1989,1990), Z. Metallkde, 1991, 82(5), 391-401. "A
```

```
      thermodynamic evaluation of the Fe-V-C system", WM Huang: Met. Trans.
      A, 1991, 22(9), 1911-1920. "Thermodynamic properties of the Fe-Mn-V-C
      system". >> Fe-V '
 -OK-
TDB_SSOL6: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ Set conditions for a single equilibrium
POLY_3: s-c t=1000,p=1e5,n=1,w(v)=.0015,x(c)=.001
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          7821 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: SSOL6

 Conditions:
 T=1000, P=1E5, N=1, W(V)=1.5E-3, X(C)=1E-3
 DEGREES OF FREEDOM 0

 Temperature   1000.00 K (   726.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.57951E+01
 Total Gibbs energy -4.23963E+04,  Enthalpy  2.45646E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       1.0000E-03  2.1527E-04 3.4515E-02 -2.7990E+04 SER
 FE                      9.9736E-01  9.9828E-01 6.1891E-03 -4.2279E+04 SER
 V                       1.6429E-03  1.5000E-03 4.0605E-07 -1.2236E+05 SER

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 9.9814E-01, Mass 5.5735E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.99368E-01  V   6.07213E-04  C   2.49276E-05

 FCC_A1#2                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.8638E-03, Mass 6.0520E-02, Volume fraction 0.0000E+00  Mass fractions:
 V   8.23694E-01  C   1.75507E-01  FE  7.99487E-04
POLY_3:Hit RETURN to continue
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 FCC_A1#2                ENTERED      0.000000E+00    1.863776E-03
 BCC_A2                  ENTERED      0.000000E+00    9.981362E-01
 FCC_A1#1                ENTERED     -3.462152E-02    0.000000E+00
 HCP_A3#1                ENTERED     -2.875358E-01    0.000000E+00
 HCP_A3#2                ENTERED     -2.875358E-01    0.000000E+00
 LIQUID                  ENTERED     -6.510578E-01    0.000000E+00
POLY_3:Hit RETURN to continue
POLY_3: @@ Note we have several composition sets because fcc
POLY_3: @@ (and possibly hcp) can exist both as metallic and
POLY_3: @@ as carbide. However, in this case it is unnecessary
POLY_3: @@ as we are only interested in the value of the
POLY_3: @@ thermodynamic functions, not the equilibrium, and therefore
POLY_3: @@ we suspend them
POLY_3:
POLY_3: c-s p hcp_a3#2
   ... the command in full is CHANGE_STATUS
Status: /ENTERED/: sus
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1000, P=1E5, N=1, W(V)=1.5E-3, X(C)=1E-3
 DEGREES OF FREEDOM 0
POLY_3: @@ We would like to calculate the Gibbs energy from
POLY_3: @@ pure Fe to the corner VC. Select a line with equal
POLY_3: @@ fraction of V and C
POLY_3: s-c x(v)-x(c)=0
   ... the command in full is SET_CONDITION
POLY_3: s-c w(v)=none
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1000, P=1E5, N=1, X(C)=1E-3, X(V)-X(C)=0
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    14 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: SSOL6

 Conditions:
 T=1000, P=1E5, N=1, X(C)=1E-3, X(V)-X(C)=0
 DEGREES OF FREEDOM 0

 Temperature   1000.00 K (   726.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.57983E+01
 Total Gibbs energy -4.23424E+04,  Enthalpy  2.46245E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       1.0000E-03  2.1526E-04 9.5381E-02 -1.9538E+04 SER
 FE                      9.9800E-01  9.9887E-01 6.1904E-03 -4.2277E+04 SER
 V                       1.0000E-03  9.1295E-04 1.6021E-07 -1.3010E+05 SER

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 9.9858E-01, Mass 5.5752E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.99691E-01  V   2.40126E-04  C   6.83917E-05

 FCC_A1#2                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.4208E-03, Mass 4.5810E-02, Volume fraction 0.0000E+00  Mass fractions:
 V   8.19759E-01  C   1.78955E-01  FE  1.28625E-03
POLY_3:Hit RETURN to continue
POLY_3: @@ Set the fraction of C as the axis
POLY_3: @@ The fraction of V will be the same
POLY_3: s-a-v
   ... the command in full is SET_AXIS_VARIABLE
Axis number: /1/: 1
Condition /NONE/: x(c)
```

```
Min value /0/: 0
Max value /1/: .5
Increment /.0125/: .0125
POLY_3: save tcex02c y
   ... the command in full is SAVE_WORKSPACES
POLY_3: @@ step along the axis
POLY_3: step
   ... the command in full is STEP_WITH_OPTIONS
Option? /NORMAL/: sep

 Phase Region from   0.330065     for:
     LIQUID
     BCC_A2
     FCC_A1#1
     FCC_A1#2

 Phase Region from   0.330065     for:
     LIQUID
     BCC_A2
     FCC_A1#1
     FCC_A1#2

 Phase Region from   0.480604E-02 for:
     HCP_A3#1

 Phase Region from   0.480604E-02 for:
     HCP_A3#1
 *** Buffer saved on file ***
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex02\tcex
 02c.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST: @@ plot the Gm versus carbon content
POST: l-p-s
   ... the command in full is LIST_PLOT_SETTINGS
 GRAPHIC DEVICE: TC-UNITE Driver ( #22)  PLOTFILE: SCREEN
 FONT:  (# 1)  Arial Bold
 AXIS PLOT            YES
 RASTER PLOT          : NO
 TRIANGULAR PLOT      : NO

 AUTOMATIC SCALING

 AUTOMATIC AXIS TEXT

 AXIS VARIABLES
POST: s-d-a x x(c)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y gm(*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST:
POST: set-lab d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 2i
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ This example is about more partial derivatives
POST: back
POLY_3: go da
   ... the command in full is GOTO_MODULE
TDB_SSOL6: rej sys
   ... the command in full is REJECT
 VA  DEFINED
 BCC_B2                 FCC_L12                FCC_COV
 FCC_AUCU               HCP_ORD  REJECTED
 GAS:G  REJECTED
 REINITIATING GES .....
TDB_SSOL6: def-sys al cu
   ... the command in full is DEFINE_SYSTEM
 AL                     CU  DEFINED
TDB_SSOL6: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
```

```
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'Taken from ACMSZ-1, based on unpublished assessment of N Saunders
      published in the COST507 final report COST507 Thermochemical database
      for light metal alloys, Volume 2 eds I Ansara, A T Dinsdale and M H
      Rand, July 1998, EUR18499 Updates from V.T. Witusiewicz, U. Hecht,
      S.G. Fries, S. Rex, JALCOM 385 (2004) 133-143 (Al-Cu) and H.Liang,
      Y.A.Chang, JPE 19 (1998) 25-37 (Al-Cu-Zn). >> Al-Cu '
  'C Servant and I Ansara: J. Chim. Phys. 1997, 94, 869-888. "Thermodynamic
      assessment of the Al-Nb system". >> Al-Nb '
  ' F. Yin, X. Su, Z. Li, P. Zhang, Z. Metallkde, 92, 5 (2001) 447-450. Data
      from Thermodata - supplied to SGTE December 2007 >> Al-Pr '
  'SG Fries, HL Lukas, R Konetzki, and R Schmid-Fetzer: J. Phase Equil.,
      1994, 15(6), 606-614. "Experimental investigation and thermodynamic
      optimization of the Y-Cu binary system". Note: The data for the CuY
      phase have been modified slightly to correct the calculated invariant
      temperatures. >> Cu-Y '
  'M Kowalski and PJ Spencer: J. Phase Equil., 1993, 14(4), 432-438. "
      Thermodynamic reevaluation of the Cu-Zn system". Some v. minor
      differences in gamma_brass data wrt SOLDERS >> Cu-Zn '
  'Liang Y, Guo C, Li C, Du Z, Journal of Alloys and Compounds, 2008, 460,
      314-319 "Thermodynamic modeling of the Al-Cr system." >> Al-Cr '
  'Data for the Al-Li system are from an unpublished assessment of N
      Saunders published in the COST507 final report: COST507 Thermochemical
      Database for Light Metal Alloys, Vol 2, eds by I Ansara, AT Dinsdale
      and MH Rand, July 1998, EUR18499. >> Al-Li '
  ' Data supplied by Thermodata to SGTE - December 2007 A. Saccone, G.
      Cacciamani, D. Maccio, G. Borzone, R. Ferro, Intermetallics, 6 (1998)
      201-215. >> Al-Sm '
  'W. Huang, S.M. Opalka, D. Wang, T.B. Flanagan, Calphad, 31, 315-29(2007) >
      > Cu-Pd '
 -OK-
TDB_SSOL6: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1400 p=1e5 n=1 x(al)=.1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         11669 grid points in             1 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     1  s
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: SSOL6

 Conditions:
 T=1400, P=1E5, N=1, X(AL)=0.1
 DEGREES OF FREEDOM 0

 Temperature   1400.00 K (  1126.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.98896E+01
 Total Gibbs energy -8.53069E+04,  Enthalpy  3.62263E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      1.0000E-01  4.5053E-02 1.3593E-06 -1.5724E+05 SER
 CU                      9.0000E-01  9.5495E-01 1.3045E-03 -7.7314E+04 SER

 LIQUID                      Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.9890E+01, Volume fraction 0.0000E+00  Mass fractions:
 CU  9.54947E-01  AL  4.50529E-02
POLY_3:Hit RETURN to continue
POLY_3: @@ Check the activity of aluminum
POLY_3: show acr(al)
   ... the command in full is SHOW_VALUE
 ACR(AL)=1.359263E-6
POLY_3: @@ This activity value is referred to fcc Al at 298.15 K.
POLY_3: @@ Set the proper reference state for activities
POLY_3: set-ref-state al
   ... the command in full is SET_REFERENCE_STATE
Reference phase: liq
Temperature /*/:
Pressure /1E5/:
POLY_3:
POLY_3: set-ref-state cu
   ... the command in full is SET_REFERENCE_STATE
Reference phase: liq
Temperature /*/:
Pressure /1E5/:
POLY_3:
POLY_3: show acr(al)
   ... the command in full is SHOW_VALUE
 ACR(AL)=8.0990275E-4
POLY_3: @@ This value is better. The corresponding chemical potential is
POLY_3: show mur(al)
   ... the command in full is SHOW_VALUE
 MUR(AL)=-82862.697
POLY_3: @@ The relation is simply that acr(al)=exp(mur(al)/RT). Check that
POLY_3: enter fun test
   ... the command in full is ENTER_SYMBOL
Function: exp(mur(al)/8.31451/T);
POLY_3: show test
   ... the command in full is SHOW_VALUE
 TEST=8.0990275E-4
POLY_3:Hit RETURN to continue
POLY_3: @@ POLY allows the calculation of partial derivatives of thermodynamic
POLY_3: @@ quantities of original reference state with respect to fractions
POLY_3: @@ that are conditions. For example
POLY_3: show gm.x(al)
   ... the command in full is SHOW_VALUE
 GM.X(AL)=-79930.097
POLY_3: @@ This is not the same as the chemical potential. It actually
POLY_3: @@ is equal to the so-called diffusion potential: mu(al)-mu(cu).
```

```
POLY_3:
POLY_3: ent fun diffmu=mu(al)-mu(cu);
   ... the command in full is ENTER_SYMBOL
POLY_3: show diffmu
   ... the command in full is SHOW_VALUE
 DIFFMU=-79930.097
POLY_3: @@ The relation between the chemical potential and the partial derivative is
POLY_3: @@ mu(al) = gm + gm.x(al) - x(al)*gm.x(al)
POLY_3:
POLY_3: @@ We can also enter this as a function.
POLY_3: enter fun dgdx=gm+gm.x(al)-x(al)*gm.x(al);
   ... the command in full is ENTER_SYMBOL
POLY_3: sh dgdx
   ... the command in full is SHOW_VALUE

 Warning: All functions are evaluated for this command and as there are
 one or more functions with a derivative which may be irrelevant
 for this equilibrium some functions may have wrong values.
 If possible enter derivatives as VARIABLES instead

 DGDX=-157243.97
POLY_3: sh mu(al)
   ... the command in full is SHOW_VALUE
 MU(AL)=-157243.97
POLY_3: @@ Partial entropy is the negative of mu(al).t
POLY_3: ent fun ps=-mu(al).t;
   ... the command in full is ENTER_SYMBOL
POLY_3: sh ps
   ... the command in full is SHOW_VALUE

 Warning: All functions are evaluated for this command and as there are
 one or more functions with a derivative which may be irrelevant
 for this equilibrium some functions may have wrong values.
 If possible enter derivatives as VARIABLES instead

 PS=95.218667
POLY_3: @@ Partial enthalpy is h = g + s*t
POLY_3: enter fun ph=mu(al)+ps*t;
   ... the command in full is ENTER_SYMBOL
POLY_3: sh ph
   ... the command in full is SHOW_VALUE

 Warning: All functions are evaluated for this command and as there are
 one or more functions with a derivative which may be irrelevant
 for this equilibrium some functions may have wrong values.
 If possible enter derivatives as VARIABLES instead

 PH=-23937.838
POLY_3: @@ Partial enthalpy can also be calculated in a similar way as chemical
POLY_3: @@ potential
POLY_3: @@ partial enthalpy = hm + hm.x(al) - x(al)*hm.x(al)
POLY_3: ent fun ph1=hm+hm.x(al)-x(al)*hm.x(al);
   ... the command in full is ENTER_SYMBOL
POLY_3: sh ph1
   ... the command in full is SHOW_VALUE

 Warning: All functions are evaluated for this command and as there are
 one or more functions with a derivative which may be irrelevant
 for this equilibrium some functions may have wrong values.
 If possible enter derivatives as VARIABLES instead

 PH1=-23937.838
POLY_3: @@ As can be seen, ph1 = ph.
POLY_3: @@ Another useful quantity is mu(al).x(al).  That is related to
POLY_3: @@ the thermodynamic factor and part of the diffusion coefficient.
POLY_3: show mu(al).x(al)
   ... the command in full is SHOW_VALUE
 MU(AL).X(AL)=324789.82
POLY_3:
POLY_3: set-inter
   ... the command in full is SET_INTERACTIVE
POLY_3:
```

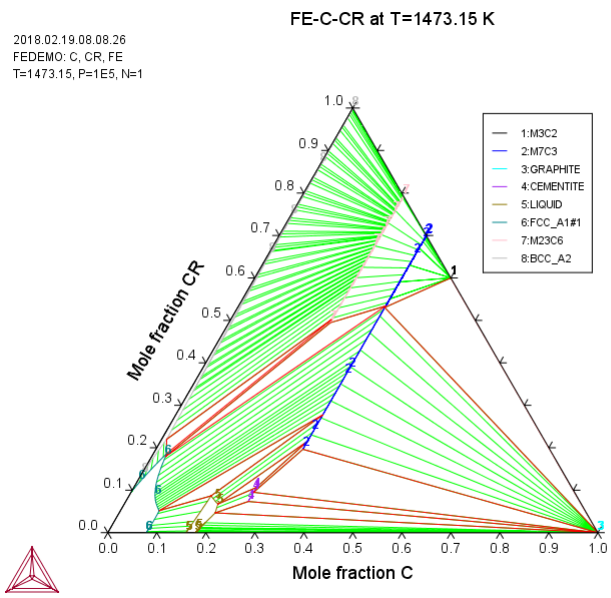
tcex03

```
About Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex03\tcex03.TCM" set-echo
SYS:
SYS: @@ Calculating an isothermal section using the Ternary module
SYS:
SYS: set-log ex03,,
SYS:
SYS: go tern
   ... the command in full is GOTO_MODULE

 Quick ternary phase diagram calculation module

 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
 Current database: Iron Demo Database v2.0

 VA                     /-  DEFINED
Database: /FEDEMO/: FEDEMO
First element: ?
 The following assessed systems
   C-CR-FE  C-CR  C-FE  CR-FE

First element: fe
Second element: c
Third element: cr
Phase Diagram, Monovariants, or Liquidus Surface: /Phase_Diagram/: Phase_Diagram
Temperature (C) /1000/: 1200
Global minimization on: /Y/:
 VA                     /-  DEFINED
 REINITIATING GES .....
 C                      CR                     FE
   DEFINED
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121 -127; Molar
      volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'A.V. Khvan, B. Hallstedt, K. Chang, CALPHAD, 39, 54-61(2012); C -Cr-Nb'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24 -33(2014); Cr-Fe
      -C'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe -Ni liquid'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
      -CR-FE'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129 -33(2010); Fe-C'
  'P. Gustafson, TRITA-MAC 342 (1987); CR-FE-W'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 1385-1394; TRITA 0322 (1986);
       CR-FE-MO'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C -FE-MO'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348,
      (1987); C-CR-FE-W'
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR
      -FE-N'
  'N. Saunders, COST 507 Report (1998); Cr-Ti'
  'B.-J. Lee, Private communication, (1999); Estimated parameter'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
 -OK-
 The condition X(CR)=.1234  created
 The condition X(FE)=.1234  created
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
```

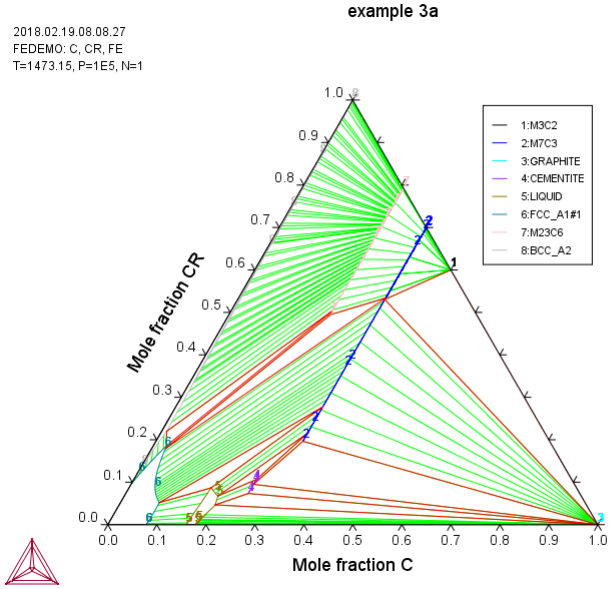
```
 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Generating start point  21

 Phase region boundary   1 at:   1.750E-01  1.750E-01
  ** GRAPHITE
     M7C3
 Calculated.                     11  equilibria

 Phase region boundary   2 at:   2.652E-01  8.482E-02
  ** GRAPHITE
  ** M3C2
     M7C3

 Phase region boundary   3 at:   5.652E-01  8.482E-02
  ** M3C2
     M7C3
 Calculated                     20  equilibria

 Phase region boundary   4 at:   3.000E-01  0.000E+00
     GRAPHITE
  ** M3C2

 Phase region boundary   5 at:   2.652E-01  8.482E-02
  ** GRAPHITE
     M7C3
 Calculated.                     18  equilibria

 Phase region boundary   6 at:   9.822E-02  2.518E-01
  ** CEMENTITE
  ** GRAPHITE
     M7C3

 Phase region boundary   7 at:   1.457E-01  5.793E-01
  ** CEMENTITE
     M7C3
 Calculated.                      3  equilibria

 Phase region boundary   8 at:   1.610E-01  5.640E-01
  ** LIQUID
  ** CEMENTITE
     M7C3

 Phase region boundary   9 at:   1.414E-01  6.131E-01
  ** LIQUID
     M7C3
 Calculated.                      7  equilibria

 Phase region boundary  10 at:   1.820E-01  5.842E-01
  ** LIQUID
  ** FCC_A1#1
     M7C3

 Phase region boundary  11 at:   1.646E-01  6.458E-01
  ** FCC_A1#1
     M7C3
 Calculated.                     28  equilibria

 Phase region boundary  12 at:   3.658E-01  4.629E-01
  ** FCC_A1#1
  ** M23C6
     M7C3

 Phase region boundary  13 at:   5.141E-01  2.324E-01
  ** M23C6
     M7C3
 Calculated                     33  equilibria

 Phase region boundary  14 at:   3.369E-01  5.455E-01
     FCC_A1#1
  ** M23C6
 Calculated.                      2  equilibria

 Phase region boundary  15 at:   3.450E-01  5.382E-01
  ** BCC_A2
     FCC_A1#1
  ** M23C6

 Phase region boundary  16 at:   2.028E-01  7.787E-01
  ** BCC_A2
     FCC_A1#1
 Calculated                     21  equilibria

 Phase region boundary  17 at:   3.620E-01  5.294E-01
  ** BCC_A2
     M23C6
 Calculated                     65  equilibria

 Phase region boundary  18 at:   6.933E-02  8.073E-01
     LIQUID
  ** FCC_A1#1
 Calculated                     27  equilibria
```

```
Phase region boundary  19 at:   8.694E-02  6.926E-01
 ** LIQUID
    CEMENTITE
Calculated.                      5  equilibria

Phase region boundary  20 at:   6.004E-02  7.169E-01
 ** LIQUID
    CEMENTITE
 ** GRAPHITE

Phase region boundary  21 at:   3.674E-02  3.383E-01
    CEMENTITE
 ** GRAPHITE
Calculated.                      3  equilibria
Terminating at known equilibrium

Phase region boundary  22 at:   2.330E-02  3.787E-01
    LIQUID
 ** GRAPHITE
Calculated                      19  equilibria

Phase region boundary  23 at:   1.750E-01  1.750E-01
 ** GRAPHITE
    M7C3
Calculated.                      9  equilibria
Terminating at known equilibrium

Phase region boundary  24 at:   1.750E-01  1.750E-01
 ** GRAPHITE
    M7C3
Calculated.                     11  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   1.750E-01  1.750E-01
 ** GRAPHITE
    M7C3
Calculated.                      9  equilibria
Terminating at known equilibrium

Phase region boundary  26 at:   3.000E-01  0.000E+00
    GRAPHITE
 ** M3C2

Phase region boundary  27 at:   2.652E-01  8.482E-02
 ** GRAPHITE
    M7C3
Calculated.                      1  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   5.652E-01  8.482E-02
 ** M3C2
    M7C3
Calculated                      31  equilibria

Phase region boundary  29 at:   6.432E-01  6.818E-03
 ** M3C2
    M7C3
Calculated                      15  equilibria

Phase region boundary  30 at:   6.432E-01  6.818E-03
 ** M3C2
    M7C3
Calculated.                      9  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   8.930E-01  3.418E-03
    BCC_A2
 ** M23C6
Calculated                      12  equilibria

Phase region boundary  32 at:   8.930E-01  3.418E-03
    BCC_A2
 ** M23C6
Calculated.                     54  equilibria
Terminating at known equilibrium

Phase region boundary  33 at:   1.172E-02  3.947E-01
    LIQUID
 ** GRAPHITE
Calculated.                      3  equilibria
Terminating at known equilibrium

Phase region boundary  34 at:   1.172E-02  3.947E-01
    LIQUID
 ** GRAPHITE
Calculated                      22  equilibria

Phase region boundary  35 at:   6.068E-03  4.025E-01
    LIQUID
 ** GRAPHITE
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  36 at:   6.068E-03  4.025E-01
    LIQUID
 ** GRAPHITE
Calculated                       9  equilibria

Phase region boundary  37 at:   1.262E-02  8.673E-01
 ** LIQUID
    FCC_A1#1
Calculated                      10  equilibria

Phase region boundary  38 at:   1.262E-02  8.673E-01
 ** LIQUID
    FCC_A1#1
Calculated.                      7  equilibria
Terminating at known equilibrium

Phase region boundary  39 at:   4.578E-01  4.348E-01
    BCC_A2
 ** M23C6
Calculated                      57  equilibria

Phase region boundary  40 at:   4.578E-01  4.348E-01
    BCC_A2
```

```
 ** M23C6
Calculated.                      11  equilibria
Terminating at known equilibrium

Phase region boundary  41 at:   6.789E-01  2.163E-01
    BCC_A2
 ** M23C6
Calculated                      30  equilibria

Phase region boundary  42 at:   6.789E-01  2.163E-01
    BCC_A2
 ** M23C6
Calculated.                      33  equilibria
Terminating at known equilibrium
*** BUFFER SAVED ON FILE:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex03\ISOT
HER.POLY3
CPU time for mapping                     2  seconds

 POSTPROCESSOR VERSION 3.2


Setting automatic diagram axes


 POSTPROCESSOR VERSION 3.2


Setting automatic diagram axes
```

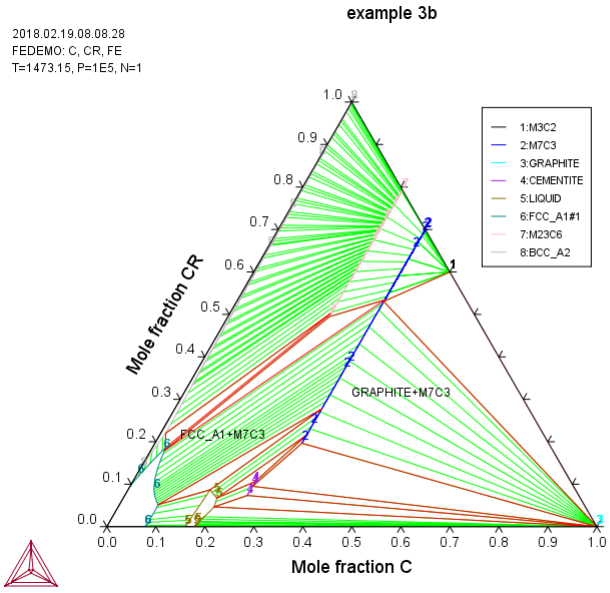



```
POST:
POST: set-title example 3a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

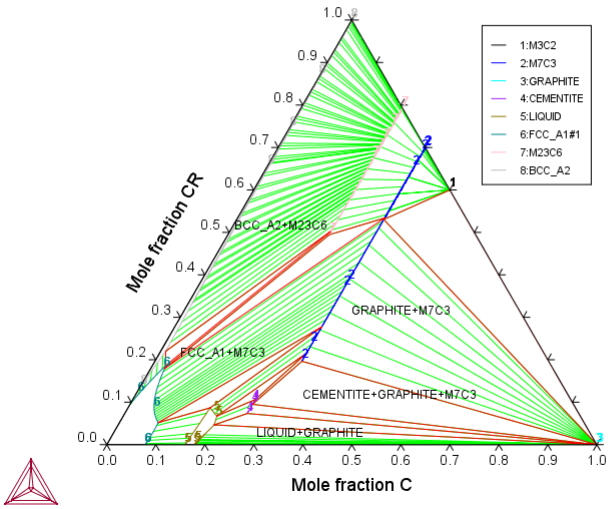



```
POST:
POST:Hit RETURN to continue
POST: @@ Add some labels
POST: add .35 .3
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       1 s, total time     1  s
 Stable phases are: GRAPHITE+M7C3
Text size: /.36/:
POST: add .05 .2
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
```

```
 Automatic labelling not always possible
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: FCC_A1+M7C3
Text size: /.36/:
POST: set-title example 3b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

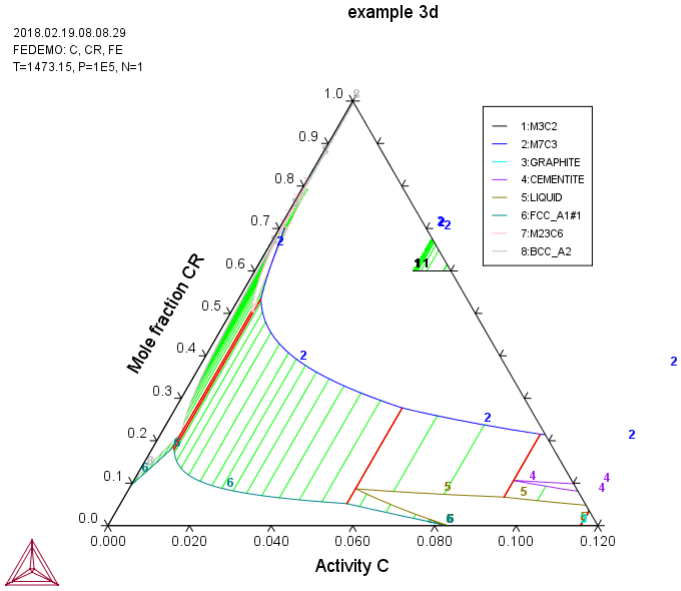



```
POST:
POST:Hit RETURN to continue
POST: add .3 .01
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: LIQUID+GRAPHITE
Text size: /.36/:
POST: add .35 .1
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: CEMENTITE+GRAPHITE+M7C3
Text size: /.36/:
POST: add .01 .5
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: BCC_A2+M23C6
Text size: /.36/:
POST: set-title example 3c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

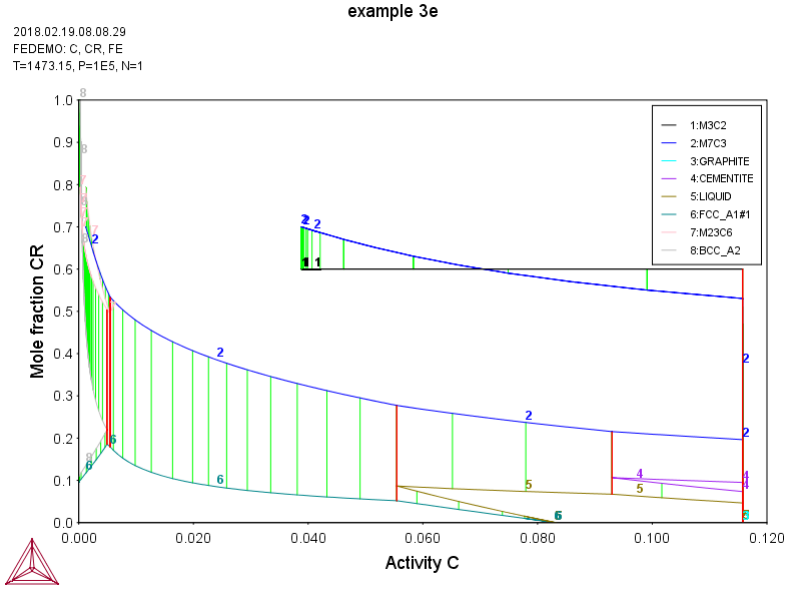



```
POST:
POST:Hit RETURN to continue
POST: @@ We can try the same exercise as in TCEX_01 which uses
POST: @@ carbon activity on one axis
POST: s-d-a x ac c
```

... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 3d
POST:
POST: plot
... the command in full is PLOT_DIAGRAM



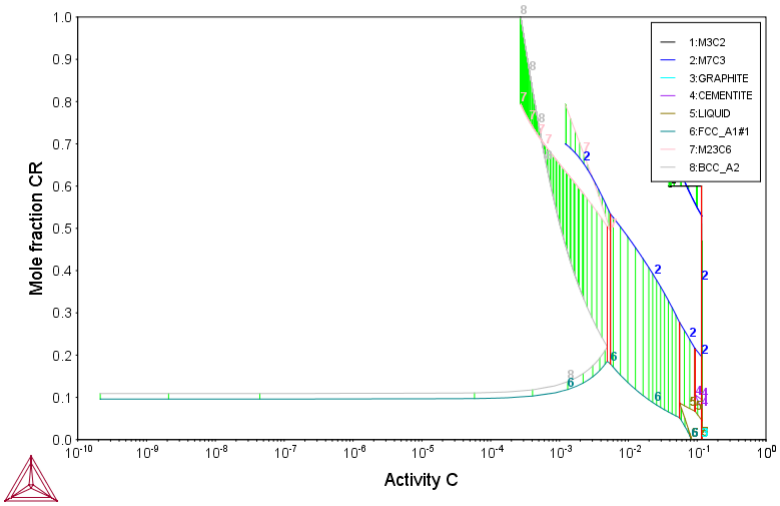
POST:
POST:Hit RETURN to continue
POST: @@ With these axes it is better to have a square diagram.
POST: s-dia-type
... the command in full is SET_DIAGRAM_TYPE
TRIANGULAR DIAGRAM (Y OR N) /N/: N
CREATE TETRAHEDRON WRML FILE (Y OR N) /N/:
POST:
POST: set-title example 3e
POST:
POST: plot
... the command in full is PLOT_DIAGRAM



POST:
POST:Hit RETURN to continue
POST: @@ The activity axis is probably better as logarithmic
POST: s-a-ty x
... the command in full is SET_AXIS_TYPE
AXIS TYPE /LINEAR/: log
POST: set-title example 3f
POST:
POST: plot
... the command in full is PLOT_DIAGRAM

example 3f

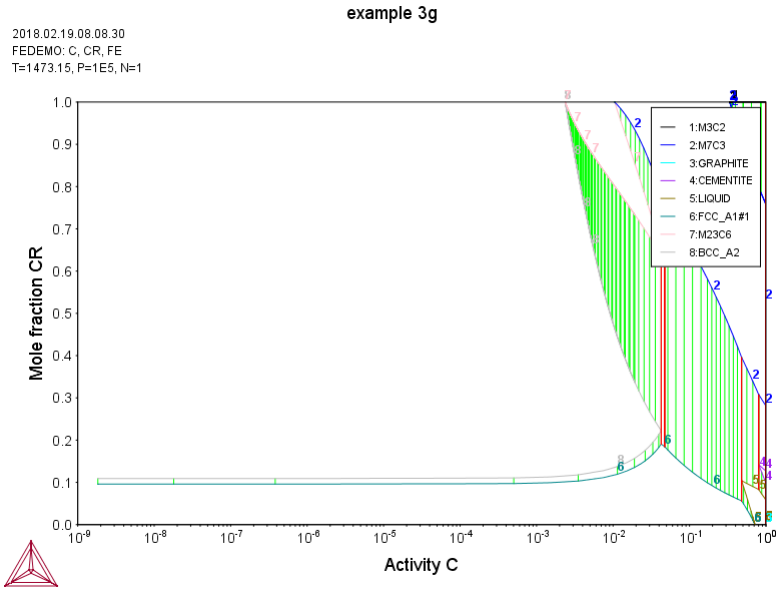
2018.02.19.08.08.30
FEDEMO: C, CR, FE
T=1473.15, P=1E5, N=1



POST:
POST:Hit RETURN to continue
POST: @@ In order for pure graphite to have activity one, the reference
POST: @@ state of C should be set to graphite. In addition,
POST: @@ the solubility lines now cross. Is the diagram wrong?
POST: @@ No, in this case one should not use the mole fraction of Cr
POST: @@ but the metallic fraction. This can be fixed by setting
POST: @@ the status of C to "special". All species set as special
POST: @@ are excluded from the summation of fractions.
POST: @@ The special status is set in the POLY module
POST: ba
   ... the command in full is BACK
SYS: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: s-r-s
   ... the command in full is SET_REFERENCE_STATE
Component: c
Reference phase: gra
Temperature /*/:
Pressure /1E5/:
POLY_3: ch-st
   ... the command in full is CHANGE_STATUS
For phases, species or components? /PHASES/: c
Name(s): c
Status: /ENTERED/: ?

```
 Status

  The new status to be assigned must be given.

   * For species, the values ENTERED or SUSPENDED can be used.

   * For components, the status ENTERED, SUSPENDED or SPECIAL can be given.
       SPECIAL means that this component will be excluded from sums for
       mole fractions and mass fractions.

   * For phases, the status ENTERED, SUSPENDED, DORMANT or FIXED can be given.
       DORMANT means the same as suspended but the driving force will be
       calculated. FIXED means that it is a condition that the phase is
       stable at a certain amount.

  Note that only component(s) may have the status SPECIAL, which implies
   that they will not be included in summations for mole or mass fractions.
   For instance, for the so-called "u" fractions or other normalized fractions,
   when one or more of the components are excluded from the summation, one
   must specify which component(s) should be excluded from the calculation
   of mole or mass fraction. This component status is particularly useful
   when calculating paraequilibrium states. Such component(s) are normally
   interstitial component, and must have the status SPECIAL. This is assigned
   by the CHANGE_STATUS command. For example, to obtain the metallic fraction
   in a system with as an intersitial component, one can set the component
   status for carbon as SPECIAL:
     Change_status comp C=special

  Important Note: Special attentions should be paid when specifying a FIXED
   phase status in equilibrium calculations (for single points, stepping or
   mapping calculations), as described below:

   * The phase amount variables, NP(phase), BP(phase) and VP(phase), as well
     as all their M/W/V-suffixed quantities, should not be used as conditions.
     Instead, one can use the CHANGE_STATUS command to set a relevant
     condition, e.g., CHANGE_STATUS phase <phase>=fix <amount> where the
     fixed <amount> is roughly the same as the F-suffixed quantity "NPF(phase)".

   * The "NPF(phase)" quantity is the normalized mole number of components
     (per mole formula unit) of the specific phase in the defined system,
     which unlike other F-suffixed state variables [e.g., GF(phase),
     HF(phase) and DGF(phase)] can not be directly applied in any POLY
     command, implying that it can not be directly evaluated or listed/shown.
     If intended to shown such a normalized phase amount value in an
     equilibrium state, one should instead use a properly-entered symbol
     (function or variable), for instance,
           NPFabc = NP(abc)/NA
       or  NPFabc = NPM(abc)/NA*N
     N is the total system size (in mole). The NA value is a quantity that
     is phase-dependent (and sometimes also equilibrium-dependent for ionic
     solution phases), and is the total atomic number in a mole-formula-unit
     of the specific phase abc (excluding interstitial component and, of
     course, vacancy).
```

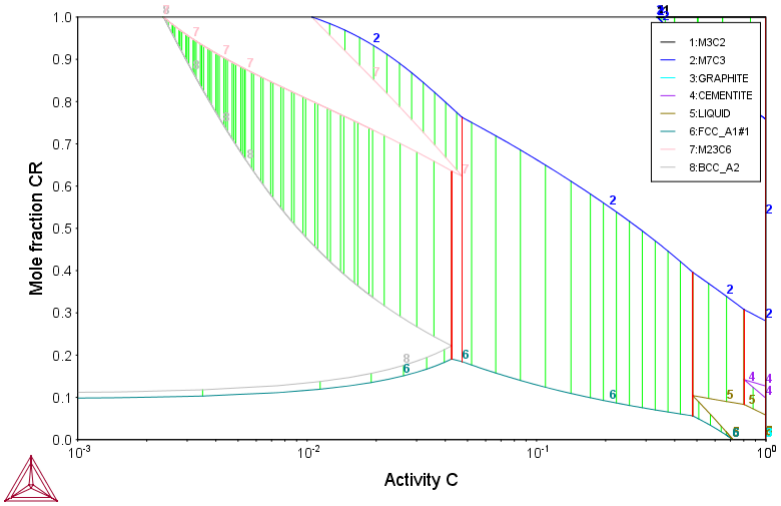
```
      For instance, the SIGMA, FCC, BCC and LIQUID phases (among others) in
      a defined Fe-Cr-Ni-C-N-O system (retrieved from a specific database)
      may be modeled by certain models, and their NA values must be evaluated
      in different ways, as described below:
        LIQUID      (C,Cr,CrO3/2,Fe,FeO,FEO3/2,N,Ni,NiO)1  --> NA = 1
        FCC_A1      (Cr,Fe,Ni)1(Va,C,N,O)1                 --> NA = 1
        BCC_A2      (Cr,Fe,Ni)1(Va,C,N,O)3                 --> NA = 1
        SIGMA       (Fe,Ni)8(Cr)4(Cr,Fe,Ni)18              --> NA = 30
      If in the same Fe-Cr-Ni-C-N-O system the liquid solution phase has been
      modeled by the Two-Sublattice Ionic Liquid Model, i.e.,
        IONIC_LIQ   (Cr+3,Fe+2,Ni+2)p(VA,C,N,O-2,FEO3/2)q
      the evaluation of its NA value becomes even more complicated,
        NA = p+q*y(C_2ndSite)+q*(N_2ndSite)+q*(O-2_2ndSite)+q*(FeO3/2_2ndSite)
      where the stoichiometric coefficients p and q are also dependent upon the
      real equilibrium state (rather than having fixed values in the system).
      Similar situations occur for other (solid) phases which are described by
      multiple-sublattice model with ionic constituents, such as SPINEL and
      HALITE phases in some databases.

    * Obviously, there will be no strange thing when using a zero value
      [i.e., 0] in a FIXED phase-status, since it simply means the specified
      phase is stable in equilibrium state but has a zero-amount of mass in
      the equilibrium calculations; in other words, on a phase diagram, the
      specific phase is on a zero-fraction line (ZFL), i.e., it just starts
      becoming stable on one side of a corresponding phase-boundary line or
      unstable on the other side of the same boundary. It is often and
      efficient to do so when calculating e.g. solidus equilibrium states.

    * However, when a non-zero value [it must always be positive; e.g., 1 or
      0.5 or 0.3 or 1.5] is to be specified in a FIXED phase-status, it is
      unnecessarily the exactly same stable amount of the specific FIXED-
      status phase in a calculated equilibrium state any longer; instead,
      the <equilibrium amount> value is the "NPF(phase)" value that is only
      roughly used as the estimated starting-value of the FIXED-status phase
      in the equilibrium calculations.

      Therefore, a FIXED-status for a liquid phase being unity does not
      necessarily imply that it is a liquidus equilibrium state (where the
      liquid phase is in equilibrium with some solid phases but the liquid
      phase takes all the mass in the defined system). A unity value for
      setting the liquid phase status in calculating liquidus equilibrium
      state can only be used when the liquid mixture phase has been predefined
      as a single-sublattice solution phase (such as metallic liquid phase
      in multicomponent alloy systems) and the total system size as one mole
      (i.e., N=1).

      When a phase is described by a solution model in which two or more
      sublattices are considered and these sublattice sites may also have
      different stoichiometric coefficients [meaning that the mixture phase
      could have more than one atom in formula [NA>1; see some examples above],
      the unity value should not be used when setting the FIXED status for
      the phase; instead, one should use an appropriate value that ranges
      from 0 to a "NPF(phase)" value that equals to or is smaller than 1/NA
      (if the total system size N=1) or 1/NA*N (if N differs from unity).
      For this reason, if a multicomponent system bears an IONIC_LIQUID phase
      that is described by the Two-Sublattice Ionic Liquid Model (or any
      other multiple-sublattice ionic solution phases), it is very difficult
      to use a proper "NPF(ION_LIQ)" value in setting its FIXED phase-status,
      because that should be less than (or equal to) the complex value of
      N/[p+q*y(C_2ndSite)+q*(N_2ndSite)+q*(O-2_2ndSite)+q*(FeO3/2_2ndSite)].

Status: /ENTERED/: special
POLY_3:
POLY_3: post
POST:
POST: set-title example 3g
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Finally scale
POST: s-s x n .001 1
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 3h
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 3h

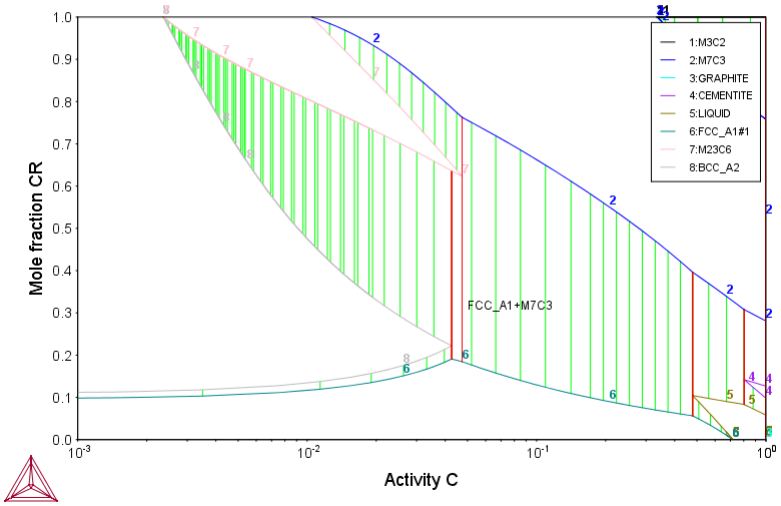
2018.02.19.08.08.31
FEDEMO: C, CR, FE
T=1473.15, P=1E5, N=1




```
POST:
POST:Hit RETURN to continue
POST: @@ This kind of diagram is useful to understand diffusion paths.
POST:
POST: @@ The phase labels were lost when we changed axis
POST: @@ To add them back
POST: add .05 .3
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Testing POLY result by global minimization procedure
 Stable phases are: FCC_A1+M7C3
Text size: /.36/:
POST: set-title example 3i
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 3i

2018.02.19.08.08.31
FEDEMO: C, CR, FE
T=1473.15, P=1E5, N=1




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

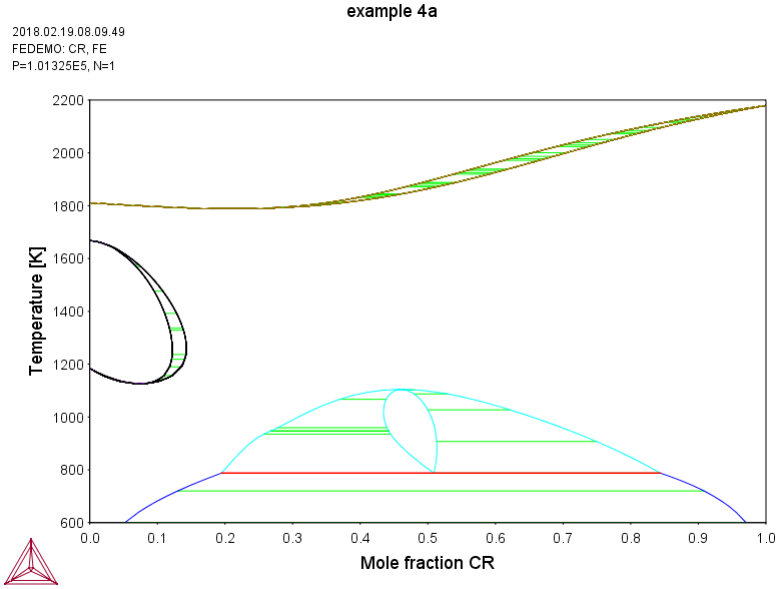
tcex04

```
About
 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex04\tcex04.TCM"SYS: set-echo
SYS:
SYS: @@ Calculating the miscibility gap in the Fe-Cr system.
SYS:
SYS: set-log ex04,,,
SYS:
SYS: go data
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw FEDEMO
   ... the command in full is SWITCH_DATABASE
 Current database: Iron Demo Database v2.0

 VA                     /-  DEFINED
TDB_FEDEMO: def-sys
   ... the command in full is DEFINE_SYSTEM
ELEMENTS: fe cr
 FE                     CR  DEFINED
TDB_FEDEMO: l-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENT/:
 LIQUID:L    :CR FE:
 BCC_A2      :CR FE:VA:
 CHI_A12     :CR FE:CR:CR FE:
 FCC_A1      :CR FE:VA:
 HCP_A3      :CR FE:VA:
 LAVES_PHASE_C14 :CR FE:CR FE:
 SIGMA       :CR FE:CR:CR FE:
TDB_FEDEMO: rej ph /all
   ... the command in full is REJECT
 LIQUID:L               BCC_A2                  CHI_A12
 FCC_A1                 HCP_A3                  LAVES_PHASE_C14
 SIGMA  REJECTED
TDB_FEDEMO: rest ph liquid fcc_a1 bcc_a2 sigma
   ... the command in full is RESTORE
 LIQUID:L               FCC_A1                  BCC_A2
 SIGMA  RESTORED
TDB_FEDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe -Ni liquid'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
 -OK-
TDB_FEDEMO: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: l-st
   ... the command in full is LIST_STATUS
Option /CPS/:
 *** STATUS FOR ALL COMPONENTS
 COMPONENT              STATUS    REF. STATE     T(K)           P(Pa)
 VA                     ENTERED   SER
 CR                     ENTERED   SER
 FE                     ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                  STATUS    DRIVING FORCE   MOLES
 SIGMA                  ENTERED      0.000000E+00    0.000000E+00
 FCC_A1                 ENTERED      0.000000E+00    0.000000E+00
 BCC_A2                 ENTERED      0.000000E+00    0.000000E+00
 LIQUID                 ENTERED      0.000000E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 CR ENTERED    FE ENTERED    VA ENTERED
POLY_3:Hit RETURN to continue
POLY_3: @@ There is a miscibility gap in BCC Fe-Cr.
POLY_3: @@ Let us first calculate the low temperature region.
POLY_3: s-c x(cr)=.6 t=700 p=101325 n=1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          2579 grid points in             0 s
Found the set of lowest grid points in              0 s
 Creating a new composition set BCC_A2#2
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: FEDEMO
```

```
 Conditions:
 X(CR)=0.6, T=700, P=1.01325E5, N=1
 DEGREES OF FREEDOM 0

 Temperature    700.00 K (   426.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.35364E+01
 Total Gibbs energy -2.30658E+04,  Enthalpy  1.31794E+04,  Volume  7.26641E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 CR                      6.0000E-01  5.8274E-01 2.3703E-02 -2.1780E+04 SER
 FE                      4.0000E-01  4.1726E-01 1.3643E-02 -2.4995E+04 SER

 BCC_A2#2                    Status ENTERED     Driving force  0.0000E+00
 Moles 6.0112E-01, Mass 3.1435E+01, Volume fraction 6.0312E-01  Mass fractions:
 CR  9.17570E-01  FE  8.24301E-02

 BCC_A2#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 3.9888E-01, Mass 2.2102E+01, Volume fraction 3.9688E-01  Mass fractions:
 FE  8.93484E-01  CR  1.06516E-01
POLY_3:Hit RETURN to continue
POLY_3: @@ Now make a calculation at a higher temperature
POLY_3: s-c t=900
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          2579 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: FEDEMO

 Conditions:
 X(CR)=0.6, T=900, P=1.01325E5, N=1
 DEGREES OF FREEDOM 0

 Temperature    900.00 K (   626.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.35364E+01
 Total Gibbs energy -3.49346E+04,  Enthalpy  2.36848E+04,  Volume  7.26400E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 CR                      6.0000E-01  5.8274E-01 1.2779E-02 -3.2626E+04 SER
 FE                      4.0000E-01  4.1726E-01 5.9088E-03 -3.8398E+04 SER

 SIGMA                       Status ENTERED     Driving force  0.0000E+00
 Moles 6.4245E-01, Mass 3.4609E+01, Volume fraction 6.3947E-01  Mass fractions:
 FE  5.04665E-01  CR  4.95335E-01

 BCC_A2#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 3.5755E-01, Mass 1.8927E+01, Volume fraction 3.6053E-01  Mass fractions:
 CR  7.42558E-01  FE  2.57442E-01
POLY_3:Hit RETURN to continue
POLY_3: @@ The Fe-Cr phase diagram has three non-connected two-phase regions.
POLY_3:
POLY_3: s-a-v 1 x(cr)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 0
Max value /1/: 1
Increment /.025/:
POLY_3: s-a-v 2
   ... the command in full is SET_AXIS_VARIABLE
Condition /NONE/: t
Min value /0/: 600
Max value /1/: 2200
Increment /40/:
POLY_3: @@ Always use a SAVE command before MAP (or STEP) otherwise unless
POLY_3: @@ you want to overlay this calculation with an earlier one
POLY_3: save tcex04 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Working hard
```

```
Phase region boundary   1 at:   1.067E-02  1.169E+03
    BCC_A2#1
 ** FCC_A1
Calculated                     12  equilibria

Phase region boundary   2 at:   1.067E-02  1.169E+03
    BCC_A2#1
 ** FCC_A1
Calculated                     42  equilibria

Phase region boundary   3 at:   5.119E-01  6.100E+02
 ** BCC_A2#1
    BCC_A2#2
Calculated..                    2  equilibria
Terminating at axis limit.

Phase region boundary   4 at:   5.112E-01  6.000E+02
    BCC_A2#1
 ** BCC_A2#2
Calculated.                    10  equilibria

Phase region boundary   5 at:   5.192E-01  7.875E+02
    BCC_A2#1
 ** BCC_A2#2
 ** SIGMA

Phase region boundary   6 at:   6.763E-01  7.875E+02
    BCC_A2#1
 ** SIGMA
Calculated..                   54  equilibria
Calculated                     54  equilibria

Phase region boundary   7 at:   6.763E-01  7.875E+02
    BCC_A2#1
 ** SIGMA
Calculated.                   108  equilibria
Terminating at known equilibrium

Phase region boundary   8 at:   5.119E-01  6.100E+02
 ** BCC_A2#1
    BCC_A2#2
Calculated.                     9  equilibria
Terminating at known equilibrium

Phase region boundary   9 at:   5.119E-01  6.100E+02
 ** BCC_A2#1
    BCC_A2#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  10 at:   5.119E-01  6.100E+02
 ** BCC_A2#1
    BCC_A2#2
Calculated.                     9  equilibria
Terminating at known equilibrium

Phase region boundary  11 at:   4.325E-02  1.137E+03
    BCC_A2#1
 ** FCC_A1
Calculated                     46  equilibria

Phase region boundary  12 at:   4.325E-02  1.137E+03
    BCC_A2#1
 ** FCC_A1
Calculated                     16  equilibria

Phase region boundary  13 at:   1.006E-01  1.137E+03
    BCC_A2#1
 ** FCC_A1
Calculated                     24  equilibria

Phase region boundary  14 at:   1.006E-01  1.137E+03
    BCC_A2#1
 ** FCC_A1
Calculated                     34  equilibria

Phase region boundary  15 at:   1.224E-02  1.663E+03
 ** BCC_A2#1
    FCC_A1
Calculated                     44  equilibria

Phase region boundary  16 at:   1.224E-02  1.663E+03
 ** BCC_A2#1
    FCC_A1
Calculated                     12  equilibria

Phase region boundary  17 at:   9.640E-03  1.809E+03
    LIQUID
 ** BCC_A2#1
Calculated                     11  equilibria

Phase region boundary  18 at:   9.640E-03  1.809E+03
    LIQUID
 ** BCC_A2#1
Calculated                     93  equilibria

Phase region boundary  19 at:   3.471E-01  1.807E+03
    LIQUID
 ** BCC_A2#1
Calculated                     37  equilibria

Phase region boundary  20 at:   3.471E-01  1.807E+03
    LIQUID
 ** BCC_A2#1
Calculated                     62  equilibria

Phase region boundary  21 at:   6.881E-01  2.007E+03
    LIQUID
 ** BCC_A2#1
Calculated                     68  equilibria

Phase region boundary  22 at:   6.881E-01  2.007E+03
    LIQUID
 ** BCC_A2#1
```

```
 Calculated                      37  equilibria

 Phase region boundary  23 at:   9.910E-01  2.176E+03
     LIQUID
  ** BCC_A2#1
 Calculated                      90  equilibria

 Phase region boundary  24 at:   9.910E-01  2.176E+03
     LIQUID
  ** BCC_A2#1
 Calculated                      12  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex04\tcex
 04.POLY3
 CPU time for mapping                     2  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST: s-t-s 6
   ... the command in full is SET_TIELINE_STATUS
POST: set_title example 4a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex05

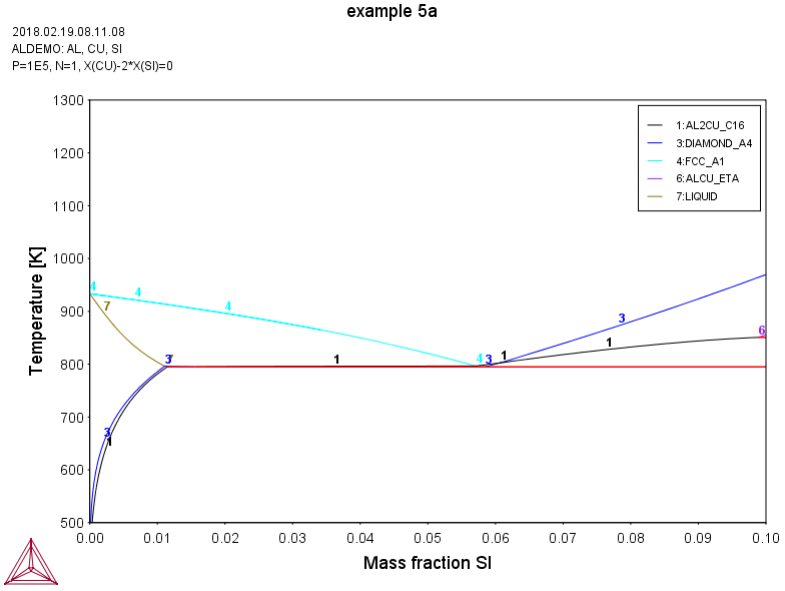
```
About Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex05\tcex05.TCM" set-echo
SYS:
SYS: @@ Calculating a vertical section in the Al-Cu-Si system
SYS:
SYS: @@ This example calculates a vertical section in the Al-Cu-Si
SYS: @@ system and of a vertical section from Al to 10% Cu2Si.
SYS:
SYS: set-log ex05,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw ALDEMO
   ... the command in full is SWITCH_DATABASE
 Current database: Aluminum Demo Database v2.0

 FCC_L12  REJECTED
 VA                     /-  DEFINED
TDB_ALDEMO: def-sys al Cu si
   ... the command in full is DEFINE_SYSTEM
 AL                     CU                      SI
   DEFINED
TDB_ALDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, Calphad, 15 (1991) 317-425; unary data'
  'Volume data from TCFE4, 2006'
  'X.-G. Lu, et al., CALPHAD, 29 (2005) 68-89; Molar volumes'
  'X.-G. Lu, Thermo-Calc Software AB, 2006; Molar volumes'
  'I. Ansara (Editor), COST 507, (1998)'
  'X.Y. Yan,J. Alloy and Compd. 308, 221-229 (2000),CU-Si'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'Volume data, N. Dupin 2008'
  'L. Kjellqvist, Thermo-Calc Software AB, 2010; Unassessed parameter,
      linear combination of unary volume data'
  'Hai-Lin Chen, in TCAL2.0, Extrapolations, assumptions
       adjustment'
  'J.R.Zhao, Y.Du, in , 2010, Sn-Sr, Cu-Mg-Si'
  'L. Kjellqvist, Thermo-Calc Software AB, 2012; Molar volumes'
  'C.-Y. He,Calphad, 33,200-210 (2009),Al-Cu-Si'
  'J. Groebner,Calphad,20(2)247-254(1996),Al-C-Si'
  'W.H. Sun,unpublished (2010),Cu-Si-Zn,Cu-Ni-Zn'
 -OK-
TDB_ALDEMO: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1000,p=1e5,n=1
   ... the command in full is SET_CONDITION
POLY_3: @@ We shall calculate along a line where the Cu content is twice
POLY_3: @@ that of the Si content. This can be used as a condition.
POLY_3: @@ Note that the whole equation must be given before the equal sign.
POLY_3: @@ It is wrong to write s-c x(cu)=2*x(si).
POLY_3: s-c x(cu)-2*x(si)=0
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1000, P=1E5, N=1, X(CU)-2*X(SI)=0
 DEGREES OF FREEDOM 1
POLY_3: s-c w(si)=0.05
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated         17511 grid points in             0 s
    44 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: ALDEMO

 Conditions:
 T=1000, P=1E5, N=1, X(CU)-2*X(SI)=0, W(SI)=5E-2
 DEGREES OF FREEDOM 0

 Temperature   1000.00 K (   726.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  3.10908E+01
 Total Gibbs energy -5.01533E+04,  Enthalpy  2.90243E+04,  Volume  1.04881E-05

 Component              Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                     8.3395E-01  7.2374E-01 4.7926E-03 -4.4405E+04 SER
 CU                     1.1070E-01  2.2626E-01 9.6970E-06 -9.5980E+04 SER
 SI                     5.5351E-02  5.0000E-02 4.4065E-03 -4.5103E+04 SER

 LIQUID                     Status ENTERED     Driving force  0.0000E+00
```

```
 Moles 1.0000E+00, Mass 3.1091E+01, Volume fraction 1.0000E+00  Mass fractions:
 AL  7.23737E-01  CU  2.26263E-01  SI  5.00000E-02
POLY_3:@?<Hit_return_to_continue>
POLY_3: ?
   ... the command in full is HELP
 ADD_INITIAL_EQUILIBRIUM  EXIT                     REINITIATE_MODULE
 ADVANCED_OPTIONS         GOTO_MODULE              SAVE_WORKSPACES
 AMEND_STORED_EQUILIBRIA  HELP                     SELECT_EQUILIBRIUM
 BACK                     INFORMATION              SET_ALL_START_VALUES
 CHANGE_STATUS            LIST_AXIS_VARIABLE       SET_AXIS_VARIABLE
 COMPUTE_EQUILIBRIUM      LIST_CONDITIONS          SET_CONDITION
 COMPUTE_TRANSITION       LIST_EQUILIBRIUM         SET_INPUT_AMOUNTS
 CREATE_NEW_EQUILIBRIUM   LIST_INITIAL_EQUILIBRIA  SET_INTERACTIVE
 DEFINE_COMPONENTS        LIST_STATUS              SET_NUMERICAL_LIMITS
 DEFINE_DIAGRAM           LIST_SYMBOLS             SET_REFERENCE_STATE
 DEFINE_MATERIAL          LOAD_INITIAL_EQUILIBRIUM SET_START_CONSTITUTION
 DELETE_INITIAL_EQUILIB   MACRO_FILE_OPEN          SET_START_VALUE
 DELETE_SYMBOL            MAP                      SHOW_VALUE
 ENTER_SYMBOL             POST                     STEP_WITH_OPTIONS
 EVALUATE_FUNCTIONS       READ_WORKSPACES          TABULATE
POLY_3: s-a-v 1
   ... the command in full is SET_AXIS_VARIABLE
Condition /NONE/: w(si)
Min value /0/: 0
Max value /1/: .1
Increment /.0025/: .0025
POLY_3: s-a-v 2
   ... the command in full is SET_AXIS_VARIABLE
Condition /NONE/: t
Min value /0/: 500
Max value /1/: 1300
Increment /20/: 10
POLY_3: l-a-v
   ... the command in full is LIST_AXIS_VARIABLE
  Axis No 1: W(SI)                 Min: 0         Max: 0.1       Inc: 2.5E-3
  Axis No 2: T                     Min: 500       Max: 1300      Inc: 10
POLY_3:@?<Hit_return_to_continue>
POLY_3: save tcex05 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Tie-lines not in the plane of calculation
 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Working hard

 Phase region boundary   1 at:   2.500E-03  6.450E+02
  ** AL2CU_C16
     DIAMOND_A4
     FCC_A1
 Calculated..                     16  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   3.660E-04  5.000E+02
  ** AL2CU_C16
     DIAMOND_A4
     FCC_A1
 Calculated.                      31  equilibria

 Phase region boundary   3 at:   1.147E-02  7.950E+02
  ** AL2CU_C16
     DIAMOND_A4
     FCC_A1
  ** LIQUID

 Phase region boundary   4 at:   1.036E-01  7.950E+02
     AL2CU_C16
     DIAMOND_A4
  ** FCC_A1

 Phase region boundary   5 at:   1.036E-01  7.950E+02
     AL2CU_C16
     DIAMOND_A4
  ** LIQUID

 Phase region boundary   6 at:   5.852E-02  7.950E+02
     AL2CU_C16
  ** DIAMOND_A4
```

```
    LIQUID
Calculated.                       2  equilibria

Phase region boundary   7 at:   6.069E-02  8.026E+02
 ** AL2CU_C16
 ** DIAMOND_A4
    LIQUID

Phase region boundary   8 at:   6.069E-02  8.026E+02
 ** DIAMOND_A4
    LIQUID
Calculated..                     18  equilibria
Terminating at axis limit.

Phase region boundary   9 at:   6.069E-02  8.026E+02
 ** AL2CU_C16
    LIQUID
Calculated.                       3  equilibria

Phase region boundary  10 at:   5.713E-02  7.965E+02
 ** AL2CU_C16
 ** FCC_A1
    LIQUID

Phase region boundary  11 at:   5.713E-02  7.965E+02
 ** AL2CU_C16
    FCC_A1
    LIQUID
Calculated.                      18  equilibria
Terminating at known equilibrium

Phase region boundary  12 at:   5.713E-02  7.965E+02
 ** FCC_A1
    LIQUID
Calculated                      43  equilibria

Phase region boundary  13 at:   5.713E-02  7.965E+02
    AL2CU_C16
 ** FCC_A1
    LIQUID
Calculated.                       2  equilibria
Terminating at known equilibrium

Phase region boundary  14 at:   6.069E-02  8.026E+02
 ** AL2CU_C16
    DIAMOND_A4
    LIQUID
Calculated.                      22  equilibria

Phase region boundary  15 at:   9.890E-02  8.509E+02
 ** AL2CU_C16
 ** ALCU_ETA
    DIAMOND_A4
    LIQUID

Phase region boundary  16 at:   1.058E-01  8.509E+02
    AL2CU_C16
 ** ALCU_ETA
    DIAMOND_A4

Phase region boundary  17 at:   1.350E-01  8.509E+02
 ** AL2CU_C16
    ALCU_ETA
    DIAMOND_A4

Phase region boundary  18 at:   1.058E-01  8.509E+02
    AL2CU_C16
    DIAMOND_A4
 ** LIQUID

Phase region boundary  19 at:   1.350E-01  8.509E+02
    ALCU_ETA
    DIAMOND_A4
 ** LIQUID

Phase region boundary  20 at:   9.890E-02  8.509E+02
 ** ALCU_ETA
    DIAMOND_A4
    LIQUID
Calculated..                      2  equilibria
Terminating at axis limit.

Phase region boundary  21 at:   1.147E-02  7.950E+02
    DIAMOND_A4
    FCC_A1
 ** LIQUID
Calculated.                       2  equilibria

Phase region boundary  22 at:   1.107E-02  7.962E+02
 ** DIAMOND_A4
    FCC_A1
 ** LIQUID

Phase region boundary  23 at:   1.107E-02  7.962E+02
    FCC_A1
 ** LIQUID
Calculated                     24  equilibria

Phase region boundary  24 at:   1.107E-02  7.962E+02
 ** DIAMOND_A4
    FCC_A1
Calculated..                      31  equilibria
Terminating at axis limit.

Phase region boundary  25 at:   1.107E-02  7.962E+02
 ** DIAMOND_A4
    FCC_A1
    LIQUID
Calculated.                       3  equilibria
Terminating at known equilibrium

Phase region boundary  26 at:   2.500E-03  6.450E+02
 ** AL2CU_C16
    DIAMOND_A4
    FCC_A1
Calculated.                      16  equilibria
```

```
Terminating at known equilibrium

Phase region boundary  27 at:   3.417E-02  7.950E+02
    AL2CU_C16
    DIAMOND_A4
    FCC_A1
 ** LIQUID
Calculated.                     11  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   3.417E-02  7.950E+02
    AL2CU_C16
    DIAMOND_A4
    FCC_A1
 ** LIQUID
Calculated..                    28  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  29 at:   6.583E-02  7.950E+02
    AL2CU_C16
    DIAMOND_A4
    FCC_A1
 ** LIQUID
Calculated.                     23  equilibria
Terminating at known equilibrium

Phase region boundary  30 at:   6.583E-02  7.950E+02
    AL2CU_C16
    DIAMOND_A4
    FCC_A1
 ** LIQUID
Calculated..                    15  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  31 at:   9.750E-02  7.950E+02
    AL2CU_C16
    DIAMOND_A4
    FCC_A1
 ** LIQUID
Calculated.                     36  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:   9.750E-02  7.950E+02
    AL2CU_C16
    DIAMOND_A4
    FCC_A1
 ** LIQUID
Calculated..                     3  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  33 at:   8.514E-03  7.700E+02
 ** DIAMOND_A4
    FCC_A1
Calculated..                    29  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  34 at:   8.514E-03  7.700E+02
 ** DIAMOND_A4
    FCC_A1
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  35 at:   8.907E-03  7.700E+02
 ** AL2CU_C16
    DIAMOND_A4
    FCC_A1
Calculated..                    29  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  36 at:   8.907E-03  7.700E+02
 ** AL2CU_C16
    DIAMOND_A4
    FCC_A1
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  37 at:   2.500E-03  9.291E+02
 ** FCC_A1
    LIQUID
Calculated                     18  equilibria

Phase region boundary  38 at:   2.500E-03  9.291E+02
 ** FCC_A1
    LIQUID
Calculated.                     23  equilibria
Terminating at known equilibrium

Phase region boundary  39 at:   3.417E-02  8.649E+02
 ** FCC_A1
    LIQUID
Calculated                     26  equilibria

Phase region boundary  40 at:   3.417E-02  8.649E+02
 ** FCC_A1
    LIQUID
Calculated.                     11  equilibria
Terminating at known equilibrium

Phase region boundary  41 at:   6.583E-02  8.227E+02
 ** DIAMOND_A4
    LIQUID
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  42 at:   6.583E-02  8.227E+02
 ** DIAMOND_A4
    LIQUID
Calculated..                    20  equilibria
Terminating at known equilibrium
Terminating at axis limit.
```

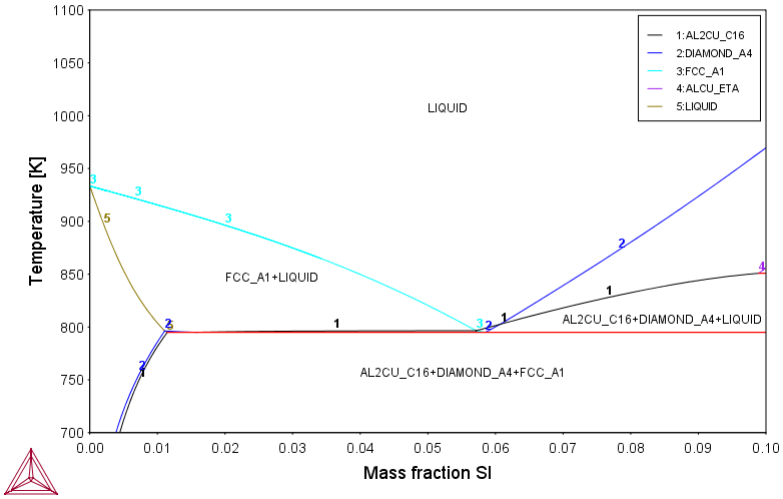
```
 Phase region boundary  43 at:   9.750E-02  9.579E+02
  ** DIAMOND_A4
     LIQUID
 Calculated.                     20  equilibria
 Terminating at known equilibrium

 Phase region boundary  44 at:   9.750E-02  9.579E+02
  ** DIAMOND_A4
     LIQUID
 Calculated..                     4  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex05\tcex
 05.POLY3
 CPU time for mapping                    7  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-lab
   ... the command in full is SET_LABEL_CURVE_OPTION
CURVE LABEL OPTION (A, B, C, D, E, F OR N) /N/: b
POST:
POST:
POST: set-title example 5a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:@?<Hit_return_to_continue>
POST: s-s y n 700 1100
   ... the command in full is SET_SCALING_STATUS
POST: @@ Note that the three-phase region LIQ-Si-Al2Cu is an area and not
POST: @@ a single line as in a binary system.  This is called a pseudo-binary section
POST: add .05 1000
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Stable phases are: LIQUID
Text size: /.36/:
POST: add .02 840
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Testing POLY result by global minimization procedure
Calculated         17511 grid points in             0 s
 Stable phases are: FCC_A1+LIQUID
Text size: /.36/:
POST: add .04 750
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Testing POLY result by global minimization procedure
Calculated         17511 grid points in             1 s
 Stable phases are: AL2CU_C16+DIAMOND_A4+FCC_A1
Text size: /.36/:
POST: add .07 800
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Testing POLY result by global minimization procedure
Calculated         17511 grid points in             0 s
 Stable phases are: AL2CU_C16+DIAMOND_A4+LIQUID
Text size: /.36/:
POST:
POST: set-title example 5b
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 5b

2018.02.19.08.11.09
ALDEMO: AL, CU, SI
P=1E5, N=1, X(CU)-2*X(SI)=0




```
POST:
POST:@?<Hit_return_to_continue>
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex06

```
About Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex06\tcex06.TCM" set-echo
SYS:
SYS: @@ Calculation of an isopleth in low alloyed
SYS: @@ Fe-Mn-Si-Cr-Ni-C steel.
SYS:
SYS: @@ This example calculates a multicomponent phase diagram using
SYS: @@ the Define_Material command in POLY and the TCFE steel
SYS: @@ database. NA TCFE database license is required to run the
SYS: @@ example.
SYS:
SYS: set-log ex06,,
SYS: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3:
POLY_3: @@ The material contains  1.5 %Cr + 0.4 %Mn + 3.5 %Ni + 0.3 %Si and 1 %C
POLY_3: @@ (by weight). These conditions are set by the command and in
POLY_3: @@ addition the temperature. Hidden commands set the pressure to 1 bar
POLY_3: @@ and that iron is "the rest".
POLY_3: @@ After calculating the first equilibrium we calculate a phase diagram
POLY_3: @@ with one axis variable as temperature and the other as the
POLY_3: @@ carbon content
POLY_3:
POLY_3: def-mat
   ... the command in full is DEFINE_MATERIAL
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                       /-  DEFINED
 L12_FCC                  B2_BCC                   DICTRA_FCC_A1
   REJECTED
Database /TCFE9/: tcfe9
Major element or alloy: ?

 Major element or alloy

  The material must have a "major" element, usually the element which is
  present in the largest amount. The fraction of this element will not be
  set but be "the rest".

  In some databases there are the "alloys" predefined. An alloy has a
  default major element and have limits of the amounts of the alloying
  elements. If the user stays within there limits the calculation should
  give reasonable results.


Major element or alloy: fe
Composition input in mass (weight) percent? /Y/: y
1st alloying element: c
Mass (weight) percent /1/: 1
2nd alloying element: si .3
Next alloying element: mn .4
Next alloying element: ni 3.5
Next alloying element: cr 1.5
Next alloying element:
Temperature (C) /1000/: 1000
 VA                       /-  DEFINED
 L12_FCC                  B2_BCC                   DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 FE  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 C  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 SI  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 MN  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 NI  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 CR  DEFINED


 This database has following phases for the defined system

 GAS:G                    LIQUID:L                 BCC_A2
 FCC_A1                   HCP_A3                   CBCC_A12
 CUB_A13                  DIAMOND_FCC_A4           GRAPHITE
 CEMENTITE                M23C6                    M7C3
 M5C2                     M3C2                     KSI_CARBIDE
 FE4N_LP1                 FECN_CHI                 SIGMA
 HIGH_SIGMA               CHI_A12                  LAVES_PHASE_C14
 M3SI                     MN9SI2                   MN11SI19
 MN6SI                    G_PHASE                  CR3SI
 FE2SI                    MSI                      M5SI3
 NBNI3                    NI3TI                    AL4C3
 FE8SI2C                  SIC                      MN5SIC
 CRZN17                   CUZN_EPSILON             BETA1
 GAMMA                    AL5FE4                   MP_B31
 M2P_C22                  FLUORITE_C1:I            ZRO2_TETR:I
 M2O3C:I                  M2O3H:I                  CENI2
 CENI5

Reject phase(s) /NONE/: NONE
Restore phase(s): /NONE/: NONE

 ..................................................

    The following phases are retained in this system:

 GAS:G                    LIQUID:L                 BCC_A2
 FCC_A1                   HCP_A3                   CBCC_A12
 CUB_A13                  DIAMOND_FCC_A4           GRAPHITE
 CEMENTITE                M23C6                    M7C3
 M5C2                     M3C2                     KSI_CARBIDE
 FE4N_LP1                 FECN_CHI                 SIGMA
```

```
 HIGH_SIGMA              CHI_A12                 LAVES_PHASE_C14
 M3SI                    MN9SI2                  MN11SI19
 MN6SI                   G_PHASE                 CR3SI
 FE2SI                   MSI                     M5SI3
 NBNI3                   NI3TI                   AL4C3
 FE8SI2C                 SIC                     MN5SIC
 CRZN17                  CUZN_EPSILON            BETA1
 GAMMA                   AL5FE4                  MP_B31
 M2P_C22                 FLUORITE_C1:I           ZRO2_TETR:I
 M2O3C:I                 M2O3H:I                 CENI2
 CENI5

 .....................................................

OK? /Y/: Y
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
Suspending FLUORITE_C1 as it has net charge
Suspending M2O3C as it has net charge
Suspending M2O3H as it has net charge
Suspending ZRO2_TETR as it has net charge
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121-127; Molar
      volumes'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
  'P. Gustafson, TRITA-MAC 342 (1987); CR-FE-W'
  'N. Saunders, COST 507 Report (1998); Cr-Ti'
  'B.-J. Lee, KRISS, Unpublished research, during 1993-1995'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE9
      database (TCFE v9.0, Jan, 2017).'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2012; Molar volumes'
  'N. Saunders, COST 507 Report (1998); Mn-Ti'
  'W. Zheng, J. Alloys Compd., 632 (2015) 661-675'
  'J. Brillo and I. Egry, Int. J. Thermophysics, 24, 1155-1170'
  'Unassessed parameter; Linear combination of unary data'
  'A. Fernandez Guillermet, Z. Metallkd., 79 (1988) 524-536, TRITA-MAC 362
      (1988); C-CO-NI AND C-CO-FE-NI'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; LAVES_PHASE_C14'
  'I. Ansara, Unpublished work (1991); Cr-Si'
  'M. Seiersten, Unpublished work (1989); Al-Fe'
  'A.V. Khvan, B. Hallstedt, K. Chang, CALPHAD, 39, 54-61(2012); C-Cr-Nb'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348,
      (1987); C-CR-FE-W'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'Estimated parameter for solubility of C in Fe4N, 1999'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1017-1025; Fe-Cr-Mn-C'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C-FE-MO'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129-33(2010); Fe-C'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'H. Du and M. Hillert, TRITA-MAC 435 (1990); C-Fe-N'
  'W. Huang, Metall. Trans. A, 21A (1990) 2115-2123; TRITA-MAC 411 (Rev
      1989); C-FE-MN'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, 34, 279
      -85(2010); Mn-C'
  'A. Gabriel, C. Chatillon, and I. Ansara, published in High Temp. Sci.
      (Parameters listed in CALPHAD, 11 (1987) 203-218); C-NI'
  'A. Gabriel, P. Gustafson, and I. Ansara, CALPHAD, 11 (1987) 203-218;
      TRITA-MAC 285 (1986); C-FE-NI'
  'A. Fernandez Guillermet and G. Grimvall,J. Phys. Chem. Solids, 1992, 53,
      105-125; Molar volumes'
  'J. Grobner, H.L. Lukas and F. Aldinger, CALPHAD, 20 (1996) 247-254; Si-C
      and Al-Si-C'
  'J. Lacaze and B. Sundman, Metall. Mater. Trans. A, 22A (1991) 2211-2223;
      Fe-Si and Fe-Si-C'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Cementite'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; SIGMA and M7C3'
  'Thermo-Calc Software, Sweden, 2008: Volume data updated for TCFE6
      database (TCFE v6, April, 2008).'
  'NPL, Unpublished work (1989); C-Mn-Si'
  'W. Xiong, Y. Du, X. Lu, J.C. Schuster, H. Chen, Intermetallics. 15 (2007)
      1401-1408.'
  'H. Wang, Z. Li, Z. Chen, B. Yang, J. Phase Equilib. Diffus. 37 (2016) 1-7'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe-Ni liquid'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR
      -FE-N'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 1385-1394; TRITA 0322 (1986);
       CR-FE-MO'
  'B.-J. Lee, Private communication, (1999); Estimated parameter'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Cr-Fe-Zn'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE8
      database (TCFE v8, May, 2015).'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1919-1933; Cr-Mn, Fe-Cr-Mn'
  'K. Frisk, CALPHAD, 17 (1993) 335-349; Cr-Mn-N'
```

```
  'SGTE (2008): SSOL4 - SGTE Substance Database V4.1, provided by Thermo
      -Calc Software'
  'A. Dinsdale and T. Chart, MTDS NPL, Unpublished work (1986); CR-NI'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2013; Reassessed
      solubility of Al, Cr, Fe, Ni in Mn2O3. When Mn2O3 is modelled as the
      same phase as cubic Y2O3 (M2O3C).'
  'W. Huang, CALPHAD, 13 (1989) 243-252; TRITA-MAC 388 (rev 1989); FE-MN'
  'S. Liu, B. Hallstedt, D. Music, Y. Du, CALPHAD, 38 (2012) 43-58; Mn-Nb
      and Fe-Mn-Nb'
  'A. Markstrom, Thermo-Calc software AB, Sweden, 2011'
  'A. Dinsdale, T. Chart, MTDS NPL, Unpublished work (1986); FE-NI'
  'L. Zhang, Y. Du, H. Xu, S. Liu, Y. Liu, F. Zheng, et al., Int. J. Mater.
      Res. 100 (2009) 160-175; Fe-Mn-Ni'
  'J. Miettinen and B. Hallstedt, CALPHAD, 22 (1998) 231-256; Fe-Si and Fe
      -Si-C'
  'S. Cotes, A.F. Guillermet, M. Sade, J. Alloys Compd., 208(1998) 168-177'
  'A. Forsberg and J. Agren, J. Phase Equilib., 14 (1993) 354-363; Fe-Mn-Si'
  'S. Liu, Unpublished work (2010); Mn-Ni'
  'C.P. Guo,Intermetallics,13(5),525-534,(2005); Mn-Ni'
  'M. Chen, B. Hallstedt, L. J. Gauckler, J. Alloys Compd., 393 (2005) 114
      -21; Mn-Y-O'
  'M. Chen, B. Hallstedt, L.J. Gauckler, Solid State Ionics, 176 (2005) 1457
      -64; Mn-Zr-O, Mn-Y-Zr-O'
  'J. Miettinen, CALPHAD, 28 (2004) 313-320; Mn-Zn'
  'A. Bolcavage and U.R. Kattner, J. Phase Equilib., 2, (1996); Nb-Ni'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2013; Estimated parameter;
       Ni-Zr-O'
  'P. Bellen, K.C. Hari Kumar and P. Wollants, Z. Metallkd., 87 (1994) 972
      -978; Ni-Ti'
  'J. Miettinen, CALPHAD, 27 (2003) 263-274; Cu-Ni-Zn'
  'H.Liang, Y.A.Chang, J. Phase Equilib. 19 (1998) 25-37'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24-33(2014); Cr-Fe-C'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
      -CR-FE'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'NPL, Unpublished work (1989); C-Cr-Ni'
  'A. Kusoffsky, Work within CCT-Applied Stainless steels, 2003; C-Cr-Si'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Revision of the liquid
      C-Fe-Si description'
  'W. Zheng et al., J. Iron Steel Res. Int. 24(2)(2017) 190-197'
  'C. Qiu, Metall. Trans. A, 24A (1993) 2393-2409; Cr-Fe-Mn-N'
  'A. Markstrom, Thermo-Calc Software AB, Sweden, 2013; Extrapolations,
      assumptions and adjustment'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Fe-Cr-Ni'
  'J. Miettinen, CALPHAD, 23 (2)(1999) 249-262; Cr-Fe-Si'
  'B.-J. Lee, Private communication, (2000); Estimated parameter'
  'A. Kusoffsky et al., Work within CCT-Applied Stainless steels, 2004; Fe
      -Cr-Si, Fe-Ni-Si, Fe-Cr-Cu, Fe-Cu-Mo, Cr-Mo-N-Ni, Fe-Cr-N-Ni, Fe-Al-Cr
      -Ni'
  'J. Miettinen, G. Vassilev, J. Phase Equilib. Diffus, 37(5) 2016, 283-290;
      Fe-P-Si'
  'B. Hu, Unpublished (2010); Mn-Ni-Si,Al-Cu-Fe-Ni'
 -OK-
Should any phase have a miscibility gap check? /N/: N
 Using global minimization procedure
Calculated         34724 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=1273.15, W(C)=1E-2, W(SI)=3E-3, W(MN)=4E-3, W(NI)=3.5E-2, W(CR)=1.5E-2,
    P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature   1273.15 K (  1000.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.37536E+01
 Total Gibbs energy -6.46436E+04,  Enthalpy  3.76393E+04,  Volume  7.14149E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       4.4754E-02  1.0000E-02 8.4968E-02 -2.6099E+04 SER
 CR                      1.5507E-02  1.5000E-02 1.3060E-04 -9.4671E+04 SER
 FE                      8.9803E-01  9.3300E-01 2.4748E-03 -6.3530E+04 SER
 MN                      3.9138E-03  4.0000E-03 3.3096E-06 -1.3358E+05 SER
 NI                      3.2056E-02  3.5000E-02 6.2291E-05 -1.0251E+05 SER
 SI                      5.7417E-03  3.0000E-03 6.4062E-09 -1.9971E+05 SER

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.3754E+01, Volume fraction 1.0000E+00  Mass fractions:
 FE  9.33000E-01  CR  1.50000E-02  MN  4.00000E-03
 NI  3.50000E-02  C   1.00000E-02  SI  3.00000E-03
POLY_3:Hit RETURN to continue
POLY_3: @@ Note that values now must be set in fractions and Kelvin.
POLY_3: s-a-v 1 w(c)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 0
Max value /1/: .01
Increment /2.5E-04/: 1E-4
POLY_3: s-a-v 2 t
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 700
Max value /1/: 1300
Increment /15/:
POLY_3: save tcex06 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12
```

```
 Organizing start points

Using ADDED start equilibria

 Tie-lines not in the plane of calculation
 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   1.356E-03  7.100E+02
     BCC_A2
     FCC_A1#1
  ** M3C2
     M7C3
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   1.359E-03  7.000E+02
     BCC_A2
     FCC_A1#1
  ** M3C2
     M7C3
 Calculated.                       3  equilibria

 Phase region boundary   3 at:   1.357E-03  7.212E+02
     BCC_A2
  ** FCC_A1#1
  ** M3C2
     M7C3

 Phase region boundary   4 at:   1.357E-03  7.212E+02
     BCC_A2
  ** M3C2
     M7C3
 Calculated.                      21  equilibria

 Phase region boundary   5 at:   2.406E-03  7.857E+02
     BCC_A2
  ** GRAPHITE
  ** M3C2
     M7C3

 Phase region boundary   6 at:   2.406E-03  7.857E+02
     BCC_A2
     GRAPHITE
  ** M3C2
     M7C3
 Calculated..                      78  equilibria
 Terminating at axis limit.

 Phase region boundary   7 at:   2.406E-03  7.857E+02
     BCC_A2
  ** GRAPHITE
     M7C3
 Calculated.                       7  equilibria

 Phase region boundary   8 at:   2.653E-03  8.656E+02
     BCC_A2
  ** FCC_A1#1
  ** GRAPHITE
     M7C3

 Phase region boundary   9 at:   2.653E-03  8.656E+02
     BCC_A2
     FCC_A1#1
  ** GRAPHITE
     M7C3
 Calculated.                       2  equilibria

 Phase region boundary  10 at:   2.667E-03  8.697E+02
     BCC_A2
  ** CEMENTITE
     FCC_A1#1
  ** GRAPHITE
     M7C3

 Phase region boundary  11 at:   2.667E-03  8.697E+02
     BCC_A2
     CEMENTITE
     FCC_A1#1
  ** GRAPHITE
     M7C3
 Calculated.                      22  equilibria

 Phase region boundary  12 at:   4.718E-03  8.822E+02
     BCC_A2
     CEMENTITE
     FCC_A1#1
  ** GRAPHITE
```

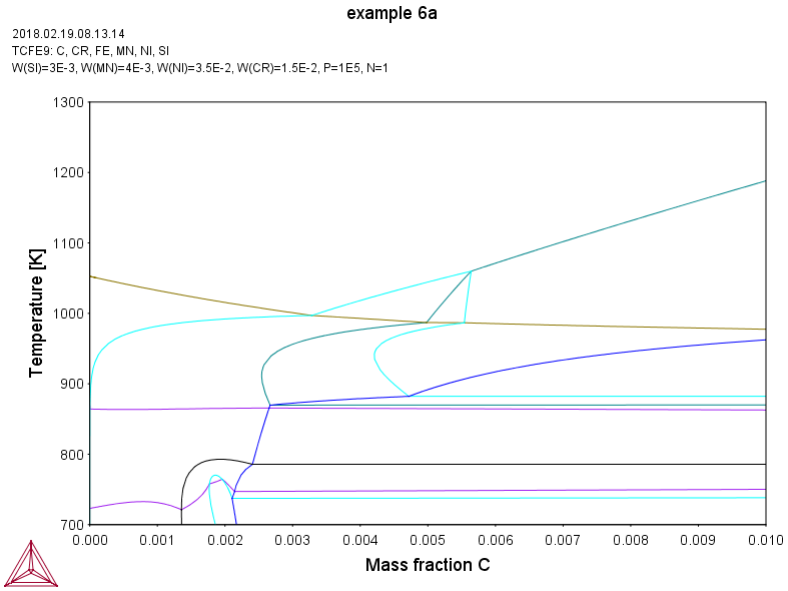
```
 ** M7C3

Phase region boundary  13 at:   4.718E-03  8.822E+02
    BCC_A2
    CEMENTITE
    FCC_A1#1
 ** GRAPHITE
Calculated..                      55  equilibria
Terminating at axis limit.

Phase region boundary  14 at:   4.718E-03  8.822E+02
    BCC_A2
    CEMENTITE
    FCC_A1#1
 ** M7C3
Calculated.                       25  equilibria

Phase region boundary  15 at:   5.539E-03  9.866E+02
 ** BCC_A2
    CEMENTITE
    FCC_A1#1
 ** M7C3

Phase region boundary  16 at:   5.539E-03  9.866E+02
    CEMENTITE
    FCC_A1#1
 ** M7C3
Calculated.                       6  equilibria

Phase region boundary  17 at:   5.641E-03  1.060E+03
 ** CEMENTITE
    FCC_A1#1
 ** M7C3

Phase region boundary  18 at:   5.641E-03  1.060E+03
    FCC_A1#1
 ** M7C3
Calculated.                       25  equilibria

Phase region boundary  19 at:   3.284E-03  9.970E+02
 ** BCC_A2
    FCC_A1#1
 ** M7C3

Phase region boundary  20 at:   3.284E-03  9.970E+02
    BCC_A2
    FCC_A1#1
 ** M7C3
Calculated.                       41  equilibria

Phase region boundary  21 at:   2.227E-06  8.642E+02
    BCC_A2
 ** FCC_A1#1
 ** M7C3

Phase region boundary  22 at:   2.227E-06  8.642E+02
    BCC_A2
 ** M7C3
Calculated.                       11  equilibria

Phase region boundary  23 at:   1.481E-08  7.231E+02
    BCC_A2
 ** FCC_A1#2
 ** M7C3

Phase region boundary  24 at:   1.481E-08  7.231E+02
    BCC_A2
    FCC_A1#1
 ** M7C3
Calculated..                       3  equilibria
Terminating at axis limit.

Phase region boundary  25 at:   1.481E-08  7.231E+02
    BCC_A2
 ** FCC_A1#1
Calculated                       13  equilibria

Phase region boundary  26 at:   1.481E-08  7.231E+02
    BCC_A2
 ** FCC_A1#1
    M7C3
Calculated.                       15  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   2.227E-06  8.642E+02
    BCC_A2
 ** FCC_A1#1
Calculated                       19  equilibria

Phase region boundary  28 at:   2.227E-06  8.642E+02
    BCC_A2
 ** FCC_A1#1
    M7C3
Calculated.                       28  equilibria
Terminating at known equilibrium

Phase region boundary  29 at:   3.284E-03  9.970E+02
 ** BCC_A2
    FCC_A1#1
Calculated                       46  equilibria

Phase region boundary  30 at:   3.284E-03  9.970E+02
 ** BCC_A2
    FCC_A1#1
    M7C3
Calculated.                       18  equilibria

Phase region boundary  31 at:   4.981E-03  9.870E+02
 ** BCC_A2
 ** CEMENTITE
    FCC_A1#1
    M7C3

Phase region boundary  32 at:   4.981E-03  9.870E+02
 ** BCC_A2
    CEMENTITE
```

```
    FCC_A1#1
    M7C3
Calculated.                      7  equilibria
Terminating at known equilibrium

Phase region boundary  33 at:   4.981E-03  9.870E+02
 ** CEMENTITE
    FCC_A1#1
    M7C3
Calculated.                     11  equilibria
Terminating at known equilibrium

Phase region boundary  34 at:   4.981E-03  9.870E+02
    BCC_A2
 ** CEMENTITE
    FCC_A1#1
    M7C3
Calculated.                     38  equilibria
Terminating at known equilibrium

Phase region boundary  35 at:   5.641E-03  1.060E+03
 ** CEMENTITE
    FCC_A1#1
Calculated..                     46  equilibria
Terminating at axis limit.

Phase region boundary  36 at:   5.539E-03  9.866E+02
 ** BCC_A2
    CEMENTITE
    FCC_A1#1
Calculated..                     47  equilibria
Terminating at axis limit.

Phase region boundary  37 at:   4.718E-03  8.822E+02
    BCC_A2
    CEMENTITE
    FCC_A1#1
    GRAPHITE
 ** M7C3
Calculated..                     55  equilibria
Terminating at axis limit.

Phase region boundary  38 at:   2.667E-03  8.697E+02
    BCC_A2
 ** CEMENTITE
    FCC_A1#1
    GRAPHITE
    M7C3
Calculated..                     76  equilibria
Terminating at axis limit.

Phase region boundary  39 at:   2.653E-03  8.656E+02
    BCC_A2
 ** FCC_A1#1
    GRAPHITE
    M7C3
Calculated..                     76  equilibria
Terminating at axis limit.

Phase region boundary  40 at:   2.406E-03  7.857E+02
    BCC_A2
 ** GRAPHITE
    M3C2
    M7C3
Calculated.                      5  equilibria

Phase region boundary  41 at:   2.142E-03  7.470E+02
    BCC_A2
 ** FCC_A1#1
 ** GRAPHITE
    M3C2
    M7C3

Phase region boundary  42 at:   2.142E-03  7.470E+02
    BCC_A2
    FCC_A1#1
 ** GRAPHITE
    M3C2
    M7C3
Calculated.                      2  equilibria

Phase region boundary  43 at:   2.105E-03  7.373E+02
    BCC_A2
    FCC_A1#1
 ** GRAPHITE
    M3C2
 ** M7C3

Phase region boundary  44 at:   2.105E-03  7.373E+02
    BCC_A2
    FCC_A1#1
 ** GRAPHITE
    M3C2
Calculated..                     4  equilibria
Terminating at axis limit.

Phase region boundary  45 at:   2.105E-03  7.373E+02
    BCC_A2
    FCC_A1#1
    M3C2
 ** M7C3
Calculated.                      7  equilibria

Phase region boundary  46 at:   1.956E-03  7.645E+02
    BCC_A2
 ** FCC_A1#1
    M3C2
 ** M7C3

Phase region boundary  47 at:   1.956E-03  7.645E+02
    BCC_A2
    M3C2
 ** M7C3
Calculated.                     17  equilibria

Phase region boundary  48 at:   1.772E-03  7.579E+02
```

```
    BCC_A2
 ** FCC_A1#1
    M3C2
 ** M7C3

Phase region boundary  49 at:   1.772E-03  7.579E+02
    BCC_A2
    FCC_A1#1
    M3C2
 ** M7C3
Calculated..                     6  equilibria
Terminating at axis limit.

Phase region boundary  50 at:   1.772E-03  7.579E+02
    BCC_A2
 ** FCC_A1#1
    M3C2
Calculated.                      7  equilibria
Terminating at known equilibrium

Phase region boundary  51 at:   1.772E-03  7.579E+02
    BCC_A2
 ** FCC_A1#1
    M3C2
    M7C3
Calculated.                      7  equilibria
Terminating at known equilibrium

Phase region boundary  52 at:   1.956E-03  7.645E+02
    BCC_A2
 ** FCC_A1#1
    M3C2
    M7C3
Calculated.                      5  equilibria
Terminating at known equilibrium

Phase region boundary  53 at:   2.105E-03  7.373E+02
    BCC_A2
    FCC_A1#1
    GRAPHITE
    M3C2
 ** M7C3
Calculated..                    81  equilibria
Terminating at axis limit.

Phase region boundary  54 at:   2.142E-03  7.470E+02
    BCC_A2
 ** FCC_A1#1
    GRAPHITE
    M3C2
    M7C3
Calculated..                    81  equilibria
Terminating at axis limit.

Phase region boundary  55 at:   1.356E-03  7.100E+02
    BCC_A2
    FCC_A1#1
 ** M3C2
    M7C3
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  56 at:   1.000E-04  7.249E+02
    BCC_A2
 ** FCC_A1#1
    M7C3
Calculated.                     14  equilibria
Terminating at known equilibrium

Phase region boundary  57 at:   1.000E-04  7.249E+02
    BCC_A2
 ** FCC_A1#1
    M7C3
Calculated.                     14  equilibria
Terminating at known equilibrium

Phase region boundary  58 at:   3.367E-03  7.374E+02
    BCC_A2
    FCC_A1#1
    GRAPHITE
    M3C2
 ** M7C3
Calculated.                     14  equilibria
Terminating at known equilibrium

Phase region boundary  59 at:   3.367E-03  7.374E+02
    BCC_A2
    FCC_A1#1
    GRAPHITE
    M3C2
 ** M7C3
Calculated..                    69  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  60 at:   6.633E-03  7.378E+02
    BCC_A2
    FCC_A1#1
    GRAPHITE
    M3C2
 ** M7C3
Calculated.                     47  equilibria
Terminating at known equilibrium

Phase region boundary  61 at:   6.633E-03  7.378E+02
    BCC_A2
    FCC_A1#1
    GRAPHITE
    M3C2
 ** M7C3
Calculated..                    36  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  62 at:   2.154E-03  7.100E+02
    BCC_A2
```

```
    FCC_A1#1
 ** GRAPHITE
    M3C2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  63 at:   2.154E-03  7.100E+02
    BCC_A2
    FCC_A1#1
 ** GRAPHITE
    M3C2
Calculated.                       3  equilibria
Terminating at known equilibrium

Phase region boundary  64 at:   9.900E-03  7.382E+02
    BCC_A2
    FCC_A1#1
    GRAPHITE
    M3C2
 ** M7C3
Calculated.                      79  equilibria
Terminating at known equilibrium

Phase region boundary  65 at:   9.900E-03  7.382E+02
    BCC_A2
    FCC_A1#1
    GRAPHITE
    M3C2
 ** M7C3
Calculated..                      4  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  66 at:   2.549E-03  9.033E+02
    BCC_A2
 ** CEMENTITE
    FCC_A1#1
    M7C3
Calculated.                       4  equilibria
Terminating at known equilibrium

Phase region boundary  67 at:   2.549E-03  9.033E+02
    BCC_A2
 ** CEMENTITE
    FCC_A1#1
    M7C3
Calculated.                      31  equilibria
Terminating at known equilibrium

Phase region boundary  68 at:   5.403E-03  9.033E+02
    BCC_A2
    CEMENTITE
    FCC_A1#1
 ** GRAPHITE
Calculated.                       8  equilibria
Terminating at known equilibrium

Phase region boundary  69 at:   5.403E-03  9.033E+02
    BCC_A2
    CEMENTITE
    FCC_A1#1
 ** GRAPHITE
Calculated..                     48  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  70 at:   6.827E-03  1.097E+03
 ** CEMENTITE
    FCC_A1#1
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  71 at:   6.827E-03  1.097E+03
 ** CEMENTITE
    FCC_A1#1
Calculated..                     34  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  72 at:   6.827E-03  1.097E+03
 ** CEMENTITE
    FCC_A1#1
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  73 at:   6.827E-03  1.097E+03
 ** CEMENTITE
    FCC_A1#1
Calculated..                     34  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  74 at:   1.000E-04  1.050E+03
 ** BCC_A2
    FCC_A1#1
Calculated                       4  equilibria

Phase region boundary  75 at:   1.000E-04  1.050E+03
 ** BCC_A2
    FCC_A1#1
Calculated.                      33  equilibria
Terminating at known equilibrium

Phase region boundary  76 at:   3.367E-03  9.996E+02
    FCC_A1#1
 ** M7C3
Calculated.                       2  equilibria
Terminating at known equilibrium

Phase region boundary  77 at:   3.367E-03  9.996E+02
    FCC_A1#1
 ** M7C3
Calculated.                      24  equilibria
Terminating at known equilibrium
```

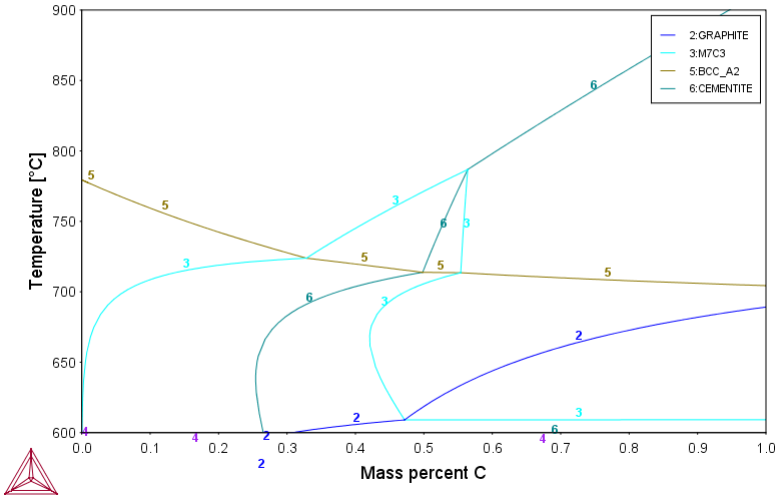
```
 Phase region boundary  78 at:   6.633E-03  1.091E+03
  ** CEMENTITE
     FCC_A1#1
 Calculated.                     11  equilibria
 Terminating at known equilibrium

 Phase region boundary  79 at:   6.633E-03  1.091E+03
  ** CEMENTITE
     FCC_A1#1
 Calculated..                     36  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary  80 at:   9.900E-03  1.185E+03
  ** CEMENTITE
     FCC_A1#1
 Calculated.                     44  equilibria
 Terminating at known equilibrium

 Phase region boundary  81 at:   9.900E-03  1.185E+03
  ** CEMENTITE
     FCC_A1#1
 Calculated..                      3  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex06\tcex
 06.POLY3
 CPU time for mapping                    45  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST:
POST: set-title example 6a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Use more practical quantities in the plot and
POST: @@ label the curves
POST: s-d-a x w-p c
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y t-c
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s x n 0 1
   ... the command in full is SET_SCALING_STATUS
POST:
POST: s-s y n 600 900
   ... the command in full is SET_SCALING_STATUS
POST:
POST: s-lab b
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 6b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 6b

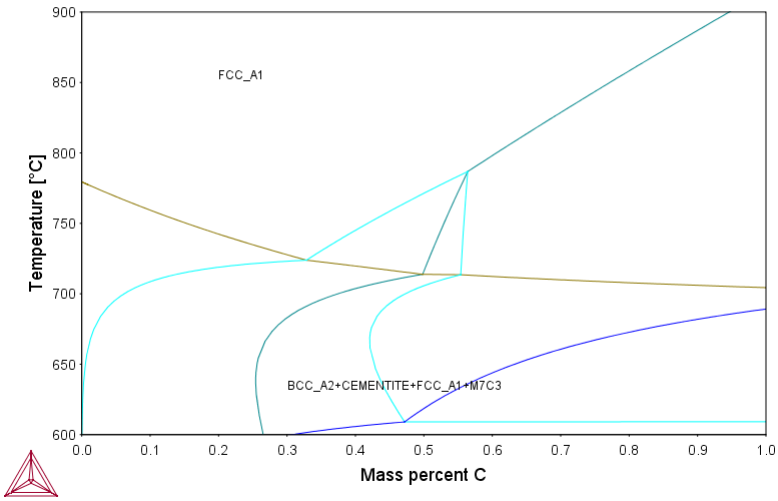
2018.02.19.08.13.15
TCFE9: C, CR, FE, MN, NI, SI
W(SI)=3E-3, W(MN)=4E-3, W(NI)=3.5E-2, W(CR)=1.5E-2, P=1E5, N=1




```
POST:
POST:Hit RETURN to continue
POST: @@ Determine the phase region at the iron rich side
POST: add .2 850
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Calculated         34724 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       1 s, total time     1  s
 Stable phases are: FCC_A1
Text size: /.36/:
POST: @@ Knowing that only FCC (or austenite) is stable in that region and
POST: @@ which phase is stable along each line, one can determine the phases
POST: @@ in each region. For example at 0.3 % C and 630 degree C one should
POST: @@ have FCC+BCC+M7C3+CEMENTITE.
POST: @@ Check by adding a label
POST:
POST: add .3 630
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Calculated         34724 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: BCC_A2+CEMENTITE+FCC_A1+M7C3
Text size: /.36/:
POST: s-lab n
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 6c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 6c

2018.02.19.08.13.17
TCFE9: C, CR, FE, MN, NI, SI
W(SI)=3E-3, W(MN)=4E-3, W(NI)=3.5E-2, W(CR)=1.5E-2, P=1E5, N=1




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex07

```
About License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex07\tcex07.TCM" set-echo
SYS:
SYS: @@ Calculating single equilibria in low alloyed
SYS: @@ Fe-Mn-Si-Cr-Ni-C steel
SYS:
SYS: @@ There are 2 common ways to perform a single equilibrium
SYS: @@ calculation.
SYS:
SYS: @@ 1) Get data from database, then in POLY use SET_CONDITION
SYS: @@    and COMPUTE_EQUILIBRIUM.
SYS: @@ 2) Go directly to POLY and use DEFINE_MATERIAL.
SYS:
SYS: @@ The COMPUTE_TRANSITION command is also used to determine the
SYS: @@ temperature or composition where one phase forms or
SYS: @@ disappears. It is the same as the CHANGE_STATUS -->
SYS: @@ SET_CONDITION --> COMPUTE_EQUILIBRIUM sequence of commands.
SYS: @@ Note that a TCFE database license is required to run the
SYS: @@ example.
SYS:
SYS: set-log ex07,,
SYS: @@ The alloy composition is 1 wt% Cr, 0.3 wt% Si, 0.3wt% Mn,
SYS: @@ 2.8 wt% Ni and 0.55 wt% C
SYS: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: def-mat
   ... the command in full is DEFINE_MATERIAL
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                        /-  DEFINED
 L12_FCC                   B2_BCC                    DICTRA_FCC_A1
   REJECTED
Database /TCFE9/: tcfe9
Major element or alloy: fe
Composition input in mass (weight) percent? /Y/:
1st alloying element: c .55
2nd alloying element: cr 1
Next alloying element: mn .3 ni 2.8 si .3
Next alloying element:
Temperature (C) /1000/: 600
 VA                        /-  DEFINED
 L12_FCC                   B2_BCC                    DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 FE  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 C  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 CR  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 MN  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 NI  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 SI  DEFINED


 This database has following phases for the defined system

 GAS:G                     LIQUID:L                  BCC_A2
 FCC_A1                    HCP_A3                    CBCC_A12
 CUB_A13                   DIAMOND_FCC_A4            GRAPHITE
 CEMENTITE                 M23C6                     M7C3
 M5C2                      M3C2                      KSI_CARBIDE
 FE4N_LP1                  FECN_CHI                  SIGMA
 HIGH_SIGMA                CHI_A12                   LAVES_PHASE_C14
 M3SI                      MN9SI2                    MN11SI19
 MN6SI                     G_PHASE                   CR3SI
 FE2SI                     MSI                       M5SI3
 NBNI3                     NI3TI                     AL4C3
 FE8SI2C                   SIC                       MN5SIC
 CRZN17                    CUZN_EPSILON              BETA1
 GAMMA                     AL5FE4                    MP_B31
 M2P_C22                   FLUORITE_C1:I             ZRO2_TETR:I
 M2O3C:I                   M2O3H:I                   CENI2
 CENI5

Reject phase(s) /NONE/:
Restore phase(s): /NONE/:

 ..........................................................

    The following phases are retained in this system:

 GAS:G                     LIQUID:L                  BCC_A2
 FCC_A1                    HCP_A3                    CBCC_A12
 CUB_A13                   DIAMOND_FCC_A4            GRAPHITE
 CEMENTITE                 M23C6                     M7C3
 M5C2                      M3C2                      KSI_CARBIDE
 FE4N_LP1                  FECN_CHI                  SIGMA
 HIGH_SIGMA                CHI_A12                   LAVES_PHASE_C14
 M3SI                      MN9SI2                    MN11SI19
 MN6SI                     G_PHASE                   CR3SI
 FE2SI                     MSI                       M5SI3
 NBNI3                     NI3TI                     AL4C3
 FE8SI2C                   SIC                       MN5SIC
 CRZN17                    CUZN_EPSILON              BETA1
 GAMMA                     AL5FE4                    MP_B31
 M2P_C22                   FLUORITE_C1:I             ZRO2_TETR:I
 M2O3C:I                   M2O3H:I                   CENI2
 CENI5

 ..........................................................
```

OK? /Y/: Y
 ELEMENTS .....
 SPECIES ......
 PHASES ....
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
Suspending FLUORITE_C1 as it has net charge
Suspending M2O3C as it has net charge
Suspending M2O3H as it has net charge
Suspending ZRO2_TETR as it has net charge
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121-127; Molar
      volumes'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
  'P. Gustafson, TRITA-MAC 342 (1987); CR-FE-W'
  'N. Saunders, COST 507 Report (1998); Cr-Ti'
  'B.-J. Lee, KRISS, Unpublished research, during 1993-1995'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE9
      database (TCFE v9.0, Jan, 2017).'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2012; Molar volumes'
  'N. Saunders, COST 507 Report (1998); Mn-Ti'
  'W. Zheng, J. Alloys Compd., 632 (2015) 661-675'
  'J. Brillo and I. Egry, Int. J. Thermophysics, 24, 1155-1170'
  'Unassessed parameter; Linear combination of unary data'
  'A. Fernandez Guillermet, Z. Metallkd., 79 (1988) 524-536, TRITA-MAC 362
      (1988); C-CO-NI AND C-CO-FE-NI'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; LAVES_PHASE_C14'
  'I. Ansara, Unpublished work (1991); Cr-Si'
  'M. Seiersten, Unpublished work (1989); Al-Fe'
  'A.V. Khvan, B. Hallstedt, K. Chang, CALPHAD, 39, 54-61(2012); C-Cr-Nb'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348,
      (1987); C-CR-FE-W'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'Estimated parameter for solubility of C in Fe4N, 1999'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1017-1025; Fe-Cr-Mn-C'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C-FE-MO'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129-33(2010); Fe-C'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'H. Du and M. Hillert, TRITA-MAC 435 (1990); C-Fe-N'
  'W. Huang, Metall. Trans. A, 21A (1990) 2115-2123; TRITA-MAC 411 (Rev
      1989); C-FE-MN'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, 34, 279
      -85(2010); Mn-C'
  'A. Gabriel, C. Chatillon, and I. Ansara, published in High Temp. Sci.
      (Parameters listed in CALPHAD, 11 (1987) 203-218); C-NI'
  'A. Gabriel, P. Gustafson, and I. Ansara, CALPHAD, 11 (1987) 203-218;
      TRITA-MAC 285 (1986); C-FE-NI'
  'A. Fernandez Guillermet and G. Grimvall,J. Phys. Chem. Solids, 1992, 53,
      105-125; Molar volumes'
  'J. Grobner, H.L. Lukas and F. Aldinger, CALPHAD, 20 (1996) 247-254; Si-C
      and Al-Si-C'
  'J. Lacaze and B. Sundman, Metall. Mater. Trans. A, 22A (1991) 2211-2223;
      Fe-Si and Fe-Si-C'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Cementite'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; SIGMA and M7C3'
  'Thermo-Calc Software, Sweden, 2008: Volume data updated for TCFE6
      database (TCFE v6, April, 2008).'
  'NPL, Unpublished work (1989); C-Mn-Si'
  'W. Xiong, Y. Du, X. Lu, J.C. Schuster, H. Chen, Intermetallics. 15 (2007)
      1401-1408.'
  'H. Wang, Z. Li, Z. Chen, B. Yang, J. Phase Equilib. Diffus. 37 (2016) 1-7'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe-Ni liquid'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR
      -FE-N'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 1385-1394; TRITA 0322 (1986);
       CR-FE-MO'
  'B.-J. Lee, Private communication, (1999); Estimated parameter'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Cr-Fe-Zn'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE8
      database (TCFE v8, May, 2015).'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1919-1933; Cr-Mn, Fe-Cr-Mn'
  'K. Frisk, CALPHAD, 17 (1993) 335-349; Cr-Mn-N'
  'SGTE (2008): SSOL4 - SGTE Substance Database V4.1, provided by Thermo
      -Calc Software'
  'A. Dinsdale and T. Chart, MTDS NPL, Unpublished work (1986); CR-NI'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2013; Reassessed
      solubility of Al, Cr, Fe, Ni in Mn2O3. When Mn2O3 is modelled as the
      same phase as cubic Y2O3 (M2O3C).'
  'W. Huang, CALPHAD, 13 (1989) 243-252; TRITA-MAC 388 (rev 1989); FE-MN'
  'S. Liu, B. Hallstedt, D. Music, Y. Du, CALPHAD, 38 (2012) 43-58; Mn-Nb
      and Fe-Mn-Nb'
  'A. Markstrom, Thermo-Calc software AB, Sweden, 2011'
  'A. Dinsdale, T. Chart, MTDS NPL, Unpublished work (1986); FE-NI'
  'L. Zhang, Y. Du, H. Xu, S. Liu, Y. Liu, F. Zheng, et al., Int. J. Mater.
      Res. 100 (2009) 160-175; Fe-Mn-Ni'
  'J. Miettinen and B. Hallstedt, CALPHAD, 22 (1998) 231-256; Fe-Si and Fe

```
     -Si-C'
  'S. Cotes, A.F. Guillermet, M. Sade, J. Alloys Compd., 208(1998) 168-177'
  'A. Forsberg and J. Agren, J. Phase Equilib., 14 (1993) 354-363; Fe-Mn-Si'
  'S. Liu, Unpublished work (2010); Mn-Ni'
  'C.P. Guo,Intermetallics,13(5),525-534,(2005); Mn-Ni'
  'M. Chen, B. Hallstedt, L. J. Gauckler, J. Alloys Compd., 393 (2005) 114
     -21; Mn-Y-O'
  'M. Chen, B. Hallstedt, L.J. Gauckler, Solid State Ionics, 176 (2005) 1457
     -64; Mn-Zr-O, Mn-Y-Zr-O'
  'J. Miettinen, CALPHAD, 28 (2004) 313-320; Mn-Zn'
  'A. Bolcavage and U.R. Kattner, J. Phase Equilib., 2, (1996); Nb-Ni'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2013; Estimated parameter;
      Ni-Zr-O'
  'P. Bellen, K.C. Hari Kumar and P. Wollants, Z. Metallkd., 87 (1994) 972
     -978; Ni-Ti'
  'J. Miettinen, CALPHAD, 27 (2003) 263-274; Cu-Ni-Zn'
  'H.Liang, Y.A.Chang, J. Phase Equilib. 19 (1998) 25-37'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24-33(2014); Cr-Fe-C'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
     -CR-FE'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'NPL, Unpublished work (1989); C-Cr-Ni'
  'A. Kusoffsky, Work within CCT-Applied Stainless steels, 2003; C-Cr-Si'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Revision of the liquid
     C-Fe-Si description'
  'W. Zheng et al., J. Iron Steel Res. Int. 24(2)(2017) 190-197'
  'C. Qiu, Metall. Trans. A, 24A (1993) 2393-2409; Cr-Fe-Mn-N'
  'A. Markstrom, Thermo-Calc Software AB, Sweden, 2013; Extrapolations,
     assumptions and adjustment'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Fe-Cr-Ni'
  'J. Miettinen, CALPHAD, 23 (2)(1999) 249-262; Cr-Fe-Si'
  'B.-J. Lee, Private communication, (2000); Estimated parameter'
  'A. Kusoffsky et al., Work within CCT-Applied Stainless steels, 2004; Fe
     -Cr-Si, Fe-Ni-Si, Fe-Cr-Cu, Fe-Cu-Mo, Cr-Mo-N-Ni, Fe-Cr-N-Ni, Fe-Al-Cr
     -Ni'
  'J. Miettinen, G. Vassilev, J. Phase Equilib. Diffus, 37(5) 2016, 283-290;
     Fe-P-Si'
  'B. Hu, Unpublished (2010); Mn-Ni-Si,Al-Cu-Fe-Ni'
 -OK-
Should any phase have a miscibility gap check? /N/: N
 Using global minimization procedure
Calculated         34724 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
POLY_3: @@ The first equilibrium is calculated automatically
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=873.15, W(C)=5.5E-3, W(CR)=1E-2, W(MN)=3E-3, W(NI)=2.8E-2, W(SI)=3E-3,
    P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature    873.15 K (   600.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.46196E+01
 Total Gibbs energy -3.56605E+04,  Enthalpy  1.80235E+04,  Volume  7.20434E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       2.5011E-02  5.5000E-03 2.6153E-01 -9.7369E+03 SER
 CR                      1.0505E-02  1.0000E-02 3.0096E-04 -5.8867E+04 SER
 FE                      9.2961E-01  9.5050E-01 8.6721E-03 -3.4467E+04 SER
 MN                      2.9826E-03  3.0000E-03 2.8991E-05 -7.5854E+04 SER
 NI                      2.6058E-02  2.8000E-02 3.5045E-04 -5.7761E+04 SER
 SI                      5.8342E-03  3.0000E-03 2.9896E-11 -1.7593E+05 SER

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 9.5158E-01, Mass 5.3037E+01, Volume fraction 9.6144E-01  Mass fractions:
 FE  9.62930E-01  CR  3.11529E-03  MN  2.11293E-03
 NI  2.87323E-02  SI  3.08953E-03  C   2.02448E-05

 CEMENTITE                   Status ENTERED     Driving force  0.0000E+00
 Moles 1.7166E-02, Mass 7.6060E-01, Volume fraction 1.4306E-02  Mass fractions:
 FE  7.18531E-01  C   6.77699E-02  NI  4.77024E-03
 CR  1.71485E-01  MN  3.74435E-02  SI  4.75410E-13

 M7C3                        Status ENTERED     Driving force  0.0000E+00
 Moles 1.5175E-02, Mass 6.2905E-01, Volume fraction 1.2250E-02  Mass fractions:
 FE  4.74791E-01  C   8.69231E-02  NI  2.93731E-03
 CR  3.98283E-01  MN  3.70657E-02  SI  4.00494E-12

 GRAPHITE                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.6078E-02, Mass 1.9311E-01, Volume fraction 1.2003E-02  Mass fractions:
 C   1.00000E+00  NI  0.00000E+00  FE  0.00000E+00
 SI  0.00000E+00  MN  0.00000E+00  CR  0.00000E+00
POLY_3: ?
   ... the command in full is HELP
 ADD_INITIAL_EQUILIBRIUM  EXIT                     REINITIATE_MODULE
 ADVANCED_OPTIONS         GOTO_MODULE              SAVE_WORKSPACES
 AMEND_STORED_EQUILIBRIA  HELP                     SELECT_EQUILIBRIUM
 BACK                     INFORMATION              SET_ALL_START_VALUES
 CHANGE_STATUS            LIST_AXIS_VARIABLE       SET_AXIS_VARIABLE
 COMPUTE_EQUILIBRIUM      LIST_CONDITIONS          SET_CONDITION
 COMPUTE_TRANSITION       LIST_EQUILIBRIUM         SET_INPUT_AMOUNTS
 CREATE_NEW_EQUILIBRIUM   LIST_INITIAL_EQUILIBRIA  SET_INTERACTIVE
 DEFINE_COMPONENTS        LIST_STATUS              SET_NUMERICAL_LIMITS
 DEFINE_DIAGRAM           LIST_SYMBOLS             SET_REFERENCE_STATE
 DEFINE_MATERIAL          LOAD_INITIAL_EQUILIBRIUM SET_START_CONSTITUTION
 DELETE_INITIAL_EQUILIB   MACRO_FILE_OPEN          SET_START_VALUE
 DELETE_SYMBOL            MAP                      SHOW_VALUE
 ENTER_SYMBOL             POST                     STEP_WITH_OPTIONS
 EVALUATE_FUNCTIONS       READ_WORKSPACES          TABULATE
POLY_3:Hit RETURN to continue
POLY_3: @@ Increase Cr until all Graphite disappears. Calculate this
POLY_3: @@ directly using the COMPUTE-TRANSITION command. You
POLY_3: @@ must release the Cr content
POLY_3: c-t
   ... the command in full is COMPUTE_TRANSITION
 This command is a combination of CHANGE_STATUS and SET_CONDITION
 to calculate directly when a phase may form by releasing one condition.
Phase to form: grap
 You must release one of these conditions
```

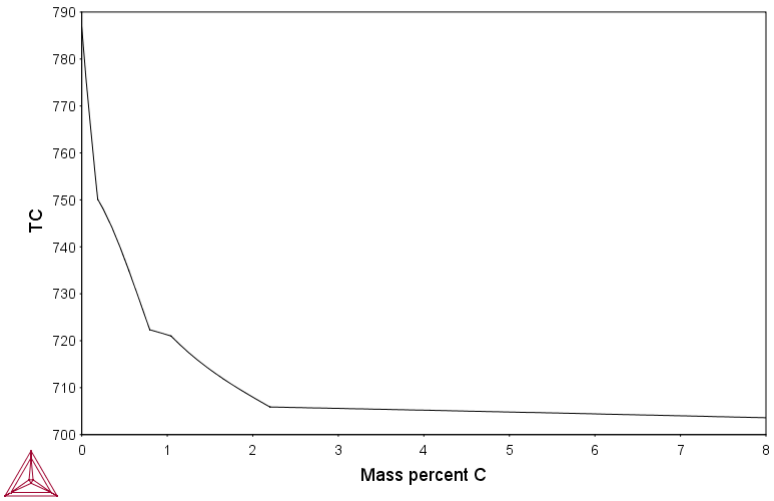
```
 T=873.15, W(C)=5.5E-3, W(CR)=1E-2, W(MN)=3E-3, W(NI)=2.8E-2, W(SI)=3E-3,
 P=1E5, N=1    DEGREES OF FREEDOM 0
Give the state variable to be removed /T/: w(cr)
 Testing POLY result by global minimization procedure
To form GRAP the condition is set to W(CR)=.0289376484262
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=873.15, W(C)=5.5E-3, W(CR)=2.89376E-2, W(MN)=3E-3, W(NI)=2.8E-2,
    W(SI)=3E-3, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature    873.15 K (   600.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.45447E+01
 Total Gibbs energy -3.61418E+04,  Enthalpy  1.78836E+04,  Volume  7.15732E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       2.4977E-02  5.5000E-03 2.6153E-01 -9.7369E+03 SER
 CR                      3.0356E-02  2.8938E-02 3.0908E-04 -5.8673E+04 SER
 FE                      9.0984E-01  9.3156E-01 8.6672E-03 -3.4471E+04 SER
 MN                      2.9785E-03  3.0000E-03 2.0189E-05 -7.8481E+04 SER
 NI                      2.6022E-02  2.8000E-02 3.6185E-04 -5.7529E+04 SER
 SI                      5.8262E-03  3.0000E-03 3.0998E-11 -1.7567E+05 SER

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 9.1703E-01, Mass 5.1108E+01, Volume fraction 9.3257E-01  Mass fractions:
 FE  9.62409E-01  CR  3.20855E-03  MN  1.47689E-03
 NI  2.96841E-02  SI  3.20174E-03  C   1.99935E-05

 M7C3                        Status ENTERED     Driving force  0.0000E+00
 Moles 8.2972E-02, Mass 3.4369E+00, Volume fraction 6.7434E-02  Mass fractions:
 FE  4.72863E-01  C   8.69900E-02  NI  2.95743E-03
 CR  4.11540E-01  MN  2.56492E-02  SI  4.15471E-12

 GRAPHITE                    Status ENTERED     Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 C   1.00000E+00  NI  0.00000E+00  FE  0.00000E+00
 SI  0.00000E+00  MN  0.00000E+00  CR  0.00000E+00
POLY_3:Hit RETURN to continue
POLY_3: @@ Graphite disappears when we have this chromium content 2.94 w/o
POLY_3: @@ The amount of Cr can be obtained directly with a Show command
POLY_3: show w(cr)
   ... the command in full is SHOW_VALUE
 W(CR)=2.8937648E-2
POLY_3: @@ This is automatically set as a new condition by the C-T command
POLY_3: @@ and the amount of graphite is zero.
POLY_3: l-st ph
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 M7C3                    ENTERED      0.000000E+00    8.297236E-02
 GRAPHITE                ENTERED      0.000000E+00    0.000000E+00
 BCC_A2                  ENTERED      0.000000E+00    9.170276E-01
 CEMENTITE               ENTERED     -5.447797E-03    0.000000E+00
 FCC_A1#1                ENTERED     -2.395219E-02    0.000000E+00
 FCC_A1#2                ENTERED     -2.395219E-02    0.000000E+00
 M23C6                   ENTERED     -8.104225E-02    0.000000E+00
 M3C2                    ENTERED     -1.333457E-01    0.000000E+00
 HCP_A3#2                ENTERED     -2.603591E-01    0.000000E+00
 HCP_A3#1                ENTERED     -2.603591E-01    0.000000E+00
 M5C2                    ENTERED     -2.797331E-01    0.000000E+00
 FECN_CHI                ENTERED     -3.871871E-01    0.000000E+00
 CUB_A13                 ENTERED     -5.374101E-01    0.000000E+00
 ENTERED PHASES WITH DRIVING FORCE LESS THAN   -6.884393E-01
 LIQUID SIGMA CHI_A12 DIAMOND_FCC_A4 CBCC_A12 FE4N_LP1 LAVES_PHASE_C14 AL5FE4
 KSI_CARBIDE CRZN17 FE8SI2C G_PHASE M3SI GAMMA NI3TI FE2SI CENI5 NBNI3 CENI2
 BETA1 CR3SI M2P_C22 M5SI3 MN5SIC HIGH_SIGMA MN6SI MN9SI2 CUZN_EPSILON MSI
 MP_B31 SIC AL4C3 MN11SI19 GAS
POLY_3: @@ Now determine the maximum temperature with no Austenite (FCC_A1),
POLY_3: @@ i.e. A1 temperature.
POLY_3: @@ Use the command COMPUTE-TRANSITION again
POLY_3: c-t
   ... the command in full is COMPUTE_TRANSITION
 This command is a combination of CHANGE_STATUS and SET_CONDITION
 to calculate directly when a phase may form by releasing one condition.
Phase to form: fcc_a1
 You must release one of these conditions
 T=873.15, W(C)=5.5E-3, W(CR)=2.89376E-2, W(MN)=3E-3, W(NI)=2.8E-2,
 W(SI)=3E-3, P=1E5, N=1    DEGREES OF FREEDOM 0
Give the state variable to be removed /T/: t
 Testing POLY result by global minimization procedure
Calculated         34724 grid points in             0 s
To form FCC_A1 the condition is set to T=923.305059537
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=923.305, W(C)=5.5E-3, W(CR)=2.89376E-2, W(MN)=3E-3, W(NI)=2.8E-2,
    W(SI)=3E-3, P=1E5, N=1
 DEGREES OF FREEDOM 0
POLY_3: @@ This command does the same as Change-Status/Set-Cond/Compute-Equil sequence.
POLY_3: @@ Notice that the temperature is set back as condition with the new value.
POLY_3: @@ If we want temperatures in Celsius enter a function.
POLY_3: ent fun tc=t-273;
   ... the command in full is ENTER_SYMBOL
POLY_3: sh tc
   ... the command in full is SHOW_VALUE
 TC=650.30506
POLY_3:Hit RETURN to continue
POLY_3:
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=923.305, W(C)=5.5E-3, W(CR)=2.89376E-2, W(MN)=3E-3, W(NI)=2.8E-2,
    W(SI)=3E-3, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature    923.31 K (   650.16 C),  Pressure  1.000000E+05
```

```
 Number of moles of components  1.00000E+00,  Mass in grams  5.45447E+01
 Total Gibbs energy -3.93091E+04,  Enthalpy  2.01926E+04,  Volume  7.17460E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       2.4977E-02  5.5000E-03 2.0363E-01 -1.2217E+04 SER
 CR                      3.0356E-02  2.8938E-02 3.2335E-04 -6.1697E+04 SER
 FE                      9.0984E-01  9.3156E-01 7.4671E-03 -3.7595E+04 SER
 MN                      2.9785E-03  3.0000E-03 1.6904E-05 -8.4353E+04 SER
 NI                      2.6022E-02  2.8000E-02 2.8547E-04 -6.2653E+04 SER
 SI                      5.8262E-03  3.0000E-03 7.3351E-11 -1.7914E+05 SER

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 9.1644E-01, Mass 5.1066E+01, Volume fraction 9.3203E-01  Mass fractions:
 FE  9.60789E-01  CR  4.50578E-03  MN  1.76523E-03
 NI  2.96964E-02  SI  3.20435E-03  C   3.90651E-05

 M7C3                        Status ENTERED     Driving force  0.0000E+00
 Moles 7.8408E-02, Mass 3.2502E+00, Volume fraction 6.3642E-02  Mass fractions:
 FE  4.86783E-01  C   8.69252E-02  NI  2.97527E-03
 CR  4.02197E-01  MN  2.11195E-02  SI  1.22958E-11

 CEMENTITE                   Status ENTERED     Driving force  0.0000E+00
 Moles 5.1532E-03, Mass 2.2825E-01, Volume fraction 4.3253E-03  Mass fractions:
 FE  7.26232E-01  C   6.77936E-02  NI  4.80781E-03
 CR  1.79929E-01  MN  2.12374E-02  SI  4.75577E-13

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 FE  8.81899E-01  MN  1.00709E-02  SI  3.88059E-03
 NI  9.43559E-02  CR  7.11210E-03  C   2.68170E-03
POLY_3: l-st
   ... the command in full is LIST_STATUS
Option /CPS/: cps
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 C                       ENTERED   SER
 CR                      ENTERED   SER
 FE                      ENTERED   SER
 MN                      ENTERED   SER
 NI                      ENTERED   SER
 SI                      ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 M7C3                    ENTERED      0.000000E+00    7.840801E-02
 FCC_A1#1                ENTERED      0.000000E+00    0.000000E+00
 CEMENTITE               ENTERED      0.000000E+00    5.153158E-03
 BCC_A2                  ENTERED      0.000000E+00    9.164388E-01
 M23C6                   ENTERED     -6.440111E-02    0.000000E+00
 GRAPHITE                ENTERED     -1.782678E-01    0.000000E+00
 M3C2                    ENTERED     -2.004382E-01    0.000000E+00
 HCP_A3#2                ENTERED     -2.483487E-01    0.000000E+00
 HCP_A3#1                ENTERED     -2.483487E-01    0.000000E+00
 M5C2                    ENTERED     -2.793270E-01    0.000000E+00
 FCC_A1#2                ENTERED     -3.085458E-01    0.000000E+00
 FECN_CHI                ENTERED     -3.895429E-01    0.000000E+00
 CUB_A13                 ENTERED     -4.940212E-01    0.000000E+00
 LIQUID                  ENTERED     -5.797545E-01    0.000000E+00
 ENTERED PHASES WITH DRIVING FORCE LESS THAN   -6.216510E-01
 SIGMA CHI_A12 CBCC_A12 LAVES_PHASE_C14 FE4N_LP1 AL5FE4 DIAMOND_FCC_A4
 KSI_CARBIDE CRZN17 FE8SI2C G_PHASE M3SI GAMMA FE2SI NI3TI CR3SI M2P_C22 NBNI3
 CENI5 CENI2 M5SI3 BETA1 MN5SIC HIGH_SIGMA MN6SI MSI MN9SI2 CUZN_EPSILON
 MP_B31 SIC AL4C3 MN11SI19 GAS
 *** STATUS FOR ALL SPECIES
 C    ENTERED    C60  ENTERED    FE+2 ENTERED    MN+3 ENTERED    SI   ENTERED
 C2   ENTERED    CR   ENTERED    FE+3 ENTERED    MN+4 ENTERED    SI+4 ENTERED
 C3   ENTERED    CR+2 ENTERED    FE+4 ENTERED    NI   ENTERED    VA   ENTERED
 C4   ENTERED    CR+3 ENTERED    MN   ENTERED    NI+2 ENTERED
 C5   ENTERED    FE   ENTERED    MN+2 ENTERED    NI+3 ENTERED
POLY_3: @@ Now determine maximum temperature where no Ferrite (BCC_A2) exists
POLY_3: @@ Use
POLY_3: c-t
   ... the command in full is COMPUTE_TRANSITION
 This command is a combination of CHANGE_STATUS and SET_CONDITION
 to calculate directly when a phase may form by releasing one condition.
Phase to form: bcc_a2
You want to find when the current major phase is formed, please give
New major phase: fcc_a1
 You must release one of these conditions
 T=923.305, W(C)=5.5E-3, W(CR)=2.89376E-2, W(MN)=3E-3, W(NI)=2.8E-2,
 W(SI)=3E-3, P=1E5, N=1    DEGREES OF FREEDOM 0
Give the state variable to be removed /T/: t
 Testing POLY result by global minimization procedure
Calculated         34724 grid points in             1 s
To form BCC_A2 the condition is set to T=1007.99583441
POLY_3:
POLY_3: show tc
   ... the command in full is SHOW_VALUE
 TC=734.99583
POLY_3:Hit RETURN to continue
POLY_3: @@ Check how this varies with the carbon content
POLY_3: ch-st phase fcc_a1
   ... the command in full is CHANGE_STATUS
Status: /ENTERED/: ent
Start value, number of mole formula units /0/: 1
POLY_3: ch-st phase bcc_a2
   ... the command in full is CHANGE_STATUS
Status: /ENTERED/: fix
Number of mole formula units /0/: 0
POLY_3:
POLY_3: s-c t=none
   ... the command in full is SET_CONDITION
POLY_3:
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated         34724 grid points in             0 s
     7 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 W(C)=5.5E-3, W(CR)=2.89376E-2, W(MN)=3E-3, W(NI)=2.8E-2, W(SI)=3E-3, P=1E5,
```

```
   N=1
 FIXED PHASES
 BCC_A2=0
 DEGREES OF FREEDOM 0

 Temperature   1008.00 K (   734.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.45447E+01
 Total Gibbs energy -4.50506E+04,  Enthalpy  2.77286E+04,  Volume  7.08425E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       2.4977E-02  5.5000E-03 8.8252E-02 -2.0345E+04 SER
 CR                      3.0356E-02  2.8938E-02 5.0800E-04 -6.3570E+04 SER
 FE                      9.0984E-01  9.3156E-01 5.8584E-03 -4.3077E+04 SER
 MN                      2.9785E-03  3.0000E-03 4.9655E-06 -1.0236E+05 SER
 NI                      2.6022E-02  2.8000E-02 8.2581E-05 -7.8796E+04 SER
 SI                      5.8262E-03  3.0000E-03 3.4411E-10 -1.8262E+05 SER

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 9.6534E-01, Mass 5.3116E+01, Volume fraction 9.7136E-01  Mass fractions:
 FE  9.45237E-01  CR  1.67099E-02  SI  3.08069E-03
 NI  2.87274E-02  C   3.29654E-03  MN  2.94880E-03

 M7C3                        Status ENTERED     Driving force  0.0000E+00
 Moles 3.4662E-02, Mass 1.4287E+00, Volume fraction 2.8645E-02  Mass fractions:
 CR  4.83535E-01  C   8.74192E-02  NI  9.58198E-04
 FE  4.23184E-01  MN  4.90349E-03  SI  6.67300E-11

 BCC_A2                      Status FIXED       Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.70897E-01  CR  1.12377E-02  MN  9.29098E-04
 NI  1.30455E-02  SI  3.80828E-03  C   8.20033E-05
POLY_3: show tc
   ... the command in full is SHOW_VALUE
 TC=734.99583
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3:
POLY_3: s-a-v 1 w(c) 0 .08 0.001,,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: save tcex07 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value   0.550000E-02
...OK

 Phase Region from   0.550000E-02 for:
     BCC_A2
     FCC_A1#1
     M7C3
 Global check of adding phase at  7.95772E-03
 Calculated     5 equilibria

 Phase Region from   0.795772E-02 for:
     BCC_A2
     CEMENTITE
     FCC_A1#1
     M7C3
 Global check of removing phase at  1.04363E-02
 Calculated     5 equilibria

 Phase Region from   0.104363E-01 for:
     BCC_A2
     CEMENTITE
     FCC_A1#1
 Global test at  1.85000E-02 .... OK
 Global check of adding phase at  2.20196E-02
 Calculated    14 equilibria

 Phase Region from   0.220196E-01 for:
     BCC_A2
     CEMENTITE
     FCC_A1#1
     GRAPHITE
 Global test at  2.95000E-02 .... OK
 Global test at  3.95000E-02 .... OK
 Global test at  4.95000E-02 .... OK
 Global test at  5.95000E-02 .... OK
 Global test at  6.95000E-02 .... OK
 Global test at  7.95000E-02 .... OK
 Terminating at   0.800000E-01
 Calculated    62 equilibria

 Phase Region from   0.550000E-02 for:
     BCC_A2
     FCC_A1#1
     M7C3
 Global check of removing phase at  1.87793E-03
 Calculated     6 equilibria

 Phase Region from   0.187793E-02 for:
     BCC_A2
     FCC_A1#1
 Global test at  9.99743E-16 .... OK
 Terminating at   0.215887E-12
 Calculated     6 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex07\tcex
 07.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST: s-d-a x w-p c
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y tc
   ... the command in full is SET_DIAGRAM_AXIS
POST:
POST: set-title example 7a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 7a

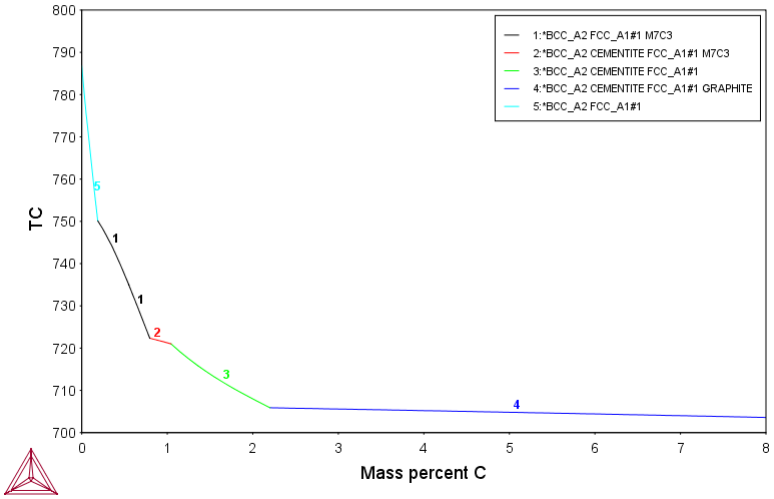
2018.02.19.08.14.42
TCFE9: C, CR, FE, MN, NI, SI
W(CR)=2.89376E-2, W(MN)=3E-3, W(NI)=2.8E-2, W(SI)=3E-3, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: s-s y n 700 800
   ... the command in full is SET_SCALING_STATUS
POST: s-lab b
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 7b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 7b

2018.02.19.08.14.42
TCFE9: C, CR, FE, MN, NI, SI
W(CR)=2.89376E-2, W(MN)=3E-3, W(NI)=2.8E-2, W(SI)=3E-3, P=1E5, N=1.




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex08

```
About Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex08\tcex08.TCM" set-echo
SYS:
SYS: @@ Calculation of a property diagram for a high speed steel
SYS:
SYS: @@ This example shows how to calculate property diagrams
SYS: @@ for a high speed steel i.e. phase fraction plots,
SYS: @@ activity vs temperature, and so forth.
SYS: @@ Note that a TCFE database license is required to run
SYS: @@ the example.
SYS:
SYS: set-log ex08,,
SYS: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: def-dia
   ... the command in full is DEFINE_DIAGRAM
 For binary or ternary diagrams you may prefer the special modules

 You must specify a value for all compositions and the temperature even
 if you want to use it as axis.
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
Database /TCFE9/: tcfe9
Major element or alloy: fe
Composition input in mass (weight) percent? /Y/:
1st alloying element: c .9 cr 4 mn .3 si .3 w 8 mo 5 v 2
Next alloying element:
Temperature (C) /1000/: 1000
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 FE  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 C  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 CR  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 MN  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 SI  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 W  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 MO  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 V  DEFINED


 This database has following phases for the defined system

 GAS:G                  LIQUID:L                BCC_A2
 FCC_A1                 HCP_A3                  CBCC_A12
 CUB_A13                DIAMOND_FCC_A4          GRAPHITE
 CEMENTITE              M23C6                   M7C3
 M6C                    M5C2                    M3C2
 MC_ETA                 MC_SHP                  KSI_CARBIDE
 Z_PHASE                FE4N_LP1                FECN_CHI
 SIGMA                  HIGH_SIGMA              MU_PHASE
 P_PHASE                R_PHASE                 CHI_A12
 LAVES_PHASE_C14        M3SI                    MN9SI2
 MN11SI19               MN6SI                   G_PHASE
 CR3SI                  FE2SI                   MSI
 M5SI3                  CO3VV                   MOSI2_C11B
 MO5SI3_D8M             AL4C3                   FE8SI2C
 SIC                    MN5SIC                  CRZN17
 CUZN_EPSILON           AL5FE4                  MP_B31
 M2P_C22                FLUORITE_C1:I           ZRO2_TETR:I
 M2O3C:I                M2O3H:I

Reject phase(s) /NONE/: NONE
Restore phase(s): /NONE/: NONE

 ..................................................

    The following phases are retained in this system:

 GAS:G                  LIQUID:L                BCC_A2
 FCC_A1                 HCP_A3                  CBCC_A12
 CUB_A13                DIAMOND_FCC_A4          GRAPHITE
 CEMENTITE              M23C6                   M7C3
 M6C                    M5C2                    M3C2
 MC_ETA                 MC_SHP                  KSI_CARBIDE
 Z_PHASE                FE4N_LP1                FECN_CHI
 SIGMA                  HIGH_SIGMA              MU_PHASE
 P_PHASE                R_PHASE                 CHI_A12
 LAVES_PHASE_C14        M3SI                    MN9SI2
 MN11SI19               MN6SI                   G_PHASE
 CR3SI                  FE2SI                   MSI
 M5SI3                  CO3VV                   MOSI2_C11B
 MO5SI3_D8M             AL4C3                   FE8SI2C
 SIC                    MN5SIC                  CRZN17
 CUZN_EPSILON           AL5FE4                  MP_B31
 M2P_C22                FLUORITE_C1:I           ZRO2_TETR:I
 M2O3C:I                M2O3H:I

 ..................................................
```

OK? /Y/: Y
 ELEMENTS .....
 SPECIES ......
 PHASES ....
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
Suspending FLUORITE_C1 as it has net charge
Suspending M2O3C as it has net charge
Suspending M2O3H as it has net charge
Suspending ZRO2_TETR as it has net charge
 PARAMETERS ...
 FUNCTIONS ....

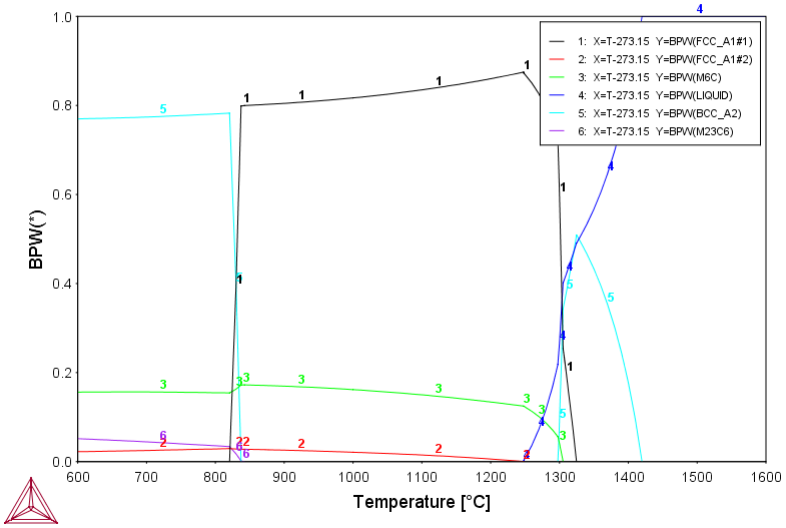
 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121-127; Molar volumes'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar volumes'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New Sigma model'
  'P. Gustafson, TRITA-MAC 342 (1987); CR-FE-W'
  'N. Saunders, COST 507 Report (1998); Cr-Ti'
  'B.-J. Lee, KRISS, Unpublished research, during 1993-1995'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE9 database (TCFE v9.0, Jan, 2017).'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19 (1998) 441-448; Fe-Ti'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2012; Molar volumes'
  'N. Saunders, COST 507 Report (1998); Mn-Ti'
  'W. Zheng, J. Alloys Compd., 632 (2015) 661-675'
  'J-O. Andersson, CALPHAD, 12 (1988) 1-8; TRITA 0317 (1986); C-MO'
  'Unassessed parameter; Linear combination of unary data'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; LAVES_PHASE_C14'
  'I. Ansara, Unpublished work (1991); Cr-Si'
  'J. Bratberg and B. Sundman, J. Phase Equilib., 24, No. 6, 2003, 495-503; Co-V'
  'J. Bratberg and Karin Frisk, CALPHAD, 26, No. 3, 459-476, 2002; Mo-V-C'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2015; LAVES_PHASE_C14'
  'B.-J. Lee, Private communication, (1999); Estimated parameter'
  'P. Gustafson, Z. Metallkd., 79 (1988) 397-402; TRITA-MAC 330 (1987); C-MO -W'
  'M. Seiersten, Unpublished work (1989); Al-Fe'
  'A.V. Khvan, B. Hallstedt, K. Chang, CALPHAD, 39, 54-61(2012); C-Cr-Nb'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348, (1987); C-CR-FE-W'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of crystallographic data for intermetallic phases. Metals park, Ohio. American Society for Metals; Molar volumes'
  'Estimated parameter for solubility of C in Fe4N, 1999'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1017-1025; Fe-Cr-Mn-C'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C-FE-MO'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F. Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129-33(2010); Fe-C'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, submitted, 2011; Fe-Mn-C'
  'H. Du and M. Hillert, TRITA-MAC 435 (1990); C-Fe-N'
  'W. Huang, Metall. Trans. A, 21A (1990) 2115-2123; TRITA-MAC 411 (Rev 1989); C-FE-MN'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, 34, 279 -85(2010); Mn-C'
  'J.-H. Shim, C.-S. Oh, D.N. Lee, Metall. Mater. Trans. B. 27 (1996) 955 -966; Ti-Mo-C'
  'J. Grobner, H.L. Lukas and F. Aldinger, CALPHAD, 20 (1996) 247-254; Si-C and Al-Si-C'
  'J. Lacaze and B. Sundman, Metall. Mater. Trans. A, 22A (1991) 2211-2223; Fe-Si and Fe-Si-C'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Cementite'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; SIGMA and M7C3'
  'Thermo-Calc Software, Sweden, 2008: Volume data updated for TCFE6 database (TCFE v6, April, 2008).'
  'NPL, Unpublished work (1989); C-Mn-Si'
  'W. Huang, TRITA-MAC 431 (1990); C-V'
  'A. Fernandez Guillermet and W. Huang, TRITA-MAC 440 (1990); Mn-V-C'
  'A. Fernandez Guillermet and G. Grimvall,J. Phys. Chem. Solids, 1992, 53, 105-125; Molar volumes'
  'B.-J. Lee, TRITA-MAC 475 (1991); C-Cr-Fe-V'
  'A. Fernandez Guillermet, Z. Metallkd. 82 (1991) 478-487; Nb-Zr'
  'S. Jonsson, PhD Thesis; TRITA-MAC 519 (1993); W-C and Ti-W-C'
  'P. Gustafson, Mat. Sci. Tech., 2 (1986) 653-658; TRITA 0212 (1985); C-W'
  'P. Gustafson, Metall. Trans. A, 18A (1987) 175-188; TRITA 0257 (1985); C -FE-W'
  'P. Gustafson, Z. Metallkd., 79 (1988) 421-425; TRITA-MAC 331 (1987); C -FE-MO-W'
  'N. Dupin, Private communication; Introduction of V'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe-Ni liquid'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270 (1986); CR-FE'
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR -FE-N'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 1385-1394; TRITA 0322 (1986); CR-FE-MO'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Cr-Fe-Zn'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE8 database (TCFE v8, May, 2015).'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1919-1933; Cr-Mn, Fe-Cr-Mn'
  'K. Frisk, CALPHAD, 17 (1993) 335-349; Cr-Mn-N'
  'SGTE (2008): SSOL4 - SGTE Substance Database V4.1, provided by Thermo -Calc Software'
  'K. Frisk, KTH Report D 60 (1984); CR-MO'

```
  'B. Sundman, Private communication; FCC parameter same as BCC; Cr-Mo'
  'J-O. Andersson, TRITA-MAC 323 (1986); C-CR-FE-MO'
  'K. Frisk, TRITA-MAC 429 (1990); CR-MO-NI'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Z_PHASE'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2013; Reassessed
      solubility of Al, Cr, Fe, Ni in Mn2O3. When Mn2O3 is modelled as the
      same phase as cubic Y2O3 (M2O3C).'
  'B.-J. Lee, TRITA-MAC 474 (1991); Cr-Fe-V'
  'H.K. Danielsen and J. Hald, CALPHAD, 31 (2007) 505-514; Z-PHASE'
  'P. Gustafson, CALPHAD, 11 (1987) 277-292; TRITA-MAC 320 (1986); CR-NI-W '
  'P. Gustafson, TRITA-MAC 354 (1987); C-Cr-Fe-Mo-W'
  'W. Huang, CALPHAD, 13 (1989) 243-252; TRITA-MAC 388 (rev 1989); FE-MN'
  'S. Liu, B. Hallstedt, D. Music, Y. Du, CALPHAD, 38 (2012) 43-58; Mn-Nb
      and Fe-Mn-Nb'
  'A. Markstrom, Thermo-Calc software AB, Sweden, 2011'
  'A. Fernandez Guillermet, CALPHAD, 6 (1982) 127-140; (sigma phase revised
      1986); TRITA-MAC 200 (1982); FE-MO'
  'K. Frisk, TRITA-MAC 428 (1990); FE-MO-NI'
  'J. Miettinen and B. Hallstedt, CALPHAD, 22 (1998) 231-256; Fe-Si and Fe
      -Si-C'
  'S. Cotes, A.F. Guillermet, M. Sade, J. Alloys Compd., 208(1998) 168-177'
  'A. Forsberg and J. Agren, J. Phase Equilib., 14 (1993) 354-363; Fe-Mn-Si'
  'W. Huang, TRITA-MAC 432 (Rev 1989,1990); FE-V'
  'J-O. Andersson, CALPHAD, 7 (1983) 305-315 (Parameters revised 1986 due to
      new decription of V) TRITA 0201 (1982); FE-V'
  'W. Huang, TRITA-MAC 432 (1990); C-Fe-V'
  'A.V. Khvan, K. Chang, B. Hallstedt, CALPHAD, 43, 143-48(2013); Fe-Nb-V'
  'W. Huang, TRITA-MAC 439 (1990) also in W. Huang, CALPHAD, 15, 195
      -208(1991); Mn-V, Fe-Mn-V'
  'P. Gustafson, Z. Metallkd., 79 (1988) 388-396; TRITA-MAC 329 (1987); MO-W,
       FE-MO-W '
  'M. Chen, B. Hallstedt, L. J. Gauckler, J. Alloys Compd., 393 (2005) 114
      -21; Mn-Y-O'
  'M. Chen, B. Hallstedt, L.J. Gauckler, Solid State Ionics, 176 (2005) 1457
      -64; Mn-Zr-O, Mn-Y-Zr-O'
  'W. Huang, TRITA-MAC 441 (1990) also in W. Huang, Metall. Trans. A, 22A,
      1911-20(1991); Fe-Mn-V-C'
  'COST2 database 1997'
  'J. Miettinen, CALPHAD, 28 (2004) 313-320; Mn-Zn'
  'Y. Liu, G. Shao, P. Tsakiropoulos, Intermatallics 8 (2000) 953-962; Mo-Si,
       Al-Mo-Si'
  'M.H. Rand and N. Saunders, COST 507 Report (1998); Si-V'
  'C. Vahlas, P-Y. Chevalier and E. Blanquet, CALPHAD, 13 (1989) 273-292; Mo
      -Si and Si-W'
  'S. Huang, J. Vleugels, L. Li, O. Van Der Biest, J. Alloys Compd., 395
      (2005) 68-74; V-W-C'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24-33(2014); Cr-Fe-C'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
      -CR-FE'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2008; Fe-Cr-Mo-V-W-C'
  'A. Kusoffsky, Work within CCT-Applied Stainless steels, 2003; C-Cr-Si'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Carbonitrides and
      M23C6'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2008; Fe-Cr-V-C'
  'S. Nagakura, Transactions of the Iron and Steel Institute of Japan, 8
      (1968) 265-294; Molar volumes'
  'I.K. Kupalova, V.I. Pavlova, High Speed Steels: Physical Properties,
      Prop. Data Updat. 2 (1988) 67-78; Molar volumes'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Revision of the liquid
      C-Fe-Si description'
  'W. Zheng et al., J. Iron Steel Res. Int. 24(2)(2017) 190-197'
  'C. Qiu, Metall. Trans. A, 24A (1993) 2393-2409; Cr-Fe-Mn-N'
  'A. Markstrom, Thermo-Calc Software AB, Sweden, 2013; Extrapolations,
      assumptions and adjustment'
  'B. Sundman, Private communication, (2000); Estimated Cr-Ni-Mo'
  'B.-J. Lee, Private communication, (2000); Estimated parameter'
  'J. Miettinen, CALPHAD, 23 (2)(1999) 249-262; Cr-Fe-Si'
  'A. Markstrom, Thermo-calc Software AB, Sweden, 2011; SIGMA phase in Cr-Fe
      -W'
  'J. Miettinen, CALPHAD, 22 (1998) 275-300; Fe-Mo-Si'
  'J. Miettinen, G. Vassilev, J. Phase Equilib. Diffus, 37(5) 2016, 283-290;
      Fe-P-Si'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; C-Cr-Fe-V'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; C-Cr-Fe-W'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2008; Solubilities in M6C'
  'P. Gustafson, Inst. Met. Res. (Sweden) (1990); Estimations of C-CR-FE-V,
      C-CR-FE-MO-V-W, FE-N-W, FE-MN-N, FE-N-SI, CR-N-V, C-CR-N, FE-MO-N, CR
      -N-W, CR-TI-N'
 -OK-
Should any phase have a miscibility gap check? /N/: N
 Using global minimization procedure
Calculated         45323 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 You must now set an independent axis for your diagram
 as one of the following conditions:
 Condition  1 is temperature (Celsius)
 Condition  2 is mass percent of C
 Condition  3 is mass percent of CR
 Condition  4 is mass percent of MN
 Condition  5 is mass percent of SI
 Condition  6 is mass percent of W
 Condition  7 is mass percent of MO
 Condition  8 is mass percent of V
Give the number of the condition to vary /1/: 1
Minimum value (C) /800/: 600
Maximum value (C) /1800/: 1600

 The second axis can be another of the conditions above and you will then
 calculate a phase diagram.
 Or you may want to plot how some other quantities depend on the selected
 condition and you will then calculate a  "property" diagram.

 In addition to the conditions above you may use these selected
 dependent quantities on the vertical axis:
 Dependent  9 is mass fraction of all phases
 Dependent 10 is composition of a phase
 Dependent 11 is the fraction of a component in all phases
 (In the post processor you may select many other quantities)
Give the number of the quantity on second axis /9/: 9 tcex08 y
 No initial equilibrium, using default
 Step will start from axis value    1273.15
...OK

 Phase Region from    1273.15     for:
```

```
    FCC_A1#1
    FCC_A1#2
    M6C
Global test at  1.35315E+03 .... OK
Global test at  1.45315E+03 .... OK
Global check of adding phase at  1.52101E+03
Calculated    27 equilibria

Phase Region from    1521.01     for:
    LIQUID
    FCC_A1#1
    FCC_A1#2
    M6C
Global check of removing phase at  1.52118E+03
Calculated     3 equilibria

Phase Region from    1521.18     for:
    LIQUID
    FCC_A1#1
    M6C
Global check of adding phase at  1.57077E+03
Calculated     8 equilibria

Phase Region from    1570.77     for:
    LIQUID
    BCC_A2
    FCC_A1#1
    M6C
Global check of removing phase at  1.57833E+03
Calculated     4 equilibria

Phase Region from    1578.33     for:
    LIQUID
    BCC_A2
    FCC_A1#1
Global check of removing phase at  1.59788E+03
Calculated     5 equilibria

Phase Region from    1597.88     for:
    LIQUID
    BCC_A2
Global test at  1.67315E+03 .... OK
Global check of removing phase at  1.69303E+03
Calculated    12 equilibria

Phase Region from    1693.03     for:
    LIQUID
Global test at  1.76315E+03 .... OK
Global test at  1.86315E+03 .... OK
Terminating at    1873.15
Calculated    22 equilibria

Phase Region from    1273.15     for:
    FCC_A1#1
    FCC_A1#2
    M6C
Global test at  1.19315E+03 .... OK
Global check of adding phase at  1.11546E+03
Calculated    18 equilibria

Phase Region from    1115.46     for:
    FCC_A1#1
    FCC_A1#2
    M23C6
    M6C
Global check of adding phase at  1.11050E+03
Calculated     4 equilibria

Phase Region from    1110.50     for:
    BCC_A2
    FCC_A1#1
    FCC_A1#2
    M23C6
    M6C
Global check of removing phase at  1.09373E+03
Calculated     4 equilibria

Phase Region from    1093.73     for:
    BCC_A2
    FCC_A1#2
    M23C6
    M6C
Global test at  1.02315E+03 .... OK
Global test at  9.23150E+02 .... OK
Terminating at    873.150
Calculated    26 equilibria
*** Buffer saved on file:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex08\tcex
08.POLY3

 POSTPROCESSOR VERSION 3.2


Setting automatic diagram axes

  ... the command in full is REINITIATE_PLOT_SETTINGS

 POSTPROCESSOR VERSION 3.2


Setting automatic diagram axes

  ... the command in full is SET_AUTOMATIC_DIAGRAM_A

Setting automatic diagram axes

  ... the command in full is PLOT_DIAGRAM
```

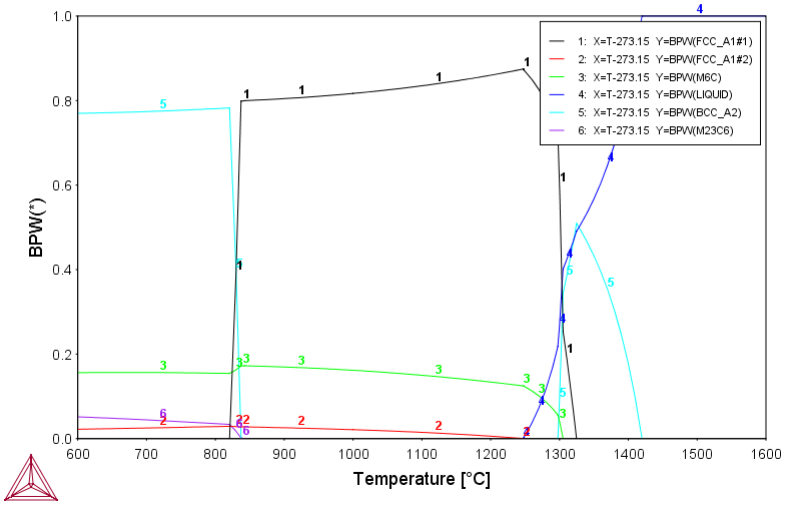
2018.02.19.08.16.11
TCFE9: C, CR, FE, MN, MO, SI, V, W
W(C)=9E-3, W(CR)=4E-2, W(MN)=3E-3, W(SI)=3E-3, W(W)=8E-2, W(MO)=5E-2, W(V)=2E-2, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: set-title example 8a
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 8a

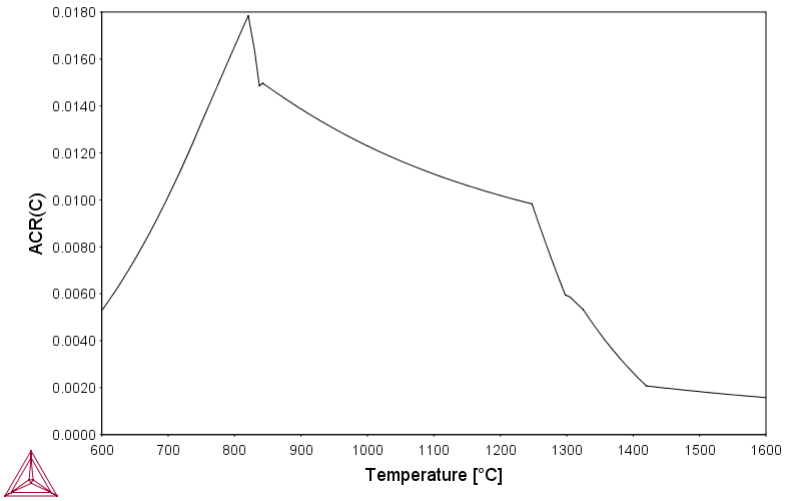
2018.02.19.08.16.12
TCFE9: C, CR, FE, MN, MO, SI, V, W
W(C)=9E-3, W(CR)=4E-2, W(MN)=3E-3, W(SI)=3E-3, W(W)=8E-2, W(MO)=5E-2, W(V)=2E-2, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: s-d-a y acr(c)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set_lab
   ... the command in full is SET_LABEL_CURVE_OPTION
CURVE LABEL OPTION (A, B, C, D, E, F OR N) /D/: n
POST: set-title example 8b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 8b

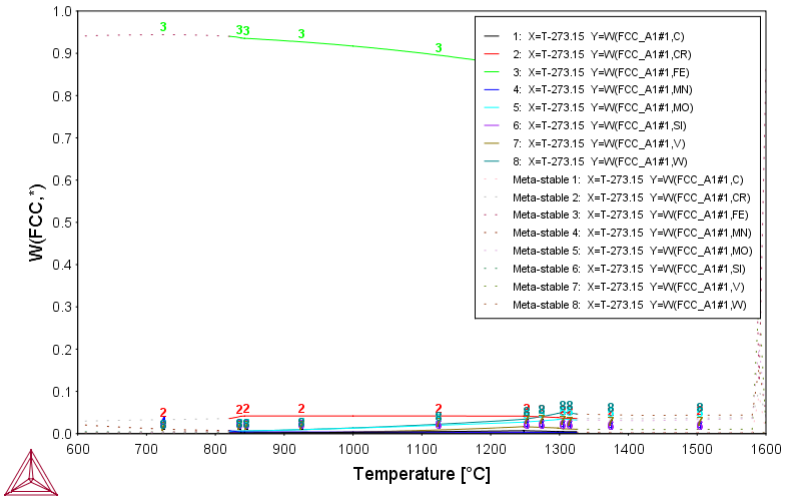
2018.02.19.08.16.12
TCFE9: C, CR, FE, MN, MO, SI, V, W
W(C)=9E-3, W(CR)=4E-2, W(MN)=3E-3, W(SI)=3E-3, W(W)=8E-2, W(MO)=5E-2, W(V)=2E-2, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: @@ Plot how the composition of the austenite (called fcc) varies
POST: @@ Note this is plotted also where the austenite is not stable.
POST: s-d-a y w(fcc,*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST: set_lab d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 8c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 8c

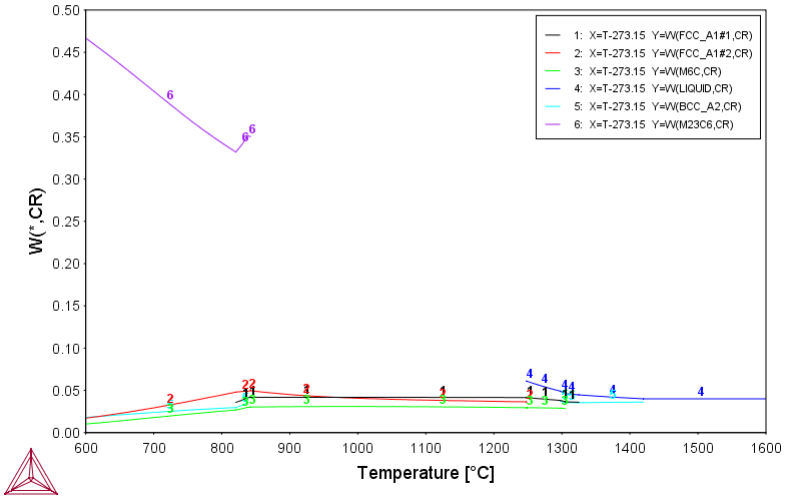
2018.02.19.08.16.13
TCFE9: C, CR, FE, MN, MO, SI, V, W
W(C)=9E-3, W(CR)=4E-2, W(MN)=3E-3, W(SI)=3E-3, W(W)=8E-2, W(MO)=5E-2, W(V)=2E-2, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: @@ Plot the fraction of Cr in all phases
POST: s-d-a y w(*,cr)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST: set-title example 8d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 8d

2018.02.19.08.16.14
TCFE9: C, CR, FE, MN, MO, SI, V, W
W(C)=9E-3, W(CR)=4E-2, W(MN)=3E-3, W(SI)=3E-3, W(W)=8E-2, W(MO)=5E-2, W(V)=2E-2, P=1E5, N=1.

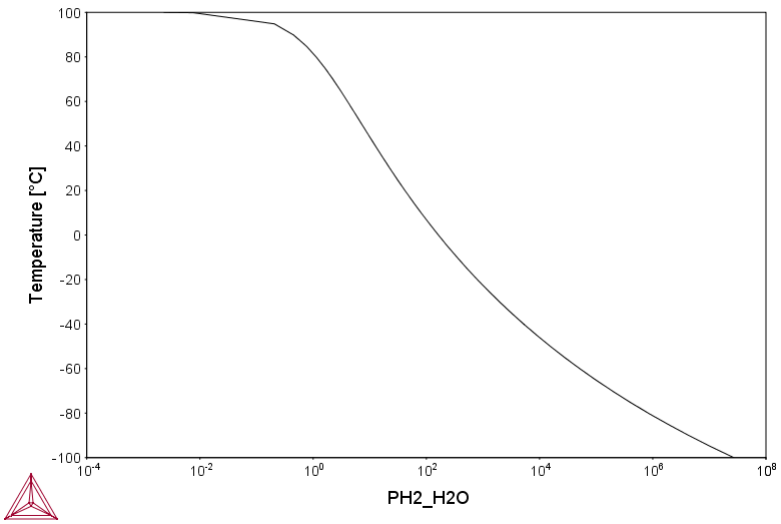



```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex09

```
About
SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex09\tcex09.TCM" set-echo
SYS:
SYS: @@ Calculating a dew point with the POLY3 module
SYS:
SYS: go data
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw subdemo
 Current database: Substance Demo Database v1.0

 VA                     /-  DEFINED
TDB_SUBDEMO: def-sp h2 h2o1
 H2                     H2O1  DEFINED
TDB_SUBDEMO: get
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'H2<G> JANAF THERMOCHEMICAL TABLES SGTE ** H2<G> H2<G> HYDROGEN<G>
      STANDARD STATE FROM CODATA KEY VALUES. CP FROM JANAF PUB. 3/61'
  'H2O1<G> T.C.R.A.S. Class: 1 H2O1<G> H2O<G> WATER <GAS>, STEAM'
  'H2O1<L> T.C.R.A.S. Class: 4 H2O1_Liquid H2O_Liquid Pure_Water WATER
      T.C.R.A.S. Class: 4 cp modified by atd 12/9/94 and 5/7/2002'
 -OK-
TDB_SUBDEMO: go p-3

 POLY version  3.32
POLY_3: s-c n=1 p=1e5 t=233
POLY_3: ch-st ph h2o_l=f 0
POLY_3: c-e
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated          210 grid points in             0 s
    22 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,
 Output from POLY-3, equilibrium =     1, label A0  , database: SUBDEMO

 Conditions:
 N=1, P=1E5, T=233
 FIXED PHASES
 H2O1_L=0
 DEGREES OF FREEDOM 0

 Temperature    233.00 K (   -40.15 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  1.00931E+00
 Total Gibbs energy -1.53589E+04,  Enthalpy -9.53654E+02,  Volume  9.68549E-03

 Component              Moles       W-Fraction  Activity   Potential  Ref.stat
 H                      9.9991E-01  9.9851E-01 3.6499E-04 -1.5335E+04 SER
 O                      9.3929E-05  1.4889E-03 1.0377E-61 -2.7203E+05 SER

 GAS                        Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 1.0093E+00, Volume fraction 1.0000E+00  Mass fractions:
 H  9.98511E-01  O  1.48890E-03
 Constitution:
 H2    9.99812E-01  H2O1  1.87875E-04

 H2O1_L                     Status FIXED       Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 O  8.88103E-01  H  1.11897E-01
POLY_3: ent fun ph2_h2o=acr(h2,gas)/acr(h2o,gas);
POLY_3: s-a-v 1 t 173.15 373.15 ,
POLY_3: save dew y
POLY_3: step normal
 No initial equilibrium, using default
 Step will start from axis value    233.000
...OK

 Phase Region from    233.000     for:
     GAS
     H2O1_L
 Global test at  2.73000E+02 .... OK
 Global test at  3.23000E+02 .... OK
 Global test at  3.73000E+02 .... OK
 Terminating at    373.150
 Calculated    32 equilibria

 Phase Region from    233.000     for:
     GAS
     H2O1_L
 Global test at  1.93000E+02 .... OK
 Terminating at    173.150
 Calculated    15 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex09\dew.
 POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x ph2_h2o
POST: s-a-ty x log
POST: s-d-a y t-c
POST: pl
```

2018.02.19.08.17.30
SUBDEMO: H, O
N=1., P=1E5



POST:
POST:
POST: set-inter
POST:

tcex10

```
About
 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex10\tcex10.TCM"SYS: set-echo
SYS:
SYS: @@ Preventing Cr2O3 clogging in a continuous casting process
SYS:
SYS: @@ This example calculates an equilibrium with suspended or
SYS: @@ dormant phases and shows how to avoid Cr2O3 clogging in
SYS: @@ a continuous casting process.
SYS: @@ Note that a license for the SLAG database is required to
SYS: @@ run the example.
SYS:
SYS: @@ The background to this example is that a manufacturer
SYS: @@ wanted to increase the Cr content of a material from 18
SYS: @@ to 25 weight percent. He then had trouble in the continous
SYS: @@ casting of this material because solid Cr2O3 was formed.
SYS: @@ By calculating the equilibria in the steel/slag system a
SYS: @@ simple correction could be found: modify the Mn or Si
SYS: @@ content, thus decrease the oxygen potential.
SYS:
SYS: @@ In Thermo-Calc, you can FIX a phase with zero amount to
SYS: @@ simulate how to avoid forming this phase. You can then
SYS: @@ release one of the conditions, usually one of the
SYS: @@ compositions, and this composition is determined by the
SYS: @@ equilibrium calculation.
SYS:
SYS: set-log ex10,,,,
SYS: @@ Go to the database module to obtain data
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: @@ Switch to the database with slag data
TDB_TCFE9: sw slag4
   ... the command in full is SWITCH_DATABASE
 Current database: Fe-containing Slag  v4.1

 FE                     O  DEFINED
 FEOLIQ  REJECTED
TDB_SLAG4: @@ Some information about the database is given by this command
TDB_SLAG4: d-i
   ... the command in full is DATABASE_INFORMATION
 Current database: Fe-containing Slag  v4.1

                SLAG4 -- TCS Fe-containing Slag Database
          **************************************************
                          (Version 4.1, February, 2017)
      Copyright @ 1992-2017: Thermo-Calc Software, Stockholm, Sweden
   This updated SLAG4 Slag Database contains a liquid SLAG phase, as well
     as an Fe-rich liquid phase (dilute solution), a simplified gas phase
     and many stoichiometric solid phases (e.g. oxides, silicates, sulfides,
     halites, etc.), covering the following 30 elements:
         Ag    Al    Ar    B     C     Ca    Co    Cr    Cu    F
         Fe    H     Mg    Mn    Mo    N     Na    Nb    Ni    O
         P     Pb    S     Si    Sn    Ti    U     V     W     Zr
   Thermodynamic data for the liquid SLAG phase and oxide/silicate solid
     phases in the Al2O3-CaO-CrO-Cr2O3-FeO-Fe2O3-MgO-MnO-Na2O-P2O5-SiO2-
     TiO2 system (with extensions to include sulfide/flouride/phosphate
     and postulated oxide/sulfide/flouride/phosphate/silicate compounds)
     were critically assessed by IRSID (1984) and TCS (since 1997),
     using the Kapoor-Frohberg-Gaye Quasichemical Cell Model, i.e., the
     Kapoor-Frohberg Slag Model with the extensions introduced by Gaye
     and Welfringer (1984) for complex multicomponent liquid slag systems.
   Data for the additional components S, P and F (as sulfide, phosphate
     and fluoride species in the framework of [Al+3, Ca+2, Cr+2, Cr+3,
     Fe+2, Fe+3, Mg+2, Mn+2, Na+, Si+4, Ti+4, P+5, (PO)+3, O-2, S-2 & F-]
     in the liquid SLAG phase and some O-/S-/P-/F-bearing solid phases,
     which were critically assessed by IRSID (1997) and TCS (since 1997),
     have been added to the database, and it thus allows calculations of
     sulfide capacities, phosphorus distribution between the liquid SLAG
     and FE_LIQUID, and many other specific properties of liquid SLAG
     within the framework of 13 elements:
       Al-Ca-Cr-Fe-Mg-Mn-Na-P-Si-Ti-O-S-F
     More elements and in more redox-states will be gradually included in
     future versions of the SLAG database.
   Note that solid solutions are not included in this particular SLAG4
     version, implying that at present all the solid phases are simply
     treated as stoichiometric phases, e.g. the Mg-olivine is modelled as
     the stoichiometric MG2O2_SIO2 phase and the Fe-olivine is modelled as
     another stoichiometric phase FE2O2_SIO2.
   Data for the dilute solution of many elements in the Fe-rich liquid phase
     FE_LIQUID are critically assessed and converted to regular solution
     parameters according to Hillert (1986), with modified dilute solution
     parameters (plus a quadratic term) in Fe-rich liquid from Sigworth
     and Elliot (1974), so that it becomes a consistent thermodynamic model
     and also generally improves the agreements of calculated results with
     available experimental data obtained from steel-making metallurgical
     processes. The following 26 dilute components are included in the
     FE_LIQUID solution phase:
       Ag Al B C Ca Co Cr Cu H Mg Mn Mo N Nb Ni O P Pb S Si Sn Ti U V W Zr
     Thermodynamic data for the FE_LIQUID solution phase are evaluated at
     infinite dilution. The recommended composition limit of any minority
     component, in the 27-component diluted Fe-rich liquid, is only 0.1 wt%,
     i.e. valid in the application of low-alloyed steels. In some cases,
     the FE_LIQUID data could be used at much higher concentrations e.g.
     in the stainless steel in combination of the liquid SLAG phase, but the
     user must carefully check each of such cases.
   The SLAG4 database is suitable and efficient for various thermodynamic
     calculations in multi-component systems such as chemical activities,
     sulfide capacities, phosphorus distributions, phase equilibria, and
     many other properties in a wide range of metallurgical slag systems,
     especially for (but not limited to) steel-making processes. It can
```

```
     be used not only for slag system (liquid slag and solid slag phases)
     but also for alloy-slag-gas heterogeneous interaction processes.
   For steels and various alloys, as well as other substances or solution
     phases, which are in interactions with the Fe-rich FE_LQIUID phase or
     the liquid SLAG phase, thermodynamic data can be appended from other
     available databases, such as TCFE, TCNI, SSOL+SSUB, etc. For more
     information on such databases, please consult Thermo-Calc Software.
   liquid SLAG phase described by Kapoor-Frohberg-Gaye cell model
    Cations in the order of
           P+5, Si+4, Ti+4, (PO)+3, Cr+3, Al+3, Fe+3,
           Cr+2, Fe+2, Mn+2, Mg+2, Ca+2, Na+1
    The name of constituents are A0_kk_CiiCjj_uv_Text
    where kk is the anion index number
          ii is the cation1 index number
          jj is the cation2 index number
          u and v are stoichiometries of cation and anion (when ii=00)
          Text is the normal formula
    Examples: A0_01_C00C07_23_CR2O3  = CR2O3       = Cr2O3
              A0_02_C00C08_23_AL2S3  = AL2S3       = Al2S3
              A0_03_C00C10_23_FE2F6  = FE2F6       = Fe2F6
              A0_01_C07C14_CRCR      = CR3O3CR2O3  = Cr5O6
              A0_01_C07C16_CRFE      = FE3O3CR2O3  = Fe3Cr2O6
              A0_01_C04C10_SIFE      = FE4O12SI3   = Fe4Si3O12
              A0_01_C09C27_BCA       = B2O3CA3O3   = Ca3B2O6
              A0_02_C10C14_FECR      = CR3FE2S6    = Cr3S3.Fe2S3
              A0_03_C08C27_ALCA      = AL2CA3F12   = Ca3F6.Al2F6
    Index for cations and anions:
      Anions  (kk):
        1     2     3
        O-2   S-2  (F2)-2
    ========================================================================
      Cations (ii or jj):
          1     2     3     4     5     6     7     8     9    10
           P+5         Si+4  Ti+4 (PO)+3 Cr+3  Al+3        Fe+3
    ------------------------------------------------------------------------
         11    12    13    14    15    16    17    18    19    20
                           Cr+2        Fe+2
    ------------------------------------------------------------------------
         21    22    23    24    25    26    27    28    29    30
               Mn+2        Mg+2              Ca+2              Na+1
    Release History:
     Version 1.0-1.1, initial release,          (1992-2001)
               liquid SLAG Al2O3-CaO-FeO-Fe2O3-MgO-MnO-SiO2,
          plus S, F, P2O5, and Na2O, CrO & Cr2O3.
               FE_LIQUID Ag Al B C Ca Co Cr Cu Fe H Mg Mn
                 Mo N Nb Ni O P Pb S Si Sn Ti U V W Zr
               GAS phase Ar C1O1 C1O2 N2 O2 O2S1 O3S1 S2
    Version 2.0-2.4, major improvements,        (2002-2008)
               reconstructed the database files
               completed gas phase description covered 30 elements
               corrected the implementation of the FE_LIQUID phase
               added Ti-bearing species, liquid and solid phases
    Version 3.0-3.2, major improvements,       (2009-2015)
               added/corrected many solid phases
               re-arranged references
               default-reject the FEOLIQ phase
               SLAG3param.TDB & SLAG3funct_SEQ.TDB merged
                 into the single SLAG3setup.TDB
               phosphorus removed from the liquid SLAG in version 3.2
    Version 4.0-4.1, major improvements,         (2016- )
               phosphorus re-optimized and added back into liquid SLAG
               modified some solid phases e.g. fluorides, Ca-phosphates
               added liquid SLAG constituents for some flourides
    simplified GAS Ar,C1O1,C1O2,H2,H2O1,N2,Na,O2,P2,P4,S2
               more details for database information
   Edited by: Pingfang Shi (Thermo-Calc Software, Sweden), 2002-2010.
              Lina Kjellqvist (Thermo-Calc Software, Sweden), 2012-2013.
              Huahai Mao (Thermo-Calc Software, Sweden), 2015-.
TDB_SLAG4:Hit RETURN to continue
TDB_SLAG4: @@ Define the system by giving the elements. Note that Fe
TDB_SLAG4: @@ and O are included by default.
TDB_SLAG4:
TDB_SLAG4: d-sys mn si cr al
   ... the command in full is DEFINE_SYSTEM
 MN                    SI                    CR
 AL  DEFINED
TDB_SLAG4: @@ 'GET' reads thermodynamic data from the database files to the
TDB_SLAG4: @@ program
TDB_SLAG4: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'SLAG2 (2006): TCS Fe-Containing Slag Database, V2.3, owned and provided
      by Thermo-Calc Software.'
  'Pingfang Shi (2006), unpublished assessments of CrO/Cr2O3-bearing
      systems. '
  'L Kjellqvist (2013), unpublished work; Fe3O4 stability'
  'TCMP2 (2009): TCS Materials Processing Database, V2.5, owned and provided
      by Thermo-Calc Software.'
 -OK-
TDB_SLAG4: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ There are many commands in the POLY-3 module
POLY_3: ?
   ... the command in full is HELP
 ADD_INITIAL_EQUILIBRIUM  EXIT                    REINITIATE_MODULE
 ADVANCED_OPTIONS         GOTO_MODULE             SAVE_WORKSPACES
 AMEND_STORED_EQUILIBRIA  HELP                    SELECT_EQUILIBRIUM
 BACK                     INFORMATION             SET_ALL_START_VALUES
 CHANGE_STATUS            LIST_AXIS_VARIABLE      SET_AXIS_VARIABLE
 COMPUTE_EQUILIBRIUM      LIST_CONDITIONS         SET_CONDITION
 COMPUTE_TRANSITION       LIST_EQUILIBRIUM        SET_INPUT_AMOUNTS
```

```
 CREATE_NEW_EQUILIBRIUM   LIST_INITIAL_EQUILIBRIA  SET_INTERACTIVE
 DEFINE_COMPONENTS        LIST_STATUS              SET_NUMERICAL_LIMITS
 DEFINE_DIAGRAM           LIST_SYMBOLS             SET_REFERENCE_STATE
 DEFINE_MATERIAL          LOAD_INITIAL_EQUILIBRIUM SET_START_CONSTITUTION
 DELETE_INITIAL_EQUILIB   MACRO_FILE_OPEN          SET_START_VALUE
 DELETE_SYMBOL            MAP                      SHOW_VALUE
 ENTER_SYMBOL             POST                     STEP_WITH_OPTIONS
 EVALUATE_FUNCTIONS       READ_WORKSPACES          TABULATE
POLY_3:Hit RETURN to continue
POLY_3: @@ Some basic information is given by the INFORMATION command
POLY_3: @@ Look at TCEX-01 for more details.
POLY_3: info
   ... the command in full is INFORMATION
WHICH SUBJECT /PURPOSE/: ?

 WHICH SUBJECT

 Specify a subject (or its abbreviation as long as it is unique, e.g.,
 SIN, SIT, SOL, SPE, STATE, STEP, SYM, SYS, SUB, etc.) on which information
 should be given, from the following subjects that are important to the use
 of the POLY module:

  PURPOSE                 GETTING STARTED          USER INTERFACE
  HELP                    MACRO FACILITY           PRIVATE FILES
  BASIC THERMODYNAMICS    SYSTEM AND PHASES        CONSTITUENTS AND SPECIES
  SUBLATTICES             COMPONENTS               SITE AND MOLE FRACTIONS
  COMPOSITION AND CONSTITUTION                     CONCENTRATION
  STATE VARIABLES         INTENSIVE VARIABLES      EXTENSIVE VARIABLES
  DERIVED VARIABLES       UNITS                    BASIC UNITS
  SYSTEM UNITS            COMPONENT UNITS          PHASE UNITS
  PHASE-COMPONENT UNITS   PHASE-SPECIES UNITS      USER-SPECIFIED UNITS
  SYMBOLS                 REFERENCE STATES         METASTABLE EQUILIBRIUM
  CONDITIONS              AXIS-VARIABLES           SPECIAL OPTIONS
  CALCULATIONS TYPES      SINGLE EQUILIBRIUM       INITIAL EQUILIBRIUM
  STEPPING                SOLIDIFICATION PATH      PARAEQUILIBRIUM AND T0
  MAPPING                 PLOTTING OF DIAGRAMS     GLOBAL MINIMIZATION
  DIAGRAM TYPES           BINARY DIAGRAMS          TERNARY DIAGRAMS
  QUASI-BINARY DIAGRAMS   HIGHER ORDER DIAGRAMS    PROPERTY DIAGRAMS
  POTENTIAL DIAGRAMS      POURBAIX DIAGRAMS        AQUEOUS SOLUTIONS
  ORDER-DISORDER          TROUBLE SHOOTING         FAQ

 If you are using the ED_EXP module (the sub-module of the PARROT module),
 you can also get detailed information of the following subject keywords
 which are relevant to the EX_EXP module:

  EDEXP     for Edit-Experiment Module (ED-EXP)
  EDPOLY    for Performance of POLY Commands in the ED_EXP Module
  EDSPECIAL for Special Commands only available in the ED_EXP Module
  EDPOP     for Other Commands in the Experimental Data (POP or DOP) Files


WHICH SUBJECT /PURPOSE/:
 PURPOSE

          INTRODUCTION to the Equilibrium Calculation Module (POLY)
         ***********************************************************

 Knowledge of the thermodynamic equilibrium is an important factor for
 understanding properties of materials and processes. With a database of
 thermodynamic model parameters, it is possible to predict such properties
 and also to obtain driving forces for diffusion-controlled phase
 transformations and other dynamic processes.

 With the comprehensive Equilibrium Calculation module, POLY ? it is possible
 to calculate many different kinds of equilibria and diagrams, in particular
 multicomponent phase diagrams. This is thus an important tool in developing
 new materials and processes. The current POLY module is its third version;
 this is why is often referred as POLY_3 in the Thermo-Calc software.

 Different kind of databases can be used with the POLY module, and thus it
 can be used for alloys or ceramic system, as well as gaseous equilibria,
 aqueous solution involved heterogeneous interaction systems. Since TCCN,
 up to 40 elements and 1000 species can be defined into a single system
 (previously 20 elements and 400 species) for equilibrium calculations.

 Great care has been taken to provide the users with the most flexible tool.
 All normal thermodynamic state variables can be used to set as conditions in
 calculating equilibria, and as axes in plotting diagrams. A unique facility
 is to set the composition or any property of an individual phase as a
 condition. Any state variable can be varied along an axis in order to
 generate a diagram. During calculations of a diagram, complete descriptions
 of all calculated equilibria are stored, and in the diagram any state
 variable can be used as axis.

 One of the major improvements since the TCCR/TCW4 software version is that
 the recently-implemented Global Minimization Technique is used to assure
 that the present minimum in an equilibrium calculation is the most stable
 minima for the specified conditions. This new technique, which is based
 on the traditional GEM (Gibbs Energy Minimization) Technique (i.e., the
 ordinary POLY Minimization routines used in previous versions, where
 pre-knowledge of miscibility gaps in involved phases are necessary,
 otherwise, metastable equilibria instead of the stable equilibria may be
 obtained), will ultimately prevent a calculation from reaching an undesired
 metastable or unstable (local) equilibrium in a defined system, and
 automatically detect possible miscibility gap(s) and automatically create
 additional composition sets in a solution phase if needed for handling
 single or multiple miscibility gaps. Therefore it is no longer necessary
 for the user to specify additional composition sets in advance.

 A Direct Global Minimization can be performed on conditions: N, n(comp),
 B, b(comp), w(comp), x(comp), T, and P, but not when combined conditions
 as e.g. w(a)-3*w(b)=1 are used or when an activity or potential condition
 is used. For all other types of conditions where regular minimization
 converges, Indirect Global Minimization, i.e. global test and corrections,
 if necessary, are performed until the lowest minimum is found.

  * Direct Global Minimization: From the mesh of Gibbs energy, find the set
    of grid points that gives the lowest energy solution under the specified
    conditions. This set of grid points provides starting combination of
    phases and their constitutions for regular minimization to find the
    exact equilibrium solution. This solution will be then subject to a
    global test as described below.

  * Indirect Global Minimization: Under certain conditions, direct approach
    is impossible. In this case, regular minimization is performed first
    and then a check is performed in order to see if the found local minimum
```

is a global one by checking if all grid points are above the equilibrium Gibbs energy plane. If not, then recalculate by including these grid points until no grid point is above the equilibrium Gibbs energy plane from the previous step.

The full-scale and full-scope usage of the Global Minimization Technique has been extended from for only single-point calculations within TCCR/TCW4 to for all types of calculations (of single-points, property diagram stepping and phase diagram mapping) within TCCS/TCW5.

The use of Global Minimization Technique may increase the computation time, while it is not an issue at all, thanks for the rapid developments of computer hardware nowadays.

* The main cost in time comes from the calculation of Gibbs energy at each grid point generated by properly meshing the composition space for each entered phase. In a typical multicomponent system calculation, about 100MB of RAM memory is needed in storing the mesh of Gibbs energies.

* An additional (but much smaller) cost in time comes from finding the set of grid points in the above mesh that give the lowest energy solution. This solution is where POLY starts its ordinary minimization. When POLY has found an equilibrium, the equilibrium Gibbs energy surface is compared to the mesh to assure that no grid point is below the surface, i.e. a global minimization has been reached.

Global Minimization is now performed by default in single-point or stepping or mapping equilibrium calculations, but can of course be turned off (and on again by repeating the command-sequence of ADVANCED_OPTIONS GLOBAL_MINIMIZATION) by the user for specific purposes. This means that truly stable equilibrium should be guaranteed for single-points, stepping and mapping calculations.

* A completely new stepping and mapping procedure that ensures Global Minimization everywhere it is critical has been developed and been made available in TCCS/TCW5. These newly re-written STEP/MAP routines are very important for stepping/mapping calculations in multicomponent systems where there are complex miscibility gaps in some phases, and it does not require having any ??good?? guess of starting points. Therefore, TCCS/TCW5 can automatically handle complex solution phases with single or multiple miscibility gaps [for instance, a solution phase that is thermodynamically described as a single phase in a Thermo-Calc database, such as FCC, BCC or HCP phases, may be split into two or several composition-sets/phases that are presented in an equilibrium state as metallic phase(s), carbide(s), nitride(s), carbonitride(s), nitrocarbide(s), and so on], and can thus ensure the correct and complete phase diagrams and property diagrams in multicomponent systems, without bothering staring points.

Together with the PARROT module, the POLY module is also used for critical assessment of experimental data in order to develop thermodynamic databases. The POLY module uses the Gibbs Energy System (GES) for modeling and data manipulations of the thermodynamic properties of each phase.

The following commands are available in the POLY module:

```
POLY_3:?
 ADD_INITIAL_EQUILIBRIUM  EXIT                      REINITIATE_MODULE
 ADVANCED_OPTIONS         GOTO_MODULE               SAVE_WORKSPACES
 AMEND_STORED_EQUILIBRIA  HELP                      SELECT_EQUILIBRIUM
 BACK                     INFORMATION               SET_ALL_START_VALUES
 CHANGE_STATUS            LIST_AXIS_VARIABLE        SET_AXIS_VARIABLE
 COMPUTE_EQUILIBRIUM      LIST_CONDITIONS           SET_CONDITION
 COMPUTE_TRANSITION       LIST_EQUILIBRIUM          SET_INPUT_AMOUNTS
 CREATE_NEW_EQUILIBRIUM   LIST_INITIAL_EQUILIBRIA   SET_INTERACTIVE
 DEFINE_COMPONENTS        LIST_STATUS               SET_NUMERICAL_LIMITS
 DEFINE_DIAGRAM           LIST_SYMBOLS              SET_REFERENCE_STATE
 DEFINE_MATERIAL          LOAD_INITIAL_EQUILIBRIUM  SET_START_CONSTITUTION
 DELETE_INITIAL_EQUILIB   MACRO_FILE_OPEN           SET_START_VALUE
 DELETE_SYMBOL            MAP                       SHOW_VALUE
 ENTER_SYMBOL             POST                      STEP_WITH_OPTIONS
 EVALUATE_FUNCTIONS       READ_WORKSPACES           TABULATE
POLY_3:
```

Note that, since TCCS, the SPECIAL_OPTIONS and SET_MINIMIZAION_OPTIONS commands (the later one was introduced in the TCCR version) has been merged into the new ADVANCED_OPTIONS command; and the RECOVER_START_VALUES command has been removed, due to that is not relevant to the POLY module anymore.

Revision History of the POLY-Module User's Guide:

```
 Mar 1991  First release
                  (Edited by Bo Jansson and Bo Sundman)
 Oct 1993  Second revised release (with version J)
                  (Edited by Bo Jansson and Bo Sundman)
 Oct 1996  Third revised release (with version L)
                  (Edited by Bo Sundman)
 Nov 1998  Fourth revised release (with version M)
                  (Edited by Bo Sundman)
 Jun 2000  Fifth revised and extended release
                  (Edited by Pingfang Shi)
 Nov 2002  Sixth revised and extended release
                  (Edited by Pingfang Shi)
 May 2006  Eighth revised and extended release
                  (Edited by Pingfang Shi)
 Apr 2008  Ninth revised and extended release
                  (Edited by Pingfang Shi)
```

```
WHICH SUBJECT:Hit RETURN to continue
WHICH SUBJECT: @@ Now set the conditions i.e. the temperature, pressure and
WHICH SUBJECT: @@ composition. We are interested in the situation at the
WHICH SUBJECT: @@ outflow of steel
WHICH SUBJECT:
POLY_3: s-c t=1800,p=101325,n=1
   ... the command in full is SET_CONDITION
POLY_3: @@ As conditions you can specify that the steel should have
POLY_3: @@ 18 weight percent of Cr, 0.4 w/o Mn and 0.4 w/o Si
POLY_3: @@ (Note that the overall amount of Cr and Mn is not specified).
POLY_3:
POLY_3: s-c w(mn)=.004,w(cr)=.18,w(si)=.004
   ... the command in full is SET_CONDITION
POLY_3: @@ The amount of Al is very small, assume 7 ppm
POLY_3: s-c w(al)=7e-6
   ... the command in full is SET_CONDITION
POLY_3: @@ We will later assume that the oxygen potential is determined
POLY_3: @@ by the equilibrium with liquid slag but initially we assume
```

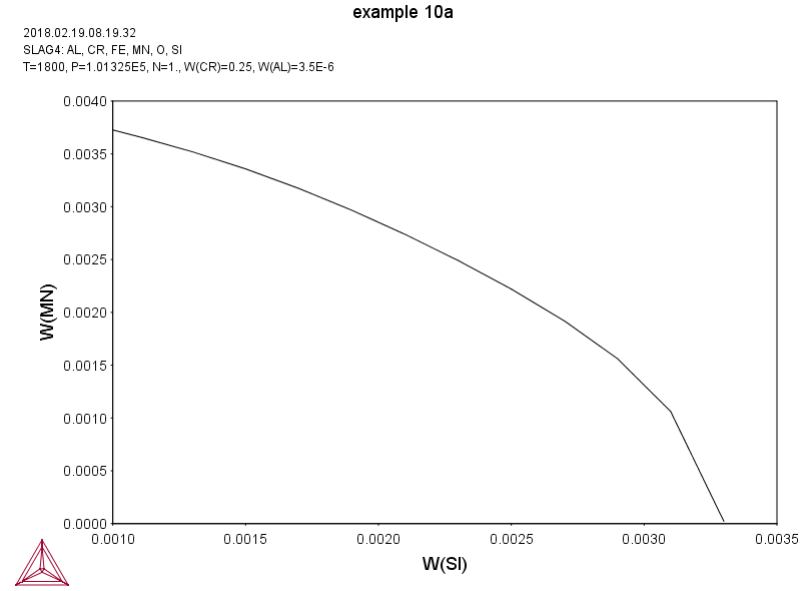
```
POLY_3: @@ there is 100 ppm O
POLY_3:
POLY_3: s-c w(o)=1e-4
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1800, P=1.01325E5, N=1, W(MN)=4E-3, W(CR)=0.18, W(SI)=4E-3, W(AL)=7E-6,
    W(O)=1E-4
 DEGREES OF FREEDOM 0
POLY_3:Hit RETURN to continue
POLY_3: @@ Check what phases there are
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                  STATUS    DRIVING FORCE   MOLES
 SIO2                   ENTERED      0.000000E+00    0.000000E+00
 MNO_SIO2               ENTERED      0.000000E+00    0.000000E+00
 MNO_AL2O3              ENTERED      0.000000E+00    0.000000E+00
 MNO                    ENTERED      0.000000E+00    0.000000E+00
 MN2O2_SIO2             ENTERED      0.000000E+00    0.000000E+00
 FEO_AL2O3              ENTERED      0.000000E+00    0.000000E+00
 FEO                    ENTERED      0.000000E+00    0.000000E+00
 FE3O4                  ENTERED      0.000000E+00    0.000000E+00
 FE2O3                  ENTERED      0.000000E+00    0.000000E+00
 FE2O2_SIO2             ENTERED      0.000000E+00    0.000000E+00
 CR2O3                  ENTERED      0.000000E+00    0.000000E+00
 AL6O9_SI2O4            ENTERED      0.000000E+00    0.000000E+00
 AL2O3                  ENTERED      0.000000E+00    0.000000E+00
 SLAG#2                 ENTERED      0.000000E+00    0.000000E+00
 SLAG#1                 ENTERED      0.000000E+00    0.000000E+00
 FE_LIQUID              ENTERED      0.000000E+00    0.000000E+00
 GAS                    ENTERED      0.000000E+00    0.000000E+00
POLY_3: @@ Start by assuming all other phases except FE_LIQUID are suspended
POLY_3:
POLY_3: ch-st p *=sus
   ... the command in full is CHANGE_STATUS
POLY_3: ch-st p fe-l=ent 0
   ... the command in full is CHANGE_STATUS
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1800, P=1.01325E5, N=1, W(MN)=4E-3, W(CR)=0.18, W(SI)=4E-3, W(AL)=7E-6,
    W(O)=1E-4
 DEGREES OF FREEDOM 0
POLY_3:Hit RETURN to continue
POLY_3: @@ The degree of freedom is zero and we can make a calculation.
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1311 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: @@ Now set the suspended phases as dormant except SLAG#2
POLY_3: @@ that is not needed in this example
POLY_3:
POLY_3: c-st p *s=d
   ... the command in full is CHANGE_STATUS
POLY_3: c-st p slag#2=sus
   ... the command in full is CHANGE_STATUS
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                  STATUS    DRIVING FORCE   MOLES
 FE_LIQUID              ENTERED      0.000000E+00    1.000000E+00
 AL2O3                  DORMANT     -4.467190E-03
 AL6O9_SI2O4            DORMANT     -4.414257E-02
 SLAG#1                 DORMANT     -8.455822E-02
 MNO_AL2O3              DORMANT     -1.635823E-01
 FEO_AL2O3              DORMANT     -4.636329E-01
 CR2O3                  DORMANT     -4.826177E-01
 SIO2                   DORMANT     -4.983783E-01
 MNO_SIO2               DORMANT     -5.733375E-01
 MN2O2_SIO2             DORMANT     -6.753541E-01
 MNO                    DORMANT     -1.454579E+00
 DORMANT PHASES WITH DRIVING FORCE LESS THAN   -1.526664E+00
 FE2O2_SIO2 FEO FE3O4 FE2O3 GAS
 SUSPENDED PHASES:
 SLAG#2
POLY_3:Hit RETURN to continue
POLY_3: @@ If the stable phases do not change in 12 iterations the program
POLY_3: @@ terminates even if the program has not calculated the correct
POLY_3: @@ driving forces for the metastable phases.
POLY_3: @@ You can change this with the command SET-NUMERICAL-LIMITS
POLY_3: @@ Use this command to change the lowest value of a fraction variable.
POLY_3:
POLY_3: s-n-l 500 1E-6 1E-12 n
   ... the command in full is SET_NUMERICAL_LIMITS
 LIMITATIONS of the present version of Thermo-Calc
 Max number of elements                      :  40
 Max number of species                       :5000
 Max number of sublattices in a phase        :  10
 Max number of constituents in a phase:      : 200
 Max number of constituents in an ideal phase :5000

POLY_3:Hit RETURN to continue
POLY_3: @@ Calculate again
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                  STATUS    DRIVING FORCE   MOLES
 FE_LIQUID              ENTERED      0.000000E+00    1.000000E+00
 AL2O3                  DORMANT     -4.467190E-03
 AL6O9_SI2O4            DORMANT     -4.414257E-02
 SLAG#1                 DORMANT     -8.455823E-02
 MNO_AL2O3              DORMANT     -1.635823E-01
```

```
 FEO_AL2O3                DORMANT     -4.636329E-01
 CR2O3                    DORMANT     -4.826177E-01
 SIO2                     DORMANT     -4.983783E-01
 MNO_SIO2                 DORMANT     -5.733375E-01
 MN2O2_SIO2               DORMANT     -6.753541E-01
 MNO                      DORMANT     -1.454579E+00
 DORMANT PHASES WITH DRIVING FORCE LESS THAN   -1.526664E+00
 FE2O2_SIO2 FEO FE3O4 FE2O3 GAS
 SUSPENDED PHASES:
 SLAG#2
POLY_3:Hit RETURN to continue
POLY_3: @@ The driving forces are quite stable.
POLY_3: @@ Now set the slag phase to stable and let the program
POLY_3: @@ adjust the amount of oxygen to make it stable
POLY_3:
POLY_3: c-st p slag=fix 0
   ... the command in full is CHANGE_STATUS
POLY_3: s-c w(o)
   ... the command in full is SET_CONDITION
Value /1E-04/: none
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1800, P=1.01325E5, N=1, W(MN)=4E-3, W(CR)=0.18, W(SI)=4E-3, W(AL)=7E-6
 FIXED PHASES
 SLAG#1=0
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated           406 grid points in             0 s
    84 ITS,  CPU TIME USED   6 SECONDS
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: SLAG4

 Conditions:
 T=1800, P=1.01325E5, N=1, W(MN)=4E-3, W(CR)=0.18, W(SI)=4E-3, W(AL)=7E-6
 FIXED PHASES
 SLAG#1=0
 DEGREES OF FREEDOM 0

 Temperature   1800.00 K (  1526.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.48785E+01
 Total Gibbs energy -1.12608E+05,  Enthalpy  7.10038E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      1.4237E-05  7.0000E-06 2.0751E-10 -3.3368E+05 SER
 CR                      1.8998E-01  1.8000E-01 5.0828E-04 -1.1351E+05 SER
 FE                      7.9780E-01  8.1188E-01 6.2366E-04 -1.1045E+05 SER
 MN                      3.9957E-03  4.0000E-03 2.3988E-06 -1.9367E+05 SER
 O                       3.9731E-04  1.1583E-04 3.9335E-13 -4.2749E+05 SER
 SI                      7.8161E-03  4.0000E-03 4.4735E-08 -2.5326E+05 SER

 FE_LIQUID                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.4879E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  8.11877E-01  MN  4.00000E-03  O   1.15830E-04
 CR  1.80000E-01  SI  4.00000E-03  AL  7.00000E-06

 SLAG#1                       Status FIXED       Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 O   4.17908E-01  MN  1.47499E-01  CR  6.56802E-02
 AL  2.59239E-01  SI  9.61048E-02  FE  1.35684E-02

 AL2O3                        Status DORMANT     Driving force  7.2947E-02
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 AL  5.29261E-01  SI  0.00000E+00  FE  0.00000E+00
 O   4.70739E-01  MN  0.00000E+00  CR  0.00000E+00

 AL6O9_SI2O4                  Status DORMANT     Driving force  3.8932E-02
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 O   4.88176E-01  SI  1.31839E-01  FE  0.00000E+00
 AL  3.79984E-01  MN  0.00000E+00  CR  0.00000E+00
POLY_3:Hit RETURN to continue
POLY_3: @@ List the status of the phases.
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                    STATUS    DRIVING FORCE   MOLES
 SLAG#1                   FIXED        0.000000E+00    0.000000E+00
 FE_LIQUID                ENTERED      0.000000E+00    1.000000E+00
 AL2O3                    DORMANT      7.294695E-02
 AL6O9_SI2O4              DORMANT      3.893195E-02
 MNO_AL2O3                DORMANT     -8.744049E-02
 FEO_AL2O3                DORMANT     -3.874379E-01
 CR2O3                    DORMANT     -3.950177E-01
 SIO2                     DORMANT     -4.011528E-01
 MNO_SIO2                 DORMANT     -4.858179E-01
 MN2O2_SIO2               DORMANT     -5.919941E-01
 MNO                      DORMANT     -1.381619E+00
 FE2O2_SIO2               DORMANT     -1.443198E+00
 FEO                      DORMANT     -2.363396E+00
 FE3O4                    DORMANT     -3.110318E+00
 DORMANT PHASES WITH DRIVING FORCE LESS THAN   -3.826291E+00
 FE2O3 GAS
 SUSPENDED PHASES:
 SLAG#2
POLY_3:Hit RETURN to continue
POLY_3: @@ Note that mullite and corundum are stable.
POLY_3: @@ The amount of Al is probably too high, set it
POLY_3: @@ to half of the initial value
POLY_3:
POLY_3: s-c w(al)=3.5e-6
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    78 ITS,  CPU TIME USED   5 SECONDS
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                    STATUS    DRIVING FORCE   MOLES
```

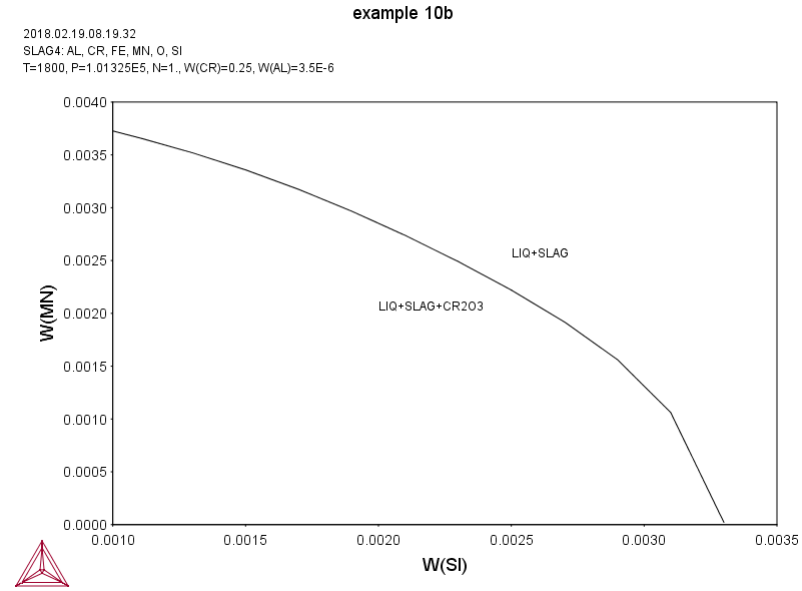
```
 SLAG#1                  FIXED        0.000000E+00    0.000000E+00
 FE_LIQUID               ENTERED      0.000000E+00    1.000000E+00
 AL6O9_SI2O4             DORMANT     -3.253602E-02
 AL2O3                   DORMANT     -8.735188E-02
 MNO_AL2O3               DORMANT     -1.696491E-01
 SIO2                    DORMANT     -2.505437E-01
 CR2O3                   DORMANT     -2.592749E-01
 MNO_SIO2                DORMANT     -3.502456E-01
 MN2O2_SIO2              DORMANT     -4.628662E-01
 FEO_AL2O3               DORMANT     -4.695392E-01
 MNO                     DORMANT     -1.268602E+00
 FE2O2_SIO2              DORMANT     -1.313855E+00
 DORMANT PHASES WITH DRIVING FORCE LESS THAN   -2.250003E+00
 FEO FE3O4 FE2O3 GAS
 SUSPENDED PHASES:
 SLAG#2
POLY_3: @@ Now the Al2O3 phases are not stable.
POLY_3: l-e,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: SLAG4

 Conditions:
 T=1800, P=1.01325E5, N=1, W(MN)=4E-3, W(CR)=0.18, W(SI)=4E-3, W(AL)=3.5E-6
 FIXED PHASES
 SLAG#1=0
 DEGREES OF FREEDOM 0

 Temperature   1800.00 K (  1526.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.48748E+01
 Total Gibbs energy -1.12638E+05,  Enthalpy  7.09855E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      7.1181E-06  3.5000E-06 9.8926E-11 -3.4477E+05 SER
 CR                      1.8997E-01  1.8000E-01 5.0791E-04 -1.1352E+05 SER
 FE                      7.9772E-01  8.1185E-01 6.2370E-04 -1.1045E+05 SER
 MN                      3.9954E-03  4.0000E-03 2.3972E-06 -1.9368E+05 SER
 O                       4.9733E-04  1.4500E-04 4.9345E-13 -4.2410E+05 SER
 SI                      7.8155E-03  4.0000E-03 4.4663E-08 -2.5329E+05 SER

 FE_LIQUID                   Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.4875E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  8.11852E-01  SI  4.00000E-03  O   1.44998E-04
 CR  1.80000E-01  MN  4.00000E-03  AL  3.50000E-06

 SLAG#1                      Status FIXED       Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 O   4.16763E-01  AL  1.75458E-01  CR  6.11817E-02
 MN  1.79792E-01  SI  1.54667E-01  FE  1.21379E-02
POLY_3:Hit RETURN to continue
POLY_3: @@ We assume that this describes the situation at 18 w/o Cr. Some
POLY_3: @@ liquid slag that later will form mainly SiO2-Al2O3-MnO is present.
POLY_3: @@ Now increase the Cr-content to 25 w/o
POLY_3:
POLY_3: s-c w(cr)=.25
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    75 ITS,  CPU TIME USED   5 SECONDS
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: SLAG4

 Conditions:
 T=1800, P=1.01325E5, N=1, W(MN)=4E-3, W(CR)=0.25, W(SI)=4E-3, W(AL)=3.5E-6
 FIXED PHASES
 SLAG#1=0
 DEGREES OF FREEDOM 0

 Temperature   1800.00 K (  1526.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.45799E+01
 Total Gibbs energy -1.12759E+05,  Enthalpy  7.08334E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      7.0799E-06  3.5000E-06 8.0484E-11 -3.4786E+05 SER
 CR                      2.6242E-01  2.5000E-01 6.9398E-04 -1.0885E+05 SER
 FE                      7.2490E-01  7.4173E-01 5.6875E-04 -1.1183E+05 SER
 MN                      3.9739E-03  4.0000E-03 2.5531E-06 -1.9274E+05 SER
 O                       9.2470E-04  2.7106E-04 5.0610E-13 -4.2372E+05 SER
 SI                      7.7735E-03  4.0000E-03 4.4251E-08 -2.5343E+05 SER

 FE_LIQUID                   Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.4580E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  7.41725E-01  SI  4.00000E-03  O   2.71057E-04
 CR  2.50000E-01  MN  4.00000E-03  AL  3.50000E-06

 SLAG#1                      Status FIXED       Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 O   4.01215E-01  AL  1.48638E-01  CR  8.70498E-02
 MN  2.07286E-01  SI  1.44714E-01  FE  1.10974E-02
POLY_3:Hit RETURN to continue
POLY_3: @@ Now Cr2O3 would like to be stable. The simplest correction is to modify
POLY_3: @@ the composition of the steel in order to decrease the oxygen potential.
POLY_3: @@ For example the Mn or Si content could be changed.
POLY_3: @@ In order to determine which of these has the largest influence
POLY_3: @@ on the oxygen potential, calculate this by the partial derivative
POLY_3: @@ of the oxygen activity w.r.t. the Mn and Si content.
POLY_3:
POLY_3: s-ref-s o gas
   ... the command in full is SET_REFERENCE_STATE
Temperature /*/:
Pressure /1E5/:
POLY_3: show acr(o)
   ... the command in full is SHOW_VALUE
 ACR(O)=7.413591E-7
POLY_3: show acr(o).w(mn)
   ... the command in full is SHOW_VALUE
 ACR(O).W(MN)=-3.3090052E-5
POLY_3: show acr(o).w(si)
   ... the command in full is SHOW_VALUE
 ACR(O).W(SI)=-4.7881618E-5
POLY_3:Hit RETURN to continue
POLY_3: @@ The value is largest for Si and thus the smallest change is necessary
POLY_3: @@ for that. Instead of modifying this content in steps one may
```

```
POLY_3: @@ specify that the Cr2O3 phase should be on its limit of stability, i.e.
POLY_3: @@ use the command FIX with zero amount and calculate the change
POLY_3: @@ in composition.
POLY_3:
POLY_3: c-s p cr2o3=fix 0
   ... the command in full is CHANGE_STATUS
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1800, P=1.01325E5, N=1, W(MN)=4E-3, W(CR)=0.25, W(SI)=4E-3, W(AL)=3.5E-6
 FIXED PHASES
 SLAG#1=0    CR2O3=0
 DEGREES OF FREEDOM -1
POLY_3: s-c w(si)=none
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated             1 grid points in             0 s
    93 ITS,  CPU TIME USED   4 SECONDS
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: SLAG4

 Conditions:
 T=1800, P=1.01325E5, N=1, W(MN)=4E-3, W(CR)=0.25, W(AL)=3.5E-6
 FIXED PHASES
 SLAG#1=0    CR2O3=0
 DEGREES OF FREEDOM 0

 Temperature   1800.00 K (  1526.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.47614E+01
 Total Gibbs energy -1.11748E+05,  Enthalpy  7.15874E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      7.1034E-06  3.5000E-06 7.3699E-11 -3.4917E+05 SER
 CR                      2.6330E-01  2.5000E-01 6.9619E-04 -1.0880E+05 SER
 FE                      7.3071E-01  7.4519E-01 5.7374E-04 -1.1170E+05 SER
 MN                      3.9871E-03  4.0000E-03 2.4318E-06 -1.9346E+05 SER
 O                       1.0148E-03  2.9650E-04 9.0243E-07 -2.0830E+05 GAS
 SI                      9.8588E-04  5.0562E-04 5.1341E-09 -2.8566E+05 SER

 FE_LIQUID                   Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.4761E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  7.45194E-01  MN  4.00000E-03  O   2.96496E-04
 CR  2.50000E-01  SI  5.05622E-04  AL  3.50000E-06

 SLAG#1                      Status FIXED       Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 O   3.49148E-01  MN  1.94532E-01  FE  1.77668E-02
 CR  2.47028E-01  AL  1.85879E-01  SI  5.64632E-03

 CR2O3                       Status FIXED       Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 CR  6.84207E-01  AL  0.00000E+00  FE  0.00000E+00
 O   3.15793E-01  MN  0.00000E+00  SI  0.00000E+00
POLY_3:Hit RETURN to continue
POLY_3: @@ We can read the new Si content from this list but also
POLY_3: @@ directly show the value of a variable
POLY_3: sh w(si)
   ... the command in full is SHOW_VALUE
 W(SI)=5.0562165E-4
POLY_3: @@ Increase the Si content to 0.3 w/o to avoid forming Cr2O3.
POLY_3: @@ Calculate also how much the Mn content must be changed
POLY_3: s-c w(si)=.003
   ... the command in full is SET_CONDITION
POLY_3: s-c w(mn)=none
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
   148 ITS,  CPU TIME USED   7 SECONDS
POLY_3: sh w(mn)
   ... the command in full is SHOW_VALUE
 W(MN)=1.3395362E-3
POLY_3: @@ Check with Si content equal to 0.25. It should be consistent with
POLY_3: @@ the plot below, i.e. Mn content decreases with increasing Si content.
POLY_3: s-c w(si)=.0025
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
   118 ITS,  CPU TIME USED   7 SECONDS
POLY_3: sh w(mn)
   ... the command in full is SHOW_VALUE
 W(MN)=2.2202683E-3
POLY_3:Hit RETURN to continue
POLY_3: @@ Plot how the Mn content varies when the Si content
POLY_3: @@ varies between 0.1 and 0.4 w/o.
POLY_3: s-a-v 1 w(si) 0.001 0.004 0.0002
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: save tcex10 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value   0.250000E-02
...OK

 Phase Region from   0.250000E-02 for:
     FE_LIQUID
     SLAG#1
     CR2O3
 QBSMER trying to find equilibrium at   3.3400000E-03
 QBSMER: Second global calculation
 Calculated     7 equilibria
 Sorry cannot continue  1717  55 1    3.3000000E-03

 Phase Region from   0.250000E-02 for:
     FE_LIQUID
```

```
     SLAG#1
     CR2O3
 Global test at  1.00000E-03 .... OK
 Terminating at   0.100000E-02
 Calculated    11 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex10\tcex
 10.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST: s-d-a x w(si)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y w(mn)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 10a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:Hit RETURN to continue
POST: add .0025 .0025 n
   ... the command in full is ADD_LABEL_TEXT
Text: LIQ+SLAG
Text size: /.36/:
POST: add .002 .002 n
   ... the command in full is ADD_LABEL_TEXT
Text: LIQ+SLAG+CR2O3
Text size: /.36/:
POST: set-title example 10b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex11

```
AboutMACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex11\tcex11.TCM" set-echo
SYS:
SYS: @@ Oxidation of Cu2S with an H2O/O2 gas mixture
SYS:
SYS: @@ This example demonstrates the oxidation of Cu2S
SYS: @@ with an H2O/O2 gas mixture. Thermo-Calc is used to find
SYS: @@ the optimum O/H ratio (i.e. oxygen potential) as certain
SYS: @@ oxygen potential values can desulphurize Cu2S without
SYS: @@ forming copper oxides.
SYS:
SYS: @@ In Thermo-Calc, the problem reduces to perform equilibria
SYS: @@ calculations in a Cu-S-H-O system. The amounts of the
SYS: @@ components should be kept to correct ratio corresponding
SYS: @@ to Cu2S and H2O using a command SET_INPUT_AMOUNTS in POLY3.
SYS:
SYS: @@ Initially, O/H = 0.5 is given. Optimum O/H ratio is
SYS: @@ calculated with the desired calculation conditions. For
SYS: @@ example, to simulate one phase disappearing, you can FIX
SYS: @@ the phase with zero amount.
SYS:
SYS: set-log ex11,,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw
   ... the command in full is SWITCH_DATABASE
 Use one of these databases

 TCFE9   =  Steels/Fe-Alloys  v9.0
 TCFE10  =  Steels/Fe-Alloys  v10.0 SNAPSHOT
 TCFE8   =  Steels/Fe-Alloys  v8.1
 FROST1  =  FROST database v1.0
 TCFE7   =  Steels/Fe-Alloys  v7.0
 TCFE6   =  Steels/Fe-Alloys  v6.2
 TCFE5   =  Steels/Fe-Alloys  v5.0
 TCFE4   =  Steels/Fe-Alloys  v4.1
 TCFE3   =  Steels/Fe-Alloys  v3.1
 TCFE2   =  Steels/Fe-Alloys  v2.1
 TCFE1   =  Steels/Fe-Alloys  v1.0
 TCNI9   =  Ni-Alloys  v9.0 SNAPSHOT
 NI25    =  NI25 database
 TCNI8   =  Ni-Alloys  v8.1
 TCNI7   =  Ni-Alloys  v7.1
 TCNI6   =  Ni-Alloys  v6.0
 TCNI5   =  Ni-Alloys  v5.1
 TCNI4   =  Ni-Alloys  v4.0
 TCNI1   =  Ni-Alloys  v1.3
 TCAL5   =  Al-Alloys  v5.0
 TCAL4   =  Al-Alloys  v4.0
 TCAL3   =  Al-Alloys  v3.0
 TCAL2   =  Al-Alloys  v2.1
 TCAL1   =  Al-Alloys  v1.2
 TCMG4   =  Mg-Alloys  v4.0
 TCMG3   =  Mg-Alloys  v3.0
 TCMG2   =  Mg-Alloys  v2.0
 TCMG1   =  Mg-Alloys  v1.1
 TCTI1   =  Ti-Alloys  v1.0
 TCCU2   =  Cu-Alloys  v2.0
 TCCU1   =  Cu-Alloys  v1.0
 TCCC1   =  Cemented carbide  v1.0
 TCHEA2  =  High Entropy Alloy  v2.1
 TCHEA1  =  High Entropy Alloy  v1.0
 SSOL6   =  SGTE Alloy Solutions Database v6.0
 SSOL5   =  SGTE Alloy Solutions Database v5.0
 SSOL4   =  SGTE Alloy Solutions Database v4.9g
 SSOL2   =  SGTE Alloy Solutions Database v2.1
 SSUB6   =  SGTE Substances Database v6.0
 SSUB5   =  SGTE Substances Database v5.2
 SSUB4   =  SGTE Substances Database v4.1
 SSUB3   =  SGTE Substances Database v3.3
 SSUB2   =  SGTE Substances Database v2.2
 SNOB3   =  SGTE Noble Metal Alloys Database v3.1
 STBC2   =  SGTE Thermal Barrier Coating TDB v2.2
 STBC1   =  SGTE Thermal Barrier Coating TDB v1.1
 SALT1   =  SGTE Molten Salts Database v1.2
 SEMC2   =  TC Semi-Conductors  v2.1
 SLAG4   =  Fe-containing Slag  v4.1
 SLAG3   =  Fe-containing Slag  v3.2
 SLAG2   =  Fe-containing Slag  v2.2
 SLAG1   =  Fe-containing Slag  v1.2
 TCOX7   =  Metal Oxide Solutions  v7.0
 TCOX6   =  Metal Oxide Solutions  v6.0
 TCOX5   =  Metal Oxide Solutions  v5.1
 TCOX4   =  Metal Oxide Solutions  v4.1
 ION3    =  Ionic Solutions  v3.0
 ION2    =  Ionic Solutions  v2.6
 ION1    =  Ionic Solutions  v1.5
 NOX2    =  NPL Oxide Solutions Database v2.1
 TCNOBL1 =  Noble Metals Alloys v1.0
 TCSLD3  =  Solder Alloys  v3.2
 TCSLD2  =  Solder Alloys  v2.0
 TCSI1   =  Ultrapure Silicon  v1.2
 TCMP2   =  Materials Processing  v2.5
 TCES1   =  Combustion/Sintering  v1.1
 TCSC1   =  Super Conductor  v1.0
 TCFC1   =  SOFC Database v1.0
 NUMT2   =  Nuclear Materials  v2.1
 NUOX4   =  Nuclear Oxides  v4.2
 NUCL15  =  IRSN NUCLEA-15_4
 NUCL10  =  ThermoData NUCLEA Alloys-oxides TDB v10.2
 MEPH15  =  IRSN Mephista-15_1
 MEPH11  =  ThermoData MEPHISTA Nuclear Fuels TDB v11.2
 TCAQ3   =  Aqueous Solution  v3.0
 TCAQ2   =  Aqueous Solution  v2.6
 AQS2    =  TGG Aqueous Solution Database v2.6
 GCE2    =  TGG Geochemical/Environmental TDB v2.3
```

```
 FEDEMO  =  Iron Demo Database v2.0
 ALDEMO  =  Aluminum Demo Database v2.0
 NIDEMO  =  Nickel Demo Database v1.0
 CUDEMO  =  Copper Demo Database v1.0
 SLDEMO  =  Solder Demo Database v1.0
 OXDEMO  =  Oxide Demo Database v1.0
 SUBDEMO =  Substance Demo Database v1.0
 PTERN   =  Public Ternary Alloys TDB v1.3
 PAQ2    =  Public Aqueous Soln (SIT) TDB v2.4
 PG35    =  G35 Binary Semi-Conductors TDB v1.2
 PURE5   =  SGTE Unary (Pure Elements) TDB v5.1
 MOB2    =  Alloys Mobility  v2.7
 MOB1    =  Alloys Mobility  v1.3
 MOBFE1  =  Steels/Fe-Alloys Mobility  v1.0
 MOBFE2  =  Steels/Fe-Alloys Mobility  v2.0
 MOBFE3  =  Steels/Fe-Alloys Mobility  v3.0
 MOBFE4  =  Steels/Fe-Alloys Mobility  v4.0
 MOBNI4  =  Ni-Alloys Mobility  v4.0
 MOBNI3  =  Ni-Alloys Mobility  v3.1
 MOBNI2  =  Ni-Alloys Mobility  v2.4
 MOBNI1  =  Ni-Alloys Mobility  v1.0
 MOBAL3  =  Al-Alloys Mobility  v3.0
 MOBAL2  =  Al-Alloys Mobility  v2.0
 MOBAL1  =  Al-Alloys Mobility  v1.0
 MOBCU1  =  Cu-Alloys Mobility  v1.0
 MOBCU2  =  Cu-Alloys Mobility  v2.0
 MOBMG1  =  Mg-Alloys Mobility  v1.0
 MOBSI1  =  Si-Alloys Mobility  v1.0
 MOBSLD1 =  Solder-Alloys Mobility  v1.0
 MOBTI2  =  Ti-Alloys Mobility  v2.0 SNAPSHOT
 MOBTI1  =  Ti-Alloys Mobility  v1.0
 MALDEMO =  Al-Alloys Mobility demo database v1.0
 MFEDEMO =  Fe-Alloys Mobility demo database v2.0
 MNIDEMO =  Ni-Alloys Mobility demo database v1.0
 MCUDEMO =  Cu-Alloys Mobility demo database v1.0
 USER    =  User defined Database

DATABASE NAME /TCFE9/: user tcex11.tdb
 Current database: User defined Database
This database does not support the DATABASE_INFORMATION command

 VA                     /-  DEFINED
TDB_USER: def-sys cu s o h
   ... the command in full is DEFINE_SYSTEM
 CU                     S                      O
 H  DEFINED
TDB_USER: l-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENT/:
 GAS:G       :CU CU1H1 CU1H1O1 CU1O1 CU1S1 CU2 CU2S1 H H1O1 H1O1S1_HSO
  H1O1S1_SOH H1O2 H1S1 H2 H2O1 H2O1S1_H2SO H2O1S1_HSOH H2O2 H2O4S1 H2S1 H2S2
  O O1S1 O1S2 O2 O2S1 O3 O3S1 S S2 S3 S4 S5 S6 S7 S8:
 CU          :CU:
 CU2O        :CU2O1:
 CU2O_L      :CU2O1:
 CU2S        :CU2S1:
 CU2SO4      :CU2O4S1:
 CU2SO5      :CU2O5S1:
 CU2S_L      :CU2S1:
 CU2S_S2     :CU2S1:
 CU2S_S3     :CU2S1:
 CUO         :CU1O1:
 CUS         :CU1S1:
 CUSO4       :CU1O4S1:
 CU_L        :CU:
 H2O2_L      :H2O2:
 H2O_L       :H2O1:
 H2SO4_L     :H2O4S1:
 S           :S:
 S_L         :S:
 S_S2        :S:
TDB_USER:Hit RETURN to continue
TDB_USER: get
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'TCS public data set for gaseous species, stoichiometric solids and
      liquids in the Cu-Fe-H-N-O-S system.'
 -OK-
TDB_USER: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: ?
   ... the command in full is HELP
 ADD_INITIAL_EQUILIBRIUM  EXIT                     REINITIATE_MODULE
 ADVANCED_OPTIONS         GOTO_MODULE              SAVE_WORKSPACES
 AMEND_STORED_EQUILIBRIA  HELP                     SELECT_EQUILIBRIUM
 BACK                     INFORMATION              SET_ALL_START_VALUES
 CHANGE_STATUS            LIST_AXIS_VARIABLE       SET_AXIS_VARIABLE
 COMPUTE_EQUILIBRIUM      LIST_CONDITIONS          SET_CONDITION
 COMPUTE_TRANSITION       LIST_EQUILIBRIUM         SET_INPUT_AMOUNTS
 CREATE_NEW_EQUILIBRIUM   LIST_INITIAL_EQUILIBRIA  SET_INTERACTIVE
 DEFINE_COMPONENTS        LIST_STATUS              SET_NUMERICAL_LIMITS
 DEFINE_DIAGRAM           LIST_SYMBOLS             SET_REFERENCE_STATE
 DEFINE_MATERIAL          LOAD_INITIAL_EQUILIBRIUM SET_START_CONSTITUTION
 DELETE_INITIAL_EQUILIB   MACRO_FILE_OPEN          SET_START_VALUE
 DELETE_SYMBOL            MAP                      SHOW_VALUE
 ENTER_SYMBOL             POST                     STEP_WITH_OPTIONS
 EVALUATE_FUNCTIONS       READ_WORKSPACES          TABULATE
POLY_3: li-st
   ... the command in full is LIST_STATUS
Option /CPS/:
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 CU                      ENTERED   SER
 H                       ENTERED   SER
 O                       ENTERED   SER
```

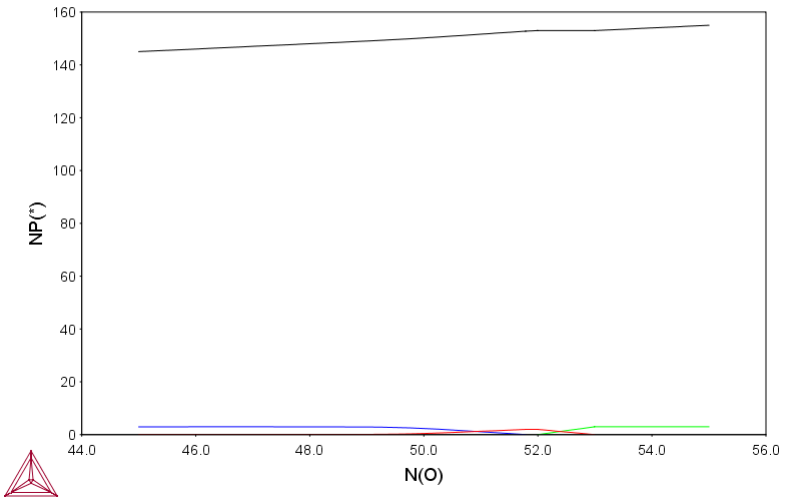
```
 S                       ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 S_S2                    ENTERED      0.000000E+00    0.000000E+00
 S_L                     ENTERED      0.000000E+00    0.000000E+00
 S                       ENTERED      0.000000E+00    0.000000E+00
 H2SO4_L                 ENTERED      0.000000E+00    0.000000E+00
 H2O_L                   ENTERED      0.000000E+00    0.000000E+00
 H2O2_L                  ENTERED      0.000000E+00    0.000000E+00
 CU_L                    ENTERED      0.000000E+00    0.000000E+00
 CUSO4                   ENTERED      0.000000E+00    0.000000E+00
 CUS                     ENTERED      0.000000E+00    0.000000E+00
 CUO                     ENTERED      0.000000E+00    0.000000E+00
 CU2S_S3                 ENTERED      0.000000E+00    0.000000E+00
 CU2S_S2                 ENTERED      0.000000E+00    0.000000E+00
 CU2S_L                  ENTERED      0.000000E+00    0.000000E+00
 CU2SO5                  ENTERED      0.000000E+00    0.000000E+00
 CU2SO4                  ENTERED      0.000000E+00    0.000000E+00
 CU2S                    ENTERED      0.000000E+00    0.000000E+00
 CU2O_L                  ENTERED      0.000000E+00    0.000000E+00
 CU2O                    ENTERED      0.000000E+00    0.000000E+00
 CU                      ENTERED      0.000000E+00    0.000000E+00
 GAS                     ENTERED      0.000000E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 CU          ENTERED    H15O10.5S1  ENTERED    O           ENTERED
 CU1H1       ENTERED    H1O1        ENTERED    O1S1        ENTERED
 CU1H10O9S1  ENTERED    H1O1S1_HSO  ENTERED    O1S2        ENTERED
 CU1H1O1     ENTERED    H1O1S1_SOH  ENTERED    O2          ENTERED
 CU1H2O2     ENTERED    H1O2        ENTERED    O2S1        ENTERED
 CU1H2O5S1   ENTERED    H1S1        ENTERED    O3          ENTERED
 CU1H6O7S1   ENTERED    H2          ENTERED    O3S1        ENTERED
 CU1O1       ENTERED    H2O1        ENTERED    S           ENTERED
 CU1O4S1     ENTERED    H2O1S1_H2SO ENTERED    S2          ENTERED
 CU1S1       ENTERED    H2O1S1_HSOH ENTERED    S3          ENTERED
 CU2         ENTERED    H2O2        ENTERED    S4          ENTERED
 CU2O1       ENTERED    H2O4S1      ENTERED    S5          ENTERED
 CU2O4S1     ENTERED    H2S1        ENTERED    S6          ENTERED
 CU2O5S1     ENTERED    H2S2        ENTERED    S7          ENTERED
 CU2S1       ENTERED    H4O5S1      ENTERED    S8          ENTERED
 H           ENTERED    H6O6S1      ENTERED    VA          ENTERED
 H1O8S1      ENTERED    H8O7S1      ENTERED
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: @@ Assume initially that we have one mole of Cu2S and 50 moles water vapor
POLY_3: s-i-a n(cu2s1)=1,n(h2o1)=50
   ... the command in full is SET_INPUT_AMOUNTS
POLY_3: set-cond t=1400,p=101325
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 N(CU)=2, N(S)=1, N(H)=100, N(O)=50, T=1400, P=1.01325E5
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           685 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: USER

 Conditions:
 N(CU)=2, N(S)=1, N(H)=100, N(O)=50, T=1400, P=1.01325E5
 DEGREES OF FREEDOM 0

 Temperature   1400.00 K (  1126.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.53000E+02,  Mass in grams  1.05989E+03
 Total Gibbs energy -2.75931E+07,  Enthalpy -9.82382E+06,  Volume  5.76972E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 CU                      2.0000E+00  1.1991E-01 1.6098E-03 -7.4867E+04 SER
 H                       1.0000E+02  9.5095E-02 9.5714E-06 -1.3452E+05 SER
 O                       5.0000E+01  7.5475E-01 5.1729E-11 -2.7570E+05 SER
 S                       1.0000E+00  3.0248E-02 2.0746E-08 -2.0593E+05 SER

 GAS                         Status ENTERED     Driving force  0.0000E+00
 Moles 1.5022E+02, Mass 9.0794E+02, Volume fraction 1.0000E+00  Mass fractions:
 O   8.81060E-01  H   1.11009E-01  S   7.92556E-03  CU  5.01241E-06
 Constitution:
 H2O1          9.86660E-01  CU1H1O1      1.96753E-08  CU1O1        8.58177E-12
 H2            8.86811E-03  O3S1         1.43507E-08  H2O2         5.46461E-12
 O2S1          4.44169E-03  H2O1S1_HSOH  7.52014E-09  H2O1S1_H2SO  3.12748E-12
 H2S1          2.10471E-05  S            4.30477E-09  H2O4S1       3.10120E-12
 O1S1          5.63051E-06  O2           2.46248E-09  S3           1.29650E-12
 CU            1.32327E-06  H1O1S1_SOH   1.77241E-09  H1O2         4.13438E-13
 H1O1          1.00104E-06  CU1S1        1.23642E-09  S4           3.25596E-18
 H             4.55656E-07  CU2          4.47851E-10  S5           1.21560E-21
 H1S1          3.40802E-07  CU2S1        2.11636E-10  O3           1.70006E-22
 S2            1.38936E-07  H2S2         1.77731E-10  S6           5.54892E-27
 CU1H1         8.04525E-08  O            4.66615E-11  S8           1.00000E-30
 O1S2          2.49875E-08  H1O1S1_HSO   3.35706E-11  S7           1.00000E-30

 CU2S_S3                     Status ENTERED     Driving force  0.0000E+00
 Moles 2.3266E+00, Mass 1.2343E+02, Volume fraction 0.0000E+00  Mass fractions:
 CU  7.98557E-01  S   2.01443E-01  O   0.00000E+00  H   0.00000E+00

 CU_L                        Status ENTERED     Driving force  0.0000E+00
 Moles 4.4883E-01, Mass 2.8522E+01, Volume fraction 0.0000E+00  Mass fractions:
 CU  1.00000E+00  S   0.00000E+00  O   0.00000E+00  H   0.00000E+00
POLY_3:Hit RETURN to continue
POLY_3: @@ Now set the status of the diginite (CU2S_S3) to be fixed with
POLY_3: @@ zero amount. This means that this is reduced completely
POLY_3: c-s
   ... the command in full is CHANGE_STATUS
For phases, species or components? /PHASES/:
Phase name(s): cu2s_s3
Status: /ENTERED/: fix
Number of mole formula units /0/: 0
POLY_3: @@ There are now too many conditions. The gas must be allowed to vary
POLY_3: @@ in composition to find the correct oxygen potential
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
```

```
 N(CU)=2, N(S)=1, N(H)=100, N(O)=50, T=1400, P=1.01325E5
 FIXED PHASES
 CU2S_S3=0
 DEGREES OF FREEDOM -1
POLY_3:Hit RETURN to continue
POLY_3: set-c n(o)=none
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 N(CU)=2, N(S)=1, N(H)=100, T=1400, P=1.01325E5
 FIXED PHASES
 CU2S_S3=0
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    10 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: USER

 Conditions:
 N(CU)=2, N(S)=1, N(H)=100, T=1400, P=1.01325E5
 FIXED PHASES
 CU2S_S3=0
 DEGREES OF FREEDOM 0

 Temperature   1400.00 K (  1126.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.54785E+02,  Mass in grams  1.08845E+03
 Total Gibbs energy -2.80759E+07,  Enthalpy -1.00131E+07,  Volume  5.85888E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 CU                      2.0000E+00  1.1676E-01 1.6098E-03 -7.4867E+04 SER
 H                       1.0000E+02  9.2600E-02 6.5700E-06 -1.3890E+05 SER
 O                       5.1785E+01  7.6118E-01 1.0863E-10 -2.6707E+05 SER
 S                       1.0000E+00  2.9455E-02 2.0746E-08 -2.0593E+05 SER

 GAS                         Status ENTERED     Driving force  0.0000E+00
 Moles 1.5278E+02, Mass 9.6136E+02, Volume fraction 1.0000E+00  Mass fractions:
 O   8.61805E-01  H   1.04841E-01  S   3.33486E-02  CU  4.75131E-06
 Constitution:
 H2O1          9.76211E-01  O1S2          5.24705E-08  H2O4S1        2.84109E-11
 O2S1          1.95855E-02  CU1H1O1       2.83599E-08  CU1O1         1.80206E-11
 H2            4.17844E-03  O2            1.08582E-08  H2O2          1.13535E-11
 O1S1          1.18234E-05  H2O1S1_HSOH   7.44050E-09  H2O1S1_H2SO   3.09435E-12
 H2S1          9.91688E-06  S             4.30477E-09  S3            1.29650E-12
 H1O1          1.44290E-06  H1O1S1_SOH    2.55475E-09  H1O2          1.25138E-12
 CU            1.32327E-06  CU1S1         1.23642E-09  S4            3.25596E-18
 H             3.12773E-07  CU2           4.47851E-10  O3            1.57414E-21
 H1S1          2.33934E-07  CU2S1         2.11636E-10  S5            1.21560E-21
 S2            1.38936E-07  O             9.79832E-11  S6            5.54892E-27
 O3S1          1.32878E-07  H2S2          8.37427E-11  S8            1.00000E-30
 CU1H1         5.52244E-08  H1O1S1_HSO    4.83886E-11  S7            1.00000E-30

 CU_L                        Status ENTERED     Driving force  0.0000E+00
 Moles 1.9999E+00, Mass 1.2709E+02, Volume fraction 0.0000E+00  Mass fractions:
 CU  1.00000E+00  S   0.00000E+00  O   0.00000E+00  H   0.00000E+00

 CU2S_S3                     Status FIXED       Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 CU  7.98557E-01  S   2.01443E-01  O   0.00000E+00  H   0.00000E+00
POLY_3: sh n(*)
   ... the command in full is SHOW_VALUE
 N(CU)=2, N(H)=100., N(O)=51.784749, N(S)=1.
POLY_3:Hit RETURN to continue
POLY_3: @@ If we have too much oxygen we may get some copper oxides,
POLY_3: @@ check which one is the closest to be stable
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 CU2S_S3                 FIXED        0.000000E+00    0.000000E+00
 CU_L                    ENTERED      0.000000E+00    1.999928E+00
 GAS                     ENTERED      0.000000E+00    1.527848E+02
 CU2S_L                  ENTERED     -3.931114E-04    0.000000E+00
 CU2S_S2                 ENTERED     -3.309936E-02    0.000000E+00
 CU                      ENTERED     -3.549960E-02    0.000000E+00
 CU2S                    ENTERED     -3.332974E-01    0.000000E+00
 CU2O                    ENTERED     -1.086153E+00    0.000000E+00
 CU2O_L                  ENTERED     -1.231036E+00    0.000000E+00
 H2O_L                   ENTERED     -1.738865E+00    0.000000E+00
 CUS                     ENTERED     -3.173417E+00    0.000000E+00
 CUO                     ENTERED     -3.229722E+00    0.000000E+00
 CU2SO4                  ENTERED     -3.322206E+00    0.000000E+00
 ENTERED PHASES WITH DRIVING FORCE LESS THAN   -3.797595E+00
 CU2SO5 CUSO4 H2SO4_L H2O2_L S_L S_S2 S
POLY_3: @@ Set Cu2O to fix with zero amount and remove the fix status of CU2S_S3
POLY_3: c-s p cu2o=fix 0
   ... the command in full is CHANGE_STATUS
POLY_3: c-s p cu2s_s3
   ... the command in full is CHANGE_STATUS
Status: /ENTERED/:
Start value, number of mole formula units /0/:
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    39 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: USER

 Conditions:
 N(CU)=2, N(S)=1, N(H)=100, T=1400, P=1.01325E5
 FIXED PHASES
 CU2O=0
 DEGREES OF FREEDOM 0

 Temperature   1400.00 K (  1126.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.54993E+02,  Mass in grams  1.09178E+03
 Total Gibbs energy -2.81294E+07,  Enthalpy -1.00609E+07,  Volume  5.85900E+00
```

```
 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 CU                      2.0000E+00  1.1641E-01 1.6098E-03 -7.4867E+04 SER
 H                       1.0000E+02  9.2317E-02 1.2909E-06 -1.5784E+05 SER
 O                       5.1993E+01  7.6191E-01 2.8253E-09 -2.2914E+05 SER
 S                       1.0000E+00  2.9365E-02 3.0696E-11 -2.8178E+05 SER

 GAS                          Status ENTERED     Driving force  0.0000E+00
 Moles 1.5299E+02, Mass 9.6469E+02, Volume fraction 1.0000E+00  Mass fractions:
 O   8.62282E-01  H   1.04479E-01  S   3.32335E-02  CU  4.97350E-06
 Constitution:
 H2O1          9.80215E-01  H2O4S1        7.42671E-10  H1O1S1_HSO   3.65881E-13
 O2S1          1.96037E-02  H2S1          5.66454E-10  CU2S1        3.13135E-13
 H2            1.61310E-04  CU1O1         4.68706E-10  S2           3.04157E-13
 H1O1          7.37378E-06  CU2           4.47851E-10  H2O1S1_H2SO  4.59716E-15
 O2            7.34547E-06  H2O2          2.96508E-10  O3           2.76971E-17
 O3S1          3.45929E-06  H1O2          1.66331E-10  H2S2         7.07748E-18
 CU            1.32327E-06  H1S1          6.80080E-11  S3           4.19951E-21
 O1S1          4.55002E-07  H1O1S1_SOH    1.93172E-11  S4           1.56044E-29
 CU1H1O1       1.44930E-07  H2O1S1_HSOH   1.10541E-11  S7           1.00000E-30
 H             6.14543E-08  S             6.36932E-12  S5           1.00000E-30
 CU1H1         1.08506E-08  O1S2          2.98765E-12  S6           1.00000E-30
 O             2.54848E-09  CU1S1         1.82939E-12  S8           1.00000E-30

 CU_L                         Status ENTERED     Driving force  0.0000E+00
 Moles 1.9999E+00, Mass 1.2709E+02, Volume fraction 0.0000E+00  Mass fractions:
 CU  1.00000E+00  S   0.00000E+00  O   0.00000E+00  H   0.00000E+00

 CU2O                         Status FIXED       Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 CU  8.88190E-01  O   1.11810E-01  S   0.00000E+00  H   0.00000E+00
POLY_3: show n(*)
   ... the command in full is SHOW_VALUE
 N(CU)=2, N(H)=100., N(O)=51.992866, N(S)=1.
POLY_3:Hit RETURN to continue
POLY_3: @@ The ratio N(O) to N(H) should thus be between 0.5178 and 0.52
POLY_3: @@ in order to reduce all Cu2S and not forming any Cu2O
POLY_3: @@ Make a diagram showing this amount of phases
POLY_3: c-st p cu2o
   ... the command in full is CHANGE_STATUS
Status: /ENTERED/:
Start value, number of mole formula units /0/:
POLY_3: s-a-v 1 n(o)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 45
Max value /1/: 55
Increment /.25/:
POLY_3: s-c n(o)
   ... the command in full is SET_CONDITION
Value /51.99286556/:
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex11 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    51.9929
...OK

 Phase Region from    51.9929     for:
     GAS
     CU_L
 Global check of adding phase at  5.19929E+01
 Calculated     2 equilibria

 Phase Region from    51.9929     for:
     GAS
     CU2O
     CU_L
 Global check of removing phase at  5.29928E+01
 Calculated     6 equilibria

 Phase Region from    52.9928     for:
     GAS
     CU2O
 Global test at  5.49929E+01 .... OK
 Terminating at    55.0000
 Calculated    12 equilibria

 Phase Region from    51.9929     for:
     GAS
     CU_L
 Global check of adding phase at  5.17847E+01
 Calculated     3 equilibria

 Phase Region from    51.7847     for:
     GAS
     CU2S_S3
     CU_L
 Global test at  4.99929E+01 .... OK
 Global test at  4.74929E+01 .... OK
 Global test at  4.50000E+01 .... OK
 Terminating at    45.0000
 Calculated    31 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex11\tcex
 11.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST: s-d-a x n(o)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y np(*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST: set-title example 11a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 11a

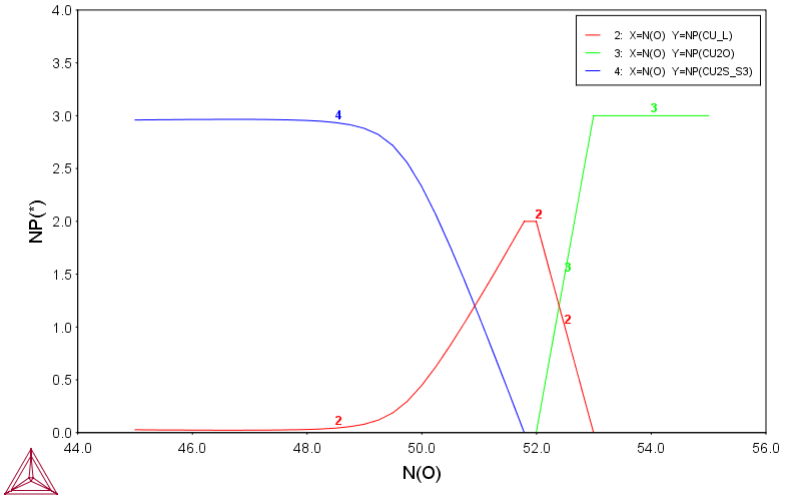
2018.02.19.08.20.48
USER: CU, H, O, S
N(CU)=2., N(S)=1., N(H)=100., T=1400, P=1.01325E5




```
POST:
POST:Hit RETURN to continue
POST: s-lab d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: s-s y n 0 4
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 11b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 11b

2018.02.19.08.20.48
USER: CU, H, O, S
N(CU)=2., N(S)=1., N(H)=100., T=1400, P=1.01325E5




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex12

About

```
SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex12\tcex12.TCM" set-echo
SYS:
SYS: @@ Tabulation of thermodynamic data for reactions
SYS:
SYS: @@ This example shows a number of independent cases using
SYS: @@ the TABULATE_REACTION (TAB) module to tabulate thermodynamic
SYS: @@ data for reactions.
SYS:
SYS: @@ Note that a SSUB database license is required to run
SYS: @@ the example.
SYS:
SYS: @@ Each case is separated by a line such as this
SYS: @@ ============================
SYS: set-log ex12,,
SYS: go tab
   ... the command in full is GOTO_MODULE
TAB: ?
   ... the command in full is HELP
 BACK                    LIST_SUBSTANCES          SWITCH_DATABASE
 ENTER_FUNCTION          MACRO_FILE_OPEN          TABULATE_DERIVATIVES
 ENTER_REACTION          PATCH                    TABULATE_REACTION
 EXIT                    SET_ENERGY_UNIT          TABULATE_SUBSTANCE
 GOTO_MODULE             SET_INTERACTIVE
 HELP                    SET_PLOT_FORMAT
TAB: @@ Tabulate data for a reaction
TAB: tab-rea 3H2+N2=2N1H3;
   ... the command in full is TABULATE_REACTION
 Use one of these databases

 TCFE9   =  Steels/Fe-Alloys  v9.0
 TCFE10  =  Steels/Fe-Alloys  v10.0 SNAPSHOT
 TCFE8   =  Steels/Fe-Alloys  v8.1
 FROST1  =  FROST database v1.0
 TCFE7   =  Steels/Fe-Alloys  v7.0
 TCFE6   =  Steels/Fe-Alloys  v6.2
 TCFE5   =  Steels/Fe-Alloys  v5.0
 TCFE4   =  Steels/Fe-Alloys  v4.1
 TCFE3   =  Steels/Fe-Alloys  v3.1
 TCFE2   =  Steels/Fe-Alloys  v2.1
 TCFE1   =  Steels/Fe-Alloys  v1.0
 TCNI9   =  Ni-Alloys  v9.0 SNAPSHOT
 NI25    =  NI25 database
 TCNI8   =  Ni-Alloys  v8.1
 TCNI7   =  Ni-Alloys  v7.1
 TCNI6   =  Ni-Alloys  v6.0
 TCNI5   =  Ni-Alloys  v5.1
 TCNI4   =  Ni-Alloys  v4.0
 TCNI1   =  Ni-Alloys  v1.3
 TCAL5   =  Al-Alloys  v5.0
 TCAL4   =  Al-Alloys  v4.0
 TCAL3   =  Al-Alloys  v3.0
 TCAL2   =  Al-Alloys  v2.1
 TCAL1   =  Al-Alloys  v1.2
 TCMG4   =  Mg-Alloys  v4.0
 TCMG3   =  Mg-Alloys  v3.0
 TCMG2   =  Mg-Alloys  v2.0
 TCMG1   =  Mg-Alloys  v1.1
 TCTI1   =  Ti-Alloys  v1.0
 TCCU2   =  Cu-Alloys  v2.0
 TCCU1   =  Cu-Alloys  v1.0
 TCCC1   =  Cemented carbide  v1.0
 TCHEA2  =  High Entropy Alloy  v2.1
 TCHEA1  =  High Entropy Alloy  v1.0
 SSOL6   =  SGTE Alloy Solutions Database v6.0
 SSOL5   =  SGTE Alloy Solutions Database v5.0
 SSOL4   =  SGTE Alloy Solutions Database v4.9g
 SSOL2   =  SGTE Alloy Solutions Database v2.1
 SSUB6   =  SGTE Substances Database v6.0
 SSUB5   =  SGTE Substances Database v5.2
 SSUB4   =  SGTE Substances Database v4.1
 SSUB3   =  SGTE Substances Database v3.3
 SSUB2   =  SGTE Substances Database v2.2
 SNOB3   =  SGTE Noble Metal Alloys Database v3.1
 STBC2   =  SGTE Thermal Barrier Coating TDB v2.2
 STBC1   =  SGTE Thermal Barrier Coating TDB v1.1
 SALT1   =  SGTE Molten Salts Database v1.2
 SEMC2   =  TC Semi-Conductors  v2.1
 SLAG4   =  Fe-containing Slag  v4.1
 SLAG3   =  Fe-containing Slag  v3.2
 SLAG2   =  Fe-containing Slag  v2.2
 SLAG1   =  Fe-containing Slag  v1.2
 TCOX7   =  Metal Oxide Solutions  v7.0
 TCOX6   =  Metal Oxide Solutions  v6.0
 TCOX5   =  Metal Oxide Solutions  v5.1
 TCOX4   =  Metal Oxide Solutions  v4.1
 ION3    =  Ionic Solutions  v3.0
 ION2    =  Ionic Solutions  v2.6
 ION1    =  Ionic Solutions  v1.5
 NOX2    =  NPL Oxide Solutions Database v2.1
 TCNOBL1 =  Noble Metals Alloys v1.0
 TCSLD3  =  Solder Alloys  v3.2
 TCSLD2  =  Solder Alloys  v2.0
 TCSI1   =  Ultrapure Silicon  v1.2
 TCMP2   =  Materials Processing  v2.5
 TCES1   =  Combustion/Sintering  v1.1
 TCSC1   =  Super Conductor  v1.0
 TCFC1   =  SOFC Database v1.0
 NUMT2   =  Nuclear Materials  v2.1
 NUOX4   =  Nuclear Oxides  v4.2
 NUCL15  =  IRSN NUCLEA-15_4
 NUCL10  =  ThermoData NUCLEA Alloys-oxides TDB v10.2
 MEPH15  =  IRSN Mephista-15_1
 MEPH11  =  ThermoData MEPHISTA Nuclear Fuels TDB v11.2
 TCAQ3   =  Aqueous Solution  v3.0
 TCAQ2   =  Aqueous Solution  v2.6
 AQS2    =  TGG Aqueous Solution Database v2.6
 GCE2    =  TGG Geochemical/Environmental TDB v2.3
 FEDEMO  =  Iron Demo Database v2.0
 ALDEMO  =  Aluminum Demo Database v2.0
 NIDEMO  =  Nickel Demo Database v1.0
```

```
 CUDEMO  =  Copper Demo Database v1.0
 SLDEMO  =  Solder Demo Database v1.0
 OXDEMO  =  Oxide Demo Database v1.0
 SUBDEMO =  Substance Demo Database v1.0
 PTERN   =  Public Ternary Alloys TDB v1.3
 PAQ2    =  Public Aqueous Soln (SIT) TDB v2.4
 PG35    =  G35 Binary Semi-Conductors TDB v1.2
 PURE5   =  SGTE Unary (Pure Elements) TDB v5.1
 MOB2    =  Alloys Mobility  v2.7
 MOB1    =  Alloys Mobility  v1.3
 MOBFE1  =  Steels/Fe-Alloys Mobility  v1.0
 MOBFE2  =  Steels/Fe-Alloys Mobility  v2.0
 MOBFE3  =  Steels/Fe-Alloys Mobility  v3.0
 MOBFE4  =  Steels/Fe-Alloys Mobility  v4.0
 MOBNI4  =  Ni-Alloys Mobility  v4.0
 MOBNI3  =  Ni-Alloys Mobility  v3.1
 MOBNI2  =  Ni-Alloys Mobility  v2.4
 MOBNI1  =  Ni-Alloys Mobility  v1.0
 MOBAL3  =  Al-Alloys Mobility  v3.0
 MOBAL2  =  Al-Alloys Mobility  v2.0
 MOBAL1  =  Al-Alloys Mobility  v1.0
 MOBCU1  =  Cu-Alloys Mobility  v1.0
 MOBCU2  =  Cu-Alloys Mobility  v2.0
 MOBMG1  =  Mg-Alloys Mobility  v1.0
 MOBSI1  =  Si-Alloys Mobility  v1.0
 MOBSLD1 =  Solder-Alloys Mobility  v1.0
 MOBTI2  =  Ti-Alloys Mobility  v2.0 SNAPSHOT
 MOBTI1  =  Ti-Alloys Mobility  v1.0
 MALDEMO =  Al-Alloys Mobility demo database v1.0
 MFEDEMO =  Fe-Alloys Mobility demo database v2.0
 MNIDEMO =  Ni-Alloys Mobility demo database v1.0
 MCUDEMO =  Cu-Alloys Mobility demo database v1.0
 USER    =  User defined Database

DATABASE NAME /TCFE9/: SSUB5
 THERMODYNAMIC DATABASE module
 Current database: SGTE Substances Database v5.2

 VA  DEFINED
   ... the command in full is REJECT
 VA  DEFINED
 REINITIATING GES .....
   ... the command in full is DEFINE_SPECIES
 H2                      N2                      H3N1
   DEFINED
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

   H2<G> JANAF THERMOCHEMICAL TABLES SGTE **
      H2<G> H2<G>
      HYDROGEN<G>
      STANDARD STATE FROM CODATA KEY VALUES. CP FROM JANAF PUB. 3/61
   H3N1<G> T.C.R.A.S. Class: 2
      H3N1<G> NH3<G>
      AMMONIA <GAS>
   N2<G> JANAF THERMOCHEMICAL TABLES SGTE **
      N2<G> N2<G>
      NITROGEN <DIATOMIC GAS>
      PUBLISHED BY JANAF AT 09/65
 -OK-
Pressure /100000/: 100000
Low temperature limit /298.15/: 298.15
High temperature limit /2000/: 2000
Step in temperature /100/: 100

Output file /SCREEN/:

              O U T P U T  F R O M  T H E R M O - C A L C
              2018. 2.19                          8.22. 0


 Reaction:  3H2<G>+N2<G>=2H3N1<G>
 H2<GAS>
 N2<GAS>
 H3N1<GAS>

 ****************************************************************************
    T      Delta-Cp      Delta-H       Delta-S       Delta-G
   (K)    (Joule/K)      (Joule)      (Joule/K)      (Joule)
 ****************************************************************************
  298.15  -4.44006E+01  -9.18800E+04  -1.98115E+02  -3.28120E+04
  300.00  -4.43267E+01  -9.19621E+04  -1.98389E+02  -3.24452E+04
  400.00  -3.92294E+01  -9.61533E+04  -2.10482E+02  -1.19604E+04
  500.00  -3.34122E+01  -9.97861E+04  -2.18613E+02   9.52022E+03
  600.00  -2.77768E+01  -1.02842E+05  -2.24200E+02   3.16779E+04
  700.00  -2.26324E+01  -1.05358E+05  -2.28088E+02   5.43040E+04
  800.00  -1.81080E+01  -1.07390E+05  -2.30808E+02   7.72568E+04
  900.00  -1.41889E+01  -1.09000E+05  -2.32710E+02   1.00438E+05
 1000.00  -1.08095E+01  -1.10245E+05  -2.34025E+02   1.23779E+05
 1100.00  -7.77802E+00  -1.11169E+05  -2.34908E+02   1.47229E+05
 1200.00  -5.07556E+00  -1.11807E+05  -2.35464E+02   1.70750E+05
 1300.00  -2.93467E+00  -1.12203E+05  -2.35782E+02   1.94314E+05
 1400.00  -1.19414E+00  -1.12407E+05  -2.35934E+02   2.17901E+05
 1500.00   2.55400E-01  -1.12452E+05  -2.35966E+02   2.41497E+05
 1600.00   1.49022E+00  -1.12363E+05  -2.35909E+02   2.65091E+05
 1700.00   2.56484E+00  -1.12159E+05  -2.35785E+02   2.88676E+05
 1800.00   3.51909E+00  -1.11854E+05  -2.35611E+02   3.12246E+05
 1900.00   4.38259E+00  -1.11458E+05  -2.35397E+02   3.35797E+05
 2000.00   5.17775E+00  -1.10980E+05  -2.35152E+02   3.59325E+05
TAB:Hit RETURN to continue
TAB: @@ Add a final column with a function. In this function
TAB: @@ you may use G, S, H, V, CP, T and R with the obvious
TAB: @@ meaning. You may also use H298 and ALPHA (thermal expansivity)
TAB: @@ and KAPPA (isothermal compressibility). In most databases
TAB: @@ there are no pressure dependence and thus V, ALPHA and KAPPA
TAB: @@ will not be correct.
TAB:
TAB: e-fun
   ... the command in full is ENTER_FUNCTION
```

Name: fef
Function: (g-h298)/t
&
TAB: t-r
... the command in full is TABULATE_REACTION
Same reaction? /Y/: y
Pressure /100000/: 100000
Low temperature limit /298.15/: 298.15
High temperature limit /2000/: 2000
Step in temperature /100/: 100

Output file /SCREEN/:

O U T P U T F R O M T H E R M O - C A L C
2018. 2.19 8.22. 0

Column 6: fef (G-H298)/T
Reaction: 3H2<G>+N2<G>=2H3N1<G>
H2<GAS>
N2<GAS>
H3N1<GAS>

T (K)	Delta-Cp (Joule/K)	Delta-H (Joule)	Delta-S (Joule/K)	Delta-G (Joule)	fef
298.15	-4.44006E+01	-9.18800E+04	-1.98115E+02	-3.28120E+04	1.98115E+02
300.00	-4.43267E+01	-9.19621E+04	-1.98389E+02	-3.24452E+04	1.98116E+02
400.00	-3.92294E+01	-9.61533E+04	-2.10482E+02	-1.19604E+04	1.99799E+02
500.00	-3.34122E+01	-9.97861E+04	-2.18613E+02	9.52022E+03	2.02800E+02
600.00	-2.77768E+01	-1.02842E+05	-2.24200E+02	3.16779E+04	2.05930E+02
700.00	-2.26324E+01	-1.05358E+05	-2.28088E+02	5.43040E+04	2.08834E+02
800.00	-1.81080E+01	-1.07390E+05	-2.30808E+02	7.72568E+04	2.11421E+02
900.00	-1.41889E+01	-1.09000E+05	-2.32710E+02	1.00438E+05	2.13687E+02
1000.00	-1.08095E+01	-1.10245E+05	-2.34025E+02	1.23779E+05	2.15659E+02
1100.00	-7.77802E+00	-1.11169E+05	-2.34908E+02	1.47229E+05	2.17372E+02
1200.00	-5.07556E+00	-1.11807E+05	-2.35464E+02	1.70750E+05	2.18858E+02
1300.00	-2.93467E+00	-1.12203E+05	-2.35782E+02	1.94314E+05	2.20149E+02
1400.00	-1.19414E+00	-1.12407E+05	-2.35934E+02	2.17901E+05	2.21272E+02
1500.00	2.55400E-01	-1.12452E+05	-2.35966E+02	2.41497E+05	2.22251E+02
1600.00	1.49022E+00	-1.12363E+05	-2.35909E+02	2.65091E+05	2.23107E+02
1700.00	2.56484E+00	-1.12159E+05	-2.35785E+02	2.88676E+05	2.23857E+02
1800.00	3.51909E+00	-1.11854E+05	-2.35611E+02	3.12246E+05	2.24515E+02
1900.00	4.38259E+00	-1.11458E+05	-2.35397E+02	3.35797E+05	2.25093E+02
2000.00	5.17775E+00	-1.10980E+05	-2.35152E+02	3.59325E+05	2.25602E+02

TAB:Hit RETURN to continue
TAB: t-r
... the command in full is TABULATE_REACTION
Same reaction? /Y/: y
Pressure /100000/: 100000
Low temperature limit /298.15/: 298.15
High temperature limit /2000/: 2000
Step in temperature /100/: 100

Output file /SCREEN/: tcex12a
Grapical output? /Y/: y
Plot column? /2/: 6

O U T P U T F R O M T H E R M O - C A L C
2018. 2.19 8.22. 0

Column 6: fef (G-H298)/T
Reaction: 3H2<G>+N2<G>=2H3N1<G>
H2<GAS>
N2<GAS>
H3N1<GAS>

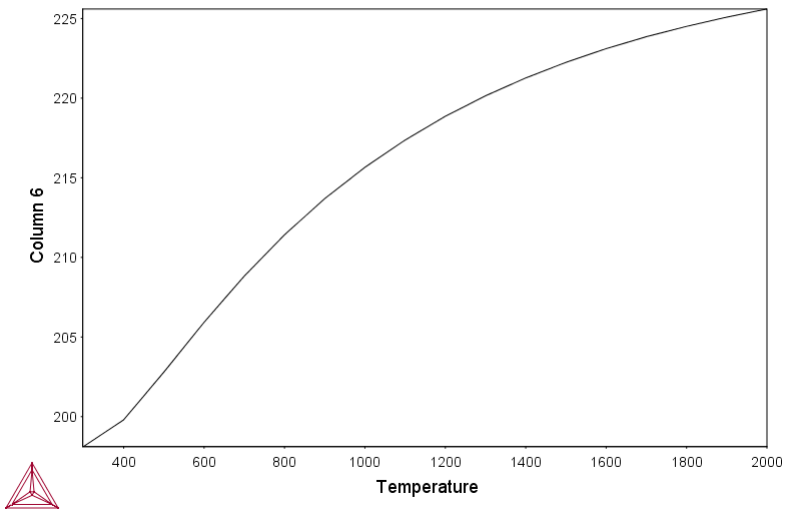
T (K)	Delta-Cp (Joule/K)	Delta-H (Joule)	Delta-S (Joule/K)	Delta-G (Joule)	fef
298.15	-4.44006E+01	-9.18800E+04	-1.98115E+02	-3.28120E+04	1.98115E+02
300.00	-4.43267E+01	-9.19621E+04	-1.98389E+02	-3.24452E+04	1.98116E+02
400.00	-3.92294E+01	-9.61533E+04	-2.10482E+02	-1.19604E+04	1.99799E+02
500.00	-3.34122E+01	-9.97861E+04	-2.18613E+02	9.52022E+03	2.02800E+02
600.00	-2.77768E+01	-1.02842E+05	-2.24200E+02	3.16779E+04	2.05930E+02
700.00	-2.26324E+01	-1.05358E+05	-2.28088E+02	5.43040E+04	2.08834E+02
800.00	-1.81080E+01	-1.07390E+05	-2.30808E+02	7.72568E+04	2.11421E+02
900.00	-1.41889E+01	-1.09000E+05	-2.32710E+02	1.00438E+05	2.13687E+02
1000.00	-1.08095E+01	-1.10245E+05	-2.34025E+02	1.23779E+05	2.15659E+02
1100.00	-7.77802E+00	-1.11169E+05	-2.34908E+02	1.47229E+05	2.17372E+02
1200.00	-5.07556E+00	-1.11807E+05	-2.35464E+02	1.70750E+05	2.18858E+02
1300.00	-2.93467E+00	-1.12203E+05	-2.35782E+02	1.94314E+05	2.20149E+02
1400.00	-1.19414E+00	-1.12407E+05	-2.35934E+02	2.17901E+05	2.21272E+02
1500.00	2.55400E-01	-1.12452E+05	-2.35966E+02	2.41497E+05	2.22251E+02
1600.00	1.49022E+00	-1.12363E+05	-2.35909E+02	2.65091E+05	2.23107E+02
1700.00	2.56484E+00	-1.12159E+05	-2.35785E+02	2.88676E+05	2.23857E+02
1800.00	3.51909E+00	-1.11854E+05	-2.35611E+02	3.12246E+05	2.24515E+02
1900.00	4.38259E+00	-1.11458E+05	-2.35397E+02	3.35797E+05	2.25093E+02
2000.00	5.17775E+00	-1.10980E+05	-2.35152E+02	3.59325E+05	2.25602E+02

POSTPROCESSOR VERSION 3.2

... the command in full is QUICK_EXPERIMENTAL_PLOT
... the command in full is SET_SCALING_STATUS
... the command in full is PLOT_DIAGRAM

REACTION TABULATION

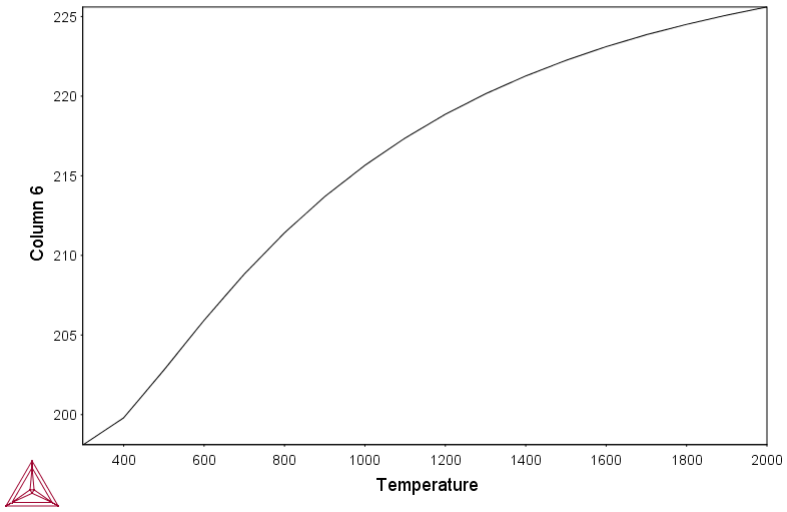
2018.02.19.08.22.04
SSUB5: H, N



POST:
POST: set-title example 12a
POST: plot
... the command in full is PLOT_DIAGRAM

example 12a

2018.02.19.08.22.04
SSUB5: H, N



POST:
POST:Hit RETURN to continue
POST: back
TAB:
TAB:
TAB: @@ In the Gibbs-Enery-System list the data using
TAB: go g
... the command in full is GOTO_MODULE
GIBBS ENERGY SYSTEM version 5.2
GES: l-d
... the command in full is LIST_DATA
OUTPUT TO SCREEN OR FILE /SCREEN/:
OPTIONS?: ?

OPTIONS?

Choose one or several of the following options for output:
* N the output is written as a ''user'' database format.
* P the output is written as a MACRO file for future input.
This is useful for creating setup files for assessments.
* S the symbols are suppressed.
* R the references for the parameters are listed
(only for some databases in which references are available)
* L the output is written suitable for a LaTeX preprocessor.

OPTIONS?: rs

1OUTPUT FROM GIBBS ENERGY SYSTEM ON PC/WINDOWS NT DATE 2018- 2-19
FROM DATABASE: SSUB5

ALL DATA IN SI UNITS
FUNCTIONS VALID FOR 298.15<T< 6000.00 K UNLESS OTHER LIMITS STATED

ELEMENT	STABLE ELEMENT REFERENCE	MASS	H298-H0	S298
0 VA	VACUUM	0.0000E+00	0.0000E+00	0.0000E+00
1 H	1/2_MOLE_H2(GAS)	1.0079E+00	4.2340E+03	6.5285E+01
2 N	1/2_MOLE_N2(GAS)	1.4007E+01	4.3350E+03	9.5751E+01

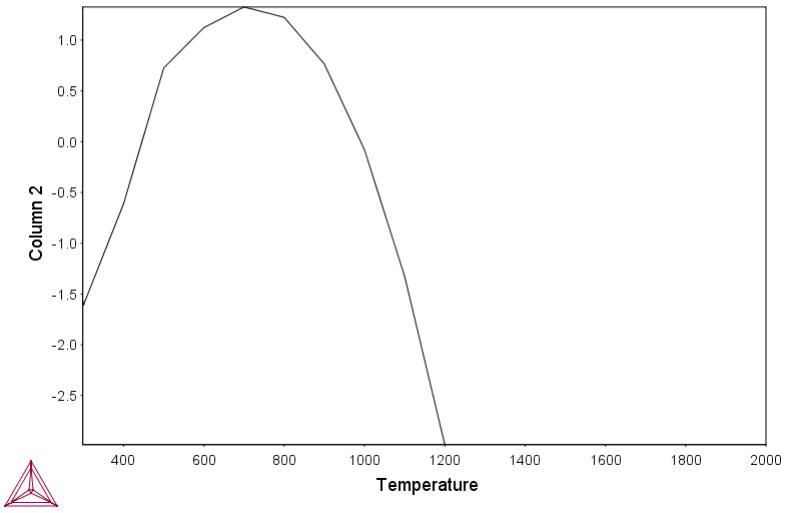
SPECIES	STOICHIOMETRY
1 H	H
2 H2	H2

```
   3 H3N1                                  H3N1
   4 N                                     N
   5 N2                                    N2
   6 VA                                    VA



 GAS
    CONSTITUENTS: H2,H3N1,N2

      G(GAS,H2;0)- 2 H298(1/2_MOLE_H2(GAS),H;0) = +F11227T+R*T*LN(1E-05*P)
           REFERENCE: 9480
      G(GAS,H3N1;0)- 3 H298(1/2_MOLE_H2(GAS),H;0)-H298(1/2_MOLE_N2(GAS),N;0)
           = +F11369T+R*T*LN(1E-05*P)
           REFERENCE: 9537
      G(GAS,N2;0)- 2 H298(1/2_MOLE_N2(GAS),N;0) = +F13668T+R*T*LN(1E-05*P)
           REFERENCE:11534

 LIST_OF_REFERENCES
 NUMBER  SOURCE
   REF9480   H2<G> JANAF THERMOCHEMICAL TABLES SGTE **
           H2<G> H2<G>
           HYDROGEN<G>
           STANDARD STATE FROM CODATA KEY VALUES. CP FROM JANAF PUB. 3/61
   REF9537   H3N1<G> T.C.R.A.S. Class: 2
           H3N1<G> NH3<G>
           AMMONIA <GAS>
   REF11534  N2<G> JANAF THERMOCHEMICAL TABLES SGTE **
           N2<G> N2<G>
           NITROGEN <DIATOMIC GAS>
           PUBLISHED BY JANAF AT 09/65

GES:Hit RETURN to continue
GES: back
TAB:
TAB: @@ Tabulate another reaction
TAB: @@ ========================================
TAB: t-r
   ... the command in full is TABULATE_REACTION
Same reaction? /Y/: n
Reaction: INP+GA=GAP+IN;
   ... the command in full is REJECT
 VA  DEFINED
 REINITIATING GES .....
   ... the command in full is DEFINE_SPECIES
 GA                      IN1P1                   IN
 GA1P1  DEFINED
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

   GA1<G> T.C.R.A.S. Class: 1
      GA1<G> Ga<G>
      GALLIUM <GAS>
   GA1P1<G> S.G.T.E.
      GA1P1<G> GaP<G>
      GALLIUM PHOSPHIDE <GAS>
      ASSESSED DATA BY C. CHATILLON MARCH 1994. Ga(g) and P2(g)
      from T.C.R.A.S.
   IN1<G> THERMODATA
      IN1<G> In<G>
      New Assessment (H_form and S only)
   IN1P1<G> CHATILLON(1994 March)
      IN1P1<G> InP<G>
      ASSESSED DATA BY C. CHATILLON MARCH 1994. In(g) and P2(g)
      from T.C.R.A.S.
   GA1P1 S.G.T.E.
      GA1P1 GaP
      GALLIUM PHOSPHIDE. Calphad, 18, 2, 177-222 (1994).
   GA1 S.G.T.E. **
      GA1 Ga
      GALLIUM
      Data from SGTE Unary DB , based on 81GLU/GUR (Ivtan Vol. 3)
      20080211 BC Tref 200 -> 298.15
   IN1P1 I. BARIN 3rd. Edition
      IN1P1 InP
      INDIUM MONOPHOSPHIDE. Data taken from Calphad, 18, 2, 177-222
      (1994)
   IN1 S.G.T.E. **
      IN1 In
      INDIUM
      Data from SGTE Unary DB
 -OK-
Pressure /100000/: 100000
Low temperature limit /298.15/: 298.15
High temperature limit /2000/: 2000
Step in temperature /100/: 100

Output file /tcex12a/: tcex12b
Grapical output? /Y/: Y
Plot column? /2/: 2

               O U T P U T  F R O M  T H E R M O - C A L C
               2018. 2.19                          8.22. 4


 Column 6: fef       (G-H298 )/T
 Reaction:  GA+IN1P1=IN+GA1P1
 GA stable as GA_S
 IN1P1 stable as IN1P1_S
 IN stable as IN_S
 GA1P1 stable as GA1P1_S

 ********************************************************************************
    T      Delta-Cp      Delta-H       Delta-S       Delta-G       fef
   (K)    (Joule/K)      (Joule)      (Joule/K)      (Joule)
 ********************************************************************************
  298.15  -1.56785E+00  -4.01610E+04   4.46600E+00  -4.14925E+04  -4.46600E+00
  300.00  -1.60915E+00  -4.01639E+04   4.45617E+00  -4.15008E+04  -4.46597E+00
  302.   ---- GA becomes GA_L ,delta-H =   5589.80
```

```
  400.00  -6.09329E-01  -4.59820E+04  -1.46756E+01  -4.01118E+04   1.23002E-01
  430.   ---- IN becomes IN_L ,delta-H =   3283.00
  500.00   7.26020E-01  -4.26605E+04  -6.95385E+00  -3.91835E+04   1.95492E+00
  600.00   1.12393E+00  -4.25671E+04  -6.78469E+00  -3.84963E+04   2.77457E+00
  700.00   1.32655E+00  -4.24423E+04  -6.59282E+00  -3.78274E+04   3.33376E+00
  800.00   1.22407E+00  -4.23120E+04  -6.41862E+00  -3.71771E+04   3.72988E+00
  900.00   7.64029E-01  -4.22095E+04  -6.29733E+00  -3.65419E+04   4.02125E+00
 1000.00  -8.12013E-02  -4.21720E+04  -6.25712E+00  -3.59149E+04   4.24608E+00
 1100.00  -1.32730E+00  -4.22391E+04  -6.32007E+00  -3.52870E+04   4.43091E+00
 1200.00  -2.98369E+00  -4.24512E+04  -6.50358E+00  -3.46469E+04   4.59509E+00
Temperature range exceeded for IN1P1

   ... the command in full is QUICK_EXPERIMENTAL_PLOT
   ... the command in full is SET_SCALING_STATUS
   ... the command in full is PLOT_DIAGRAM
```

REACTION TABULATION

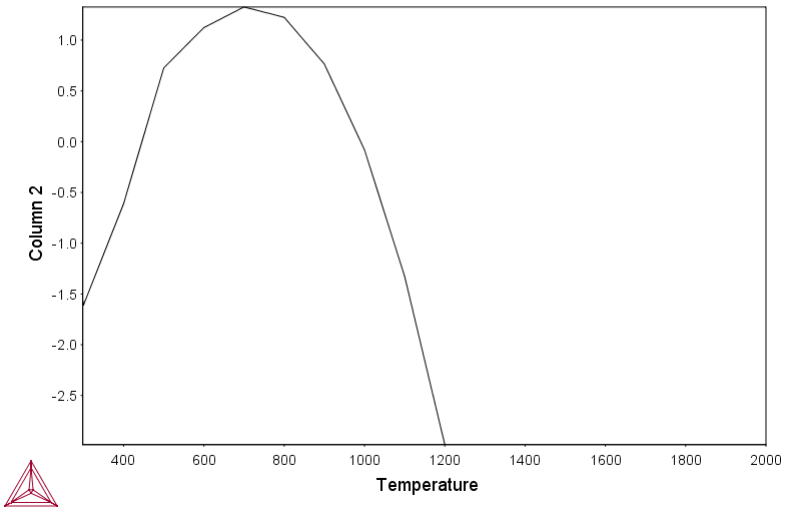
2018.02.19.08.22.04
SSUB5: GA, IN, P




```
POST:
POST: set-title example 12b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 12b

2018.02.19.08.22.05
SSUB5: GA, IN, P



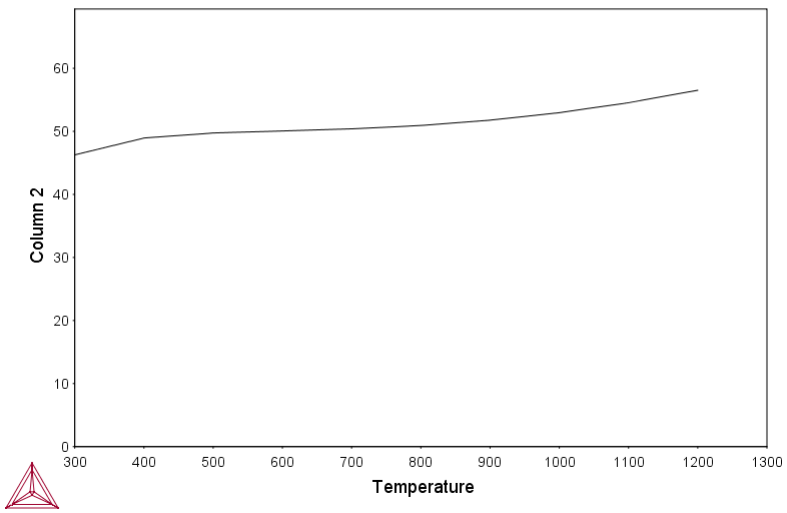

```
POST:
POST:Hit RETURN to continue
POST: back
TAB:
TAB:
TAB: @@ By default a species in a gas is not included in
TAB: @@ a tabulation, you must specify <GAS> if you want that
TAB: t-r n
   ... the command in full is TABULATE_REACTION
Reaction: INP<gas>+GA=GAP+IN;
   ... the command in full is REJECT
 VA  DEFINED
 REINITIATING GES .....
   ... the command in full is DEFINE_SPECIES
 GA                    IN1P1                  IN
 GA1P1  DEFINED
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

   GA1<G> T.C.R.A.S. Class: 1
      GA1<G> Ga<G>
      GALLIUM <GAS>
   GA1P1<G> S.G.T.E.
```

```
      GA1P1<G> GaP<G>
      GALLIUM PHOSPHIDE <GAS>
      ASSESSED DATA BY C. CHATILLON MARCH 1994. Ga(g) and P2(g)
      from T.C.R.A.S.
   IN1<G> THERMODATA
      IN1<G> In<G>
      New Assessment (H_form and S only)
   IN1P1<G> CHATILLON(1994 March)
      IN1P1<G> InP<G>
      ASSESSED DATA BY C. CHATILLON MARCH 1994. In(g) and P2(g)
      from T.C.R.A.S.
   GA1P1 S.G.T.E.
      GA1P1 GaP
      GALLIUM PHOSPHIDE. Calphad, 18, 2, 177-222 (1994).
   GA1 S.G.T.E. **
      GA1 Ga
      GALLIUM
      Data from SGTE Unary DB , based on 81GLU/GUR (Ivtan Vol. 3)
      20080211 BC Tref 200 -> 298.15
   IN1P1 I. BARIN 3rd. Edition
      IN1P1 InP
      INDIUM MONOPHOSPHIDE. Data taken from Calphad, 18, 2, 177-222
      (1994)
   IN1 S.G.T.E. **
      IN1 In
      INDIUM
      Data from SGTE Unary DB
 -OK-
Pressure /100000/: 100000
Low temperature limit /298.15/: 1000
High temperature limit /2000/: 2000
Step in temperature /100/: 100

Output file /tcex12b/:
Grapical output? /Y/: N

              O U T P U T  F R O M  T H E R M O - C A L C
              2018. 2.19                          8.22. 5


 Column 6: fef       (G-H298 )/T
 Reaction:  GA+IN1P1<G>=IN+GA1P1
 GA stable as GA_L
 IN1P1<GAS>
 IN1P1<GAS>
 IN stable as IN_L
 GA1P1 stable as GA1P1_S

 ********************************************************************************
    T      Delta-Cp      Delta-H       Delta-S       Delta-G       fef
   (K)    (Joule/K)      (Joule)      (Joule/K)      (Joule)
 ********************************************************************************
 1000.00   1.57503E+01  -4.65760E+05  -1.78780E+02  -2.86980E+05   1.86368E+02
 1100.00   1.60263E+01  -4.64172E+05  -1.77266E+02  -2.69179E+05   1.85608E+02
 1200.00   1.63030E+01  -4.62555E+05  -1.75860E+02  -2.51523E+05   1.84854E+02
 1300.00   1.65828E+01  -4.60911E+05  -1.74544E+02  -2.34004E+05   1.84111E+02
 1400.00   1.68674E+01  -4.59238E+05  -1.73305E+02  -2.16612E+05   1.83383E+02
 1500.00   1.71578E+01  -4.57537E+05  -1.72131E+02  -1.99341E+05   1.82672E+02
 1600.00   1.74548E+01  -4.55807E+05  -1.71014E+02  -1.82184E+05   1.81978E+02
 1700.00   1.77582E+01  -4.54046E+05  -1.69947E+02  -1.65136E+05   1.81301E+02
 Temperature range exceeded for GA1P1
TAB:Hit RETURN to continue
TAB: @@ ============================================================================
TAB: @@ You can list substances in the database
TAB: li-sub
   ... the command in full is LIST_SUBSTANCES
   ... the command in full is REJECT
 VA  DEFINED
 REINITIATING GES .....
   ... the command in full is DEFINE_SPECIES
 AG  DEFINED
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

   AG1<G> THERMODATA
      AG1<G> Ag<G>
      SILVER <GAS>
      Modified Thermodata new assessment
   AG1 HULTGREN SELECTED VAL. SGTE **
      AG1 Ag
      SILVER
      CODATA KEY VALUE.MPT=1234.93K.
      --U.D. 30/10/85 .
 -OK-
With elements /*/: IN P
Exclusivly with those elements? /Y/:
IN                      P                       IN2
IN1P1                   P2                      P3
P4
TAB: @@ or all substances with Fe
TAB: li-sub
   ... the command in full is LIST_SUBSTANCES
With elements /*/: FE
Exclusivly with those elements? /Y/: N
FE                      AL2FE1O4                AS1FE1O4
AS2FE3O8                B1FE1                   B1FE2
BA1FE1ND1O4             BA1FE2ND2O7             BR1FE1
BR2FE1                  BR3FE1                  BR4FE2
BR6FE2                  C1FE1O3                 C1FE3
C5FE1O5                 CA1FE2O4                CA2FE2O5
CD1FE2O4                CL1FE1                  CL1FE1O1
CL2FE1                  CL3FE1                  CL4FE2
CL6FE2                  CO1FE2O4                CR2FE1O4
CU1FE1O2                CU1FE1S2                CU1FE2O4
CU2FE2O4                CU5FE1S4                F1FE1
F2FE1                   F3FE1                   F4FE2
F6FE2                   FE1/+1                  FE1/-1
FE2                     FE1H1                   FE1H1O1
FE1H1O2                 FE2H2O4                 FE1H2O2
```

```
FE1H3O3                 FE0.947O1               FE1O1
FE1O2                   FE2O3                   FE3O4
FE0.875S1               FE1S1                   FE1S2
FE1O4S1                 FE2O12S3                FE1SE0.96
FE1.04SE1               FE1SE1                  FE1SE2
FE2N1                   FE4N1                   FE1P1
FE1P2                   FE2P1                   FE3P1
FE1H4O6P1               FE1I1                   FE1I2
FE1I3                   FE2I4                   FE2I6
FE1K1O2                 FE1K2O2                 FE1K4O3
FE1LI1O2                FE1LI5O4                FE1MO1O4
FE1NA1O2                FE1O3SI1                FE1O3TI1
FE1O4V2                 FE1O4W1                 FE1O6V2
FE1SI1                  FE1SI2.33               FE1SI2
FE1TE0.9                FE1TE1                  FE1TE2
FE1TI1                  FE2LI2O4                FE2MG1O4
FE2MN1O4                FE2NB1                  FE2NI1O4
FE2O4SI1                FE2O4TI1                FE2O4ZN1
FE2TA1                  FE2TI1                  FE2U1
FE3LI2O5                FE3MO2                  FE3W2
FE5LI1O8
TAB:
TAB:Hit RETURN to continue
TAB: @@ ============================================================================
TAB: @@ You can also tabulate data for a substance or phase. This is equivalent
TAB: @@ to those you can find in NIST-JANAF thermochemical tables for example
TAB: t-sub IN1P1
   ... the command in full is TABULATE_SUBSTANCE
   ... the command in full is REJECT
 VA  DEFINED
 REINITIATING GES .....
   ... the command in full is DEFINE_SPECIES
 IN1P1  DEFINED
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

   IN1P1<G> CHATILLON(1994 March)
      IN1P1<G> InP<G>
      ASSESSED DATA BY C. CHATILLON MARCH 1994. In(g) and P2(g)
      from T.C.R.A.S.
   IN1P1 I. BARIN 3rd. Edition
      IN1P1 InP
      INDIUM MONOPHOSPHIDE. Data taken from Calphad, 18, 2, 177-222
      (1994)
 -OK-
Pressure /100000/: 100000
Low temperature limit /1000/: 300
High temperature limit /2000/: 1300
Step in temperature /100/: 100
Output file /tcex12b/: tcex12c
Grapical output? /Y/: Y
Plot column? /2/: 2

              O U T P U T  F R O M  T H E R M O - C A L C
              2018. 2.19                          8.22. 5


 Column 6: fef       (G-H298 )/T

 Phase : IN1P1_S                   Pressure :      100000.00
 Specie: IN1P1

 ********************************************************************************
    T      Cp             H              S              G             fef
   (K)    (Joule/K)      (Joule)       (Joule/K)      (Joule)
 ********************************************************************************
  300.00   4.62734E+01  -7.44015E+04   6.42060E+01  -9.36633E+04  -6.39209E+01
  400.00   4.89412E+01  -6.96137E+04   7.79614E+01  -1.00798E+05  -6.57782E+01
  500.00   4.97376E+01  -6.46723E+04   8.89845E+01  -1.09165E+05  -6.93552E+01
  600.00   5.00615E+01  -5.96811E+04   9.80837E+01  -1.18531E+05  -7.34072E+01
  700.00   5.03923E+01  -5.46595E+04   1.05824E+02  -1.28736E+05  -7.74989E+01
  800.00   5.09302E+01  -4.95956E+04   1.12585E+02  -1.39664E+05  -8.14708E+01
  900.00   5.17709E+01  -4.44633E+04   1.18629E+02  -1.51229E+05  -8.52694E+01
 1000.00   5.29647E+01  -3.92297E+04   1.24142E+02  -1.63372E+05  -8.88848E+01
 1100.00   5.45403E+01  -3.38577E+04   1.29261E+02  -1.76045E+05  -9.23252E+01
 1200.00   5.65148E+01  -2.83083E+04   1.34088E+02  -1.89214E+05  -9.56061E+01
 Temperature range exceeded
   ... the command in full is QUICK_EXPERIMENTAL_PLOT
   ... the command in full is PLOT_DIAGRAM
```

TABULATION FOR IN1P1_S

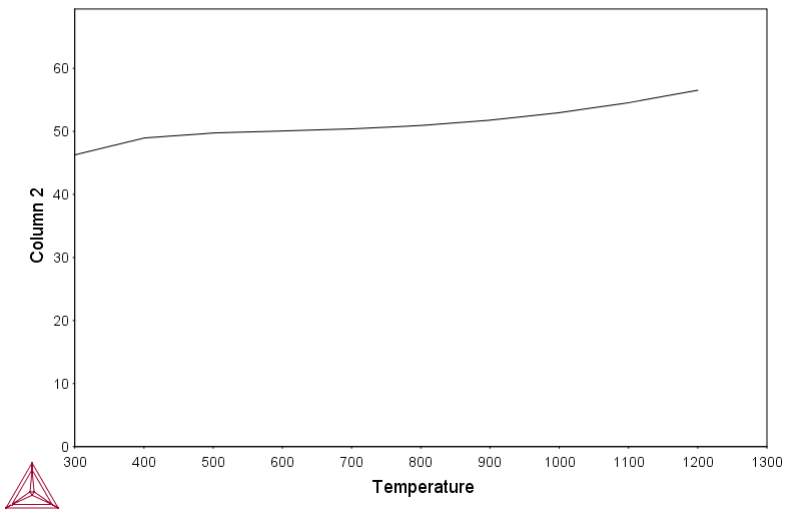
2018.02.19.08.22.05
SSUB5: IN, P



POST:Hit RETURN to continue
POST:
POST: set-title example 12c
POST:
POST: plot
... the command in full is PLOT_DIAGRAM

example 12c

2018.02.19.08.22.05
SSUB5: IN, P



POST:
POST:Hit RETURN to continue
POST: back

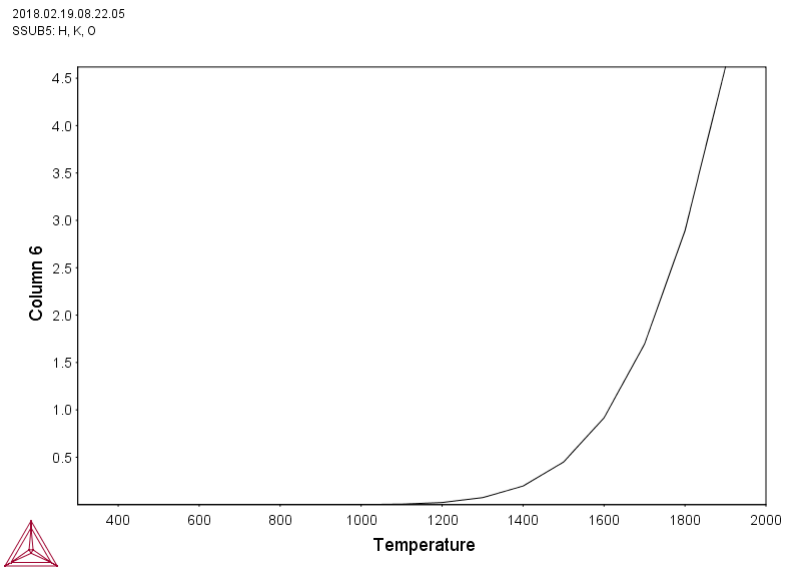
TAB: @@ ==
TAB: @@ In order to obtain the partial pressure of a species in
TAB: @@ the gas in its pure condensed state you can enter a reaction
TAB: @@ like this for KOH. The partial pressure is entered as a
TAB: @@ function exp(-G/R/T)
TAB: e-fun
... the command in full is ENTER_FUNCTION
Name: pp
Function: exp(-g/r/t);
TAB:
TAB: tab-r n K1O1H1=K1H1O1<g>
... the command in full is TABULATE_REACTION
&
... the command in full is REJECT
VA DEFINED
REINITIATING GES .....
... the command in full is DEFINE_SPECIES
H1K1O1 DEFINED
... the command in full is GET_DATA
ELEMENTS .....
SPECIES ......
PHASES ....
PARAMETERS ...
FUNCTIONS ....

List of references for assessed data

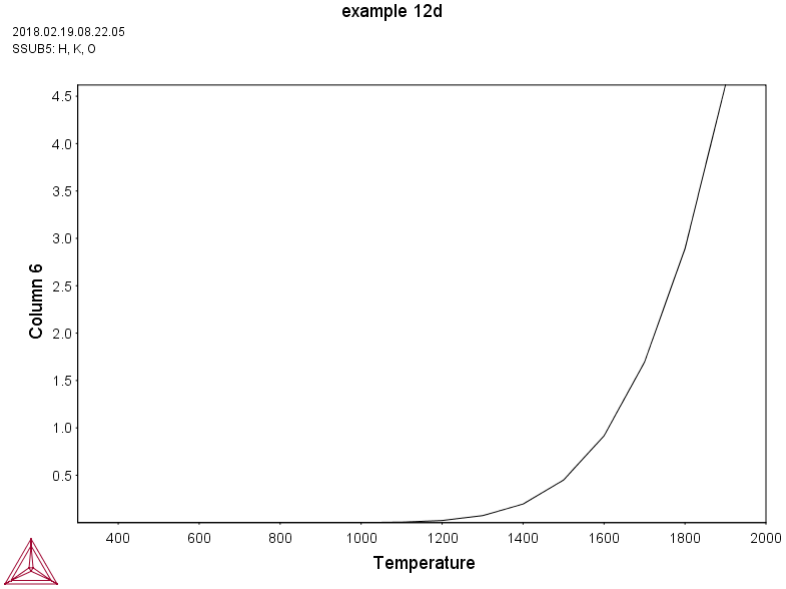
H1K1O1<G> J. Phys. Chem. Ref. Data
H1K1O1<G> KOH<G>
Data taken from JPCRD, 26, 4 1031-1110 (1997)
H1K1O1 J. Phys. Chem. Ref. Data
H1K1O1 KOH
Data taken from JPCRD, 26, 4 1031-1110 (1997)
-OK-
Pressure /100000/: 100000
Low temperature limit /300/: 300
High temperature limit /1300/: 2000
Step in temperature /100/: 100

Output file /tcex12c/: tcex12d
Grapical output? /Y/: Y
Plot column? /2/: 6

```
              O U T P U T   F R O M   T H E R M O - C A L C
              2018. 2.19                          8.22. 5


 Column 6: pp        EXP(-G/R/T )
 Reaction:  H1K1O1=H1K1O1<G>
 H1K1O1 stable as H1K1O1_S
 H1K1O1<GAS>

 ********************************************************************************
    T      Delta-Cp      Delta-H       Delta-S       Delta-G       pp
   (K)    (Joule/K)      (Joule)      (Joule/K)      (Joule)
 ********************************************************************************
  300.00  -1.97899E+01   1.92543E+05   1.56915E+02   1.45469E+05   4.70147E-26
  400.00  -2.31294E+01   1.90409E+05   1.50797E+02   1.30090E+05   1.02900E-17
  500.00  -2.73216E+01   1.87890E+05   1.45195E+02   1.15293E+05   9.03075E-13
  517.    ---- H1K1O1 becomes H1K1O1_S2 ,delta-H =   5600.00
  600.00  -2.71797E+01   1.79542E+05   1.29351E+02   1.01932E+05   1.33747E-09
  680.    ---- H1K1O1 becomes H1K1O1_L ,delta-H =   7900.00
  700.00  -3.36564E+01   1.68804E+05   1.13354E+02   8.94566E+04   2.11269E-07
  800.00  -3.31914E+01   1.65462E+05   1.08890E+02   7.83499E+04   7.66317E-06
  900.00  -3.27453E+01   1.62165E+05   1.05007E+02   6.76592E+04   1.18375E-04
 1000.00  -3.22973E+01   1.58913E+05   1.01580E+02   5.73333E+04   1.01226E-03
 1100.00  -3.18358E+01   1.55706E+05   9.85231E+01   4.73310E+04   5.65583E-03
 1200.00  -3.13536E+01   1.52547E+05   9.57735E+01   3.76185E+04   2.30437E-02
 1300.00  -3.08482E+01   1.49436E+05   9.32837E+01   2.81676E+04   7.38312E-02
 1400.00  -3.03294E+01   1.46378E+05   9.10171E+01   1.89543E+04   1.96257E-01
 1500.00  -2.98854E+01   1.43368E+05   8.89402E+01   9.95788E+03   4.50033E-01
 1600.00  -2.94990E+01   1.40399E+05   8.70240E+01   1.16091E+03   9.16434E-01
 1700.00  -2.91580E+01   1.37467E+05   8.52461E+01  -7.45152E+03   1.69415E+00
 1800.00  -2.88535E+01   1.34567E+05   8.35882E+01  -1.58923E+04   2.89182E+00
 1900.00  -2.85787E+01   1.31695E+05   8.20357E+01  -2.41727E+04   4.61888E+00
 Temperature range exceeded for H1K1O1

   ... the command in full is QUICK_EXPERIMENTAL_PLOT
   ... the command in full is SET_SCALING_STATUS
   ... the command in full is PLOT_DIAGRAM
```

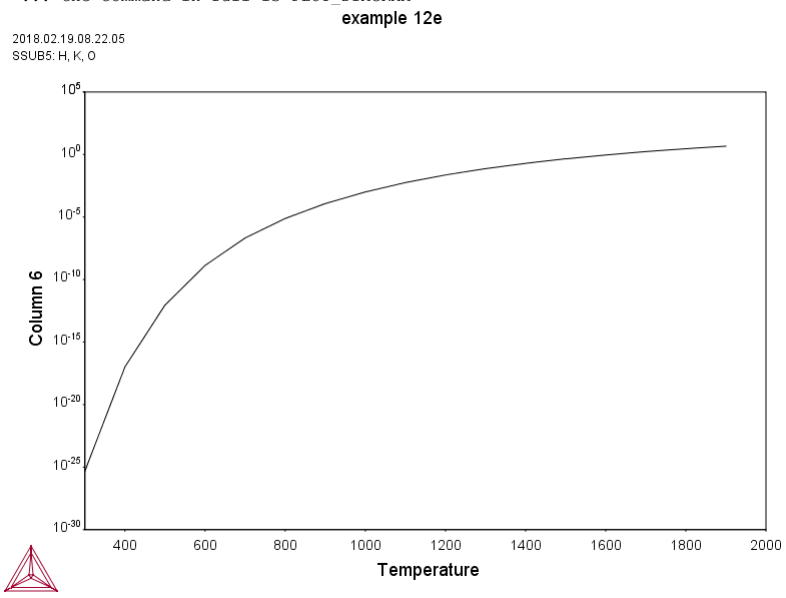


POST:
POST: set-title example 12d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM



POST:
POST:Hit RETURN to continue

```
POST: s-a-ty y
   ... the command in full is SET_AXIS_TYPE
AXIS TYPE /LINEAR/: log
POST: set-title example 12e
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```



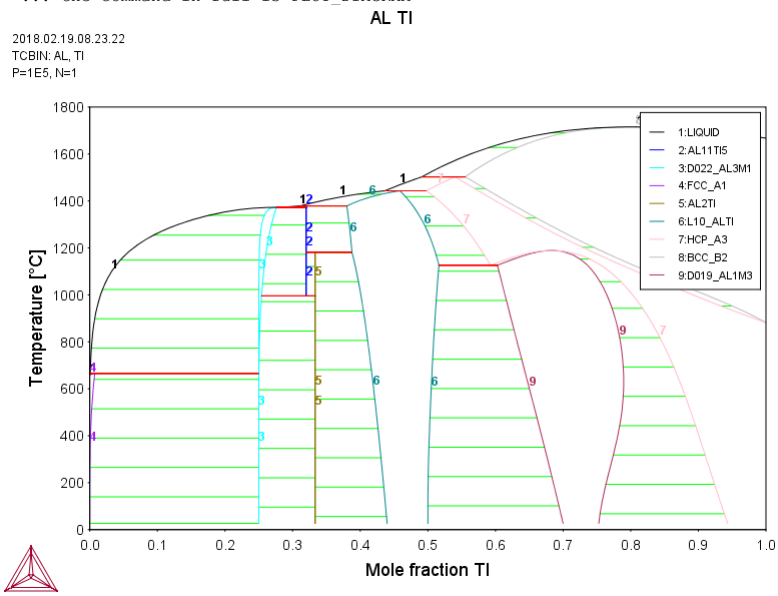

```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex13

```
About Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex13\tcex13.TCM" set-echo
SYS:
SYS: @@ Calculating the binary Al-Ti phase diagram and its G curve
SYS:
SYS: @@ This example calculates an Al-Ti binary phase diagram and
SYS: @@ G curve using the BINARY module.
SYS:
SYS: set-log ex13,,,
SYS: GO BIN
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                       /-  DEFINED
 L12_FCC                  B2_BCC                   DICTRA_FCC_A1
   REJECTED

 Simple binary phase diagram calculation module

Database: /TCBIN/: TCBIN
 Current database: TC  Binary Solutions  v1.1

 VA                       /-  DEFINED
 BCC_B2                   FCC_L12                  FCC_L102
 D021_HCP  REJECTED
First element: ?
 The following assessed systems
  AG-AL AG-AU AG-BI AG-CU AG-GE AG-IN AG-IR AG-MG AG-OS AG-PB AG-PD AG-PT
  AG-RH AG-RU AG-SB AG-SI AG-SN AG-TI AG-TL AG-ZN AG-ZR AL-AS AL-AU  AL-B
  AL-BI  AL-C AL-CA AL-CE AL-CO AL-CR AL-CU AL-FE AL-GA AL-GE AL-IN AL-LI
  AL-MG AL-MN AL-MO  AL-N AL-NB AL-ND AL-NI  AL-O  AL-P AL-PB AL-SB AL-SI
  AL-SN AL-TA AL-TI  AL-V  AL-W  AL-Y AL-ZN AL-ZR AS-AU AS-CU AS-FE AS-GA
  AS-GE AS-IN  AS-P AS-SB AU-BI  AU-C AU-CR AU-CU AU-GE AU-IN AU-PB AU-PD
  AU-RH AU-RU AU-SB AU-SI AU-TE AU-TL   B-C  B-CO  B-CR  B-FE  B-HF  B-MG
  B-MO   B-N  B-ND  B-NI  B-SC  B-SI  B-TI   B-V   B-W BA-CU BA-EU BA-SR
  BA-Y BI-CU BI-GA BI-GE BI-HG BI-IN  BI-K BI-MG  BI-O BI-PB BI-SB BI-SI
  BI-SN BI-TL BI-ZN  C-CO  C-CR  C-CU  C-FE  C-HF  C-MN  C-MO  C-NB  C-NI
  C-PB  C-SI  C-TA  C-TI   C-V   C-W   C-Y  C-ZR CA-CU CA-MG CA-PB CA-SI
  CA-ZN CD-GA CD-GE CD-HG CD-IN CD-PB CD-SB CD-SN CD-TE CD-ZN CE-MG CO-CR
  CO-CU CO-DY CO-FE CO-IN CO-MN CO-MO  CO-N CO-NB CO-NI CO-PD CO-PT CO-SI
  CO-TA CO-TI  CO-V  CO-W CR-CU CR-FE CR-MG CR-MN CR-MO CR-N CR-NB CR-NI
  CR-P CR-PD CR-PT CR-SI CR-SN CR-TA CR-TI  CR-V  CR-W CR-ZN CR-ZR  CS-K
  CS-NA CS-RB CU-FE CU-GE CU-IN CU-LI CU-MG CU-MN CU-N CU-NB CU-NI  CU-O
  CU-P CU-PB  CU-S CU-SB CU-SI CU-SN CU-SR CU-TI CU-TL  CU-V  CU-Y CU-ZN
  CU-ZR DY-ER DY-HO ER-HO ER-TB FE-MG FE-MN FE-MO  FE-N FE-NB FE-ND FE-NI
  FE-O  FE-P FE-PB FE-PD FE-PR FE-PT  FE-S FE-SI FE-SN FE-TI  FE-V  FE-W
  FE-ZN FE-ZR GA-GE GA-HG GA-IN GA-P GA-PB GA-SB GA-SN GA-TE GA-ZN GE-IN
  GE-PB GE-SB GE-SI GE-SN GE-TE GE-TL GE-ZN  H-NB  H-ZR HF-TA HF-SI HF-TI
  HG-PB HO-TB  IN-P IN-PB IN-SB IN-SI IN-SN IN-ZN IR-PD  K-RB LA-NI LI-MG
  LI-ZR MG-MN MG-NI  MG-O MG-SC MG-SI  MG-Y MG-ZN MG-ZR MN-MO  MN-N  MN-O
  MN-PB MN-SI MN-TI  MN-V  MN-Y MN-ZR  MO-N MO-NB MO-NI MO-SI MO-TA MO-TI
  MO-W  N-NB  N-NI  N-TA  N-TI   N-V   N-W NA-RB NB-NI  NB-O NB-TI  NB-V
  NB-W NB-ZR ND-PR ND-SB  NI-P NI-PD NI-SI NI-TA NI-TI  NI-V  NI-W  NI-Y
  NI-ZR  O-PB  O-SN  O-SR  O-TI   O-Y  O-ZR  P-SB  P-SI PB-PD PB-SB PB-SI
  PB-SN PB-TL PB-ZN PD-RU PD-SN PR-SB PT-RH PT-RU RE-TA RE-W SB-SI SB-SN
  SB-ZN SE-SN SE-TE SE-TL SI-SN SI-TA SI-TE SI-TI  SI-U  SI-V  SI-W  SI-Y
  SI-ZN SI-ZR SN-TI SN-ZN SN-ZR TA-TI  TA-V  TA-W TA-ZR TE-ZN  TI-V  TI-W
  TI-ZR  U-ZR  V-ZR  Y-ZR

First element: AL TI
Phase Diagram, Phase fraction (F), G- or A-curves (G/A): /Phase_Diagram/:
   ... the command in full is REJECT
 VA                       /-  DEFINED
 BCC_B2                   FCC_L12                  FCC_L102
 D021_HCP  REJECTED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 AL                       TI  DEFINED
 GAS:G                    LIQUID:L                 IONIC_LIQUID:Y
 FCC_A1                   BCC_A2                   A2_BCC
 HCP_A3                   HCP_ZN                   DIAMOND_A4
 BCT_A5                   CBCC_A12                 CUB_A13
 B11_CUTI                 B32_ALLI                 C14_LAVES
 C15_LAVES                C16_AL2CU                C36_LAVES
 D019_AL1M3               D019_SNTI3               D022_AL3M1
 D1A_CU4TI                D513_AL3NI2              D88_SI3TI5
 L10_ALTI                 AL11TI5                  AL2TI
 AL5FE4                   ALCE_AMORPHOUS           MTI2
   REJECTED
 LIQUID:L  RESTORED
 AL11TI5  RESTORED
 AL2TI  RESTORED
 D022_AL3M1  RESTORED
 D019_AL1M3  RESTORED
 L10_ALTI  RESTORED
 A2_BCC  RESTORED
 BCC_B2  RESTORED
 FCC_A1  RESTORED
 HCP_A3  RESTORED
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A T Dinsdale, SGTE Data for Pure Elements, Calphad 15(1991)4 p 317-425; '
```

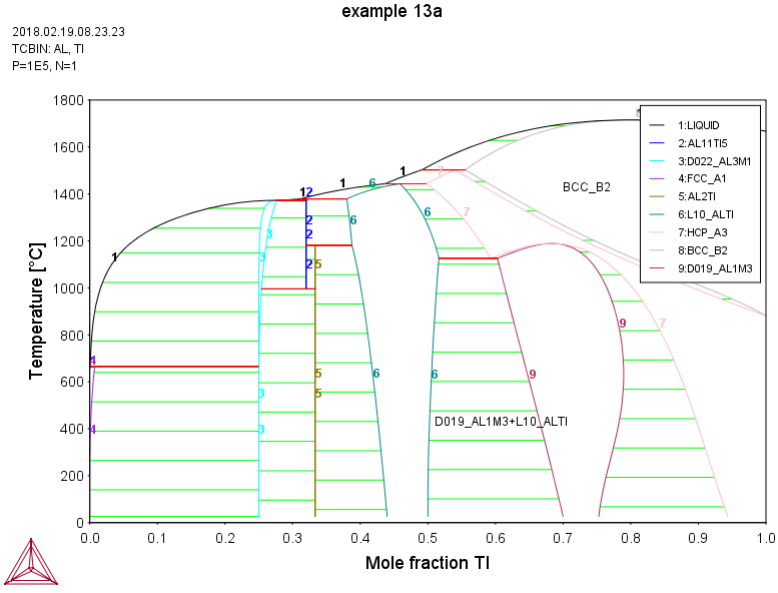
```
 'A T Dinsdale, SGTE Data for Pure Elements, update 2001'
 'N Saunders, COST 507 (1998) ISBN 92-828-3902-8 p 89-94; Al-Ti'
 'N. Dupin, 1999, lattice stability for G(BCC_A2,VA:VA)'
 'N. Dupin, I. Ansara, Z. metallkd., Vol 90 (1999) p 76-85; Al-Ni'
 'A V Davydov et al, Metall Mater Trans 32A (2001)9 p 2175-2186; Co-Ti'
 'B Sundman, fix to avoid BCC with just Va (2001)'
 'B Sundman, Set to zero due to the phase partitioning model '
-OK-
  ... the command in full is SET_AXIS_VARIABLE
The condition X(TI)=.1234  created
  ... the command in full is SET_AXIS_VARIABLE
The condition T=1319.08  created
  ... the command in full is SET_REFERENCE_STATE
  ... the command in full is SET_REFERENCE_STATE
  ... the command in full is SAVE_WORKSPACES
  ... the command in full is SET_CONDITION
  ... the command in full is SET_ALL_START_VALUES
Forcing automatic start values
Automatic start values will be set
  ... the command in full is COMPUTE_EQUILIBRIUM
  ... the command in full is COMPUTE_EQUILIBRIUM
Start points provided by database
  ... the command in full is SAVE_WORKSPACES
Version S mapping is selected

Organizing start points

Generating start point   1
Generating start point   2

Phase region boundary   1 at:   4.169E-01  1.704E+03
    LIQUID
 ** L10_ALTI
Calculated.                      7  equilibria

Phase region boundary   2 at:   3.454E-01  1.652E+03
    LIQUID
 ** AL11TI5
 ** L10_ALTI

Phase region boundary   3 at:   3.153E-01  1.652E+03
    LIQUID
 ** AL11TI5
Calculated.                      3  equilibria

Phase region boundary   4 at:   3.016E-01  1.646E+03
    LIQUID
 ** AL11TI5
 ** D022_AL3M1

Phase region boundary   5 at:   2.797E-01  1.646E+03
    LIQUID
 ** D022_AL3M1
Calculated.                     36  equilibria

Phase region boundary   6 at:   1.254E-01  9.380E+02
    LIQUID
 ** D022_AL3M1
 ** FCC_A1

Phase region boundary   7 at:   4.025E-03  9.380E+02
    LIQUID
 ** FCC_A1
Calculated                     12  equilibria

Phase region boundary   8 at:   1.287E-01  9.380E+02
    D022_AL3M1
 ** FCC_A1
Calculated..                    27  equilibria
Terminating at axis limit.

Phase region boundary   9 at:   2.981E-01  1.646E+03
    AL11TI5
 ** D022_AL3M1
Calculated.                     17  equilibria

Phase region boundary  10 at:   2.871E-01  1.269E+03
    AL11TI5
 ** AL2TI
 ** D022_AL3M1

Phase region boundary  11 at:   3.267E-01  1.269E+03
    AL11TI5
 ** AL2TI
Calculated.                      9  equilibria

Phase region boundary  12 at:   3.267E-01  1.454E+03
    AL11TI5
 ** AL2TI
 ** L10_ALTI

Phase region boundary  13 at:   3.539E-01  1.454E+03
    AL11TI5
 ** L10_ALTI
Calculated.                      9  equilibria
Terminating at known equilibrium

Phase region boundary  14 at:   3.605E-01  1.454E+03
    AL2TI
 ** L10_ALTI
Calculated..                    48  equilibria
Terminating at axis limit.

Phase region boundary  15 at:   2.937E-01  1.269E+03
 ** AL2TI
    D022_AL3M1
Calculated..                    40  equilibria
Terminating at axis limit.

Phase region boundary  16 at:   3.454E-01  1.652E+03
    LIQUID
 ** L10_ALTI
Calculated.                      9  equilibria

Phase region boundary  17 at:   4.476E-01  1.717E+03
    LIQUID
```

```
  ** HCP_A3
  ** L10_ALTI

 Phase region boundary  18 at:   4.672E-01  1.717E+03
     LIQUID
  ** HCP_A3
 Calculated.                      4  equilibria

 Phase region boundary  19 at:   5.157E-01  1.776E+03
     LIQUID
  ** BCC_B2
  ** HCP_A3

 Phase region boundary  20 at:   5.233E-01  1.776E+03
     LIQUID
  ** BCC_B2
 Calculated                     43  equilibria

 Phase region boundary  21 at:   5.477E-01  1.776E+03
  ** BCC_B2
     HCP_A3
 Calculated                     41  equilibria

 Phase region boundary  22 at:   4.784E-01  1.717E+03
  ** HCP_A3
     L10_ALTI
 Calculated.                      14  equilibria

 Phase region boundary  23 at:   5.545E-01  1.399E+03
  ** D019_AL1M3
  ** HCP_A3
     L10_ALTI

 Phase region boundary  24 at:   5.596E-01  1.399E+03
  ** D019_AL1M3
     L10_ALTI
 Calculated..                     45  equilibria
 Terminating at axis limit.

 Phase region boundary  25 at:   5.977E-01  1.399E+03
  ** D019_AL1M3
     HCP_A3
 Calculated..                     63  equilibria
 Terminating at axis limit.

 Phase region boundary  26 at:   4.169E-01  1.704E+03
     LIQUID
  ** L10_ALTI
 Calculated.                      4  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex13\BINA
 RY.POLY3
 CPU time for mapping                    2  seconds

  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes


  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

   ... the command in full is SET_TIELINE_STATUS
   ... the command in full is SET_LABEL_CURVE_OPTION
   ... the command in full is PLOT_DIAGRAM
```

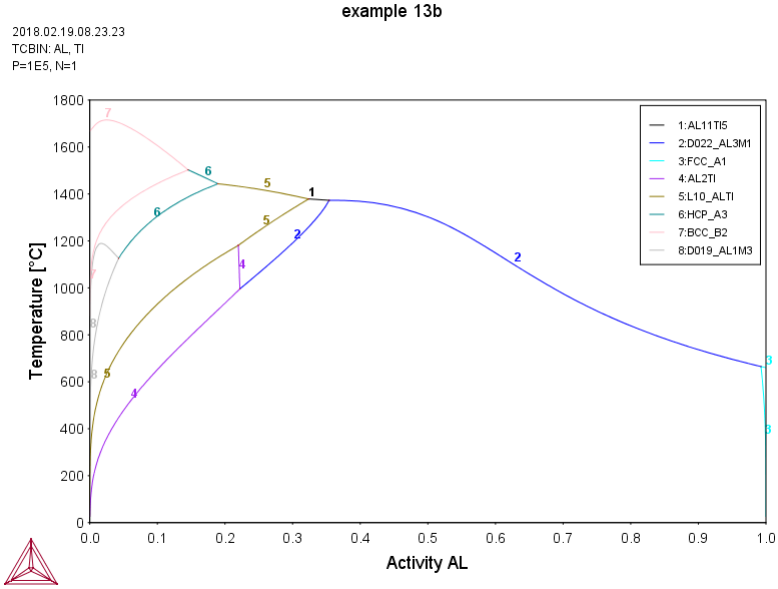



```
POST: @@ Set some phase labels
POST: ADD
   ... the command in full is ADD_LABEL_TEXT
Give X coordinate in axis units: .7 1400
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Calculated          6074 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: BCC_B2
Text size: /.36/:
POST: ADD
```

```
   ... the command in full is ADD_LABEL_TEXT
Give X coordinate in axis units: .51 400
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Calculated          6074 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: D019_AL1M3+L10_ALTI
Text size: /.36/:
POST: set-title example 13a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```



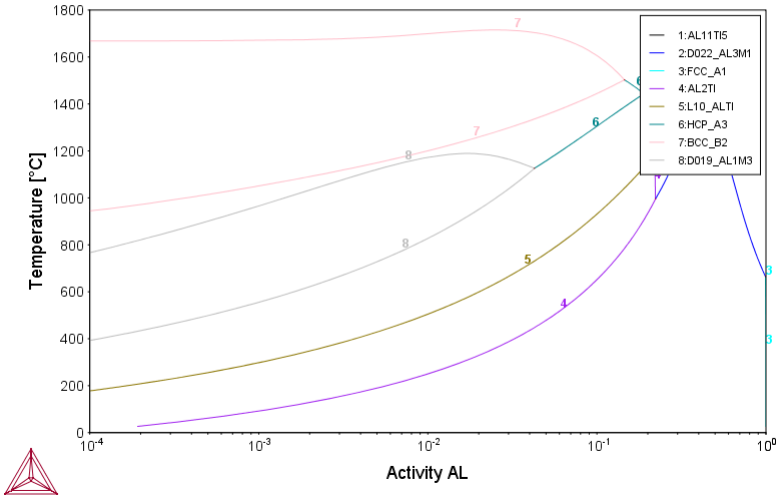

```
POST:
POST:Hit RETURN to continue
POST: @@ Plot the activites, too
POST: S-D-A
   ... the command in full is SET_DIAGRAM_AXIS
AXIS (X, Y OR Z) : X
VARIABLE : AC
FOR COMPONENT : AL
POST: s-l e
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 13b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: S-A-TY X
   ... the command in full is SET_AXIS_TYPE
AXIS TYPE /LINEAR/: LOG
POST: S-S X N 1E-4 1
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 13c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 13c

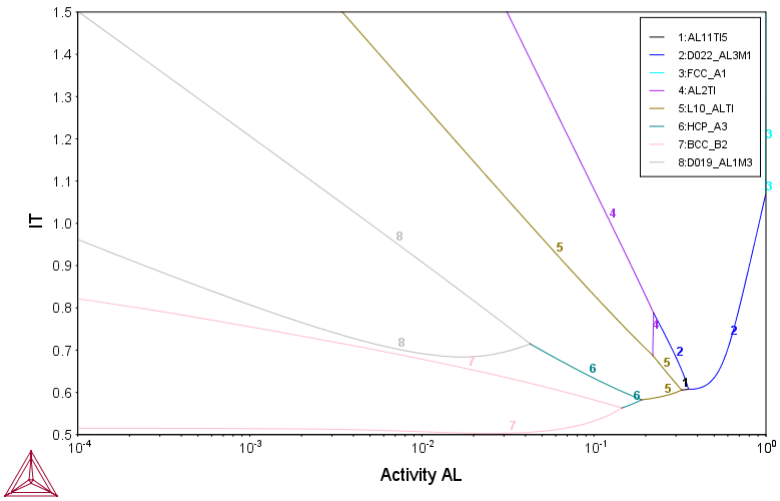
2018.02.19.08.23.23
TCBIN: AL, TI
P=1E5, N=1




```
POST:
POST:Hit RETURN to continue
POST: @@ Now use inverse of T as y axis
POST: ent fun it=1000/T;
   ... the command in full is ENTER_SYMBOL
POST: s-d-a y it
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s y n .5 1.5
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 13d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

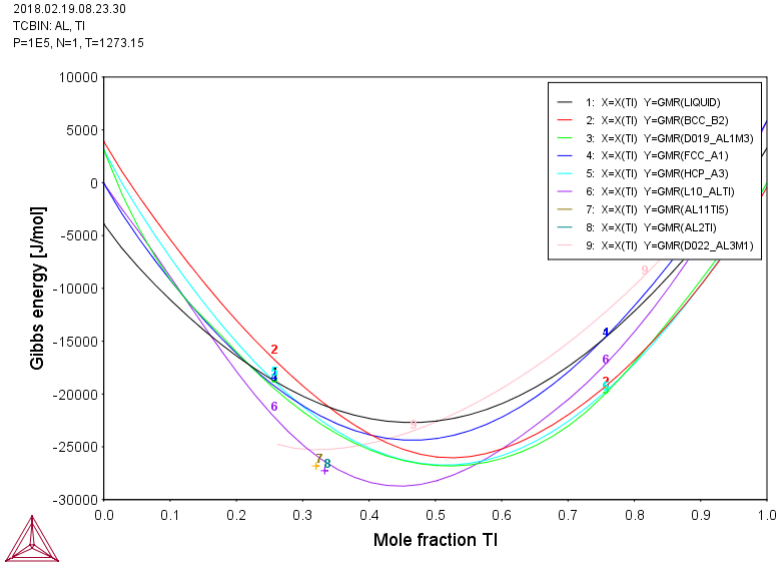
example 13d

2018.02.19.08.23.23
TCBIN: AL, TI
P=1E5, N=1

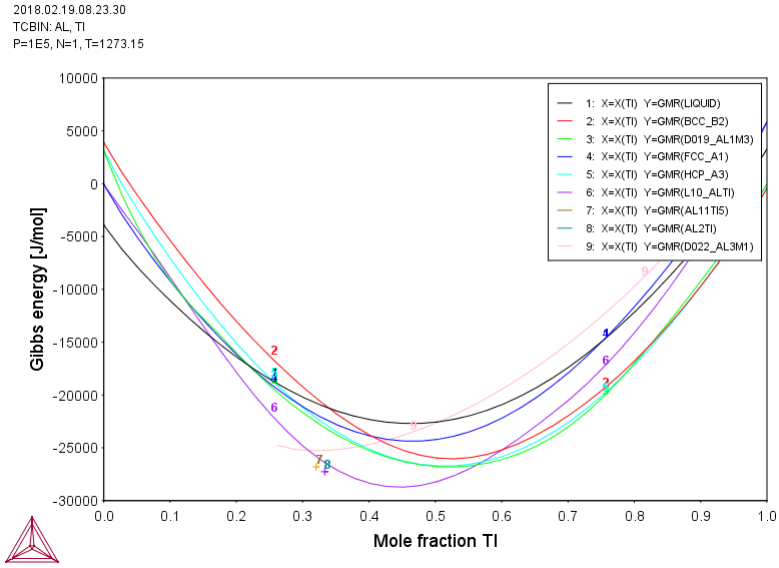



```
POST:
POST:Hit RETURN to continue
POST: @@ Now the G curves for the same system
POST: BA
   ... the command in full is BACK
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
SYS: GO BIN
   ... the command in full is GOTO_MODULE
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED

 Simple binary phase diagram calculation module

Database: /TCBIN/: TCBIN
 Current database: TC  Binary Solutions  v1.1

 VA                     /-  DEFINED
 BCC_B2                 FCC_L12                FCC_L102
 D021_HCP  REJECTED
First element: AL TI
Phase Diagram, Phase fraction (F), G- or A-curves (G/A): /Phase_Diagram/: G
Temperature (C): /1000/: 1000
   ... the command in full is REJECT
 VA                     /-  DEFINED
 BCC_B2                 FCC_L12                FCC_L102
 D021_HCP  REJECTED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
```

```
AL                      TI  DEFINED
GAS:G                   LIQUID:L                IONIC_LIQUID:Y
FCC_A1                  BCC_A2                  A2_BCC
HCP_A3                  HCP_ZN                  DIAMOND_A4
BCT_A5                  CBCC_A12                CUB_A13
B11_CUTI                B32_ALLI                C14_LAVES
C15_LAVES               C16_AL2CU               C36_LAVES
D019_AL1M3              D019_SNTI3              D022_AL3M1
D1A_CU4TI               D513_AL3NI2             D88_SI3TI5
L10_ALTI                AL11TI5                 AL2TI
AL5FE4                  ALCE_AMORPHOUS          MTI2
  REJECTED
LIQUID:L  RESTORED
AL11TI5  RESTORED
AL2TI  RESTORED
D022_AL3M1  RESTORED
D019_AL1M3  RESTORED
L10_ALTI  RESTORED
A2_BCC  RESTORED
BCC_B2  RESTORED
FCC_A1  RESTORED
HCP_A3  RESTORED
  ... the command in full is GET_DATA
ELEMENTS .....
SPECIES ......
PHASES .......
  ... the command in full is AMEND_PHASE_DESCRIPTION
  ... the command in full is AMEND_PHASE_DESCRIPTION
  ... the command in full is AMEND_PHASE_DESCRIPTION
  ... the command in full is AMEND_PHASE_DESCRIPTION
  ... the command in full is AMEND_PHASE_DESCRIPTION
PARAMETERS ...
FUNCTIONS ....

List of references for assessed data

 'A T Dinsdale, SGTE Data for Pure Elements, Calphad 15(1991)4 p 317-425; '
 'A T Dinsdale, SGTE Data for Pure Elements, update 2001'
 'N Saunders, COST 507 (1998) ISBN 92-828-3902-8 p 89-94; Al-Ti'
 'N. Dupin, 1999, lattice stability for G(BCC_A2,VA:VA)'
 'N. Dupin, I. Ansara, Z. metallkd., Vol 90 (1999) p 76-85; Al-Ni'
 'A V Davydov et al, Metall Mater Trans 32A (2001)9 p 2175-2186; Co-Ti'
 'B Sundman, fix to avoid BCC with just Va (2001)'
 'B Sundman, Set to zero due to the phase partitioning model '
-OK-
  ... the command in full is SET_AXIS_VARIABLE
The condition X(TI)=.1234  created
  ... the command in full is SET_CONDITION
  ... the command in full is COMPUTE_EQUILIBRIUM
  ... the command in full is SET_REFERENCE_STATE
  ... the command in full is SET_REFERENCE_STATE
  ... the command in full is SAVE_WORKSPACES
  ... the command in full is SET_ALL_START_VALUES
Forcing automatic start values
Automatic start values will be set
  ... the command in full is COMPUTE_EQUILIBRIUM
  ... the command in full is COMPUTE_EQUILIBRIUM
  ... the command in full is SAVE_WORKSPACES
  ... the command in full is STEP_WITH_OPTIONS

Phase Region from   0.502463     for:
    LIQUID
    BCC_B2
    D019_AL1M3
    FCC_A1
    HCP_A3
    L10_ALTI

Phase Region from   0.502463     for:
    LIQUID
    BCC_B2
    D019_AL1M3
    FCC_A1
    HCP_A3
    L10_ALTI

Phase Region from   0.320000     for:
    AL11TI5

Phase Region from   0.333333     for:
    AL2TI

Phase Region from   0.636878     for:
    D022_AL3M1

Phase Region from   0.636878     for:
    D022_AL3M1
*** Buffer saved on file ***
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex13\GCUR
VE.POLY3

 POSTPROCESSOR VERSION 3.2

  ... the command in full is SET_TIELINE_STATUS
  ... the command in full is SET_LABEL_CURVE_OPTION
  ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-label F
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 13e
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

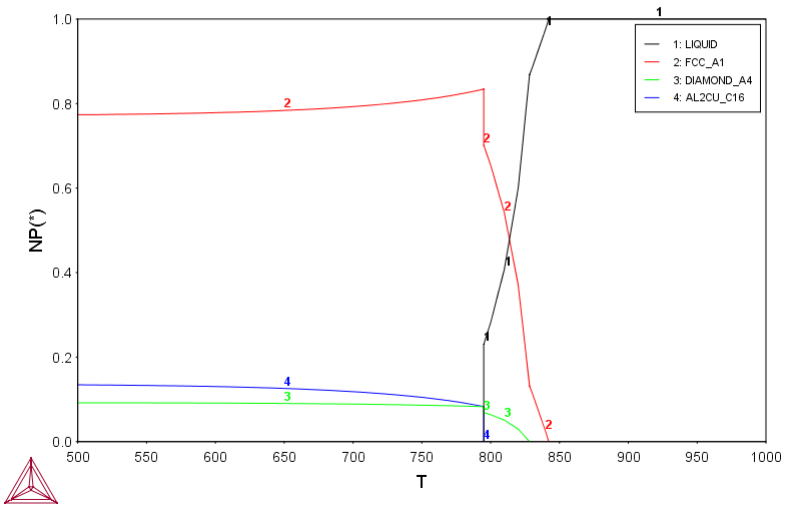
tcex14

```
About Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex14\tcex14.TCM" set-echo
SYS:
SYS: @@ Variations in solidification of an Al-Mg-Si alloy
SYS:
SYS: @@ This example calculates the heat and heat capacity
SYS: @@ variations during solidification of an Al-Mg-Si alloy.
SYS:
SYS: set-log ex14,,,,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw ALDEMO
   ... the command in full is SWITCH_DATABASE
 Current database: Aluminum Demo Database v2.0

 FCC_L12  REJECTED
 VA                     /-  DEFINED
TDB_ALDEMO: d-sys al cu si
   ... the command in full is DEFINE_SYSTEM
 AL                     CU                      SI
   DEFINED
TDB_ALDEMO: l-s c
   ... the command in full is LIST_SYSTEM
 LIQUID      :AL CU SI:
 HCP_A3      :AL CU SI:VA:
 BCC_A2      :AL CU SI:VA:
 BCC_B2      :AL CU SI:AL CU SI:VA:
 FCC_A1      :AL CU SI:VA:
 C14_LAVES   :AL CU:AL CU:
 DIAMOND_A4  :AL SI:
 C15_LAVES   :AL CU SI:AL CU SI:
 C36_LAVES   :AL CU:AL CU:
 AL2CU_C16   :AL:AL CU SI:
 ALCU_DEL    :AL:CU:
 ALCU_EPS    :AL CU:CU:
 ALCU_ETA    :AL CU:CU:
 ALCU_PRIME  :AL:CU:
 ALCU_ZETA   :AL:CU:
 GAMMA_D83   :AL SI:AL CU SI:CU:
 GAMMA_H     :AL:AL CU:CU:
 CU15SI4_EPSILON :CU:AL SI:
 CU33SI7_DELTA :CU:SI:
 CU56SI11_GAMMA :CU SI:SI:
 CUSI_ETA    :CU:SI:
TDB_ALDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, Calphad, 15 (1991) 317-425; unary data'
  'Volume data from TCFE4, 2006'
  'X.-G. Lu, et al., CALPHAD, 29 (2005) 68-89; Molar volumes'
  'X.-G. Lu, Thermo-Calc Software AB, 2006; Molar volumes'
  'I. Ansara (Editor), COST 507, (1998)'
  'X.Y. Yan,J. Alloy and Compd. 308, 221-229 (2000),CU-Si'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'Volume data, N. Dupin 2008'
  'L. Kjellqvist, Thermo-Calc Software AB, 2010; Unassessed parameter,
      linear combination of unary volume data'
  'Hai-Lin Chen, in TCAL2.0, Extrapolations, assumptions
      adjustment'
  'J.R.Zhao, Y.Du, in , 2010, Sn-Sr, Cu-Mg-Si'
  'L. Kjellqvist, Thermo-Calc Software AB, 2012; Molar volumes'
  'C.-Y. He,Calphad, 33,200-210 (2009),Al-Cu-Si'
  'J. Groebner,Calphad,20(2)247-254(1996),Al-C-Si'
  'W.H. Sun,unpublished (2010),Cu-Si-Zn,Cu-Ni-Zn'
 -OK-
TDB_ALDEMO: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ The composition
POLY_3: s-c w(si)=.09,w(cu)=.10,t=1000,p=1e5,n=1
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(SI)=9E-2, W(CU)=0.1, T=1000, P=1E5, N=1
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         17511 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
```

```
 Output from POLY-3, equilibrium =     1, label A0  , database: ALDEMO

 Conditions:
 W(SI)=9E-2, W(CU)=0.1, T=1000, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature   1000.00 K (   726.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  2.87371E+01
 Total Gibbs energy -4.64558E+04,  Enthalpy  3.21074E+04,  Volume  1.09559E-05

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      8.6269E-01  8.1000E-01 5.0275E-03 -4.4007E+04 SER
 CU                      4.5223E-02  1.0000E-01 3.2656E-06 -1.0503E+05 SER
 SI                      9.2090E-02  9.0000E-02 7.5475E-03 -4.0629E+04 SER

 LIQUID                      Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 2.8737E+01, Volume fraction 1.0000E+00  Mass fractions:
 AL  8.10000E-01  CU  1.00000E-01  SI  9.00000E-02
POLY_3:Hit RETURN to continue
POLY_3: @@ Set termperature as axis
POLY_3: s-a-v
   ... the command in full is SET_AXIS_VARIABLE
Axis number: /1/: 1
Condition /NONE/: t
Min value /0/: 500
Max value /1/: 1000
Increment /12.5/: 12.5
POLY_3: save tcex14 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    1000.00
...OK

 Phase Region from    1000.00     for:
     LIQUID
 Global test at  9.20000E+02 .... OK
 Global check of adding phase at  8.42133E+02
 Calculated    18 equilibria

 Phase Region from    842.133     for:
     FCC_A1
     LIQUID
 Global check of adding phase at  8.28227E+02
 Calculated     5 equilibria

 Phase Region from    828.227     for:
     DIAMOND_A4
     FCC_A1
     LIQUID
 Global check of adding phase at  7.94999E+02
 Calculated     6 equilibria

 Phase Region from    794.999     for:
     AL2CU_C16
     DIAMOND_A4
     FCC_A1
     LIQUID
 Calculated     2 equilibria

 Phase Region from    794.999     for:
     AL2CU_C16
     DIAMOND_A4
     FCC_A1
 Global test at  7.20000E+02 .... OK
 Global test at  6.20000E+02 .... OK
 Global test at  5.20000E+02 .... OK
 Terminating at    500.000
 Calculated    33 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex14\tcex
 14.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: @@ Plot phase fractions
POST: S-D-A X T
   ... the command in full is SET_DIAGRAM_AXIS
POST: S-D-A Y NP(*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST: S-LAB D
   ... the command in full is SET_LABEL_CURVE_OPTION
POST:
POST: set-title example 14a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 14a

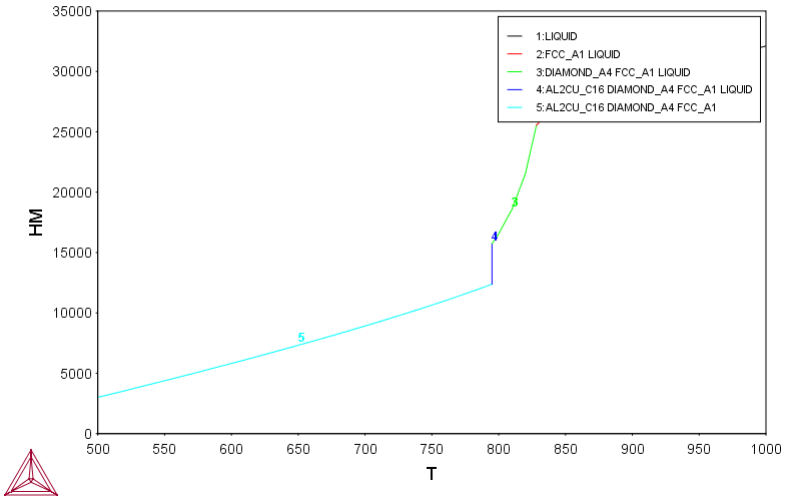
2018.02.19.08.24.47
ALDEMO: AL, CU, SI
W(SI)=9E-2, W(CU)=0.1, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: @@ Plot the total enthalpy (heat)
POST: S-D-A Y HM
   ... the command in full is SET_DIAGRAM_AXIS
POST: S-LAB B
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 14b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 14b

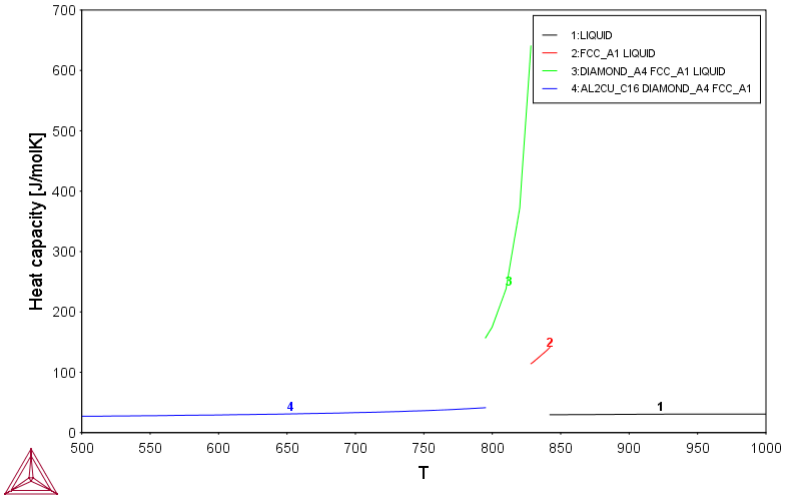
2018.02.19.08.24.47
ALDEMO: AL, CU, SI
W(SI)=9E-2, W(CU)=0.1, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: @@ Plot the heat capacity. First this must be entered because
POST: @@ a function as derivatives cannot be plotted directly.
POST:
POST: ENT FUN CP=HM.T;
   ... the command in full is ENTER_SYMBOL
POST: S-D-A Y CP
   ... the command in full is SET_DIAGRAM_AXIS
POST: S-S
   ... the command in full is SET_SCALING_STATUS
AXIS (X, Y OR Z) : Y
AUTOMATIC SCALING  (Y OR N) /N/: N
MIN VALUE : 0
MAX VALUE : 700
POST: S-A-T-S
   ... the command in full is SET_AXIS_TEXT_STATUS
AXIS (X, Y OR Z) : Y
AUTOMATIC AXIS TEXT  (Y OR N) /N/: N
AXIS TEXT : Heat capacity [J/molK]
POST: set-title example 14c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 14c

2018.02.19.08.24.47
ALDEMO: AL, CU, SI
W(SI)=9E-2, W(CU)=0.1, P=1E5, N=1.



POST:
POST: set-inter
... the command in full is SET_INTERACTIVE_MODE
POST:

tcex15

```
About Copyright Foundation for Computational Thermodynamics,
 Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex15\tcex15.TCM" SET_ECHO
SYS:
SYS: @@ Simulating the solidification of a Cr-Ni alloy with
SYS: @@ the Scheil module
SYS:
SYS: @@ This is an example of a solidification simulation
SYS: @@ of a Cr-Ni alloy. There is no back diffusion in the
SYS: @@ solid, i.e. Scheil-Gulliver model is used.
SYS:
SYS: @@ Note that a TCFE database license is required to run
SYS: @@ the example.
SYS:
SYS: SET-LOG ex15,,,
SYS: GO SCHEIL
   ... the command in full is GOTO_MODULE
SCHEIL: TEMPERATURE-STEP
Temperature step (C) /1/: 5
SCHEIL: START-WIZARD
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
Database /TCFE9/: TCFE9
Major element or alloy: cr
Composition input in mass (weight) percent? /Y/: n
 Composition will be taken to be in mole percent
1st alloying element: ni
Mole percent /1/: 10
2nd alloying element:
Temperature (C) /2000/: 2000
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 CR  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 NI  DEFINED


 This database has following phases for the defined system

 LIQUID:L                BCC_A2                  FCC_A1
 HCP_A3                  CBCC_A12                CUB_A13
 SIGMA                   CHI_A12                 LAVES_PHASE_C14
 CR3SI                   NBNI3                   NI3TI
 BETA1                   GAMMA                   FLUORITE_C1:I
 ZRO2_TETR:I             M2O3C:I                 CENI2
 CENI5

Reject phase(s) /NONE/: *
 LIQUID:L                BCC_A2                 FCC_A1
 HCP_A3                  CBCC_A12               CUB_A13
 SIGMA                   CHI_A12                LAVES_PHASE_C14
 CR3SI                   NBNI3                  NI3TI
 BETA1                   GAMMA                  FLUORITE_C1:I
 ZRO2_TETR:I             M2O3C:I                CENI2
 CENI5  REJECTED
Restore phase(s):: liq bcc fcc
 LIQUID:L                BCC_A2                 FCC_A1
   RESTORED
Restore phase(s): /NONE/: NONE

 ......................................................

    The following phases are retained in this system:

 LIQUID:L                BCC_A2                  FCC_A1

 ......................................................

OK? /Y/: y
 GAS:G  REJECTED
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'J. Brillo and I. Egry, Int. J. Thermophysics, 24, 1155-1170'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'A. Dinsdale and T. Chart, MTDS NPL, Unpublished work (1986); CR-NI'
 -OK-
Should any phase have a miscibility gap check? /N/:
  LIQUID PHASE NAME: LIQUID
Fast diffusing components: /NONE/:
   ... the command in full is COMPUTE_TRANSITION
 This command is a combination of CHANGE_STATUS and SET_CONDITION
 to calculate directly when a phase may form by releasing one condition.
 You must release one of these conditions
 T=2273.15, X(NI)=0.1, P=1E5, N=1    DEGREES OF FREEDOM 0
```

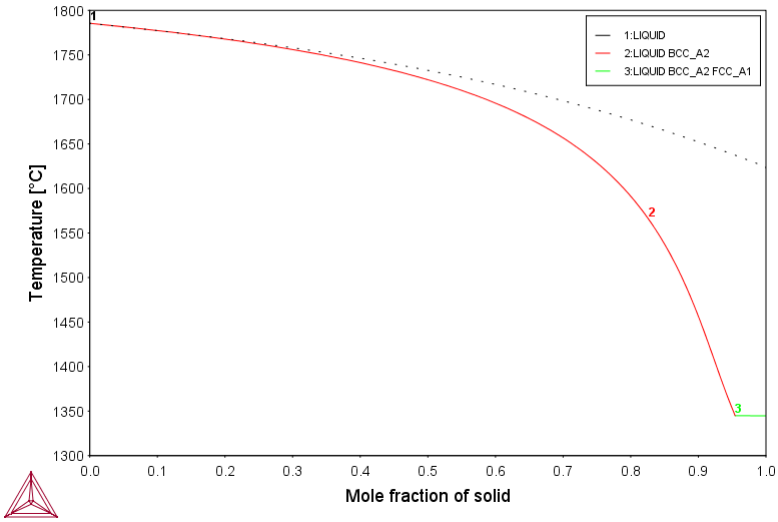
```
 PHASE CHANGE AT 2058.59459939
BCC_A2#1 forms
 Testing POLY result by global minimization procedure
Calculated          627 grid points in            0 s
  CALCULATING USING NORMAL EQUILIBRIUM CONDITIONS
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
   ... the command in full is ENTER_SYMBOL
   ... the command in full is ADVANCED_OPTIONS
   ... the command in full is STEP_WITH_OPTIONS
...OK

 Phase Region from    2058.68     for:
     LIQUID
 Terminating at    2058.78
 Calculated     4 equilibria

 Phase Region from    2058.68     for:
     LIQUID
 Global check of adding phase at  2.05859E+03
 Calculated     3 equilibria

 Phase Region from    2058.59     for:
     LIQUID
     BCC_A2
 Global test at  1.97868E+03 .... OK
 Global check of removing phase at  1.89734E+03
 Calculated    19 equilibria

 Phase Region from    1897.34     for:
     BCC_A2
 Calculated     4 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex15\SCHE
 IL_3668.POLY3

  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes


  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

   ... the command in full is ENTER_SYMBOL
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
 An EXP file c:\jenkins\WORKSP~1\THERMO~1\examples\tcex15\SCHEIL_EQ_3668.EXP
 has been created to store the equilibrium solidification results.
   ... the command in full is READ_WORKSPACES
  CALCULATING SCHEIL SOLIDFICATION

     T(C)      fraction solid

   1785.535       0.000000
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS

  PHASE REGION:LIQUID + BCC_A2

     T(C)      fraction solid

   1785.375      0.9239971E-03
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1780.375      0.6494391E-01
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1775.375      0.1226644
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1770.375      0.1749130
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1765.375      0.2223831
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1760.375      0.2656597
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1755.375      0.3052393
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1750.375      0.3415456
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1745.375      0.3749422
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1740.375      0.4057426
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1735.375      0.4342186
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1730.375      0.4606065
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1725.375      0.4851127
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
```

1720.375 0.5079185
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1715.375 0.5291833
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1710.375 0.5490480
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1705.375 0.5676374
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1700.375 0.5850626
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1695.375 0.6014224
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1690.375 0.6168054
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1685.375 0.6312910
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1680.375 0.6449504
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1675.375 0.6578480
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1670.375 0.6700418
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1665.375 0.6815843
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1660.375 0.6925233
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1655.375 0.7029020
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1650.375 0.7127599
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1645.375 0.7221332
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1640.375 0.7310546
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1635.375 0.7395545
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1630.375 0.7476604
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1625.375 0.7553979
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1620.375 0.7627903
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1615.375 0.7698592
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1610.375 0.7766247
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1605.375 0.7831051
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1600.375 0.7893176
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1595.375 0.7952779
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1590.375 0.8010009
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1585.375 0.8065002
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1580.375 0.8117885
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

1575.375 0.8168779
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1570.375 0.8217793
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1565.375 0.8265033
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1560.375 0.8310595
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1555.375 0.8354570
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1550.375 0.8397046
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1545.375 0.8438103
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1540.375 0.8477816
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1535.375 0.8516258
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1530.375 0.8553497
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1525.375 0.8589602
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1520.375 0.8624627
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1515.375 0.8658633
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1510.375 0.8691676
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1505.375 0.8723809
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1500.375 0.8755083
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1495.375 0.8785546
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1490.375 0.8815245
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1485.375 0.8844227
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1480.375 0.8872536
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1475.375 0.8900213
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1470.375 0.8927303
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1465.375 0.8953845
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1460.375 0.8979881
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1455.375 0.9005451
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1450.375 0.9030587
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1445.375 0.9055346
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1440.375 0.9079761
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1435.375 0.9103873
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

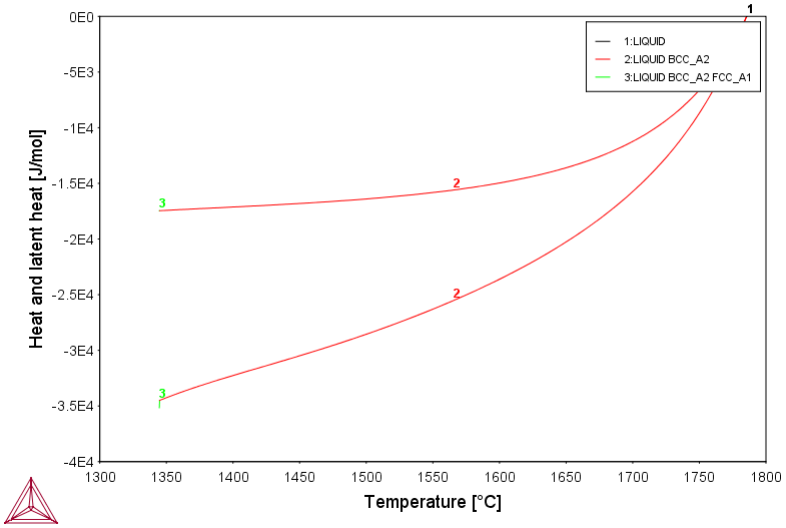
```
 1430.375      0.9127724
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1425.375      0.9151359
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1420.375      0.9174820
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1415.375      0.9198153
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1410.375      0.9221406
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1405.375      0.9244628
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1400.375      0.9267870
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1395.375      0.9291184
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1390.375      0.9314626
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1385.375      0.9338254
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1380.375      0.9362126
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1375.375      0.9386303
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1370.375      0.9410850
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1365.375      0.9435828
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1360.375      0.9461303
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1355.375      0.9487336
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1350.375      0.9513987
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1345.375      0.9541312
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 1344.897      0.9543838
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS

PHASE REGION:BCC_A2 + FCC_A1

   T(C)      fraction solid

 1344.738       1.000000
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is SET_LABEL_CURVE_OPTION
 ... the command in full is APPEND_EXPERIMENTAL_DATA
```

2018.02.19.08.26.05
TCFE9: CR, NI
T=2058.68, X(NI)=0.1, P=1E5, N=1




```
  ..........................................................

       The following axis variables are available

           T --- Temperature in Celsius
         NL/BL --- Mole/mass fraction of liquid
         NS/BS --- Mole/mass fraction of all solid phases
 NS(ph)/BS(ph) --- Mole/mass fraction of a solid phase
      W(ph,el) --- Weight fraction of an element in a phase
      X(ph,el) --- Mole fraction of an element in a phase
      Y(ph,el) --- Site fraction of an element in a phase
     NN(ph,el) --- Distribution of an element in a phases
         NH/BH --- Heat release and Latent heat per mole/gram
        CP/BCP --- Apparent heat capacity per mole/gram
     NV/NV(ph) --- Molar volume of the system or a phase
     DS/DS(ph) --- Average density of the system or a phase
            BT --- Apparent volumetric TEC of the system

  "el" and "ph" are name of element and phase, respectively
     "*" can be used as a wild character for "el" and "ph"

  ..........................................................
POST: s-d-a x t
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y nh
   ... the command in full is SET_DIAGRAM_AXIS
POST: plot,,,,,,,,,,
   ... the command in full is PLOT_DIAGRAM
```

2018.02.19.08.26.06
TCFE9: CR, NI
T=2058.68, X(NI)=0.1, P=1E5, N=1



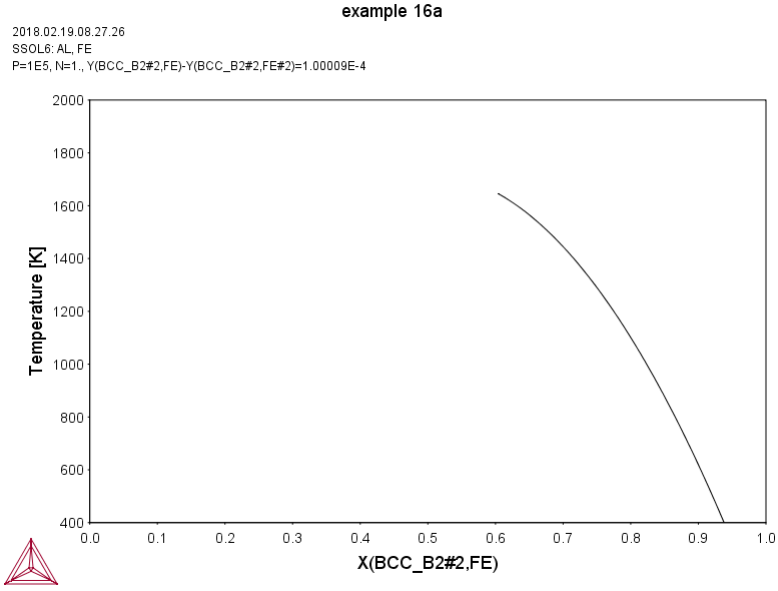

```
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex16

```
AboutMACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex16\tcex16.TCM"SYS: set-echo
SYS:
SYS: @@ Second order transition of the Al-Fe system
SYS:
SYS: @@ This example calculates the second order transition
SYS: @@ line in the Bcc field of the Al-Fe system.
SYS:
SYS: @@ Note that an SSOL database license is required to run
SYS: @@ the example.
SYS:
SYS: SET-LOG ex16,,
SYS: GO DA
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                      /-  DEFINED
 L12_FCC                 B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: SW SSOL6
   ... the command in full is SWITCH_DATABASE
 Current database: SGTE Alloy Solutions Database v6.0

 VA  DEFINED
 BCC_B2                  FCC_L12                 FCC_COV
 FCC_AUCU                HCP_ORD  REJECTED
 GAS:G  REJECTED
TDB_SSOL6: D-SYS AL FE
   ... the command in full is DEFINE_SYSTEM
 AL                      FE  DEFINED
TDB_SSOL6: REJ PH /ALL
   ... the command in full is REJECT
 LIQUID:L                FCC_A1                  BCC_A2
 B2_BCC                  HCP_A3                  HCP_ZN
 DHCP                    DIAMOND_A4              BCT_A5
 TETRAGONAL_U            CBCC_A12                CUB_A13
 ORTHORHOMBIC_A20        RHOMBO_C19              LAVES_C14
 LAVES_C15               LAVES_C36               M4N
 ALM_D019                ALCE_AMORPHOUS          ALCR2
 AL4CR                   AL8CR5_BETA             AL8CR5_ALPHA
 AL11CR2                 AL7CR                   ALCU_THETA
 AL2FE                   AL5FE2                  AL5FE4
 AL13FE4                 ALLI                    AL4MN
 AL6MN                   AL11MN4                 AL12MN
 ALNB3                   AL3NB                   AL3NI2
 ALPT3                   ALTI                    CR3SI_A15
 D_GAMMA                 FEPD                    FEPD3
 FESB                    FEU6                    FE2U
 FEUZR_DELTA             FEZR2                   FEZR3
   REJECTED
TDB_SSOL6: @@ The BCC phase has B2 ordering in this system.
TDB_SSOL6: @@ Note that this is modelled with two sublattices with
TDB_SSOL6: @@ both components in both sublattices
TDB_SSOL6:
TDB_SSOL6: REST PH LIQ BCC_B2 BCC_A2
   ... the command in full is RESTORE
 LIQUID:L                BCC_B2                  BCC_A2
   RESTORED
TDB_SSOL6: LI-SYS
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENT/:
 LIQUID:L    :AL FE:
 BCC_A2      :AL FE:VA:
 BCC_B2      :AL FE:AL FE:VA:
TDB_SSOL6: GET
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'Data for the Al-Fe system were from an unpublished assessment of M
      Seiersten published in the COST507 final report: COST507
      Thermochemical Database for Light Metal Alloys, Vol 2, eds by I Ansara,
       AT Dinsdale and MH Rand, July 1998, EUR18499. >> Al-Fe '
 -OK-
TDB_SSOL6: GO P-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: li-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 BCC_B2#2                ENTERED      0.000000E+00    0.000000E+00
 BCC_B2#1                ENTERED      0.000000E+00    0.000000E+00
 LIQUID                  ENTERED      0.000000E+00    0.000000E+00
POLY_3:
POLY_3: advanced global_minimization y 10000
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
POLY_3:
POLY_3: @@ Set conditions where the BCC phase should be ordered
POLY_3: SET-COND P=1E5,N=1,T=400,X(AL)=.4
   ... the command in full is SET_CONDITION
POLY_3: COMP-EQ
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         10026 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: @@ Use option N in order to see how Al and Fe distribute
POLY_3: @@ on the sublattices
```

```
POLY_3:
POLY_3: LIST-EQ
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: N
 Output from POLY-3, equilibrium =     1, label A0  , database: SSOL6

 Conditions:
 P=1E5, N=1, T=400, X(AL)=0.4
 DEGREES OF FREEDOM 0

 Temperature    400.00 K (   126.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  4.43010E+01
 Total Gibbs energy -3.81486E+04,  Enthalpy -2.55850E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      4.0000E-01  2.4362E-01 4.1973E-08 -5.6493E+04 SER
 FE                      6.0000E-01  7.5638E-01 4.1248E-04 -2.5919E+04 SER

 BCC_B2#2                 ORD    Status ENTERED   Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.4301E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  7.56376E-01  AL  2.43624E-01
 Constitution:
 Sublattice  1,  Number of sites  5.0000E-01
 AL  7.99996E-01  FE  2.00004E-01
 Sublattice  2,  Number of sites  5.0000E-01
 FE  9.99996E-01  AL  4.22881E-06
 Sublattice  3,  Number of sites  3.0000E+00
 VA  1.00000E+00
POLY_3:Hit RETURN to continue
POLY_3: @@ Change the condition of the Al amount so that the
POLY_3: @@ site-fractions in the two sublattices will have a
POLY_3: @@ certain difference. If they are the same, the BCC
POLY_3: @@ phase is disordered. BCC_B2#2 is the default
POLY_3: @@ ordered phase.
POLY_3:
POLY_3: SET-COND X(AL)=NONE
   ... the command in full is SET_CONDITION
POLY_3: SET-COND Y(BCC_B2#2,FE#1)-Y(BCC_B2#2,FE#2)=-0.1
   ... the command in full is SET_CONDITION
POLY_3: C-S P BCC_B2#1=SUS
   ... the command in full is CHANGE_STATUS
POLY_3: COMP-EQ
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    26 ITS,  CPU TIME USED   0 SECONDS
POLY_3: LIST-EQ
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWNS/:Hit RETURN to continue
Options /VWNS/: @@ Set a smaller difference. This is as close to the
 Output from POLY-3, equilibrium =     1, label A0  , database: SSOL6

 Conditions:
 P=1E5, N=1, T=400, Y(BCC_B2#2,FE)-Y(BCC_B2#2,FE#2)=-0.1
 DEGREES OF FREEDOM 0

 Temperature    400.00 K (   126.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.36842E+01
 Total Gibbs energy -1.86969E+04,  Enthalpy -4.69474E+03,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      7.4926E-02  3.7658E-02 7.3790E-14 -1.0056E+05 SER
 FE                      9.2507E-01  9.6234E-01 2.6569E-02 -1.2066E+04 SER

 BCC_B2#2                 ORD    Status ENTERED   Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.3684E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.62342E-01  AL  3.76585E-02
 Constitution:
 Sublattice  1,  Number of sites  5.0000E-01
 FE  8.75074E-01  AL  1.24926E-01
 Sublattice  2,  Number of sites  5.0000E-01
 FE  9.75074E-01  AL  2.49265E-02
 Sublattice  3,  Number of sites  3.0000E+00
 VA  1.00000E+00
POLY_3: @@ second order transition as it is possible to be
POLY_3:
POLY_3: SET-COND Y(BCC_B2#2,FE#1)-Y(BCC_B2#2,FE#2)=1E-4
   ... the command in full is SET_CONDITION
POLY_3: COMP-EQ
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    14 ITS,  CPU TIME USED   0 SECONDS
POLY_3: @@ Now vary the temperature using these conditions
POLY_3: SET-AXIS-VAR 1
   ... the command in full is SET_AXIS_VARIABLE
Condition /NONE/: T
Min value /0/: 400
Max value /1/: 2000
Increment /40/: 10
POLY_3: @@ Always save before STEP or MAP (unless you want to
POLY_3: @@ overlay the new results on some previous results)
POLY_3:
POLY_3: SAVE tcex16 Y
   ... the command in full is SAVE_WORKSPACES
POLY_3: STEP NORMAL
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    400.000
...OK

 Phase Region from    400.000     for:
     BCC_B2#2
 Global test at  4.80000E+02 .... OK
 Global test at  5.80000E+02 .... OK
 Global test at  6.80000E+02 .... OK
 Global test at  7.80000E+02 .... OK
 Global test at  8.80000E+02 .... OK
 Global test at  9.80000E+02 .... OK
 Global test at  1.08000E+03 .... OK
 Global test at  1.18000E+03 .... OK
 Global test at  1.28000E+03 .... OK
```

```
 Global test at  1.38000E+03 .... OK
 Global test at  1.48000E+03 .... OK
 Global test at  1.58000E+03 .... OK
 Global check of adding phase at  1.64515E+03
 Calculated   127 equilibria

 Phase Region from    1645.15     for:
     LIQUID
     BCC_B2#2
 Global check of removing phase at  1.64515E+03
 Calculated     3 equilibria

 Phase Region from    1645.15     for:
     BCC_B2#2
 Global check of adding phase at  1.64515E+03
 Calculated     3 equilibria

 Phase Region from    1645.15     for:
     LIQUID
     BCC_B2#2
 Calculated     3 equilibria
 Sorry cannot continue     0 189 1    1.6451539E+03
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex16\tcex
 16.POLY3
POLY_3: POST

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: SET-DIA-AXIS X X(BCC_B2#2,FE)
   ... the command in full is SET_DIAGRAM_AXIS
POST: SET-DIA-AXIS Y T-K
   ... the command in full is SET_DIAGRAM_AXIS
POST: SET-SCAL X N 0 1
   ... the command in full is SET_SCALING_STATUS
POST: SET-SCAL Y N 400 2000
   ... the command in full is SET_SCALING_STATUS
POST:
POST: set-title example 16a
POST: PLOT
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Write on file to plot with a phase diagram
POST: MAKE TCEX16
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST: Y
  No such command, use HELP
POST: BACK
POLY_3: GO DA
   ... the command in full is GOTO_MODULE
TDB_SSOL6: @@ Get data for all phases stable in Al-Fe
TDB_SSOL6: REJ-SYS
   ... the command in full is REJECT
 VA  DEFINED
 BCC_B2                  FCC_L12                 FCC_COV
 FCC_AUCU                HCP_ORD  REJECTED
 GAS:G  REJECTED
 REINITIATING GES .....
TDB_SSOL6: D-SYS AL FE
   ... the command in full is DEFINE_SYSTEM
 AL                      FE  DEFINED
TDB_SSOL6: L-SYS
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENTS/: CONSTITUENT
 LIQUID:L    :AL FE:
 FCC_A1      :AL FE:VA:
 BCC_A2      :AL FE:VA:
 B2_BCC      :AL:VA:
 HCP_A3      :AL FE:VA:
 HCP_ZN      :AL FE:VA:
 DHCP        :AL:
 DIAMOND_A4  :AL:
 BCT_A5      :AL:
 TETRAGONAL_U :FE:
 CBCC_A12    :AL FE:VA:
 CUB_A13     :AL FE:VA:
 ORTHORHOMBIC_A20 :FE:
```

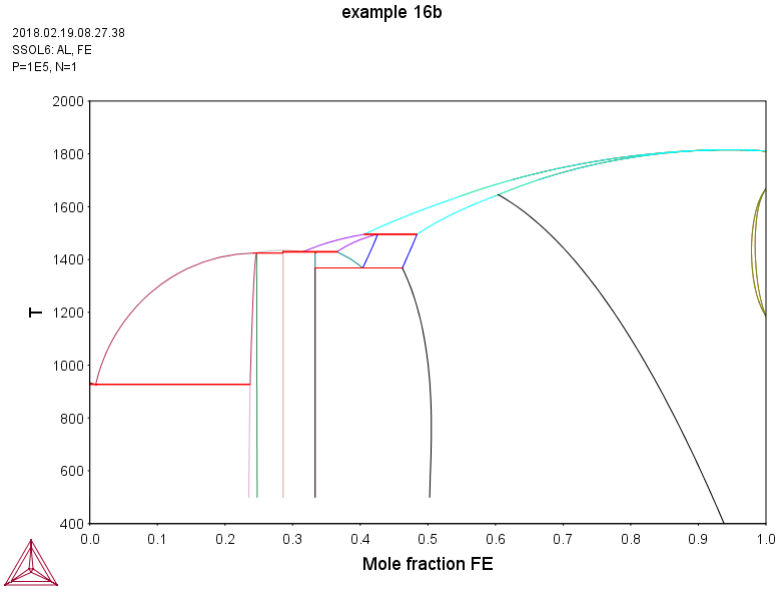
```
 RHOMBO_C19  :AL:
 LAVES_C14   :AL FE:AL FE:
 LAVES_C15   :AL FE:AL FE:
 LAVES_C36   :AL:AL:
 M4N         :FE:VA:
 ALM_D019    :AL:AL:
 ALCE_AMORPHOUS :AL:
 ALCR2       :AL:AL:
 AL4CR       :AL:AL:
 AL8CR5_BETA :AL:AL:
 AL8CR5_ALPHA :AL:AL:
 AL11CR2     :AL:AL:
 AL7CR       :AL:AL:
 ALCU_THETA  :AL:AL:
 AL2FE       :AL:FE:
 AL5FE2      :AL:FE:
 AL5FE4      :AL FE:
 AL13FE4     :AL:FE:AL VA:
 ALLI        :AL:VA:
 AL4MN       :AL:FE:
 AL6MN       :AL:FE:
 AL11MN4     :AL:FE:
 AL12MN      :AL:FE:
 ALNB3       :AL:AL:
 AL3NB       :AL:AL:
 AL3NI2      :AL:AL:VA:
 ALPT3       :AL:AL:
 ALTI        :AL:AL:
 CR3SI_A15   :FE:AL:VA:
 D_GAMMA     :AL:
 FEPD        :FE:FE:
 FEPD3       :FE:FE:
 FESB        :FE:FE:
 FEU6        :FE:FE:
 FE2U        :FE:FE:
 FEUZR_DELTA :FE:FE:
 FEZR2       :FE:FE:
 FEZR3       :FE:FE:
TDB_SSOL6: REJ PH /ALL
   ... the command in full is REJECT
 LIQUID:L                FCC_A1                  BCC_A2
 B2_BCC                  HCP_A3                  HCP_ZN
 DHCP                    DIAMOND_A4              BCT_A5
 TETRAGONAL_U            CBCC_A12                CUB_A13
 ORTHORHOMBIC_A20        RHOMBO_C19              LAVES_C14
 LAVES_C15               LAVES_C36               M4N
 ALM_D019                ALCE_AMORPHOUS          ALCR2
 AL4CR                   AL8CR5_BETA             AL8CR5_ALPHA
 AL11CR2                 AL7CR                   ALCU_THETA
 AL2FE                   AL5FE2                  AL5FE4
 AL13FE4                 ALLI                    AL4MN
 AL6MN                   AL11MN4                 AL12MN
 ALNB3                   AL3NB                   AL3NI2
 ALPT3                   ALTI                    CR3SI_A15
 D_GAMMA                 FEPD                    FEPD3
 FESB                    FEU6                    FE2U
 FEUZR_DELTA             FEZR2                   FEZR3
   REJECTED
TDB_SSOL6: REST PH LIQ BCC_B2 FCC_A1 BCC_A2 AL13FE4 AL2FE AL5FE2 AL5FE4
   ... the command in full is RESTORE
 LIQUID:L                BCC_B2                  FCC_A1
 BCC_A2                  AL13FE4                 AL2FE
 AL5FE2                  AL5FE4  RESTORED
TDB_SSOL6: GET
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'Data for the Al-Fe system were from an unpublished assessment of M
      Seiersten published in the COST507 final report: COST507
      Thermochemical Database for Light Metal Alloys, Vol 2, eds by I Ansara,
       AT Dinsdale and MH Rand, July 1998, EUR18499. >> Al-Fe '
 -OK-
TDB_SSOL6: GO P-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ Calculate an equilibrium where BCC is ordered
POLY_3: S-C T=1300,P=1E5,N=1,X(AL)=.3
   ... the command in full is SET_CONDITION
POLY_3: C-E
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         10655 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: @@ List the equilibrium. Note that option N gives the
POLY_3: @@ constitution of the BCC phase and this shows that the
POLY_3: @@ site-fractions are different in the two sublattices,
POLY_3: @@ i.e. the BCC is ordered
POLY_3:
POLY_3: L-E
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWNS/: N
 Output from POLY-3, equilibrium =     1, label A0  , database: SSOL6

 Conditions:
 T=1300, P=1E5, N=1, X(AL)=0.3
 DEGREES OF FREEDOM 0

 Temperature   1300.00 K (  1026.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  4.71875E+01
 Total Gibbs energy -8.63003E+04,  Enthalpy  1.26381E+04,  Volume  0.00000E+00
```

```
 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      3.0000E-01  1.7154E-01 3.1606E-05 -1.1200E+05 SER
 FE                      7.0000E-01  8.2846E-01 9.4427E-04 -7.5285E+04 SER

 BCC_B2#2                 ORD    Status ENTERED   Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.7187E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  8.28459E-01  AL  1.71541E-01
 Constitution:
 Sublattice  1,  Number of sites  5.0000E-01
 FE  5.22550E-01  AL  4.77450E-01
 Sublattice  2,  Number of sites  5.0000E-01
 FE  8.77450E-01  AL  1.22550E-01
 Sublattice  3,  Number of sites  3.0000E+00
 VA  1.00000E+00
POLY_3:Hit RETURN to continue
POLY_3: @@ Set axis
POLY_3: S-A-V 1 X(AL)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 0
Max value /1/: 1
Increment /.025/: .025
POLY_3: S-A-V 2 T
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 500
Max value /1/: 2000
Increment /37.5/: 25
POLY_3: SAVE tcex16 Y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: MAP
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Trying global minimization! 3
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Trying global minimization! 3
 Generating start point  25
 Generating start point  26

 Phase region boundary   1 at:   5.820E-01  5.100E+02
  ** AL2FE
     BCC_B2#2
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   5.820E-01  5.000E+02
  ** AL2FE
     BCC_B2#2
 Calculated.                      36  equilibria

 Phase region boundary   3 at:   6.023E-01  1.368E+03
  ** AL2FE
  ** AL5FE4
     BCC_B2#2

 Phase region boundary   4 at:   5.672E-01  1.368E+03
  ** AL5FE4
     BCC_B2#2
 Calculated.                       7  equilibria

 Phase region boundary   5 at:   5.452E-01  1.496E+03
  ** LIQUID
  ** AL5FE4
     BCC_B2#2

 Phase region boundary   6 at:   5.550E-01  1.496E+03
  ** LIQUID
     BCC_B2#2
 Calculated                     50  equilibria
```

```
Phase region boundary   7 at:   5.842E-01  1.496E+03
 ** LIQUID
    AL5FE4
Calculated.                      6  equilibria

Phase region boundary   8 at:   6.593E-01  1.430E+03
 ** LIQUID
 ** AL5FE2
    AL5FE4

Phase region boundary   9 at:   6.744E-01  1.430E+03
 ** AL5FE2
    AL5FE4
Calculated.                      2  equilibria

Phase region boundary  10 at:   6.740E-01  1.428E+03
 ** AL2FE
 ** AL5FE2
    AL5FE4

Phase region boundary  11 at:   6.502E-01  1.428E+03
 ** AL2FE
    AL5FE4
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  12 at:   6.905E-01  1.428E+03
 ** AL2FE
    AL5FE2
Calculated..                    39  equilibria
Terminating at axis limit.

Phase region boundary  13 at:   6.993E-01  1.430E+03
    LIQUID
 ** AL5FE2
Calculated.                     12  equilibria

Phase region boundary  14 at:   7.362E-01  1.424E+03
    LIQUID
 ** AL13FE4
 ** AL5FE2

Phase region boundary  15 at:   7.556E-01  1.424E+03
    LIQUID
 ** AL13FE4
Calculated.                     24  equilibria

Phase region boundary  16 at:   8.723E-01  9.271E+02
    LIQUID
 ** AL13FE4
 ** FCC_A1

Phase region boundary  17 at:   9.955E-01  9.271E+02
    LIQUID
 ** FCC_A1
Calculated                     10  equilibria

Phase region boundary  18 at:   8.813E-01  9.271E+02
    AL13FE4
 ** FCC_A1
Calculated..                    19  equilibria
Terminating at axis limit.

Phase region boundary  19 at:   7.337E-01  1.424E+03
 ** AL13FE4
    AL5FE2
Calculated..                    38  equilibria
Terminating at axis limit.

Phase region boundary  20 at:   5.820E-01  5.100E+02
 ** AL2FE
    BCC_B2#2
Calculated.                     36  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   8.364E-03  1.237E+03
    BCC_B2#1
 ** FCC_A1
Calculated                     19  equilibria

Phase region boundary  22 at:   8.364E-03  1.237E+03
    BCC_B2#1
 ** FCC_A1
Calculated                     28  equilibria

Phase region boundary  23 at:   3.562E-01  1.702E+03
 ** LIQUID
    BCC_B2#1
Calculated                     35  equilibria

Phase region boundary  24 at:   3.562E-01  1.702E+03
 ** LIQUID
    BCC_B2#1
Calculated.                     17  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   5.820E-01  5.100E+02
 ** AL2FE
    BCC_B2#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  26 at:   5.820E-01  5.100E+02
 ** AL2FE
    BCC_B2#2
Calculated.                     36  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   8.824E-01  5.100E+02
 ** AL13FE4
    FCC_A1
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.
```

```
Phase region boundary  28 at:   8.824E-01  5.100E+02
 ** AL13FE4
    FCC_A1
Calculated.                     18  equilibria
Terminating at known equilibrium

Phase region boundary  29 at:   8.824E-01  5.100E+02
 ** AL13FE4
    FCC_A1
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  30 at:   8.824E-01  5.100E+02
 ** AL13FE4
    FCC_A1
Calculated.                     18  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   5.832E-01  1.003E+03
 ** AL2FE
    BCC_B2#2
Calculated..                    22  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  32 at:   5.832E-01  1.003E+03
 ** AL2FE
    BCC_B2#2
Calculated.                     16  equilibria
Terminating at known equilibrium

Phase region boundary  33 at:   8.722E-01  1.003E+03
    LIQUID
 ** AL13FE4
Calculated.                      5  equilibria
Terminating at known equilibrium

Phase region boundary  34 at:   8.722E-01  1.003E+03
    LIQUID
 ** AL13FE4
Calculated.                     28  equilibria
Terminating at known equilibrium

Phase region boundary  35 at:   1.805E-02  1.497E+03
 ** BCC_B2#1
    FCC_A1
Calculated                      32  equilibria

Phase region boundary  36 at:   1.805E-02  1.497E+03
 ** BCC_B2#1
    FCC_A1
Calculated                      35  equilibria

Phase region boundary  37 at:   1.032E-02  1.813E+03
    LIQUID
 ** BCC_B2#1
Calculated                      13  equilibria

Phase region boundary  38 at:   1.032E-02  1.813E+03
    LIQUID
 ** BCC_B2#1
Calculated.                     44  equilibria
Calculated                      44  equilibria

Phase region boundary  39 at:   1.032E-02  1.813E+03
    LIQUID
 ** BCC_B2#1
Calculated.                     49  equilibria
Terminating at known equilibrium

Phase region boundary  40 at:   3.201E-01  1.728E+03
    LIQUID
 ** BCC_B2#1
Calculated                      34  equilibria

Phase region boundary  41 at:   3.201E-01  1.728E+03
    LIQUID
 ** BCC_B2#1
Calculated.                     20  equilibria
Calculated                      20  equilibria

Phase region boundary  42 at:   3.201E-01  1.728E+03
    LIQUID
 ** BCC_B2#1
Calculated                      18  equilibria

Phase region boundary  43 at:   6.421E-01  1.451E+03
    LIQUID
 ** AL5FE4
Calculated.                      7  equilibria
Calculated                       7  equilibria

Phase region boundary  44 at:   6.421E-01  1.451E+03
    LIQUID
 ** AL5FE4
Calculated.                      6  equilibria
Terminating at known equilibrium

Phase region boundary  45 at:   6.421E-01  1.451E+03
    LIQUID
 ** AL5FE4
Calculated.                      3  equilibria
Terminating at known equilibrium

Phase region boundary  46 at:   8.763E-01  9.396E+02
    LIQUID
 ** AL13FE4
Calculated.                     28  equilibria
Terminating at known equilibrium

Phase region boundary  47 at:   8.763E-01  9.396E+02
    LIQUID
 ** AL13FE4
Calculated.                      2  equilibria
Terminating at known equilibrium
```

```
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex16\tcex
 16.POLY3
 CPU time for mapping                    8  seconds
POLY_3:
POLY_3: POST

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST: S-D-A X M-F FE
   ... the command in full is SET_DIAGRAM_AXIS
POST: S-D-A Y T
   ... the command in full is SET_DIAGRAM_AXIS
POST: @@ Append the previous line for the 2nd order transition
POST: A-E-D Y TCEX16
   ... the command in full is APPEND_EXPERIMENTAL_DATA
PROLOGUE NUMBER: /0/: 0
DATASET NUMBER(s): /-1/: 1
POST: set-title example 16b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex17

```
AboutMACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex17\tcex17.TCM" set-echo
SYS:
SYS: @@ The pseudo-binary system - CaO-SiO2
SYS:
SYS: @@ This example calculates the pseudo-binary system
SYS: @@ CaO-SiO2 using the Oxide Demo database.
SYS:
SYS: set-log ex17,,,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: @@ This database can be used both for pseudobinary
TDB_TCFE9: @@ systems like the one in this case, CaO-SiO2, or
TDB_TCFE9: @@ for full ternary systems like Ca-Fe-O.
TDB_TCFE9:
TDB_TCFE9: sw OXDEMO
   ... the command in full is SWITCH_DATABASE
 Current database: Oxide Demo Database v1.0

 VA                     /-  DEFINED
TDB_OXDEMO: @@ Note that /- represents the electron.
TDB_OXDEMO: d-sys ca si o
   ... the command in full is DEFINE_SYSTEM
 CA                     SI                     O
   DEFINED
TDB_OXDEMO: l-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENT/: CONSTITUENTS
 GAS:G       :CA CA1O1 CA2 O1SI1 O2 O2SI1 O2SI2 O3 SI SI2 SI3:
 IONIC_LIQ:Y :CA+2 SI+4:O-2 SIO4-4 VA SIO2:
  > Ionic liquid mixture, modelled by the ionic two-sublattice model.
 BCC_A2      :CA SI:O VA:
 CA2SIO4_ALPHA :CA+2:SI+4:O-2:
  > This is 2CaO.SiO2. Prototype Ca2[SiO4] (hP24, P63/mmc)
 CA2SIO4_ALPHA_PRIME:I :CA+2:SI+4:O-2:
  > This is 2CaO.SiO2. Prototype Sr2[SiO4] (oP52, Pnma)
 CRISTOBALITE :SIO2:
  > Prototype SiO2 (cF24, Fd3m)
 DIAMOND_FCC_A4 :SI:O VA:
  > Silicon (cF8, Fd-3m)
 FCC_A1      :CA SI:O VA:
 HALITE:I    :CA+2 VA:O-2:
  > This is CaO and FeO (cI2, Im-3m)
 HATRURITE   :CA+2:SI+4:O-2:
  > This is 3CaO.SiO2 (hR81, R3m)
 HCP_A3      :CA SI:VA:
 LARNITE     :CA+2:SI+4:O-2:
  > This is 2CaO.SiO2 (metastable at 1 atm)
 OLIVINE:I   :CA+2:CA+2:SI+4:O-2:
  > This is 2CaO.SiO2 and fayalite
 PSEUDO_WOLLASTONITE :CA+2:SI+4:O-2:
  > This is CaO.SiO2 (mS120, C12/c1)
 QUARTZ      :SIO2:
  > Prototype SiO2 (hP9, P3121 (rt) P6222 (ht))
 RANKINITE   :CA+2:SI+4:O-2:
  > This is 3CaO.2SiO2 (mP48, P121/c1)
 TRIDYMITE   :SIO2:
  > Prototype SiO2 (hP12, P63/mmc)
 WOLLASTONITE:I :CA+2:SI+4:O-2:
  > This is CaO.SiO2 (aP30, P-1)
TDB_OXDEMO: @@ If we want to calculate a pseudobinary system
TDB_OXDEMO: @@ we must take away all phases and constituents that
TDB_OXDEMO: @@ make it possible for the phase to exist outside the
TDB_OXDEMO: @@ composition line from CaO to SiO2.
TDB_OXDEMO:
TDB_OXDEMO: @@ This means that for the IONIC_LIQ phase the
TDB_OXDEMO: @@ constituent Va should be suspended for systems with
TDB_OXDEMO: @@ no degree of  freedom with respect to oxygen.
TDB_OXDEMO:
TDB_OXDEMO: rej const
   ... the command in full is REJECT
PHASE: ion
SUBLATTICE NUMBER: 2
CONSTITUENT: va
 VA IN IONIC_LIQ:Y SUBLATTICE   2 REJECTED
CONSTITUENT:
TDB_OXDEMO: l-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENTS/: CONSTITUENTS
 GAS:G       :CA CA1O1 CA2 O1SI1 O2 O2SI1 O2SI2 O3 SI SI2 SI3:
 IONIC_LIQ:Y :CA+2 SI+4:O-2 SIO4-4 SIO2:
  > Ionic liquid mixture, modelled by the ionic two-sublattice model.
 BCC_A2      :CA SI:O VA:
 CA2SIO4_ALPHA :CA+2:SI+4:O-2:
  > This is 2CaO.SiO2. Prototype Ca2[SiO4] (hP24, P63/mmc)
 CA2SIO4_ALPHA_PRIME:I :CA+2:SI+4:O-2:
  > This is 2CaO.SiO2. Prototype Sr2[SiO4] (oP52, Pnma)
 CRISTOBALITE :SIO2:
  > Prototype SiO2 (cF24, Fd3m)
 DIAMOND_FCC_A4 :SI:O VA:
  > Silicon (cF8, Fd-3m)
 FCC_A1      :CA SI:O VA:
 HALITE:I    :CA+2 VA:O-2:
  > This is CaO and FeO (cI2, Im-3m)
 HATRURITE   :CA+2:SI+4:O-2:
  > This is 3CaO.SiO2 (hR81, R3m)
 HCP_A3      :CA SI:VA:
 LARNITE     :CA+2:SI+4:O-2:
  > This is 2CaO.SiO2 (metastable at 1 atm)
 OLIVINE:I   :CA+2:CA+2:SI+4:O-2:
  > This is 2CaO.SiO2 and fayalite
 PSEUDO_WOLLASTONITE :CA+2:SI+4:O-2:
  > This is CaO.SiO2 (mS120, C12/c1)
 QUARTZ      :SIO2:
  > Prototype SiO2 (hP9, P3121 (rt) P6222 (ht))
 RANKINITE   :CA+2:SI+4:O-2:
```

```
  > This is 3CaO.2SiO2 (mP48, P121/c1)
 TRIDYMITE   :SIO2:
  > Prototype SiO2 (hP12, P63/mmc)
 WOLLASTONITE:I :CA+2:SI+4:O-2:
  > This is CaO.SiO2 (aP30, P-1)
TDB_OXDEMO:Hit RETURN to continue
TDB_OXDEMO: @@ The phase names may seem unfamiliar but this is due
TDB_OXDEMO: @@ to the attempt to create a general database. Thus lime
TDB_OXDEMO: @@ (CaO) is called HALITE which is the generic phase name
TDB_OXDEMO: @@ for this structure. HALITE is also the wudstite phase
TDB_OXDEMO: @@ (FeO) and the periclase phase (MgO).
TDB_OXDEMO:
TDB_OXDEMO: @@ Note also that many phases are modelled with
TDB_OXDEMO: @@ sublattices and vacancies in order to allow for
TDB_OXDEMO: @@ non-stoichiometry in higher order systems.
TDB_OXDEMO:
TDB_OXDEMO: @@ For simplicity reject all phases except those we know
TDB_OXDEMO: @@ should be stable in this system.
TDB_OXDEMO:
TDB_OXDEMO: rej ph /all
   ... the command in full is REJECT
 GAS:G                  IONIC_LIQ:Y             BCC_A2
 CA2SIO4_ALPHA          CA2SIO4_ALPHA_PRIME:I   CRISTOBALITE
 DIAMOND_FCC_A4         FCC_A1                  HALITE:I
 HATRURITE              HCP_A3                  LARNITE
 OLIVINE:I              PSEUDO_WOLLASTONITE     QUARTZ
 RANKINITE              TRIDYMITE               WOLLASTONITE:I
   REJECTED
TDB_OXDEMO: rest ph ionic_liq alpha_ca2sio4 alpha_prime cristobalite halite hatrurite
   ... the command in full is RESTORE
 *** ALPHA_CA2SIO4 INPUT IGNORED
 *** ALPHA_PRIME INPUT IGNORED
 IONIC_LIQ:Y             CRISTOBALITE            HALITE:I
 HATRURITE  RESTORED
TDB_OXDEMO: rest ph larnite olivine pseudo_wollastonite quartz rankinite
   ... the command in full is RESTORE
 LARNITE                OLIVINE:I               PSEUDO_WOLLASTONITE
 QUARTZ                 RANKINITE  RESTORED
TDB_OXDEMO: rest ph tridymite wollastonite
   ... the command in full is RESTORE
 TRIDYMITE              WOLLASTONITE:I  RESTORED
TDB_OXDEMO: @@ To avoid complications also reject the Si+4 in the
TDB_OXDEMO: @@ first sublattice in the liquid phase. When there is
TDB_OXDEMO: @@ oxygen present all Si will form SiO2 or SiO4/-4.
TDB_OXDEMO: @@ The Si+4 ion is needed only for the liquid in systems
TDB_OXDEMO: @@ without oxygen.
TDB_OXDEMO:
TDB_OXDEMO: rej const ionic_liq
   ... the command in full is REJECT
SUBLATTICE NUMBER: 1
CONSTITUENT: si+4
 SI+4 IN IONIC_LIQ:Y SUBLATTICE   1 REJECTED
CONSTITUENT:
TDB_OXDEMO: l-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENTS/: CONSTITUENTS
 IONIC_LIQ:Y :CA+2:O-2 SIO4-4 SIO2:
  > Ionic liquid mixture, modelled by the ionic two-sublattice model.
 CRISTOBALITE :SIO2:
  > Prototype SiO2 (cF24, Fd3m)
 HALITE:I    :CA+2 VA:O-2:
  > This is CaO and FeO (cI2, Im-3m)
 HATRURITE   :CA+2:SI+4:O-2:
  > This is 3CaO.SiO2 (hR81, R3m)
 LARNITE     :CA+2:SI+4:O-2:
  > This is 2CaO.SiO2 (metastable at 1 atm)
 OLIVINE:I   :CA+2:CA+2:SI+4:O-2:
  > This is 2CaO.SiO2 and fayalite
 PSEUDO_WOLLASTONITE :CA+2:SI+4:O-2:
  > This is CaO.SiO2 (mS120, C12/c1)
 QUARTZ      :SIO2:
  > Prototype SiO2 (hP9, P3121 (rt) P6222 (ht))
 RANKINITE   :CA+2:SI+4:O-2:
  > This is 3CaO.2SiO2 (mP48, P121/c1)
 TRIDYMITE   :SIO2:
  > Prototype SiO2 (hP12, P63/mmc)
 WOLLASTONITE:I :CA+2:SI+4:O-2:
  > This is CaO.SiO2 (aP30, P-1)
TDB_OXDEMO:Hit RETURN to continue
TDB_OXDEMO:
TDB_OXDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, Private Communication, liquid and solid Al2O3,CaO, MgO'
  'M. Hillert, B. Sundman and X. Wang, Calphad, 15 (1991), 53-58; CaO-SiO2'
  'T.I. Barry, NPL, UK, Unpublished research 1987; liquid and solid SiO2'
  'M. Hillert, B. Sundman and X. Wang, Metall Trans B, 21B (1990), 303-312;
      CaO-SiO2'
  'W. Huang, M. Hillert and X. Wang, Metall Mater Trans A, 26A (1995), 2293
      -2231; CaO-MgO-SiO2'
 -OK-
TDB_OXDEMO: @@ There is a miscibility gap in the ionic liquid close to SiO2.
TDB_OXDEMO: @@ In this database two composition sets are created
TDB_OXDEMO: @@ automatically and one has SiO2 as a major constituent
TDB_OXDEMO:
TDB_OXDEMO: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3:
POLY_3: @@ Define more convenient components than the elements
POLY_3:
POLY_3: list-stat cps
   ... the command in full is LIST_STATUS
```

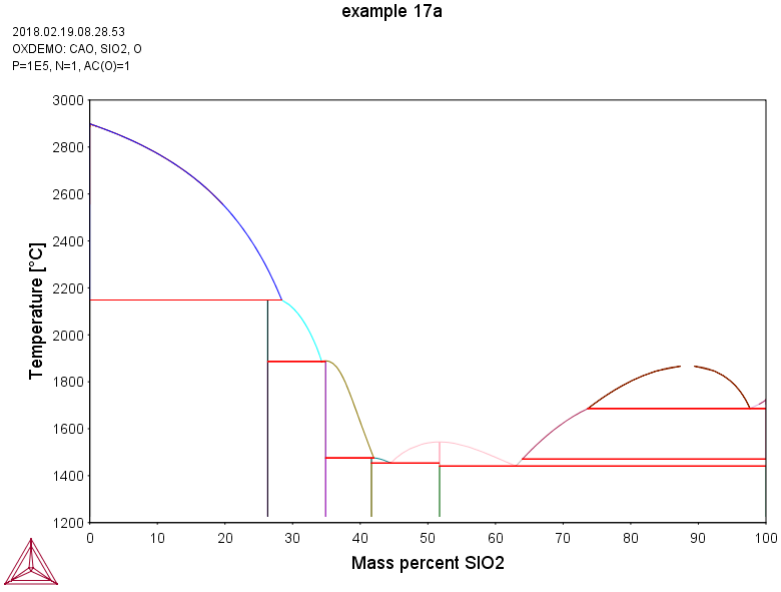
```
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 CA                      ENTERED   SER
 O                       ENTERED   SER
 SI                      ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 WOLLASTONITE            ENTERED      0.000000E+00    0.000000E+00
 TRIDYMITE               ENTERED      0.000000E+00    0.000000E+00
 RANKINITE               ENTERED      0.000000E+00    0.000000E+00
 QUARTZ                  ENTERED      0.000000E+00    0.000000E+00
 PSEUDO_WOLLASTONITE     ENTERED      0.000000E+00    0.000000E+00
 OLIVINE                 ENTERED      0.000000E+00    0.000000E+00
 LARNITE                 ENTERED      0.000000E+00    0.000000E+00
 HATRURITE               ENTERED      0.000000E+00    0.000000E+00
 HALITE                  ENTERED      0.000000E+00    0.000000E+00
 CRISTOBALITE            ENTERED      0.000000E+00    0.000000E+00
 IONIC_LIQ#2             ENTERED      0.000000E+00    0.000000E+00
 IONIC_LIQ#1             ENTERED      0.000000E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 CA      ENTERED    O       ENTERED    O2SI2   ENTERED    SI3     ENTERED
 CA+2    ENTERED    O-2     ENTERED    O3      ENTERED    SIO2    ENTERED
 CA1O1   ENTERED    O1SI1   ENTERED    SI      ENTERED    SIO4-4  ENTERED
 CA2     ENTERED    O2      ENTERED    SI+4    ENTERED    VA      ENTERED
 CAO     ENTERED    O2-2    ENTERED    SI2     ENTERED    VA-2    ENTERED
 E-      ENTERED    O2SI1   ENTERED    SI2O7-6 ENTERED
POLY_3: def-com cao sio2 o
   ... the command in full is DEFINE_COMPONENTS
POLY_3: l-st cps
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 CAO                     ENTERED   SER
 SIO2                    ENTERED   SER
 O                       ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 WOLLASTONITE            ENTERED      0.000000E+00    0.000000E+00
 TRIDYMITE               ENTERED      0.000000E+00    0.000000E+00
 RANKINITE               ENTERED      0.000000E+00    0.000000E+00
 QUARTZ                  ENTERED      0.000000E+00    0.000000E+00
 PSEUDO_WOLLASTONITE     ENTERED      0.000000E+00    0.000000E+00
 OLIVINE                 ENTERED      0.000000E+00    0.000000E+00
 LARNITE                 ENTERED      0.000000E+00    0.000000E+00
 HATRURITE               ENTERED      0.000000E+00    0.000000E+00
 HALITE                  ENTERED      0.000000E+00    0.000000E+00
 CRISTOBALITE            ENTERED      0.000000E+00    0.000000E+00
 IONIC_LIQ#2             ENTERED      0.000000E+00    0.000000E+00
 IONIC_LIQ#1             ENTERED      0.000000E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 CA      ENTERED    O       ENTERED    O2SI2   ENTERED    SI3     ENTERED
 CA+2    ENTERED    O-2     ENTERED    O3      ENTERED    SIO2    ENTERED
 CA1O1   ENTERED    O1SI1   ENTERED    SI      ENTERED    SIO4-4  ENTERED
 CA2     ENTERED    O2      ENTERED    SI+4    ENTERED    VA      ENTERED
 CAO     ENTERED    O2-2    ENTERED    SI2     ENTERED    VA-2    ENTERED
 E-      ENTERED    O2SI1   ENTERED    SI2O7-6 ENTERED
POLY_3:Hit RETURN to continue
POLY_3: s-c t=2000,p=1e5,n=1,w(sio2)=.9
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=2000, P=1E5, N=1, W(SIO2)=0.9
 DEGREES OF FREEDOM 1
POLY_3: @@ There is one degree of freedom due to the oxygen. As the
POLY_3: @@ oxygen content is determined by the Ca/Si ration there is no
POLY_3: @@ possibility to vary the oxygen content in this system
POLY_3: @@ independently. Thus the oxygen potential can be set to any
POLY_3: @@ value (larger than zero).
POLY_3:
POLY_3: s-c ac(o)=1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated          1975 grid points in             0 s
    51 ITS,  CPU TIME USED   0 SECONDS
POLY_3:
POLY_3: @@ Option N is used to include information on the
POLY_3: @@ constitution of the phases.
POLY_3: l-e screen
   ... the command in full is LIST_EQUILIBRIUM
Options /VWCS/: n
 Output from POLY-3, equilibrium =     1, label A0  , database: OXDEMO

 Conditions:
 T=2000, P=1E5, N=1, W(SIO2)=0.9, AC(O)=1
 DEGREES OF FREEDOM 0

 Temperature   2000.00 K (  1726.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.96571E+01
 Total Gibbs energy -1.10541E+06,  Enthalpy -7.53274E+05,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 CAO                     1.0638E-01  1.0000E-01 6.4224E-25 -9.2632E+05 SER
 SIO2                    8.9362E-01  9.0000E-01 3.7467E-30 -1.1267E+06 SER
 O                       0.0000E+00 -1.2106E-18 1.0000E+00  0.0000E+00 SER

 IONIC_LIQ#2                 Status ENTERED     Driving force  0.0000E+00
 Moles 6.7245E-01, Mass 4.0314E+01, Volume fraction 0.0000E+00  Mass fractions:
 SIO2  9.69163E-01  CAO   3.08366E-02  O     0.00000E+00
 Constitution:
 Sublattice  1,  Number of sites  6.8156E-02
 CA+2    1.00000E+00
 Sublattice  2,  Number of sites  2.0000E+00
 SIO2    9.82793E-01  SIO4-4  1.68709E-02  O-2     3.36172E-04

 IONIC_LIQ#1                 Status ENTERED     Driving force  0.0000E+00
 Moles 3.2755E-01, Mass 1.9343E+01, Volume fraction 0.0000E+00  Mass fractions:
 SIO2  7.55851E-01  CAO   2.44149E-01  O     0.00000E+00
 Constitution:
 Sublattice  1,  Number of sites  6.9176E-01
 CA+2    1.00000E+00
```

```
 Sublattice  2,  Number of sites  2.0000E+00
 SIO2    8.26780E-01  SIO4-4  1.72662E-01  O-2     5.57209E-04
POLY_3:Hit RETURN to continue
POLY_3: @@ The result shows the expected miscibility gap. However,
POLY_3: @@ in some cases the first calculation may fail. In such
POLY_3: @@ cases try to simplify  the calculation by suspending
POLY_3: @@ all phases but the important ones. Save the results.
POLY_3:
POLY_3: save tcex17 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: @@ Set the axis
POLY_3: s-a-v 1 w(sio2)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 0
Max value /1/: 1
Increment /.025/: .025
POLY_3: s-a-v 2 t
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 1500
Max value /1/: 3500
Increment /50/: 20
POLY_3: save tcex17 Y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26

 Phase region boundary   1 at:   1.327E-01  1.510E+03
    HALITE
  ** HATRURITE
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   1.327E-01  1.500E+03
    HALITE
  ** HATRURITE
 Calculated.                      48  equilibria

 Phase region boundary   3 at:   1.327E-01  2.422E+03
  ** IONIC_LIQ#1
    HALITE
  ** HATRURITE

 Phase region boundary   4 at:   1.433E-01  2.422E+03
  ** IONIC_LIQ#1
    HALITE
 Calculated                     53  equilibria

 Phase region boundary   5 at:   2.736E-01  2.422E+03
  ** IONIC_LIQ#1
    HATRURITE
 Calculated.                      15  equilibria

 Phase region boundary   6 at:   3.125E-01  2.160E+03
  ** IONIC_LIQ#1
    HATRURITE
  ** LARNITE

 Phase region boundary   7 at:   3.061E-01  2.160E+03
    HATRURITE
  ** LARNITE
 Calculated..                      34  equilibria
 Terminating at axis limit.

 Phase region boundary   8 at:   3.459E-01  2.160E+03
    IONIC_LIQ#1
  ** LARNITE
 Calculated.                      39  equilibria

 Phase region boundary   9 at:   3.845E-01  1.749E+03
    IONIC_LIQ#1
  ** LARNITE
```

```
 ** RANKINITE

Phase region boundary  10 at:   4.184E-01  1.749E+03
    IONIC_LIQ#1
 ** RANKINITE
Calculated.                      6  equilibria

Phase region boundary  11 at:   4.309E-01  1.727E+03
    IONIC_LIQ#1
 ** PSEUDO_WOLLASTONITE
 ** RANKINITE

Phase region boundary  12 at:   4.813E-01  1.727E+03
    IONIC_LIQ#1
 ** PSEUDO_WOLLASTONITE
Calculated.                     29  equilibria

Phase region boundary  13 at:   5.740E-01  1.714E+03
    IONIC_LIQ#1
 ** PSEUDO_WOLLASTONITE
 ** TRIDYMITE

Phase region boundary  14 at:   8.175E-01  1.714E+03
    IONIC_LIQ#1
 ** TRIDYMITE
Calculated.                      3  equilibria

Phase region boundary  15 at:   8.222E-01  1.744E+03
    IONIC_LIQ#1
 ** CRISTOBALITE
 ** TRIDYMITE

Phase region boundary  16 at:   8.222E-01  1.744E+03
    IONIC_LIQ#1
 ** CRISTOBALITE
Calculated.                     12  equilibria

Phase region boundary  17 at:   8.695E-01  1.959E+03
    IONIC_LIQ#1
 ** IONIC_LIQ#2
 ** CRISTOBALITE

Phase region boundary  18 at:   8.574E-01  1.959E+03
    IONIC_LIQ#1
 ** IONIC_LIQ#2
Calculated.                     26  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   9.882E-01  1.959E+03
 ** IONIC_LIQ#2
    CRISTOBALITE
Calculated                     18  equilibria

Phase region boundary  20 at:   1.000E+00  1.744E+03
 ** CRISTOBALITE
    TRIDYMITE

Phase region boundary  21 at:   7.627E-01  1.714E+03
    PSEUDO_WOLLASTONITE
 ** TRIDYMITE
Calculated..                     12  equilibria
Terminating at axis limit.

Phase region boundary  22 at:   4.671E-01  1.727E+03
 ** PSEUDO_WOLLASTONITE
    RANKINITE
Calculated..                     13  equilibria
Terminating at axis limit.

Phase region boundary  23 at:   3.828E-01  1.749E+03
    LARNITE
 ** RANKINITE
Calculated..                     14  equilibria
Terminating at axis limit.

Phase region boundary  24 at:   1.327E-01  1.510E+03
    HALITE
 ** HATRURITE
Calculated.                     47  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   1.327E-01  1.510E+03
    HALITE
 ** HATRURITE
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  26 at:   1.327E-01  1.510E+03
    HALITE
 ** HATRURITE
Calculated.                     47  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   3.061E-01  1.510E+03
    HATRURITE
 ** LARNITE
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  28 at:   3.061E-01  1.510E+03
    HATRURITE
 ** LARNITE
Calculated.                     34  equilibria
Terminating at known equilibrium

Phase region boundary  29 at:   7.627E-01  1.510E+03
 ** PSEUDO_WOLLASTONITE
    TRIDYMITE
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  30 at:   7.627E-01  1.510E+03
 ** PSEUDO_WOLLASTONITE
```

```
    TRIDYMITE
Calculated.                     13  equilibria
Calculated                     13  equilibria

Phase region boundary  31 at:   7.627E-01  1.510E+03
 ** PSEUDO_WOLLASTONITE
    TRIDYMITE
Calculated.                     12  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:   7.627E-01  1.510E+03
 ** PSEUDO_WOLLASTONITE
    TRIDYMITE
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  33 at:   7.627E-01  1.510E+03
 ** PSEUDO_WOLLASTONITE
    TRIDYMITE
Calculated.                     13  equilibria
Calculated                     13  equilibria

Phase region boundary  34 at:   7.627E-01  1.510E+03
 ** PSEUDO_WOLLASTONITE
    TRIDYMITE
Calculated.                     12  equilibria
Terminating at known equilibrium

Phase region boundary  35 at:   7.627E-01  1.510E+03
 ** PSEUDO_WOLLASTONITE
    TRIDYMITE
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  36 at:   7.627E-01  1.510E+03
 ** PSEUDO_WOLLASTONITE
    TRIDYMITE
Calculated.                     13  equilibria
Calculated                     13  equilibria

Phase region boundary  37 at:   7.627E-01  1.510E+03
 ** PSEUDO_WOLLASTONITE
    TRIDYMITE
Calculated.                     12  equilibria
Terminating at known equilibrium

Phase region boundary  38 at:   3.026E-01  2.170E+03
    IONIC_LIQ#1
 ** HATRURITE
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  39 at:   3.026E-01  2.170E+03
    IONIC_LIQ#1
 ** HATRURITE
Calculated.                     14  equilibria
Terminating at known equilibrium

Phase region boundary  40 at:   9.885E-02  2.830E+03
    IONIC_LIQ#1
 ** HALITE
Calculated.                     22  equilibria
Terminating at known equilibrium

Phase region boundary  41 at:   9.885E-02  2.830E+03
    IONIC_LIQ#1
 ** HALITE
Calculated                     30  equilibria

Phase region boundary  42 at:   9.885E-02  2.830E+03
    IONIC_LIQ#1
 ** HALITE
Calculated.                     22  equilibria
Terminating at known equilibrium

Phase region boundary  43 at:   9.885E-02  2.830E+03
    IONIC_LIQ#1
 ** HALITE
Calculated                     30  equilibria

Phase region boundary  44 at:   5.002E-03  3.162E+03
    IONIC_LIQ#1
 ** HALITE
Calculated                      9  equilibria

Phase region boundary  45 at:   5.002E-03  3.162E+03
    IONIC_LIQ#1
 ** HALITE
Calculated.                     40  equilibria
Terminating at known equilibrium

Phase region boundary  46 at:   3.000E-01  2.211E+03
    IONIC_LIQ#1
 ** HATRURITE
Calculated.                     12  equilibria
Terminating at known equilibrium

Phase region boundary  47 at:   3.000E-01  2.211E+03
    IONIC_LIQ#1
 ** HATRURITE
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  48 at:   8.337E-01  1.812E+03
    IONIC_LIQ#1
 ** CRISTOBALITE
Calculated.                      5  equilibria
Terminating at known equilibrium

Phase region boundary  49 at:   8.337E-01  1.812E+03
    IONIC_LIQ#1
 ** CRISTOBALITE
Calculated                     10  equilibria
```

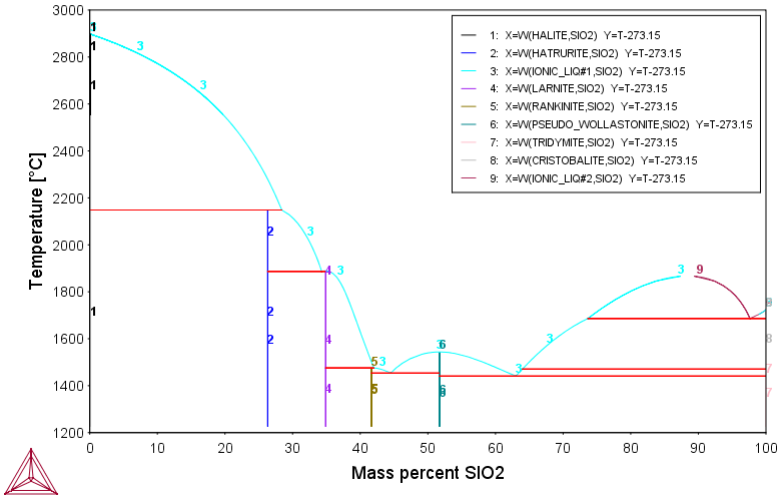
```
 Phase region boundary  50 at:   8.337E-01  1.812E+03
     IONIC_LIQ#1
  ** CRISTOBALITE
 Calculated.                      9  equilibria
 Terminating at known equilibrium

 Phase region boundary  51 at:   9.950E-01  1.978E+03
     IONIC_LIQ#1
  ** CRISTOBALITE
 Calculated                      10  equilibria

 Phase region boundary  52 at:   9.950E-01  1.978E+03
     IONIC_LIQ#1
  ** CRISTOBALITE
 Calculated.                      2  equilibria
 Terminating at known equilibrium

 Phase region boundary  53 at:   9.950E-01  1.978E+03
     IONIC_LIQ#1
  ** CRISTOBALITE
 Calculated                      20  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex17\tcex
 17.POLY3
 CPU time for mapping                     2  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x w-p sio2
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y t-c
   ... the command in full is SET_DIAGRAM_AXIS
POST:
POST: set-title example 17a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Indentify the phases with labels
POST: s-lab
   ... the command in full is SET_LABEL_CURVE_OPTION
CURVE LABEL OPTION (A, B, C, D, E, F OR N) /N/: f
POST:
POST: set-title example 17b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 17b

2018.02.19.08.28.54
OXDEMO: CAO, SIO2, O
P=1E5, N=1, AC(O)=1




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex18

About

```
SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex18\tcex18.TCM" set-echo
SYS:
SYS: @@ A3 temperature of a steel
SYS:
SYS: @@ This example calculates the A3 temperature of a steel
SYS: @@ and the influence of each alloying element on
SYS: @@ this temperature
SYS:
SYS: @@ A3 temperature is the temperature where ferrite starts to
SYS: @@ form from austenite. You can easily read A3 from an Fe-C
SYS: @@ phase diagram. But for complex multicomponent steels, no
SYS: @@ simple diagram can be used.
SYS:
SYS: @@ Using POLY, it is easy to find out the influence of each
SYS: @@ alloying element on A3 temperature. This information is
SYS: @@ useful if you want to modify the compositions of a steel
SYS: @@  but keep A3 unchanged.
SYS:
SYS: @@ Note that a TCFE database license is required to run
SYS: @@ the example.
SYS:
SYS: set-log ex18,,
SYS: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: def-mat
   ... the command in full is DEFINE_MATERIAL
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
Database /TCFE9/: tcfe9
Major element or alloy: fe
Composition input in mass (weight) percent? /Y/:
1st alloying element: cr 1.5 mn .5 c .3 si .3 nb .1
Next alloying element:
Temperature (C) /1000/: 1100
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 FE  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 CR  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 MN  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 C  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 SI  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 NB  DEFINED


 This database has following phases for the defined system

 GAS:G                  LIQUID:L               BCC_A2
 FCC_A1                 HCP_A3                 CBCC_A12
 CUB_A13                DIAMOND_FCC_A4         GRAPHITE
 CEMENTITE              M23C6                  M7C3
 M6C                    M5C2                   M3C2
 KSI_CARBIDE            Z_PHASE                FE4N_LP1
 FECN_CHI               SIGMA                  HIGH_SIGMA
 MU_PHASE               CHI_A12                LAVES_PHASE_C14
 M3SI                   MN9SI2                 MN11SI19
 MN6SI                  G_PHASE                CR3SI
 FE2SI                  MSI                    M5SI3
 NBNI3                  AL4C3                  FE8SI2C
 SIC                    MN5SIC                 CRZN17
 CUZN_EPSILON           AL5FE4                 MP_B31
 M2P_C22                FLUORITE_C1:I          ZRO2_TETR:I
 M2O3C:I                M2O3H:I

Reject phase(s) /NONE/: ?

 Reject phase(s)

  This is a question generated by the database allowing the user to select
  the phases. Normally, all phases should be included and the user just
  presses <RETURN>.

  If a phase is to be rejected, the name of the phase must be supplied.
  Several phase names can be specified in one line.

  It is possible to reject all phase by giving an asterisk "*". If the
  number of phases to be included is much smaller than the total number
  of phases, it may be convenient to first reject all phases and then
  restore just those that should be included.

  Note: This question will be repeated until the user press <RETURN>
        after rejected all undesired phases or an asterisk "*".


Reject phase(s) /NONE/: *
 GAS:G                  LIQUID:L               BCC_A2
 FCC_A1                 HCP_A3                 CBCC_A12
 CUB_A13                DIAMOND_FCC_A4         GRAPHITE
 CEMENTITE              M23C6                  M7C3
 M6C                    M5C2                   M3C2
 KSI_CARBIDE            Z_PHASE                FE4N_LP1
 FECN_CHI               SIGMA                  HIGH_SIGMA
 MU_PHASE               CHI_A12                LAVES_PHASE_C14
 M3SI                   MN9SI2                 MN11SI19
 MN6SI                  G_PHASE                CR3SI
 FE2SI                  MSI                    M5SI3
```

```
 NBNI3                  AL4C3                  FE8SI2C
 SIC                    MN5SIC                 CRZN17
 CUZN_EPSILON           AL5FE4                 MP_B31
 M2P_C22                FLUORITE_C1:I          ZRO2_TETR:I
 M2O3C:I                M2O3H:I  REJECTED
Restore phase(s):: liq fcc_a1 bcc_a2 hcp_a3 graphite cementite m23 m7
 LIQUID:L               FCC_A1                 BCC_A2
 HCP_A3                 GRAPHITE               CEMENTITE
 M23C6                  M7C3  RESTORED
Restore phase(s): /NONE/:

 ......................................................

    The following phases are retained in this system:

 LIQUID:L                BCC_A2                  FCC_A1
 HCP_A3                  GRAPHITE                CEMENTITE
 M23C6                   M7C3

 ......................................................

OK? /Y/: Y
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121-127; Molar
      volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2012; Molar volumes'
  'A.V. Khvan, B. Hallstedt, K. Chang, CALPHAD, 39, 54-61(2012); C-Cr-Nb'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348,
      (1987); C-CR-FE-W'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C-FE-MO'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129-33(2010); Fe-C'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, 34, 279
      -85(2010); Mn-C'
  'W. Huang, Metall. Trans. A, 21A (1990) 2115-2123; TRITA-MAC 411 (Rev
      1989); C-FE-MN'
  'B.-J. Lee, Metall. Mater. Trans. A, 32A (2001) 2423-39'
  'A.V. Khvan, B. Hallstedt, CALPHAD, 40, 10-15(2013); Fe-Nb, Nb-C, Nb-N, Fe
      -Mn-Nb, Fe-Nb-C, Fe-Nb-N, Nb-C-N, Fe-Mn-Nb-C, Fe-Mn-Nb-N'
  'Thermo-Calc Software, Sweden, 2008: Volume data updated for TCFE6
      database (TCFE v6, April, 2008).'
  'J. Grobner, H.L. Lukas and F. Aldinger, CALPHAD, 20 (1996) 247-254; Si-C
      and Al-Si-C'
  'J. Lacaze and B. Sundman, Metall. Mater. Trans. A, 22A (1991) 2211-2223;
      Fe-Si and Fe-Si-C'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Cementite'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; SIGMA and M7C3'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe-Ni liquid'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR
      -FE-N'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1919-1933; Cr-Mn, Fe-Cr-Mn'
  'K. Frisk, CALPHAD, 17 (1993) 335-349; Cr-Mn-N'
  'J.G. Costa Neto, S.G. Fries, H.L. Lukas, S. Gama and G. Effenberg,
      CALPHAD, 17 (1993) 219-228; Cr-Nb'
  'B. Sundman, Private communication, (2000); Estimated Cr-Ni-Mo'
  'B.-J. Lee, KRISS, Unpublished research, during 1993-1995'
  'W. Huang, CALPHAD, 13 (1989) 243-252; TRITA-MAC 388 (rev 1989); FE-MN'
  'A. V. Khvan, B. Hallstedt, CALPHAD, 39 (2012) 62-69; Fe-Nb'
  'J. Miettinen and B. Hallstedt, CALPHAD, 22 (1998) 231-256; Fe-Si and Fe
      -Si-C'
  'S. Cotes, A.F. Guillermet, M. Sade, J. Alloys Compd., 208(1998) 168-177'
  'S. Liu, B. Hallstedt, D. Music, Y. Du, CALPHAD, 38 (2012) 43-58; Mn-Nb
      and Fe-Mn-Nb'
  'W. Zheng, J. Alloys Compd., 632 (2015) 661-675'
  'P.B. Fernandes, G. C. Coelho, F. Ferreira, C. A. Nunes, and B. Sundman,
      Intermetallics, 10 (2002) 993-999; Nb-Si'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24-33(2014); Cr-Fe-C'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
      -CR-FE'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1017-1025; Fe-Cr-Mn-C'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2008; Fe-Cr-Mo-Nb-V-C-N'
  'A. Kusoffsky, Work within CCT-Applied Stainless steels, 2003; C-Cr-Si'
  'S. Canderyd, Report IM-2005-109, Stockholm, Sweden; Fe-Nb-C'
  'W. Huang, Z. Metallkd., 6 (1990) 397-404; Fe-Nb-C'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Revision of the liquid
      C-Fe-Si description'
  'W. Zheng et al., J. Iron Steel Res. Int. 24(2)(2017) 190-197'
  'C. Qiu, Metall. Trans. A, 24A (1993) 2393-2409; Cr-Fe-Mn-N'
  'J. Miettinen, CALPHAD, 23 (2)(1999) 249-262; Cr-Fe-Si'
  'A. Forsberg and J. Agren, J. Phase Equilib., 14 (1993) 354-363; Fe-Mn-Si'
 -OK-
Should any phase have a miscibility gap check? /N/: N
 Using global minimization procedure
Calculated         10854 grid points in             0 s
```

```
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
POLY_3: @@ In the TCFE database the number of phases is very large.
POLY_3: @@ It is strongly recommended that you reject all phases
POLY_3: @@ that you know should not be stable
POLY_3:
POLY_3: l-e,,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=1373.15, W(CR)=1.5E-2, W(MN)=5E-3, W(C)=3E-3, W(SI)=3E-3, W(NB)=1E-3,
    P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature   1373.15 K (  1100.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.50375E+01
 Total Gibbs energy -7.21986E+04,  Enthalpy  4.05684E+04,  Volume  7.32176E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       1.3747E-02  3.0000E-03 1.0858E-02 -5.1638E+04 SER
 CR                      1.5877E-02  1.5000E-02 1.3241E-04 -1.0195E+05 SER
 FE                      9.5890E-01  9.7300E-01 2.0388E-03 -7.0733E+04 SER
 MN                      5.0091E-03  5.0000E-03 4.2430E-06 -1.4123E+05 SER
 NB                      5.9240E-04  1.0000E-03 1.3170E-07 -1.8088E+05 SER
 SI                      5.8788E-03  3.0000E-03 1.1017E-08 -2.0920E+05 SER

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 9.9897E-01, Mass 5.4983E+01, Volume fraction 9.9901E-01  Mass fractions:
 FE  9.73960E-01  MN  5.00493E-03  C   2.89296E-03
 CR  1.50126E-02  SI  3.00298E-03  NB  1.26359E-04

 FCC_A1#2                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.0309E-03, Mass 5.4670E-02, Volume fraction 9.8549E-04  Mass fractions:
 NB  8.79645E-01  FE  7.30621E-03  MN  4.49706E-05
 C   1.10648E-01  CR  2.35596E-03  SI  1.24228E-09
POLY_3:Hit RETURN to continue
POLY_3: @@ Two FCC phases are stable, one with mainly Fe and
POLY_3: @@ one with mainly Nb and C, which is the NbC carbide.
POLY_3: @@ The second fcc is called FCC#2. The number after # is
POLY_3: @@ called composition set but can be ignored if it is unity.
POLY_3:
POLY_3: li-st
   ... the command in full is LIST_STATUS
Option /CPS/: CPS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 C                       ENTERED   SER
 CR                      ENTERED   SER
 FE                      ENTERED   SER
 MN                      ENTERED   SER
 NB                      ENTERED   SER
 SI                      ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 FCC_A1#2                ENTERED      0.000000E+00    1.030923E-03
 FCC_A1#1                ENTERED      0.000000E+00    9.989691E-01
 BCC_A2                  ENTERED     -1.863443E-02    0.000000E+00
 LIQUID                  ENTERED     -2.114383E-01    0.000000E+00
 HCP_A3#2                ENTERED     -3.241941E-01    0.000000E+00
 HCP_A3#1                ENTERED     -3.241941E-01    0.000000E+00
 M23C6                   ENTERED     -4.193004E-01    0.000000E+00
 CEMENTITE               ENTERED     -4.746723E-01    0.000000E+00
 M7C3                    ENTERED     -6.297912E-01    0.000000E+00
 GRAPHITE                ENTERED     -2.493740E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 C    ENTERED    C60  ENTERED    FE+2 ENTERED    MN+3 ENTERED    SI   ENTERED
 C2   ENTERED    CR   ENTERED    FE+3 ENTERED    MN+4 ENTERED    SI+4 ENTERED
 C3   ENTERED    CR+2 ENTERED    FE+4 ENTERED    NB   ENTERED    VA   ENTERED
 C4   ENTERED    CR+3 ENTERED    MN   ENTERED    NB+2 ENTERED
 C5   ENTERED    FE   ENTERED    MN+2 ENTERED    NB+4 ENTERED
POLY_3:
POLY_3: @@ Fcc appears twice in the list. The HCP phase also has
POLY_3: @@ two composition sets.
POLY_3:
POLY_3: @@ This result looks reasonable; save it to file
POLY_3: save tcex18 y
   ... the command in full is SAVE_WORKSPACES
POLY_3:
POLY_3: @@ Now calculate when bcc (ferrite) begins to form
POLY_3: @@ using the COMPUTE-TRANSITION command
POLY_3: c-t
   ... the command in full is COMPUTE_TRANSITION
 This command is a combination of CHANGE_STATUS and SET_CONDITION
 to calculate directly when a phase may form by releasing one condition.
Phase to form: bcc_a2
 You must release one of these conditions
 T=1373.15, W(CR)=1.5E-2, W(MN)=5E-3, W(C)=3E-3, W(SI)=3E-3, W(NB)=1E-3,
 P=1E5, N=1    DEGREES OF FREEDOM 0
Give the state variable to be removed /T/: t
 Testing POLY result by global minimization procedure
Calculated         10854 grid points in             1 s
To form BCC_A2 the condition is set to T=1071.50425522
POLY_3:Hit RETURN to continue
POLY_3: @@ We may expect BCC to form at a lower temperature, because
POLY_3: @@ sometimes a higer temperature is found as there is a
POLY_3: @@ delta-ferrite stable at high temperatures.
POLY_3:
POLY_3: @@ Calculate the equilibrium at lower temperature again. You
POLY_3: @@ can do this with a SET-COND T=... command but then the
POLY_3: @@ temperature must be given in Kelvin. You can use the
POLY_3: @@ DEF-MAT command to do this in Celsius
POLY_3:
POLY_3: def-mat
   ... the command in full is DEFINE_MATERIAL
Same elements as before? /Y/: Y
Mass (weight) percent of C /.3/: .3
Mass (weight) percent of CR /1.5/: 1.5
Mass (weight) percent of MN /.5/: .5
Mass (weight) percent of NB /.1/: .1
Mass (weight) percent of SI /.3/: .3
Temperature (C) /798/: 800
```

```
 Using global minimization procedure
Calculated         10854 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=1073.15, W(CR)=1.5E-2, W(MN)=5E-3, W(C)=3E-3, W(SI)=3E-3, W(NB)=1E-3,
    P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature   1073.15 K (   800.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.50375E+01
 Total Gibbs energy -4.87884E+04,  Enthalpy  3.03124E+04,  Volume  7.17806E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       1.3747E-02  3.0000E-03 4.4655E-02 -2.7739E+04 SER
 CR                      1.5877E-02  1.5000E-02 3.5959E-04 -7.0762E+04 SER
 FE                      9.5890E-01  9.7300E-01 4.8672E-03 -4.7516E+04 SER
 MN                      5.0091E-03  5.0000E-03 8.0911E-06 -1.0462E+05 SER
 NB                      5.9240E-04  1.0000E-03 2.9538E-09 -1.7524E+05 SER
 SI                      5.8788E-03  3.0000E-03 8.8827E-10 -1.8596E+05 SER

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 9.9870E-01, Mass 5.4971E+01, Volume fraction 9.9878E-01  Mass fractions:
 FE  9.74157E-01  MN  5.00591E-03  C   2.86356E-03
 CR  1.49681E-02  SI  3.00361E-03  NB  1.42947E-06

 FCC_A1#2                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.2993E-03, Mass 6.6183E-02, Volume fraction 1.2216E-03  Mass fractions:
 NB  8.30412E-01  CR  4.14699E-02  MN  9.23345E-05
 C   1.16325E-01  FE  1.17005E-02  SI  1.81373E-10
POLY_3:
POLY_3: @@ Try a slightly different COMPUTE-TRANSITION command.
POLY_3: @@ This finds the first phase change in the specified
POLY_3: @@ direction.
POLY_3:
POLY_3: c-t
   ... the command in full is COMPUTE_TRANSITION
 This command is a combination of CHANGE_STATUS and SET_CONDITION
 to calculate directly when a phase may form by releasing one condition.
Phase to form: any
 You must release one of these conditions
 T=1073.15, W(CR)=1.5E-2, W(MN)=5E-3, W(C)=3E-3, W(SI)=3E-3, W(NB)=1E-3,
 P=1E5, N=1    DEGREES OF FREEDOM 0
Give the state variable to be removed /T/: t
Estimated change (with sign) /1/: ?

 Estimated change (with sign)

  A given varying direction sign and an estimated change of the released
  condition, in this case X(FE), must be given here: a negative sign means
  at a lower value of the released condition any new phase is to be found,
  and a positive sign at a higher value; an estimated change of the released
  condition implies where any new phase is expected (but it is only estimated
  value, so any value within its reasonable scale would be enough).

  For instance, if a combination of -.02 is input, the following message may
  come up (after a successful calculation):
    To form BCC_A2#1 the condition is set to X(FE)=.493708756187

  This calculated value will then be assign as the parameter of that removed
  condition, in this case, the X(FE) variable. So the following message will
  be shown on the screen, if the LIST_CONDITIONS command is typed:
    P=100000, T=800, N=1, X(FE)=4.93708756E-1
    DEGREES OF FREEDOM 0


Estimated change (with sign) /1/: -1
 PHASE CHANGE AT 1071.50425019
BCC_A2#1 forms
 Testing POLY result by global minimization procedure
Calculated         10854 grid points in             0 s
POLY_3: show t
   ... the command in full is SHOW_VALUE
 T=1071.5043
POLY_3: @@ The transition temperature to form BCC is the same.
POLY_3: @@ If we want it in Celsius enter a function.
POLY_3: enter fun tc=t-273;
   ... the command in full is ENTER_SYMBOL
POLY_3: show tc
   ... the command in full is SHOW_VALUE
 TC=798.50425
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: @@ This is the minimum temperature for hardening because
POLY_3: @@ below this temperature ferrite will form from austenite.
POLY_3: @@ Check how a small change of the composition can change
POLY_3: @@ this temperature. We must then set bcc as Fix and
POLY_3: @@ release the condition on the temperature.
POLY_3:
POLY_3: c-st p bcc_a2=fix 0
   ... the command in full is CHANGE_STATUS
POLY_3: s-c t=none
   ... the command in full is SET_CONDITION
POLY_3: @@ The change of the calculated temperature for a small
POLY_3: @@ change of the amount of a component can be calculated
POLY_3: @@ as a derivative using the dot "." between the
POLY_3: @@ calculated variable and the condition.
POLY_3:
POLY_3: sh t.w(mn)
   ... the command in full is SHOW_VALUE
 T.W(MN)=-2586.6952
POLY_3: sh t.w(cr)
   ... the command in full is SHOW_VALUE
 T.W(CR)=-788.77579
POLY_3: sh t.w(nb)
   ... the command in full is SHOW_VALUE
 T.W(NB)=3020.7426
POLY_3: sh t.w(c)
   ... the command in full is SHOW_VALUE
 T.W(C)=-21904.834
```

```
POLY_3: sh t.w(si)
   ... the command in full is SHOW_VALUE
 T.W(SI)=2999.0854
POLY_3:Hit RETURN to continue
POLY_3: @@ A negative value means the temperature decreases
POLY_3: @@ if the amount is increased. Check for Mn
POLY_3:
POLY_3: s-c w(mn)
   ... the command in full is SET_CONDITION
Value /.005000000188/: .01
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated         10854 grid points in             0 s
     9 ITS,  CPU TIME USED   0 SECONDS
POLY_3: sh t
   ... the command in full is SHOW_VALUE
 T=1058.8855
POLY_3:Hit RETURN to continue
POLY_3: @@ The temperature decreased from 1072 to 1059
POLY_3: @@ i.e. 13 degrees. According to the derivatives calculated
POLY_3: @@ above, you can increase the temperature the same
POLY_3: @@ amount by increasing the amount of Si
POLY_3: @@ 2592/2990=0.8669 times of the change in Mn
POLY_3: @@ i.e. from 0.3 to 0.733 %
POLY_3:
POLY_3: s-c w(si)
   ... the command in full is SET_CONDITION
Value /.003/: .00733
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated         10854 grid points in             0 s
    10 ITS,  CPU TIME USED   1 SECONDS
POLY_3: sh t
   ... the command in full is SHOW_VALUE
 T=1070.7332
POLY_3: @@ Being able to calculate these derivatives is a powerful
POLY_3: @@ feature in order to find the best way to obtain a
POLY_3: @@ specific property of a material.
POLY_3:
POLY_3: set-inter
   ... the command in full is SET_INTERACTIVE
POLY_3:
```

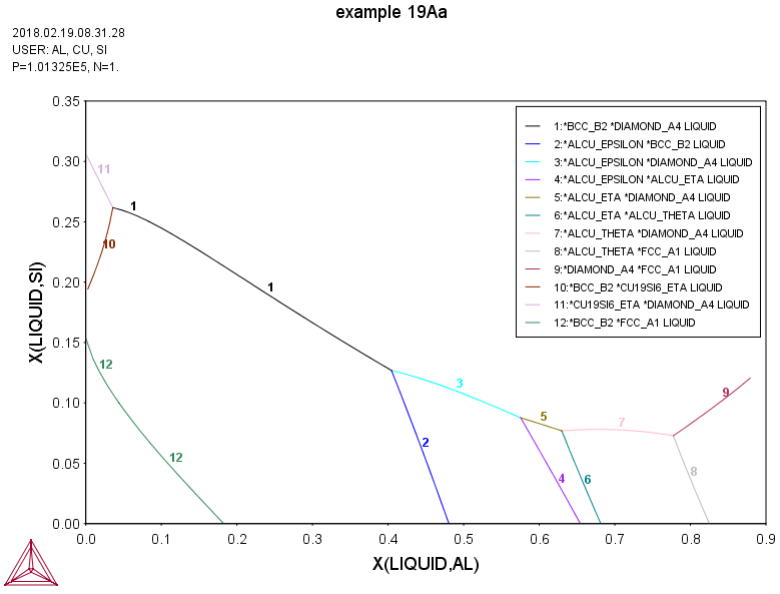
tcex19A

```
AboutSYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19A\tcex19A.TCM"SYS: set-echo
SYS:
SYS: @@ Mapping of univariant equilibria with the liquid in Al-Cu-Si
SYS:
SYS: @@ This is the first part of a two part example showing how
SYS: @@ to map univariant equilibria with the liquid in Al-Cu-Si.
SYS: @@ Part A. Step-by-step calculation using the POLY-3 module.
SYS:
SYS: set-log ex19a,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw USER tcex19_cost2
   ... the command in full is SWITCH_DATABASE
 Current database: User defined Database
This database does not support the DATABASE_INFORMATION command

 VA                     /-  DEFINED
TDB_USER: d-sys
   ... the command in full is DEFINE_SYSTEM
ELEMENTS: cu al si
 CU                     AL                     SI
   DEFINED
TDB_USER: l-s c
   ... the command in full is LIST_SYSTEM
 LIQUID:L    :AL CU SI:
 ALCE_AMORPHOUS :AL:
 ALCUZN_T    :AL:CU VA:
 ALCU_DELTA  :AL:CU:
 ALCU_EPSILON :AL CU:CU:
 ALCU_ETA    :AL CU:CU:
 ALCU_PRIME  :AL:CU:
 ALCU_THETA  :AL:AL CU:
 ALCU_ZETA   :AL:CU:
 ALLI        :AL:VA:
 ALMO        :AL:AL:
 ALM_D019    :AL:AL:
 ALND_AMORPHOUS :AL:
 ALTI        :AL:AL:
 BCC_A2      :AL CU SI:VA:
 BCC_B2      :AL CU SI:AL CU SI:VA:
 BCT_A5      :AL:
 CBCC_A12    :AL SI:VA:
 CR3SI_A15   :SI:AL SI:
 CRSI2       :SI:SI:
 CU19SI6_ETA :CU:SI:
 CU33SI7_DELTA :CU:SI:
 CU4SI_EPSILON :CU:SI:
 CU56SI11_GAMMA :CU:SI:
 CU6Y        :CU:CU2:
 CUB_A13     :AL SI:VA:
 CUB_A15     :SI:AL SI:
 DIAMOND_A4  :AL SI:
 FCC_A1      :AL CU SI:VA:
 GAMMA_D83   :AL:AL CU:CU:
 GAMMA_H     :AL:AL CU:CU:
 HCP_A3      :AL CU SI:VA:
 HCP_ZN      :AL CU SI:VA:
 LAVES_C14   :AL CU:AL CU:
 LAVES_C15   :AL CU SI:AL CU SI:
 LAVES_C36   :AL CU:AL CU:
 SIV3        :SI:SI:
TDB_USER: get
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 Reference REF1       missing close to line                  641
 Reference REF1       missing close to line                  643
 Reference REF1       missing close to line                  645
 FUNCTIONS ....

 List of references for assessed data

  'COST2 - TCOST507 Light Alloys Database (Version 2.1), provided by TCSAB,
      1999/2003. '
 -OK-
TDB_USER: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1300,p=101325,n=1
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1300, P=1.01325E5, N=1
 DEGREES OF FREEDOM 2
POLY_3: s-c x(si)=.25,x(al)=.2
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         16744 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       1 s, total time     1  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: vwcs
 Output from POLY-3, equilibrium =     1, label A0  , database: USER
```

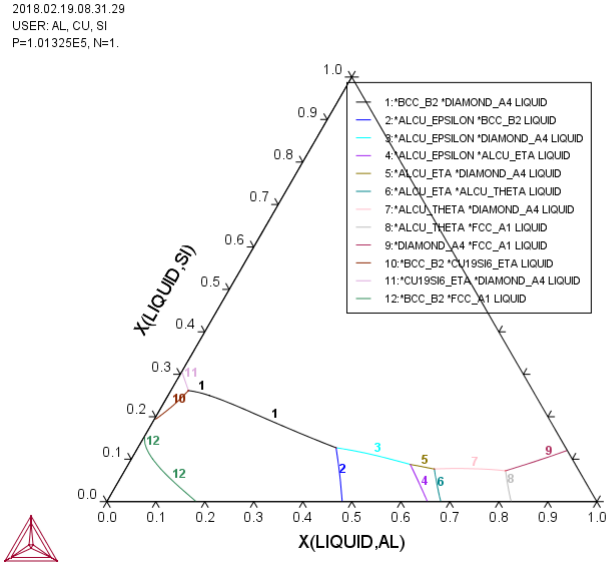
```
 Conditions:
 T=1300, P=1.01325E5, N=1, X(SI)=0.25, X(AL)=0.2
 DEGREES OF FREEDOM 0

 Temperature   1300.00 K (  1026.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.00000E+00,  Mass in grams  4.73679E+01
 Total Gibbs energy -8.02595E+04,  Enthalpy  3.22931E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      2.0000E-01  1.1393E-01 5.1836E-05 -1.0666E+05 SER
 CU                      5.5000E-01  7.3785E-01 4.1349E-04 -8.4211E+04 SER
 SI                      2.5000E-01  1.4823E-01 9.3957E-03 -5.0450E+04 SER

 LIQUID                      Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.7368E+01, Volume fraction 0.0000E+00  Mass fractions:
 CU  7.37847E-01  SI  1.48228E-01  AL  1.13925E-01
POLY_3:Hit RETURN to continue
POLY_3: @@ We want to calculate the monovariant lines with liquid.
POLY_3: @@ Select two compositions and the temperature as the axis.
POLY_3: s-a-v 1 x(al)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 0
Max value /1/: 1
Increment /.025/: .01
POLY_3: s-a-v 2 x(si)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 0
Max value /1/: 1
Increment /.025/: .01
POLY_3: s-a-v 3 t 500 2000 25
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: @@ Set liquid as "present", otherwise all monovariant lines
POLY_3: @@ are calculated.
POLY_3: adva
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: ?
 EQUILIBRIUM_CALCUL      NEW_COMPOSITION_SET     SHOW_FOR_T=
 GLOBAL_MINIMIZATION     OUTPUT_FILE_FOR_SHOW    STABILITY_CHECK
 IGNORE_COMPOSI_SET_ORDER PARAEQUILIBRIUM        STEP_AND_MAP
 LIST_PHASE_ADDITION     PHASE_ADDITION          T-ZERO TEMPERATURE
 MAJOR_CONSTITUENTS      PRESENT_PHASE           TOGGLE_ALTERNATE_MODE
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: liquid
POLY_3:
POLY_3: save tcex19a1 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version R mapping is selected

 Organizing start points

 NO INITIAL EQUILIBRIUM ADDED, TRYING TO FIX ONE
 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   8.426E-02  2.500E-01  1.182E+03
    LIQUID
  ** BCC_B2
  ** DIAMOND_A4
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19A\tce
 x19a1.POLY3
 CALCULATED    35 EQUILIBRIA

 Phase region boundary   2 at:   4.045E-01  1.269E-01  9.785E+02
    LIQUID
    ALCU_EPSILON
  ** BCC_B2
  ** DIAMOND_A4
 SKIPPING LINE WITHOUT LIQUID#1

 Phase region boundary   2 at:   4.045E-01  1.269E-01  9.785E+02
    LIQUID
  ** ALCU_EPSILON
  ** BCC_B2
 Terminating at diagram limit
 CALCULATED    18 EQUILIBRIA

 Phase region boundary   2 at:   4.045E-01  1.269E-01  9.785E+02
    LIQUID
  ** ALCU_EPSILON
  ** DIAMOND_A4
 CALCULATED    20 EQUILIBRIA

 Phase region boundary   2 at:   5.755E-01  8.764E-02  8.678E+02
    LIQUID
  ** ALCU_EPSILON
    ALCU_ETA
  ** DIAMOND_A4
 SKIPPING LINE WITHOUT LIQUID#1

 Phase region boundary   2 at:   5.755E-01  8.764E-02  8.678E+02
    LIQUID
  ** ALCU_EPSILON
  ** ALCU_ETA
 Terminating at diagram limit
 CALCULATED    16 EQUILIBRIA

 Phase region boundary   2 at:   5.755E-01  8.764E-02  8.678E+02
    LIQUID
  ** ALCU_ETA
  ** DIAMOND_A4
 CALCULATED     8 EQUILIBRIA

 Phase region boundary   2 at:   6.299E-01  7.685E-02  8.291E+02
    LIQUID
  ** ALCU_ETA
    ALCU_THETA
  ** DIAMOND_A4
 SKIPPING LINE WITHOUT LIQUID#1

 Phase region boundary   2 at:   6.299E-01  7.685E-02  8.291E+02
    LIQUID
  ** ALCU_ETA
```

```
 ** ALCU_THETA
Terminating at diagram limit
CALCULATED    13 EQUILIBRIA

Phase region boundary   2 at:   6.299E-01  7.685E-02  8.291E+02
    LIQUID
 ** ALCU_THETA
 ** DIAMOND_A4
CALCULATED    18 EQUILIBRIA

Phase region boundary   2 at:   7.774E-01  7.282E-02  7.852E+02
    LIQUID
 ** ALCU_THETA
 ** DIAMOND_A4
    FCC_A1
SKIPPING LINE WITHOUT LIQUID#1

Phase region boundary   2 at:   7.774E-01  7.282E-02  7.852E+02
    LIQUID
 ** ALCU_THETA
 ** FCC_A1
Terminating at diagram limit
CALCULATED    12 EQUILIBRIA

Phase region boundary   2 at:   7.774E-01  7.282E-02  7.852E+02
    LIQUID
 ** DIAMOND_A4
 ** FCC_A1
*** SORRY CANNOT CONTINUE ***    4

CALCULATED    18 EQUILIBRIA

Phase region boundary   2 at:   8.426E-02  2.500E-01  1.182E+03
    LIQUID
 ** BCC_B2
 ** DIAMOND_A4
CALCULATED     8 EQUILIBRIA

Phase region boundary   2 at:   3.577E-02  2.616E-01  1.025E+03
    LIQUID
 ** BCC_B2
    CU19SI6_ETA
 ** DIAMOND_A4
SKIPPING LINE WITHOUT LIQUID#1

Phase region boundary   2 at:   3.577E-02  2.616E-01  1.025E+03
    LIQUID
 ** BCC_B2
 ** CU19SI6_ETA
Terminating at diagram limit
CALCULATED    12 EQUILIBRIA

Phase region boundary   2 at:   3.577E-02  2.616E-01  1.025E+03
    LIQUID
 ** CU19SI6_ETA
 ** DIAMOND_A4
Terminating at diagram limit
CALCULATED     9 EQUILIBRIA
*** LAST BUFFER SAVED ON FILE:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19A\tce
x19a1.POLY3
CPU time for mapping                    0  seconds
POLY_3:
POLY_3: @@ The monovariant line FCC/BCC/LIQ in the Cu corner is not
POLY_3: @@ connected, so add a start point. This is different from a
POLY_3: @@ MAP with two axes, where all connected or non-connected
POLY_3: @@ lines can be found automatically.
POLY_3:
POLY_3: read tcex19a1
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3: s-c x(al)=.1 x(si)=.1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Found the set of lowest grid points in             0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: adva
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /LIQUID#1/: liquid
POLY_3:
POLY_3: map
 Version R mapping is selected

 Organizing start points

 NO INITIAL EQUILIBRIUM ADDED, TRYING TO FIX ONE
 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   4.390E-02  1.000E-01  1.285E+03
    LIQUID
  ** BCC_B2
  ** FCC_A1
 Terminating at diagram limit
 CALCULATED    18 EQUILIBRIA

 Phase region boundary   2 at:   4.390E-02  1.000E-01  1.285E+03
    LIQUID
  ** BCC_B2
  ** FCC_A1
 Terminating at diagram limit
 CALCULATED     9 EQUILIBRIA
 *** LAST BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19A\tce
 x19a1.POLY3
 CPU time for mapping                    1  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes
```

```
POST: @@ We want the liquid compositions only
POST: s-d-a x x(liquid,al)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y x(liquid,si)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-lab b
   ... the command in full is SET_LABEL_CURVE_OPTION
POST:
POST: set-title example 19Aa
POST: plot
   ... the command in full is PLOT_DIAGRAM
```



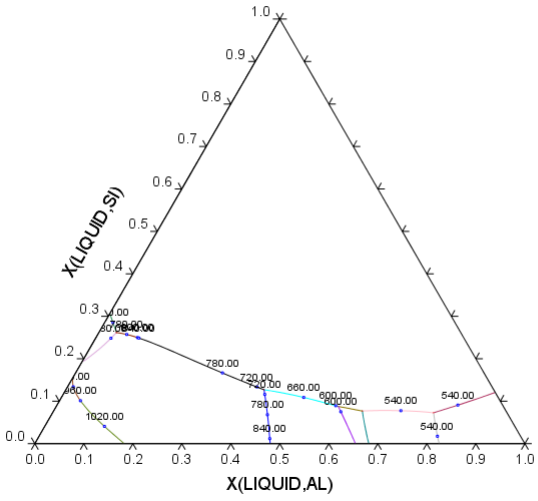

```
POST:
POST:Hit RETURN to continue
POST: @@ Make it triangular and scale the axis
POST: s-d-t
   ... the command in full is SET_DIAGRAM_TYPE
TRIANGULAR DIAGRAM  (Y OR N) /N/: y,,,,,,
POST: s-sc y n 0 1
   ... the command in full is SET_SCALING_STATUS
POST: s-sc x n 0 1
   ... the command in full is SET_SCALING_STATUS
POST: @@ Plot the phases stable along the lines
POST: s-lab b
   ... the command in full is SET_LABEL_CURVE_OPTION
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Take away the phase labels and add tic
POST: @@ marks along the lines (the Z axis)
POST:
POST: s-lab n
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: s-d-a z t-c
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-sc z n 500 1000
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 19Ab
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 19Ab

2018.02.19.08.31.29
USER: AL, CU, SI
P=1.01325E5, N=1.

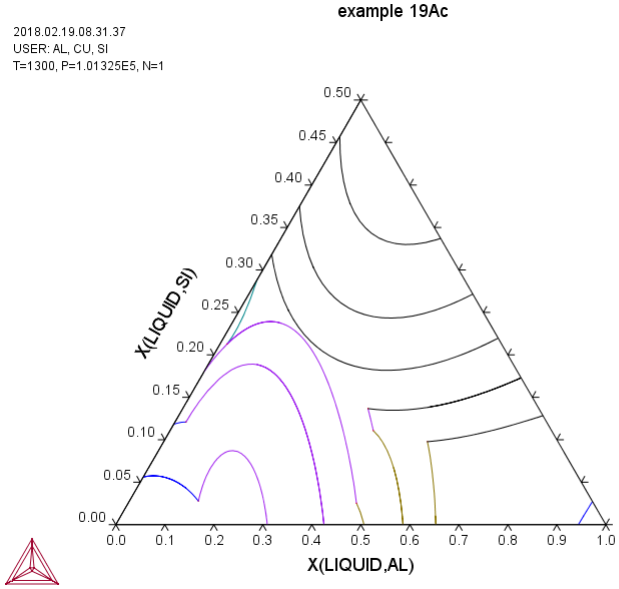



```
POST:
POST:Hit RETURN to continue
POST: @@ Make a new calculation to overlay the monovariant
POST: @@ lines with isothermal calculations
POST:
POST: make tcex19a y
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST: back
POLY_3: read tcex19a1
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3: s-a-v 3
   ... the command in full is SET_AXIS_VARIABLE
Condition /T/: none
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex19a2 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1300, P=1.01325E5, N=1, X(SI)=0.25, X(AL)=0.2
 DEGREES OF FREEDOM 0
POLY_3: s-c x(al)
   ... the command in full is SET_CONDITION
Value /.2/: .10
POLY_3: @@ Use ADD to have several start points at different
POLY_3: @@ temperatures. But do not use default direction as
POLY_3: @@ that creates many start points. Increasing the Si
POLY_3: @@ content makes a solid phase stable.
POLY_3:
POLY_3: adva
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /LIQUID#1/: liquid
POLY_3: add 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add -2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3:
POLY_3: @@ You can have initial equilibria for different conditions
POLY_3: @@ at the same time. Just the axis variables have to be
POLY_3: @@ the same. To make nice isothermal curves is not easy;
POLY_3: @@  try with several start points to find all curve sections.
POLY_3:
POLY_3: s-c t
   ... the command in full is SET_CONDITION
Value /1300/: 1200
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         16744 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: adva
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /LIQUID#1/: liquid
POLY_3: add 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add -2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3:
POLY_3: s-c t
   ... the command in full is SET_CONDITION
Value /1200/: 1100
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         16744 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: adva
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /LIQUID#1/: liquid
```

```
POLY_3: add 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add -2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3:
POLY_3: @@ This line exists only in the Al rich corner
POLY_3: s-c x(al)=.5 x(si)=.1
   ... the command in full is SET_CONDITION
POLY_3: s-c t
   ... the command in full is SET_CONDITION
Value /1100/: 1000
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         16744 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: adva
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /LIQUID#1/: liquid
POLY_3: add 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add -2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: @@ A start point in the low melting Al corner too
POLY_3:
POLY_3: s-c x(al)=.9 x(si)=.01 t=900
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         16744 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: adva
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /LIQUID#1/: liquid
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add -1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3:
POLY_3: map
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard

 Phase region boundary   1 at:   5.000E-02  6.891E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     10  equilibria

 Phase region boundary   2 at:   5.000E-02  6.891E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     52  equilibria

 Phase region boundary   3 at:   1.004E-01  3.055E-02
     LIQUID
  ** FCC_A1
 Calculated                     21  equilibria

 Phase region boundary   4 at:   1.004E-01  3.055E-02
     LIQUID
  ** FCC_A1
 Calculated.                     5  equilibria

 Phase region boundary   5 at:   1.373E-01  1.932E-02
     LIQUID
  ** BCC_B2
  ** FCC_A1

 Phase region boundary   6 at:   1.463E-01  2.848E-02
     LIQUID
  ** BCC_B2
 Calculated                     51  equilibria

 Phase region boundary   7 at:   1.373E-01  1.932E-02
     LIQUID
  ** FCC_A1
 Calculated                     27  equilibria

 Phase region boundary   8 at:   5.000E-02  6.515E-01
     LIQUID
```

```
 ** DIAMOND_A4
Calculated                      43  equilibria

Phase region boundary   9 at:   5.000E-02  6.515E-01
    LIQUID
 ** DIAMOND_A4
Calculated                      52  equilibria

Phase region boundary  10 at:   1.081E-01  1.639E-01
    LIQUID
 ** BCC_B2
Calculated.                     16  equilibria

Phase region boundary  11 at:   2.872E-02  1.169E-01
    LIQUID
 ** BCC_B2
 ** FCC_A1

Phase region boundary  12 at:   2.764E-02  9.624E-02
    LIQUID
 ** FCC_A1
Calculated                      13  equilibria

Phase region boundary  13 at:   2.872E-02  1.169E-01
    LIQUID
 ** BCC_B2
Calculated                      70  equilibria

Phase region boundary  14 at:   1.081E-01  1.639E-01
    LIQUID
 ** BCC_B2
Calculated                      44  equilibria

Phase region boundary  15 at:   5.000E-02  6.262E-01
    LIQUID
 ** DIAMOND_A4
Calculated                      38  equilibria

Phase region boundary  16 at:   5.000E-02  6.262E-01
    LIQUID
 ** DIAMOND_A4
Calculated                      56  equilibria

Phase region boundary  17 at:   1.116E-01  1.999E-01
    LIQUID
 ** BCC_B2
Calculated                      23  equilibria

Phase region boundary  18 at:   1.116E-01  1.999E-01
    LIQUID
 ** BCC_B2
Calculated.                     34  equilibria

Phase region boundary  19 at:   4.370E-01  1.765E-02
    LIQUID
 ** ALCU_EPSILON
 ** BCC_B2

Phase region boundary  20 at:   4.453E-01  1.265E-02
    LIQUID
 ** ALCU_EPSILON
Calculated                      18  equilibria

Phase region boundary  21 at:   4.370E-01  1.765E-02
    LIQUID
 ** BCC_B2
Calculated.                     43  equilibria

Phase region boundary  22 at:   2.106E-02  1.939E-01
    LIQUID
 ** BCC_B2
 ** CU19SI6_ETA

Phase region boundary  23 at:   7.190E-03  2.263E-01
    LIQUID
 ** CU19SI6_ETA
Calculated                      24  equilibria

Phase region boundary  24 at:   2.500E-01  5.691E-01
    LIQUID
 ** DIAMOND_A4
Calculated.                      8  equilibria

Phase region boundary  25 at:   1.890E-01  5.683E-01
    LIQUID
 ** BCC_B2
 ** DIAMOND_A4

Phase region boundary  26 at:   3.667E-01  1.003E-01
    LIQUID
 ** BCC_B2
Calculated.                      5  equilibria

Phase region boundary  27 at:   3.979E-01  7.953E-02
    LIQUID
 ** ALCU_EPSILON
 ** BCC_B2

Phase region boundary  28 at:   4.219E-01  5.542E-02
    LIQUID
 ** ALCU_EPSILON
Calculated                      28  equilibria

Phase region boundary  29 at:   1.890E-01  5.683E-01
    LIQUID
 ** DIAMOND_A4
Calculated                      42  equilibria

Phase region boundary  30 at:   2.500E-01  5.691E-01
    LIQUID
 ** DIAMOND_A4
Calculated                      49  equilibria

Phase region boundary  31 at:   4.698E-01  3.348E-02
    LIQUID
 ** ALCU_EPSILON
```

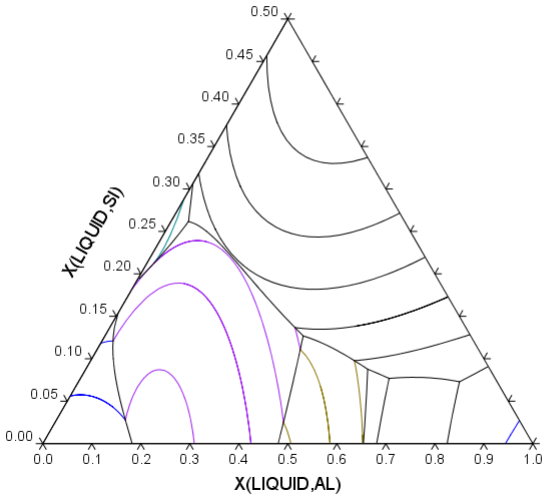
```
 Calculated.                      6  equilibria
 Terminating at known equilibrium

 Phase region boundary  32 at:   4.698E-01  3.348E-02
    LIQUID
  ** ALCU_EPSILON
 Calculated                     27  equilibria

 Phase region boundary  33 at:   9.694E-01  5.516E-03
    LIQUID
  ** FCC_A1
 Calculated                     12  equilibria

 Phase region boundary  34 at:   9.694E-01  5.516E-03
    LIQUID
  ** FCC_A1
 Calculated                     16  equilibria

 Phase region boundary  35 at:   5.506E-01  5.000E-03
    LIQUID
  ** ALCU_EPSILON
 Calculated                     18  equilibria

 Phase region boundary  36 at:   5.506E-01  5.000E-03
    LIQUID
  ** ALCU_EPSILON
 Calculated.                     10  equilibria

 Phase region boundary  37 at:   4.954E-01  4.888E-02
    LIQUID
  ** ALCU_EPSILON
  ** DIAMOND_A4

 Phase region boundary  38 at:   2.690E-01  5.489E-01
    LIQUID
  ** DIAMOND_A4
 Calculated                     35  equilibria

 Phase region boundary  39 at:   4.954E-01  4.888E-02
    LIQUID
  ** ALCU_EPSILON
 Calculated                     22  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19A\tce
 x19a2.POLY3
 CPU time for mapping                   7  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x x(liquid,al)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y x(liquid,si)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-ty y,,,,
   ... the command in full is SET_DIAGRAM_TYPE
POST:
POST:
POST: set-title example 19Ac
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: a-e-d y tcex19a
   ... the command in full is APPEND_EXPERIMENTAL_DATA
PROLOGUE NUMBER: /0/: 0
DATASET NUMBER(s): /-1/: 1
POST: set-title example 19Ad
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 19Ad

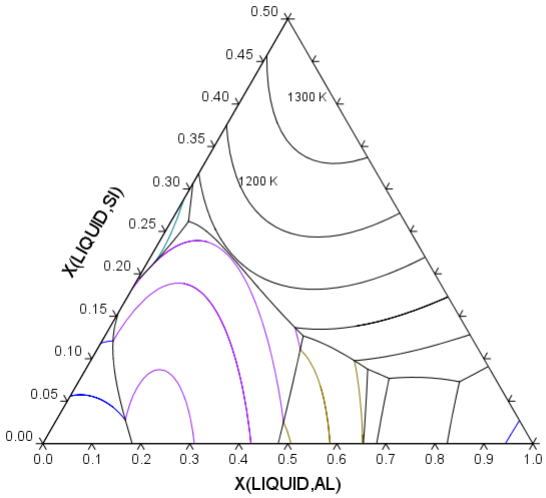
2018.02.19.08.31.38
USER: AL, CU, SI
T=1300, P=1.01325E5, N=1



```
POST:
POST:Hit RETURN to continue
POST: add .1 .4 n 1300 K
   ... the command in full is ADD_LABEL_TEXT
Text size: /.36/:
POST:
POST: add .1 .3 n 1200 K
   ... the command in full is ADD_LABEL_TEXT
Text size: /.36/:
POST:
POST: set-title example 19Ae
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 19Ae

2018.02.19.08.31.38
USER: AL, CU, SI
T=1300, P=1.01325E5, N=1



```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex19B

```
About Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\tcex19B.TCM"SYS: set-echo
SYS:
SYS: @@ Mapping of univariant equilibria with the liquid in Al-Cu-Si
SYS:
SYS: @@ This is the second part of a two part example showing how
SYS: @@ to map univariant equilibria with the liquid in Al-Cu-Si.
SYS: @@ Part B. Using the Ternary module, you can get the
SYS: @@ information on invariant reactions, such as temperature
SYS: @@ and compositions.
SYS:
SYS: set-log ex19b,,
SYS: go ter
   ... the command in full is GOTO_MODULE

 Quick ternary phase diagram calculation module

 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
 Current database: Iron Demo Database v2.0

 VA                     /-  DEFINED
Database: /FEDEMO/: user tcex19_cost2.TDB
 Current database: User defined Database
This database does not support the DATABASE_INFORMATION command

 VA                     /-  DEFINED
First element: al cu si
Phase Diagram, Monovariants, or Liquidus Surface: /Phase_Diagram/: L
Min temperature, C /25/: 25
Max temperature, C /2500/: 2500
Temperature interval /100/: 100
Global minimization on: /N/: N
 VA                     /-  DEFINED
 REINITIATING GES .....
 AL                     CU                     SI
   DEFINED
 *** GAS INPUT IGNORED

 ********************************************************
 * WARNING: This database has no list of assessed systems *
 *            The diagram may be wrong.                 *
 ********************************************************

Quit? /Y/: N
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 Reference REF1       missing close to line                  641
 Reference REF1       missing close to line                  643
 Reference REF1       missing close to line                  645
 FUNCTIONS ....

 List of references for assessed data

  'COST2 - TCOST507 Light Alloys Database (Version 2.1), provided by TCSAB,
      1999/2003. '
 -OK-
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 T = 1673.15 K
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   7.327E-03  9.853E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                    15  equilibria

 Phase region boundary   2 at:   7.327E-03  9.853E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                    15  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                    0  seconds
 T = 1573.15 K

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria
```

```
 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   7.453E-02  8.883E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     23  equilibria

 Phase region boundary   2 at:   7.453E-02  8.883E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     25  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                    1  seconds
 T = 1473.15 K

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   1.372E-01  7.942E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     30  equilibria

 Phase region boundary   2 at:   1.372E-01  7.942E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     22  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                    0  seconds
 T = 1373.15 K

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   1.926E-01  7.111E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     28  equilibria

 Phase region boundary   2 at:   1.926E-01  7.111E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     32  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                    0  seconds
 T = 1273.15 K

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   6.652E-01  9.329E-03
     LIQUID
  ** BCC_B2
 Calculated.                     2  equilibria

 Phase region boundary   2 at:   6.645E-01  6.795E-03
     LIQUID
  ** BCC_B2
  ** GAMMA_H

 Phase region boundary   3 at:   6.653E-01  4.077E-03
     LIQUID
  ** GAMMA_H
 Calculated                     12  equilibria

 Phase region boundary   4 at:   6.645E-01  6.795E-03
     LIQUID
  ** BCC_B2
 Calculated.                     29  equilibria

 Phase region boundary   5 at:   8.419E-01  6.666E-02
     LIQUID
  ** BCC_B2
  ** FCC_A1

 Phase region boundary   6 at:   8.633E-01  4.917E-02
     LIQUID
  ** FCC_A1
 Calculated                     25  equilibria
```

```
 Phase region boundary   7 at:   6.652E-01  9.329E-03
     LIQUID
  ** BCC_B2
 Calculated.                    30  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                     1  seconds

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   2.311E-01  6.535E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     34  equilibria

 Phase region boundary   2 at:   2.311E-01  6.535E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     34  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                     0  seconds
 T = 1173.15 K

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   5.840E-01  7.591E-03
     LIQUID
  ** BCC_B2
 Calculated                      9  equilibria

 Phase region boundary   2 at:   5.840E-01  7.591E-03
     LIQUID
  ** BCC_B2
 Calculated.                    39  equilibria

 Phase region boundary   3 at:   8.543E-01  1.296E-01
     LIQUID
  ** BCC_B2
  ** FCC_A1

 Phase region boundary   4 at:   8.749E-01  1.099E-01
     LIQUID
  ** FCC_A1
 Calculated                     24  equilibria

 Phase region boundary   5 at:   8.543E-01  1.296E-01
     LIQUID
  ** BCC_B2
 Calculated                     54  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                     1  seconds

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   2.562E-01  6.158E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     39  equilibria

 Phase region boundary   2 at:   2.562E-01  6.158E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     37  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                     0  seconds
 T = 1073.15 K

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version S mapping is selected

 Organizing start points
```

```
Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   5.198E-01  5.412E-03
     LIQUID
  ** ALCU_EPSILON
 Calculated                     11  equilibria

 Phase region boundary   2 at:   5.198E-01  5.412E-03
     LIQUID
  ** ALCU_EPSILON
 Calculated.                     5  equilibria

 Phase region boundary   3 at:   5.361E-01  2.533E-02
     LIQUID
  ** ALCU_EPSILON
  ** BCC_B2

 Phase region boundary   4 at:   5.383E-01  3.569E-02
     LIQUID
  ** BCC_B2
 Calculated.                     12  equilibria

 Phase region boundary   5 at:   5.962E-01  1.431E-01
     LIQUID
  ** BCC_B2
  ** DIAMOND_A4

 Phase region boundary   6 at:   2.789E-01  5.911E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     41  equilibria

 Phase region boundary   7 at:   5.361E-01  2.533E-02
     LIQUID
  ** ALCU_EPSILON
 Calculated                     16  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                    1  seconds

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   7.337E-01  2.597E-01
     LIQUID
  ** CU19SI6_ETA
 Calculated.                     4  equilibria

 Phase region boundary   2 at:   7.478E-01  2.387E-01
     LIQUID
  ** BCC_B2
  ** CU19SI6_ETA

 Phase region boundary   3 at:   7.525E-01  2.105E-01
     LIQUID
  ** BCC_B2
 Calculated.                     8  equilibria

 Phase region boundary   4 at:   6.917E-01  2.112E-01
     LIQUID
  ** BCC_B2
  ** DIAMOND_A4

 Phase region boundary   5 at:   3.329E-01  6.250E-01
     LIQUID
  ** DIAMOND_A4
 Calculated.                     14  equilibria

 Phase region boundary   6 at:   3.469E-01  6.529E-01
     LIQUID
  ** CU19SI6_ETA
  ** DIAMOND_A4

 Phase region boundary   7 at:   7.269E-01  2.729E-01
     LIQUID
  ** CU19SI6_ETA
 Calculated.                     6  equilibria
 Terminating at known equilibrium

 Phase region boundary   8 at:   7.337E-01  2.597E-01
     LIQUID
  ** CU19SI6_ETA
 Calculated.                     3  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                    0  seconds
 T =  973.15 K

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
```

```
 Generating start point   2

 Phase region boundary   1 at:   4.736E-01  5.113E-03
     LIQUID
  ** ALCU_EPSILON
 Calculated                     12  equilibria

 Phase region boundary   2 at:   4.736E-01  5.113E-03
     LIQUID
  ** ALCU_EPSILON
 Calculated.                     11  equilibria

 Phase region boundary   3 at:   5.106E-01  6.209E-02
     LIQUID
  ** ALCU_EPSILON
  ** DIAMOND_A4

 Phase region boundary   4 at:   2.273E-01  5.621E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     36  equilibria

 Phase region boundary   5 at:   5.106E-01  6.209E-02
     LIQUID
  ** ALCU_EPSILON
 Calculated                     24  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                    1  seconds
 T =  873.15 K

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   3.646E-02  1.803E-02
     LIQUID
  ** FCC_A1
 Calculated                     15  equilibria

 Phase region boundary   2 at:   3.646E-02  1.803E-02
     LIQUID
  ** FCC_A1
 Calculated                     33  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                    0  seconds

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   4.151E-01  5.493E-03
     LIQUID
  ** ALCU_ETA
 Calculated                      8  equilibria

 Phase region boundary   2 at:   4.151E-01  5.493E-03
     LIQUID
  ** ALCU_ETA
 Calculated.                      6  equilibria

 Phase region boundary   3 at:   4.241E-01  3.756E-02
     LIQUID
  ** ALCU_EPSILON
  ** ALCU_ETA

 Phase region boundary   4 at:   4.398E-01  3.756E-02
     LIQUID
  ** ALCU_EPSILON
 Calculated.                      2  equilibria

 Phase region boundary   5 at:   4.420E-01  4.464E-02
     LIQUID
  ** ALCU_EPSILON
  ** DIAMOND_A4

 Phase region boundary   6 at:   1.706E-01  5.446E-01
     LIQUID
  ** DIAMOND_A4
 Calculated                     27  equilibria

 Phase region boundary   7 at:   4.241E-01  3.756E-02
     LIQUID
  ** ALCU_ETA
 Calculated                     17  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
 OVAR.POLY3
 CPU time for mapping                    0  seconds
 T =  773.15 K

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.
```

```
 T = 1773.15 K
 Version R mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   3.379E-01  7.512E-02  8.731E+02
     LIQUID
  ** ALCU_EPSILON
  ** ALCU_ETA
 CALCULATED     4 EQUILIBRIA

 Phase region boundary   2 at:   3.369E-01  8.764E-02  8.678E+02
     LIQUID
  ** ALCU_EPSILON
  ** ALCU_ETA
     DIAMOND_A4
 SKIPPING LINE WITHOUT LIQUID#1

 Phase region boundary   2 at:   3.369E-01  8.764E-02  8.678E+02
     LIQUID
  ** ALCU_EPSILON
  ** DIAMOND_A4
 CALCULATED    25 EQUILIBRIA

 Phase region boundary   2 at:   4.686E-01  1.269E-01  9.785E+02
     LIQUID
  ** ALCU_EPSILON
     BCC_B2
  ** DIAMOND_A4
 SKIPPING LINE WITHOUT LIQUID#1

 Phase region boundary   2 at:   4.686E-01  1.269E-01  9.785E+02
     LIQUID
  ** ALCU_EPSILON
  ** BCC_B2
 Terminating at diagram limit
 CALCULATED    34 EQUILIBRIA

 Phase region boundary   2 at:   4.686E-01  1.269E-01  9.785E+02
     LIQUID
  ** BCC_B2
  ** DIAMOND_A4
 CALCULATED    43 EQUILIBRIA

 Phase region boundary   2 at:   7.026E-01  2.616E-01  1.025E+03
     LIQUID
  ** BCC_B2
     CU19SI6_ETA
  ** DIAMOND_A4
 SKIPPING LINE WITHOUT LIQUID#1

 Phase region boundary   2 at:   7.026E-01  2.616E-01  1.025E+03
     LIQUID
  ** BCC_B2
  ** CU19SI6_ETA
 Terminating at known equilibrium
 CALCULATED    37 EQUILIBRIA

 Phase region boundary   2 at:   7.026E-01  2.616E-01  1.025E+03
     LIQUID
  ** CU19SI6_ETA
  ** DIAMOND_A4
 *** SORRY CANNOT CONTINUE ***    4

 CALCULATED    16 EQUILIBRIA

 Phase region boundary   2 at:   3.369E-01  8.764E-02  8.678E+02
     LIQUID
  ** ALCU_ETA
  ** DIAMOND_A4
 CALCULATED     9 EQUILIBRIA

 Phase region boundary   2 at:   2.933E-01  7.685E-02  8.291E+02
     LIQUID
  ** ALCU_ETA
     ALCU_THETA
  ** DIAMOND_A4
 SKIPPING LINE WITHOUT LIQUID#1

 Phase region boundary   2 at:   2.933E-01  7.685E-02  8.291E+02
     LIQUID
  ** ALCU_ETA
  ** ALCU_THETA
 Terminating at diagram limit
 CALCULATED    14 EQUILIBRIA

 Phase region boundary   2 at:   2.933E-01  7.685E-02  8.291E+02
     LIQUID
  ** ALCU_THETA
  ** DIAMOND_A4
 CALCULATED    17 EQUILIBRIA

 Phase region boundary   2 at:   1.498E-01  7.282E-02  7.852E+02
     LIQUID
  ** ALCU_THETA
  ** DIAMOND_A4
     FCC_A1
 SKIPPING LINE WITHOUT LIQUID#1

 Phase region boundary   2 at:   1.498E-01  7.282E-02  7.852E+02
     LIQUID
  ** ALCU_THETA
  ** FCC_A1
 Terminating at diagram limit
 CALCULATED    12 EQUILIBRIA

 Phase region boundary   2 at:   1.498E-01  7.282E-02  7.852E+02
     LIQUID
  ** DIAMOND_A4
  ** FCC_A1
 Terminating at diagram limit
```

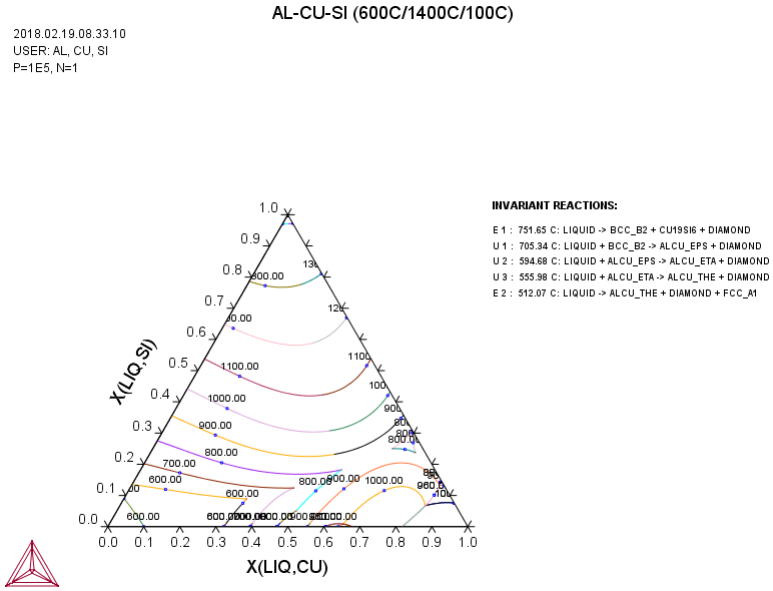
```
 CALCULATED    21 EQUILIBRIA

 Phase region boundary   2 at:   3.379E-01  7.512E-02  8.731E+02
     LIQUID
  ** ALCU_EPSILON
  ** ALCU_ETA
 Terminating at diagram limit
 CALCULATED    12 EQUILIBRIA
 *** LAST BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\LIQ
 UIDUS.POLY3
 CPU time for mapping                     1  seconds

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version R mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   8.482E-01  6.736E-02  1.273E+03
     LIQUID
  ** BCC_B2
  ** FCC_A1
 *** SORRY CANNOT CONTINUE ***    9

 CALCULATED    46 EQUILIBRIA

 Phase region boundary   2 at:   8.482E-01  6.736E-02  1.273E+03
     LIQUID
  ** BCC_B2
  ** FCC_A1
 Terminating at diagram limit
 CALCULATED    13 EQUILIBRIA
 *** LAST BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\LIQ
 UIDUS.POLY3
 CPU time for mapping                     0  seconds

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version R mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   6.503E-01  8.154E-03  1.273E+03
     LIQUID
  ** BCC_B2
  ** GAMMA_H
 Terminating at diagram limit
 CALCULATED    13 EQUILIBRIA

 Phase region boundary   2 at:   6.503E-01  8.154E-03  1.273E+03
     LIQUID
  ** BCC_B2
  ** GAMMA_H
 Terminating at diagram limit
 CALCULATED     9 EQUILIBRIA
 *** LAST BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\LIQ
 UIDUS.POLY3
 CPU time for mapping                     0  seconds
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set
 Forcing automatic start values
 Automatic start values will be set

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Version R mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
```

```
 Phase region boundary   1 at:   8.482E-01  6.736E-02  1.273E+03
    LIQUID
 ** BCC_B2
 ** FCC_A1
*** SORRY CANNOT CONTINUE ***    9

 CALCULATED    46 EQUILIBRIA

 Phase region boundary   2 at:   8.482E-01  6.736E-02  1.273E+03
    LIQUID
 ** BCC_B2
 ** FCC_A1
Terminating at diagram limit
CALCULATED    13 EQUILIBRIA

 Phase region boundary   2 at:   6.503E-01  8.154E-03  1.273E+03
    LIQUID
 ** BCC_B2
 ** GAMMA_H
Terminating at diagram limit
CALCULATED    13 EQUILIBRIA

 Phase region boundary   2 at:   6.503E-01  8.154E-03  1.273E+03
    LIQUID
 ** BCC_B2
 ** GAMMA_H
Terminating at diagram limit
CALCULATED     9 EQUILIBRIA
*** LAST BUFFER SAVED ON FILE:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
OVAR.POLY3
CPU time for mapping                      0  seconds
Forcing automatic start values
Automatic start values will be set
Forcing automatic start values
Automatic start values will be set
Forcing automatic start values
Automatic start values will be set
Forcing automatic start values
Automatic start values will be set
Forcing automatic start values
Automatic start values will be set
Forcing automatic start values
Automatic start values will be set
Forcing automatic start values
Automatic start values will be set
Forcing automatic start values
Automatic start values will be set
Forcing automatic start values
Automatic start values will be set
Forcing automatic start values
Automatic start values will be set
Forcing automatic start values
Automatic start values will be set
Forcing automatic start values
Automatic start values will be set
Forcing automatic start values
Automatic start values will be set
Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28
 Generating start point  29
 Generating start point  30
 Generating start point  31
 Generating start point  32

 Phase region boundary   1 at:   8.419E-01  6.666E-02
    LIQUID
 ** BCC_B2
 Calculated.                     28  equilibria

 Phase region boundary   2 at:   6.645E-01  6.795E-03
    LIQUID
 ** BCC_B2
 ** GAMMA_H

 Phase region boundary   3 at:   6.653E-01  4.077E-03
    LIQUID
 ** GAMMA_H
 Calculated                     12  equilibria

 Phase region boundary   4 at:   6.645E-01  6.795E-03
```

```
    LIQUID
 ** BCC_B2
Calculated.                     26  equilibria

Phase region boundary   5 at:   8.419E-01  6.666E-02
    LIQUID
 ** BCC_B2
 ** FCC_A1

Phase region boundary   6 at:   8.633E-01  4.917E-02
    LIQUID
 ** FCC_A1
Calculated                     25  equilibria

Phase region boundary   7 at:   8.633E-01  4.917E-02
    LIQUID
 ** FCC_A1
Calculated                     25  equilibria

Phase region boundary   8 at:   6.645E-01  6.795E-03
    LIQUID
 ** BCC_B2
Calculated.                     26  equilibria
Terminating at known equilibrium

Phase region boundary   9 at:   6.653E-01  4.077E-03
    LIQUID
 ** GAMMA_H
Calculated.                      1  equilibria
Terminating at known equilibrium

Phase region boundary  10 at:   7.327E-03  9.853E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     15  equilibria

Phase region boundary  11 at:   7.327E-03  9.853E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     15  equilibria

Phase region boundary  12 at:   7.453E-02  8.883E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     23  equilibria

Phase region boundary  13 at:   7.453E-02  8.883E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     25  equilibria

Phase region boundary  14 at:   1.372E-01  7.942E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     30  equilibria

Phase region boundary  15 at:   1.372E-01  7.942E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     22  equilibria

Phase region boundary  16 at:   1.926E-01  7.111E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     28  equilibria

Phase region boundary  17 at:   1.926E-01  7.111E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     32  equilibria

Phase region boundary  18 at:   6.652E-01  9.329E-03
    LIQUID
 ** BCC_B2
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   6.652E-01  9.329E-03
    LIQUID
 ** BCC_B2
Calculated.                     30  equilibria
Terminating at known equilibrium

Phase region boundary  20 at:   2.311E-01  6.535E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     34  equilibria

Phase region boundary  21 at:   2.311E-01  6.535E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     40  equilibria

Phase region boundary  22 at:   5.840E-01  7.591E-03
    LIQUID
 ** BCC_B2
Calculated                      9  equilibria

Phase region boundary  23 at:   5.840E-01  7.591E-03
    LIQUID
 ** BCC_B2
Calculated.                     39  equilibria

Phase region boundary  24 at:   8.543E-01  1.296E-01
    LIQUID
 ** BCC_B2
 ** FCC_A1

Phase region boundary  25 at:   8.749E-01  1.099E-01
    LIQUID
 ** FCC_A1
Calculated                     24  equilibria

Phase region boundary  26 at:   8.543E-01  1.296E-01
    LIQUID
 ** BCC_B2
```

```
Calculated                     54  equilibria

Phase region boundary  27 at:   2.562E-01  6.158E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     39  equilibria

Phase region boundary  28 at:   2.562E-01  6.158E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     37  equilibria

Phase region boundary  29 at:   5.198E-01  5.412E-03
    LIQUID
 ** ALCU_EPSILON
Calculated                     11  equilibria

Phase region boundary  30 at:   5.198E-01  5.412E-03
    LIQUID
 ** ALCU_EPSILON
Calculated.                     5  equilibria

Phase region boundary  31 at:   5.361E-01  2.533E-02
    LIQUID
 ** ALCU_EPSILON
 ** BCC_B2

Phase region boundary  32 at:   5.383E-01  3.569E-02
    LIQUID
 ** BCC_B2
Calculated.                    12  equilibria

Phase region boundary  33 at:   5.962E-01  1.431E-01
    LIQUID
 ** BCC_B2
 ** DIAMOND_A4

Phase region boundary  34 at:   2.789E-01  5.911E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     41  equilibria

Phase region boundary  35 at:   5.361E-01  2.533E-02
    LIQUID
 ** ALCU_EPSILON
Calculated                     16  equilibria

Phase region boundary  36 at:   7.337E-01  2.597E-01
    LIQUID
 ** CU19SI6_ETA
Calculated.                     4  equilibria

Phase region boundary  37 at:   7.478E-01  2.387E-01
    LIQUID
 ** BCC_B2
 ** CU19SI6_ETA

Phase region boundary  38 at:   7.525E-01  2.105E-01
    LIQUID
 ** BCC_B2
Calculated.                     8  equilibria

Phase region boundary  39 at:   6.917E-01  2.112E-01
    LIQUID
 ** BCC_B2
 ** DIAMOND_A4

Phase region boundary  40 at:   3.329E-01  6.250E-01
    LIQUID
 ** DIAMOND_A4
Calculated.                    14  equilibria

Phase region boundary  41 at:   3.469E-01  6.529E-01
    LIQUID
 ** CU19SI6_ETA
 ** DIAMOND_A4

Phase region boundary  42 at:   7.269E-01  2.729E-01
    LIQUID
 ** CU19SI6_ETA
Calculated.                     6  equilibria
Terminating at known equilibrium

Phase region boundary  43 at:   7.337E-01  2.597E-01
    LIQUID
 ** CU19SI6_ETA
Calculated.                     3  equilibria
Terminating at known equilibrium

Phase region boundary  44 at:   4.736E-01  5.113E-03
    LIQUID
 ** ALCU_EPSILON
Calculated                     12  equilibria

Phase region boundary  45 at:   4.736E-01  5.113E-03
    LIQUID
 ** ALCU_EPSILON
Calculated.                    11  equilibria

Phase region boundary  46 at:   5.106E-01  6.209E-02
    LIQUID
 ** ALCU_EPSILON
 ** DIAMOND_A4

Phase region boundary  47 at:   2.273E-01  5.621E-01
    LIQUID
 ** DIAMOND_A4
Calculated                     36  equilibria

Phase region boundary  48 at:   5.106E-01  6.209E-02
    LIQUID
 ** ALCU_EPSILON
Calculated                     24  equilibria

Phase region boundary  49 at:   3.646E-02  1.803E-02
    LIQUID
```

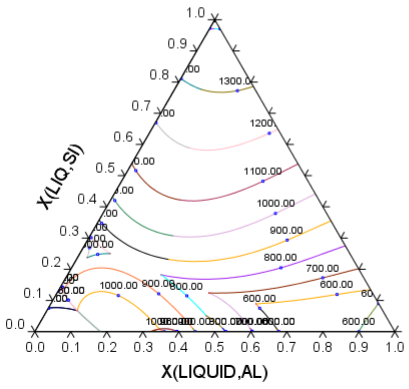
```
 ** FCC_A1
Calculated                      15  equilibria

Phase region boundary  50 at:   3.646E-02  1.803E-02
    LIQUID
 ** FCC_A1
Calculated                      33  equilibria

Phase region boundary  51 at:   4.151E-01  5.493E-03
    LIQUID
 ** ALCU_ETA
Calculated                       8  equilibria

Phase region boundary  52 at:   4.151E-01  5.493E-03
    LIQUID
 ** ALCU_ETA
Calculated.                      6  equilibria

Phase region boundary  53 at:   4.241E-01  3.756E-02
    LIQUID
 ** ALCU_EPSILON
 ** ALCU_ETA

Phase region boundary  54 at:   4.398E-01  3.756E-02
    LIQUID
 ** ALCU_EPSILON
Calculated.                      2  equilibria

Phase region boundary  55 at:   4.420E-01  4.464E-02
    LIQUID
 ** ALCU_EPSILON
 ** DIAMOND_A4

Phase region boundary  56 at:   1.706E-01  5.446E-01
    LIQUID
 ** DIAMOND_A4
Calculated                      27  equilibria

Phase region boundary  57 at:   4.241E-01  3.756E-02
    LIQUID
 ** ALCU_ETA
Calculated                      17  equilibria
*** BUFFER SAVED ON FILE:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex19B\MON
OVAR.POLY3
CPU time for mapping                    6  seconds

 POSTPROCESSOR VERSION 3.2


Setting automatic diagram axes


 POSTPROCESSOR VERSION 3.2


Setting automatic diagram axes


 INVARIANT REACTIONS:

E 1:  751.65 C: LIQUID -> BCC_B2 + CU19SI6 + DIAMOND
U 1:  705.34 C: LIQUID + BCC_B2 -> ALCU_EPS + DIAMOND
U 2:  594.68 C: LIQUID + ALCU_EPS -> ALCU_ETA + DIAMOND
U 3:  555.98 C: LIQUID + ALCU_ETA -> ALCU_THE + DIAMOND
E 2:  512.07 C: LIQUID -> ALCU_THE + DIAMOND + FCC_A1
```




```
POST: s-d-a x x(liquid,al)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 19B
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 19B

2018.02.19.08.33.10
USER: AL, CU, SI
P=1E5, N=1



INVARIANT REACTIONS:

E 1 : 751.65 C: LIQUID -> BCC_B2 + CU19SI6 + DIAMOND
U 1 : 705.34 C: LIQUID + BCC_B2 -> ALCU_EPS + DIAMOND
U 2 : 594.68 C: LIQUID + ALCU_EPS -> ALCU_ETA + DIAMOND
U 3 : 555.98 C: LIQUID + ALCU_ETA -> ALCU_THE + DIAMOND
E 2 : 512.07 C: LIQUID -> ALCU_THE + DIAMOND + FCC_A1

```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex20

```
About Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex20\tcex20.TCM" set-echo
SYS:
SYS: @@ Adiabatic decompression in a geological system
SYS:
SYS: @@ This example calculates the adiabatic decompression
SYS: @@ in a geological system using the geochemical
SYS: @@ database (PGEO.TDB)
SYS:
SYS: set-log ex20,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw user PGEO.TDB
   ... the command in full is SWITCH_DATABASE
 Current database: User defined Database

 O                      VA  DEFINED
 STEAM                  OXYGEN                 HYDROGEN
   REJECTED
 CARBON_MONOXIDE        CARBON_DIOXIDE         METHANE
   REJECTED
TDB_USER: d-sys mg si
   ... the command in full is DEFINE_SYSTEM
 MG                     SI  DEFINED
TDB_USER: l-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENT/:
 GAS:G       :O2:
  > Gaseous Mixture with C-H-O species, using ideal gas model
 A_QUARTZ    :SI1O2:
 B_QUARTZ    :SI1O2:
 CRISTOBALITE :SI1O2:
 TRIDYMITE   :SI1O2:
 COESITE     :SI1O2:
 STISHOVITE  :SI1O2:
 PERICLASE   :MG1O1:
 FORSTERITE  :SI1MG2O4:
 BETA_FORSTERITE :SI1MG2O4:
 GAMMA_FORSTERITE :SI1MG2O4:
 ILMENITE_MG :SI1MG1O3:
 MG_PEROVSKITE :SI1MG1O3:
 CLINOENSTATITE :SI1MG1O3:
 ORTHOENSTATITE :SI1MG1O3:
 PROTOENSTATITE :SI1MG1O3:
 CLINOENSTHP :SI1MG1O3:
 GARNET_MG   :SI1MG1O3:
TDB_USER: rej ph gas proto
   ... the command in full is REJECT
 GAS:G                  PROTOENSTATITE  REJECTED
TDB_USER: get
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....
 -OK-
TDB_USER: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ Define more convenient components
POLY_3: def-com mgo o sio2
   ... the command in full is DEFINE_COMPONENTS
POLY_3: l-st
   ... the command in full is LIST_STATUS
Option /CPS/: CPS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT              STATUS    REF. STATE     T(K)           P(Pa)
 VA                     ENTERED   SER
 MGO                    ENTERED   SER
 O                      ENTERED   SER
 SIO2                   ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                  STATUS    DRIVING FORCE   MOLES
 TRIDYMITE              ENTERED      0.000000E+00    0.000000E+00
 STISHOVITE             ENTERED      0.000000E+00    0.000000E+00
 PERICLASE              ENTERED      0.000000E+00    0.000000E+00
 ORTHOENSTATITE         ENTERED      0.000000E+00    0.000000E+00
 MG_PEROVSKITE          ENTERED      0.000000E+00    0.000000E+00
 ILMENITE_MG            ENTERED      0.000000E+00    0.000000E+00
 GARNET_MG              ENTERED      0.000000E+00    0.000000E+00
 GAMMA_FORSTERITE       ENTERED      0.000000E+00    0.000000E+00
 FORSTERITE             ENTERED      0.000000E+00    0.000000E+00
 CRISTOBALITE           ENTERED      0.000000E+00    0.000000E+00
 COESITE                ENTERED      0.000000E+00    0.000000E+00
 CLINOENSTHP            ENTERED      0.000000E+00    0.000000E+00
 CLINOENSTATITE         ENTERED      0.000000E+00    0.000000E+00
 B_QUARTZ               ENTERED      0.000000E+00    0.000000E+00
 BETA_FORSTERITE        ENTERED      0.000000E+00    0.000000E+00
 A_QUARTZ               ENTERED      0.000000E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 MG       ENTERED    O        ENTERED    SI1MG1O3 ENTERED    SIO2     ENTERED
 MG1O1    ENTERED    O2       ENTERED    SI1MG2O4 ENTERED    VA       ENTERED
 MGO      ENTERED    SI       ENTERED    SI1O2    ENTERED
POLY_3:Hit RETURN to continue
POLY_3: @@ and specify a composition assumed
POLY_3: @@ to be present in the Earth's mantle
```

```
POLY_3:
POLY_3: s-i-a n(mgo)=80
   ... the command in full is SET_INPUT_AMOUNTS
POLY_3: s-i-a n(si1mg1o3)=100
   ... the command in full is SET_INPUT_AMOUNTS
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 N(MGO)=180, N(SIO2)=100
 DEGREES OF FREEDOM 3
POLY_3:Hit RETURN to continue
POLY_3: @@ There is an error if MgSiO3 is used instead of the
POLY_3: @@ defined Si1Mg1O3, since MgSiO3 is not defined as
POLY_3: @@ a species.
POLY_3:
POLY_3: s-c t=2200,p=2e10
   ... the command in full is SET_CONDITION
POLY_3: save tcex20 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: @@ There is no degree of freedom with respect
POLY_3: @@ to oxygen so set its activity to unity (or
POLY_3: @@ any positive number)
POLY_3:
POLY_3: s-c ac(o)=1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated           16 grid points in             0 s
    31 ITS,  CPU TIME USED   0 SECONDS
POLY_3: save tcex20 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                    STATUS    DRIVING FORCE   MOLES
 GARNET_MG                ENTERED      0.000000E+00    4.000000E+01
 BETA_FORSTERITE          ENTERED      0.000000E+00    2.400000E+02
 GAMMA_FORSTERITE         ENTERED     -5.946730E-03    0.000000E+00
 MG_PEROVSKITE            ENTERED     -2.558352E-02    0.000000E+00
 ILMENITE_MG              ENTERED     -4.828445E-02    0.000000E+00
 PERICLASE                ENTERED     -9.575143E-02    0.000000E+00
 CLINOENSTHP              ENTERED     -1.541632E-01    0.000000E+00
 ORTHOENSTATITE           ENTERED     -2.197450E-01    0.000000E+00
 CLINOENSTATITE           ENTERED     -2.394369E-01    0.000000E+00
 FORSTERITE               ENTERED     -2.417190E-01    0.000000E+00
 STISHOVITE               ENTERED     -3.053984E-01    0.000000E+00
 COESITE                  ENTERED     -3.775316E+00    0.000000E+00
 ENTERED PHASES WITH DRIVING FORCE LESS THAN   -7.835592E+00
 A_QUARTZ B_QUARTZ TRIDYMITE CRISTOBALITE
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: X
 Output from POLY-3, equilibrium =     1, label A0  , database: USER

 Conditions:
 N(MGO)=180, N(SIO2)=100, T=2200, P=2E10, AC(O)=1
 DEGREES OF FREEDOM 0

 Temperature   2200.00 K (  1926.85 C),  Pressure  2.000000E+10
 Number of moles of components  2.80000E+02,  Mass in grams  1.32632E+04
 Total Gibbs energy -1.80863E+08,  Enthalpy -9.91578E+07,  Volume  3.55512E-03

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 MGO                     1.8000E+02  6.4286E-01 7.6674E-14 -5.5240E+05 SER
 O                       0.0000E+00  0.0000E+00 1.0000E+00  0.0000E+00 SER
 SIO2                    1.0000E+02  3.5714E-01 4.6393E-20 -8.1430E+05 SER

 BETA_FORSTERITE             Status ENTERED     Driving force  0.0000E+00
 Moles 2.4000E+02, Mass 1.1255E+04, Volume fraction 8.5320E-01  Mole fractions:
 MGO   6.66667E-01  SIO2  3.33333E-01  O     0.00000E+00

 GARNET_MG                   Status ENTERED     Driving force  0.0000E+00
 Moles 4.0000E+01, Mass 2.0078E+03, Volume fraction 1.4680E-01  Mole fractions:
 MGO   5.00000E-01  SIO2  5.00000E-01  O     0.00000E+00
POLY_3:Hit RETURN to continue
POLY_3: ent fun dens=1e-3*bm/vm;
   ... the command in full is ENTER_SYMBOL
POLY_3: sh dens
   ... the command in full is SHOW_VALUE
 DENS=3730.7358
POLY_3: @@ We have found the equilibrium at this pressue.
POLY_3: @@ Now assume this system is decompressed
POLY_3: @@ adiabatically. What will the new temperature become?
POLY_3:
POLY_3: s-c h
   ... the command in full is SET_CONDITION
Value /-99157833.21/:
POLY_3: s-c t
   ... the command in full is SET_CONDITION
Value /2200/: none
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 N(MGO)=180, N(SIO2)=100, P=2E10, AC(O)=1, H=-9.91578E7
 DEGREES OF FREEDOM 0
POLY_3:Hit RETURN to continue
POLY_3: @@ Now t is independent, calculate the equilibrium and get t
POLY_3:
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
     6 ITS,  CPU TIME USED   0 SECONDS
POLY_3: sh t
   ... the command in full is SHOW_VALUE
 T=2200.
POLY_3:Hit RETURN to continue
POLY_3: @@ It's the same temperature. Now change pressure
POLY_3:
POLY_3: s-c p
   ... the command in full is SET_CONDITION
Value /2E+10/: 150e8
POLY_3: c-e
```

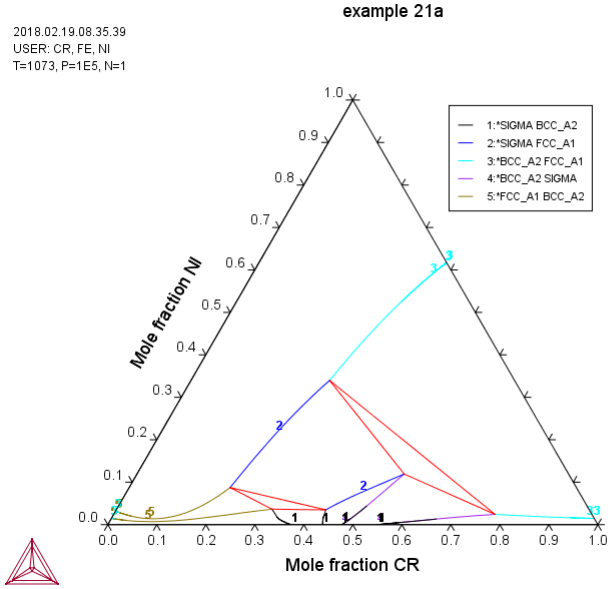
```
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated            16 grid points in             0 s
    18 ITS,  CPU TIME USED   0 SECONDS
POLY_3: sh t
   ... the command in full is SHOW_VALUE
 T=2977.6276
POLY_3:Hit RETURN to continue
POLY_3: @@ We will also have a new density and another set of
POLY_3: @@ stable phases.
POLY_3:
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VXCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: USER

 Conditions:
 N(MGO)=180, N(SIO2)=100, P=1.5E10, AC(O)=1, H=-9.91578E7
 DEGREES OF FREEDOM 0

 Temperature   2977.63 K (  2704.48 C),  Pressure  1.500000E+10
 Number of moles of components  2.80000E+02,  Mass in grams  1.32632E+04
 Total Gibbs energy -2.30661E+08,  Enthalpy -9.91578E+07,  Volume  3.59115E-03

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 MGO                     1.8000E+02  6.4286E-01 4.6875E-13 -7.0283E+05 SER
 O                       0.0000E+00  0.0000E+00 1.0000E+00  0.0000E+00 SER
 SIO2                    1.0000E+02  3.5714E-01 5.3688E-19 -1.0415E+06 SER

 GARNET_MG                   Status ENTERED     Driving force  0.0000E+00
 Moles 2.0000E+02, Mass 1.0039E+04, Volume fraction 7.4847E-01  Mole fractions:
 MGO   5.00000E-01  SIO2  5.00000E-01  O     0.00000E+00

 PERICLASE                   Status ENTERED     Driving force  0.0000E+00
 Moles 8.0000E+01, Mass 3.2244E+03, Volume fraction 2.5153E-01  Mole fractions:
 MGO   1.00000E+00  SIO2  0.00000E+00  O     0.00000E+00
POLY_3: sh dens
   ... the command in full is SHOW_VALUE
 DENS=3693.3029
POLY_3: sh v
   ... the command in full is SHOW_VALUE
 V=3.5911547E-3
POLY_3: sh vm
   ... the command in full is SHOW_VALUE
 VM=1.2825553E-5
POLY_3:
POLY_3: set-inter
   ... the command in full is SET_INTERACTIVE
POLY_3:
```

tcex21

```
About Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex21\tcex21.TCM" set-echo
SYS:
SYS: @@ Calculating a ternary isotherm in Fe-Cr-Ni
SYS:
SYS: @@ This example calculates a ternary isotherm
SYS: @@ in Fe-Cr-Ni with a user-defined database.
SYS:
SYS: set-log ex21,,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw user tcex21
   ... the command in full is SWITCH_DATABASE
 Current database: User defined Database
This database does not support the DATABASE_INFORMATION command

 VA  DEFINED
TDB_USER: def-sys *
   ... the command in full is DEFINE_SYSTEM
 /-                     VA                      CR
 FE                     NI  DEFINED
TDB_USER: li-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENT/:
 LIQUID:L    :CR FE NI:
 BCC_A2      :CR FE NI:VA:
 FCC_A1      :CR FE NI:VA:
 HCP_A3      :CR FE NI:VA:
 SIGMA       :FE NI:CR:CR FE NI:
TDB_USER:Hit RETURN to continue
TDB_USER: get
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A.T. Dinsdale, SGTE Data for Pure Elements, Calphad 15(1991)4, p 317-425; '
  'J.O. Andersson, B. Sundman, Calphad 11(1987)1 p 83-92 TRITA-MAC 270
      (1986); Cr-Fe'
  'Byeong-Joo Lee, unpublished revision (1991); C-Cr-Fe-Ni'
  'Byeong-Joo Lee, Calphad 16(1992)2, p 121-149; carbides'
  'A. Dinsdale, T. Chart, MTDS NPL, unpublished work (1986); Fe-Ni'
  'A. Dinsdale, T. Chart, MTDS NPL, unpublished work (1986); Cr-Ni'
  'A.F. Guillermet, Z. Metallkde. 79(1988)8 p 524-536, TRITA-MAC 362 (1988);
      C-Co-Ni, C-Co-Fe-Ni'
  'K. Frisk, Metall. Trans. 21A (1990)9 p 2477-2488, Cr-Fe-N'
  'Unassessed parameter, linear combination of unary data.'
  'P. Gustafson, Calphad 12(1987)3 p 277-292, Cr-Ni-W '
 -OK-
TDB_USER: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ With 3 components we must set 5 conditions
POLY_3: s-c t=1073 p=1e5 n=1 x(cr)=.2 x(ni)=.2
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1073, P=1E5, N=1, X(CR)=0.2, X(NI)=0.2
 DEGREES OF FREEDOM 0
POLY_3:
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          9684 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: USER

 Conditions:
 T=1073, P=1E5, N=1, X(CR)=0.2, X(NI)=0.2
 DEGREES OF FREEDOM 0

 Temperature   1073.00 K (   799.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.56454E+01
 Total Gibbs energy -5.39559E+04,  Enthalpy  3.01555E+04,  Volume  0.00000E+00

 Component              Moles       W-Fraction  Activity   Potential  Ref.stat
 CR                     2.0000E-01  1.8688E-01 5.8626E-03 -4.5849E+04 SER
 FE                     6.0000E-01  6.0217E-01 3.1002E-03 -5.1533E+04 SER
 NI                     2.0000E-01  2.1094E-01 4.2164E-04 -6.9332E+04 SER

 FCC_A1                     Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.5645E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  6.02174E-01  NI  2.10943E-01  CR  1.86883E-01
POLY_3:Hit RETURN to continue
POLY_3: @@ Define axis
POLY_3: s-a-v 1 x(cr) 0 1,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 x(ni) 0 1,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: save tcex21 y
   ... the command in full is SAVE_WORKSPACES
```

```
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 ERROR                   1611  when calculating equilibrium
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18

 Phase region boundary   1 at:   3.521E-02  1.510E-02
     BCC_A2
  ** FCC_A1
 Calculated.                      20  equilibria

 Phase region boundary   2 at:   2.615E-01  6.190E-02
     BCC_A2
  ** FCC_A1
  ** SIGMA

 Phase region boundary   3 at:   3.723E-01  3.566E-02
     BCC_A2
  ** SIGMA
 Calculated                      21  equilibria

 Phase region boundary   4 at:   3.168E-01  6.107E-02
     FCC_A1
  ** SIGMA
 Calculated.                      20  equilibria

 Phase region boundary   5 at:   4.140E-01  2.295E-01
  ** BCC_A2
     FCC_A1
  ** SIGMA

 Phase region boundary   6 at:   5.304E-01  1.820E-01
  ** BCC_A2
     FCC_A1
 Calculated                      43  equilibria

 Phase region boundary   7 at:   6.616E-01  7.178E-02
  ** BCC_A2
     SIGMA
 Calculated                      31  equilibria

 Phase region boundary   8 at:   2.615E-01  6.190E-02
     BCC_A2
  ** FCC_A1
 Calculated                      33  equilibria

 Phase region boundary   9 at:   3.521E-02  1.510E-02
     BCC_A2
  ** FCC_A1
 Calculated                      15  equilibria

 Phase region boundary  10 at:   1.095E-02  2.044E-02
     BCC_A2
  ** FCC_A1
 Calculated                      18  equilibria

 Phase region boundary  11 at:   1.095E-02  2.044E-02
     BCC_A2
  ** FCC_A1
 Calculated.                      22  equilibria
 Terminating at known equilibrium

 Phase region boundary  12 at:   3.838E-01  1.780E-02
     BCC_A2
  ** SIGMA
 Calculated.                       2  equilibria
 Terminating at known equilibrium

 Phase region boundary  13 at:   3.838E-01  1.780E-02
     BCC_A2
  ** SIGMA
 Calculated                      21  equilibria

 Phase region boundary  14 at:   5.848E-01  2.838E-02
     BCC_A2
  ** SIGMA
 Calculated                      32  equilibria

 Phase region boundary  15 at:   5.848E-01  2.838E-02
     BCC_A2
  ** SIGMA
 Calculated.                      8  equilibria
 Terminating at known equilibrium

 Phase region boundary  16 at:   5.404E-01  9.033E-03
```

```
    BCC_A2
 ** SIGMA
Calculated                     12  equilibria

Phase region boundary  17 at:   5.404E-01  9.033E-03
    BCC_A2
 ** SIGMA
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  18 at:   4.123E-01  2.273E-01
    FCC_A1
 ** SIGMA
Calculated.                     19  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   4.123E-01  2.273E-01
    FCC_A1
 ** SIGMA
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  20 at:   9.183E-03  2.090E-02
 ** BCC_A2
    FCC_A1
Calculated                     13  equilibria

Phase region boundary  21 at:   9.183E-03  2.090E-02
 ** BCC_A2
    FCC_A1
Calculated.                     22  equilibria
Terminating at known equilibrium

Phase region boundary  22 at:   6.363E-01  2.710E-01
 ** BCC_A2
    FCC_A1
Calculated.                     16  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   6.363E-01  2.710E-01
 ** BCC_A2
    FCC_A1
Calculated                     26  equilibria

Phase region boundary  24 at:   6.789E-01  3.114E-01
 ** BCC_A2
    FCC_A1
Calculated.                     22  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   6.789E-01  3.114E-01
 ** BCC_A2
    FCC_A1
Calculated                     16  equilibria
*** BUFFER SAVED ON FILE:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex21\tcex
21.POLY3
CPU time for mapping                    2  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST: set-title example 21a
POST: se-d-ty y,,,
   ... the command in full is SET_DIAGRAM_TYPE
POST: s-l b
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex22

```
About
SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex22\tcex22.TCM"SYS: set-echo
SYS:
SYS: @@ Calculating an adiabatic flame temperature
SYS:
SYS: @@ This example examines a heat balance when C3H8 is burned
SYS: @@ in oxygen by calculating the adiabatic flame temperature.
SYS: @@ Note that a SSUB database license is required to run
SYS: @@ the example.
SYS:
SYS: set-log ex22,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw ssub5
   ... the command in full is SWITCH_DATABASE
 Current database: SGTE Substances Database v5.2

 VA  DEFINED
TDB_SSUB5: def-sys c o h
   ... the command in full is DEFINE_SYSTEM
 C                      O                       H
   DEFINED
TDB_SSUB5: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

   C1<G> T.C.R.A.S. Class: 1
      C1<G> C<G>
   C1H1<G> T.C.R.A.S. Class: 2
      C1H1<G> CH<G>
   C1H1O1<G> T.C.R.A.S. Class: 4
      C1H1O1<G> HCO<G>
      FORMYL <GAS>
   C1H1O2<G> T.C.R.A.S. Class: 6
      C1H1O2<G>
   C1H2<G> T.C.R.A.S. Class: 5
      C1H2<G> CH2<G> METHYLENE
      METHYLENE <GAS>
   C1H2O1<G> T.C.R.A.S. Class: 5
      C1H2O1<G> CH2O<G>
      FORMALDEHYDE <GAS>
   C1H2O2_CIS<G> T.C.R.A.S. Class: 5
      C1H2O2_CIS<G>
   C1H2O2_DIOXIRANE<G> T.C.R.A.S. Class: 6
      C1H2O2_DIOXIRANE<G>
      S298 corrected and cp refitted
      due to corrected data in IVTAN2000 7/2002
   C1H2O2_TRANS<G> T.C.R.A.S. Class: 5
      C1H2O2_TRANS<G>
   C1H3<G> T.C.R.A.S. Class: 5
      C1H3<G> CH3<G>
      METHYL, Gaseous Standard State.
   C1H3O1_CH2OH<G> T.C.R.A.S. Class: 6
      C1H3O1_CH2OH<G>
   C1H3O1_CH3O<G> T.C.R.A.S. Class: 5
      C1H3O1_CH3O<G>
   C1H4<G> T.C.R.A.S. Class: 5
      C1H4<G> CH4<G> METHANE
      METHANE, Gaseous Standard State.
   C1H4O1<G> T.C.R.A.S. Class: 5
      C1H4O1<G> CH3OH<G>
      METHANOL <GAS>
   C1O1<G> JANAF THERMOCHEMICAL TABLES SGTE **
      C1O1<G> CO<G>
      CARBON MONOXIDE <GAS>
      STANDARD STATE : CODATA KEY VALUE. /CP FROM JANAF PUB. 9/65
   C1O2<G> T.C.R.A.S. Class: 2
      C1O2<G> CO2<G>
      CARBON DIOXIDE <GAS>
   C2<G> T.C.R.A.S. Class: 2
      C2<G>
      CARBON Diatomic Gas.
   C2H1<G> T.C.R.A.S. Class: 6
      C2H1<G> C2H<G>
      CCH RADICAL <GAS>
   C2H2<G> T.C.R.A.S. Class: 2
      C2H2<G>
      ACETYLENE (ETYNE). Gaseous Standard State.
   C2H2O1<G> T.C.R.A.S. Class: 6
      C2H2O1<G>
      OXIRENE
      S298 corrected and cp refitted
      due to corrected data in IVTAN2000 7/2002
   C2H3<G> T.C.R.A.S. Class: 6
      C2H3<G>
      DICARBON TRIHYDRIDE, Gaseous Standard State.
   C2H4<G> T.C.R.A.S. Class: 6
      C2H4<G>
      ETHYLENE. Gaseous Standard State.
   C2H4O1_ACETALDEHYDE<G> T.C.R.A.S. Class: 5
      C2H4O1_ACETALDEHYDE<G>
   C2H4O1_OXIRANE<G> T.C.R.A.S. Class: 6
      C2H4O1_OXIRANE<G>
      S298 corrected and cp refitted
      due to corrected data in IVTAN2000 7/2002
   C2H4O2_ACETICACID<G> T.C.R.A.S. Class: 5
      C2H4O2_ACETICACID<G>
   C2H4O2_DIOXETANE<G> T.C.R.A.S. Class: 6
      C2H4O2_DIOXETANE<G>
```

S298 corrected and cp refitted
due to corrected data in IVTAN2000 7/2002
typing error corrected 12/06
C2H4O3_123TRIOXOLANE<G> T.C.R.A.S. Class: 7
C2H4O3_123TRIOXOLANE<G>
S298 corrected and cp refitted
due to corrected data in IVTAN2000 7/2002
C2H4O3_124TRIOXOLANE<G> T.C.R.A.S. Class: 7
C2H4O3_124TRIOXOLANE<G>
S298 corrected and cp refitted
due to corrected data in IVTAN2000 7/2002
typing error corrected 12/06
C2H5<G> T.C.R.A.S. Class: 6
C2H5<G>
ETHYL radical. Gaseous Standard State.
C2H6<G> T.C.R.A.S. Class: 6
C2H6<G>
ETHANE. Gaseous Standard State.
C2H6O1<G> T.C.R.A.S. Class: 6
C2H6O1<G> C2H6O<G>
ETHANOL <GAS>
C2H6O2<G> THERMODATA
C2H6O2<G>
E-GLYCOL <GAS>.Data revised by THDA.
C2O1<G> T.C.R.A.S. Class: 5
C2O1<G> C2O<G>
C3<G> T.C.R.A.S. Class: 6
C3<G>
CARBON <TRIATOMIC GAS>
C3H1<G> T.C.R.A.S. Class: 6
C3H1<G> C3H<G>
2-PROPYNYLIDYNE (gaseous state)
S298 corrected and cp refitted
due to corrected data in IVTAN2000 7/2002
C3H4_1<G> STULL WESTRUM SINKE 1969 SGTE
C3H4_1<G>
ALLENE = 1,2-PROPADIENE (gaseous state)
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C3H4_2<G> STULL WESTRUM SINKE 1969 SGTE
C3H4_2<G>
PROPYNE (METHYLACETYLENE) (gaseous state)
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C3H6O1<G> THERMODATA 01/93
C3H6O1<G> ACETONE gas
ACETONE (gaseous state)
28/01/93
C3H6_1<G> T.C.R.A.S. Class: 6 4.09.85
C3H6_1<G> Cyclopropane gas
C3H6_2<G> STULL WESTRUM SINKE 1969 SGTE
C3H6_2<G> PROPENE gas
PROPENE (gaseous state)
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C3H8<G> THERMODATA SGTE
C3H8<G> PROPANE gas
PROPANE <Gaseous Standard State>
C3O2<G> T.C.R.A.S. Class: 6
C3O2<G>
C4<G> T.C.R.A.S. Class: 7
C4<G>
C4H1<G> T.C.R.A.S Class: 6
C4H1<G> C4H<G> 1,3-BUTADIYNYL gas
1,3-BUTADIYNYL (Gaseous Standard State).
Data provided by T.C.R.A.S. in 2000
C4H10_1<G> T.C.R.A.S Class: 4
C4H10_1<G> BUTANE gas
BUTANE (Gaseous Standard State).
Data provided by T.C.R.A.S. in 2000
C4H10_2<G> T.C.R.A.S Class: 4
C4H10_2<G> METHYLPROPANE N-BUTANE gas
METHYLPROPANE N-BUTANE (Gaseous Standard State).
Data provided by T.C.R.A.S. in 2000
C4H2_1<G> THERMODATA 1978 ST
C4H2_1<G> 1,3-BUTADIYNE gas
C4H2_2<G> THERMODATA 06/93 ST
C4H2_2<G> BUTADIYNE (BIACETYLENE) gas
C4H4_1<G> T.C.R.A.S Class: 6
C4H4_1<G> 1,3-CYCLOBUTADIENE gas.
1,3-CYCLOBUTADIENE. Gaseous Standard State.
Data provided by T.C.R.A.S. in 2000
C4H4_2<G> STULL WESTRUM SINKE 1969 SGTE
C4H4_2<G> 1-BUTEN-3-YNE VINYLACETYLENE gas
1-BUTEN-3-YNE VINYLACETYLENE. Gaseous Standard State.
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C4H6_1<G> STULL WESTRUM SINKE 1969 SGTE
C4H6_1<G>
1,2-BUTADIENE
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C4H6_2<G> STULL WESTRUM SINKE 1969 SGTE
C4H6_2<G>
1,3-BUTADIENE
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C4H6_3<G> STULL WESTRUM SINKE 1969 SGTE
C4H6_3<G>
1-BUTYNE ETHYLACETYLENE
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C4H6_4<G> STULL WESTRUM SINKE 1969 SGTE
C4H6_4<G>
2-BUTYNE DIMETHYLACETYLENE
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C4H6_5<G> T.C.R.A.S Class: 6
C4H6_5<G>
CYCLOBUTENE. Data provided by T.C.R.A.S. in 2000
C4H8_1<G> THERMODATA 04/98 TC
C4H8_1<G> 1-BUTENE gas
C4H8_2<G> THERMODATA 04/98 TC
C4H8_2<G> (E)-2-BUTENE gas
C4H8_3<G> THERMODATA 04/98 TC
C4H8_3<G> (Z)-2-BUTENE gas
C4H8_4<G> THERMODATA 04/98 TC
C4H8_4<G> CYCLOBUTANE gas
C4H8_5<G> THERMODATA 04/98 TC
C4H8_5<G> 2-METHYLPROPENE gas
C4H8_6<G> THERMODATA 04/98 TC
C4H8_6<G> METHYLCYCLOPROPANE gas
C5<G> T.C.R.A.S. Class: 7
C5<G>

```
   C60<G> MHR-95
      C60<G>
      Data processed from [94Kor/Sid] M.V. Korobov, L.N. sidorov,
      J. Chem. Thermo, 26, 61-73 (1994). Recalculated from the rotational
      data in [91McK] and vibration frequencies in [94Kor/Sid]. Note that
      a frequency with degeneracy 5 is missing from list in [94Kor/Sid];
      taken to be 419 cm-1, which gives very good, though not exact,
      agreement with values quoted in [94Kor/Sid]. Note discrepancy
      between calculated DrS(298) = -8943.5 J mol K-1 for the reaction
      60C<g>=C60<g>and that given by [94Kor/Sid] in their Table 5,
      -8950 J mol K-1. Enthalpy of formation: DfH = 2588 kJ/mol from
      DsubH(298.15K) = 166 +/- 11 kJ mol-1 [94Kor/Sid]. Vapour pressure
      values reproduced very well.
      [91McK] J.T. McKinnon, J. Phys. Chem. 95 8941(1993).
   C6H6<G> T.C.R.A.S Class: 5
      C6H6<G> BENZENE gas
      BENZENE (Gaseous Standard State).
      Data provided by T.C.R.A.S. in 2000
   C6H6O1<G> THERMODATA 01/93
      C6H6O1<G>
      PHENOL gas
      28/01/93
   H1<G> JANAF 1982; ASSESSMENT DATED 3/77 SGTE **
      H1<G> H<G>
      HYDROGEN <MONATOMIC GAS>
   H1O1<G> T.C.R.A.S. Class: 1
      H1O1<G> OH<G>
   H1O2<G> T.C.R.A.S. Class: 4
      H1O2<G> HO2<G>
   H2<G> JANAF THERMOCHEMICAL TABLES SGTE **
      H2<G> H2<G>
      HYDROGEN<G>
      STANDARD STATE FROM CODATA KEY VALUES. CP FROM JANAF PUB. 3/61
   H2O1<G> T.C.R.A.S. Class: 1
      H2O1<G> H2O<G>
      WATER <GAS>, STEAM
   H2O2<G> JANAF SECOND EDIT SGTE
      H2O2<G> H2O2<G>
      HYDROGEN PEROXIDE <GAS>
   O1<G> TCRAS 02/06/80
      O1<G> O<G>
   O2<G> TCRAS 21/06/90
      O2<G>
      OXYGEN Gaseous Standard State.
   O3<G> TCRAS 02/06/80
      O3<G>
      OZONE Gaseous Standard State.
   C1H2O2<L> THERMODATA 01/93
      C1H2O2_Liquid HCOOH_Liquid
      FORMIC ACID MONOMERIC
      28/01/93
   C1H4O1<L> I. BARIN 3rd. Edition
      C1H4O1_Liquid CH3OH_Liquid
      METHANOL (Liquid). H298 and S298 modified.
   C2H4O2<L> THERMODATA 01/93
      C2H4O2_Liquid
      ACETIC ACID (Liquid)
      28/01/93 Tb=389K.
   C2H6O1<L> THERMODATA 01/93
      C2H6O1_Liquid C2H6O_Liquid
      ETHANOL (Liquid)
      28/01/93
   C2H6O2<L> THERMODATA
      C2H6O2_Liquid
      E-GLYCOL (Liquid)
      Data revised by THDA.
   C60 MHR-95
      C60
      Data processed from [94Kor/Sid] M.V. Korobov, L.N. sidorov, J. Chem.
      The
      Fitted to the data in [94Kor/Sid], who took the phase transition at
      257K
      that [94Kor/Sid] do not give an explicit value for S(298.15K).
      S(298.15K) = 422.6 J mol K-1 was calculated from S(300) =425.8 and Cp
      e
      calculated from DrS(298) for 60C<graphite>=C60 given by [94Kor/Sid]
      in their Table 5, which gives S(298.15K) = 425.4 J mol K-1.
      Enthalpy of formation : DfH = +2422 +/- 14 kJ/mol from [92Ste/Chi],
      the value preferred, if obliquely, by [94Kor/Sid].
      [92Ste/Chi]W.V. Steele, R.D. Chirico, N.K. Smith, W.e. Billups,
      P.R. Elmore, A.E. Wheeler, J. Phys. Chem. 96 4731 (1993).
   C6H6<L> THERMODATA 04/99 BC
      C6H6_Liquid BENZENE Liquid
   C1<DIAMOND> S.G.T.E. **
      C_DIAMOND
      <DIAMOND>
      Data from SGTE Unary DB, data added by atd 7/9/95, H298-H0 taken
      from 1994 database (ex THERMODATA 01/93)
   C1<GRAPHITE> S.G.T.E. **
      C_GRAPHITE
      Data from SGTE Unary DB, pressure dependent data added by atd 7/9/95
   H2O1<L> T.C.R.A.S. Class: 4
      H2O1_Liquid H2O_Liquid Pure_Water
      WATER
      T.C.R.A.S. Class: 4 cp modified by atd 12/9/94 and 5/7/2002
   H2O2<L> THERMODATA 01/93
      H2O2_Liquid H2O2_Liquid
      HYDROGEN PEROXIDE
      28/01/93
 -OK-
TDB_SSUB5: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: l-st
   ... the command in full is LIST_STATUS
Option /CPS/:
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 C                       ENTERED   SER
 H                       ENTERED   SER
 O                       ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 H2O2_L                  ENTERED      0.000000E+00    0.000000E+00
```

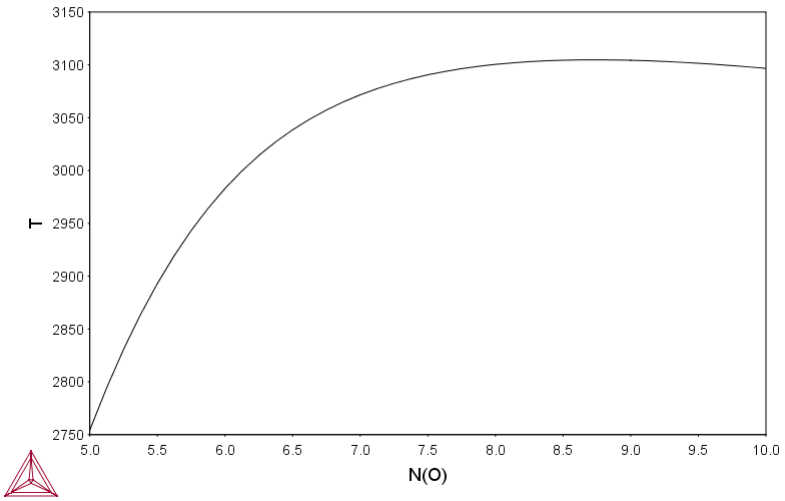
```
 H2O1_L                  ENTERED      0.000000E+00    0.000000E+00
 GRAPHITE_L              ENTERED      0.000000E+00    0.000000E+00
 GRAPHITE                ENTERED      0.000000E+00    0.000000E+00
 DIAMOND                 ENTERED      0.000000E+00    0.000000E+00
 C6H6_L                  ENTERED      0.000000E+00    0.000000E+00
 C60_S                   ENTERED      0.000000E+00    0.000000E+00
 C2H6O2_L                ENTERED      0.000000E+00    0.000000E+00
 C2H6O1_L                ENTERED      0.000000E+00    0.000000E+00
 C2H4O2_L                ENTERED      0.000000E+00    0.000000E+00
 C1H4O1_L                ENTERED      0.000000E+00    0.000000E+00
 C1H2O2_L                ENTERED      0.000000E+00    0.000000E+00
 GAS                     ENTERED      0.000000E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 C                   ENTERED    C3H6O1              ENTERED
 C1H1                ENTERED    C3H6_1              ENTERED
 C1H1O1              ENTERED    C3H6_2              ENTERED
 C1H1O2              ENTERED    C3H8                ENTERED
 C1H2                ENTERED    C3O2                ENTERED
 C1H2O1              ENTERED    C4                  ENTERED
 C1H2O2              ENTERED    C4H1                ENTERED
 C1H2O2_CIS          ENTERED    C4H10_1             ENTERED
 C1H2O2_DIOXIRANE    ENTERED    C4H10_2             ENTERED
 C1H2O2_TRANS        ENTERED    C4H2_1              ENTERED
 C1H3                ENTERED    C4H2_2              ENTERED
 C1H3O1_CH2OH        ENTERED    C4H4_1              ENTERED
 C1H3O1_CH3O         ENTERED    C4H4_2              ENTERED
 C1H4                ENTERED    C4H6_1              ENTERED
 C1H4O1              ENTERED    C4H6_2              ENTERED
 C1O1                ENTERED    C4H6_3              ENTERED
 C1O2                ENTERED    C4H6_4              ENTERED
 C2                  ENTERED    C4H6_5              ENTERED
 C2H1                ENTERED    C4H8_1              ENTERED
 C2H2                ENTERED    C4H8_2              ENTERED
 C2H2O1              ENTERED    C4H8_3              ENTERED
 C2H3                ENTERED    C4H8_4              ENTERED
 C2H4                ENTERED    C4H8_5              ENTERED
 C2H4O1_ACETALDEHYDE ENTERED    C4H8_6              ENTERED
 C2H4O1_OXIRANE      ENTERED    C5                  ENTERED
 C2H4O2              ENTERED    C60                 ENTERED
 C2H4O2_ACETICACID   ENTERED    C6H6                ENTERED
 C2H4O2_DIOXETANE    ENTERED    C6H6O1              ENTERED
 C2H4O3_123TRIOXOLANE ENTERED   H                   ENTERED
 C2H4O3_124TRIOXOLANE ENTERED   H1O1                ENTERED
 C2H5                ENTERED    H1O2                ENTERED
 C2H6                ENTERED    H2                  ENTERED
 C2H6O1              ENTERED    H2O1                ENTERED
 C2H6O2              ENTERED    H2O2                ENTERED
 C2O1                ENTERED    O                   ENTERED
 C3                  ENTERED    O2                  ENTERED
 C3H1                ENTERED    O3                  ENTERED
 C3H4_1              ENTERED    VA                  ENTERED
 C3H4_2              ENTERED
POLY_3: @@ We need to know the heat content of C3H8<G> at room
POLY_3: @@ temperature. This is a simple number to look up in a
POLY_3: @@ table but actually quite tricky to calculate as pure
POLY_3: @@ C3H8 at room temperature does not represent an
POLY_3: @@ equilibrium state. However, you can get it as follows.
POLY_3:
POLY_3: s-c t=298.15,p=1e5,n(o)=1e-10
   ... the command in full is SET_CONDITION
POLY_3: s-i-a n(c3h8)=1
   ... the command in full is SET_INPUT_AMOUNTS
POLY_3: c-s p *=sus
   ... the command in full is CHANGE_STATUS
POLY_3: c-s p gas
   ... the command in full is CHANGE_STATUS
Status: /ENTERED/:
Start value, number of mole formula units /0/:
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated            74 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: @@ The equilibrium state at room temperature is listed
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: SSUB5

 Conditions:
 T=298.15, P=1E5, N(O)=1E-10, N(C)=3, N(H)=8
 DEGREES OF FREEDOM 0

 Temperature    298.15 K (    25.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.10000E+01,  Mass in grams  4.40962E+01
 Total Gibbs energy -2.20108E+05,  Enthalpy -1.06064E+05,  Volume  4.99502E-02

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       3.0000E+00  8.1715E-01 1.1356E+07  4.0271E+04 SER
 H                       8.0000E+00  1.8285E-01 3.4211E-08 -4.2615E+04 SER
 O                       1.0000E-10  3.6282E-11 1.2651E-49 -2.7911E+05 SER

 GAS                        Status ENTERED     Driving force  0.0000E+00
 Moles 1.1000E+01, Mass 4.4096E+01, Volume fraction 1.0000E+00  Mass fractions:
 C  8.17145E-01  H  1.82855E-01  O  3.62820E-11
 Constitution:
 C1H4          9.90348E-01  C2H6O1        1.83029E-24  C4H6_3        1.00000E-30
 C60           8.16678E-03  C1H4O1        1.08754E-24  C2H4O1_OXIRA  1.00000E-30
 C6H6          1.38456E-03  C1H2O1        4.96084E-27  C4H6_5        1.00000E-30
 C2H6          1.00313E-04  C1H2O2_CIS    4.88436E-27  C5            1.00000E-30
 C3H8          5.44582E-07  C4H6_4        3.94602E-28  C2H3          1.00000E-30
 C4H10_2       3.84975E-08  C3H4_2        6.04110E-29  C2H2O1        1.00000E-30
 H2            7.83769E-09  C2H5          1.32230E-29  C2H2          1.00000E-30
 C4H10_1       6.16323E-09  C1H2O2_TRANS  6.61825E-30  C2H1          1.00000E-30
 C1O2          2.32090E-11  C3H4_1        2.45341E-30  C2            1.00000E-30
 H2O1          2.50979E-12  C4H6_1        2.07866E-30  H             1.00000E-30
 C1O1          7.01016E-13  C             1.00000E-30  H1O1          1.00000E-30
 C4H8_5        6.29486E-14  C3O2          1.00000E-30  H1O2          1.00000E-30
 C3H6_2        5.52670E-14  C4            1.00000E-30  H2O2          1.00000E-30
 C2H4          3.33175E-14  C4H1          1.00000E-30  C1H3O1_CH3O   1.00000E-30
 C4H8_2        7.83367E-15  C4H2_1        1.00000E-30  C1H3O1_CH2OH  1.00000E-30
 C4H8_3        3.33692E-15  C3H1          1.00000E-30  C1H3          1.00000E-30
 C4H8_1        4.53470E-16  C3            1.00000E-30  O             1.00000E-30
 C6H6O1        1.02341E-18  C2O1          1.00000E-30  C1H2O2_DIOXI  1.00000E-30
 C3H6O1        9.99430E-20  C2H6O2        1.00000E-30  O2            1.00000E-30
```

```
 C3H6_1       2.70389E-21  C4H2_2       1.00000E-30  O3           1.00000E-30
 C4H8_6       1.07592E-21  C4H4_1       1.00000E-30  C1H2         1.00000E-30
 C4H6_2       4.91032E-22  C4H4_2       1.00000E-30  C1H1O2       1.00000E-30
 C2H4O1_ACETA 1.25014E-22  C2H4O3_124TR 1.00000E-30  C1H1O1       1.00000E-30
 C4H8_4       2.10624E-23  C2H4O3_123TR 1.00000E-30  C1H1         1.00000E-30
 C2H4O2_ACETI 9.64309E-24  C2H4O2_DIOXE 1.00000E-30
POLY_3: @@ The enthalpy for the system is
POLY_3: sh h
   ... the command in full is SHOW_VALUE
 H=-106064.27
POLY_3:Hit RETURN to continue
POLY_3: @@ But we want a gas with just C3H8.
POLY_3: @@ Use the Set-All-Startvalues command.
POLY_3: s-a-s
   ... the command in full is SET_ALL_START_VALUES
Automatic start values for phase constituents? /N/: n

Should GAS be stable? /Y/: 1
Major constituent(s): C3H8
POLY_3: sh h
   ... the command in full is SHOW_VALUE
 H=-99369.211
POLY_3: @@ The difference in H for the two calculations is actually
POLY_3: @@ not very large. The value is approximate but good as the
POLY_3: @@ enthalpy is calculated for the following gas constitution
POLY_3:
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: SSUB5

 Conditions:
 T=298.15, P=1E5, N(O)=1E-10, N(C)=3, N(H)=8
 DEGREES OF FREEDOM 0

 Temperature    298.15 K (    25.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.07452E+01,  Mass in grams  4.32989E+01
 Total Gibbs energy -1.78514E+05,  Enthalpy -9.93692E+04,  Volume  2.43004E-02

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       2.9419E+00  8.1606E-01 1.1356E+07  4.0271E+04 SER
 H                       7.7967E+00  1.8149E-01 3.4211E-08 -4.2615E+04 SER
 O                       6.6216E-03  2.4467E-03 1.2651E-49 -2.7911E+05 SER

 GAS                          Status ENTERED     Driving force  0.0000E+00
 Moles 1.0745E+01, Mass 4.3299E+01, Volume fraction 1.0000E+00  Mass fractions:
 C  8.16064E-01  H  1.81489E-01  O  2.44670E-03
 Constitution:
 C3H8         9.70396E-01  C4H4_2       1.35135E-04  C2H4O2_ACETI 1.35135E-04
 C            1.35135E-04  C4H4_1       1.35135E-04  C2H4O1_OXIRA 1.35135E-04
 O2           1.35135E-04  C4H2_2       1.35135E-04  C2H4O1_ACETA 1.35135E-04
 O            1.35135E-04  C4H2_1       1.35135E-04  C2H4         1.35135E-04
 H2O2         1.35135E-04  C4H10_2      1.35135E-04  C2H3         1.35135E-04
 H2O1         1.35135E-04  C4H10_1      1.35135E-04  C2H2O1       1.35135E-04
 H2           1.35135E-04  C4H1         1.35135E-04  C2H2         1.35135E-04
 H1O2         1.35135E-04  C4           1.35135E-04  C2H1         1.35135E-04
 H1O1         1.35135E-04  C3O2         1.35135E-04  C2           1.35135E-04
 H            1.35135E-04  O3           1.35135E-04  C1O2         1.35135E-04
 C6H6O1       1.35135E-04  C3H6_2       1.35135E-04  C1O1         1.35135E-04
 C6H6         1.35135E-04  C3H6_1       1.35135E-04  C1H4O1       1.35135E-04
 C60          1.35135E-04  C3H6O1       1.35135E-04  C1H4         1.35135E-04
 C5           1.35135E-04  C3H4_2       1.35135E-04  C1H3O1_CH3O  1.35135E-04
 C4H8_6       1.35135E-04  C3H4_1       1.35135E-04  C1H3O1_CH2OH 1.35135E-04
 C4H8_5       1.35135E-04  C3H1         1.35135E-04  C1H3         1.35135E-04
 C4H8_4       1.35135E-04  C3           1.35135E-04  C1H2O2_TRANS 1.35135E-04
 C4H8_3       1.35135E-04  C2O1         1.35135E-04  C1H2O2_DIOXI 1.35135E-04
 C4H8_2       1.35135E-04  C2H6O2       1.35135E-04  C1H2O2_CIS   1.35135E-04
 C4H8_1       1.35135E-04  C2H6O1       1.35135E-04  C1H2O1       1.35135E-04
 C4H6_5       1.35135E-04  C2H6         1.35135E-04  C1H2         1.35135E-04
 C4H6_4       1.35135E-04  C2H5         1.35135E-04  C1H1O2       1.35135E-04
 C4H6_3       1.35135E-04  C2H4O3_124TR 1.35135E-04  C1H1O1       1.35135E-04
 C4H6_2       1.35135E-04  C2H4O3_123TR 1.35135E-04  C1H1         1.35135E-04
 C4H6_1       1.35135E-04  C2H4O2_DIOXE 1.35135E-04
POLY_3:Hit RETURN to continue
POLY_3: @@ We now have the initial amount of heat. Assuming an excess
POLY_3: @@ of oxygen we can calulate the temperature where the
POLY_3: @@ heat content would be the same
POLY_3:
POLY_3: sh h
   ... the command in full is SHOW_VALUE
 H=-99369.211
POLY_3: @@ H is just 11 times HM as there are 11 atoms in C3H8.
POLY_3: @@ Save that value in a variable
POLY_3:
POLY_3: enter var h298=h;
   ... the command in full is ENTER_SYMBOL
POLY_3: sh h298
   ... the command in full is SHOW_VALUE
 H298=-99369.211
POLY_3: @@ If all carbon and hydrogen react with oxygen we need 7
POLY_3: @@ oxygen atoms to form 3 moles C1O and 4 moles of H2O.
POLY_3: @@ Add some oxygen in excess
POLY_3:
POLY_3: s-c n(o)=9
   ... the command in full is SET_CONDITION
POLY_3: @@ Set the heat content as a condition and remove the
POLY_3: @@ condition on t
POLY_3:
POLY_3: s-c h=h298
   ... the command in full is SET_CONDITION
POLY_3: s-c t
   ... the command in full is SET_CONDITION
Value /298.15/: none
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 P=1E5, N(O)=9, N(C)=3, N(H)=8, H=H298
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated            74 grid points in             0 s
   152 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,
   ... the command in full is LIST_EQUILIBRIUM
```

```
 Output from POLY-3, equilibrium =     1, label A0  , database: SSUB5

 Conditions:
 P=1E5, N(O)=9, N(C)=3, N(H)=8, H=H298
 DEGREES OF FREEDOM 0

 Temperature   3104.37 K (  2831.22 C),  Pressure  1.000000E+05
 Number of moles of components  2.00000E+01,  Mass in grams  1.88087E+02
 Total Gibbs energy -7.70908E+06,  Enthalpy -9.93692E+04,  Volume  2.20523E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       3.0000E+00  1.9158E-01 9.3493E-09 -4.7720E+05 SER
 H                       8.0000E+00  4.2869E-02 7.7490E-06 -3.0375E+05 SER
 O                       9.0000E+00  7.6555E-01 6.4120E-08 -4.2750E+05 SER

 GAS                        Status ENTERED     Driving force  0.0000E+00
 Moles 2.0000E+01, Mass 1.8809E+02, Volume fraction 1.0000E+00  Mass fractions:
 O  7.65554E-01  C  1.91576E-01  H  4.28695E-02
 Constitution:
 H2O1          3.17884E-01  C2H2          1.13693E-15  C3H6O1        1.00000E-30
 C1O1          2.27661E-01  C1H2O2_DIOXI 7.93238E-16  C3H6_1        1.00000E-30
 C1O2          1.23475E-01  C2H1          8.87885E-17  C3H6_2        1.00000E-30
 H1O1          8.79356E-02  C3O2          8.69739E-17  C3H8          1.00000E-30
 H2            7.64745E-02  C2            1.58189E-17  C4            1.00000E-30
 O2            6.60347E-02  C2H2O1        2.51164E-18  C4H1          1.00000E-30
 H             5.96672E-02  C2H3          2.70073E-19  C4H10_1       1.00000E-30
 O             4.08218E-02  C2H4O1_ACETA 1.21158E-20  C4H10_2       1.00000E-30
 H1O2          4.27603E-05  C2H4          1.11202E-20  C4H4_1        1.00000E-30
 H2O2          1.61649E-06  C2H4O2_ACETI 7.57727E-21  C4H8_4        1.00000E-30
 C1H1O1        9.35206E-07  C3H1          9.63256E-23  C4H8_5        1.00000E-30
 C1H1O2        6.81909E-07  C3            6.39018E-23  C4H4_2        1.00000E-30
 O3            3.02268E-08  C2H4O1_OXIRA 1.09569E-23  C4H6_1        1.00000E-30
 C1H2O2_CIS    1.60411E-08  C2H5          2.13496E-24  C4H6_2        1.00000E-30
 C1H2O2_TRANS 8.96990E-09  C2H6          2.28920E-26  C4H6_3        1.00000E-30
 C1H2O1        7.23694E-09  C2H6O1        6.22800E-27  C4H6_4        1.00000E-30
 C             5.44356E-11  C2H6O2        8.36793E-28  C4H8_6        1.00000E-30
 C1H1          5.72382E-12  C3H4_2        5.27771E-28  C4H6_5        1.00000E-30
 C1H2          2.82162E-12  C3H4_1        2.83571E-28  C5            1.00000E-30
 C1H3          2.07810E-12  C2H4O2_DIOXE 1.26547E-29  C60           1.00000E-30
 C2O1          1.16914E-12  C2H4O3_124TR 2.44217E-30  C4H8_1        1.00000E-30
 C1H3O1_CH2OH 8.91882E-13  C4H2_1        2.35081E-30  C6H6          1.00000E-30
 C1H4          1.78630E-13  C4H2_2        2.34436E-30  C6H6O1        1.00000E-30
 C1H3O1_CH3O   1.92065E-14  C4H8_3        1.00000E-30  C4H8_2        1.00000E-30
 C1H4O1        9.71550E-15  C2H4O3_123TR 1.00000E-30
POLY_3: @@ The adiabatic temperature is
POLY_3: sh t
   ... the command in full is SHOW_VALUE
 T=3104.3748
POLY_3:Hit RETURN to continue
POLY_3: @@ Now calculate how the adiabatic temperature varies
POLY_3: @@ with the amount of oxygen
POLY_3:
POLY_3: s-a-v 1 n(o) 5 10
   ... the command in full is SET_AXIS_VARIABLE
Increment /.125/:
POLY_3: save tcex22 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    9.00000
...OK

 Phase Region from    9.00000     for:
     GAS
 Global test at  1.00000E+01 .... OK
 Terminating at    10.0000
 Calculated    11 equilibria

 Phase Region from    9.00000     for:
     GAS
 Global test at  8.00000E+00 .... OK
 Global test at  6.75000E+00 .... OK
 Global test at  5.50000E+00 .... OK
 Terminating at    5.00000
 Calculated    35 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex22\tcex
 22.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST:
POST: s-d-a x n(o)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y t
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 22a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 22a

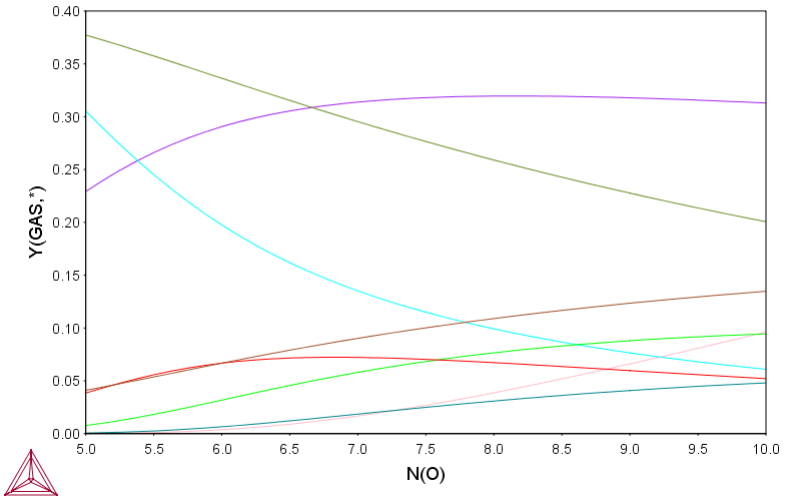
2018.02.19.08.36.55
SSUB5: C, H, O
P=1E5, N(C)=3., N(H)=8., H=H298



POST:
POST:Hit RETURN to continue
POST: @@ Plot how the gas constitition changes
POST: s-d-a y y(gas,*)
... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST: set-title example 22b
POST:
POST: plot
... the command in full is PLOT_DIAGRAM

example 22b

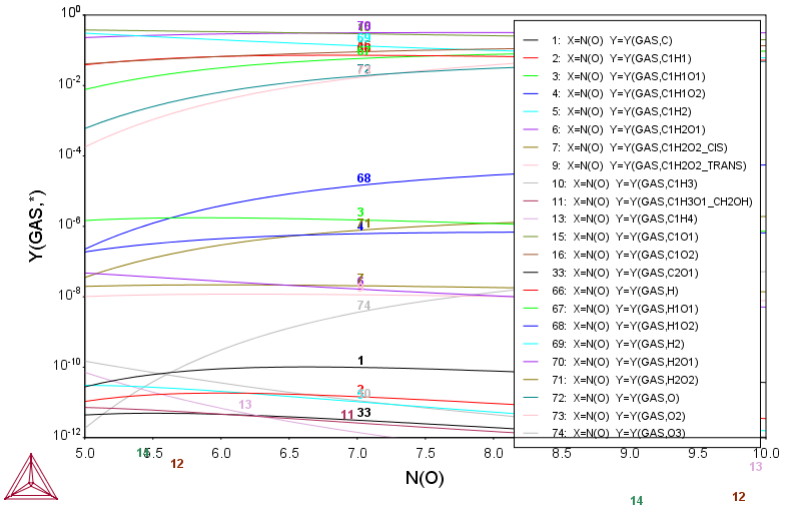
2018.02.19.08.36.55
SSUB5: C, H, O
P=1E5, N(C)=3., N(H)=8., H=H298



POST:
POST:Hit RETURN to continue
POST: @@ Add labels and a logarithmic fraction scale
POST: s-lab d
... the command in full is SET_LABEL_CURVE_OPTION
POST: s-a-ty y log
... the command in full is SET_AXIS_TYPE
POST: s-s y n 1e-12 1
... the command in full is SET_SCALING_STATUS
POST: set-title example 22c
POST:
POST: plot
... the command in full is PLOT_DIAGRAM

example 22c

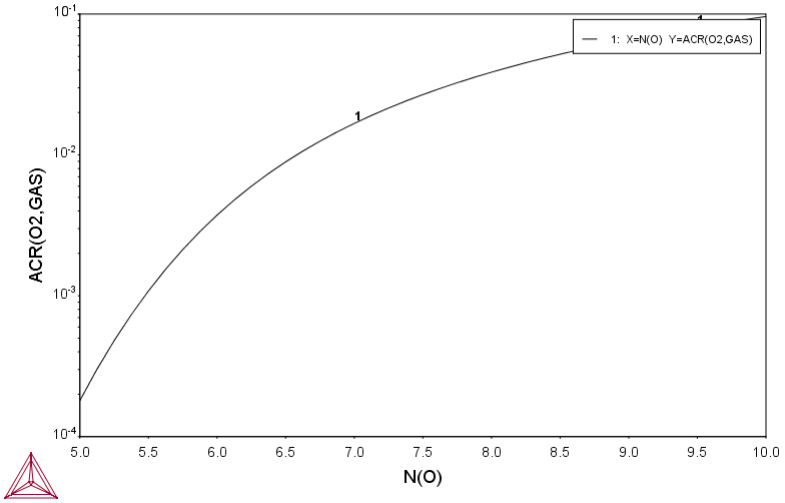
2018.02.19.08.36.56
SSUB5: C, H, O
P=1E5, N(C)=3., N(H)=8., H=H298




```
POST:
POST:Hit RETURN to continue
POST: @@ Plot how the oxygen partial pressure changes
POST: s-d-a y acr(o2,gas)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 22d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 22d

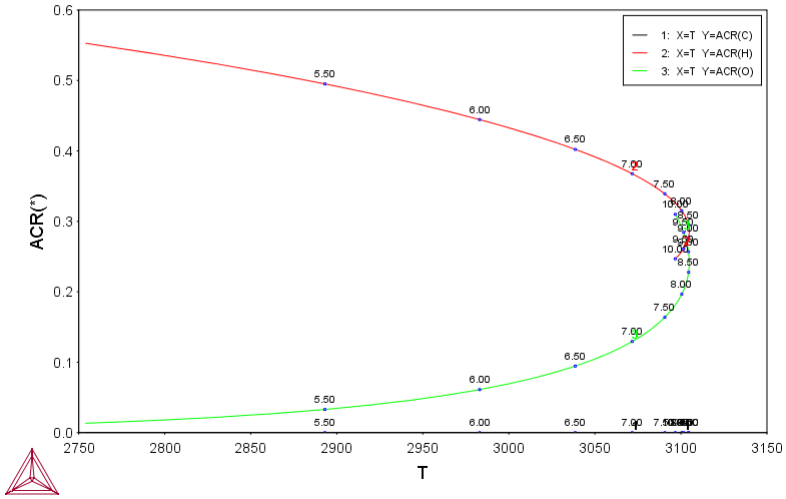
2018.02.19.08.36.56
SSUB5: C, H, O
P=1E5, N(C)=3., N(H)=8., H=H298




```
POST:
POST:Hit RETURN to continue
POST: @@ Plot how the activities of the components change
POST: @@ with temperature. Note that the oxygen content
POST: @@ also changes. Set the reference states
POST:
POST: set-ref-state o gas * 1e5
   ... the command in full is SET_REFERENCE_STATE
 You should set-diagram-axis for the activity/potential after this!
POST: set-ref-state h gas * 1e5
   ... the command in full is SET_REFERENCE_STATE
 You should set-diagram-axis for the activity/potential after this!
POST: set-ref-state c c_s * 1e5
   ... the command in full is SET_REFERENCE_STATE
 You should set-diagram-axis for the activity/potential after this!
POST: s-d-a x t
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-a-ty y lin
   ... the command in full is SET_AXIS_TYPE
POST: s-d-a z n(o)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s z n 5 10
   ... the command in full is SET_SCALING_STATUS
POST: s-d-a y acr(*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST: set-title example 22e
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 22e

2018.02.19.08.36.56
SSUB5: C, H, O
P=1E5, N(C)=3., N(H)=8., H=H298




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex23

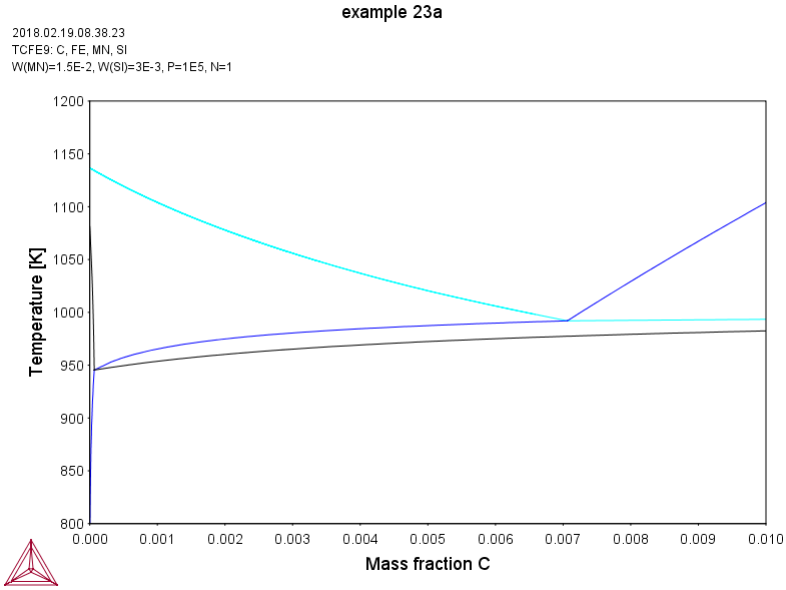
```
About Copyright Foundation for Computational Thermodynamics,
 Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex23\tcex23.TCM" set-echo
SYS:
SYS: @@ Calculating a paraequilibrium and the
SYS: @@ T0 temperature in a low alloyed steel
SYS:
SYS: @@ Note that a TCFE database license is required to run
SYS: @@ the example.
SYS:
SYS: set-log ex23,,,
SYS: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ Define the material
POLY_3: def-mat
   ... the command in full is DEFINE_MATERIAL
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
Database /TCFE9/: tcfe9
Major element or alloy: fe
Composition input in mass (weight) percent? /Y/: Y
1st alloying element: mn 1.5
2nd alloying element: si .3
Next alloying element: c .3
Next alloying element:
Temperature (C) /1000/: 700
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 FE  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 MN  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 SI  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 C  DEFINED


 This database has following phases for the defined system

 GAS:G                  LIQUID:L                BCC_A2
 FCC_A1                 HCP_A3                  CBCC_A12
 CUB_A13                DIAMOND_FCC_A4          GRAPHITE
 CEMENTITE              M23C6                   M7C3
 M5C2                   KSI_CARBIDE             FE4N_LP1
 FECN_CHI               LAVES_PHASE_C14         M3SI
 MN9SI2                 MN11SI19                MN6SI
 G_PHASE                CR3SI                   FE2SI
 MSI                    M5SI3                   AL4C3
 FE8SI2C                SIC                     MN5SIC
 CUZN_EPSILON           AL5FE4                  MP_B31
 M2P_C22                FLUORITE_C1:I           ZRO2_TETR:I
 M2O3C:I                M2O3H:I

Reject phase(s) /NONE/: NONE
Restore phase(s): /NONE/: NONE

 .....................................................

    The following phases are retained in this system:

 GAS:G                  LIQUID:L                BCC_A2
 FCC_A1                 HCP_A3                  CBCC_A12
 CUB_A13                DIAMOND_FCC_A4          GRAPHITE
 CEMENTITE              M23C6                   M7C3
 M5C2                   KSI_CARBIDE             FE4N_LP1
 FECN_CHI               LAVES_PHASE_C14         M3SI
 MN9SI2                 MN11SI19                MN6SI
 G_PHASE                CR3SI                   FE2SI
 MSI                    M5SI3                   AL4C3
 FE8SI2C                SIC                     MN5SIC
 CUZN_EPSILON           AL5FE4                  MP_B31
 M2P_C22                FLUORITE_C1:I           ZRO2_TETR:I
 M2O3C:I                M2O3H:I

 .....................................................

OK? /Y/: Y
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
Suspending FLUORITE_C1 as it has net charge
Suspending M2O3C as it has net charge
Suspending M2O3H as it has net charge
Suspending ZRO2_TETR as it has net charge
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data
```

```
  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121-127; Molar
      volumes'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE9
      database (TCFE v9.0, Jan, 2017).'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2012; Molar volumes'
  'N. Saunders, COST 507 Report (1998); Mn-Ti'
  'W. Zheng, J. Alloys Compd., 632 (2015) 661-675'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; LAVES_PHASE_C14'
  'I. Ansara, Unpublished work (1991); Cr-Si'
  'Unassessed parameter; Linear combination of unary data'
  'M. Seiersten, Unpublished work (1989); Al-Fe'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C-FE-MO'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129-33(2010); Fe-C'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'H. Du and M. Hillert, TRITA-MAC 435 (1990); C-Fe-N'
  'W. Huang, Metall. Trans. A, 21A (1990) 2115-2123; TRITA-MAC 411 (Rev
      1989); C-FE-MN'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, 34, 279
      -85(2010); Mn-C'
  'Estimated parameter for solubility of C in Fe4N, 1999'
  'J. Grobner, H.L. Lukas and F. Aldinger, CALPHAD, 20 (1996) 247-254; Si-C
      and Al-Si-C'
  'J. Lacaze and B. Sundman, Metall. Mater. Trans. A, 22A (1991) 2211-2223;
      Fe-Si and Fe-Si-C'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Cementite'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; SIGMA and M7C3'
  'Thermo-Calc Software, Sweden, 2008: Volume data updated for TCFE6
      database (TCFE v6, April, 2008).'
  'NPL, Unpublished work (1989); C-Mn-Si'
  'W. Huang, CALPHAD, 13 (1989) 243-252; TRITA-MAC 388 (rev 1989); FE-MN'
  'S. Liu, B. Hallstedt, D. Music, Y. Du, CALPHAD, 38 (2012) 43-58; Mn-Nb
      and Fe-Mn-Nb'
  'A. Markstrom, Thermo-Calc software AB, Sweden, 2011'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2013; Reassessed
      solubility of Al, Cr, Fe, Ni in Mn2O3. When Mn2O3 is modelled as the
      same phase as cubic Y2O3 (M2O3C).'
  'J. Miettinen and B. Hallstedt, CALPHAD, 22 (1998) 231-256; Fe-Si and Fe
      -Si-C'
  'S. Cotes, A.F. Guillermet, M. Sade, J. Alloys Compd., 208(1998) 168-177'
  'A. Forsberg and J. Agren, J. Phase Equilib., 14 (1993) 354-363; Fe-Mn-Si'
  'B.-J. Lee, KRISS, Unpublished research, during 1993-1995'
  'M. Chen, B. Hallstedt, L. J. Gauckler, J. Alloys Compd., 393 (2005) 114
      -21; Mn-Y-O'
  'M. Chen, B. Hallstedt, L.J. Gauckler, Solid State Ionics, 176 (2005) 1457
      -64; Mn-Zr-O, Mn-Y-Zr-O'
  'J. Miettinen, CALPHAD, 28 (2004) 313-320; Mn-Zn'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE8
      database (TCFE v8, May, 2015).'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Revision of the liquid
      C-Fe-Si description'
  'W. Zheng et al., J. Iron Steel Res. Int. 24(2)(2017) 190-197'
  'J. Miettinen, G. Vassilev, J. Phase Equilib. Diffus, 37(5) 2016, 283-290;
      Fe-P-Si'
 -OK-
Should any phase have a miscibility gap check? /N/: N
 Using global minimization procedure
Calculated         23499 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=973.15, W(MN)=1.5E-2, W(SI)=3E-3, W(C)=3E-3, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature    973.15 K (   700.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.50671E+01
 Total Gibbs energy -4.16107E+04,  Enthalpy  2.38957E+04,  Volume  7.24373E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       1.3754E-02  3.0000E-03 2.2665E-01 -1.2010E+04 SER
 FE                      9.6533E-01  9.7900E-01 6.6047E-03 -4.0618E+04 SER
 MN                      1.5035E-02  1.5000E-02 6.4366E-05 -7.8088E+04 SER
 SI                      5.8820E-03  3.0000E-03 2.0469E-10 -1.8051E+05 SER

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 7.3882E-01, Mass 4.1108E+01, Volume fraction 7.4530E-01  Mass fractions:
 FE  9.87913E-01  MN  8.77935E-03  SI  3.19719E-03  C   1.10618E-04

 FCC_A1                      Status ENTERED     Driving force  0.0000E+00
 Moles 2.5520E-01, Mass 1.3887E+01, Volume fraction 2.5025E-01  Mass fractions:
 FE  9.57680E-01  MN  3.34923E-02  C   6.39607E-03  SI  2.43179E-03

 GRAPHITE                    Status ENTERED     Driving force  0.0000E+00
 Moles 5.9806E-03, Mass 7.1833E-02, Volume fraction 4.4531E-03  Mass fractions:
 C   1.00000E+00  SI  0.00000E+00  MN  0.00000E+00  FE  0.00000E+00
POLY_3: @@ Suspend some phases that normally never appear
POLY_3: ch-st p gra m5c2=sus
   ... the command in full is CHANGE_STATUS
POLY_3:Hit RETURN to continue
POLY_3: @@ Set axis for T-w(c) phase diagram
POLY_3: s-a-v 1 w(c)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 0
Max value /1/: .01
```

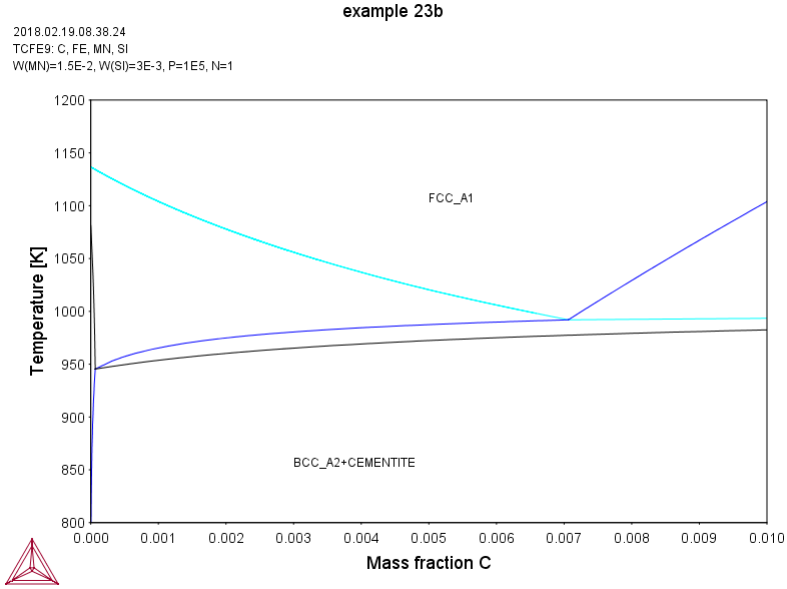
```
Increment /2.5E-04/: 2.5E-04
POLY_3: s-a-v 2 t
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 800
Max value /1/: 1200
Increment /10/: 30
POLY_3: save tcex23a y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Tie-lines not in the plane of calculation
 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24

 Phase region boundary   1 at:   2.500E-04  9.472E+02
     BCC_A2
     CEMENTITE
  ** FCC_A1
 Calculated.                      3  equilibria

 Phase region boundary   2 at:   6.590E-05  9.454E+02
     BCC_A2
  ** CEMENTITE
  ** FCC_A1

 Phase region boundary   3 at:   6.590E-05  9.454E+02
     BCC_A2
  ** FCC_A1
 Calculated                      16  equilibria

 Phase region boundary   4 at:   6.590E-05  9.454E+02
     BCC_A2
  ** CEMENTITE
 Calculated..                     11  equilibria
 Terminating at axis limit.

 Phase region boundary   5 at:   6.590E-05  9.454E+02
     BCC_A2
  ** CEMENTITE
     FCC_A1
 Calculated.                      31  equilibria

 Phase region boundary   6 at:   7.062E-03  9.920E+02
  ** BCC_A2
  ** CEMENTITE
     FCC_A1

 Phase region boundary   7 at:   7.062E-03  9.920E+02
  ** CEMENTITE
     FCC_A1
 Calculated..                     17  equilibria
 Terminating at axis limit.

 Phase region boundary   8 at:   7.062E-03  9.920E+02
  ** BCC_A2
     FCC_A1
 Calculated                      41  equilibria

 Phase region boundary   9 at:   7.062E-03  9.920E+02
  ** BCC_A2
     CEMENTITE
     FCC_A1
 Calculated..                     13  equilibria
 Terminating at axis limit.

 Phase region boundary  10 at:   6.590E-05  9.454E+02
     BCC_A2
     CEMENTITE
  ** FCC_A1
 Calculated..                     42  equilibria
 Terminating at axis limit.

 Phase region boundary  11 at:   2.500E-04  9.472E+02
     BCC_A2
```

```
    CEMENTITE
 ** FCC_A1
Calculated..                      41  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  12 at:   3.417E-03  9.670E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated.                      15  equilibria
Terminating at known equilibrium

Phase region boundary  13 at:   3.417E-03  9.670E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated..                      28  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  14 at:   6.583E-03  9.764E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated.                      28  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   6.583E-03  9.764E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated..                      16  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   5.334E-06  8.100E+02
    BCC_A2
 ** CEMENTITE
Calculated..                       2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  17 at:   5.334E-06  8.100E+02
    BCC_A2
 ** CEMENTITE
Calculated.                      10  equilibria
Terminating at known equilibrium

Phase region boundary  18 at:   9.750E-03  9.821E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated.                      40  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   9.750E-03  9.821E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated..                       3  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   5.780E-05  9.367E+02
    BCC_A2
 ** CEMENTITE
Calculated..                      11  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  21 at:   5.780E-05  9.367E+02
    BCC_A2
 ** CEMENTITE
Calculated.                       2  equilibria
Terminating at known equilibrium

Phase region boundary  22 at:   2.647E-03  1.063E+03
 ** BCC_A2
    FCC_A1
Calculated.                      19  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   2.647E-03  1.063E+03
 ** BCC_A2
    FCC_A1
Calculated                     22  equilibria

Phase region boundary  24 at:   8.894E-03  1.063E+03
 ** CEMENTITE
    FCC_A1
Calculated.                      11  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   8.894E-03  1.063E+03
 ** CEMENTITE
    FCC_A1
Calculated..                       7  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  26 at:   2.500E-04  1.128E+03
 ** BCC_A2
    FCC_A1
Calculated                       4  equilibria

Phase region boundary  27 at:   2.500E-04  1.128E+03
 ** BCC_A2
    FCC_A1
Calculated.                      29  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   3.417E-03  1.048E+03
 ** BCC_A2
    FCC_A1
Calculated                     26  equilibria
```

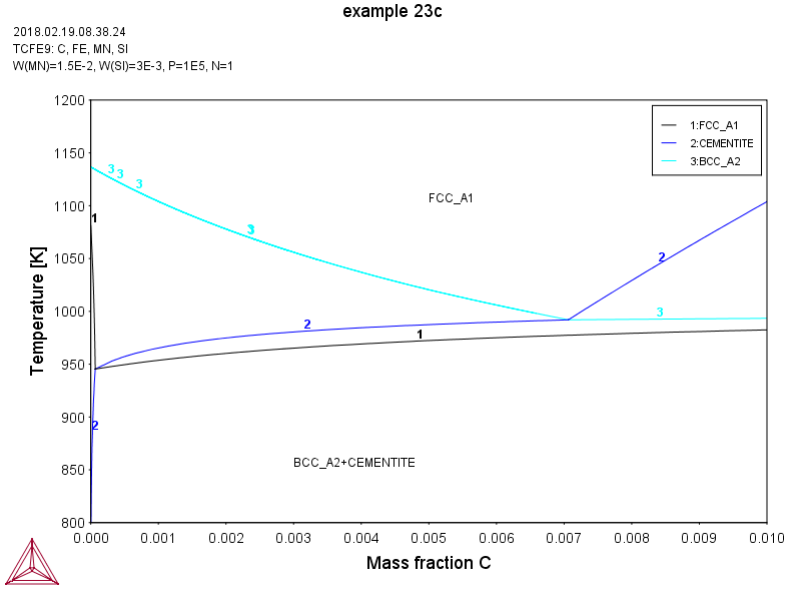
```
 Phase region boundary  29 at:   3.417E-03  1.048E+03
  ** BCC_A2
     FCC_A1
 Calculated.                     16  equilibria
 Terminating at known equilibrium

 Phase region boundary  30 at:   6.583E-03  9.982E+02
  ** BCC_A2
     FCC_A1
 Calculated                     38  equilibria

 Phase region boundary  31 at:   6.583E-03  9.982E+02
  ** BCC_A2
     FCC_A1
 Calculated.                      3  equilibria
 Terminating at known equilibrium

 Phase region boundary  32 at:   9.750E-03  1.095E+03
  ** CEMENTITE
     FCC_A1
 Calculated.                     12  equilibria
 Terminating at known equilibrium

 Phase region boundary  33 at:   9.750E-03  1.095E+03
  ** CEMENTITE
     FCC_A1
 Calculated..                     3  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex23\tcex
 23a.POLY3
 CPU time for mapping                    7  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST: set-title example 23a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Add labels
POST: add
   ... the command in full is ADD_LABEL_TEXT
Give X coordinate in axis units: .005
Give Y coordinate in axis units: 1100
Automatic phase labels? /Y/: Y
 Automatic labelling not always possible
 Using global minimization procedure
Calculated         23289 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: FCC_A1
Text size: /.36/: .34
POST: add
   ... the command in full is ADD_LABEL_TEXT
Give X coordinate in axis units: .003
Give Y coordinate in axis units: 850
Automatic phase labels? /Y/: Y
 Automatic labelling not always possible
 Using global minimization procedure
Calculated         23289 grid points in             1 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     1  s
 Stable phases are: BCC_A2+CEMENTITE
Text size: /.36/: .34
POST: set-title example 23b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: s-lab
   ... the command in full is SET_LABEL_CURVE_OPTION
CURVE LABEL OPTION (A, B, C, D, E, F OR N) /N/: ?
 THE OPTIONS MEANS:
 A     LIST STABLE PHASES ALONG LINE
 B     AS A BUT CURVES WITH SAME FIX PHASE HAVE SAME NUMBER
 C     LIST AXIS QUANTITIES
 D     AS C BUT CURVES WITH SAME QUANTITIES HAVE SAME NUMBER
 E     AS B WITH CHANGING COLORS
 F     AS D WITH CHANGING COLORS
 N     NO LABELS
CURVE LABEL OPTION (A, B, C, D, E, F OR N) /N/: e
POST: set-title example 23c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

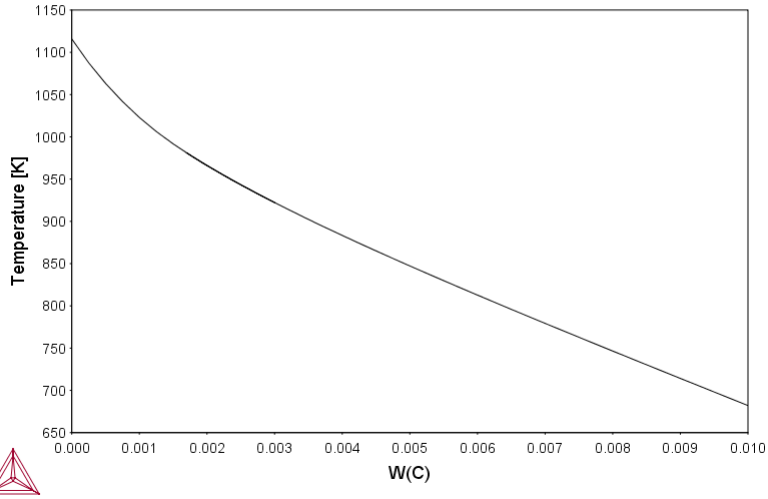



```
POST:
POST:Hit RETURN to continue
POST: ba
   ... the command in full is BACK
POLY_3: @@ Now calculate the T-zero temperature for the steel
POLY_3: read tcex23a
   ... the command in full is READ_WORKSPACES
POLY_3: advanced-options
Which option? /STEP_AND_MAP/: ?
 EQUILIBRIUM_CALCUL       NEW_COMPOSITION_SET      SHOW_FOR_T=
 GLOBAL_MINIMIZATION      OUTPUT_FILE_FOR_SHOW     STABILITY_CHECK
 IGNORE_COMPOSI_SET_ORDER PARAEQUILIBRIUM          STEP_AND_MAP
 LIST_PHASE_ADDITION      PHASE_ADDITION           T-ZERO TEMPERATURE
 MAJOR_CONSTITUENTS       PRESENT_PHASE            TOGGLE_ALTERNATE_MODE
Which option? /STEP_AND_MAP/: t-z

This command calculates the temperature when two phases have the same Gibbs
energy.  You must calculate an equilibrium at an estimated temperature first.
Name of first phase: fcc
Name of second phase: bcc

 The T0 temperature is  922.23 K
 Note: LIST-EQUILIBRIUM is not relevant
POLY_3:Hit RETURN to continue
POLY_3: @@ Calculate the T-zero line, remove the T-axis
POLY_3: l-ax
   ... the command in full is LIST_AXIS_VARIABLE
  Axis No 1: W(C)                 Min: 0         Max: 1E-2      Inc: 2.5E-4
  Axis No 2: T                    Min: 800       Max: 1200      Inc: 30
POLY_3: s-a-v 2 none
```

```
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: save tcex23b y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step
   ... the command in full is STEP_WITH_OPTIONS
Option? /NORMAL/: ?
 The following options are available:
 NORMAL             Stepping with given conditions
 INITIAL_EQUILIBRIA An initial equilibrium stored at every step
 EVALUATE           Specified variables evaluated after each step
 SEPARATE_PHASES    Each phase calculated separately
 T-ZERO             T0 line calculation
 PARAEQUILIBRIUM    Paraequilibrium diagram
 MIXED_SCHEIL       Scheil with fast diffusing elements
 ONE_PHASE_AT_TIME  One phase at a time
Option? /NORMAL/: t-z
Name of first phase: fcc
Name of second phase: bcc

 Phase Region from   0.300000E-02 for:
     BCC_A2
     FCC_A1
   3.000000E-03         922.23
   2.750000E-03         932.57
   2.500000E-03         943.26
   2.250000E-03         954.39
   2.000000E-03         966.05
   1.750000E-03         978.40
   1.500000E-03         991.68
   1.250000E-03        1006.30
   1.000000E-03        1022.97
   7.500000E-04        1041.88
   5.000000E-04        1063.25
   2.500000E-04        1087.67
   2.500000E-10        1115.87

 Phase Region from   0.169775E-02 for:
     BCC_A2
     FCC_A1
   1.697751E-03         981.03
   1.947751E-03         968.51
   2.197751E-03         956.72
   2.447751E-03         945.49
   2.697751E-03         934.72
   2.947751E-03         924.31
   3.197751E-03         914.20
   3.447751E-03         904.36
   3.697751E-03         894.74
   3.947751E-03         885.31
   4.197751E-03         876.05
   4.447751E-03         866.93
   4.697751E-03         857.95
   4.947751E-03         849.08
   5.197751E-03         840.32
   5.447751E-03         831.64
   5.697751E-03         823.05
   5.947751E-03         814.53
   6.197751E-03         806.08
   6.447751E-03         797.69
   6.697751E-03         789.35
   6.947751E-03         781.05
   7.197751E-03         772.80
   7.447751E-03         764.59
   7.697751E-03         756.41
   7.947751E-03         748.26
   8.197751E-03         740.13
   8.447751E-03         732.03
   8.697751E-03         723.95
   8.947751E-03         715.88
   9.197751E-03         707.83
   9.447751E-03         699.79
   9.697751E-03         691.75
   9.947751E-03         683.73
   1.000000E-02         682.05
 *** Buffer savend on file
 c:\jenkins\WORKSP~1\THERMO~1\examples\tcex23\TCEX23~2.POL
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST:
POST: set-title example 23d
POST: s-d-a x w(c)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y t-k
   ... the command in full is SET_DIAGRAM_AXIS
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 23d

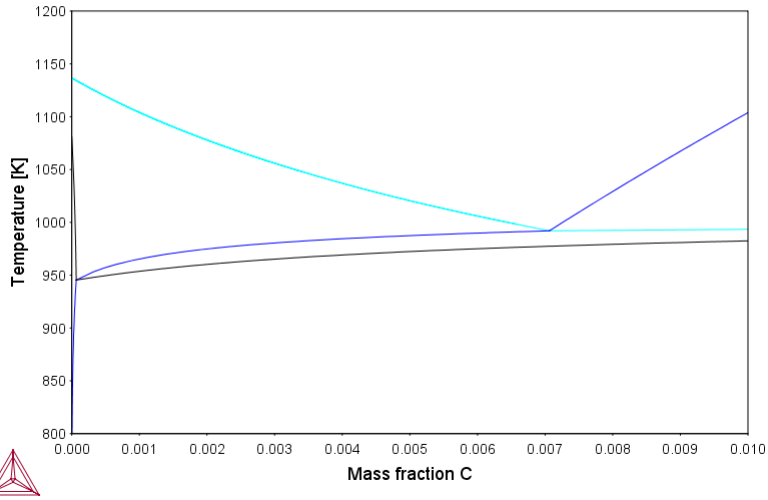
2018.02.19.08.38.30
TCFE9: C, FE, MN, SI
T=682.05, W(MN)=1.50196E-2, W(SI)=3.00392E-3, P=1E5, N=0.994019




```
POST:
POST:Hit RETURN to continue
POST: @@ Write the line on a data file
POST: make tcex23b y
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST: ba
   ... the command in full is BACK
POLY_3: @@ Plot together with a phase diagram
POLY_3: read tcex23a
   ... the command in full is READ_WORKSPACES
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST: set-title example 23e
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 23e

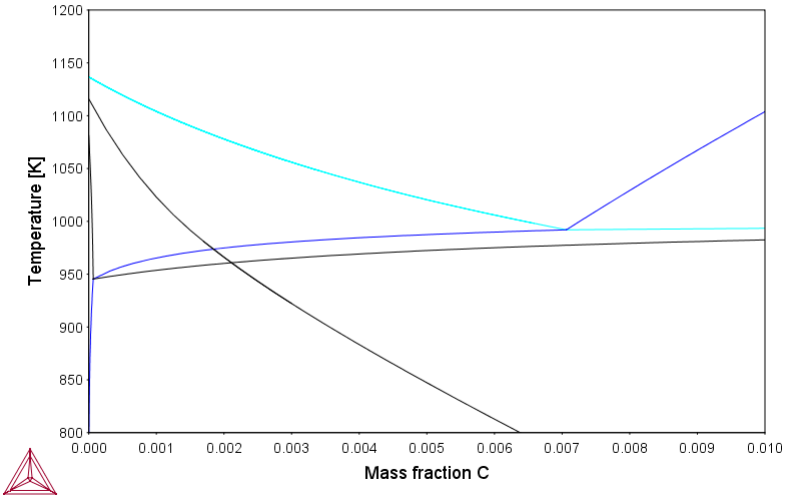
2018.02.19.08.38.30
TCFE9: C, FE, MN, SI
W(MN)=1.5E-2, W(SI)=3E-3, P=1E5, N=1




```
POST:
POST:Hit RETURN to continue
POST: a-e-d y tcex23b
   ... the command in full is APPEND_EXPERIMENTAL_DATA
PROLOGUE NUMBER: /0/: 0
DATASET NUMBER(s): /-1/: 1
POST: set-title example 23f
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

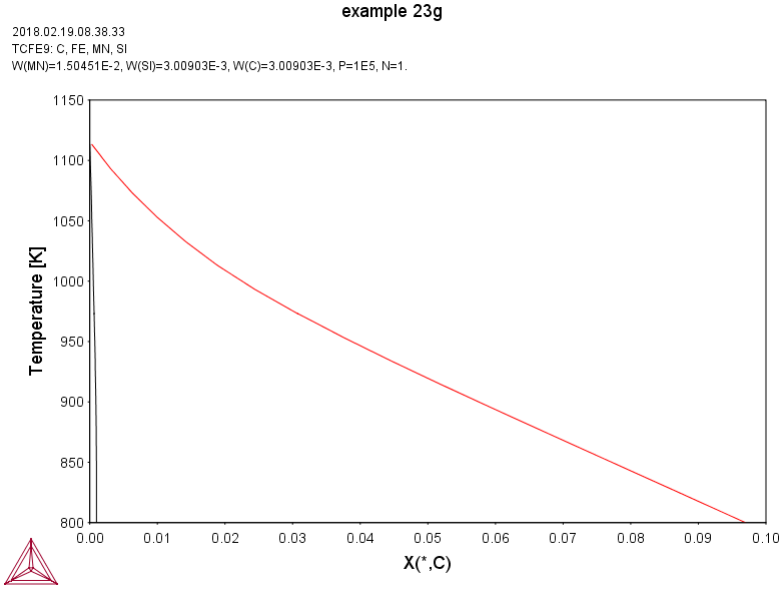
example 23f

2018.02.19.08.38.30
TCFE9: C, FE, MN, SI
W(MN)=1.5E-2, W(SI)=3E-3, P=1E5, N=1




```
POST:
POST:Hit RETURN to continue
POST: ba
   ... the command in full is BACK
POLY_3: @@ Now calculate the paraequilibrium for the steel.
POLY_3: @@ At paraequilibrium only C is mobile, the other
POLY_3: @@ alloying elements have the same compositions in
POLY_3: @@ both phases
POLY_3:
POLY_3: read tcex23a
   ... the command in full is READ_WORKSPACES
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         23289 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e,,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=973.15, W(MN)=1.5E-2, W(SI)=3E-3, W(C)=3E-3, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature    973.15 K (   700.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.50671E+01
 Total Gibbs energy -4.16100E+04,  Enthalpy  2.36447E+04,  Volume  7.22880E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       1.3754E-02  3.0000E-03 2.3004E-01 -1.1890E+04 SER
 FE                      9.6533E-01  9.7900E-01 6.6052E-03 -4.0617E+04 SER
 MN                      1.5035E-02  1.5000E-02 6.3295E-05 -7.8224E+04 SER
 SI                      5.8820E-03  3.0000E-03 2.0677E-10 -1.8043E+05 SER

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 7.9478E-01, Mass 4.4221E+01, Volume fraction 8.0338E-01  Mass fractions:
 FE  9.88036E-01  MN  8.63188E-03  SI  3.22044E-03  C   1.12114E-04

 FCC_A1                      Status ENTERED     Driving force  0.0000E+00
 Moles 1.7198E-01, Mass 9.3562E+00, Volume fraction 1.6896E-01  Mass fractions:
 FE  9.58088E-01  MN  3.30194E-02  C   6.45691E-03  SI  2.43593E-03

 CEMENTITE                   Status ENTERED     Driving force  0.0000E+00
 Moles 3.3247E-02, Mass 1.4901E+00, Volume fraction 2.7665E-02  Mass fractions:
 FE  8.42167E-01  MN  9.08384E-02  C   6.69948E-02  SI  4.69973E-13
POLY_3: advance para
   ... the command in full is ADVANCED_OPTIONS

This command calculates a paraequilibrium between two phases.
You must calculate an equilibrium with the overall composition first.
Name of first phase: fcc
Name of second phase: bcc
Fast diffusing component: /C/: c
Fast diffusing component: /NONE/:
 NP(FCC) =   0.4278 with U-fractions C  =  3.17333E-02
 NP(BCC) =   0.5722 with U-fractions C  =  6.49332E-04
 All other compositions the same in both phases
 Note: LIST-EQUILIBRIUM is not relevant
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3:
POLY_3:
POLY_3: @@ Now calculate the paraequilibrium for the steel
POLY_3: @@ at varying temperatures
POLY_3:
POLY_3: s-a-v 1 t 800 1200 20
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 none
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: save tcex23c y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step para
   ... the command in full is STEP_WITH_OPTIONS

This command calculates a paraequilibrium between two phases.
You must calculate an equilibrium with the overall composition first.
Name of first phase: fcc
Name of second phase: bcc
Fast diffusing component: /C/: c
Fast diffusing component: /NONE/:
```

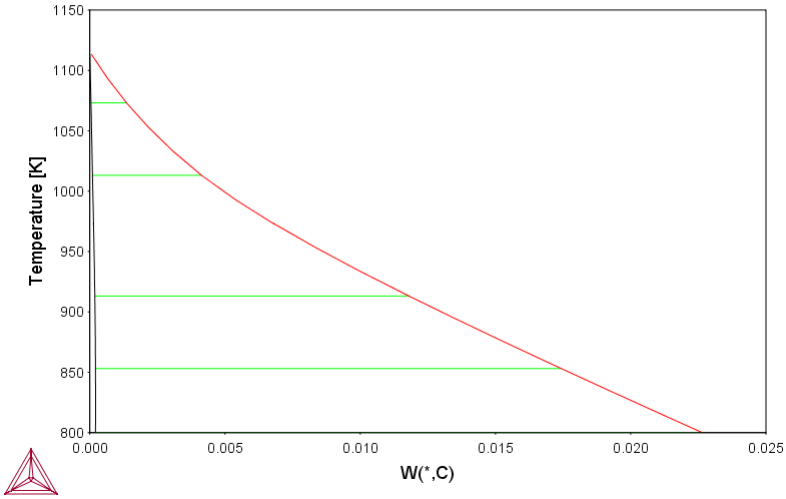
```
 Output during stepping is:
 axis value, phase amounts, u-fractions of interstitial(s) in phase 1 and 2,
 and LNACR value(s) of interstitial(s)

 Phase Region from    973.150     for:
     BCC_A2
     FCC_A1
   9.731500E+02    0.428    0.572   3.173334E-02   6.493319E-04  -1.294487E+00
   9.531500E+02    0.345    0.655   3.908283E-02   7.314458E-04  -8.709117E-01
   9.331500E+02    0.285    0.715   4.698896E-02   8.055430E-04  -4.580682E-01
   9.131500E+02    0.240    0.760   5.533826E-02   8.693592E-04  -5.286679E-02
   8.931500E+02    0.206    0.794   6.403695E-02   9.214025E-04   3.476768E-01
   8.731500E+02    0.180    0.820   7.300842E-02   9.607769E-04   7.462754E-01
   8.531500E+02    0.160    0.840   8.219634E-02   9.870513E-04   1.145355E+00
   8.331500E+02    0.143    0.857   9.155621E-02   1.000174E-03   1.547101E+00
   8.131500E+02    0.129    0.871   1.010626E-01   1.000393E-03   1.953500E+00
   8.000000E+02    0.122    0.878   1.073874E-01   9.937374E-04   2.224134E+00

 Phase Region from    973.150     for:
     BCC_A2
     FCC_A1
   9.731500E+02    0.428    0.572   3.169255E-02   6.483345E-04  -1.296185E+00
   9.931500E+02    0.547    0.453   2.503687E-02   5.615087E-04  -1.733291E+00
   1.013150E+03    0.718    0.282   1.922949E-02   4.746917E-04  -2.184046E+00
   1.033150E+03    0.974    0.026   1.430620E-02   3.903300E-04  -2.652594E+00
   1.053150E+03    1.403   -0.403   1.003057E-02   3.030407E-04  -3.169245E+00
   1.073150E+03    2.250   -1.250   6.316751E-03   2.115347E-04  -3.783409E+00
   1.093150E+03    4.635   -3.635   3.098942E-03   1.150804E-04  -4.638490E+00
   1.113150E+03   45.149  -44.149   3.218503E-04   1.325340E-05  -7.038270E+00
 *** Buffer savend on file
 c:\jenkins\WORKSP~1\THERMO~1\examples\tcex23\TCEX23~3.POL

 *** ERROR     8 IN NS01AD
 *** Numerical error
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST:
POST: set-title example 23g
POST: s-d-a x x(*,c)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST: s-d-a y t-k
   ... the command in full is SET_DIAGRAM_AXIS
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: s-d-a x w(*,c)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST:
POST: s-t-s 3
   ... the command in full is SET_TIELINE_STATUS
POST: set-title example 23h
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 23h

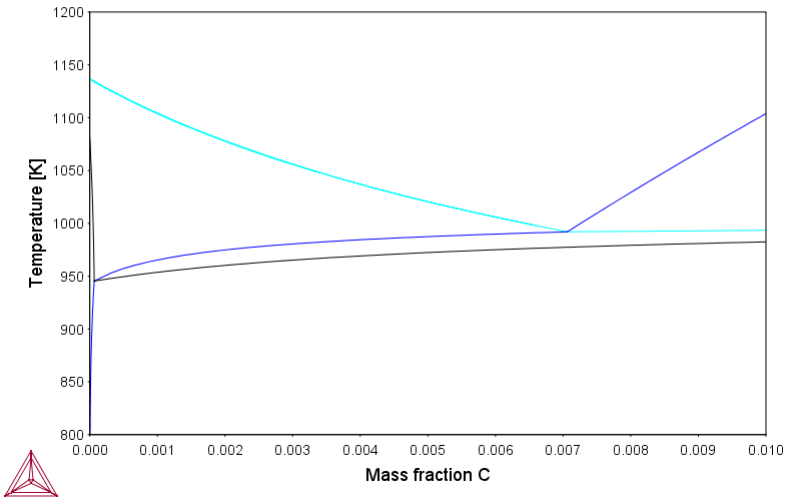
2018.02.19.08.38.33
TCFE9: C, FE, MN, SI
W(MN)=1.50451E-2, W(SI)=3.00903E-3, W(C)=3.00903E-3, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: make tcex23c y
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST: ba
   ... the command in full is BACK
POLY_3: read tcex23a
   ... the command in full is READ_WORKSPACES
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST:
POST: set-title example 23i
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 23i

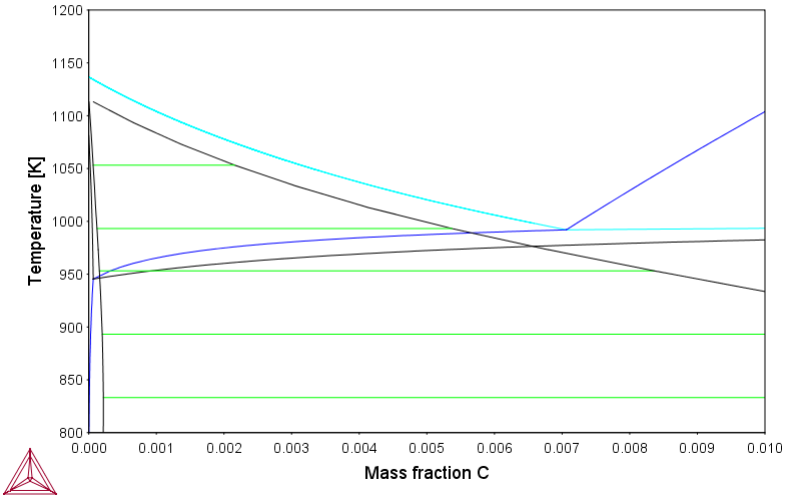
2018.02.19.08.38.34
TCFE9: C, FE, MN, SI
W(MN)=1.5E-2, W(SI)=3E-3, P=1E5, N=1




```
POST:
POST:Hit RETURN to continue
POST: a-e-d y tcex23c
   ... the command in full is APPEND_EXPERIMENTAL_DATA
PROLOGUE NUMBER: /0/: 0
DATASET NUMBER(s): /-1/: 1
POST: set-title example 23j
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 23j

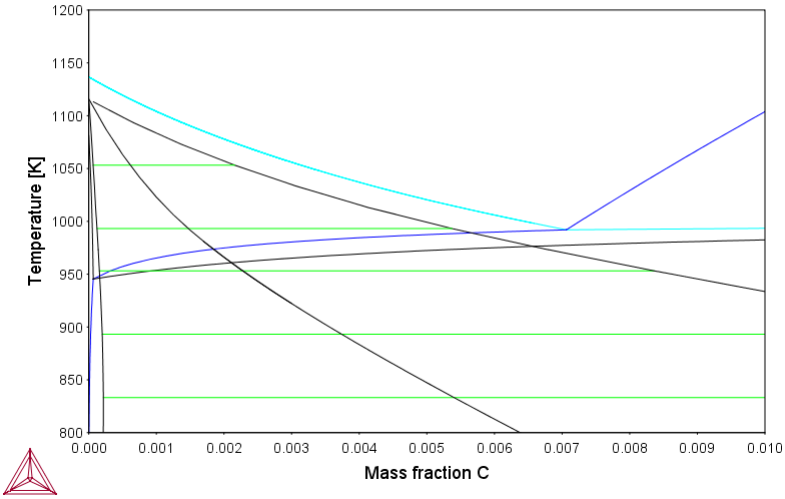
2018.02.19.08.38.34
TCFE9: C, FE, MN, SI
W(MN)=1.5E-2, W(SI)=3E-3, P=1E5, N=1




```
POST:
POST:Hit RETURN to continue
POST: a-e-d y tcex23b.exp tcex23c.exp 0; 1; 0; 1;
   ... the command in full is APPEND_EXPERIMENTAL_DATA
POST:
POST: set-title example 23k
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 23k

2018.02.19.08.38.34
TCFE9: C, FE, MN, SI
W(MN)=1.5E-2, W(SI)=3E-3, P=1E5, N=1



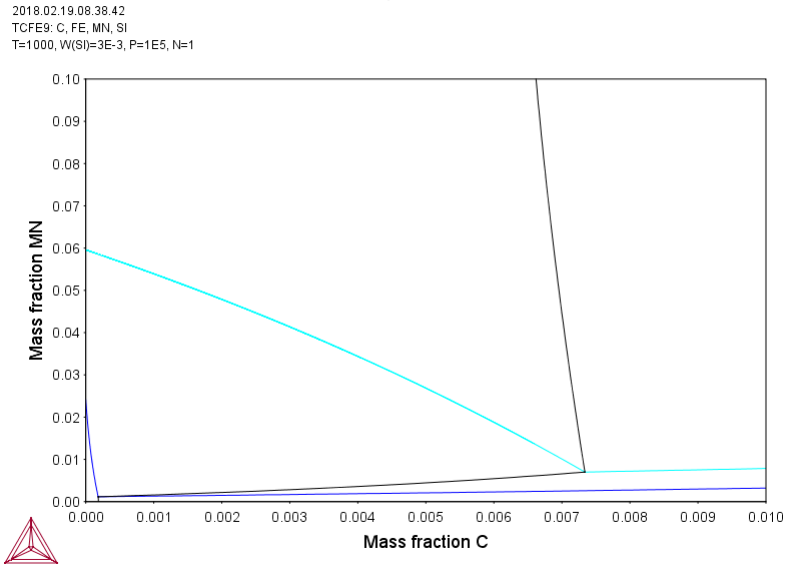

```
POST:
POST:Hit RETURN to continue
POST: ba
   ... the command in full is BACK
POLY_3: @@ Now calculate both a normal and paraequilibrium
POLY_3: @@ for the steel at 1000 K.
POLY_3:
POLY_3: @@ Note that a paraequilibrium does not always exist
POLY_3: @@ for the given conditions. The calculated results
POLY_3: @@ are the amounts of the two phases. This indicates
POLY_3: @@ how much of the phases can be tranformed at
POLY_3: @@ paraequilibrium conditions. The carbon content of
POLY_3: @@ the phases are also listed; the other alloying
POLY_3: @@  elements have the same fractions in both phases
POLY_3:
POLY_3: read tcex23a.POLY3
   ... the command in full is READ_WORKSPACES
POLY_3: s-c T=1000
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         23289 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e,,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=1000, W(MN)=1.5E-2, W(SI)=3E-3, W(C)=3E-3, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature   1000.00 K (   726.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.50671E+01
 Total Gibbs energy -4.34568E+04,  Enthalpy  2.63111E+04,  Volume  7.20855E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       1.3754E-02  3.0000E-03 1.6697E-01 -1.4882E+04 SER
```

```
 FE                     9.6533E-01  9.7900E-01 6.1069E-03 -4.2390E+04 SER
 MN                     1.5035E-02  1.5000E-02 4.0532E-05 -8.4088E+04 SER
 SI                     5.8820E-03  3.0000E-03 3.3217E-10 -1.8147E+05 SER

 FCC_A1                      Status ENTERED     Driving force  0.0000E+00
 Moles 5.3719E-01, Mass 2.9324E+01, Volume fraction 5.3040E-01  Mass fractions:
 FE  9.69680E-01  MN  2.22420E-02  C   5.52956E-03  SI  2.54842E-03

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 4.6281E-01, Mass 2.5743E+01, Volume fraction 4.6960E-01  Mass fractions:
 FE  9.89616E-01  MN  6.75056E-03  SI  3.51441E-03  C   1.18545E-04
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: para

This command calculates a paraequilibrium between two phases.
You must calculate an equilibrium with the overall composition first.
Name of first phase: fcc
Name of second phase: bcc
Fast diffusing component: /C/: c
Fast diffusing component: /NONE/:
 NP(FCC) =   0.5975 with U-fractions C  =  2.29813E-02
 NP(BCC) =   0.4025 with U-fractions C  =  5.32466E-04
 All other compositions the same in both phases
 Note: LIST-EQUILIBRIUM is not relevant
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: @@ Now calculate an isothermal phase diagram at 1000 K
POLY_3: s-a-v 2 w(mn) 0 .1,,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3:Hit RETURN to continue
POLY_3: save tcex23d y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Tie-lines not in the plane of calculation
 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28
 Generating start point  29
 Generating start point  30
 Working hard
 Generating start point  31
 Generating start point  32

 Phase region boundary   1 at:   2.519E-03  2.500E-03
    BCC_A2
  ** CEMENTITE
    FCC_A1
 Calculated.                    11  equilibria

 Phase region boundary   2 at:   1.819E-04  1.155E-03
    BCC_A2
  ** CEMENTITE
  ** FCC_A1

 Phase region boundary   3 at:   1.819E-04  1.155E-03
    BCC_A2
  ** CEMENTITE
 Calculated                     14  equilibria

 Phase region boundary   4 at:   1.819E-04  1.155E-03
    BCC_A2
  ** FCC_A1
 Calculated                     20  equilibria

 Phase region boundary   5 at:   1.819E-04  1.155E-03
    BCC_A2
    CEMENTITE
  ** FCC_A1
 Calculated..                   41  equilibria
```

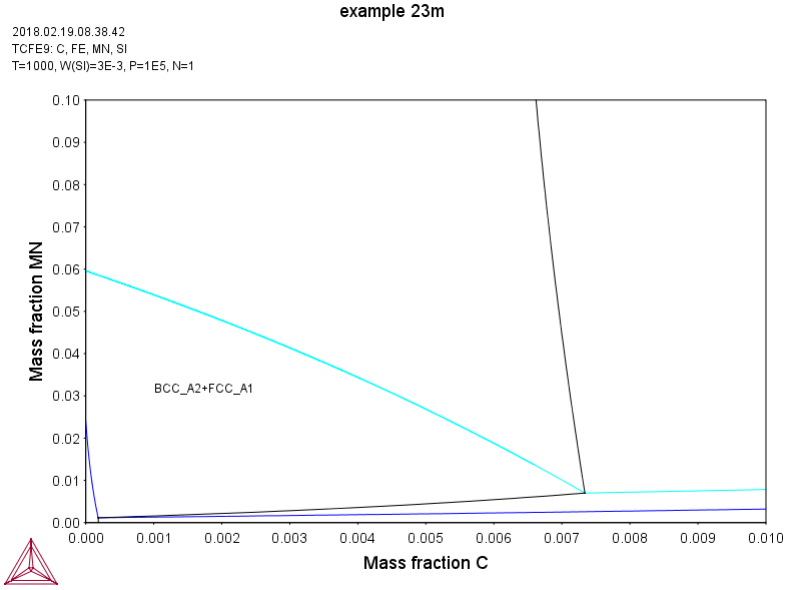
```
Terminating at axis limit.

Phase region boundary   6 at:   1.819E-04  1.155E-03
    BCC_A2
 ** CEMENTITE
    FCC_A1
Calculated.                     30  equilibria

Phase region boundary   7 at:   7.338E-03  7.005E-03
 ** BCC_A2
 ** CEMENTITE
    FCC_A1

Phase region boundary   8 at:   7.338E-03  7.005E-03
 ** CEMENTITE
    FCC_A1
Calculated..                    39  equilibria
Terminating at axis limit.

Phase region boundary   9 at:   7.338E-03  7.005E-03
 ** BCC_A2
    FCC_A1
Calculated                     40  equilibria

Phase region boundary  10 at:   7.338E-03  7.005E-03
 ** BCC_A2
    CEMENTITE
    FCC_A1
Calculated..                    13  equilibria
Terminating at axis limit.

Phase region boundary  11 at:   2.519E-03  2.500E-03
    BCC_A2
 ** CEMENTITE
    FCC_A1
Calculated.                     21  equilibria
Terminating at known equilibrium

Phase region boundary  12 at:   2.500E-04  5.820E-02
 ** BCC_A2
    FCC_A1
Calculated                     22  equilibria

Phase region boundary  13 at:   2.500E-04  5.820E-02
 ** BCC_A2
    FCC_A1
Calculated.                     30  equilibria
Terminating at known equilibrium

Phase region boundary  14 at:   3.417E-03  3.132E-03
    BCC_A2
 ** CEMENTITE
    FCC_A1
Calculated.                     14  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   3.417E-03  3.132E-03
    BCC_A2
 ** CEMENTITE
    FCC_A1
Calculated.                     17  equilibria
Terminating at known equilibrium

Phase region boundary  16 at:   6.583E-03  6.086E-03
    BCC_A2
 ** CEMENTITE
    FCC_A1
Calculated.                     27  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   6.583E-03  6.086E-03
    BCC_A2
 ** CEMENTITE
    FCC_A1
Calculated.                      5  equilibria
Terminating at known equilibrium

Phase region boundary  18 at:   6.962E-03  2.500E-03
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated.                     29  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   6.962E-03  2.500E-03
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated..                    14  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   9.750E-03  3.144E-03
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated.                     40  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   9.750E-03  3.144E-03
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated..                     3  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   4.029E-03  3.417E-02
 ** BCC_A2
    FCC_A1
Calculated.                     22  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   4.029E-03  3.417E-02
 ** BCC_A2
    FCC_A1
```

```
Calculated                     34  equilibria

Phase region boundary  24 at:   7.086E-03  3.417E-02
 ** CEMENTITE
    FCC_A1
Calculated.                    12  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   7.086E-03  3.417E-02
 ** CEMENTITE
    FCC_A1
Calculated..                    28  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  26 at:   6.837E-03  6.583E-02
 ** CEMENTITE
    FCC_A1
Calculated.                    25  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   6.837E-03  6.583E-02
 ** CEMENTITE
    FCC_A1
Calculated..                    15  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  28 at:   6.837E-03  6.583E-02
 ** CEMENTITE
    FCC_A1
Calculated.                    25  equilibria
Terminating at known equilibrium

Phase region boundary  29 at:   6.837E-03  6.583E-02
 ** CEMENTITE
    FCC_A1
Calculated..                    15  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  30 at:   6.633E-03  9.750E-02
 ** CEMENTITE
    FCC_A1
Calculated.                    38  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   6.633E-03  9.750E-02
 ** CEMENTITE
    FCC_A1
Calculated..                     3  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  32 at:   2.500E-04  5.820E-02
 ** BCC_A2
    FCC_A1
Calculated                      4  equilibria

Phase region boundary  33 at:   2.500E-04  5.820E-02
 ** BCC_A2
    FCC_A1
Calculated.                    30  equilibria
Terminating at known equilibrium

Phase region boundary  34 at:   3.417E-03  3.851E-02
 ** BCC_A2
    FCC_A1
Calculated                     26  equilibria

Phase region boundary  35 at:   3.417E-03  3.851E-02
 ** BCC_A2
    FCC_A1
Calculated.                    17  equilibria
Terminating at known equilibrium

Phase region boundary  36 at:   6.583E-03  1.379E-02
 ** BCC_A2
    FCC_A1
Calculated                     38  equilibria

Phase region boundary  37 at:   6.583E-03  1.379E-02
 ** BCC_A2
    FCC_A1
Calculated.                     5  equilibria
Terminating at known equilibrium

Phase region boundary  38 at:   6.633E-03  9.750E-02
 ** CEMENTITE
    FCC_A1
Calculated.                    38  equilibria
Terminating at known equilibrium

Phase region boundary  39 at:   6.633E-03  9.750E-02
 ** CEMENTITE
    FCC_A1
Calculated..                     3  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  40 at:   9.750E-03  7.770E-03
 ** BCC_A2
    CEMENTITE
    FCC_A1
Calculated.                    11  equilibria
Terminating at known equilibrium

Phase region boundary  41 at:   9.750E-03  7.770E-03
 ** BCC_A2
    CEMENTITE
    FCC_A1
Calculated..                     3  equilibria
Terminating at known equilibrium
Terminating at axis limit.
*** BUFFER SAVED ON FILE:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex23\tcex
```

```
 23d.POLY3
 CPU time for mapping                      6  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST:
POST: set-title example 23l
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

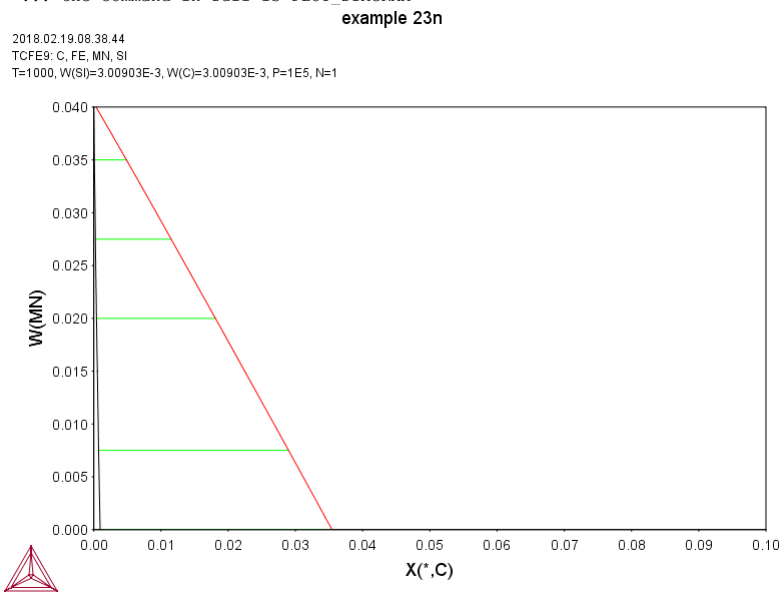



```
POST:
POST:Hit RETURN to continue
POST: add .001 .03,,,,
   ... the command in full is ADD_LABEL_TEXT
 Automatic labelling not always possible
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: BCC_A2+FCC_A1
POST: set-title example 23m
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: ba
   ... the command in full is BACK
POLY_3: @@ Calculate the corresponding paraequilibrium diagram
POLY_3: @@ where fcc and bcc have the same alloy composition.
POLY_3:
POLY_3: read tcex23d
   ... the command in full is READ_WORKSPACES
POLY_3: @@ Only one axis is set, the interstitial
POLY_3: @@ composition must not be an axis
POLY_3:
POLY_3: s-a-v 1 w(mn) 0 .1,,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 none
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: save tcex23e y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step
   ... the command in full is STEP_WITH_OPTIONS
```

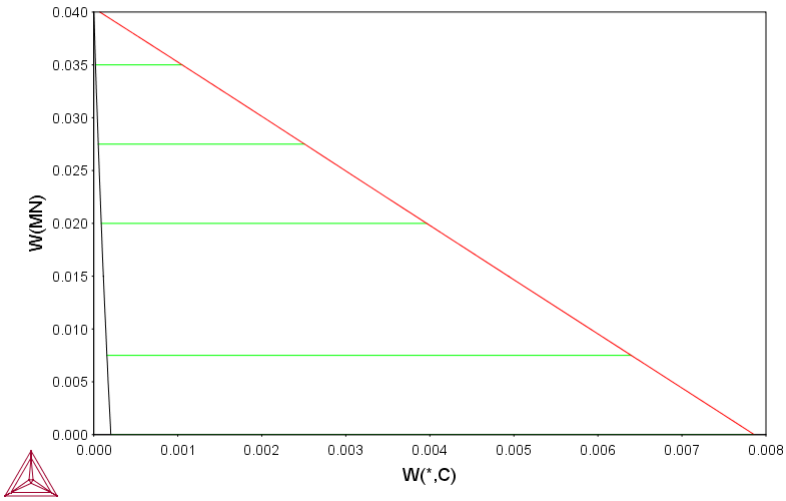
```
Option? /NORMAL/: ?
 The following options are available:
 NORMAL             Stepping with given conditions
 INITIAL_EQUILIBRIA An initial equilibrium stored at every step
 EVALUATE           Specified variables evaluated after each step
 SEPARATE_PHASES    Each phase calculated separately
 T-ZERO             T0 line calculation
 PARAEQUILIBRIUM    Paraequilibrium diagram
 MIXED_SCHEIL       Scheil with fast diffusing elements
 ONE_PHASE_AT_TIME  One phase at a time
Option? /NORMAL/: para

This command calculates a paraequilibrium between two phases.
You must calculate an equilibrium with the overall composition first.
Name of first phase: fcc
Name of second phase: bcc
Fast diffusing component: /C/: c
Fast diffusing component: /NONE/:
 Output during stepping is:
 axis value, phase amounts, u-fractions of interstitial(s) in phase 1 and 2,
 and LNACR value(s) of interstitial(s)

 Phase Region from   0.150000E-01 for:
     BCC_A2
     FCC_A1
   1.500000E-02    0.598    0.402   2.298130E-02   5.324656E-04  -1.884262E+00
   1.250000E-02    0.541    0.459   2.526620E-02   5.953468E-04  -1.755801E+00
   1.000000E-02    0.494    0.506   2.755502E-02   6.602935E-04  -1.635410E+00
   7.500000E-03    0.454    0.546   2.984685E-02   7.273287E-04  -1.521849E+00
   5.000000E-03    0.420    0.580   3.214088E-02   7.964753E-04  -1.414149E+00
   2.500000E-03    0.390    0.610   3.443637E-02   8.677563E-04  -1.311537E+00
   2.500000E-09    0.363    0.637   3.673267E-02   9.411946E-04  -1.213385E+00

 Phase Region from   0.150000E-01 for:
     BCC_A2
     FCC_A1
   1.500000E-02    0.597    0.403   2.298507E-02   5.325999E-04  -1.883857E+00
   1.750000E-02    0.666    0.334   2.070518E-02   4.717575E-04  -2.021980E+00
   2.000000E-02    0.751    0.249   1.843132E-02   4.129355E-04  -2.171954E+00
   2.250000E-02    0.860    0.140   1.616471E-02   3.561118E-04  -2.336785E+00
   2.500000E-02    1.003   -0.003   1.390672E-02   3.012642E-04  -2.520810E+00
   2.750000E-02    1.201   -0.201   1.165633E-02   2.483135E-04  -2.730865E+00
   3.000000E-02    1.493   -0.493   9.403448E-03   1.969802E-04  -2.979205E+00
   3.250000E-02    1.971   -0.971   7.146659E-03   1.471949E-04  -3.287293E+00
   3.500000E-02    2.894   -1.894   4.884299E-03   9.890192E-05  -3.701654E+00
   3.750000E-02    5.421   -4.421   2.615000E-03   5.205229E-05  -4.360257E+00
   4.000000E-02   42.148  -41.148   3.373209E-04   6.599705E-06  -6.442195E+00
 *** Buffer savend on file
 c:\jenkins\WORKSP~1\THERMO~1\examples\tcex23\TC9F56~1.POL

 *** ERROR     8 IN NS01AD
 *** Numerical error
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST:
POST: s-t-s 3
   ... the command in full is SET_TIELINE_STATUS
POST: set-title example 23n
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: s-d-a x w(*,c)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST:
POST: set-title example 23o
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 23o

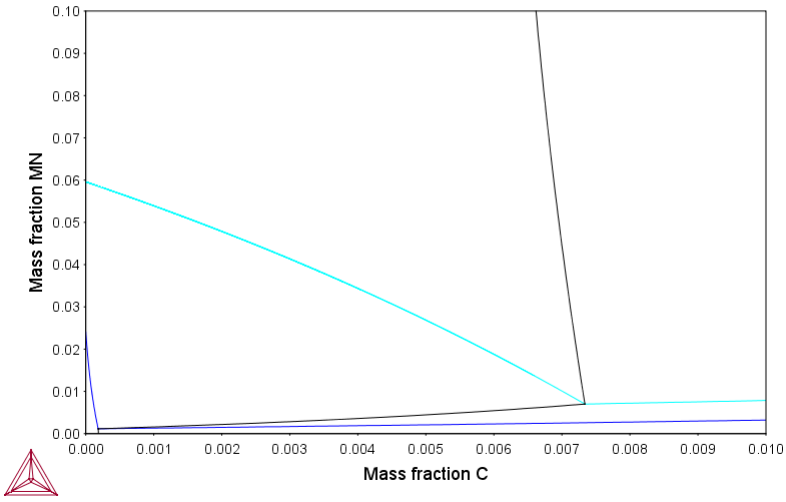
2018.02.19.08.38.44
TCFE9: C, FE, MN, SI
T=1000, W(SI)=3.00903E-3, W(C)=3.00903E-3, P=1E5, N=1




```
POST:
POST: make tcex23e y
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST:Hit RETURN to continue
POST: ba
   ... the command in full is BACK
POLY_3: @@ Now overlay the two diagrams
POLY_3: read tcex23d
   ... the command in full is READ_WORKSPACES
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST:
POST: set-title example 23p
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 23p

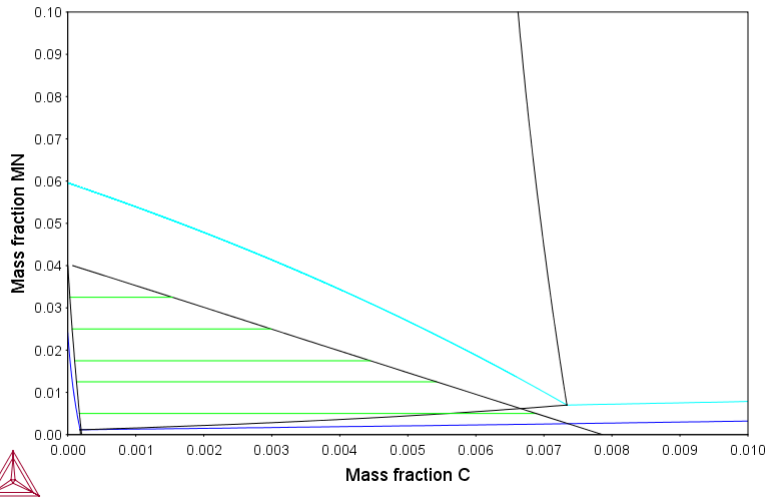
2018.02.19.08.38.45
TCFE9: C, FE, MN, SI
T=1000, W(SI)=3E-3, P=1E5, N=1




```
POST:
POST:Hit RETURN to continue
POST: a-e-d y tcex23e
   ... the command in full is APPEND_EXPERIMENTAL_DATA
PROLOGUE NUMBER: /0/: 0
DATASET NUMBER(s): /-1/: 1
POST: set-title example 23q
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 23q

2018.02.19.08.38.45
TCFE9: C, FE, MN, SI
T=1000, W(SI)=3E-3, P=1E5, N=1




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex24

About Linked: Fri Feb 16 15:22:08 2018

```
SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex24\tcex24.TCM" set-echo
SYS:
SYS: @@ Simulation of the silicon arc furnace using the REACTOR module
SYS:
SYS: @@ This is a simple reactor model with output of gases at the top
SYS: @@ and output of condensed phases at the bottom. The gas phase
SYS: @@ from one segment flows to higher segments, 80% reacts in the
SYS: @@ first above, 15% in the second above and 5 % in the third
SYS: @@ above. The condensed phases flow downwards and all of it goes
SYS: @@ to the next lowest segment.
SYS:
SYS: @@ Heat can be added at any module. The only way to specify the
SYS: @@ initial state of the reactants added to the reactor is to
SYS: @@ specify the heat content.
SYS:
SYS: @@ Note that a SSUB database license is required to run
SYS: @@ the example.
SYS:
SYS: @@ First fetch data
SYS: GO DAT
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: SW SSUB5
 Current database: SGTE Substances Database v5.2

 VA  DEFINED
TDB_SSUB5:
TDB_SSUB5: @@ Define-species means that data for just these species is
TDB_SSUB5: @@ retrieved. Define-system means that data for all
TDB_SSUB5: @@ combinations of the elements would be retrieved and this
TDB_SSUB5: @@ is not necessary.
TDB_SSUB5:
TDB_SSUB5: DEF-SPECIES C C1O1 C1O2 C1SI1 C2 C3 N1O1 N2 N4SI3
 C                      C1O1                   C1O2
 C1SI1                  C2                     C3
 N1O1                   N2                     N4SI3
   DEFINED
TDB_SSUB5: DEF-SP O O2 SI O1SI1 O2SI1
 O                      O2                     SI
 O1SI1                  O2SI1  DEFINED
TDB_SSUB5: GET
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

   C1<G> T.C.R.A.S. Class: 1
      C1<G> C<G>
   C1O1<G> JANAF THERMOCHEMICAL TABLES SGTE **
      C1O1<G> CO<G>
      CARBON MONOXIDE <GAS>
      STANDARD STATE : CODATA KEY VALUE. /CP FROM JANAF PUB. 9/65
   C1O2<G> T.C.R.A.S. Class: 2
      C1O2<G> CO2<G>
      CARBON DIOXIDE <GAS>
   C1SI1<G> T.C.R.A.S. Class: 5
      C1SI1<G> SiC<G>
      SILICON CARBIDE <GAS>
   C2<G> T.C.R.A.S. Class: 2
      C2<G>
      CARBON Diatomic Gas.
   C3<G> T.C.R.A.S. Class: 6
      C3<G>
      CARBON <TRIATOMIC GAS>
   N1O1<G> T.C.R.A.S. Class: 1
      N1O1<G> NO<G>
      NITRIC OXIDE <GAS>
   N2<G> JANAF THERMOCHEMICAL TABLES SGTE **
      N2<G> N2<G>
      NITROGEN <DIATOMIC GAS>
      PUBLISHED BY JANAF AT 09/65
   O1<G> TCRAS 02/06/80
      O1<G> O<G>
   O1SI1<G> T.C.R.A.S. Class: 1
      O1SI1<G> SiO<G>
      SILICON <MONOXIDE GAS>
   O2<G> TCRAS 21/06/90
      O2<G>
      OXYGEN Gaseous Standard State.
   O2SI1<G> T.C.R.A.S. Class: 5
      O2SI1<G> SiO2<G>
      SILICON DIOXIDE <GAS>
   SI1<G> T.C.R.A.S. Class: 1
      SI1<G> Si<G>
      SILICON <GAS>
   O2SI1<BETA-QUARTZ> N.P.L.
      O2SI1_BETA_QUARTZ SiO2_BETA_QUARTZ
      Data from an assessment by T I Barry, reported in paper on CaO-SiO2
      system by J R Taylor and A T Dinsdale, CALPHAD, 1990, 19(1), 71-88
   C1SI1<C1SI1_ALPHA> JANAF THERMOCHEMICAL TABLES SGTE **
      C1SI1_ALPHA SiC_ALPHA
      N CARBIDE <ALPHA>
      ALPHA-SIC . HEX.FORM . PUBL. BY JANAF AT 3/67 .LESS STABLE THAN
      SIC_BETA UP TO 2200K. Decomposes to complex vapour at about 3259K.
   C1SI1<C1SI1_BETA> JANAF THERMOCHEMICAL TABLES SGTE
      C1SI1_BETA SiC_BETA
      N CARBIDE <BETA>
      CUBIC FORM OF TYPE ZNS. STABLE WITH RESPECT TO SIC-ALPHA UP TO 2200K.
      PUBL. BY JANAF 03/67
   O2SI1<CRISTOBALITE> N.P.L.
```

```
      O2SI1_CRISTOBALITE SiO2_CRISTOBALITE
      Data from an assessment by T I Barry, reported in paper on CaO-SiO2
      syst
      by J R Taylor and A T Dinsdale, CALPHAD, 1990, 19(1), 71-88
   C1<DIAMOND> S.G.T.E. **
      C_DIAMOND
      <DIAMOND>
      Data from SGTE Unary DB, data added by atd 7/9/95, H298-H0 taken
      from 1994 database (ex THERMODATA 01/93)
   C1<GRAPHITE> S.G.T.E. **
      C_GRAPHITE
      Data from SGTE Unary DB, pressure dependent data added by atd 7/9/95
   N4SI3 CHATILLON(1997)
      N4SI3 Si3N4
      Gurvich V.V., Veyts I.V., Alcock C.B., Thermodynamical Properties of
      Individual Substances,4th ed. Vol 1 and 2 English Ed (1990). S(298)
      corrected according to Koshchenko V.I., Grindberg Ya. Zh. Inorg.
      Mater.
      18(6) 903-5 (1982). Recent calorimetric determination par O'Hare et
      al., J. Mater. Res., 12 (1997) 3203-3205. Enthalpy of transformation
      alpha to beta very small(1 +- 4 kJ/ mol ) but no knowledge of T trans.
      according to them.
   O2SI1<QUARTZ> N.P.L.
      O2SI1_QUARTZ SiO2_Quartz SiO2_Alpha_Quartz
      Data from an assessment by T I Barry, reported in paper on CaO-SiO2
      syst
      by J R Taylor and A T Dinsdale, CALPHAD, 1990, 19(1), 71-88
   O2SI1<SIO2_LIQUID> N.P.L.
      O2SI1_LIQUID SiO2_Liquid
      Data from an assessment by T I Barry, reported in paper on CaO-SiO2
      syst
      by J R Taylor and A T Dinsdale, CALPHAD, 1990, 19(1), 71-88
   SI1 JANAF THERMOCHEMICAL TABLES SGTE **
      SI1 Si
      SILICON
      PUBLISHED BY JANAF AT 12/66 . MPT FROM NBS BULL. (IPTS-68)
      --U.D. 31/10/85
   O2SI1<TRIDYMITE> N.P.L.
      O2SI1_TRIDYMITE SiO2_TRIDYMITE
      Data from an assessment by T I Barry, reported in paper on CaO-SiO2
      syst
      by J R Taylor and A T Dinsdale, CALPHAD, 1990, 19(1), 71-88
 -OK-
TDB_SSUB5: GO G
 GIBBS ENERGY SYSTEM version  5.2
GES: CH-ST EL Y VA
 ELEMENT VA                      SUSPENDED
 SPECIES VA                      SUSPENDED
GES: L-ST
 GAS CONSTANT IN USER ENERGY UNITS:      8.31451000E+00
 1 BAR IN USER PRESSURE UNITS:           1.00000000E+05
 CURRENT VALUE OF TEMPERATURE (KELVIN):          298.15
 CURRENT VALUE OF PRESSURE (PASCAL):     1.00000000E+05

 CURRENT NUMBER OF ELEMENT     4

 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
 -1 /-   ELECTRON_GAS              0.0000E+00  0.0000E+00  0.0000E+00 E0000000
  0 VA   VACUUM                    0.0000E+00  0.0000E+00  0.0000E+00 E0000000
  1 C    GRAPHITE                  1.2011E+01  1.0540E+03  5.7400E+00 08000000
  2 N    1/2_MOLE_N2(GAS)          1.4007E+01  4.3350E+03  9.5751E+01 08000000
  3 O    1/2_MOLE_O2(GAS)          1.5999E+01  4.3410E+03  1.0252E+02 08000000
  4 SI   DIAMOND_A4                2.8085E+01  3.2175E+03  1.8820E+01 08000000

 CURRENT NUMBER OF PHASE      17

 PHASE                           STATUS   SUBLATTICES
   1 GAS                         88200000     1
   2 BETA_QUARTZ                 82200000     1
   3 C1SI1_ALPHA                 82200000     1
   4 C1SI1_BETA                  82200000     1
   5 CRISTOBALITE                82200000     1
   6 DIAMOND                     82200000     1
   7 GRAPHITE                    82200000     1
   8 GRAPHITE_L                  82200000     1
   9 N4SI3_S                     82200000     1
  10 QUARTZ                      82200000     1
  11 QUARTZ_S2                   82200000     1
  12 SIO2_LIQUID                 82200000     1
  13 SI_L                        82200000     1
  14 SI_S                        82200000     1
  15 TRIDYMITE                   82200000     1
  16 TRIDYMITE_S2                82200000     1
  17 TRIDYMITE_S3                82200000     1

 CURRENT NUMBER OF SPECIES    15

 SPECIES                                    STOICHIOMETRY
   1 C                            80800000   C
   2 C1O1                         00000000   C1O1
   3 C1O2                         00000000   C1O2
   4 C1SI1                        00000000   C1SI1
   5 C2                           00000000   C2
   6 C3                           00000000   C3
   7 N                            80800000   N
   8 N1O1                         00000000   N1O1
   9 N2                           00000000   N2
  10 N4SI3                        00000000   N4SI3
  11 O                            80800000   O
  12 O1SI1                        00000000   O1SI1
  13 O2                           00000000   O2
  14 O2SI1                        00000000   O2SI1
  15 SI                           80800000   SI
  16 VA                           D1800000   VA

GES: GO R

 Thermo-Calc REACTOR version 1.0
REACTOR: ?
 AMEND_INPUT              CREATE_STAGE_BOXES       LIST_RECORDS
 AMEND_RECORD             EQUILIBRATE              MACRO-FILE-OPEN
 BACK                     EXECUTE_POLY3_COMMAND    READ_WORKSPACE
 CHANGE_SURROUNDINGS      EXIT                     SAVE_WORKSPACE
 CONTINUE_SIMULATION      GOTO_MODULE              SET_INTERACTIVE
 CREATE_DIVIDERS          HELP                     SHOW_PROBE
 CREATE_PIPES             INFORMATION              START_SIMULATION
```

```
 CREATE_PROBE             LIST_DESIGN
REACTOR: @@ Create a reactor with 4 segments which is heat controlled.
REACTOR: @@ At the top segment 1 mole of quartz (SiO2) and 1.8 mole of
REACTOR: @@ graphite (C) is added. A small amount of N is also added to
REACTOR: @@ simplify calculations. The reactants have room temperature.
REACTOR: @@ In the other three segments only heat is added.
REACTOR:
REACTOR: @@ A guess of the initial temperature in each segment must be
REACTOR: @@ provided.
REACTOR:
REACTOR: CREATE_STAGE
NUMBER OF STAGE BOXES /4/: 4
 YOU MUST FIRST DEFINE FEED FROM SURROUNDINGS!
GIVE FEED TO SYSTEM: N(C)=1.8
Input temperature /298.15/:
GIVE FEED TO SYSTEM: N(O2SI1)=1
Input temperature /298.15/:
GIVE FEED TO SYSTEM: H=876000
GIVE FEED TO SYSTEM: N(N2)=4e-4
Input temperature /298.15/:
GIVE FEED TO SYSTEM:

 GIVE FOR STAGE BOX     1
NAME: /SEGMENT_1/:
TYPE OF BOX /EQUILIBRIUM/: EQUILIBRIUM
Is the stage heat controlled? /Y/: Y
Initial guess of temperature? /1000/: 1750
Give initial amount:
 Each phase may have a separate output, give these
Phase name /REST/: gas
Phase name /REST/: REST

 GIVE FOR STAGE BOX     2
NAME: /SEGMENT_2/:
TYPE OF BOX /EQUILIBRIUM/: EQUILIBRIUM
Is the stage heat controlled? /Y/: Y
Initial guess of temperature? /1000/: 1900
Give initial amount:
 Each phase may have a separate output, give these
Phase name /REST/: gas
Phase name /REST/: REST

 GIVE FOR STAGE BOX     3
NAME: /SEGMENT_3/:
TYPE OF BOX /EQUILIBRIUM/: EQUILIBRIUM
Is the stage heat controlled? /Y/: Y
Initial guess of temperature? /1000/: 2050
Give initial amount:
 Each phase may have a separate output, give these
Phase name /REST/: gas
Phase name /REST/: REST

 GIVE FOR STAGE BOX     4
NAME: /SEGMENT_4/:
TYPE OF BOX /EQUILIBRIUM/: EQUILIBRIUM
Is the stage heat controlled? /Y/: Y
Initial guess of temperature? /1000/: 2200
Give initial amount:
 Each phase may have a separate output, give these
Phase name /REST/: gas
Phase name /REST/: REST
REACTOR: l-r

 Number:  0 name: SURROUNDINGS             stage box at:    23,
 Feed of C                       with  1.8000E+00 mol to record:    -1
 Feed of O2SI1                   with  1.0000E+00 mol to record:    -1
 Feed of heat  8.7600E+05 J to record:    -1
 Feed of N2                      with  4.0000E-04 mol to record:    -1

 Number:  1 name: SEGMENT_1                stage box at:    72, H controlled
 Output for phase GAS                      to record:   -1
 Output for phase REST                     to record:   -1

 Number:  2 name: SEGMENT_2                stage box at:   114, H controlled
 Output for phase GAS                      to record:   -1
 Output for phase REST                     to record:   -1

 Number:  3 name: SEGMENT_3                stage box at:   156, H controlled
 Output for phase GAS                      to record:   -1
 Output for phase REST                     to record:   -1

 Number:  4 name: SEGMENT_4                stage box at:   198, H controlled
 Output for phase GAS                      to record:   -1
 Output for phase REST                     to record:   -1
REACTOR: @@ Create dividers, one for distributing the gas from segment
REACTOR: @@ 2 to 4, one for splitting the heat feed, and one for splitting
REACTOR: @@ the feed on N2
REACTOR:
REACTOR: create-div
Number of dividers /4/: 5
Number of outputs for divider 1: /3/: 2
Percent of input to output 1: /100/: 80
Number of outputs for divider 2: /3/: 3
Percent of input to output 1: /100/: 80 15
Number of outputs for divider 3: /3/: 3
Percent of input to output 1: /100/: 80 15
Number of outputs for divider 4: /3/: 3
Percent of input to output 1: /100/: 85 10
Number of outputs for divider 5: /3/: 4
Percent of input to output 1: /100/: 25 25 25
REACTOR: l-r

 Number:  0 name: SURROUNDINGS             stage box at:    23,
 Feed of C                       with  1.8000E+00 mol to record:    -1
 Feed of O2SI1                   with  1.0000E+00 mol to record:    -1
 Feed of heat  8.7600E+05 J to record:    -1
 Feed of N2                      with  4.0000E-04 mol to record:    -1

 Number:  1 name: SEGMENT_1                stage box at:    72, H controlled
 Output for phase GAS                      to record:   -1
 Output for phase REST                     to record:   -1
```

```
 Number:  2 name: SEGMENT_2               stage box at:   114, H controlled
 Output for phase GAS                     to record:   -1
 Output for phase REST                    to record:   -1

 Number:  3 name: SEGMENT_3               stage box at:   156, H controlled
 Output for phase GAS                     to record:   -1
 Output for phase REST                    to record:   -1

 Number:  4 name: SEGMENT_4               stage box at:   198, H controlled
 Output for phase GAS                     to record:   -1
 Output for phase REST                    to record:   -1

 Number:   5 name: DIVIDER_5               divider at:   240
   80 % of input to record:   -1
   20 % of input to record:   -1

 Number:   6 name: DIVIDER_6               divider at:   268
   80 % of input to record:   -1
   15 % of input to record:   -1
    5 % of input to record:   -1

 Number:   7 name: DIVIDER_7               divider at:   301
   80 % of input to record:   -1
   15 % of input to record:   -1
    5 % of input to record:   -1

 Number:   8 name: DIVIDER_8               divider at:   334
   85 % of input to record:   -1
   10 % of input to record:   -1
    5 % of input to record:   -1

 Number:   9 name: DIVIDER_9               divider at:   367
   25 % of input to record:   -1
   25 % of input to record:   -1
   25 % of input to record:   -1
   25 % of input to record:   -1
REACTOR: @@ Finally create the pipes between the segments first for the feed
REACTOR: c-pipe 0 1 1 8 9
 Feed of C
 Feed of O2SI1
 Feed of heat
 Input set to this divider
 Feed of N2
 Input set to this divider
 NO MORE OUTPUT RECORDS
REACTOR: @@ All solid phases are assumed to go down one segment
REACTOR: @@ The gas phase is assumed to go up, 80% to the next segment,
REACTOR: @@ 15% to the second next and 5% to the third segment above.
REACTOR: @@ Output from stage boxes
REACTOR:
REACTOR: c-pipe 1 0 2
 Output record for phase GAS
 Output record for phase REST
 NO MORE OUTPUT RECORDS
REACTOR: c-pipe 2 5 3
 Output record for phase GAS
 Input set to this divider
 Output record for phase REST
 NO MORE OUTPUT RECORDS
REACTOR: c-pipe 3 6 4
 Output record for phase GAS
 Input set to this divider
 Output record for phase REST
 NO MORE OUTPUT RECORDS
REACTOR: c-pipe 4 7 0
 Output record for phase GAS
 Input set to this divider
 Output record for phase REST
 NO MORE OUTPUT RECORDS
REACTOR: @@ Output from dividers
REACTOR: c-pipe 5 1 0
 Output record for   80 % of input
 Output record for   20 % of input
 NO MORE OUTPUT RECORDS
REACTOR: c-pipe 6 2 1 0
 Output record for   80 % of input
 Output record for   15 % of input
 Output record for    5 % of input
 NO MORE OUTPUT RECORDS
REACTOR: c-pipe 7 3 2 1
 Output record for   80 % of input
 Output record for   15 % of input
 Output record for    5 % of input
 NO MORE OUTPUT RECORDS
REACTOR: c-pipe 8 4 3 2
 Output record for   85 % of input
 Output record for   10 % of input
 Output record for    5 % of input
 NO MORE OUTPUT RECORDS
REACTOR: c-pipe 9 1 2 3 4
 Output record for   25 % of input
 Output record for   25 % of input
 Output record for   25 % of input
 Output record for   25 % of input
 NO MORE OUTPUT RECORDS
REACTOR: l-r

 Number:  0 name: SURROUNDINGS            stage box at:    23,
 Feed of C                      with  1.8000E+00 mol to record:     1
 Feed of O2SI1                  with  1.0000E+00 mol to record:     1
 Feed of heat  8.7600E+05 J to record:     8
 Feed of N2                     with  4.0000E-04 mol to record:     9

 Number:  1 name: SEGMENT_1               stage box at:    72, H controlled
 Output for phase GAS                     to record:    0
 Output for phase REST                    to record:    2

 Number:  2 name: SEGMENT_2               stage box at:   114, H controlled
 Output for phase GAS                     to record:    5
 Output for phase REST                    to record:    3

 Number:  3 name: SEGMENT_3               stage box at:   156, H controlled
 Output for phase GAS                     to record:    6
 Output for phase REST                    to record:    4
```

```
 Number:  4 name: SEGMENT_4                stage box at:   198, H controlled
 Output for phase GAS                      to record:    7
 Output for phase REST                     to record:    0

 Number:   5 name: DIVIDER_5                divider at:   240
   80 % of input to record:    1
   20 % of input to record:    0

 Number:   6 name: DIVIDER_6                divider at:   268
   80 % of input to record:    2
   15 % of input to record:    1
    5 % of input to record:    0

 Number:   7 name: DIVIDER_7                divider at:   301
   80 % of input to record:    3
   15 % of input to record:    2
    5 % of input to record:    1

 Number:   8 name: DIVIDER_8                divider at:   334
   85 % of input to record:    4
   10 % of input to record:    3
    5 % of input to record:    2

 Number:   9 name: DIVIDER_9                divider at:   367
   25 % of input to record:    1
   25 % of input to record:    2
   25 % of input to record:    3
   25 % of input to record:    4
REACTOR: save tcex24 y
REACTOR: @@ Now start the process
REACTOR: read tcex24
REACTOR:
REACTOR: @@ The output for each iteration consists of the conditions set in
REACTOR: @@ each segment, and you can also select some state variables,
REACTOR: @@ in this case NP($) meaning moles of stable phases.
REACTOR: @@ After each loop the temperatures in all segments are listed
REACTOR:
REACTOR: @@ We want to achive a reactor where only Si<L> leaves at the bottom.
REACTOR: START
Max number of loops: /10/: 50
OUTPUT TO SCREEN OR FILE /SCREEN/:
Output conditions? /Y/:
Output variables: /T BP($)/: T BP($)
 >>> DATA AT ITERATION    1 FROM STAGE    1
 T=1750, P=1E5, N(C)=1.8, N(N)=2E-4, N(O)=2, N(SI)=1
 DEGREES OF FREEDOM 0
T= 1.750000E+03
 BP(GAS)=8.3899239E-3, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=3.9560636E-3, BP(CRISTOBALITE)=60.077021, BP(DIAMOND)=0,
    BP(GRAPHITE)=21.616235, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    1 FROM STAGE    2
 T=1900, P=1E5, N(C)=1.7998, N(N)=2E-4, N(O)=1.9998, N(SI)=0.999999
 DEGREES OF FREEDOM 0
T= 1.900000E+03
 BP(GAS)=35.781375, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=23.515817, BP(CRISTOBALITE)=22.402821, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    1 FROM STAGE    3
 T=2050, P=1E5, N(C)=0.586488, N(N)=2E-4, N(O)=0.745729, N(SI)=0.959352
 DEGREES OF FREEDOM 0
T= 2.050000E+03
 BP(GAS)=1.1001909E-2, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=23.51327, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=22.396537, BP(SI_L)=6.3106228E-4,
    BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    1 FROM STAGE    4
 T=2200, P=1E5, N(C)=0.586424, N(N)=2E-4, N(O)=0.74552, N(SI)=0.959207
 DEGREES OF FREEDOM 0
T= 2.200000E+03
 BP(GAS)=27.369406, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=9.7781171, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=8.7657159, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION    2 FROM STAGE    1
 H=-9.69232E5, P=1E5, N(C)=2.78779, N(N)=4E-4, N(O)=3.04056, N(SI)=1.0527
 DEGREES OF FREEDOM 0
T= 1.098651E+03
 BP(GAS)=25.395955, BP(BETA_QUARTZ)=63.249404, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=0, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=23.055463, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    2 FROM STAGE    2
 H=-8.37416E5, P=1E5, N(C)=1.97096, N(N)=3.9E-4, N(O)=2.2174, N(SI)=1.1133
 DEGREES OF FREEDOM 0
T= 1.764644E+03
 BP(GAS)=2.577188E-2, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=0.19891753, BP(CRISTOBALITE)=66.592185, BP(DIAMOND)=0,
    BP(GRAPHITE)=23.605007, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    2 FROM STAGE    3
 H=-7.72457E5, P=1E5, N(C)=2.24429, N(N)=3.6E-4, N(O)=2.81309, N(SI)=1.43588
 DEGREES OF FREEDOM 0
T= 1.785830E+03
 BP(GAS)=28.121362, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=21.054185, BP(CRISTOBALITE)=54.435284, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.6836041, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    2 FROM STAGE    4
 H=33660.3, P=1E5, N(C)=1.24807, N(N)=2E-4, N(O)=1.812, N(SI)=1.4311
 DEGREES OF FREEDOM 0
T= 2.447572E+03
 BP(GAS)=60.210327, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=0.5584779, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=23.40707, BP(SI_S)=0,
```

```
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION    3 FROM STAGE    1
 H=-9.22751E5, P=1E5, N(C)=2.01172, N(N)=5.76E-4, N(O)=2.24134, N(SI)=1.02991
 DEGREES OF FREEDOM 0
T= 8.124883E+02
 BP(GAS)=4.0693569, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=23.005715,
    BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=61.879868, BP(QUARTZ_S2)=0,
    BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0, BP(TRIDYMITE)=0,
    BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    3 FROM STAGE    2
 H=-9.0397E5, P=1E5, N(C)=2.89749, N(N)=5.18E-4, N(O)=3.13248, N(SI)=1.12129
 DEGREES OF FREEDOM 0
T= 1.746338E+03
 BP(GAS)=25.042951, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=67.278274, BP(DIAMOND)=0, BP(GRAPHITE)=24.095798,
    BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0,
    BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0, BP(TRIDYMITE)=0,
    BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    3 FROM STAGE    3
 H=-8.04917E5, P=1E5, N(C)=2.99345, N(N)=3.6E-4, N(O)=3.68911, N(SI)=1.58674
 DEGREES OF FREEDOM 0
T= 1.785838E+03
 BP(GAS)=55.589669, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=28.960504, BP(CRISTOBALITE)=51.37138, BP(DIAMOND)=0,
    BP(GRAPHITE)=3.6235819, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    3 FROM STAGE    4
 H=61307.1, P=1E5, N(C)=1.02397, N(N)=2E-4, N(O)=1.71001, N(SI)=1.57729
 DEGREES OF FREEDOM 0
T= 2.594647E+03
 BP(GAS)=59.391022, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=24.567245, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION    4 FROM STAGE    1
 H=-9.75673E5, P=1E5, N(C)=2.8597, N(N)=6.784E-4, N(O)=3.09674, N(SI)=1.03777
 DEGREES OF FREEDOM 0
T= 1.067994E+03
 BP(GAS)=27.303365, BP(BETA_QUARTZ)=62.352571, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=0, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=23.392027, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    4 FROM STAGE    2
 H=-9.26156E5, P=1E5, N(C)=3.67673, N(N)=5.18E-4, N(O)=3.91533, N(SI)=1.15072
 DEGREES OF FREEDOM 0
T= 1.785833E+03
 BP(GAS)=48.987037, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=2.2730168, BP(CRISTOBALITE)=65.232008, BP(DIAMOND)=0,
    BP(GRAPHITE)=22.635726, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    4 FROM STAGE    3
 H=-7.59974E5, P=1E5, N(C)=2.76045, N(N)=3.6E-4, N(O)=3.53941, N(SI)=1.70442
 DEGREES OF FREEDOM 0
T= 1.856422E+03
 BP(GAS)=54.420155, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=34.739066, BP(CRISTOBALITE)=48.49715, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    4 FROM STAGE    4
 H=97718.1, P=1E5, N(C)=0.866397, N(N)=2E-4, N(O)=1.61434, N(SI)=1.67357
 DEGREES OF FREEDOM 0
T= 2.773504E+03
 BP(GAS)=58.669424, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=24.569593, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION    5 FROM STAGE    1
 H=-1.01358E6, P=1E5, N(C)=3.5158, N(N)=6.784E-4, N(O)=3.76462, N(SI)=1.05123
 DEGREES OF FREEDOM 0
T= 1.163508E+03
 BP(GAS)=45.980219, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=22.850503,
    BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0,
    BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0, BP(TRIDYMITE)=0,
    BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=63.161004
 >>> DATA AT ITERATION    5 FROM STAGE    2
 H=-9.1327E5, P=1E5, N(C)=3.54766, N(N)=5.18E-4, N(O)=3.88466, N(SI)=1.19572
 DEGREES OF FREEDOM 0
T= 1.785833E+03
 BP(GAS)=49.603255, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=5.1279351, BP(CRISTOBALITE)=63.651652, BP(DIAMOND)=0,
    BP(GRAPHITE)=19.968003, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    5 FROM STAGE    3
 H=-7.20023E5, P=1E5, N(C)=2.48349, N(N)=3.6E-4, N(O)=3.41026, N(SI)=1.82628
 DEGREES OF FREEDOM 0
T= 1.974923E+03
 BP(GAS)=54.111761, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=33.932787, BP(CRISTOBALITE)=47.641383, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    5 FROM STAGE    4
 H=1.21546E5, P=1E5, N(C)=0.846289, N(N)=2E-4, N(O)=1.58585, N(SI)=1.63921
 DEGREES OF FREEDOM 0
T= 2.880121E+03
 BP(GAS)=58.994116, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.582856, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION    6 FROM STAGE    1
 H=-1.01075E6, P=1E5, N(C)=3.49373, N(N)=6.784E-4, N(O)=3.76565,
    N(SI)=1.07656
```

```
 DEGREES OF FREEDOM 0
T= 1.245814E+03
 BP(GAS)=44.984991, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=22.786504,
    BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0,
    BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0, BP(TRIDYMITE)=0,
    BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=64.683179
 >>> DATA AT ITERATION    6 FROM STAGE    2
 H=-9.07819E5, P=1E5, N(C)=3.33384, N(N)=5.18E-4, N(O)=3.85053, N(SI)=1.35148
 DEGREES OF FREEDOM 0
T= 1.785834E+03
 BP(GAS)=49.986926, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=12.328797, BP(CRISTOBALITE)=62.215897, BP(DIAMOND)=0,
    BP(GRAPHITE)=15.079392, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    6 FROM STAGE    3
 H=-6.89982E5, P=1E5, N(C)=2.23998, N(N)=3.6E-4, N(O)=3.33968, N(SI)=2.01108
 DEGREES OF FREEDOM 0
T= 2.024859E+03
 BP(GAS)=55.901309, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=33.947223, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=46.973648, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    6 FROM STAGE    4
 H=1.42732E5, P=1E5, N(C)=0.846649, N(N)=2E-4, N(O)=1.56363, N(SI)=1.62846
 DEGREES OF FREEDOM 0
T= 2.939413E+03
 BP(GAS)=59.078725, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=21.844947, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION    7 FROM STAGE    1
 H=-1.00894E6, P=1E5, N(C)=3.46804, N(N)=6.784E-4, N(O)=3.76822,
    N(SI)=1.10673
 DEGREES OF FREEDOM 0
T= 1.360090E+03
 BP(GAS)=43.509998, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=23.028873,
    BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0,
    BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0, BP(TRIDYMITE)=0,
    BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=66.495404
 >>> DATA AT ITERATION    7 FROM STAGE    2
 H=-9.0846E5, P=1E5, N(C)=3.15898, N(N)=5.18E-4, N(O)=3.86884, N(SI)=1.54042
 DEGREES OF FREEDOM 0
T= 1.785834E+03
 BP(GAS)=51.714964, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=20.759112, BP(CRISTOBALITE)=60.917489, BP(DIAMOND)=0,
    BP(GRAPHITE)=9.7183695, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    7 FROM STAGE    3
 H=-6.68401E5, P=1E5, N(C)=2.00418, N(N)=3.6E-4, N(O)=3.27868, N(SI)=2.21214
 DEGREES OF FREEDOM 0
T= 2.054719E+03
 BP(GAS)=58.391066, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=34.178134, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=46.091552, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    7 FROM STAGE    4
 H=1.5752E5, P=1E5, N(C)=0.852408, N(N)=2E-4, N(O)=1.53426, N(SI)=1.61954
 DEGREES OF FREEDOM 0
T= 2.970399E+03
 BP(GAS)=58.350803, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=21.921684, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION    8 FROM STAGE    1
 H=-1.01026E6, P=1E5, N(C)=3.48108, N(N)=6.784E-4, N(O)=3.81122,
    N(SI)=1.13788
 DEGREES OF FREEDOM 0
T= 1.482989E+03
 BP(GAS)=43.00392, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=23.382925,
    BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0,
    BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0, BP(TRIDYMITE)=0,
    BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=68.366928
 >>> DATA AT ITERATION    8 FROM STAGE    2
 H=-9.10878E5, P=1E5, N(C)=2.99607, N(N)=5.18E-4, N(O)=3.90142, N(SI)=1.7378
 DEGREES OF FREEDOM 0
T= 1.785834E+03
 BP(GAS)=53.79187, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=29.488666, BP(CRISTOBALITE)=59.674773, BP(DIAMOND)=0,
    BP(GRAPHITE)=4.262819, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    8 FROM STAGE    3
 H=-6.55233E5, P=1E5, N(C)=1.77229, N(N)=3.6E-4, N(O)=3.21382, N(SI)=2.39985
 DEGREES OF FREEDOM 0
T= 2.072919E+03
 BP(GAS)=59.871555, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=34.480045, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=45.758102, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    8 FROM STAGE    4
 H=1.63921E5, P=1E5, N(C)=0.859937, N(N)=2E-4, N(O)=1.52316, N(SI)=1.62152
 DEGREES OF FREEDOM 0
T= 2.980408E+03
 BP(GAS)=57.971017, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.269931, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION    9 FROM STAGE    1
 H=-1.01265E6, P=1E5, N(C)=3.50442, N(N)=6.784E-4, N(O)=3.86176, N(SI)=1.1655
 DEGREES OF FREEDOM 0
T= 1.587698E+03
 BP(GAS)=42.882393, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
```

```
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=23.711015,
    BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0,
    BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0, BP(TRIDYMITE)=0,
    BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=70.024973
 >>> DATA AT ITERATION    9 FROM STAGE    2
 H=-9.13276E5, P=1E5, N(C)=2.83298, N(N)=5.18E-4, N(O)=3.91194, N(SI)=1.91242
 DEGREES OF FREEDOM 0
T= 1.813659E+03
 BP(GAS)=54.528551, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=36.500134, BP(CRISTOBALITE)=59.303002, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    9 FROM STAGE    3
 H=-6.54501E5, P=1E5, N(C)=1.59827, N(N)=3.6E-4, N(O)=3.19257, N(SI)=2.56019
 DEGREES OF FREEDOM 0
T= 2.082775E+03
 BP(GAS)=61.270691, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=34.761699, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=46.15036, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION    9 FROM STAGE    4
 H=1.60038E5, P=1E5, N(C)=0.866962, N(N)=2E-4, N(O)=1.53622, N(SI)=1.63507
 DEGREES OF FREEDOM 0
T= 2.968716E+03
 BP(GAS)=58.165846, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.749015, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   10 FROM STAGE    1
 H=-1.01175E6, P=1E5, N(C)=3.49117, N(N)=6.784E-4, N(O)=3.87559,
    N(SI)=1.19209
 DEGREES OF FREEDOM 0
T= 1.688378E+03
 BP(GAS)=41.818997, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=24.015589,
    BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0,
    BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0, BP(TRIDYMITE)=0,
    BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=71.592751
 >>> DATA AT ITERATION   10 FROM STAGE    2
 H=-9.17571E5, P=1E5, N(C)=2.71456, N(N)=5.18E-4, N(O)=3.93864, N(SI)=2.05542
 DEGREES OF FREEDOM 0
T= 1.931654E+03
 BP(GAS)=54.443868, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.245343, BP(CRISTOBALITE)=61.663362, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   10 FROM STAGE    3
 H=-6.75806E5, P=1E5, N(C)=1.62247, N(N)=3.6E-4, N(O)=3.28158, N(SI)=2.61526
 DEGREES OF FREEDOM 0
T= 2.082796E+03
 BP(GAS)=62.678063, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.079061, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=47.68706, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   10 FROM STAGE    4
 H=1.40325E5, P=1E5, N(C)=0.874877, N(N)=2E-4, N(O)=1.58737, N(SI)=1.66856
 DEGREES OF FREEDOM 0
T= 2.917962E+03
 BP(GAS)=59.278419, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=23.490504, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   11 FROM STAGE    1
 H=-1.00311E6, P=1E5, N(C)=3.3844, N(N)=6.784E-4, N(O)=3.84233, N(SI)=1.26378
 DEGREES OF FREEDOM 0
T= 1.785825E+03
 BP(GAS)=40.181412, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=2.0429794, BP(CRISTOBALITE)=72.460051, BP(DIAMOND)=0,
    BP(GRAPHITE)=22.941883, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   11 FROM STAGE    2
 H=-9.22617E5, P=1E5, N(C)=2.69033, N(N)=5.18E-4, N(O)=4.00547, N(SI)=2.13913
 DEGREES OF FREEDOM 0
T= 1.964263E+03
 BP(GAS)=56.690324, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.355782, BP(CRISTOBALITE)=62.435822, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   11 FROM STAGE    3
 H=-6.99253E5, P=1E5, N(C)=1.63156, N(N)=3.6E-4, N(O)=3.34822, N(SI)=2.63654
 DEGREES OF FREEDOM 0
T= 2.082357E+03
 BP(GAS)=62.812321, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=34.943937, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=49.460883, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   11 FROM STAGE    4
 H=1.17365E5, P=1E5, N(C)=0.871507, N(N)=2E-4, N(O)=1.64642, N(SI)=1.69472
 DEGREES OF FREEDOM 0
T= 2.855981E+03
 BP(GAS)=60.986549, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=23.421073, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   12 FROM STAGE    1
 H=-1.00345E6, P=1E5, N(C)=3.36452, N(N)=6.784E-4, N(O)=3.87931,
    N(SI)=1.31896
 DEGREES OF FREEDOM 0
T= 1.785826E+03
 BP(GAS)=41.745842, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=4.6200248, BP(CRISTOBALITE)=71.897832, BP(DIAMOND)=0,
    BP(GRAPHITE)=21.265337, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
```

```
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   12 FROM STAGE    2
 H=-9.23112E5, P=1E5, N(C)=2.62448, N(N)=5.18E-4, N(O)=4.00169, N(SI)=2.19444
 DEGREES OF FREEDOM 0
T= 1.981583E+03
 BP(GAS)=56.956864, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.363041, BP(CRISTOBALITE)=62.863929, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   12 FROM STAGE    3
 H=-7.19679E5, P=1E5, N(C)=1.62905, N(N)=3.6E-4, N(O)=3.4097, N(SI)=2.66675
 DEGREES OF FREEDOM 0
T= 2.082497E+03
 BP(GAS)=63.219192, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=34.784904, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=51.014914, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   12 FROM STAGE    4
 H=97299.2, P=1E5, N(C)=0.867541, N(N)=2E-4, N(O)=1.69815, N(SI)=1.71661
 DEGREES OF FREEDOM 0
T= 2.791245E+03
 BP(GAS)=62.594968, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=23.207652, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   13 FROM STAGE    1
 H=-1.00205E6, P=1E5, N(C)=3.31172, N(N)=6.784E-4, N(O)=3.86893,
    N(SI)=1.36009
 DEGREES OF FREEDOM 0
T= 1.785826E+03
 BP(GAS)=41.7826, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=6.5030761, BP(CRISTOBALITE)=71.546701, BP(DIAMOND)=0,
    BP(GRAPHITE)=20.051342, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   13 FROM STAGE    2
 H=-9.24576E5, P=1E5, N(C)=2.57094, N(N)=5.18E-4, N(O)=4.00556, N(SI)=2.24663
 DEGREES OF FREEDOM 0
T= 1.994519E+03
 BP(GAS)=57.417428, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.390387, BP(CRISTOBALITE)=63.260705, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   13 FROM STAGE    3
 H=-7.374E5, P=1E5, N(C)=1.62655, N(N)=3.6E-4, N(O)=3.4643, N(SI)=2.69763
 DEGREES OF FREEDOM 0
T= 2.082731E+03
 BP(GAS)=63.654312, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=34.710227, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=52.365328, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   13 FROM STAGE    4
 H=79895.2, P=1E5, N(C)=0.865678, N(N)=2E-4, N(O)=1.7431, N(SI)=1.73723
 DEGREES OF FREEDOM 0
T= 2.721648E+03
 BP(GAS)=64.038962, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=23.039395, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   14 FROM STAGE    1
 H=-1.00119E6, P=1E5, N(C)=3.26815, N(N)=6.784E-4, N(O)=3.86516,
    N(SI)=1.39888
 DEGREES OF FREEDOM 0
T= 1.785826E+03
 BP(GAS)=41.977202, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=8.2717561, BP(CRISTOBALITE)=71.225272, BP(DIAMOND)=0,
    BP(GRAPHITE)=18.915409, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   14 FROM STAGE    2
 H=-9.25814E5, P=1E5, N(C)=2.51969, N(N)=5.18E-4, N(O)=4.00932, N(SI)=2.2976
 DEGREES OF FREEDOM 0
T= 2.001975E+03
 BP(GAS)=56.899727, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.678344, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=64.366461, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   14 FROM STAGE    3
 H=-7.5344E5, P=1E5, N(C)=1.63225, N(N)=3.6E-4, N(O)=3.53706, N(SI)=2.7445
 DEGREES OF FREEDOM 0
T= 2.083146E+03
 BP(GAS)=65.078538, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=34.68776, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=53.512479, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   14 FROM STAGE    4
 H=65149.9, P=1E5, N(C)=0.865118, N(N)=2E-4, N(O)=1.78129, N(SI)=1.75576
 DEGREES OF FREEDOM 0
T= 2.649675E+03
 BP(GAS)=65.327667, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.875373, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   15 FROM STAGE    1
 H=-9.99863E5, P=1E5, N(C)=3.22232, N(N)=6.784E-4, N(O)=3.84582,
    N(SI)=1.42466
 DEGREES OF FREEDOM 0
T= 1.785826E+03
 BP(GAS)=41.607103, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=9.4314288, BP(CRISTOBALITE)=71.039976, BP(DIAMOND)=0,
    BP(GRAPHITE)=18.175039, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   15 FROM STAGE    2
```

```
 H=-9.28208E5, P=1E5, N(C)=2.49189, N(N)=5.18E-4, N(O)=4.03654, N(SI)=2.34977
 DEGREES OF FREEDOM 0
T= 2.011374E+03
 BP(GAS)=58.095641, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.727938, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=64.687647, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   15 FROM STAGE    3
 H=-7.66271E5, P=1E5, N(C)=1.63303, N(N)=3.6E-4, N(O)=3.5783, N(SI)=2.77058
 DEGREES OF FREEDOM 0
T= 2.083324E+03
 BP(GAS)=65.468307, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=34.724895, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=54.487318, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   15 FROM STAGE    4
 H=52616., P=1E5, N(C)=0.866044, N(N)=2E-4, N(O)=1.81373, N(SI)=1.77291
 DEGREES OF FREEDOM 0
T= 2.575865E+03
 BP(GAS)=66.4689, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.746115, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   16 FROM STAGE    1
 H=-1.00007E6, P=1E5, N(C)=3.19911, N(N)=6.784E-4, N(O)=3.86199,
    N(SI)=1.46355
 DEGREES OF FREEDOM 0
T= 1.785826E+03
 BP(GAS)=42.375412, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=11.209868, BP(CRISTOBALITE)=70.703913, BP(DIAMOND)=0,
    BP(GRAPHITE)=17.036612, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   16 FROM STAGE    2
 H=-9.28527E5, P=1E5, N(C)=2.44149, N(N)=5.18E-4, N(O)=4.03726, N(SI)=2.39893
 DEGREES OF FREEDOM 0
T= 2.020037E+03
 BP(GAS)=58.591619, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.771357, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=64.935199, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   16 FROM STAGE    3
 H=-7.76568E5, P=1E5, N(C)=1.63486, N(N)=3.6E-4, N(O)=3.6125, N(SI)=2.79319
 DEGREES OF FREEDOM 0
T= 2.083472E+03
 BP(GAS)=65.828608, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=34.789071, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=55.266798, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   16 FROM STAGE    4
 H=42605.4, P=1E5, N(C)=0.867644, N(N)=2E-4, N(O)=1.83968, N(SI)=1.78749
 DEGREES OF FREEDOM 0
T= 2.507707E+03
 BP(GAS)=67.422071, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.6366, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   17 FROM STAGE    1
 H=-9.99181E5, P=1E5, N(C)=3.15804, N(N)=6.784E-4, N(O)=3.8585, N(SI)=1.50085
 DEGREES OF FREEDOM 0
T= 1.785826E+03
 BP(GAS)=42.570553, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=12.913325, BP(CRISTOBALITE)=70.390441, BP(DIAMOND)=0,
    BP(GRAPHITE)=15.949972, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   17 FROM STAGE    2
 H=-9.28656E5, P=1E5, N(C)=2.39392, N(N)=5.18E-4, N(O)=4.03732, N(SI)=2.4454
 DEGREES OF FREEDOM 0
T= 2.027376E+03
 BP(GAS)=59.074267, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.816728, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.141742, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   17 FROM STAGE    3
 H=-7.84668E5, P=1E5, N(C)=1.63727, N(N)=3.6E-4, N(O)=3.64014, N(SI)=2.81254
 DEGREES OF FREEDOM 0
T= 2.083598E+03
 BP(GAS)=66.144587, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=34.875517, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=55.878823, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   17 FROM STAGE    4
 H=34757.6, P=1E5, N(C)=0.8698, N(N)=2E-4, N(O)=1.86005, N(SI)=1.79983
 DEGREES OF FREEDOM 0
T= 2.447966E+03
 BP(GAS)=68.189731, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.567411, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   18 FROM STAGE    1
 H=-9.98331E5, P=1E5, N(C)=3.11923, N(N)=6.784E-4, N(O)=3.85516,
    N(SI)=1.53616
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=42.754622, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=14.526169, BP(CRISTOBALITE)=70.09308, BP(DIAMOND)=0,
    BP(GRAPHITE)=14.922319, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   18 FROM STAGE    2
 H=-9.28547E5, P=1E5, N(C)=2.34912, N(N)=5.18E-4, N(O)=4.03628, N(SI)=2.4885
 DEGREES OF FREEDOM 0
T= 2.033605E+03
```

```
 BP(GAS)=59.522046, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.858508, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.307945, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   18 FROM STAGE    3
 H=-7.9095E5, P=1E5, N(C)=1.64004, N(N)=3.6E-4, N(O)=3.66197, N(SI)=2.82819
 DEGREES OF FREEDOM 0
T= 2.083688E+03
 BP(GAS)=66.403735, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=34.965075, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=56.352228, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   18 FROM STAGE    4
 H=28693.4, P=1E5, N(C)=0.872034, N(N)=2E-4, N(O)=1.87581, N(SI)=1.80994
 DEGREES OF FREEDOM 0
T= 2.398232E+03
 BP(GAS)=68.793565, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.52654, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   19 FROM STAGE    1
 H=-9.97507E5, P=1E5, N(C)=3.08274, N(N)=6.784E-4, N(O)=3.8516, N(SI)=1.569
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=42.913713, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=16.0268, BP(CRISTOBALITE)=69.816122, BP(DIAMOND)=0,
    BP(GRAPHITE)=13.966842, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   19 FROM STAGE    2
 H=-9.28273E5, P=1E5, N(C)=2.30776, N(N)=5.18E-4, N(O)=4.03429, N(SI)=2.52748
 DEGREES OF FREEDOM 0
T= 2.038832E+03
 BP(GAS)=59.919125, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.894909, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.440555, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   19 FROM STAGE    3
 H=-7.95775E5, P=1E5, N(C)=1.64273, N(N)=3.6E-4, N(O)=3.67899, N(SI)=2.84056
 DEGREES OF FREEDOM 0
T= 2.083751E+03
 BP(GAS)=66.611155, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.046897, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=56.715065, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   19 FROM STAGE    4
 H=24048.8, P=1E5, N(C)=0.874075, N(N)=2E-4, N(O)=1.88789, N(SI)=1.81802
 DEGREES OF FREEDOM 0
T= 2.358285E+03
 BP(GAS)=69.261131, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.503633, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   20 FROM STAGE    1
 H=-9.96727E5, P=1E5, N(C)=3.04912, N(N)=6.784E-4, N(O)=3.84782,
    N(SI)=1.59879
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.042147, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=17.387655, BP(CRISTOBALITE)=69.565062, BP(DIAMOND)=0,
    BP(GRAPHITE)=13.100767, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   20 FROM STAGE    2
 H=-9.27909E5, P=1E5, N(C)=2.27042, N(N)=5.18E-4, N(O)=4.03169, N(SI)=2.56201
 DEGREES OF FREEDOM 0
T= 2.043175E+03
 BP(GAS)=60.26286, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.925513, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.546005, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   20 FROM STAGE    3
 H=-7.99465E5, P=1E5, N(C)=1.64513, N(N)=3.6E-4, N(O)=3.69216, N(SI)=2.85019
 DEGREES OF FREEDOM 0
T= 2.083795E+03
 BP(GAS)=66.774912, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.116372, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=56.991941, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   20 FROM STAGE    4
 H=20506.2, P=1E5, N(C)=0.875807, N(N)=2E-4, N(O)=1.89711, N(SI)=1.82436
 DEGREES OF FREEDOM 0
T= 2.326902E+03
 BP(GAS)=69.620213, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.490901, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   21 FROM STAGE    1
 H=-9.96006E5, P=1E5, N(C)=3.01883, N(N)=6.784E-4, N(O)=3.84399,
    N(SI)=1.62523
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.142842, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=18.595742, BP(CRISTOBALITE)=69.342396, BP(DIAMOND)=0,
    BP(GRAPHITE)=12.332156, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   21 FROM STAGE    2
 H=-9.27508E5, P=1E5, N(C)=2.23735, N(N)=5.18E-4, N(O)=4.02883, N(SI)=2.59209
 DEGREES OF FREEDOM 0
T= 2.046761E+03
 BP(GAS)=60.555657, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.95068, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
```

```
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.629721, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   21 FROM STAGE    3
 H=-8.02281E5, P=1E5, N(C)=1.64714, N(N)=3.6E-4, N(O)=3.70232, N(SI)=2.85765
 DEGREES OF FREEDOM 0
T= 2.083827E+03
 BP(GAS)=66.903686, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.172894, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.202793, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   21 FROM STAGE    4
 H=17809.2, P=1E5, N(C)=0.877217, N(N)=2E-4, N(O)=1.90413, N(SI)=1.82928
 DEGREES OF FREEDOM 0
T= 2.302569E+03
 BP(GAS)=69.894815, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.483673, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   22 FROM STAGE    1
 H=-9.95358E5, P=1E5, N(C)=2.99203, N(N)=6.784E-4, N(O)=3.84029,
    N(SI)=1.64831
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.220494, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=19.650414, BP(CRISTOBALITE)=69.148215, BP(DIAMOND)=0,
    BP(GRAPHITE)=11.661297, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   22 FROM STAGE    2
 H=-9.27105E5, P=1E5, N(C)=2.20849, N(N)=5.18E-4, N(O)=4.02593, N(SI)=2.61797
 DEGREES OF FREEDOM 0
T= 2.049708E+03
 BP(GAS)=60.802621, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.971114, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.696163, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   22 FROM STAGE    3
 H=-8.04427E5, P=1E5, N(C)=1.64878, N(N)=3.6E-4, N(O)=3.71015, N(SI)=2.86341
 DEGREES OF FREEDOM 0
T= 2.083850E+03
 BP(GAS)=67.004966, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.217743, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.363223, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   22 FROM STAGE    4
 H=15757.7, P=1E5, N(C)=0.878336, N(N)=2E-4, N(O)=1.90947, N(SI)=1.83307
 DEGREES OF FREEDOM 0
T= 2.283845E+03
 BP(GAS)=70.104344, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.479422, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   23 FROM STAGE    1
 H=-9.94784E5, P=1E5, N(C)=2.96867, N(N)=6.784E-4, N(O)=3.83684,
    N(SI)=1.66821
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.280013, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=20.559619, BP(CRISTOBALITE)=68.980974, BP(DIAMOND)=0,
    BP(GRAPHITE)=11.083055, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   23 FROM STAGE    2
 H=-9.26721E5, P=1E5, N(C)=2.18361, N(N)=5.18E-4, N(O)=4.02315, N(SI)=2.64002
 DEGREES OF FREEDOM 0
T= 2.052127E+03
 BP(GAS)=61.009565, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=37.987587, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.748921, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   23 FROM STAGE    3
 H=-8.06062E5, P=1E5, N(C)=1.65008, N(N)=3.6E-4, N(O)=3.71618, N(SI)=2.86785
 DEGREES OF FREEDOM 0
T= 2.083867E+03
 BP(GAS)=67.084737, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.252804, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.485245, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   23 FROM STAGE    4
 H=14197.5, P=1E5, N(C)=0.87921, N(N)=2E-4, N(O)=1.91353, N(SI)=1.83597
 DEGREES OF FREEDOM 0
T= 2.269500E+03
 BP(GAS)=70.264028, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.476822, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   24 FROM STAGE    1
 H=-9.94284E5, P=1E5, N(C)=2.94854, N(N)=6.784E-4, N(O)=3.83371,
    N(SI)=1.68521
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.325561, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=21.335974, BP(CRISTOBALITE)=68.838274, BP(DIAMOND)=0,
    BP(GRAPHITE)=10.589356, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   24 FROM STAGE    2
 H=-9.26367E5, P=1E5, N(C)=2.16234, N(N)=5.18E-4, N(O)=4.02059, N(SI)=2.65869
 DEGREES OF FREEDOM 0
T= 2.054109E+03
 BP(GAS)=61.182133, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.000817, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.790849, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
```

```
 >>> DATA AT ITERATION   24 FROM STAGE    3
 H=-8.07308E5, P=1E5, N(C)=1.65111, N(N)=3.6E-4, N(O)=3.72082, N(SI)=2.87127
 DEGREES OF FREEDOM 0
T= 2.083880E+03
 BP(GAS)=67.147679, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.279965, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.578045, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   24 FROM STAGE    4
 H=13011.1, P=1E5, N(C)=0.879887, N(N)=2E-4, N(O)=1.91662, N(SI)=1.8382
 DEGREES OF FREEDOM 0
T= 2.258539E+03
 BP(GAS)=70.385643, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.475169, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   25 FROM STAGE    1
 H=-9.93853E5, P=1E5, N(C)=2.93135, N(N)=6.784E-4, N(O)=3.83093,
    N(SI)=1.69961
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.360421, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=21.993986, BP(CRISTOBALITE)=68.717389, BP(DIAMOND)=0,
    BP(GRAPHITE)=10.170946, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   25 FROM STAGE    2
 H=-9.26049E5, P=1E5, N(C)=2.1443, N(N)=5.18E-4, N(O)=4.01827, N(SI)=2.67439
 DEGREES OF FREEDOM 0
T= 2.055734E+03
 BP(GAS)=61.325484, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.011422, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.824207, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   25 FROM STAGE    3
 H=-8.08257E5, P=1E5, N(C)=1.65192, N(N)=3.6E-4, N(O)=3.7244, N(SI)=2.87392
 DEGREES OF FREEDOM 0
T= 2.083891E+03
 BP(GAS)=67.197432, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.300888, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.648624, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   25 FROM STAGE    4
 H=12109., P=1E5, N(C)=0.880409, N(N)=2E-4, N(O)=1.91897, N(SI)=1.83989
 DEGREES OF FREEDOM 0
T= 2.250176E+03
 BP(GAS)=70.47823, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.474083, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   26 FROM STAGE    1
 H=-9.93484E5, P=1E5, N(C)=2.91678, N(N)=6.784E-4, N(O)=3.82849,
    N(SI)=1.71175
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.387119, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=22.548384, BP(CRISTOBALITE)=68.615573, BP(DIAMOND)=0,
    BP(GRAPHITE)=9.8184387, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   26 FROM STAGE    2
 H=-9.25767E5, P=1E5, N(C)=2.12908, N(N)=5.18E-4, N(O)=4.01622, N(SI)=2.68754
 DEGREES OF FREEDOM 0
T= 2.057064E+03
 BP(GAS)=61.444184, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.019917, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.850777, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   26 FROM STAGE    3
 H=-8.08981E5, P=1E5, N(C)=1.65255, N(N)=3.6E-4, N(O)=3.72717, N(SI)=2.87596
 DEGREES OF FREEDOM 0
T= 2.083898E+03
 BP(GAS)=67.236826, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.316945, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.702307, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   26 FROM STAGE    4
 H=11422.8, P=1E5, N(C)=0.88081, N(N)=2E-4, N(O)=1.92075, N(SI)=1.84119
 DEGREES OF FREEDOM 0
T= 2.243802E+03
 BP(GAS)=70.548706, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.473348, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   27 FROM STAGE    1
 H=-9.93171E5, P=1E5, N(C)=2.90449, N(N)=6.784E-4, N(O)=3.82638,
    N(SI)=1.72193
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.407584, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=23.013201, BP(CRISTOBALITE)=68.530223, BP(DIAMOND)=0,
    BP(GRAPHITE)=9.5229002, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   27 FROM STAGE    2
 H=-9.25521E5, P=1E5, N(C)=2.11631, N(N)=5.18E-4, N(O)=4.01443, N(SI)=2.69851
 DEGREES OF FREEDOM 0
T= 2.058154E+03
 BP(GAS)=61.542207, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.026721, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.871964, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   27 FROM STAGE    3
 H=-8.09533E5, P=1E5, N(C)=1.65304, N(N)=3.6E-4, N(O)=3.7293, N(SI)=2.87754
```

```
 DEGREES OF FREEDOM 0
T= 2.083905E+03
 BP(GAS)=67.268068, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.329239, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.743144, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   27 FROM STAGE    4
 H=10900.9, P=1E5, N(C)=0.881116, N(N)=2E-4, N(O)=1.92211, N(SI)=1.84217
 DEGREES OF FREEDOM 0
T= 2.238945E+03
 BP(GAS)=70.602347, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.472838, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   28 FROM STAGE    1
 H=-9.92907E5, P=1E5, N(C)=2.89418, N(N)=6.784E-4, N(O)=3.82457,
    N(SI)=1.73042
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.423286, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=23.401312, BP(CRISTOBALITE)=68.458959, BP(DIAMOND)=0,
    BP(GRAPHITE)=9.2761374, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   28 FROM STAGE    2
 H=-9.25308E5, P=1E5, N(C)=2.10564, N(N)=5.18E-4, N(O)=4.01288, N(SI)=2.70763
 DEGREES OF FREEDOM 0
T= 2.059046E+03
 BP(GAS)=61.622967, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.032171, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.888879, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   28 FROM STAGE    3
 H=-8.09954E5, P=1E5, N(C)=1.65342, N(N)=3.6E-4, N(O)=3.73095, N(SI)=2.87876
 DEGREES OF FREEDOM 0
T= 2.083910E+03
 BP(GAS)=67.29288, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.338637, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.774212, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   28 FROM STAGE    4
 H=10503.9, P=1E5, N(C)=0.881351, N(N)=2E-4, N(O)=1.92315, N(SI)=1.84292
 DEGREES OF FREEDOM 0
T= 2.235247E+03
 BP(GAS)=70.643174, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.472477, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   29 FROM STAGE    1
 H=-9.92684E5, P=1E5, N(C)=2.88557, N(N)=6.784E-4, N(O)=3.82302,
    N(SI)=1.73749
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.435345, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=23.724241, BP(CRISTOBALITE)=68.399659, BP(DIAMOND)=0,
    BP(GRAPHITE)=9.0708202, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   29 FROM STAGE    2
 H=-9.25125E5, P=1E5, N(C)=2.09675, N(N)=5.18E-4, N(O)=4.01156, N(SI)=2.71519
 DEGREES OF FREEDOM 0
T= 2.059777E+03
 BP(GAS)=61.689367, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.036539, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.902395, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   29 FROM STAGE    3
 H=-8.10275E5, P=1E5, N(C)=1.65372, N(N)=3.6E-4, N(O)=3.73223, N(SI)=2.8797
 DEGREES OF FREEDOM 0
T= 2.083913E+03
 BP(GAS)=67.312611, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.345811, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.797852, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   29 FROM STAGE    4
 H=10201.8, P=1E5, N(C)=0.88153, N(N)=2E-4, N(O)=1.92393, N(SI)=1.8435
 DEGREES OF FREEDOM 0
T= 2.232430E+03
 BP(GAS)=70.674247, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.472217, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   30 FROM STAGE    1
 H=-9.92498E5, P=1E5, N(C)=2.8784, N(N)=6.784E-4, N(O)=3.82172, N(SI)=1.74335
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.444615, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=23.99212, BP(CRISTOBALITE)=68.350461, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.900504, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   30 FROM STAGE    2
 H=-9.2497E5, P=1E5, N(C)=2.08938, N(N)=5.18E-4, N(O)=4.01043, N(SI)=2.72144
 DEGREES OF FREEDOM 0
T= 2.060375E+03
 BP(GAS)=61.743864, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.040041, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.913208, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   30 FROM STAGE    3
 H=-8.10519E5, P=1E5, N(C)=1.65395, N(N)=3.6E-4, N(O)=3.73322, N(SI)=2.88044
 DEGREES OF FREEDOM 0
T= 2.083916E+03
 BP(GAS)=67.328322, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
```

```
    BP(C1SI1_BETA)=35.351285, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.815841, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   30 FROM STAGE    4
 H=9971.98, P=1E5, N(C)=0.881666, N(N)=2E-4, N(O)=1.92453, N(SI)=1.84393
 DEGREES OF FREEDOM 0
T= 2.230286E+03
 BP(GAS)=70.697899, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.472028, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   31 FROM STAGE    1
 H=-9.92343E5, P=1E5, N(C)=2.87245, N(N)=6.784E-4, N(O)=3.82061,
    N(SI)=1.74821
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.451748, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=24.213745, BP(CRISTOBALITE)=68.309748, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.7595952, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   31 FROM STAGE    2
 H=-9.24838E5, P=1E5, N(C)=2.08327, N(N)=5.18E-4, N(O)=4.00947, N(SI)=2.72659
 DEGREES OF FREEDOM 0
T= 2.060864E+03
 BP(GAS)=61.788519, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.04285, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.921863, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   31 FROM STAGE    3
 H=-8.10706E5, P=1E5, N(C)=1.65413, N(N)=3.6E-4, N(O)=3.73399, N(SI)=2.88101
 DEGREES OF FREEDOM 0
T= 2.083919E+03
 BP(GAS)=67.340845, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.355459, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.829531, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   31 FROM STAGE    4
 H=9797.08, P=1E5, N(C)=0.88177, N(N)=2E-4, N(O)=1.92499, N(SI)=1.84426
 DEGREES OF FREEDOM 0
T= 2.228654E+03
 BP(GAS)=70.715902, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471889, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   32 FROM STAGE    1
 H=-9.92213E5, P=1E5, N(C)=2.86752, N(N)=6.784E-4, N(O)=3.81969,
    N(SI)=1.75221
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.457241, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=24.396675, BP(CRISTOBALITE)=68.276134, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.6432877, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   32 FROM STAGE    2
 H=-9.24728E5, P=1E5, N(C)=2.07822, N(N)=5.18E-4, N(O)=4.00867, N(SI)=2.73083
 DEGREES OF FREEDOM 0
T= 2.061265E+03
 BP(GAS)=61.825057, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.045105, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.928798, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   32 FROM STAGE    3
 H=-8.10849E5, P=1E5, N(C)=1.65427, N(N)=3.6E-4, N(O)=3.73458, N(SI)=2.88145
 DEGREES OF FREEDOM 0
T= 2.083921E+03
 BP(GAS)=67.350836, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.35864, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.83995, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   32 FROM STAGE    4
 H=9663.98, P=1E5, N(C)=0.88185, N(N)=2E-4, N(O)=1.92533, N(SI)=1.84452
 DEGREES OF FREEDOM 0
T= 2.227411E+03
 BP(GAS)=70.729605, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471786, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   33 FROM STAGE    1
 H=-9.92106E5, P=1E5, N(C)=2.86345, N(N)=6.784E-4, N(O)=3.81892,
    N(SI)=1.75551
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.461476, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=24.547354, BP(CRISTOBALITE)=68.248438, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.5474847, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   33 FROM STAGE    2
 H=-9.24635E5, P=1E5, N(C)=2.07406, N(N)=5.18E-4, N(O)=4.008, N(SI)=2.73432
 DEGREES OF FREEDOM 0
T= 2.061592E+03
 BP(GAS)=61.854916, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.046916, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.934356, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   33 FROM STAGE    3
 H=-8.10958E5, P=1E5, N(C)=1.65438, N(N)=3.6E-4, N(O)=3.73504, N(SI)=2.88179
 DEGREES OF FREEDOM 0
T= 2.083922E+03
 BP(GAS)=67.358815, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.361063, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
```

```
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.84788, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   33 FROM STAGE    4
 H=9562.69, P=1E5, N(C)=0.88191, N(N)=2E-4, N(O)=1.9256, N(SI)=1.84471
 DEGREES OF FREEDOM 0
T= 2.226466E+03
 BP(GAS)=70.740036, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471709, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   34 FROM STAGE    1
 H=-9.92018E5, P=1E5, N(C)=2.8601, N(N)=6.784E-4, N(O)=3.81828, N(SI)=1.75822
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.464743, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=24.671238, BP(CRISTOBALITE)=68.225659, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.4687171, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   34 FROM STAGE    2
 H=-9.24557E5, P=1E5, N(C)=2.07064, N(N)=5.18E-4, N(O)=4.00744, N(SI)=2.73718
 DEGREES OF FREEDOM 0
T= 2.061859E+03
 BP(GAS)=61.879288, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.04837, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.938815, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   34 FROM STAGE    3
 H=-8.11041E5, P=1E5, N(C)=1.65446, N(N)=3.6E-4, N(O)=3.7354, N(SI)=2.88206
 DEGREES OF FREEDOM 0
T= 2.083924E+03
 BP(GAS)=67.36519, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.362909, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.853916, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   34 FROM STAGE    4
 H=9485.6, P=1E5, N(C)=0.881956, N(N)=2E-4, N(O)=1.9258, N(SI)=1.84486
 DEGREES OF FREEDOM 0
T= 2.225746E+03
 BP(GAS)=70.747975, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471651, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   35 FROM STAGE    1
 H=-9.91944E5, P=1E5, N(C)=2.85734, N(N)=6.784E-4, N(O)=3.81775,
    N(SI)=1.76044
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.467267, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=24.772923, BP(CRISTOBALITE)=68.206956, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.404063, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   35 FROM STAGE    2
 H=-9.24493E5, P=1E5, N(C)=2.06783, N(N)=5.18E-4, N(O)=4.00698, N(SI)=2.73952
 DEGREES OF FREEDOM 0
T= 2.062077E+03
 BP(GAS)=61.89916, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.049539, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.942393, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   35 FROM STAGE    3
 H=-8.11105E5, P=1E5, N(C)=1.65453, N(N)=3.6E-4, N(O)=3.73568, N(SI)=2.88226
 DEGREES OF FREEDOM 0
T= 2.083924E+03
 BP(GAS)=67.370289, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.364315, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.85851, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   35 FROM STAGE    4
 H=9426.93, P=1E5, N(C)=0.881991, N(N)=2E-4, N(O)=1.92595, N(SI)=1.84497
 DEGREES OF FREEDOM 0
T= 2.225198E+03
 BP(GAS)=70.754019, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471608, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   36 FROM STAGE    1
 H=-9.91884E5, P=1E5, N(C)=2.85508, N(N)=6.784E-4, N(O)=3.8173, N(SI)=1.76227
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.469217, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=24.856262, BP(CRISTOBALITE)=68.191622, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.3510729, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   36 FROM STAGE    2
 H=-9.24439E5, P=1E5, N(C)=2.06553, N(N)=5.18E-4, N(O)=4.00659, N(SI)=2.74144
 DEGREES OF FREEDOM 0
T= 2.062255E+03
 BP(GAS)=61.915348, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.050478, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.945266, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   36 FROM STAGE    3
 H=-8.11153E5, P=1E5, N(C)=1.65458, N(N)=3.6E-4, N(O)=3.7359, N(SI)=2.88243
 DEGREES OF FREEDOM 0
T= 2.083925E+03
 BP(GAS)=67.374368, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.365386, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.862006, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   36 FROM STAGE    4
 H=9382.28, P=1E5, N(C)=0.882018, N(N)=2E-4, N(O)=1.92607, N(SI)=1.84505
```

```
 DEGREES OF FREEDOM 0
T= 2.224780E+03
 BP(GAS)=70.758618, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471575, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   37 FROM STAGE    1
 H=-9.91834E5, P=1E5, N(C)=2.85322, N(N)=6.784E-4, N(O)=3.81694,
    N(SI)=1.76376
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.470726, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=24.924473, BP(CRISTOBALITE)=68.179066, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.3077016, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   37 FROM STAGE    2
 H=-9.24394E5, P=1E5, N(C)=2.06364, N(N)=5.18E-4, N(O)=4.00627, N(SI)=2.743
 DEGREES OF FREEDOM 0
T= 2.062401E+03
 BP(GAS)=61.928524, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.051234, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.947572, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   37 FROM STAGE    3
 H=-8.11191E5, P=1E5, N(C)=1.65462, N(N)=3.6E-4, N(O)=3.73607, N(SI)=2.88255
 DEGREES OF FREEDOM 0
T= 2.083926E+03
 BP(GAS)=67.377634, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.366201, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.864666, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   37 FROM STAGE    4
 H=9348.31, P=1E5, N(C)=0.882038, N(N)=2E-4, N(O)=1.92616, N(SI)=1.84512
 DEGREES OF FREEDOM 0
T= 2.224463E+03
 BP(GAS)=70.762119, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.47155, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   38 FROM STAGE    1
 H=-9.91794E5, P=1E5, N(C)=2.8517, N(N)=6.784E-4, N(O)=3.81664, N(SI)=1.76498
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.471894, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=24.980232, BP(CRISTOBALITE)=68.168799, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.2722466, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   38 FROM STAGE    2
 H=-9.24358E5, P=1E5, N(C)=2.0621, N(N)=5.18E-4, N(O)=4.00601, N(SI)=2.74428
 DEGREES OF FREEDOM 0
T= 2.062519E+03
 BP(GAS)=61.939239, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.051841, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.949425, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   38 FROM STAGE    3
 H=-8.11219E5, P=1E5, N(C)=1.65465, N(N)=3.6E-4, N(O)=3.7362, N(SI)=2.88265
 DEGREES OF FREEDOM 0
T= 2.083926E+03
 BP(GAS)=67.38025, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.366821, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.866691, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   38 FROM STAGE    4
 H=9322.46, P=1E5, N(C)=0.882054, N(N)=2E-4, N(O)=1.92623, N(SI)=1.84517
 DEGREES OF FREEDOM 0
T= 2.224222E+03
 BP(GAS)=70.764782, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471532, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   39 FROM STAGE    1
 H=-9.9176E5, P=1E5, N(C)=2.85046, N(N)=6.784E-4, N(O)=3.81639, N(SI)=1.76598
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.472799, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=25.025761, BP(CRISTOBALITE)=68.160413, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.2432958, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   39 FROM STAGE    2
 H=-9.24327E5, P=1E5, N(C)=2.06084, N(N)=5.18E-4, N(O)=4.00579, N(SI)=2.74533
 DEGREES OF FREEDOM 0
T= 2.062616E+03
 BP(GAS)=61.947946, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.052329, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.950914, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   39 FROM STAGE    3
 H=-8.11241E5, P=1E5, N(C)=1.65467, N(N)=3.6E-4, N(O)=3.73631, N(SI)=2.88273
 DEGREES OF FREEDOM 0
T= 2.083927E+03
 BP(GAS)=67.382345, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.367293, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.868232, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   39 FROM STAGE    4
 H=9302.8, P=1E5, N(C)=0.882065, N(N)=2E-4, N(O)=1.92628, N(SI)=1.8452
 DEGREES OF FREEDOM 0
T= 2.224038E+03
 BP(GAS)=70.766809, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
```

```
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471517, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   40 FROM STAGE    1
 H=-9.91733E5, P=1E5, N(C)=2.84944, N(N)=6.784E-4, N(O)=3.81619,
    N(SI)=1.76679
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.4735, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=25.0629, BP(CRISTOBALITE)=68.15357, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.2196802, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   40 FROM STAGE    2
 H=-9.24302E5, P=1E5, N(C)=2.05981, N(N)=5.18E-4, N(O)=4.00561, N(SI)=2.74618
 DEGREES OF FREEDOM 0
T= 2.062694E+03
 BP(GAS)=61.955017, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.052722, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.95211, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   40 FROM STAGE    3
 H=-8.11257E5, P=1E5, N(C)=1.65469, N(N)=3.6E-4, N(O)=3.73639, N(SI)=2.88279
 DEGREES OF FREEDOM 0
T= 2.083927E+03
 BP(GAS)=67.384025, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.367653, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.869403, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   40 FROM STAGE    4
 H=9287.84, P=1E5, N(C)=0.882074, N(N)=2E-4, N(O)=1.92632, N(SI)=1.84523
 DEGREES OF FREEDOM 0
T= 2.223898E+03
 BP(GAS)=70.768351, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471507, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   41 FROM STAGE    1
 H=-9.9171E5, P=1E5, N(C)=2.84862, N(N)=6.784E-4, N(O)=3.81602, N(SI)=1.76745
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.474045, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=25.093165, BP(CRISTOBALITE)=68.147991, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.2004349, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   41 FROM STAGE    2
 H=-9.24282E5, P=1E5, N(C)=2.05898, N(N)=5.18E-4, N(O)=4.00547, N(SI)=2.74687
 DEGREES OF FREEDOM 0
T= 2.062758E+03
 BP(GAS)=61.960755, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.053038, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.953071, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   41 FROM STAGE    3
 H=-8.1127E5, P=1E5, N(C)=1.65471, N(N)=3.6E-4, N(O)=3.73645, N(SI)=2.88283
 DEGREES OF FREEDOM 0
T= 2.083927E+03
 BP(GAS)=67.385371, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.367926, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.870295, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   41 FROM STAGE    4
 H=9276.47, P=1E5, N(C)=0.882081, N(N)=2E-4, N(O)=1.92635, N(SI)=1.84525
 DEGREES OF FREEDOM 0
T= 2.223792E+03
 BP(GAS)=70.769524, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471498, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   42 FROM STAGE    1
 H=-9.91692E5, P=1E5, N(C)=2.84794, N(N)=6.784E-4, N(O)=3.81589,
    N(SI)=1.76799
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.474468, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=25.117807, BP(CRISTOBALITE)=68.143448, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.1847648, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   42 FROM STAGE    2
 H=-9.24265E5, P=1E5, N(C)=2.05829, N(N)=5.18E-4, N(O)=4.00535, N(SI)=2.74743
 DEGREES OF FREEDOM 0
T= 2.062810E+03
 BP(GAS)=61.96541, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.053292, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.953844, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   42 FROM STAGE    3
 H=-8.1128E5, P=1E5, N(C)=1.65472, N(N)=3.6E-4, N(O)=3.7365, N(SI)=2.88287
 DEGREES OF FREEDOM 0
T= 2.083928E+03
 BP(GAS)=67.386451, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.368134, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.870973, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   42 FROM STAGE    4
 H=9267.82, P=1E5, N(C)=0.882086, N(N)=2E-4, N(O)=1.92637, N(SI)=1.84527
 DEGREES OF FREEDOM 0
T= 2.223711E+03
 BP(GAS)=70.770415, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471492, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
```

```
 ================================
 >>> DATA AT ITERATION   43 FROM STAGE    1
 H=-9.91677E5, P=1E5, N(C)=2.84739, N(N)=6.784E-4, N(O)=3.81578,
    N(SI)=1.76843
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.474796, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=25.137856, BP(CRISTOBALITE)=68.13975, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.1720159, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   43 FROM STAGE    2
 H=-9.24251E5, P=1E5, N(C)=2.05774, N(N)=5.18E-4, N(O)=4.00525, N(SI)=2.74789
 DEGREES OF FREEDOM 0
T= 2.062852E+03
 BP(GAS)=61.969183, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.053497, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.954465, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   43 FROM STAGE    3
 H=-8.11287E5, P=1E5, N(C)=1.65473, N(N)=3.6E-4, N(O)=3.73654, N(SI)=2.8829
 DEGREES OF FREEDOM 0
T= 2.083928E+03
 BP(GAS)=67.387317, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.368292, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.871488, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   43 FROM STAGE    4
 H=9261.25, P=1E5, N(C)=0.88209, N(N)=2E-4, N(O)=1.92638, N(SI)=1.84528
 DEGREES OF FREEDOM 0
T= 2.223650E+03
 BP(GAS)=70.771093, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471487, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   44 FROM STAGE    1
 H=-9.91665E5, P=1E5, N(C)=2.84694, N(N)=6.784E-4, N(O)=3.81569,
    N(SI)=1.76878
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.475052, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=25.154154, BP(CRISTOBALITE)=68.136743, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.1616514, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   44 FROM STAGE    2
 H=-9.2424E5, P=1E5, N(C)=2.05729, N(N)=5.18E-4, N(O)=4.00517, N(SI)=2.74826
 DEGREES OF FREEDOM 0
T= 2.062886E+03
 BP(GAS)=61.972241, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.053661, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.954965, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   44 FROM STAGE    3
 H=-8.11293E5, P=1E5, N(C)=1.65474, N(N)=3.6E-4, N(O)=3.73657, N(SI)=2.88292
 DEGREES OF FREEDOM 0
T= 2.083928E+03
 BP(GAS)=67.388011, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.368412, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.87188, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   44 FROM STAGE    4
 H=9256.25, P=1E5, N(C)=0.882093, N(N)=2E-4, N(O)=1.9264, N(SI)=1.84529
 DEGREES OF FREEDOM 0
T= 2.223603E+03
 BP(GAS)=70.771609, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471484, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   45 FROM STAGE    1
 H=-9.91655E5, P=1E5, N(C)=2.84658, N(N)=6.784E-4, N(O)=3.81561,
    N(SI)=1.76907
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.475251, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=25.167395, BP(CRISTOBALITE)=68.134299, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.1532312, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   45 FROM STAGE    2
 H=-9.24231E5, P=1E5, N(C)=2.05692, N(N)=5.18E-4, N(O)=4.0051, N(SI)=2.74856
 DEGREES OF FREEDOM 0
T= 2.062914E+03
 BP(GAS)=61.974717, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.053794, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.955366, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   45 FROM STAGE    3
 H=-8.11297E5, P=1E5, N(C)=1.65474, N(N)=3.6E-4, N(O)=3.73659, N(SI)=2.88294
 DEGREES OF FREEDOM 0
T= 2.083928E+03
 BP(GAS)=67.388569, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.368503, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.872177, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   45 FROM STAGE    4
 H=9252.46, P=1E5, N(C)=0.882096, N(N)=2E-4, N(O)=1.92641, N(SI)=1.8453
 DEGREES OF FREEDOM 0
T= 2.223568E+03
 BP(GAS)=70.772, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471481, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   46 FROM STAGE    1
```

```
 H=-9.91647E5, P=1E5, N(C)=2.84628, N(N)=6.784E-4, N(O)=3.81555,
    N(SI)=1.76931
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.475405, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=25.178145, BP(CRISTOBALITE)=68.132315, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.1463948, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   46 FROM STAGE    2
 H=-9.24223E5, P=1E5, N(C)=2.05662, N(N)=5.18E-4, N(O)=4.00505, N(SI)=2.7488
 DEGREES OF FREEDOM 0
T= 2.062937E+03
 BP(GAS)=61.976721, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.0539, BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0,
    BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0,
    BP(SIO2_LIQUID)=65.955689, BP(SI_L)=0, BP(SI_S)=0, BP(TRIDYMITE)=0,
    BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   46 FROM STAGE    3
 H=-8.113E5, P=1E5, N(C)=1.65475, N(N)=3.6E-4, N(O)=3.73661, N(SI)=2.88295
 DEGREES OF FREEDOM 0
T= 2.083928E+03
 BP(GAS)=67.389016, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.368572, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.872403, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   46 FROM STAGE    4
 H=9249.57, P=1E5, N(C)=0.882097, N(N)=2E-4, N(O)=1.92642, N(SI)=1.8453
 DEGREES OF FREEDOM 0
T= 2.223541E+03
 BP(GAS)=70.772298, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471479, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   47 FROM STAGE    1
 H=-9.9164E5, P=1E5, N(C)=2.84604, N(N)=6.784E-4, N(O)=3.8155, N(SI)=1.7695
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.475526, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=25.186868, BP(CRISTOBALITE)=68.130704, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.1408477, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   47 FROM STAGE    2
 H=-9.24217E5, P=1E5, N(C)=2.05638, N(N)=5.18E-4, N(O)=4.00501, N(SI)=2.749
 DEGREES OF FREEDOM 0
T= 2.062955E+03
 BP(GAS)=61.978344, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.053986, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.955949, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   47 FROM STAGE    3
 H=-8.11303E5, P=1E5, N(C)=1.65475, N(N)=3.6E-4, N(O)=3.73663, N(SI)=2.88296
 DEGREES OF FREEDOM 0
T= 2.083928E+03
 BP(GAS)=67.389375, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.368625, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.872575, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   47 FROM STAGE    4
 H=9247.39, P=1E5, N(C)=0.882099, N(N)=2E-4, N(O)=1.92642, N(SI)=1.84531
 DEGREES OF FREEDOM 0
T= 2.223520E+03
 BP(GAS)=70.772524, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471478, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   48 FROM STAGE    1
 H=-9.91635E5, P=1E5, N(C)=2.84585, N(N)=6.784E-4, N(O)=3.81546,
    N(SI)=1.76965
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.47562, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=25.193941, BP(CRISTOBALITE)=68.129398, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.1363492, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   48 FROM STAGE    2
 H=-9.24212E5, P=1E5, N(C)=2.05618, N(N)=5.18E-4, N(O)=4.00497, N(SI)=2.74916
 DEGREES OF FREEDOM 0
T= 2.062970E+03
 BP(GAS)=61.979656, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.054055, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.956158, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   48 FROM STAGE    3
 H=-8.11305E5, P=1E5, N(C)=1.65475, N(N)=3.6E-4, N(O)=3.73664, N(SI)=2.88297
 DEGREES OF FREEDOM 0
T= 2.083928E+03
 BP(GAS)=67.389663, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.368665, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.872705, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   48 FROM STAGE    4
 H=9245.73, P=1E5, N(C)=0.8821, N(N)=2E-4, N(O)=1.92643, N(SI)=1.84531
 DEGREES OF FREEDOM 0
T= 2.223505E+03
 BP(GAS)=70.772695, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471476, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   49 FROM STAGE    1
 H=-9.91631E5, P=1E5, N(C)=2.84569, N(N)=6.784E-4, N(O)=3.81543,
    N(SI)=1.76978
 DEGREES OF FREEDOM 0
```

```
T= 1.785827E+03
 BP(GAS)=43.475694, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=25.199675, BP(CRISTOBALITE)=68.128339, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.132703, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   49 FROM STAGE    2
 H=-9.24208E5, P=1E5, N(C)=2.05603, N(N)=5.18E-4, N(O)=4.00494, N(SI)=2.74929
 DEGREES OF FREEDOM 0
T= 2.062982E+03
 BP(GAS)=61.980717, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.054111, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.956325, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   49 FROM STAGE    3
 H=-8.11306E5, P=1E5, N(C)=1.65475, N(N)=3.6E-4, N(O)=3.73665, N(SI)=2.88298
 DEGREES OF FREEDOM 0
T= 2.083928E+03
 BP(GAS)=67.389894, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.368695, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.872804, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   49 FROM STAGE    4
 H=9244.47, P=1E5, N(C)=0.8821, N(N)=2E-4, N(O)=1.92643, N(SI)=1.84531
 DEGREES OF FREEDOM 0
T= 2.223493E+03
 BP(GAS)=70.772825, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471475, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
 >>> DATA AT ITERATION   50 FROM STAGE    1
 H=-9.91627E5, P=1E5, N(C)=2.84556, N(N)=6.784E-4, N(O)=3.8154, N(SI)=1.76988
 DEGREES OF FREEDOM 0
T= 1.785827E+03
 BP(GAS)=43.475751, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=25.204319, BP(CRISTOBALITE)=68.127481, BP(DIAMOND)=0,
    BP(GRAPHITE)=8.129749, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   50 FROM STAGE    2
 H=-9.24205E5, P=1E5, N(C)=2.0559, N(N)=5.18E-4, N(O)=4.00492, N(SI)=2.7494
 DEGREES OF FREEDOM 0
T= 2.062992E+03
 BP(GAS)=61.981574, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=38.054155, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=65.95646, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   50 FROM STAGE    3
 H=-8.11307E5, P=1E5, N(C)=1.65476, N(N)=3.6E-4, N(O)=3.73665, N(SI)=2.88298
 DEGREES OF FREEDOM 0
T= 2.083928E+03
 BP(GAS)=67.39008, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0,
    BP(C1SI1_BETA)=35.368718, BP(CRISTOBALITE)=0, BP(DIAMOND)=0,
    BP(GRAPHITE)=0, BP(GRAPHITE_L)=0, BP(N4SI3_S)=0, BP(QUARTZ)=0,
    BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=57.872879, BP(SI_L)=0, BP(SI_S)=0,
    BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0, BP(TRIDYMITE_S3)=0
 >>> DATA AT ITERATION   50 FROM STAGE    4
 H=9243.51, P=1E5, N(C)=0.882101, N(N)=2E-4, N(O)=1.92643, N(SI)=1.84532
 DEGREES OF FREEDOM 0
T= 2.223484E+03
 BP(GAS)=70.772924, BP(BETA_QUARTZ)=0, BP(C1SI1_ALPHA)=0, BP(C1SI1_BETA)=0,
    BP(CRISTOBALITE)=0, BP(DIAMOND)=0, BP(GRAPHITE)=0, BP(GRAPHITE_L)=0,
    BP(N4SI3_S)=0, BP(QUARTZ)=0, BP(QUARTZ_S2)=0, BP(SIO2_LIQUID)=0,
    BP(SI_L)=22.471475, BP(SI_S)=0, BP(TRIDYMITE)=0, BP(TRIDYMITE_S2)=0,
    BP(TRIDYMITE_S3)=0
 ================================
REACTOR: @@ Use POLY-3 to list the constitution in each segment
REACTOR: GO P-3
POLY_3: L-E
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =  1004, label A0  , database: SSUB5

 Conditions:
 H=9243.51, P=1E5, N(C)=0.882101, N(N)=2E-4, N(O)=1.92643, N(SI)=1.84532
 DEGREES OF FREEDOM 0

 Temperature   2223.48 K (  1950.33 C),  Pressure  1.000000E+05
 Number of moles of components  4.65405E+00,  Mass in grams  9.32444E+01
 Total Gibbs energy -1.35902E+06,  Enthalpy  9.24351E+03,  Volume  3.56321E-01

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       8.8210E-01  1.1363E-01 5.0909E-03 -9.7618E+04 SER
 N                       2.0000E-04  3.0044E-05 8.4815E-09 -3.4359E+05 SER
 O                       1.9264E+00  3.3054E-01 1.4658E-13 -5.4632E+05 SER
 SI                      1.8453E+00  5.5581E-01 1.5640E-03 -1.1944E+05 SER

 GAS                         Status ENTERED     Driving force  0.0000E+00
 Moles 3.8539E+00, Mass 7.0773E+01, Volume fraction 1.0000E+00  Mass fractions:
 O   4.35491E-01  SI  4.14766E-01  C   1.49703E-01  N   3.95829E-05
 Constitution:
 O1SI1  5.41812E-01  C1O2   2.03424E-05  C      2.35255E-10  O2     9.66134E-14
 C1O1   4.57645E-01  O2SI1  1.70445E-06  N1O1   7.37237E-11
 SI     4.69570E-04  C1SI1  3.44134E-09  C3     4.10874E-12
 N2     5.18835E-05  O      9.67006E-10  C2     3.46774E-12

 SI_L                        Status ENTERED     Driving force  0.0000E+00
 Moles 8.0012E-01, Mass 2.2471E+01, Volume fraction 0.0000E+00  Mass fractions:
 SI  1.00000E+00  C   0.00000E+00  O   0.00000E+00  N   0.00000E+00
POLY_3: @@ This equilibrium is valid for the fourth segment. Note it is
POLY_3: @@ identified with number 1004. The other have numbers 1001,
POLY_3: @@ 1002 and 1003.
POLY_3:
POLY_3: go sys
SYS: set-inter
SYS:
```

tcex25

About Linked: Fri Feb 16 15:22:08 2018

```
SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex25\tcex25.TCM"SYS: set-echo
SYS:
SYS: @@ Simulating the refinement of steel
SYS:
SYS: @@ This example is based on a typical steel refining process.
SYS: @@ Raw iron used to produce steel usually has high carbon and
SYS: @@ silicon content, which is why oxygen is blown into the
SYS: @@ furnace to burn off carbon. Lime (CaO) is added to form a
SYS: @@ slag with silica, and the slag can be removed. Alloying
SYS: @@ elements, such as Mn, Ni, Cr and V are added to produce
SYS: @@ the desired steel. Since the reaction between O and C
SYS: @@ increases the temperature, scrap iron is added to keep
SYS: @@ the temperature constant (it is assumed the furnace is
SYS: @@ isolated and no heat is lost to the environment).
SYS:
SYS: @@ This example simulates blowing oxygen into a liquid steel
SYS: @@ of  one metric ton (1e6 grams) with 4 w/o C, 2 w/o Si and
SYS: @@ 1 w/o Mn. 100 moles of CaO (equivalent to 5.6 kg) is added.
SYS: @@ Keeping the enthalpy constant is the way to simulate the
SYS: @@ isolation of the furnace. The oxygen reacts with carbon
SYS: @@ and increases the temperature. After blowing a certain
SYS: @@ amount of oxygen, scrap iron is added to keep the
SYS: @@ temperature constant.
SYS:
SYS: @@ Note that a SLAG database license is required to run
SYS: @@ the example.
SYS:
SYS: set-log ex25,,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: @@ In this example we use data from the SLAG database
TDB_TCFE9: sw slag4
   ... the command in full is SWITCH_DATABASE
 Current database: Fe-containing Slag  v4.1

 FE                     O  DEFINED
 FEOLIQ  REJECTED
TDB_SLAG4: d-sys ca si mn c
   ... the command in full is DEFINE_SYSTEM
 CA                     SI                     MN
 C  DEFINED
TDB_SLAG4: l-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENT/: CONSTITUENT
 GAS:G       :C1O1 C1O2 O2:
  > The gaseous mixture is handled by the ideal gas model
 FE_LIQUID:L :C CA FE MN O SI:
  > Fe-rich liquid phase (dilute solution for other elements)
 SLAG:L      :A0_01_C00C04_12_SIO2 A0_01_C00C10_23_FE2O3 A0_01_C00C16_11_FEO
  A0_01_C00C22_11_MNO A0_01_C00C27_11_CAO A0_01_C04C10_SIFE
  A0_01_C04C16_SIFE A0_01_C04C22_SIMN A0_01_C04C27_SICA A0_01_C10C16_FEFE
  A0_01_C10C22_FEMN A0_01_C10C27_FECA A0_01_C16C22_FEMN A0_01_C16C27_FECA
  A0_01_C22C27_MNCA:
  > Slag phase handled by Kapoor-Frohberg-Gaye Quasichemical Cell Model
 CAO         :CAO:
  > This is pure CaO_Lime phase [CaO]
 FEO         :FEO:
  > This is pure FeO_Wustite phase [FeO]
 FE2O3       :FE2O3:
  > This is pure Fe2O3_Hematite phase [Fe2O3]
 FE3O4       :FE3O4:
  > This is pure Fe3O4_Magnetite phase [Fe3O4]
 MNO         :MNO:
  > This is pure MnO_Manganosite phase [MnO]
 SIO2        :SIO2:
  > This is tridymite or cristobalite (in the SLAG-stable T range)
 CA3O3_SIO2  :CAO:SIO2:
  > This is pure Ca3SiO5 phase [3CaO-SiO2]
 CA2O2_SIO2  :CAO:SIO2:
  > This is pure Ca2SiO4 phase [2CaO-SiO2]
 CA3O3_SI2O4 :CAO:SIO2:
  > This is pure Ca3Si2O7 phase [3CaO-2SiO2]
 CAO_SIO2    :CAO:SIO2:
  > This is pure CaSiO3 phase [CaO-SiO2]
 FE2O2_SIO2  :FEO:SIO2:
  > This is pure Fe2SiO4 phase [2FeO-SiO2]
 MN2O2_SIO2  :MNO:SIO2:
  > This is pure Mn2SiO4 phase [2MnO-SiO2]
 MNO_SIO2    :MNO:SIO2:
  > This is pure MnSiO3 phase [MnO-SiO2]
 GRAPHITE    :C:
TDB_SLAG4: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'SLAG2 (2006): TCS Fe-Containing Slag Database, V2.3, owned and provided
      by Thermo-Calc Software.'
  'L Kjellqvist (2013), unpublished work; Fe3O4 stability'
  'TCMP2 (2009): TCS Materials Processing Database, V2.5, owned and provided
      by Thermo-Calc Software.'
 -OK-
```

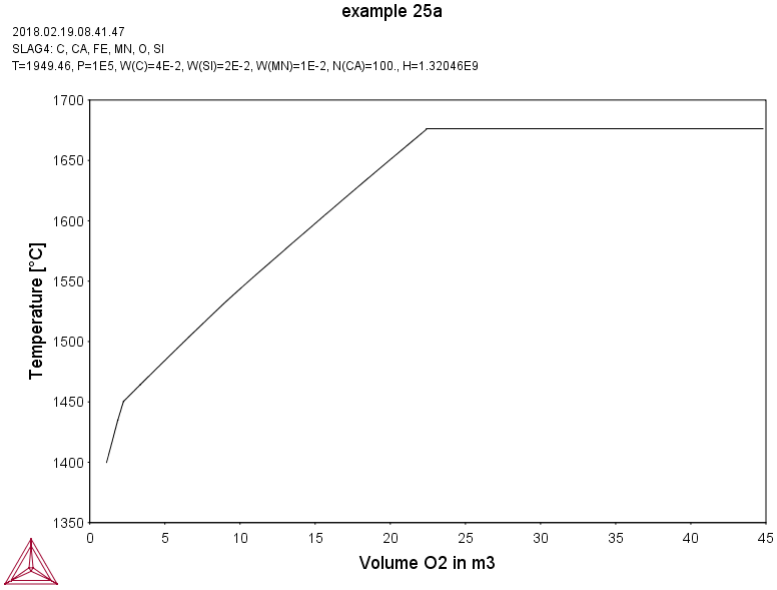
```
TDB_SLAG4: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ Assume we have one ton (1e6 gram) liquid steel with a
POLY_3: @@ composition set of 4 w/o C, 2 w/o Si and 1 w/o Mn.
POLY_3: s-c t=1673,p=1e5,b(fe)=1e6,w(c)=.04,w(si)=.02,w(mn)=.01
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1673, P=1E5, B(FE)=1E6, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2
 DEGREES OF FREEDOM 2
POLY_3:Hit RETURN to continue
POLY_3: @@ To remove Si, add a small amount of top slag consisting of
POLY_3: @@ pure lime (CaO), 5.6 kg equivalent to 100 moles of CaO
POLY_3: s-i-a n(cao)=100
   ... the command in full is SET_INPUT_AMOUNTS
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1673, P=1E5, B(FE)=1E6, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100,
    N(O)=100
 DEGREES OF FREEDOM 0
POLY_3:Hit RETURN to continue
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          4030 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       1 s, total time     1  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: SLAG4

 Conditions:
 T=1673, P=1E5, B(FE)=1E6, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100,
    N(O)=100
 DEGREES OF FREEDOM 0

 Temperature   1673.00 K (  1399.85 C),  Pressure  1.000000E+05
 Number of moles of components  2.26739E+04,  Mass in grams  1.08130E+06
 Total Gibbs energy -2.19006E+09,  Enthalpy  1.32046E+09,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       3.6010E+03  4.0000E-02 7.5454E-02 -3.5947E+04 SER
 CA                      1.0000E+02  3.7065E-03 1.4244E-08 -2.5131E+05 SER
 FE                      1.7906E+04  9.2481E-01 7.1047E-04 -1.0084E+05 SER
 MN                      1.9682E+02  1.0000E-02 5.1231E-06 -1.6945E+05 SER
 O                       1.0000E+02  1.4796E-03 6.6380E-17 -5.1817E+05 SER
 SI                      7.7002E+02  2.0000E-02 1.3697E-06 -1.8780E+05 SER

 FE_LIQUID                   Status ENTERED     Driving force  0.0000E+00
 Moles 2.2474E+04, Mass 1.0757E+06, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.29634E-01  SI  2.01042E-02  CA  6.94868E-07
 C   4.02085E-02  MN  1.00521E-02  O   2.36693E-07

 CAO                         Status ENTERED     Driving force  0.0000E+00
 Moles 1.9995E+02, Mass 5.6064E+03, Volume fraction 0.0000E+00  Mass fractions:
 CA  7.14696E-01  C   0.00000E+00  FE  0.00000E+00
 O   2.85304E-01  MN  0.00000E+00  SI  0.00000E+00

 CA3O3_SIO2                  Status ENTERED     Driving force  0.0000E+00
 Moles 1.2313E-02, Mass 3.1236E-01, Volume fraction 0.0000E+00  Mass fractions:
 CA  5.26617E-01  SI  1.23010E-01  FE  0.00000E+00
 O   3.50373E-01  C   0.00000E+00  MN  0.00000E+00
POLY_3:Hit RETURN to continue
POLY_3: l-st ph
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 CAO                     ENTERED      0.000000E+00    1.999545E+02
 CA3O3_SIO2              ENTERED      0.000000E+00    1.231298E-02
 FE_LIQUID               ENTERED      0.000000E+00    2.247397E+04
 CA2O2_SIO2              ENTERED     -1.474286E-01    0.000000E+00
 GRAPHITE                ENTERED     -1.870471E-01    0.000000E+00
 SLAG#1                  ENTERED     -3.283110E-01    0.000000E+00
 SLAG#2                  ENTERED     -3.283110E-01    0.000000E+00
 CA3O3_SI2O4             ENTERED     -4.942106E-01    0.000000E+00
 CAO_SIO2                ENTERED     -1.019253E+00    0.000000E+00
 GAS                     ENTERED     -2.389247E+00    0.000000E+00
 SIO2                    ENTERED     -3.679778E+00    0.000000E+00
 MNO_SIO2                ENTERED     -3.699744E+00    0.000000E+00
 MN2O2_SIO2              ENTERED     -3.772584E+00    0.000000E+00
 ENTERED PHASES WITH DRIVING FORCE LESS THAN   -4.566408E+00
 MNO FE2O2_SIO2 FEO FE3O4 FE2O3
POLY_3:Hit RETURN to continue
POLY_3: @@ The steel bath is insulated so no heat disappears while
POLY_3: @@ blowing oxygen. This means that the enthalpy of the system
POLY_3: @@ is constant and the temperature may increase. Set these
POLY_3: @@ conditions
POLY_3:
POLY_3: s-c h
   ... the command in full is SET_CONDITION
Value /1.32045762E+09/:
POLY_3: s-c t=none
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 P=1E5, B(FE)=1E6, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100, N(O)=100,
    H=1.32046E9
 DEGREES OF FREEDOM 0
POLY_3:Hit RETURN to continue
POLY_3: @@ When calculated, it should get exactly the same temperature.
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
     6 ITS,  CPU TIME USED   2 SECONDS
POLY_3: sh t
   ... the command in full is SHOW_VALUE
 T=1673.
POLY_3: @@ The same equilibrium calculated with different conditions
POLY_3: l-e
```

```
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: SLAG4

 Conditions:
 P=1E5, B(FE)=1E6, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100, N(O)=100,
    H=1.32046E9
 DEGREES OF FREEDOM 0

 Temperature   1673.00 K (  1399.85 C),  Pressure  1.000000E+05
 Number of moles of components  2.26739E+04,  Mass in grams  1.08130E+06
 Total Gibbs energy -2.19006E+09,  Enthalpy  1.32046E+09,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       3.6010E+03  4.0000E-02 7.5454E-02 -3.5947E+04 SER
 CA                      1.0000E+02  3.7065E-03 1.4244E-08 -2.5131E+05 SER
 FE                      1.7906E+04  9.2481E-01 7.1047E-04 -1.0084E+05 SER
 MN                      1.9682E+02  1.0000E-02 5.1231E-06 -1.6945E+05 SER
 O                       1.0000E+02  1.4796E-03 6.6380E-17 -5.1817E+05 SER
 SI                      7.7002E+02  2.0000E-02 1.3697E-06 -1.8780E+05 SER

 FE_LIQUID                   Status ENTERED     Driving force  0.0000E+00
 Moles 2.2474E+04, Mass 1.0757E+06, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.29634E-01  SI  2.01042E-02  CA  6.94868E-07
 C   4.02085E-02  MN  1.00521E-02  O   2.36693E-07

 CAO                         Status ENTERED     Driving force  0.0000E+00
 Moles 1.9995E+02, Mass 5.6064E+03, Volume fraction 0.0000E+00  Mass fractions:
 CA  7.14696E-01  C   0.00000E+00  FE  0.00000E+00
 O   2.85304E-01  MN  0.00000E+00  SI  0.00000E+00

 CA3O3_SIO2                  Status ENTERED     Driving force  0.0000E+00
 Moles 1.2313E-02, Mass 3.1236E-01, Volume fraction 0.0000E+00  Mass fractions:
 CA  5.26617E-01  SI  1.23010E-01  FE  0.00000E+00
 O   3.50373E-01  C   0.00000E+00  MN  0.00000E+00
POLY_3:Hit RETURN to continue
POLY_3: @@ Now set the oxygen content as independent variable and blow
POLY_3: @@ up to 2000 moles of O (i.e. 1000 moles of O2 i.e. 22.4 m3)
POLY_3:
POLY_3: s-a-v 1
   ... the command in full is SET_AXIS_VARIABLE
Condition /NONE/: n(o)
Min value /0/: 100
Max value /1/: 2000
Increment /47.5/: 100
POLY_3: save tcex25 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    100.000
...OK

 Phase Region from    100.000     for:
     FE_LIQUID
     CA3O3_SIO2
     CAO
 Global check of removing phase at  1.66663E+02
 Calculated     3 equilibria

 Phase Region from    166.663     for:
     FE_LIQUID
     CA3O3_SIO2
 Global check of adding phase at  1.66799E+02
 Calculated     3 equilibria

 Phase Region from    166.799     for:
     FE_LIQUID
     CA2O2_SIO2
     CA3O3_SIO2
 Global check of removing phase at  2.00157E+02
 Calculated     4 equilibria

 Phase Region from    200.157     for:
     FE_LIQUID
     CA2O2_SIO2
 Global check of adding phase at  2.02167E+02
 Calculated     3 equilibria

 Phase Region from    202.167     for:
     GAS
     FE_LIQUID
     CA2O2_SIO2
 Global test at  1.00000E+03 .... OK
 Global test at  2.00000E+03 .... OK
 Terminating at    2000.00
 Calculated    21 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex25\tcex
 25.POLY3
POLY_3: @@ Sometimes error 1614 dispalys. It means all conditions
POLY_3: @@ are not fullfilled. Try to start with more oxygen.
POLY_3:
POLY_3: read tcex25
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3: s-c n(o)
   ... the command in full is SET_CONDITION
Value /100/: 200
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated          4030 grid points in             0 s
    94 ITS,  CPU TIME USED   1 SECONDS
POLY_3: l-e,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: SLAG4

 Conditions:
 P=1E5, B(FE)=1E6, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100, N(O)=200,
    H=1.32046E9
 DEGREES OF FREEDOM 0
```

```
 Temperature   1723.42 K (  1450.27 C),  Pressure  1.000000E+05
 Number of moles of components  2.27812E+04,  Mass in grams  1.08302E+06
 Total Gibbs energy -2.34831E+09,  Enthalpy  1.32046E+09,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       3.6068E+03  4.0000E-02 6.5488E-02 -3.9060E+04 SER
 CA                      1.0000E+02  3.7006E-03 1.5356E-09 -2.9081E+05 SER
 FE                      1.7906E+04  9.2334E-01 6.2289E-04 -1.0577E+05 SER
 MN                      1.9713E+02  1.0000E-02 4.3101E-06 -1.7703E+05 SER
 O                       2.0000E+02  2.9545E-03 7.6249E-16 -4.9881E+05 SER
 SI                      7.7124E+02  2.0000E-02 1.2968E-06 -1.9424E+05 SER

 FE_LIQUID                   Status ENTERED     Driving force  0.0000E+00
 Moles 2.2431E+04, Mass 1.0744E+06, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.30742E-01  SI  1.88553E-02  O   2.34486E-06
 C   4.03204E-02  MN  1.00801E-02  CA  1.80134E-08

 CA2O2_SIO2                  Status ENTERED     Driving force  0.0000E+00
 Moles 3.4836E+02, Mass 8.5714E+03, Volume fraction 0.0000E+00  Mass fractions:
 CA  4.65382E-01  SI  1.63060E-01  FE  0.00000E+00
 O   3.71558E-01  C   0.00000E+00  MN  0.00000E+00

 CA3O3_SIO2                  Status ENTERED     Driving force  0.0000E+00
 Moles 1.4085E+00, Mass 3.5732E+01, Volume fraction 0.0000E+00  Mass fractions:
 CA  5.26617E-01  SI  1.23010E-01  FE  0.00000E+00
 O   3.50373E-01  C   0.00000E+00  MN  0.00000E+00
POLY_3:Hit RETURN to continue
POLY_3: @@ if still trouble, add that gas should be stable
POLY_3: @@ (gas dissolves all) by increasing oxygen content
POLY_3: l-st ph
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 CA3O3_SIO2              ENTERED      0.000000E+00    1.408525E+00
 CA2O2_SIO2              ENTERED      0.000000E+00    3.483550E+02
 FE_LIQUID               ENTERED      0.000000E+00    2.243144E+04
 SLAG#2                  ENTERED     -1.466609E-01    0.000000E+00
 SLAG#1                  ENTERED     -1.466609E-01    0.000000E+00
 CA3O3_SI2O4             ENTERED     -2.500340E-01    0.000000E+00
 GRAPHITE                ENTERED     -2.698781E-01    0.000000E+00
 CAO                     ENTERED     -4.788199E-01    0.000000E+00
 CAO_SIO2                ENTERED     -6.202161E-01    0.000000E+00
 GAS                     ENTERED     -1.307472E+00    0.000000E+00
 SIO2                    ENTERED     -2.641471E+00    0.000000E+00
 MNO_SIO2                ENTERED     -2.764555E+00    0.000000E+00
 MN2O2_SIO2              ENTERED     -2.883913E+00    0.000000E+00
 ENTERED PHASES WITH DRIVING FORCE LESS THAN   -3.757734E+00
 MNO FE2O2_SIO2 FEO FE3O4 FE2O3
POLY_3: c-st p gas
   ... the command in full is CHANGE_STATUS
Status: /ENTERED/:
Start value, number of mole formula units /0/: 1
POLY_3: s-c n(o)=300
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated          4030 grid points in             0 s
    39 ITS,  CPU TIME USED   2 SECONDS
POLY_3: l-e,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: SLAG4

 Conditions:
 P=1E5, B(FE)=1E6, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100, N(O)=300,
    H=1.32046E9
 DEGREES OF FREEDOM 0

 Temperature   1737.41 K (  1464.26 C),  Pressure  1.000000E+05
 Number of moles of components  2.28885E+04,  Mass in grams  1.08474E+06
 Total Gibbs energy -2.42506E+09,  Enthalpy  1.32046E+09,  Volume  1.41371E+01

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       3.6125E+03  4.0000E-02 5.9861E-02 -4.0675E+04 SER
 CA                      1.0000E+02  3.6947E-03 1.1355E-11 -3.6405E+05 SER
 FE                      1.7906E+04  9.2188E-01 6.0707E-04 -1.0700E+05 SER
 MN                      1.9745E+02  1.0000E-02 4.1968E-06 -1.7886E+05 SER
 O                       3.0000E+02  4.4248E-03 1.1813E-14 -4.6327E+05 SER
 SI                      7.7247E+02  2.0000E-02 1.2680E-06 -1.9614E+05 SER

 GAS                         Status ENTERED     Driving force  0.0000E+00
 Moles 1.9574E+02, Mass 2.7414E+03, Volume fraction 1.0000E+00  Mass fractions:
 O   5.71227E-01  SI  0.00000E+00  FE  0.00000E+00
 C   4.28773E-01  MN  0.00000E+00  CA  0.00000E+00
 Constitution:
 C1O1  9.99844E-01  C1O2  1.55552E-04  O2    2.65151E-16

 FE_LIQUID                   Status ENTERED     Driving force  0.0000E+00
 Moles 2.2343E+04, Mass 1.0734E+06, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.31631E-01  SI  1.89033E-02  O   3.16146E-05
 C   3.93280E-02  MN  1.01058E-02  CA  8.34231E-13

 CA2O2_SIO2                  Status ENTERED     Driving force  0.0000E+00
 Moles 3.5000E+02, Mass 8.6119E+03, Volume fraction 0.0000E+00  Mass fractions:
 CA  4.65382E-01  SI  1.63060E-01  FE  0.00000E+00
 O   3.71558E-01  C   0.00000E+00  MN  0.00000E+00
POLY_3:Hit RETURN to continue
POLY_3: save tcex25 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    300.000
...OK

 Phase Region from    300.000     for:
     GAS
     FE_LIQUID
     CA2O2_SIO2
```

```
 Global test at  1.10000E+03 .... OK
 Terminating at    2000.00
 Calculated    20 equilibria

 Phase Region from    300.000     for:
     GAS
     FE_LIQUID
     CA2O2_SIO2
 Global check of removing phase at  2.02167E+02
 Calculated     3 equilibria

 Phase Region from    202.167     for:
     FE_LIQUID
     CA2O2_SIO2
 Global check of adding phase at  2.00157E+02
 Calculated     3 equilibria

 Phase Region from    200.157     for:
     FE_LIQUID
     CA2O2_SIO2
     CA3O3_SIO2
 Global check of removing phase at  1.66799E+02
 Calculated     4 equilibria

 Phase Region from    166.799     for:
     FE_LIQUID
     CA3O3_SIO2
 Global check of adding phase at  1.66663E+02
 Calculated     3 equilibria

 Phase Region from    166.663     for:
     FE_LIQUID
     CA3O3_SIO2
     CAO
 Terminating at    100.000
 Calculated     4 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex25\tcex
 25.POLY3
POLY_3:
POLY_3: @@ The calculation up to 2000 moles is saved to file.
POLY_3: @@ Now change the conditions and start adding scrap to
POLY_3: @@ keep the temperature constant. However, the current
POLY_3: @@ equilibrium is at 100 moles of O so we must first
POLY_3: @@ make an interactive calculation at 2000 moles.
POLY_3:
POLY_3: read tcex25
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3: s-c n(o)
   ... the command in full is SET_CONDITION
Value /300/: 2005
POLY_3: @@ Choose the value a little bigger than 2000 moles or
POLY_3: @@ the upper limit of the previous calculation coincides
POLY_3: @@ with the lower limit of this calculation and that
POLY_3: @@ causes trouble
POLY_3:
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated          4030 grid points in             1 s
    24 ITS,  CPU TIME USED   2 SECONDS
POLY_3: sh t
   ... the command in full is SHOW_VALUE
 T=1949.4617
POLY_3: @@ We now want to keep the temperature constant by
POLY_3: @@ adding scrap.
POLY_3: @@ Set the temperature as condition
POLY_3: s-c t
   ... the command in full is SET_CONDITION
Value /1949.461709/:
POLY_3:
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1949.46, P=1E5, B(FE)=1E6, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100,
    N(O)=2005, H=1.32046E9
 DEGREES OF FREEDOM -1
POLY_3:Hit RETURN to continue
POLY_3: @@ There are too many conditions. Assuming the scrap
POLY_3: @@ is pure iron we can just release the condition on
POLY_3: @@ the amount of Fe.
POLY_3:
POLY_3: s-c b(fe)
   ... the command in full is SET_CONDITION
Value /1000000/: none
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=1949.46, P=1E5, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100, N(O)=2005,
    H=1.32046E9
 DEGREES OF FREEDOM 0
POLY_3:Hit RETURN to continue
POLY_3: @@ It is rather special to have both enthalpy
POLY_3: @@ and temperature set as conditions.
POLY_3: @@ We must change the axis limits
POLY_3: s-a-v 1
   ... the command in full is SET_AXIS_VARIABLE
Condition /N(O)/:
Min value /100/: 2000
Max value /2000/: 4000
Increment /50/: 100
POLY_3: @@ We must not give a Save command now as that would
POLY_3: @@ destroy the results from the previous Step command.
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    2005.00
...OK

 Phase Region from    2005.00     for:
     GAS
     FE_LIQUID
     CA2O2_SIO2
```

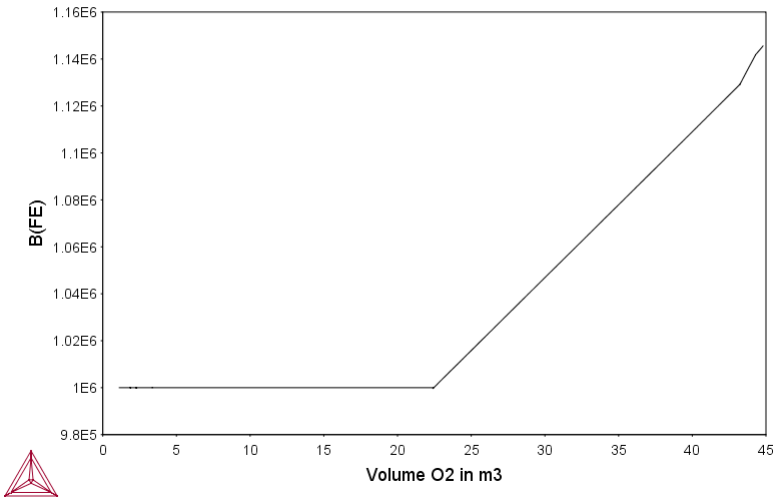
```
 Global test at  2.80500E+03 .... OK
 Global test at  3.80500E+03 .... OK
 Global check of adding phase at  3.85963E+03
 Calculated    21 equilibria

 Phase Region from    3859.63     for:
     GAS
     FE_LIQUID
     SLAG#1
     CA2O2_SIO2
 Global check of removing phase at  3.95422E+03
 Calculated     4 equilibria

 Phase Region from    3954.22     for:
     GAS
     FE_LIQUID
     SLAG#1
 Terminating at    4000.00
 Calculated     4 equilibria

 Phase Region from    2005.00     for:
     GAS
     FE_LIQUID
     CA2O2_SIO2
 Terminating at    2000.00
 Calculated     4 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex25\tcex
 25.POLY3
POLY_3: @@ We now plot the combined results
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST: @@ Use volume of added O2 as independent axis,
POST: @@ 1 mole O2 is 0.0224 m3
POST: @@ Volume=.0224*(moles of O2)=0.0224*0.5*(moles of O)
POST: enter fun vo=0.0112*n(o);
   ... the command in full is ENTER_SYMBOL
POST: s-d-a x vo
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y t-c
   ... the command in full is SET_DIAGRAM_AXIS
POST: @@ Set a nicer axis text
POST: s-a-t-s x n
   ... the command in full is SET_AXIS_TEXT_STATUS
AXIS TEXT : Volume O2 in m3
POST:
POST:
POST: set-title example 25a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Plot the amount of Fe (in grams)
POST: s-d-a y b(fe)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 25b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 25b

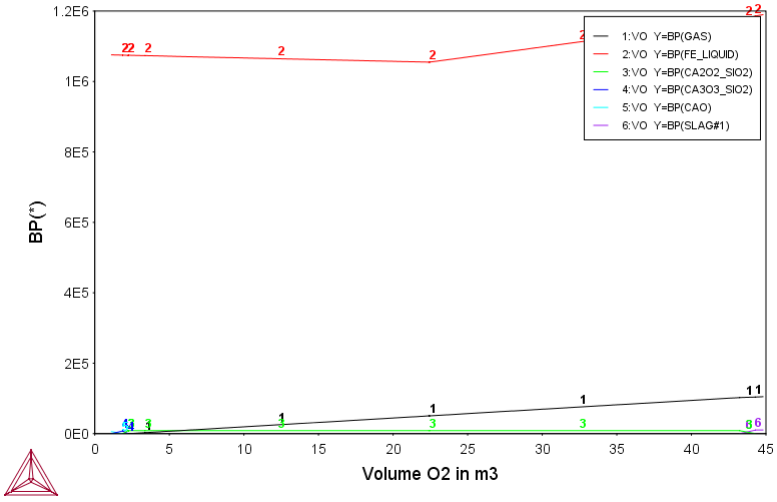
2018.02.19.08.41.47
SLAG4: C, CA, FE, MN, O, SI
T=1949.46, P=1E5, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100., H=1.32046E9




```
POST:
POST:Hit RETURN to continue
POST: @@ Plot the mass of all phases
POST: s-d-a y bp(*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST:
POST: set-lab D
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 25c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 25c

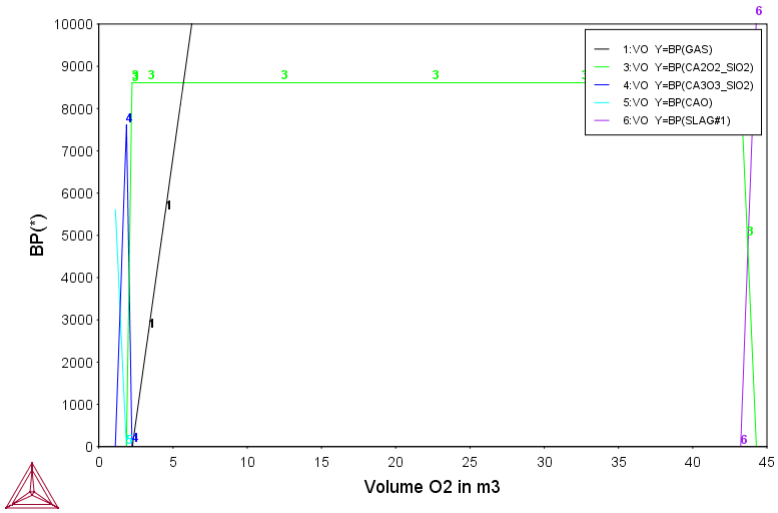
2018.02.19.08.41.47
SLAG4: C, CA, FE, MN, O, SI
T=1949.46, P=1E5, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100., H=1.32046E9




```
POST:
POST:Hit RETURN to continue
POST: @@ Scale up the slag amount. Liquid slags come
POST: @@ at the end only.
POST: s-s y n 0 10000
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 25d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 25d

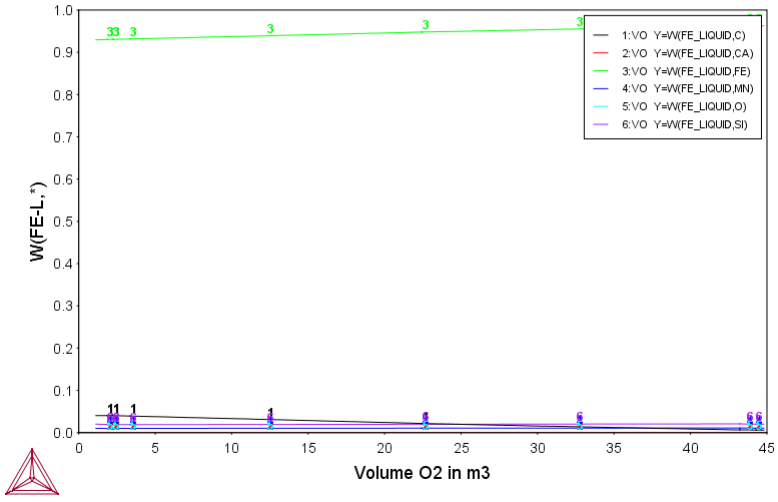
2018.02.19.08.41.48
SLAG4: C, CA, FE, MN, O, SI
T=1949.46, P=1E5, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100., H=1.32046E9




```
POST:
POST:Hit RETURN to continue
POST: @@ Now plot the reason for this: the steel composition
POST: s-d-a y w(fe-l,*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST:
POST: set-title example 25e
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 25e

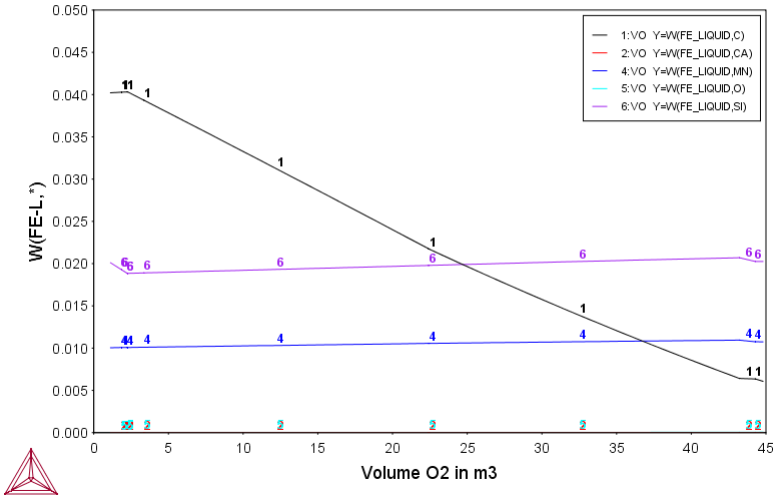
2018.02.19.08.41.48
SLAG4: C, CA, FE, MN, O, SI
T=1949.46, P=1E5, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100., H=1.32046E9




```
POST:
POST:Hit RETURN to continue
POST: @@ Scale up the diagram to get the important part
POST: s-s y n 0 .05
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 25f
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 25f

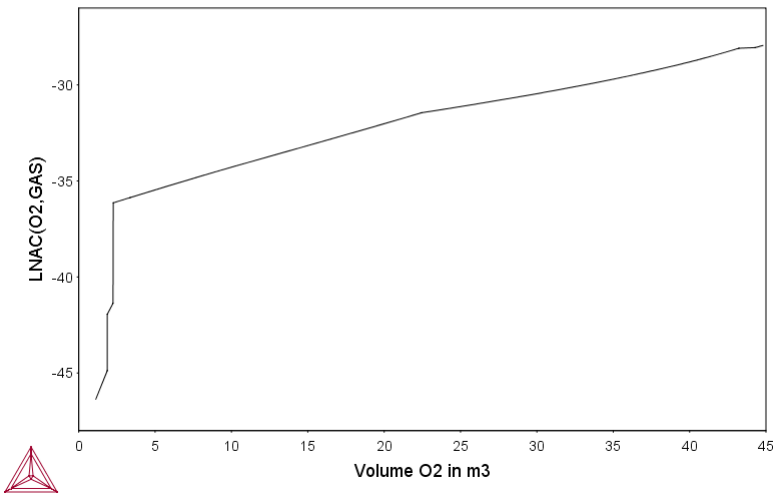
2018.02.19.08.41.48
SLAG4: C, CA, FE, MN, O, SI
T=1949.46, P=1E5, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100., H=1.32046E9




```
POST:
POST:Hit RETURN to continue
POST: @@ Finally plot the oxygen partial pressure and
POST: @@ carbon activity. For the oxygen plot LN(activity)
POST: s-d-a y lnac(o2,gas)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-lab none
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 25g
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 25g

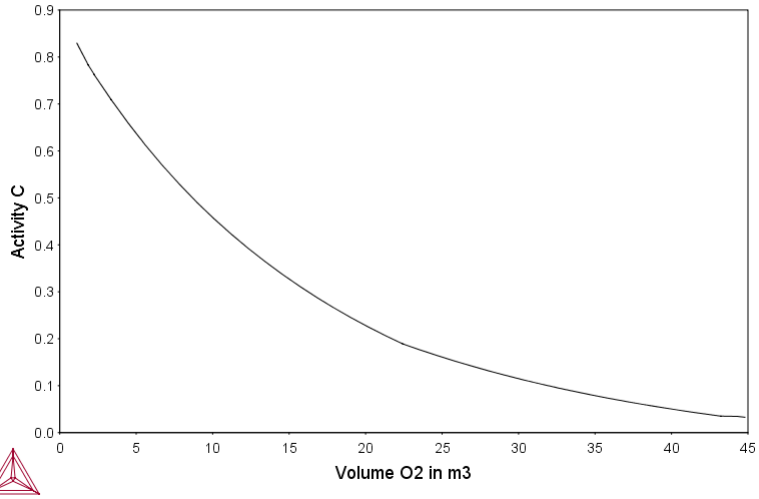
2018.02.19.08.41.48
SLAG4: C, CA, FE, MN, O, SI
T=1949.46, P=1E5, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100., H=1.32046E9




```
POST:
POST:Hit RETURN to continue
POST:
POST:
POST: @@ For carbon do not forget to Set Reference State
POST: set-ref-state c gra * 1e5
   ... the command in full is SET_REFERENCE_STATE
 You should set-diagram-axis for the activity/potential after this!
POST: s-d-a y ac c
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 25h
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 25h

2018.02.19.08.41.48
SLAG4: C, CA, FE, MN, O, SI
T=1949.46, P=1E5, W(C)=4E-2, W(SI)=2E-2, W(MN)=1E-2, N(CA)=100., H=1.32046E9




```
POST:
POST:Hit RETURN to continue
POST:
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex26

```
AboutMACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex26\tcex26.TCM"SYS: set-echo
SYS:
SYS: @@ The As-Ga phase diagram: Plotting the partial pressures
SYS: @@ of a gas species
SYS:
SYS: @@ This is an example of plotting the partial pressures
SYS: @@ of a gas species along the solubility lines in the As-Ga
SYS: @@ phase diagram. The calculation makes it possible to monitor
SYS: @@ the input gases to a process of depositing solid As-Ga.
SYS:
SYS: set-log ex26,,,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: @@ The data is taken from the special III-V database
TDB_TCFE9:
TDB_TCFE9: sw
   ... the command in full is SWITCH_DATABASE
 Use one of these databases

 TCFE9   =  Steels/Fe-Alloys  v9.0
 TCFE10  =  Steels/Fe-Alloys  v10.0 SNAPSHOT
 TCFE8   =  Steels/Fe-Alloys  v8.1
 FROST1  =  FROST database v1.0
 TCFE7   =  Steels/Fe-Alloys  v7.0
 TCFE6   =  Steels/Fe-Alloys  v6.2
 TCFE5   =  Steels/Fe-Alloys  v5.0
 TCFE4   =  Steels/Fe-Alloys  v4.1
 TCFE3   =  Steels/Fe-Alloys  v3.1
 TCFE2   =  Steels/Fe-Alloys  v2.1
 TCFE1   =  Steels/Fe-Alloys  v1.0
 TCNI9   =  Ni-Alloys  v9.0 SNAPSHOT
 NI25    =  NI25 database
 TCNI8   =  Ni-Alloys  v8.1
 TCNI7   =  Ni-Alloys  v7.1
 TCNI6   =  Ni-Alloys  v6.0
 TCNI5   =  Ni-Alloys  v5.1
 TCNI4   =  Ni-Alloys  v4.0
 TCNI1   =  Ni-Alloys  v1.3
 TCAL5   =  Al-Alloys  v5.0
 TCAL4   =  Al-Alloys  v4.0
 TCAL3   =  Al-Alloys  v3.0
 TCAL2   =  Al-Alloys  v2.1
 TCAL1   =  Al-Alloys  v1.2
 TCMG4   =  Mg-Alloys  v4.0
 TCMG3   =  Mg-Alloys  v3.0
 TCMG2   =  Mg-Alloys  v2.0
 TCMG1   =  Mg-Alloys  v1.1
 TCTI1   =  Ti-Alloys  v1.0
 TCCU2   =  Cu-Alloys  v2.0
 TCCU1   =  Cu-Alloys  v1.0
 TCCC1   =  Cemented carbide  v1.0
 TCHEA2  =  High Entropy Alloy  v2.1
 TCHEA1  =  High Entropy Alloy  v1.0
 SSOL6   =  SGTE Alloy Solutions Database v6.0
 SSOL5   =  SGTE Alloy Solutions Database v5.0
 SSOL4   =  SGTE Alloy Solutions Database v4.9g
 SSOL2   =  SGTE Alloy Solutions Database v2.1
 SSUB6   =  SGTE Substances Database v6.0
 SSUB5   =  SGTE Substances Database v5.2
 SSUB4   =  SGTE Substances Database v4.1
 SSUB3   =  SGTE Substances Database v3.3
 SSUB2   =  SGTE Substances Database v2.2
 SNOB3   =  SGTE Noble Metal Alloys Database v3.1
 STBC2   =  SGTE Thermal Barrier Coating TDB v2.2
 STBC1   =  SGTE Thermal Barrier Coating TDB v1.1
 SALT1   =  SGTE Molten Salts Database v1.2
 SEMC2   =  TC Semi-Conductors  v2.1
 SLAG4   =  Fe-containing Slag  v4.1
 SLAG3   =  Fe-containing Slag  v3.2
 SLAG2   =  Fe-containing Slag  v2.2
 SLAG1   =  Fe-containing Slag  v1.2
 TCOX7   =  Metal Oxide Solutions  v7.0
 TCOX6   =  Metal Oxide Solutions  v6.0
 TCOX5   =  Metal Oxide Solutions  v5.1
 TCOX4   =  Metal Oxide Solutions  v4.1
 ION3    =  Ionic Solutions  v3.0
 ION2    =  Ionic Solutions  v2.6
 ION1    =  Ionic Solutions  v1.5
 NOX2    =  NPL Oxide Solutions Database v2.1
 TCNOBL1 =  Noble Metals Alloys v1.0
 TCSLD3  =  Solder Alloys  v3.2
 TCSLD2  =  Solder Alloys  v2.0
 TCSI1   =  Ultrapure Silicon  v1.2
 TCMP2   =  Materials Processing  v2.5
 TCES1   =  Combustion/Sintering  v1.1
 TCSC1   =  Super Conductor  v1.0
 TCFC1   =  SOFC Database v1.0
 NUMT2   =  Nuclear Materials  v2.1
 NUOX4   =  Nuclear Oxides  v4.2
 NUCL15  =  IRSN NUCLEA-15_4
 NUCL10  =  ThermoData NUCLEA Alloys-oxides TDB v10.2
 MEPH15  =  IRSN Mephista-15_1
 MEPH11  =  ThermoData MEPHISTA Nuclear Fuels TDB v11.2
 TCAQ3   =  Aqueous Solution  v3.0
 TCAQ2   =  Aqueous Solution  v2.6
 AQS2    =  TGG Aqueous Solution Database v2.6
 GCE2    =  TGG Geochemical/Environmental TDB v2.3
 FEDEMO  =  Iron Demo Database v2.0
 ALDEMO  =  Aluminum Demo Database v2.0
 NIDEMO  =  Nickel Demo Database v1.0
 CUDEMO  =  Copper Demo Database v1.0
 SLDEMO  =  Solder Demo Database v1.0
 OXDEMO  =  Oxide Demo Database v1.0
 SUBDEMO =  Substance Demo Database v1.0
 PTERN   =  Public Ternary Alloys TDB v1.3
 PAQ2    =  Public Aqueous Soln (SIT) TDB v2.4
```

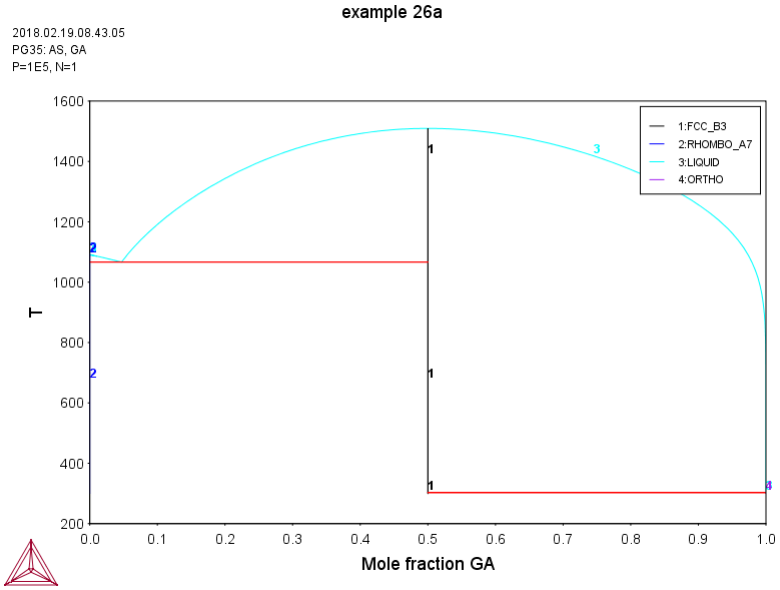
```
 PG35    =  G35 Binary Semi-Conductors TDB v1.2
 PURE5   =  SGTE Unary (Pure Elements) TDB v5.1
 MOB2    =  Alloys Mobility  v2.7
 MOB1    =  Alloys Mobility  v1.3
 MOBFE1  =  Steels/Fe-Alloys Mobility  v1.0
 MOBFE2  =  Steels/Fe-Alloys Mobility  v2.0
 MOBFE3  =  Steels/Fe-Alloys Mobility  v3.0
 MOBFE4  =  Steels/Fe-Alloys Mobility  v4.0
 MOBNI4  =  Ni-Alloys Mobility  v4.0
 MOBNI3  =  Ni-Alloys Mobility  v3.1
 MOBNI2  =  Ni-Alloys Mobility  v2.4
 MOBNI1  =  Ni-Alloys Mobility  v1.0
 MOBAL3  =  Al-Alloys Mobility  v3.0
 MOBAL2  =  Al-Alloys Mobility  v2.0
 MOBAL1  =  Al-Alloys Mobility  v1.0
 MOBCU1  =  Cu-Alloys Mobility  v1.0
 MOBCU2  =  Cu-Alloys Mobility  v2.0
 MOBMG1  =  Mg-Alloys Mobility  v1.0
 MOBSI1  =  Si-Alloys Mobility  v1.0
 MOBSLD1 =  Solder-Alloys Mobility  v1.0
 MOBTI2  =  Ti-Alloys Mobility  v2.0 SNAPSHOT
 MOBTI1  =  Ti-Alloys Mobility  v1.0
 MALDEMO =  Al-Alloys Mobility demo database v1.0
 MFEDEMO =  Fe-Alloys Mobility demo database v2.0
 MNIDEMO =  Ni-Alloys Mobility demo database v1.0
 MCUDEMO =  Cu-Alloys Mobility demo database v1.0
 USER    =  User defined Database

DATABASE NAME /TCFE9/: pg35
 Current database: G35 Binary Semi-Conductors TDB v1.2

 VA  DEFINED
 AL1G                    AL2G                    ALASG
 ALPG                    ALP2G                   ALSBG
   REJECTED
 AS1G                    ASGAG                   ASING
 AS2G                    AS3G                    AS4G
   REJECTED
 GA1G                    GA2G                    GAPG
 GASBG                   GASB2G  REJECTED
 IN1G                    IN2G                    INPG
 INSBG                   INSB2G  REJECTED
 P1G                     P2G                     P4G
 SB1G                    SB2G                    SB3G
 SB4G  REJECTED
TDB_PG35: d-sys as ga
   ... the command in full is DEFINE_SYSTEM
 AS                      GA  DEFINED
TDB_PG35: @@ Reject all but the stable phases in this system
TDB_PG35: rej ph /all
   ... the command in full is REJECT
 GAS:G                   LIQUID                  FCC_A1
 HCP_A3                  FCC_B3                  BCT_A5
 BCT_A6                  P_RED                   ASP
 RHOMBO_A7               ORTHO                   GA_GAMMA
   REJECTED
TDB_PG35: rest ph liq rhom ortho fcc_b3 gas:g
   ... the command in full is RESTORE
 LIQUID                  RHOMBO_A7               ORTHO
 FCC_B3                  GAS:G  RESTORED
TDB_PG35: l-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENT/: CONSTITUENTS
 GAS:G       :AS1 AS2 AS3 AS4 AS1GA1 GA1 GA2:
  > Gaseous mixture phase: using the Ideal EOS & Mixing Model
 LIQUID      :AS GA:
  > Liquid mixture phase: Metallic species Al-As-Ga-In-P-Sb
 FCC_B3      :GA:AS:
  > FCC_B3 solution phase: for the complete Al-As-Ga-In-P-Sb system
 RHOMBO_A7   :AS:
  > RHOMBO_A7 solution phase: for the As-Sb binary join only
 ORTHO       :GA:
TDB_PG35:Hit RETURN to continue
TDB_PG35: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'PG35 - ISC Group III-V Binary Simiconductors Database (V1.2), developed
      by Informal cientific Collaboration Group (Ansara I., Chatillon C.,
      Lukas H.L., Nishizawa T., Ohtani H., Ishida K., Hillert M., Sundman B.,
       Argent B.B., Watson A., Chart T. G., and Anderson T.), 1994, as
      published data [A Binary Database for III-V Compound Semiconductor
      Systems, Calphad, 18, 177-222] and provided by Thermo-Calc Software
      (May 2003/June 2008). '
 -OK-
TDB_PG35: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ Set conditions at the As rich side of the system. We want
POLY_3: @@ to calculate the metastable system without gas phase but
POLY_3: @@ then plot the gas constitution. Set gas to be dormant.
POLY_3:
POLY_3: s-c t=1200 p=1e5 n=1 x(ga)=.3
   ... the command in full is SET_CONDITION
POLY_3: c-s p gas=dor
   ... the command in full is CHANGE_STATUS
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           212 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: x
 Output from POLY-3, equilibrium =     1, label A0  , database: PG35
```

```
 Conditions:
 T=1200, P=1E5, N=1, X(GA)=0.3
 DEGREES OF FREEDOM 0

 Temperature   1200.00 K (   926.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  7.33623E+01
 Total Gibbs energy -8.75968E+04,  Enthalpy  1.20850E+04,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 AS                      7.0000E-01  7.0000E-01 1.2211E-03 -6.6929E+04 SER
 GA                      3.0000E-01  3.0000E-01 1.2244E-06 -1.3582E+05 SER

 GAS                         Status DORMANT     Driving force  8.1507E-01
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mole fractions:
 AS  1.00000E+00  GA  9.09718E-11
 Constitution:
 AS4     9.80210E-01  AS1     2.30505E-07  GA2     1.87160E-17
 AS2     1.77817E-02  GA1     3.55191E-10
 AS3     2.00768E-03  AS1GA1  5.27773E-12

 LIQUID                      Status ENTERED     Driving force  0.0000E+00
 Moles 5.0575E-01, Mass 3.7617E+01, Volume fraction 0.0000E+00  Mole fractions:
 AS  8.95449E-01  GA  1.04551E-01

 FCC_B3                      Status ENTERED     Driving force  0.0000E+00
 Moles 4.9425E-01, Mass 3.5745E+01, Volume fraction 0.0000E+00  Mole fractions:
 AS  5.00000E-01  GA  5.00000E-01
POLY_3:Hit RETURN to continue
POLY_3: @@ Note that the gas would like to be stable (driving force
POLY_3: @@ positive) but it is not allowed to form as it is dormant.
POLY_3:
POLY_3: l-st ph
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 LIQUID                  ENTERED      0.000000E+00    5.057539E-01
 FCC_B3                  ENTERED      0.000000E+00    4.942461E-01
 RHOMBO_A7               ENTERED     -4.059045E-01    0.000000E+00
 ORTHO                   ENTERED     -6.644230E+00    0.000000E+00
 GAS                     DORMANT      8.150658E-01
POLY_3: @@ The phase diagram is calculated with the composition and
POLY_3: @@ temperature on the axis as usual
POLY_3: s-a-v 1 x(ga)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 0
Max value /1/: 1
Increment /.025/: .025
POLY_3: s-a-v 2 t
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 300
Max value /1/: 2000
Increment /42.5/: 25
POLY_3: @@ For an explanation of these symbols see below
POLY_3: ent fun pas1=0.4343*lnacr(as1,gas);
   ... the command in full is ENTER_SYMBOL
POLY_3: ent fun pas2=0.4343*lnacr(as2,gas);
   ... the command in full is ENTER_SYMBOL
POLY_3: ent fun pas3=0.4343*lnacr(as3,gas);
   ... the command in full is ENTER_SYMBOL
POLY_3: ent fun pas4=0.4343*lnacr(as4,gas);
   ... the command in full is ENTER_SYMBOL
POLY_3: ent fun pasga=0.4343*lnacr(as1ga1,gas);
   ... the command in full is ENTER_SYMBOL
POLY_3: ent fun pga1=0.4343*lnacr(ga1,gas);
   ... the command in full is ENTER_SYMBOL
POLY_3: ent tab pp
   ... the command in full is ENTER_SYMBOL
Variable(s): pas1 pas2 pas3 pas4 pasga pga1;
POLY_3:
POLY_3: l-sym
   ... the command in full is LIST_SYMBOLS
 DEFINED FUNCTIONS AND VARIABLES%
    PAS1=.4343*LNACR(AS1,GAS)
    PAS2=.4343*LNACR(AS2,GAS)
    PAS3=.4343*LNACR(AS3,GAS)
    PAS4=.4343*LNACR(AS4,GAS)
    PASGA=.4343*LNACR(AS1GA1,GAS)
    PGA1=.4343*LNACR(GA1,GAS)
 DEFINED TABLES
    PP=PAS1, PAS2, PAS3, PAS4, PASGA, PGA1
POLY_3:Hit RETURN to continue
POLY_3: ent fun dd=0.4343*dgf(gas);
   ... the command in full is ENTER_SYMBOL
POLY_3: ent fun qas1=log10(y(gas,as1))+dd;
   ... the command in full is ENTER_SYMBOL
POLY_3: ent fun qas2=log10(y(gas,as2))+dd;
   ... the command in full is ENTER_SYMBOL
POLY_3: ent fun qas3=log10(y(gas,as3))+dd;
   ... the command in full is ENTER_SYMBOL
POLY_3: ent fun qas4=log10(y(gas,as4))+dd;
   ... the command in full is ENTER_SYMBOL
POLY_3: ent fun qasga=log10(y(gas,as1ga1))+dd;
   ... the command in full is ENTER_SYMBOL
POLY_3: ent fun qga1=log10(y(gas,ga1))+dd;
   ... the command in full is ENTER_SYMBOL
POLY_3: ent tab qq
   ... the command in full is ENTER_SYMBOL
Variable(s): qas1 qas2 qas3 qas4 qasga qga1;
POLY_3:
POLY_3: ent fun it=1000/T;
   ... the command in full is ENTER_SYMBOL
POLY_3: save tcex26 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: l-sym
   ... the command in full is LIST_SYMBOLS
 DEFINED FUNCTIONS AND VARIABLES%
    PAS1=.4343*LNACR(AS1,GAS)
    PAS2=.4343*LNACR(AS2,GAS)
    PAS3=.4343*LNACR(AS3,GAS)
    PAS4=.4343*LNACR(AS4,GAS)
    PASGA=.4343*LNACR(AS1GA1,GAS)
    PGA1=.4343*LNACR(GA1,GAS)
    DD=.4343*DGF(GAS)
```

```
    QAS1= LOG10(Y(GAS,AS1) )+DD
    QAS2= LOG10(Y(GAS,AS2) )+DD
    QAS3= LOG10(Y(GAS,AS3) )+DD
    QAS4= LOG10(Y(GAS,AS4) )+DD
    QASGA= LOG10(Y(GAS,AS1GA1) )+DD
    QGA1= LOG10(Y(GAS,GA1) )+DD
    IT=1000/T
 DEFINED TABLES
    PP=PAS1, PAS2, PAS3, PAS4, PASGA, PGA1
    QQ=QAS1, QAS2, QAS3, QAS4, QASGA, QGA1
POLY_3:Hit RETURN to continue
POLY_3: @@ Map follows all lines in the phase diagram
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   2.500E-01  3.100E+02
  ** FCC_B3
     RHOMBO_A7
 Calculated..                       2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   2.500E-01  3.000E+02
  ** FCC_B3
     RHOMBO_A7
 Calculated.                       32  equilibria

 Phase region boundary   3 at:   2.500E-01  1.067E+03
  ** FCC_B3
  ** LIQUID
     RHOMBO_A7

 Phase region boundary   4 at:   2.345E-02  1.067E+03
  ** LIQUID
     RHOMBO_A7
 Calculated                     10  equilibria

 Phase region boundary   5 at:   2.734E-01  1.067E+03
     FCC_B3
  ** LIQUID
 Calculated.                    101  equilibria

 Phase region boundary   6 at:   7.500E-01  3.029E+02
     FCC_B3
  ** LIQUID
  ** ORTHO

 Phase region boundary   7 at:   7.500E-01  3.029E+02
     FCC_B3
  ** ORTHO
 Calculated..                       2  equilibria
 Terminating at axis limit.

 Phase region boundary   8 at:   1.000E+00  3.029E+02
     LIQUID
  ** ORTHO
 Calculated                     12  equilibria

 Phase region boundary   9 at:   2.500E-01  3.100E+02
  ** FCC_B3
     RHOMBO_A7
 Calculated.                       32  equilibria
 Terminating at known equilibrium

 Phase region boundary  10 at:   2.500E-01  3.100E+02
  ** FCC_B3
     RHOMBO_A7
 Calculated..                       2  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.
```

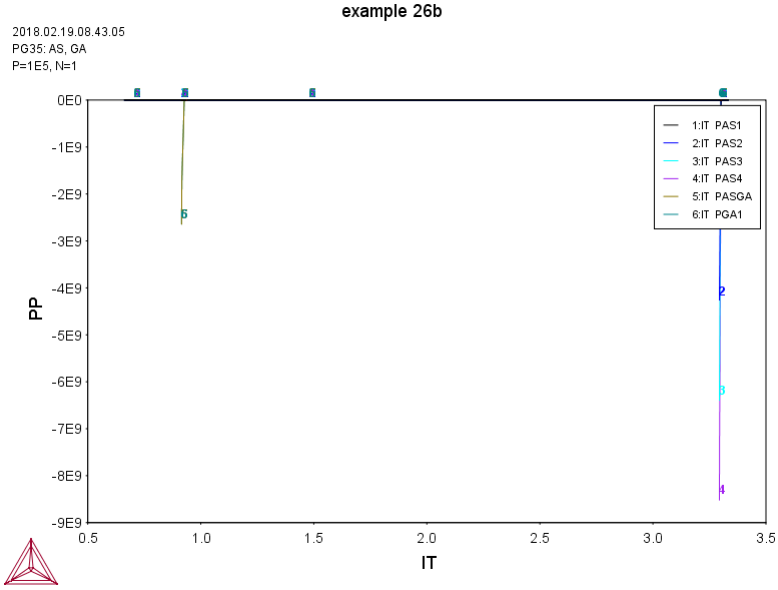
```
Phase region boundary  11 at:   2.500E-01  3.100E+02
 ** FCC_B3
    RHOMBO_A7
Calculated.                     32  equilibria
Terminating at known equilibrium

Phase region boundary  12 at:   2.500E-01  3.100E+02
 ** FCC_B3
    RHOMBO_A7
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  13 at:   2.500E-01  3.100E+02
 ** FCC_B3
    RHOMBO_A7
Calculated.                     32  equilibria
Terminating at known equilibrium

Phase region boundary  14 at:   7.500E-01  3.100E+02
 ** FCC_B3
    LIQUID
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.500E-01  3.100E+02
 ** FCC_B3
    LIQUID
Calculated.                    100  equilibria
Terminating at known equilibrium

Phase region boundary  16 at:   7.500E-01  3.100E+02
 ** FCC_B3
    LIQUID
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.500E-01  3.100E+02
 ** FCC_B3
    LIQUID
Calculated.                    100  equilibria
Terminating at known equilibrium

Phase region boundary  18 at:   7.500E-01  3.100E+02
 ** FCC_B3
    LIQUID
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.500E-01  3.100E+02
 ** FCC_B3
    LIQUID
Calculated.                    100  equilibria
Terminating at known equilibrium

Phase region boundary  20 at:   2.500E-01  8.700E+02
 ** FCC_B3
    RHOMBO_A7
Calculated..                    24  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  21 at:   2.500E-01  8.700E+02
 ** FCC_B3
    RHOMBO_A7
Calculated.                      9  equilibria
Terminating at known equilibrium

Phase region boundary  22 at:   7.492E-01  8.700E+02
 ** FCC_B3
    LIQUID
Calculated.                     24  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.492E-01  8.700E+02
 ** FCC_B3
    LIQUID
Calculated.                     81  equilibria
Terminating at known equilibrium

Phase region boundary  24 at:   3.939E-01  1.430E+03
 ** FCC_B3
    LIQUID
Calculated.                     18  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   3.939E-01  1.430E+03
 ** FCC_B3
    LIQUID
Calculated.                     87  equilibria
Terminating at known equilibrium

Phase region boundary  26 at:   6.143E-01  1.430E+03
 ** FCC_B3
    LIQUID
Calculated.                     50  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   6.143E-01  1.430E+03
 ** FCC_B3
    LIQUID
Calculated.                     55  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   5.000E-03  1.086E+03
    LIQUID
 ** RHOMBO_A7
Calculated                     15  equilibria

Phase region boundary  29 at:   5.000E-03  1.086E+03
    LIQUID
 ** RHOMBO_A7
Calculated.                      3  equilibria
Terminating at known equilibrium
```

```
 Phase region boundary  30 at:   4.183E-01  1.463E+03
  ** FCC_B3
     LIQUID
 Calculated.                     21  equilibria
 Terminating at known equilibrium

 Phase region boundary  31 at:   4.183E-01  1.463E+03
  ** FCC_B3
     LIQUID
 Calculated.                     67  equilibria
 Terminating at known equilibrium

 Phase region boundary  32 at:   5.817E-01  1.468E+03
  ** FCC_B3
     LIQUID
 Calculated.                     34  equilibria
 Terminating at known equilibrium

 Phase region boundary  33 at:   5.817E-01  1.468E+03
  ** FCC_B3
     LIQUID
 Calculated.                     54  equilibria
 Terminating at known equilibrium

 Phase region boundary  34 at:   7.450E-01  9.995E+02
  ** FCC_B3
     LIQUID
 Calculated.                     74  equilibria
 Terminating at known equilibrium

 Phase region boundary  35 at:   7.450E-01  9.995E+02
  ** FCC_B3
     LIQUID
 Calculated.                     29  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex26\tcex
 26.POLY3
 CPU time for mapping                    1  seconds
POLY_3: @@ Now we plot this in the post processor
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x m-f ga
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y t
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST:
POST: set-title example 26a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ This is the traditional phase diagram.
POST:
POST: @@ Now those who work with this system is interesting to
POST: @@ know the partial pressures of the different gas species
POST: @@ along the solubility lines. As Thermo-Calc saves the
POST: @@ complete description of all tie-lines calculated in a
POST: @@ MAP or STEP command, even for dormat phases, we can
POST: @@ now plot these.
POST:
POST: @@ The partial pressures of a species in the gas is equal
POST: @@ to the fraction of that species if the gas is stable
POST: @@ (Dalton's law). If the gas is not stable then add the
POST: @@ driving force per formula unit of the gas (the formula
POST: @@ unit depends on the species).
POST:
POST: @@ We can directly get the activity of a gas species using
POST: @@ the state variable acr(species,gas) which has as
POST: @@ reference state a pure gas of the species itself. The
POST: @@ state variable lnacr(species,gas) is the natural logarithm
POST: @@ of this quantity. To make it into log10, multiply by 0.4343
POST:
POST: s-d-a y pp
```

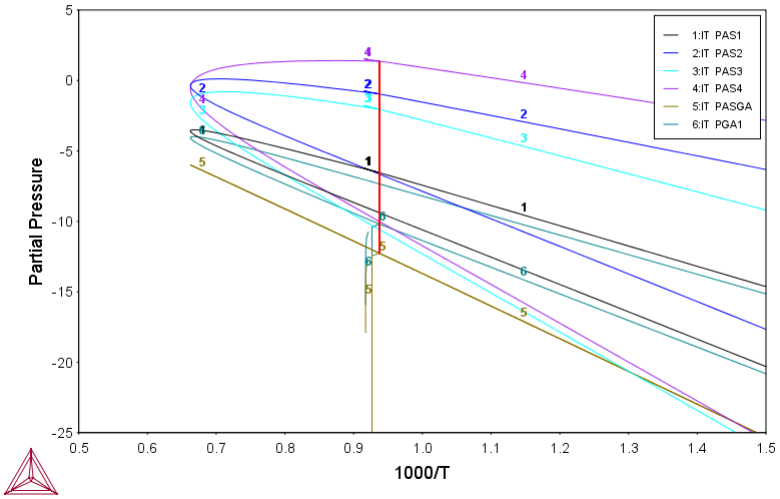
```
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST: @@ Plot againt the inverse of temperature
POST: s-d-a x it
   ... the command in full is SET_DIAGRAM_AXIS
POST: l-sy
   ... the command in full is LIST_SYMBOLS
 DEFINED CONSTANTS
    ZERO=0
 DEFINED FUNCTIONS AND VARIABLES%
    PAS1=.4343*LNACR(AS1,GAS)
    PAS2=.4343*LNACR(AS2,GAS)
    PAS3=.4343*LNACR(AS3,GAS)
    PAS4=.4343*LNACR(AS4,GAS)
    PASGA=.4343*LNACR(AS1GA1,GAS)
    PGA1=.4343*LNACR(GA1,GAS)
    DD=.4343*DGF(GAS)
    QAS1= LOG10(Y(GAS,AS1) )+DD
    QAS2= LOG10(Y(GAS,AS2) )+DD
    QAS3= LOG10(Y(GAS,AS3) )+DD
    QAS4= LOG10(Y(GAS,AS4) )+DD
    QASGA= LOG10(Y(GAS,AS1GA1) )+DD
    QGA1= LOG10(Y(GAS,GA1) )+DD
    IT=1000/T
    TEMP_C=T-273.15
 DEFINED TABLES
    PP=PAS1, PAS2, PAS3, PAS4, PASGA, PGA1
    QQ=QAS1, QAS2, QAS3, QAS4, QASGA, QGA1
POST: set-title example 26b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Now make the plot readable by adding axis text and labels
POST: s-s x n 0.5 1.5
   ... the command in full is SET_SCALING_STATUS
POST: s-s y n -25 5
   ... the command in full is SET_SCALING_STATUS
POST: s-a-text x n 1000/T
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: s-a-text y n Partial Pressure
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: s-lab d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 26c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 26c

2018.02.19.08.43.06
PG35: AS, GA
P=1E5, N=1




```
POST:
POST: set-interactive
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex27

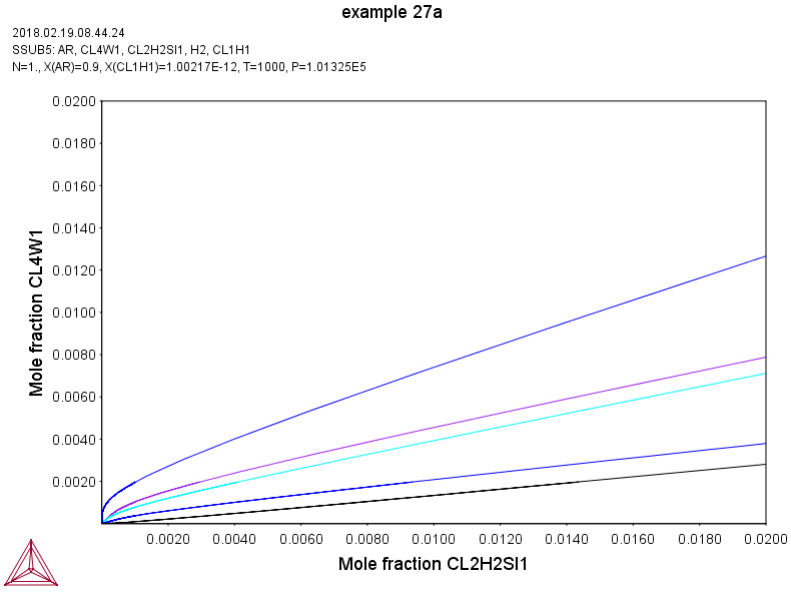
```
About License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex27\tcex27.TCM"SYS: set-echo
SYS:
SYS: @@ Calculating chemical vapor depositions (CVD)
SYS:
SYS: @@ Note that a SSUB database license is required
SYS: @@ to run the example.
SYS:
SYS: @@ Get data from the database
SYS: set-log ex27,,,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw ssub5
   ... the command in full is SWITCH_DATABASE
 Current database: SGTE Substances Database v5.2

 VA  DEFINED
TDB_SSUB5:
TDB_SSUB5: d-sys h cl ar w si
   ... the command in full is DEFINE_SYSTEM
 H                      CL                      AR
 W                      SI  DEFINED
TDB_SSUB5: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

   AR1<G> HULTGREN SELECTED VAL 1973 SGTE **
      AR1<G> Ar<G>
      ARGON <GAS>
      STANDARD STATE : CODATA KEY VALUE .
   CL1<G> T.C.R.A.S. Class: 1
      CL1<G> Cl<G>
      CHLORINE <MONATOMIC GAS>
   CL10W2<G> JANAF THERMOCHEMICAL TABLES SGTE
      CL10W2<G> W2Cl10<G>
      TUNGSTEN PENTACHLORIDE <GAS>
      PUBLISHED BY JANAF AT 12/66
   CL1H1<G> T.C.R.A.S. Class: 1
      CL1H1<G> HCl<G>
      HYDROGEN CHLORIDE <GAS>
   CL1H1SI1<G> T.C.R.A.S. Class: 5
      CL1H1SI1<G> SiHCl<G>
   CL1H3SI1<G> R.W.T.H.-91 SGTE **
      CL1H3SI1<G> SiH3Cl<G>
      MOLWT(G/M): 66.5630
   CL1SI1<G> T.C.R.A.S. Class: 1
      CL1SI1<G> SiCl<G>
      SILICON MONOCHLORIDE <GAS>
   CL1W1<G> T.C.R.A.S. Class: 3
      CL1W1<G> WCl<G>
      TUNGSTEN MONOCHLORIDE <GAS>
   CL2<G> T.C.R.A.S. Class: 1
      CL2<G> Cl2<G> Chlorine gas
      CHLORINE <DIATOMIC GAS>
   CL2H2SI1<G> THERMODATA 01/93
      CL2H2SI1<G> SiH2Cl2<G>
      DICHLOROSILANE
      28/01/93 DICHLOROSILANE.
   CL2SI1<G> T.C.R.A.S. Class: 5
      CL2SI1<G> SiCl2<G>
      SILICON DICHLORIDE <GAS>
   CL2W1<G> JANAF THERMOCHEMICAL TABLES SGT
      CL2W1<G> WCl2<G>
      TUNGSTEN DICHLORIDE <GAS>
      PUBLISHED BY JANAF AT 12/66
   CL3H1SI1<G> THERMODATA 01/93
      CL3H1SI1<G> SiHCl3<G>
      28/01/93
   CL3SI1<G> T.C.R.A.S. Class: 6
      CL3SI1<G> SiCl3<G>
      SILICON TRICHLORIDE <GAS>
   CL3W1<G> T.C.R.A.S. Class: 6
      CL3W1<G> WCl3<G>
   CL4SI1<G> T.C.R.A.S. Class: 6
      CL4SI1<G> SiCl4<G>
      SILICON TETRACHLORIDE <GAS>
   CL4W1<G> JANAF THERMOCHEMICAL TABLES SGTE
      CL4W1<G> WCl4<G>
      TUNGSTEN TETRACHLORIDE <GAS>
      PUBLISHED BY JANAF AT 12/66
   CL5W1<G> JANAF THERMOCHEMICAL TABLES SGTE
      CL5W1<G> WCl5<G>
      TUNGSTEN PENTACHLORIDE <GAS>
      PUBLISHED BY JANAF AT 12/66
   CL6W1<G> JANAF THERMOCHEMICAL TABLES SGTE
      CL6W1<G> WCl6<G>
      TUNGSTEN HEXACHLORIDE <GAS>
      PUBLISHED BY JANAF AT 12/66
   H1<G> JANAF 1982; ASSESSMENT DATED 3/77 SGTE **
      H1<G> H<G>
      HYDROGEN <MONATOMIC GAS>
   H1SI1<G> T.C.R.A.S. Class: 2
      H1SI1<G> SiH<G>
      SILICON MONOHYDRIDE <GAS>
   H2<G> JANAF THERMOCHEMICAL TABLES SGTE **
      H2<G> H2<G>
```

```
      HYDROGEN<G>
      STANDARD STATE FROM CODATA KEY VALUES. CP FROM JANAF PUB. 3/61
   H2SI1<G> T.C.R.A.S. Class: 6
      H2SI1<G> SiH2<G>
   H3SI1<G> T.C.R.A.S. Class: 5
      H3SI1<G> SiH3<G>
   H4SI1<G> JANAF 1978; ASSESSMENT DATED 6/76 SGTE
      H4SI1<G> SiH4<G>
      SILANE <GAS>
   H6SI2<G> THERMODATA 01/93
      H6SI2<G> Si2H6<G>
      DISILANE <GAS>
      28/01/93
   SI1<G> T.C.R.A.S. Class: 1
      SI1<G> Si<G>
      SILICON <GAS>
   SI2<G> T.C.R.A.S. Class: 5
      SI2<G> Si2<G>
      SILICON <DIATOMIC GAS>
   SI3<G> T.C.R.A.S. Class: 6
      SI3<G> Si3<G>
      SILICON <TRIATOMIC GAS>
   W1<G> T.C.R.A.S. Class: 4
      W1<G> W<G>
      TUNGSTEN <GAS>
   CL2W1 JANAF THERMOCHEMICAL TABLES SGTE **
      CL2W1 WCl2
      TUNGSTEN DICHLORIDE
      PUBLISHED BY JANAF AT 12/66
      Decomposes and sublimes to complex vapour at about 860K.
   CL3W1 T.C.R.A.S. Class: 7
      CL3W1 WCl3
   CL4SI1<L> N.P.L. SGTE **
      CL4SI1_Liquid SiCl4_Liquid
      SILICON TETRACHLORIDE
      ESTIM.COEF.FOR CP .MELTING PT. AT 203.15 K. LF=1850(#100)CAL/MOL FOR
      GAS
      SEE SI1CL4<G> ABOVE 331 K.
   CL4W1 JANAF THERMOCHEMICAL TABLES SGTE
      CL4W1 WCl4
      TUNGSTEN TETRACHLORIDE
      PUBLISHED BY JANAF AT 12/66
      Decomposes at 771K to WCl2(s) and WCl5(g).
   CL5W1 JANAF THERMOCHEMICAL TABLES SGTE
      CL5W1 WCl5
      TUNGSTEN PENTACHLORIDE
      PUBLISHED BY JANAF AT 12/66
   CL6W1 THERMODATA 01/93
      CL6W1 WCl6
      TUNGSTEN HEXACHLORIDE
      28/01/93 Tb = 613.6 K
   H6SI2 THERMODATA 06/86 BK
      H6SI2 Si2H6
   SI2W1 VAHLAS ET AL **
      SI2W1 WSi2
      from Vahlas et al Calphad 13(3) (1989) 273
   SI3W5 VAHLAS ET AL **
      SI3W5 W5Si3
      from Vahlas et al Calphad 13(3) (1989) 273
   SI1 JANAF THERMOCHEMICAL TABLES SGTE **
      SI1 Si
      SILICON
      PUBLISHED BY JANAF AT 12/66 . MPT FROM NBS BULL. (IPTS-68)
      --U.D. 31/10/85
   W1 S.G.T.E. **
      W1 W
      Data from SGTE Unary DB
 -OK-
TDB_SSUB5:
TDB_SSUB5: @@ Calculations are made in POLY-3 module
TDB_SSUB5: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3:
POLY_3: @@ In POLY-3 you define new components
POLY_3: def-com ar cl4w1 cl2h2si1 h2 cl1h1
   ... the command in full is DEFINE_COMPONENTS
POLY_3: l-st c
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 AR                      ENTERED   SER
 CL4W1                   ENTERED   SER
 CL2H2SI1                ENTERED   SER
 H2                      ENTERED   SER
 CL1H1                   ENTERED   SER
POLY_3:Hit RETURN to continue
POLY_3:
POLY_3: @@ Set conditions for input of gases. The best way is
POLY_3: @@ to set amounts equal to moles/minutes, for example.
POLY_3: @@ In this case we had initial partial pressures of
POLY_3: @@ argon 0.9 atm, WCL4 1e-5..0.1 SiH2Cl2 1e-5..0.1 unknown
POLY_3: @@ presure of H2. Should be no addition of HCl nor Cl but
POLY_3: @@ added a small addition of  Cl1H1 to get equilibrium to
POLY_3: @@ converge.
POLY_3: s-c n=1 x(ar)=.9 x(cl2h2si)=1e-3 x(cl4w)=.001 x(cl1h1)=1e-12
   ... the command in full is SET_CONDITION
POLY_3:
POLY_3: @@ At the reaction zone T=1000 and total pressure is 1 atm
POLY_3: s-c t=1000 p=101325
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 N=1, X(AR)=0.9, X(CL2H2SI1)=1E-3, X(CL4W1)=1E-3, X(CL1H1)=1E-12, T=1000,
    P=1.01325E5
 DEGREES OF FREEDOM 0
POLY_3:
POLY_3: @@ Save the file, then calculate and list the results
POLY_3: save tcex27 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
```

```
Calculated           482 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: SSUB5

 Conditions:
 N=1, X(AR)=0.9, X(CL2H2SI1)=1E-3, X(CL4W1)=1E-3, X(CL1H1)=1E-12, T=1000,
    P=1.01325E5
 DEGREES OF FREEDOM 0

 Temperature   1000.00 K (   726.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.00000E+00,  Mass in grams  3.65774E+01
 Total Gibbs energy -1.67561E+05,  Enthalpy  1.45855E+04,  Volume  8.21892E-02

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AR                      9.0000E-01  9.8293E-01 2.0867E-09 -1.6619E+05 SER
 CL4W1                   1.0000E-03  8.9034E-03 8.9672E-57 -1.0730E+06 SER
 CL2H2SI1                1.0000E-03  2.7615E-03 1.5207E-40 -7.6231E+05 SER
 H2                      9.8000E-02  5.4008E-03 2.4479E-09 -1.6486E+05 SER
 CL1H1                   1.0021E-12  9.9887E-13 1.9600E-18 -3.3901E+05 SER

 GAS                         Status ENTERED     Driving force  0.0000E+00
 Moles 1.0016E+00, Mass 3.6377E+01, Volume fraction 1.0000E+00  Mass fractions:
 AR         9.88357E-01  CL1H1     5.21203E-03  CL4W1     1.31332E-10
 H2         5.31980E-03  CL2H2SI1  1.11068E-03
 Constitution:
 AR         8.98562E-01  CL        3.03070E-11  H1SI1     1.54528E-17
 H2         9.65533E-02  CL1H1SI1  2.25619E-11  SI        2.70199E-19
 CL1H1      4.48535E-03  CL2W1     1.46463E-11  H6SI2     1.36833E-22
 CL4SI1     3.16220E-04  H4SI1     6.03281E-12  CL5W1     4.37795E-24
 CL3H1SI1   7.81990E-05  CL1SI1    1.41372E-12  SI2       1.26468E-26
 CL1H3SI1   4.29796E-06  CL2       6.15724E-15  CL1W1     1.35601E-30
 CL2H2SI1   3.50040E-07  H3SI1     4.22110E-16  SI3       1.15600E-30
 CL2SI1     2.90182E-07  H2SI1     3.80095E-16  W         1.00000E-30
 CL3SI1     3.29494E-09  CL4W1     1.12601E-16  CL10W2    1.00000E-30
 H          7.01220E-10  CL3W1     1.62069E-17  CL6W1     1.00000E-30

 SI3W5_S                     Status ENTERED     Driving force  0.0000E+00
 Moles-1.6000E-03, Mass 2.0070E-01, Volume fraction 0.0000E+00  Mass fractions:
 CL4W1      1.62262E+00  H2        2.00876E-02  CL1H1    -9.44672E-01
 CL2H2SI1   3.01962E-01  AR        0.00000E+00
POLY_3:Hit RETURN to continue
POLY_3: @@ Now set axis to vary along the input amounts of WCl4
POLY_3: @@ and SiH2Cl2. Use a logarithmic step as the magnitudes
POLY_3: @@ vary. Note that a limit equal to zero should not be
POLY_3: @@ used with log.axis
POLY_3:
POLY_3: s-a-v 1 x(cl2h2si)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 1e-8
Max value /1/: 0.02
Increment /4.9999975E-04/: 2.0*
 Logarithmic step set
POLY_3: s-a-v 2 x(cl4w)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 1e-8
Max value /1/: 0.02
Increment /4.9999975E-04/: 2.0*
 Logarithmic step set
POLY_3: @@ Add with both direction and continuation ">" to be
POLY_3: @@ sure to get all lines
POLY_3: add
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
Direction /Default/: 2>
POLY_3: add -2>
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: l-ax
   ... the command in full is LIST_AXIS_VARIABLE
  Axis No 1: X(CL2H2SI1)           Min: 1E-8      Max: 2E-2      Inc: 2*
  Axis No 2: X(CL4W1)              Min: 1E-8      Max: 2E-2      Inc: 2*
POLY_3: li-in
   ... the command in full is LIST_INITIAL_EQUILIBRIA
 No 1  +2> N=1., X(AR)=0.9, X(CL2H2SI1)=1E-3, X(CL4W1)=1E-3,
    X(CL1H1)=1.0021402E-12, T=1000, P=101325
 No 2  -2> N=1., X(AR)=0.9, X(CL2H2SI1)=1E-3, X(CL4W1)=1E-3,
    X(CL1H1)=1.0021706E-12, T=1000, P=101325
POLY_3:Hit RETURN to continue
POLY_3: @@
POLY_3: @@ Save again with the start point before mapping
POLY_3: save tcex27 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Tie-lines not in the plane of calculation
 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18

 Phase region boundary   1 at:   1.435E-02  1.970E-03
```

```
    GAS
    SI2W1_S
 ** SI_S
Calculated                     71  equilibria

Phase region boundary   2 at:   1.435E-02  1.970E-03
    GAS
    SI2W1_S
 ** SI_S
Calculated..                     2  equilibria
Terminating at axis limit.

Phase region boundary   3 at:   2.000E-02  2.810E-03
    GAS
    SI2W1_S
 ** SI_S
Calculated                     72  equilibria

Phase region boundary   4 at:   9.344E-03  1.970E-03
    GAS
    SI2W1_S
 ** SI3W5_S
Calculated                     77  equilibria

Phase region boundary   5 at:   9.344E-03  1.970E-03
    GAS
    SI2W1_S
 ** SI3W5_S
Calculated..                     3  equilibria
Terminating at axis limit.

Phase region boundary   6 at:   2.000E-02  3.793E-03
    GAS
    SI2W1_S
 ** SI3W5_S
Calculated                     81  equilibria

Phase region boundary   7 at:   4.095E-03  1.970E-03
    GAS
 ** SI2W1_S
    SI3W5_S
Calculated                     65  equilibria

Phase region boundary   8 at:   4.095E-03  1.970E-03
    GAS
 ** SI2W1_S
    SI3W5_S
Calculated..                     4  equilibria
Terminating at axis limit.

Phase region boundary   9 at:   2.000E-02  7.114E-03
    GAS
 ** SI2W1_S
    SI3W5_S
Calculated                     70  equilibria

Phase region boundary  10 at:   2.938E-03  1.970E-03
    GAS
    SI3W5_S
 ** W_S
Calculated                     83  equilibria

Phase region boundary  11 at:   2.938E-03  1.970E-03
    GAS
    SI3W5_S
 ** W_S
Calculated..                     4  equilibria
Terminating at axis limit.

Phase region boundary  12 at:   2.000E-02  7.879E-03
    GAS
    SI3W5_S
 ** W_S
Calculated                     83  equilibria

Phase region boundary  13 at:   1.000E-03  1.970E-03
    GAS
 ** SI3W5_S
    W_S
Calculated                     92  equilibria

Phase region boundary  14 at:   1.000E-03  1.970E-03
    GAS
 ** SI3W5_S
    W_S
Calculated..                     6  equilibria
Terminating at axis limit.

Phase region boundary  15 at:   2.000E-02  1.266E-02
    GAS
 ** SI3W5_S
    W_S
Calculated                     96  equilibria

Phase region boundary  16 at:   1.000E-03  1.970E-03
    GAS
 ** SI3W5_S
    W_S
Calculated                     36  equilibria

Phase region boundary  17 at:   1.000E-03  1.970E-03
    GAS
 ** SI3W5_S
    W_S
Calculated..                     7  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   1.000E-03  1.037E-03
    GAS
    SI3W5_S
 ** W_S
Calculated                     35  equilibria

Phase region boundary  19 at:   1.000E-03  1.037E-03
    GAS
```

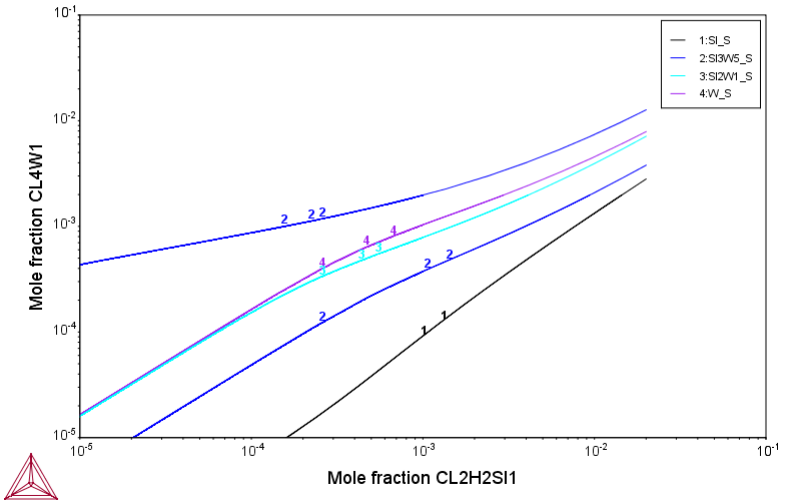
```
     SI3W5_S
  ** W_S
 Calculated..                      6  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary  20 at:   1.000E-03  3.753E-04
     GAS
     SI2W1_S
  ** SI3W5_S
 Calculated                    33  equilibria

 Phase region boundary  21 at:   1.000E-03  3.753E-04
     GAS
     SI2W1_S
  ** SI3W5_S
 Calculated..                      6  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary  22 at:   1.000E-03  7.855E-04
     GAS
  ** SI2W1_S
     SI3W5_S
 Calculated                    33  equilibria

 Phase region boundary  23 at:   1.000E-03  7.855E-04
     GAS
  ** SI2W1_S
     SI3W5_S
 Calculated..                      6  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex27\tcex
 27.POLY3
 CPU time for mapping                    4  seconds
POLY_3: @@
POLY_3: @@ Plot the diagram in the Post module
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST: set-title example 27a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Better with logarithmic axis
POST: s-a-ty x log
   ... the command in full is SET_AXIS_TYPE
POST: s-a-ty y log
   ... the command in full is SET_AXIS_TYPE
POST: s-s x n 1e-5 .01
   ... the command in full is SET_SCALING_STATUS
POST: s-s y n 1e-5 .01
   ... the command in full is SET_SCALING_STATUS
POST: s-lab b
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: @@
POST: set-title example 27b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 27b

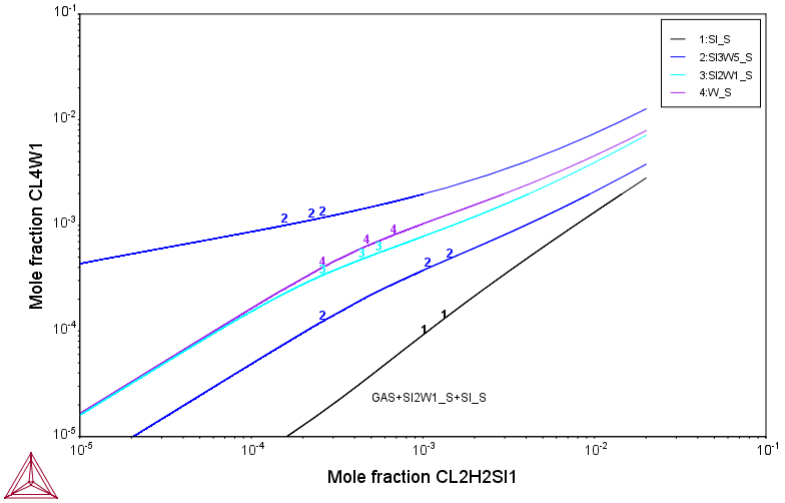
2018.02.19.08.44.24
SSUB5: AR, CL4W1, CL2H2SI1, H2, CL1H1
N=1., X(AR)=0.9, X(CL1H1)=1.00217E-12, T=1000, P=1.01325E5




```
POST:
POST:Hit RETURN to continue
POST: @@Identify one of the phase regions
POST: add .0005 2e-5
   ... the command in full is ADD_LABEL_TEXT
Automatic phase labels? /Y/:
 Automatic labelling not always possible
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
 Stable phases are: GAS+SI2W1_S+SI_S
Text size: /.36/:
POST: set-title example 27c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 27c

2018.02.19.08.44.25
SSUB5: AR, CL4W1, CL2H2SI1, H2, CL1H1
N=1., X(AR)=0.9, X(CL1H1)=1.00217E-12, T=1000, P=1.01325E5




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

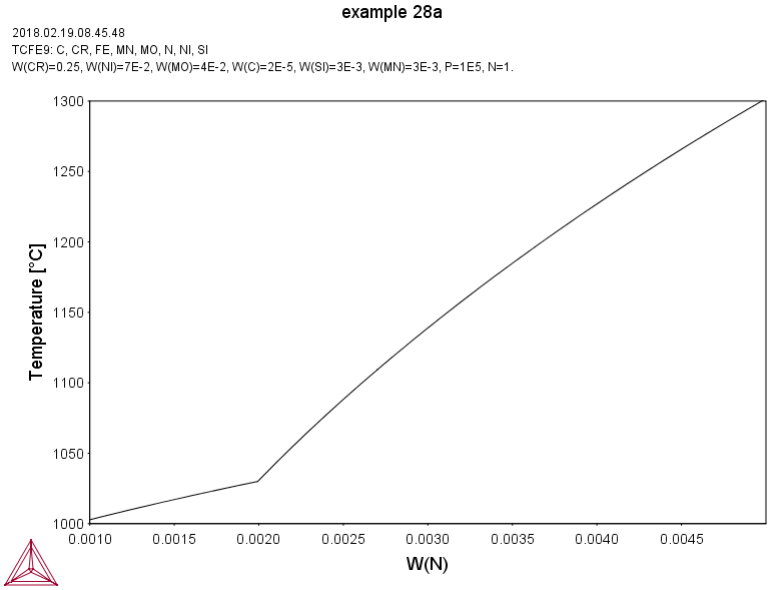
tcex28

```
About
 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex28\tcex28.TCM"SYS: set-echo
SYS:
SYS: @@ Pitting Resistance Equivalence (PRE)
SYS: @@ for a duplex stainless steel.
SYS:
SYS: @@ Note that a TCFE database license is required
SYS: @@ to run the example.
SYS:
SYS: set-log ex28,,,,
SYS: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ Set the nominal composition
POLY_3: def-mat
   ... the command in full is DEFINE_MATERIAL
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                       /-  DEFINED
 L12_FCC                  B2_BCC                   DICTRA_FCC_A1
   REJECTED
Database /TCFE9/: tcfe9
Major element or alloy: fe
Composition input in mass (weight) percent? /Y/:
1st alloying element: cr 25 ni 7 mo 4 c .002 n .27 si .3 mn .3
Next alloying element:
Temperature (C) /1000/: 1050
 VA                       /-  DEFINED
 L12_FCC                  B2_BCC                   DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 FE  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 CR  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 NI  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 MO  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 C  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 N  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 SI  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 MN  DEFINED


 This database has following phases for the defined system

 GAS:G                    LIQUID:L                 BCC_A2
 FCC_A1                   HCP_A3                   CBCC_A12
 CUB_A13                  DIAMOND_FCC_A4           GRAPHITE
 CEMENTITE                M23C6                    M7C3
 M6C                      M5C2                     M3C2
 MC_ETA                   MC_SHP                   KSI_CARBIDE
 Z_PHASE                  FE4N_LP1                 FECN_CHI
 PI                       SIGMA                    HIGH_SIGMA
 MU_PHASE                 P_PHASE                  R_PHASE
 CHI_A12                  LAVES_PHASE_C14          M3SI
 MN9SI2                   MN11SI19                 MN6SI
 G_PHASE                  CR3SI                    FE2SI
 MSI                      M5SI3                    NBNI3
 NI3TI                    MOSI2_C11B               MO5SI3_D8M
 AL4C3                    FE8SI2C                  SIC
 MN5SIC                   CRZN17                   CUZN_EPSILON
 BETA1                    GAMMA                    AL5FE4
 SI3N4                    MN6N4                    MN6N5
 MP_B31                   M2P_C22                  FLUORITE_C1:I
 ZRO2_TETR:I              M2O3C:I                  M2O3H:I
 CENI2                    CENI5

Reject phase(s) /NONE/: *
 GAS:G                    LIQUID:L                 BCC_A2
 FCC_A1                   HCP_A3                   CBCC_A12
 CUB_A13                  DIAMOND_FCC_A4           GRAPHITE
 CEMENTITE                M23C6                    M7C3
 M6C                      M5C2                     M3C2
 MC_ETA                   MC_SHP                   KSI_CARBIDE
 Z_PHASE                  FE4N_LP1                 FECN_CHI
 PI                       SIGMA                    HIGH_SIGMA
 MU_PHASE                 P_PHASE                  R_PHASE
 CHI_A12                  LAVES_PHASE_C14          M3SI
 MN9SI2                   MN11SI19                 MN6SI
 G_PHASE                  CR3SI                    FE2SI
 MSI                      M5SI3                    NBNI3
 NI3TI                    MOSI2_C11B               MO5SI3_D8M
 AL4C3                    FE8SI2C                  SIC
 MN5SIC                   CRZN17                   CUZN_EPSILON
 BETA1                    GAMMA                    AL5FE4
 SI3N4                    MN6N4                    MN6N5
 MP_B31                   M2P_C22                  FLUORITE_C1:I
 ZRO2_TETR:I              M2O3C:I                  M2O3H:I
 CENI2                    CENI5  REJECTED
Restore phase(s):: fcc_a1 bcc_a2 hcp_a3 m23 sigma
 FCC_A1                   BCC_A2                   HCP_A3
 M23C6                    SIGMA  RESTORED
Restore phase(s): /NONE/:

 ..........................................................

    The following phases are retained in this system:
```

```
 BCC_A2                    FCC_A1                    HCP_A3
 M23C6                     SIGMA

 ......................................................

OK? /Y/:
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'A. Fernandez Guillermet, Z. Metallkd., 79 (1988) 524-536, TRITA-MAC 362
      (1988); C-CO-NI AND C-CO-FE-NI'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348,
      (1987); C-CR-FE-W'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C-FE-MO'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'W. Huang, Metall. Trans. A, 21A (1990) 2115-2123; TRITA-MAC 411 (Rev
      1989); C-FE-MN'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, 34, 279
      -85(2010); Mn-C'
  'J-O. Andersson, CALPHAD, 12 (1988) 1-8; TRITA 0317 (1986); C-MO'
  'J.-H. Shim, C.-S. Oh, D.N. Lee, Metall. Mater. Trans. B. 27 (1996) 955
      -966; Ti-Mo-C'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'A. Gabriel, C. Chatillon, and I. Ansara, published in High Temp. Sci.
      (Parameters listed in CALPHAD, 11 (1987) 203-218); C-NI'
  'J. Lacaze and B. Sundman, Metall. Mater. Trans. A, 22A (1991) 2211-2223;
      Fe-Si and Fe-Si-C'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR
      -FE-N'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1919-1933; Cr-Mn, Fe-Cr-Mn'
  'K. Frisk, CALPHAD, 17 (1993) 335-349; Cr-Mn-N'
  'K. Frisk, KTH Report D 60 (1984); CR-MO'
  'B. Sundman, Private communication; FCC parameter same as BCC; Cr-Mo'
  'J-O. Andersson, TRITA-MAC 323 (1986); C-CR-FE-MO'
  'K. Frisk, CALPHAD, 15 (1991) 79-106; TRITA-MAC 393 (1989); CR-N, FE-N, MO
      -N, CR-MO-N'
  'A. Dinsdale and T. Chart, MTDS NPL, Unpublished work (1986); CR-NI'
  'B.-J. Lee, KRISS, Unpublished research, during 1993-1995'
  'W. Huang, CALPHAD, 13 (1989) 243-252; TRITA-MAC 388 (rev 1989); FE-MN'
  'A. Fernandez Guillermet, CALPHAD, 6 (1982) 127-140; (sigma phase revised
      1986); TRITA-MAC 200 (1982); FE-MO'
  'A. Dinsdale, T. Chart, MTDS NPL, Unpublished work (1986); FE-NI'
  'S. Cotes, A.F. Guillermet, M. Sade, J. Alloys Compd., 208(1998) 168-177'
  'C. Qiu and A. Fernandez Guillermet, Z. Metallkd., 84 (1993) 11-12; Mn-N'
  'S. Liu, Unpublished work (2010); Mn-Ni'
  'C.P. Guo,Intermetallics,13(5),525-534,(2005); Mn-Ni'
  'W. Zheng, J. Alloys Compd., 632 (2015) 661-675'
  'K. Frisk, CALPHAD, 14 (1990) 311-320; MO-NI'
  'Y. Liu, G. Shao, P. Tsakiropoulos, Intermatallics 8 (2000) 953-962; Mo-Si,
       Al-Mo-Si'
  'K. Frisk, Z. Metallkd., 82 (1991) 59-66; TRITA-MAC 414 (1989); Fe-Ni-N'
  'K. Frisk, Int. J. Thermophys., 12 (1990) 417-431; TRITA-MAC 419 (1990); N
      -NI'
  'P. Gustafson, Inst. Met. Res. (Sweden) (1990); Estimations of C-CR-FE-V,
      C-CR-FE-MO-V-W, FE-N-W, FE-MN-N, FE-N-SI, CR-N-V, C-CR-N, FE-MO-N, CR
      -N-W, CR-TI-N'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24-33(2014); Cr-Fe-C'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
      -CR-FE'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1017-1025; Fe-Cr-Mn-C'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2008; Fe-Cr-Mo-V-W-C'
  'NPL, Unpublished work (1989); C-Cr-Ni'
  'H. Du and M. Hillert, TRITA-MAC 435 (1990); C-Fe-N'
  'A. Gabriel, P. Gustafson, and I. Ansara, CALPHAD, 11 (1987) 203-218;
      TRITA-MAC 285 (1986); C-FE-NI'
  'J. Miettinen and B. Hallstedt, CALPHAD, 22 (1998) 231-256; Fe-Si and Fe
      -Si-C'
  'C. Qiu, Metall. Trans. A, 24A (1993) 2393-2409; Cr-Fe-Mn-N'
  'B.-J. Lee, Private communication, (2000); Estimated parameter'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe-Ni liquid'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Fe-Cr-Ni'
  'B. Sundman, Private communication, 2(1999); Estimated parameter'
  'B. Sundman, Private communication, (2000); Estimated Cr-Ni-Mo'
  'K. Frisk, TRITA-MAC 422 (1990); CR-FE-N-NI'
  'C. Qiu, Metall. Trans. A, 24A (1993) 629-645; Fe-Mn-N'
  'L. Zhang, Y. Du, H. Xu, S. Liu, Y. Liu, F. Zheng, et al., Int. J. Mater.
      Res. 100 (2009) 160-175; Fe-Mn-Ni'
  'A. Forsberg and J. Agren, J. Phase Equilib., 14 (1993) 354-363; Fe-Mn-Si'
  'K. Frisk, TRITA-MAC 433 (1990); FE-CR-MO-NI-N'
  'K. Frisk, TRITA-MAC 428 (1990); FE-MO-NI'
  'A. Kusoffsky et al., Work within CCT-Applied Stainless steels, 2004; Fe
      -Cr-Si, Fe-Ni-Si, Fe-Cr-Cu, Fe-Cu-Mo, Cr-Mo-N-Ni, Fe-Cr-N-Ni, Fe-Al-Cr
      -Ni'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Carbonitrides and
      M23C6'
  'A. Kusoffsky, Work within CCT-Applied Stainless steels, 2003; Fe-Cr-N, Fe
```

```
     -C-Cr-N, Fe-Cr-Mo-N, Fe-Cr-Mn-N'
 -OK-
Should any phase have a miscibility gap check? /N/: N
 Using global minimization procedure
Calculated          7296 grid points in             1 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     1  s
POLY_3:
POLY_3: save tcex28 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=1323.15, W(CR)=0.25, W(NI)=7E-2, W(MO)=4E-2, W(C)=2E-5, W(N)=2.7E-3,
    W(SI)=3E-3, W(MN)=3E-3, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature   1323.15 K (  1050.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.53180E+01
 Total Gibbs energy -7.36324E+04,  Enthalpy  3.91744E+04,  Volume  7.43892E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       9.2112E-05  2.0000E-05 3.1563E-05 -1.1401E+05 SER
 CR                      2.6597E-01  2.5000E-01 2.5102E-03 -6.5869E+04 SER
 FE                      6.2530E-01  6.3128E-01 1.6003E-03 -7.0822E+04 SER
 MN                      3.0208E-03  3.0000E-03 2.8924E-06 -1.4030E+05 SER
 MO                      2.3064E-02  4.0000E-02 6.3808E-04 -8.0937E+04 SER
 N                       1.0663E-02  2.7000E-03 4.5184E-07 -1.6073E+05 SER
 NI                      6.5978E-02  7.0000E-02 1.2158E-04 -9.9177E+04 SER
 SI                      5.9088E-03  3.0000E-03 3.2978E-09 -2.1486E+05 SER

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 5.5953E-01, Mass 3.0746E+01, Volume fraction 5.5507E-01  Mass fractions:
 FE  6.37043E-01  NI  8.56120E-02  N   4.58698E-03  SI  2.64555E-03
 CR  2.34717E-01  MO  3.20656E-02  MN  3.30095E-03  C   2.92454E-05

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 4.4047E-01, Mass 2.4572E+01, Volume fraction 4.4493E-01  Mass fractions:
 FE  6.24069E-01  NI  5.04648E-02  SI  3.44352E-03  N   3.38836E-04
 CR  2.69123E-01  MO  4.99282E-02  MN  2.62343E-03  C   8.43132E-06
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: @@ Calculate the temperature for an equal amount
POLY_3: c-s p bcc_a2=fix .5
   ... the command in full is CHANGE_STATUS
POLY_3: s-c t=none
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated          7296 grid points in             0 s
    27 ITS,  CPU TIME USED   1 SECONDS
POLY_3: sh t
   ... the command in full is SHOW_VALUE
 T=1382.343
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 W(CR)=0.25, W(NI)=7E-2, W(MO)=4E-2, W(C)=2E-5, W(N)=2.7E-3, W(SI)=3E-3,
    W(MN)=3E-3, P=1E5, N=1
 FIXED PHASES
 BCC_A2=.5
 DEGREES OF FREEDOM 0

 Temperature   1382.34 K (  1109.19 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.53180E+01
 Total Gibbs energy -7.87284E+04,  Enthalpy  4.14321E+04,  Volume  7.46763E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       9.2112E-05  2.0000E-05 2.9825E-05 -1.1976E+05 SER
 CR                      2.6597E-01  2.5000E-01 2.0891E-03 -7.0927E+04 SER
 FE                      6.2530E-01  6.3128E-01 1.3619E-03 -7.5844E+04 SER
 MN                      3.0208E-03  3.0000E-03 2.5787E-06 -1.4790E+05 SER
 MO                      2.3064E-02  4.0000E-02 4.8018E-04 -8.7826E+04 SER
 N                       1.0663E-02  2.7000E-03 6.6752E-07 -1.6343E+05 SER
 NI                      6.5978E-02  7.0000E-02 1.0989E-04 -1.0477E+05 SER
 SI                      5.9088E-03  3.0000E-03 4.8855E-09 -2.1995E+05 SER

 BCC_A2                      Status FIXED       Driving force  0.0000E+00
 Moles 5.0096E-01, Mass 2.7932E+01, Volume fraction 5.0545E-01  Mass fractions:
 FE  6.26658E-01  NI  5.39523E-02  SI  3.40350E-03  N   4.72072E-04
 CR  2.64424E-01  MO  4.83843E-02  MN  2.69685E-03  C   9.16390E-06

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 4.9904E-01, Mass 2.7386E+01, Volume fraction 4.9455E-01  Mass fractions:
 FE  6.35995E-01  NI  8.63682E-02  N   4.97242E-03  SI  2.58844E-03
 CR  2.35288E-01  MO  3.14482E-02  MN  3.30921E-03  C   3.10525E-05
POLY_3: @@ Enter the PRE functions
POLY_3: ent fun prefcc
   ... the command in full is ENTER_SYMBOL
Function: 100*w(fcc_a1,cr)+300*w(fcc_a1,mo)+1600*w(fcc_a1,n);
POLY_3: ent fun prebcc
   ... the command in full is ENTER_SYMBOL
Function: 100*w(bcc_a2,cr)+300*w(bcc_a2,mo)+1600*w(bcc_a2,n);
POLY_3: l-sy
   ... the command in full is LIST_SYMBOLS
 DEFINED FUNCTIONS AND VARIABLES%
    PREFCC=100*W(FCC_A1#1,CR)+300*W(FCC_A1#1,MO)+1600*W(FCC_A1#1,N)
    PREBCC=100*W(BCC_A2,CR)+300*W(BCC_A2,MO)+1600*W(BCC_A2,N)
POLY_3: eval
   ... the command in full is EVALUATE_FUNCTIONS
Name(s): *
 PREFCC=40.919137
 PREBCC=41.713014
POLY_3:Hit RETURN to continue
POLY_3: @@ Then vary the nitrogen content
POLY_3: s-a-v 1
   ... the command in full is SET_AXIS_VARIABLE
```

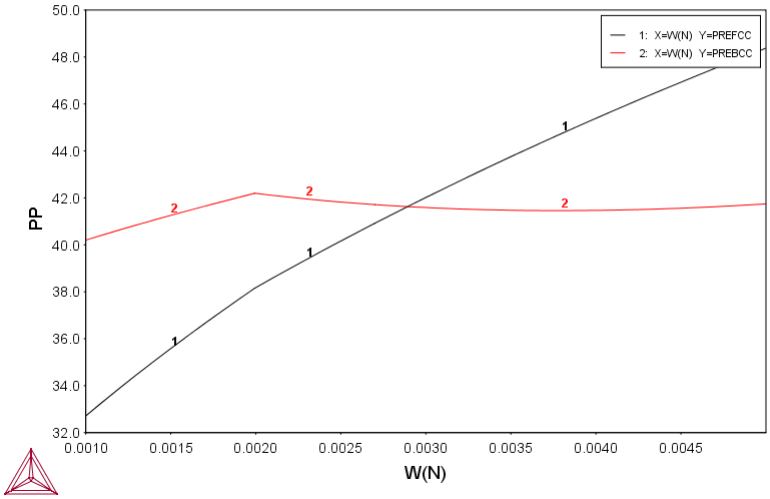
```
Condition /NONE/: w(n)
Min value /0/: .001
Max value /1/: .005
Increment /1E-04/: 1E-04
POLY_3: li-ax
   ... the command in full is LIST_AXIS_VARIABLE
  Axis No 1: W(N)                  Min: 1E-3      Max: 5E-3      Inc: 1E-4
POLY_3: save tcex28 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step
   ... the command in full is STEP_WITH_OPTIONS
Option? /NORMAL/: NORMAL
 No initial equilibrium, using default
 Step will start from axis value   0.270000E-02
...OK

 Phase Region from   0.270000E-02 for:
     BCC_A2
     FCC_A1#1
 Global test at  3.50000E-03 .... OK
 Global test at  4.50000E-03 .... OK
 Global test at  4.80000E-03 .... OK
 Terminating at   0.500000E-02
 Calculated    26 equilibria

 Phase Region from   0.270000E-02 for:
     BCC_A2
     FCC_A1#1
 Global check of adding phase at  1.99365E-03
 Calculated    10 equilibria

 Phase Region from   0.199365E-02 for:
     BCC_A2
     FCC_A1#1
     SIGMA
 Global test at  1.20000E-03 .... OK
 Terminating at   0.100000E-02
 Calculated    13 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex28\tcex
 28.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST:
POST: @@ First plot how the temperature varies
POST: s-d-a x w(n)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y t-c
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 28a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Then plot the PRE
POST: ent tab pp
   ... the command in full is ENTER_SYMBOL
Variable(s): prefcc prebcc
&
POST:
POST: s-d-a y pp
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: s-lab d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 28b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 28b

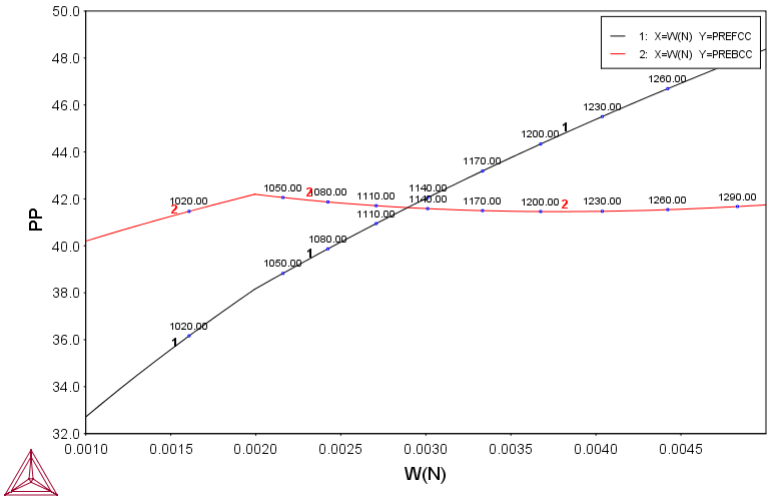
2018.02.19.08.45.48
TCFE9: C, CR, FE, MN, MO, N, NI, SI
W(CR)=0.25, W(NI)=7E-2, W(MO)=4E-2, W(C)=2E-5, W(SI)=3E-3, W(MN)=3E-3, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: @@ Add the temperature as tic marks to the plot
POST: s-d-a z t-c
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s z n 800 1300
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 28c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 28c

2018.02.19.08.45.48
TCFE9: C, CR, FE, MN, MO, N, NI, SI
W(CR)=0.25, W(NI)=7E-2, W(MO)=4E-2, W(C)=2E-5, W(SI)=3E-3, W(MN)=3E-3, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: back
POLY_3: @@ Check how close we are to form Cr2N
POLY_3: read tcex28
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3: @@ Restore BCC as entered
POLY_3: c-s p bcc_a2=ent 1
   ... the command in full is CHANGE_STATUS
POLY_3: s-c t=1323
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          7296 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       1 s, total time     1  s
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=1323, W(CR)=0.25, W(NI)=7E-2, W(MO)=4E-2, W(C)=2E-5, W(N)=2.7E-3,
    W(SI)=3E-3, W(MN)=3E-3, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature   1323.00 K (  1049.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.53180E+01
 Total Gibbs energy -7.36196E+04,  Enthalpy  3.91688E+04,  Volume  7.43885E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       9.2112E-05  2.0000E-05 3.1568E-05 -1.1400E+05 SER
 CR                      2.6597E-01  2.5000E-01 2.5114E-03 -6.5857E+04 SER
 FE                      6.2530E-01  6.3128E-01 1.6010E-03 -7.0809E+04 SER
 MN                      3.0208E-03  3.0000E-03 2.8933E-06 -1.4029E+05 SER
 MO                      2.3064E-02  4.0000E-02 6.3855E-04 -8.0920E+04 SER
```

```
 N                      1.0663E-02  2.7000E-03 4.5138E-07 -1.6072E+05 SER
 NI                     6.5978E-02  7.0000E-02 1.2161E-04 -9.9162E+04 SER
 SI                     5.9088E-03  3.0000E-03 3.2944E-09 -2.1484E+05 SER

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 5.5967E-01, Mass 3.0754E+01, Volume fraction 5.5521E-01  Mass fractions:
 FE  6.37045E-01  NI  8.56102E-02  N   4.58615E-03  SI  2.64568E-03
 CR  2.34716E-01  MO  3.20671E-02  MN  3.30093E-03  C   2.92414E-05

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 4.4033E-01, Mass 2.4564E+01, Volume fraction 4.4479E-01  Mass fractions:
 FE  6.24063E-01  NI  5.04560E-02  SI  3.44361E-03  N   3.38548E-04
 CR  2.69136E-01  MO  4.99319E-02  MN  2.62324E-03  C   8.42973E-06
POLY_3:Hit RETURN to continue
POLY_3: @@ Find out at which temperature sigma forms
POLY_3: c-t
   ... the command in full is COMPUTE_TRANSITION
 This command is a combination of CHANGE_STATUS and SET_CONDITION
 to calculate directly when a phase may form by releasing one condition.
Phase to form: sigma
 You must release one of these conditions
 T=1323, W(CR)=0.25, W(NI)=7E-2, W(MO)=4E-2, W(C)=2E-5, W(N)=2.7E-3,
 W(SI)=3E-3, W(MN)=3E-3, P=1E5, N=1    DEGREES OF FREEDOM 0
Give the state variable to be removed /T/: t
 Testing POLY result by global minimization procedure
Calculated          7296 grid points in             0 s
To form SIGMA the condition is set to T=1307.6676684
POLY_3:Hit RETURN to continue
POLY_3: @@ Find the temperature for Cr2N, set the start
POLY_3: @@ constitution. but first make sure hcp#2 is nitride
POLY_3: s-s-c hcp_a3#2 *
   ... the command in full is SET_START_CONSTITUTION
POLY_3: c-t
   ... the command in full is COMPUTE_TRANSITION
 This command is a combination of CHANGE_STATUS and SET_CONDITION
 to calculate directly when a phase may form by releasing one condition.
Phase to form: hcp_a3#2
 You must release one of these conditions
 T=1307.67, W(CR)=0.25, W(NI)=7E-2, W(MO)=4E-2, W(C)=2E-5, W(N)=2.7E-3,
 W(SI)=3E-3, W(MN)=3E-3, P=1E5, N=1    DEGREES OF FREEDOM 0
Give the state variable to be removed /T/: t
 Testing POLY result by global minimization procedure
Calculated          7296 grid points in             1 s
To form HCP_A3 the condition is set to T=1251.46776139
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=1251.47, W(CR)=0.25, W(NI)=7E-2, W(MO)=4E-2, W(C)=2E-5, W(N)=2.7E-3,
    W(SI)=3E-3, W(MN)=3E-3, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature   1251.47 K (   978.32 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.53180E+01
 Total Gibbs energy -6.76080E+04,  Enthalpy  3.59264E+04,  Volume  7.36430E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       9.2112E-05  2.0000E-05 3.4967E-05 -1.0677E+05 SER
 CR                      2.6597E-01  2.5000E-01 3.1479E-03 -5.9945E+04 SER
 FE                      6.2530E-01  6.3128E-01 1.9889E-03 -6.4723E+04 SER
 MN                      3.0208E-03  3.0000E-03 3.3132E-06 -1.3129E+05 SER
 MO                      2.3064E-02  4.0000E-02 6.9044E-04 -7.5732E+04 SER
 N                       1.0663E-02  2.7000E-03 2.6151E-07 -1.5771E+05 SER
 NI                      6.5978E-02  7.0000E-02 1.3114E-04 -9.3016E+04 SER
 SI                      5.9088E-03  3.0000E-03 2.3720E-09 -2.0664E+05 SER

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 7.4578E-01, Mass 4.0935E+01, Volume fraction 7.4372E-01  Mass fractions:
 FE  6.54429E-01  NI  8.11347E-02  N   3.61990E-03  MN  3.28410E-03
 CR  2.30006E-01  MO  2.40260E-02  SI  3.47485E-03  C   2.60512E-05

 SIGMA                       Status ENTERED     Driving force  0.0000E+00
 Moles 1.5963E-01, Mass 9.1407E+00, Volume fraction 1.6036E-01  Mass fractions:
 FE  5.26062E-01  MO  1.12898E-01  MN  1.98730E-03  C   0.00000E+00
 CR  3.24159E-01  NI  3.48032E-02  SI  9.02933E-05  N   0.00000E+00

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 9.4597E-02, Mass 5.2426E+00, Volume fraction 9.5920E-02  Mass fractions:
 FE  6.33984E-01  NI  4.44270E-02  SI  4.36551E-03  N   2.24956E-04
 CR  2.76818E-01  MO  3.76250E-02  MN  2.54743E-03  C   7.62286E-06

 HCP_A3#2                    Status ENTERED     Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 CR  8.24243E-01  MO  3.87305E-02  NI  1.28843E-03  C   2.96348E-04
 N   1.08079E-01  FE  2.66231E-02  MN  7.39264E-04  SI  2.19788E-08
POLY_3: @@ Rapid cooling is needed to avoid these phases.
POLY_3: set-inter
   ... the command in full is SET_INTERACTIVE
POLY_3:
```

tcex29

```
About Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex29\tcex29.TCM" set-echo
SYS:
SYS: @@ Calculating the speciation of a gas
SYS:
SYS: @@ Note that a SSUB database license is required
SYS: @@ to run the example.
SYS:
SYS: set-log ex29,,,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw ssub5
   ... the command in full is SWITCH_DATABASE
 Current database: SGTE Substances Database v5.2

 VA  DEFINED
TDB_SSUB5:
TDB_SSUB5: d-sys c o h s
   ... the command in full is DEFINE_SYSTEM
 C                      O                       H
 S  DEFINED
TDB_SSUB5: l-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENT/: CONSTITUENT
 GAS:G       :C C1H1 C1H1O1 C1H1O2 C1H2 C1H2O1 C1H2O2_CIS C1H2O2_DIOXIRANE
  C1H2O2_TRANS C1H3 C1H3O1_CH2OH C1H3O1_CH3O C1H4 C1H4O1 C1H4S1 C1O1 C1O1S1
  C1O2 C1S1 C1S2 C2 C2H1 C2H2 C2H2O1 C2H3 C2H4 C2H4O1_ACETALDEHYDE
  C2H4O1_OXIRANE C2H4O2_ACETICACID C2H4O2_DIOXETANE C2H4O3_123TRIOXOLANE
  C2H4O3_124TRIOXOLANE C2H5 C2H6 C2H6O1 C2H6O2 C2O1 C3 C3H1 C3H4_1 C3H4_2
  C3H6_1 C3H6_2 C3H6O1 C3H8 C3O2 C4 C4H1 C4H10_1 C4H10_2 C4H2_1 C4H2_2
  C4H4_1 C4H4_2 C4H6_1 C4H6_2 C4H6_3 C4H6_4 C4H6_5 C4H8_1 C4H8_2 C4H8_3
  C4H8_4 C4H8_5 C4H8_6 C5 C60 C6H6 C6H6O1 H H2 H1O1 H1O2 H2O1 H2O2 H1S1 H2S1
  H2S2 H1O1S1_HSO H1O1S1_SOH H2O1S1_H2SO H2O1S1_HSOH H2O4S1 O O2 O3 O1S1
  O1S2 O2S1 O3S1 S S2 S3 S4 S5 S6 S7 S8:
 GRAPHITE    :C:
 GRAPHITE_L  :C:
 DIAMOND     :C:
 C1H2O2_L    :C1H2O2:
 C1H2S3_L    :C1H2S3:
 C1H4O1_L    :C1H4O1:
 C1H4S1_L    :C1H4S1:
 C1S2_L      :C1S2:
 C2H4O2_L    :C2H4O2:
 C2H6O1_L    :C2H6O1:
 C2H6O2_L    :C2H6O2:
 C60_S       :C60:
 C6H6_L      :C6H6:
 H2O1_L      :H2O1:
 H2O2_L      :H2O2:
 H2S1_L      :H2S1:
 H2S2_L      :H2S2:
 H2O4S1_L    :H2O4S1:
 H4O5S1_L    :H4O5S1:
 H6O6S1_L    :H6O6S1:
 H10O8S1_L   :H10O8S1:
 H15O10_5S1_L :H15O10.5S1:
 H8O7S1_L    :H8O7S1:
 O3S1_L      :O3S1:
 S_S         :S:
 S_S2        :S:
 S_L         :S:
TDB_SSUB5:Hit RETURN to continue
TDB_SSUB5: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

   C1<G> T.C.R.A.S. Class: 1
      C1<G> C<G>
   C1H1<G> T.C.R.A.S. Class: 2
      C1H1<G> CH<G>
   C1H1O1<G> T.C.R.A.S. Class: 4
      C1H1O1<G> HCO<G>
      FORMYL <GAS>
   C1H1O2<G> T.C.R.A.S. Class: 6
      C1H1O2<G>
   C1H2<G> T.C.R.A.S. Class: 5
      C1H2<G> CH2<G> METHYLENE
      METHYLENE <GAS>
   C1H2O1<G> T.C.R.A.S. Class: 5
      C1H2O1<G> CH2O<G>
      FORMALDEHYDE <GAS>
   C1H2O2_CIS<G> T.C.R.A.S. Class: 5
      C1H2O2_CIS<G>
   C1H2O2_DIOXIRANE<G> T.C.R.A.S. Class: 6
      C1H2O2_DIOXIRANE<G>
      S298 corrected and cp refitted
      due to corrected data in IVTAN2000 7/2002
   C1H2O2_TRANS<G> T.C.R.A.S. Class: 5
      C1H2O2_TRANS<G>
   C1H3<G> T.C.R.A.S. Class: 5
      C1H3<G> CH3<G>
      METHYL, Gaseous Standard State.
```

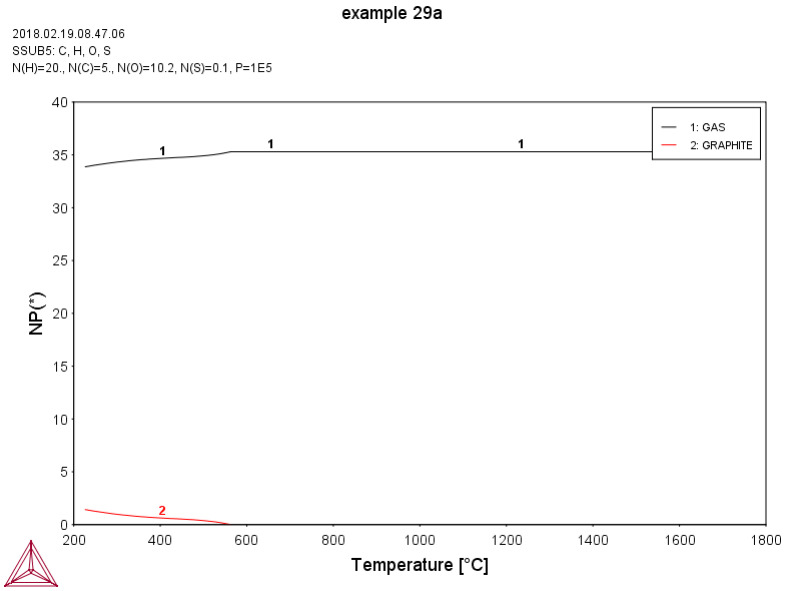
C1H3O1_CH2OH<G> T.C.R.A.S. Class: 6
C1H3O1_CH2OH<G>
C1H3O1_CH3O<G> T.C.R.A.S. Class: 5
C1H3O1_CH3O<G>
C1H4<G> T.C.R.A.S. Class: 5
C1H4<G> CH4<G> METHANE
METHANE, Gaseous Standard State.
C1H4O1<G> T.C.R.A.S. Class: 5
C1H4O1<G> CH3OH<G>
METHANOL <GAS>
C1H4S1<G> THERMODATA 04/98 TC
C1H4S1<G> METHANETHIOL.
C1O1<G> JANAF THERMOCHEMICAL TABLES SGTE **
C1O1<G> CO<G>
CARBON MONOXIDE <GAS>
STANDARD STATE : CODATA KEY VALUE. /CP FROM JANAF PUB. 9/65
C1O1S1<G> T.C.R.A.S. Class: 2
C1O1S1<G> COS<G>
CARBON OXIDE SULFIDE <GAS>
C1O2<G> T.C.R.A.S. Class: 2
C1O2<G> CO2<G>
CARBON DIOXIDE <GAS>
C1S1<G> T.C.R.A.S. Class: 1
C1S1<G> CS<G>
CARBON MONOSULFIDE <GAS>
C1S2<G> T.C.R.A.S. Class: 3
C1S2<G> CS2<G>
CARBON DISULFIDE <GAS>
C2<G> T.C.R.A.S. Class: 2
C2<G>
CARBON Diatomic Gas.
C2H1<G> T.C.R.A.S. Class: 6
C2H1<G> C2H<G>
CCH RADICAL <GAS>
C2H2<G> T.C.R.A.S. Class: 2
C2H2<G>
ACETYLENE (ETYNE). Gaseous Standard State.
C2H2O1<G> T.C.R.A.S. Class: 6
C2H2O1<G>
OXIRENE
S298 corrected and cp refitted
due to corrected data in IVTAN2000 7/2002
C2H3<G> T.C.R.A.S. Class: 6
C2H3<G>
DICARBON TRIHYDRIDE, Gaseous Standard State.
C2H4<G> T.C.R.A.S. Class: 6
C2H4<G>
ETHYLENE. Gaseous Standard State.
C2H4O1_ACETALDEHYDE<G> T.C.R.A.S. Class: 5
C2H4O1_ACETALDEHYDE<G>
C2H4O1_OXIRANE<G> T.C.R.A.S. Class: 6
C2H4O1_OXIRANE<G>
S298 corrected and cp refitted
due to corrected data in IVTAN2000 7/2002
C2H4O2_ACETICACID<G> T.C.R.A.S. Class: 5
C2H4O2_ACETICACID<G>
C2H4O2_DIOXETANE<G> T.C.R.A.S. Class: 6
C2H4O2_DIOXETANE<G>
S298 corrected and cp refitted
due to corrected data in IVTAN2000 7/2002
typing error corrected 12/06
C2H4O3_123TRIOXOLANE<G> T.C.R.A.S. Class: 7
C2H4O3_123TRIOXOLANE<G>
S298 corrected and cp refitted
due to corrected data in IVTAN2000 7/2002
C2H4O3_124TRIOXOLANE<G> T.C.R.A.S. Class: 7
C2H4O3_124TRIOXOLANE<G>
S298 corrected and cp refitted
due to corrected data in IVTAN2000 7/2002
typing error corrected 12/06
C2H5<G> T.C.R.A.S. Class: 6
C2H5<G>
ETHYL radical. Gaseous Standard State.
C2H6<G> T.C.R.A.S. Class: 6
C2H6<G>
ETHANE. Gaseous Standard State.
C2H6O1<G> T.C.R.A.S. Class: 6
C2H6O1<G> C2H6O<G>
ETHANOL <GAS>
C2H6O2<G> THERMODATA
C2H6O2<G>
E-GLYCOL <GAS>.Data revised by THDA.
C2O1<G> T.C.R.A.S. Class: 5
C2O1<G> C2O<G>
C3<G> T.C.R.A.S. Class: 6
C3<G>
CARBON <TRIATOMIC GAS>
C3H1<G> T.C.R.A.S. Class: 6
C3H1<G> C3H<G>
2-PROPYNYLIDYNE (gaseous state)
S298 corrected and cp refitted
due to corrected data in IVTAN2000 7/2002
C3H4_1<G> STULL WESTRUM SINKE 1969 SGTE
C3H4_1<G>
ALLENE = 1,2-PROPADIENE (gaseous state)
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C3H4_2<G> STULL WESTRUM SINKE 1969 SGTE
C3H4_2<G>
PROPYNE (METHYLACETYLENE) (gaseous state)
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C3H6O1<G> THERMODATA 01/93
C3H6O1<G> ACETONE gas
ACETONE (gaseous state)
28/01/93
C3H6_1<G> T.C.R.A.S. Class: 6 4.09.85
C3H6_1<G> Cyclopropane gas
C3H6_2<G> STULL WESTRUM SINKE 1969 SGTE
C3H6_2<G> PROPENE gas
PROPENE (gaseous state)
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C3H8<G> THERMODATA SGTE
C3H8<G> PROPANE gas
PROPANE <Gaseous Standard State>
C3O2<G> T.C.R.A.S. Class: 6
C3O2<G>
C4<G> T.C.R.A.S. Class: 7

C4<G>
C4H1<G> T.C.R.A.S Class: 6
C4H1<G> C4H<G> 1,3-BUTADIYNYL gas
1,3-BUTADIYNYL (Gaseous Standard State).
Data provided by T.C.R.A.S. in 2000
C4H10_1<G> T.C.R.A.S Class: 4
C4H10_1<G> BUTANE gas
BUTANE (Gaseous Standard State).
Data provided by T.C.R.A.S. in 2000
C4H10_2<G> T.C.R.A.S Class: 4
C4H10_2<G> METHYLPROPANE N-BUTANE gas
METHYLPROPANE N-BUTANE (Gaseous Standard State).
Data provided by T.C.R.A.S. in 2000
C4H2_1<G> THERMODATA 1978 ST
C4H2_1<G> 1,3-BUTADIYNE gas
C4H2_2<G> THERMODATA 06/93 ST
C4H2_2<G> BUTADIYNE (BIACETYLENE) gas
C4H4_1<G> T.C.R.A.S Class: 6
C4H4_1<G> 1,3-CYCLOBUTADIENE gas.
1,3-CYCLOBUTADIENE. Gaseous Standard State.
Data provided by T.C.R.A.S. in 2000
C4H4_2<G> STULL WESTRUM SINKE 1969 SGTE
C4H4_2<G> 1-BUTEN-3-YNE VINYLACETYLENE gas
1-BUTEN-3-YNE VINYLACETYLENE. Gaseous Standard State.
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C4H6_1<G> STULL WESTRUM SINKE 1969 SGTE
C4H6_1<G>
1,2-BUTADIENE
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C4H6_2<G> STULL WESTRUM SINKE 1969 SGTE
C4H6_2<G>
1,3-BUTADIENE
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C4H6_3<G> STULL WESTRUM SINKE 1969 SGTE
C4H6_3<G>
1-BUTYNE ETHYLACETYLENE
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C4H6_4<G> STULL WESTRUM SINKE 1969 SGTE
C4H6_4<G>
2-BUTYNE DIMETHYLACETYLENE
EXTRAPOLATION BY THERMODATA FROM 1000 TO 1350K.
C4H6_5<G> T.C.R.A.S Class: 6
C4H6_5<G>
CYCLOBUTENE. Data provided by T.C.R.A.S. in 2000
C4H8_1<G> THERMODATA 04/98 TC
C4H8_1<G> 1-BUTENE gas
C4H8_2<G> THERMODATA 04/98 TC
C4H8_2<G> (E)-2-BUTENE gas
C4H8_3<G> THERMODATA 04/98 TC
C4H8_3<G> (Z)-2-BUTENE gas
C4H8_4<G> THERMODATA 04/98 TC
C4H8_4<G> CYCLOBUTANE gas
C4H8_5<G> THERMODATA 04/98 TC
C4H8_5<G> 2-METHYLPROPENE gas
C4H8_6<G> THERMODATA 04/98 TC
C4H8_6<G> METHYLCYCLOPROPANE gas
C5<G> T.C.R.A.S. Class: 7
C5<G>
C60<G> MHR-95
C60<G>
Data processed from [94Kor/Sid] M.V. Korobov, L.N. sidorov,
J. Chem. Thermo, 26, 61-73 (1994). Recalculated from the rotational
data in [91McK] and vibration frequencies in [94Kor/Sid]. Note that
a frequency with degeneracy 5 is missing from list in [94Kor/Sid];
taken to be 419 cm-1, which gives very good, though not exact,
agreement with values quoted in [94Kor/Sid]. Note discrepancy
between calculated DrS(298) = -8943.5 J mol K-1 for the reaction
60C<g>=C60<g>and that given by [94Kor/Sid] in their Table 5,
-8950 J mol K-1. Enthalpy of formation: DfH = 2588 kJ/mol from
DsubH(298.15K) = 166 +/- 11 kJ mol-1 [94Kor/Sid]. Vapour pressure
values reproduced very well.
[91McK] J.T. McKinnon, J. Phys. Chem. 95 8941(1993).
C6H6<G> T.C.R.A.S Class: 5
C6H6<G> BENZENE gas
BENZENE (Gaseous Standard State).
Data provided by T.C.R.A.S. in 2000
C6H6O1<G> THERMODATA 01/93
C6H6O1<G>
PHENOL gas
28/01/93
H1<G> JANAF 1982; ASSESSMENT DATED 3/77 SGTE **
H1<G> H<G>
HYDROGEN <MONATOMIC GAS>
H1O1<G> T.C.R.A.S. Class: 1
H1O1<G> OH<G>
H1O1S1_HSO<G> T.C.R.A.S. Class: 4
H1O1S1_HSO<G>
H1O1S1_SOH<G> T.C.R.A.S. Class: 5
H1O1S1_SOH<G>
H1O2<G> T.C.R.A.S. Class: 4
H1O2<G> HO2<G>
H1S1<G> T.C.R.A.S. Class: 2
H1S1<G> HS<G>
H2<G> JANAF THERMOCHEMICAL TABLES SGTE **
H2<G> H2<G>
HYDROGEN<G>
STANDARD STATE FROM CODATA KEY VALUES. CP FROM JANAF PUB. 3/61
H2O1<G> T.C.R.A.S. Class: 1
H2O1<G> H2O<G>
WATER <GAS>, STEAM
H2O1S1_H2SO<G> T.C.R.A.S. Class: 4
H2O1S1_H2SO<G>
H2O1S1_HSOH<G> T.C.R.A.S. Class: 4
H2O1S1_HSOH<G>
H2O2<G> JANAF SECOND EDIT SGTE
H2O2<G> H2O2<G>
HYDROGEN PEROXIDE <GAS>
H2O4S1<G> JANAF 1982; ASSESSMENT DATED 9/77 SGTE
H2O4S1<G> H2SO4<G>
SULFURIC ACID <GAS>
H2S1<G> T.C.R.A.S. Class: 2
H2S1<G> H2S<G>
HYDROGEN SULFIDE <GAS>
H2S2<G> K.C. MILLS SGTE **
H2S2<G> H2S2<G>
DIHYDROGEN DISULFIDE <GAS>

O1<G> TCRAS 02/06/80
O1<G> O<G>
O1S1<G> T.C.R.A.S. Class: 3
O1S1<G> SO<G>
SULFUR MONOXIDE <GAS>
O1S2<G> JANAF THERMOCHEMICAL TABLES SGTE **
O1S2<G> S2O<G>
DISULFUR MONOXIDE <GAS>
PUBLISHED BY JANAF AT 9/65
O2<G> TCRAS 21/06/90
O2<G>
OXYGEN Gaseous Standard State.
O2S1<G> JANAF THERMOCHEMICAL TABLES SGTE **
O2S1<G> SO2<G>
SULFUR DIOXIDE <GAS>
PUBLISHED BY JANAF AT 6/61
O3<G> TCRAS 02/06/80
O3<G>
OZONE Gaseous Standard State.
O3S1<G> JANAF THERMOCHEMICAL TABLES SGTE **
O3S1<G> SO3<G>
SULFUR TRIOXIDE <GAS>
PUBLISHED BY JANAF AT 9/65
S1<G> T.C.R.A.S. Class: 1
S1<G> S<G>
SULFUR <GAS>
S2<G> T.C.R.A.S. Class: 4
S2<G> S2<G>
SULFUR <DIATOMIC GAS>
S3<G> T.C.R.A.S. Class: 5
S3<G> S3<G>
SULFUR <3-ATOMIC GAS>
S4<G> T.C.R.A.S. Class: 6
S4<G> S4<G>
SULFUR <4-ATOMIC GAS>
S5<G> T.C.R.A.S. Class: 6
S5<G> S5<G>
SULFUR <5-ATOMIC GAS>
S6<G> T.C.R.A.S. Class: 6
S6<G> S6<G>
SULFUR <6-ATOMIC GAS>
S7<G> T.C.R.A.S. Class: 7
S7<G> S7<G>
SULFUR <7-ATOMIC GAS>
S8<G> T.C.R.A.S. Class: 7
S8<G> S8<G>
SULFUR <OCTATOMIC GAS>
C1H2O2<L> THERMODATA 01/93
C1H2O2_Liquid HCOOH_Liquid
FORMIC ACID MONOMERIC
28/01/93
C1H2S3<L> THERMODATA 01/86 BC
C1H2S3_Liquid H2C1S2_Liquid
C1H4O1<L> I. BARIN 3rd. Edition
C1H4O1_Liquid CH3OH_Liquid
METHANOL (Liquid). H298 and S298 modified.
C1H4S1<L> THERMODATA 04/99 HH
C1H4S1<L> METHANETHIOL.
C1S2<L> KUBASCHEWSKI EVANS ALCOCK 1967 SGTE
C1S2 CS2
CARBON DISULFIDE
C1S2 MELTS AT 161.15K LF=1.05(0.1)KCAL/MOLE
C2H4O2<L> THERMODATA 01/93
C2H4O2_Liquid
ACETIC ACID (Liquid)
28/01/93 Tb=389K.
C2H6O1<L> THERMODATA 01/93
C2H6O1_Liquid C2H6O_Liquid
ETHANOL (Liquid)
28/01/93
C2H6O2<L> THERMODATA
C2H6O2_Liquid
E-GLYCOL (Liquid)
Data revised by THDA.
C60 MHR-95
C60
Data processed from [94Kor/Sid] M.V. Korobov, L.N. sidorov, J. Chem.
The
Fitted to the data in [94Kor/Sid], who took the phase transition at
257K
that [94Kor/Sid] do not give an explicit value for S(298.15K).
S(298.15K) = 422.6 J mol K-1 was calculated from S(300) =425.8 and Cp
e
calculated from DrS(298) for 60C<graphite>=C60 given by [94Kor/Sid]
in their Table 5, which gives S(298.15K) = 425.4 J mol K-1.
Enthalpy of formation : DfH = +2422 +/- 14 kJ/mol from [92Ste/Chi],
the value preferred, if obliquely, by [94Kor/Sid].
[92Ste/Chi]W.V. Steele, R.D. Chirico, N.K. Smith, W.e. Billups,
P.R. Elmore, A.E. Wheeler, J. Phys. Chem. 96 4731 (1993).
C6H6<L> THERMODATA 04/99 BC
C6H6_Liquid BENZENE Liquid
C1<DIAMOND> S.G.T.E. **
C_DIAMOND
<DIAMOND>
Data from SGTE Unary DB, data added by atd 7/9/95, H298-H0 taken
from 1994 database (ex THERMODATA 01/93)
C1<GRAPHITE> S.G.T.E. **
C_GRAPHITE
Data from SGTE Unary DB, pressure dependent data added by atd 7/9/95
H10O8S1<L> THERMODATA 01/93
H10O8S1_Liquid H2SO4-4H2O_Liquid
SULFURIC ACID TETRAHYDRATE.
28/01/93
H15O10.5S1<L> THERMODATA 01/93
H15O10.5S1_Liquid H2SO4-6.5H2O_Liquid
SULFURIC ACID HEMIHEXAHYDRATE.
28/01/93
H2O1<L> T.C.R.A.S. Class: 4
H2O1_Liquid H2O_Liquid Pure_Water
WATER
T.C.R.A.S. Class: 4 cp modified by atd 12/9/94 and 5/7/2002
H2O2<L> THERMODATA 01/93
H2O2_Liquid H2O2_Liquid
HYDROGEN PEROXIDE
28/01/93
H2O4S1<L> THERMODATA 01/93

```
      H2O4S1_Liquid H2SO4_Liquid
      SULFURIC ACID
      28/01/93 Tb = 553K.
      S298 modified by NPL 24/11/94. Negative value in Thermodata.
   H2S1<L> THERMODATA 12/94 KK
      H2S1_Liquid H2S_Liquid
   H2S2<L> THERMODATA 11/99 KK
      H2S2_Liquid H2S2_Liquid
   H4O5S1<L> THERMODATA 01/93
      H4O5S1_Liquid H2SO4-H2O_Liquid
      SULFURIC ACID MONOHYDRATE.
      28/01/93
   H6O6S1<L> THERMODATA 01/93
      H6O6S1_Liquid H2SO4-2H2O_Liquid
      H2SO4-2H2O
      28/01/93
   H8O7S1<L> Janaf 4th. Edition
      H8O7S1_Liquid H2SO4-3H2O_Liquid
      SULFURIC ACID TRIHYDRATE
   O3S1<L> THERMODATA 12/94 KK
      O3S1_Liquid SO3_Liquid
   S1 T.C.R.A.S Class: 5
      S1 S
      Data provided by T.C.R.A.S. October 1994.
      Data refitted by I.A.
 -OK-
TDB_SSUB5: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: l-st c
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 C                       ENTERED   SER
 H                       ENTERED   SER
 O                       ENTERED   SER
 S                       ENTERED   SER
POLY_3: s-i-a n(h2)=10
   ... the command in full is SET_INPUT_AMOUNTS
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 N(H)=20
 DEGREES OF FREEDOM 5
POLY_3: s-i-a n(c1o2)=5
   ... the command in full is SET_INPUT_AMOUNTS
POLY_3: s-i-a n(o2s1)=0.1
   ... the command in full is SET_INPUT_AMOUNTS
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 N(H)=20, N(C)=5, N(O)=10.2, N(S)=0.1
 DEGREES OF FREEDOM 2
POLY_3: s-c t=1000 p=1e5
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           125 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: SSUB5

 Conditions:
 N(H)=20, N(C)=5, N(O)=10.2, N(S)=0.1, T=1000, P=1E5
 DEGREES OF FREEDOM 0

 Temperature   1000.00 K (   726.85 C),  Pressure  1.000000E+05
 Number of moles of components  3.53000E+01,  Mass in grams  2.46609E+02
 Total Gibbs energy -4.82824E+06,  Enthalpy -1.54921E+06,  Volume  1.23971E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       5.0000E+00  2.4352E-01 3.4847E-02 -2.7910E+04 SER
 H                       2.0000E+01  8.1741E-02 1.0525E-04 -7.6154E+04 SER
 O                       1.0200E+01  6.6173E-01 7.2141E-17 -3.0903E+05 SER
 S                       1.0000E-01  1.3003E-02 9.1466E-08 -1.3476E+05 SER

 GAS                        Status ENTERED     Driving force  0.0000E+00
 Moles 3.5300E+01, Mass 2.4661E+02, Volume fraction 1.0000E+00  Mass fractions:
 O  6.61734E-01  C  2.43523E-01  H  8.17406E-02  S  1.30027E-02
 Constitution:
 H2           4.42736E-01  C3H6_2       1.11399E-13  C4H4_2       3.35580E-21
 H2O1         2.15350E-01  H1O1S1_SOH   3.35036E-14  C4H8_6       1.82465E-21
 C1O1         1.95778E-01  C2H6O1       2.98678E-14  O2           1.76901E-21
 C1O2         1.36417E-01  C2H5         2.60816E-14  C2O1         1.66878E-21
 H2S1         6.57218E-03  C3H8         1.55219E-14  S5           8.95084E-22
 C1H4         3.01187E-03  C1H3O1_CH2OH 7.69302E-15  C2H2O1       5.16353E-22
 C1O1S1       1.34465E-04  H2O1S1_H2SO  2.59570E-15  C4H6_5       3.26857E-22
 H1S1         5.08063E-08  C3H6O1       1.36487E-15  C4H8_4       5.15316E-23
 C1H2O1       4.89873E-08  C2H3         1.30277E-15  H2O4S1       1.59729E-23
 C1H2O2_CIS   4.46604E-08  C3H4_2       1.28184E-15  C4H2_1       8.50232E-24
 H2S2         3.75745E-08  C3O2         7.11139E-16  C4H2_2       8.48033E-24
 C1S2         1.41821E-08  C3H4_1       3.44164E-16  C6H6O1       6.55562E-24
 S2           1.10500E-08  H1O1S1_HSO   1.08974E-16  H1O2         1.72311E-24
 C1H2O2_TRANS 6.42811E-09  C3H6_1       5.22179E-17  C2H1         3.18714E-25
 C2H6         3.64609E-09  C1H3O1_CH3O  1.80849E-17  S6           2.65463E-26
 C2H4         3.02667E-09  C2H4O1_OXIRA 2.11511E-18  C1H1         5.08634E-27
 H            1.51148E-09  C4H6_2       1.29360E-18  C4H4_1       4.75003E-27
 C1H4O1       1.14083E-09  S4           1.12104E-18  C3H1         9.91558E-28
 O2S1         2.26895E-10  C4H8_5       6.89221E-19  C1H2O2_DIOXI 4.40433E-30
 C1H3         1.88514E-10  C4H8_1       5.18832E-19  C            1.00000E-30
 C1H4S1       1.76437E-10  C4H8_2       4.53214E-19  C2           1.00000E-30
 H2O1S1_HSOH  8.67082E-11  C4H8_3       3.93010E-19  C2H4O2_DIOXE 1.00000E-30
 C2H4O1_ACETA 2.61120E-11  C2H6O2       2.59417E-19  C2H4O3_123TR 1.00000E-30
 C2H2         1.43254E-11  C1H2         2.13894E-19  C2H4O3_124TR 1.00000E-30
 O1S1         1.05406E-11  C4H10_1      8.31953E-20  C3           1.00000E-30
 C1H1O1       9.19785E-12  C4H10_2      4.22679E-20  C4           1.00000E-30
 C1S1         5.40802E-12  C6H6         3.95182E-20  C4H1         1.00000E-30
 C2H4O2_ACETI 4.53120E-12  H2O2         2.47048E-20  C5           1.00000E-30
 H1O1         1.61961E-12  C4H6_4       1.91129E-20  C60          1.00000E-30
 O1S2         9.69426E-13  O3S1         1.73550E-20  O3           1.00000E-30
```

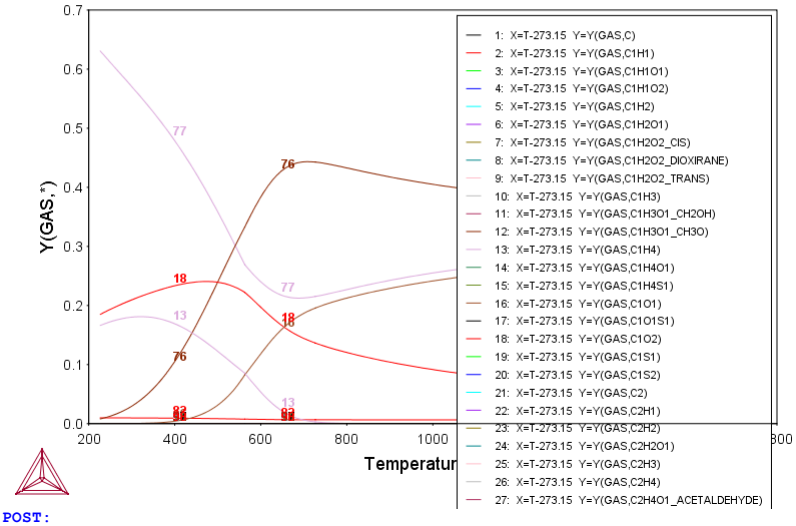
```
 C1H1O2       9.05180E-13  C4H6_1       1.14077E-20  S7           1.00000E-30
 S            7.19264E-13  O            6.56732E-21  S8           1.00000E-30
 S3           1.46179E-13  C4H6_3       6.48690E-21
POLY_3:Hit RETURN to continue
POLY_3: s-a-v 1 t 500 2000 50
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: save tcex29 y
   ... the command in full is SAVE_WORKSPACES
POLY_3:
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    1000.00
...OK

 Phase Region from    1000.00     for:
     GAS
 Global test at  1.08000E+03 .... OK
 Global test at  1.18000E+03 .... OK
 Global test at  1.28000E+03 .... OK
 Global test at  1.38000E+03 .... OK
 Global test at  1.48000E+03 .... OK
 Global test at  1.58000E+03 .... OK
 Global test at  1.68000E+03 .... OK
 Global test at  1.78000E+03 .... OK
 Global test at  1.88000E+03 .... OK
 Global test at  1.98000E+03 .... OK
 Terminating at    2000.00
 Calculated   103 equilibria

 Phase Region from    1000.00     for:
     GAS
 Global test at  9.20000E+02 .... OK
 Global check of adding phase at  8.35809E+02
 Calculated    19 equilibria

 Phase Region from    835.809     for:
     GAS
     GRAPHITE
 Global test at  7.60000E+02 .... OK
 Global test at  6.60000E+02 .... OK
 Global test at  5.60000E+02 .... OK
 Terminating at    500.000
 Calculated    37 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex29\tcex
 29.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST: @@ Plot the amount of phases (mainly gas)
POST: s-d-a x t-c
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y np(*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST: s-l f
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 29a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Plot gas speciation. y(gas,*) are partial
POST: @@ pressures expressed in bar (as total pressure
POST: @@ is one bar). Set labels on the lines.
POST: s-d-a y y(gas,*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST: set-title example 29b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 29b

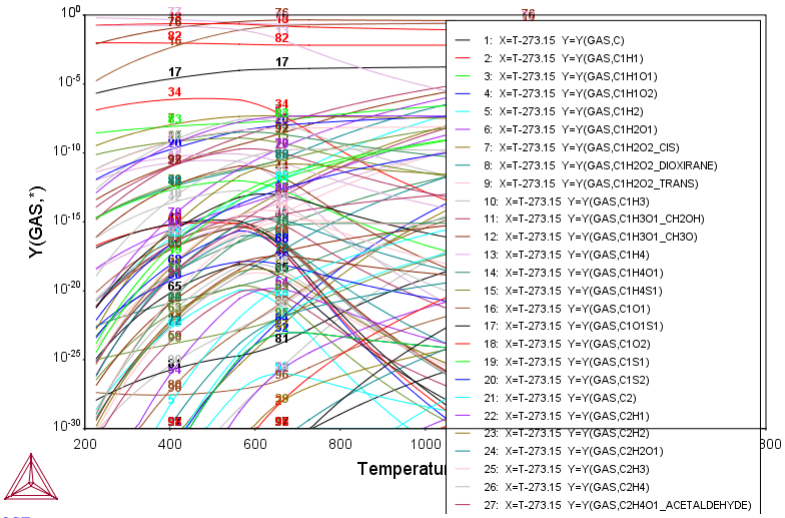
2018.02.19.08.47.06
SSUB5: C, H, O, S
N(H)=20., N(C)=5., N(O)=10.2, N(S)=0.1, P=1E5




```
POST:
POST:Hit RETURN to continue
POST: @@ Set a logarithmic axis
POST: s-ax-ty
   ... the command in full is SET_AXIS_TYPE
AXIS (X, Y OR Z) : y
AXIS TYPE /LINEAR/: log
POST:
POST: set-title example 29c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 29c

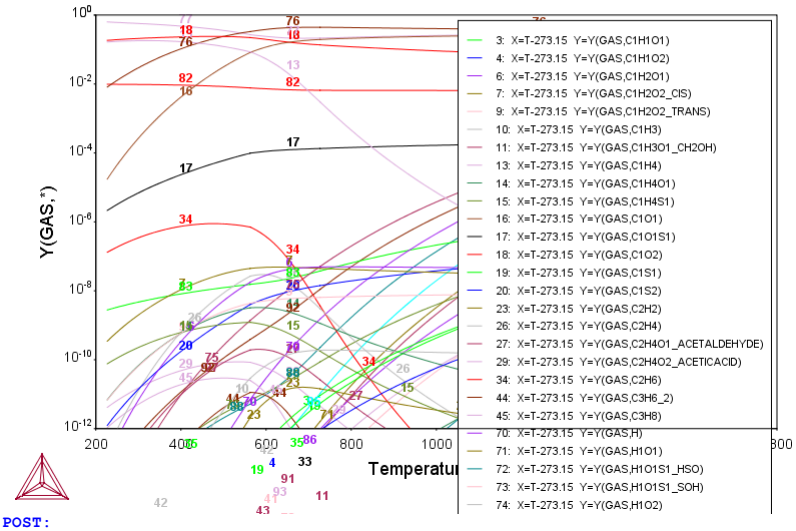
2018.02.19.08.47.08
SSUB5: C, H, O, S
N(H)=20., N(C)=5., N(O)=10.2, N(S)=0.1, P=1E5




```
POST:
POST:Hit RETURN to continue
POST: @@ Set scaling
POST: s-s y n 1e-12 1
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 29d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 29d

2018.02.19.08.47.09
SSUB5: C, H, O, S
N(H)=20., N(C)=5., N(O)=10.2, N(S)=0.1, P=1E5



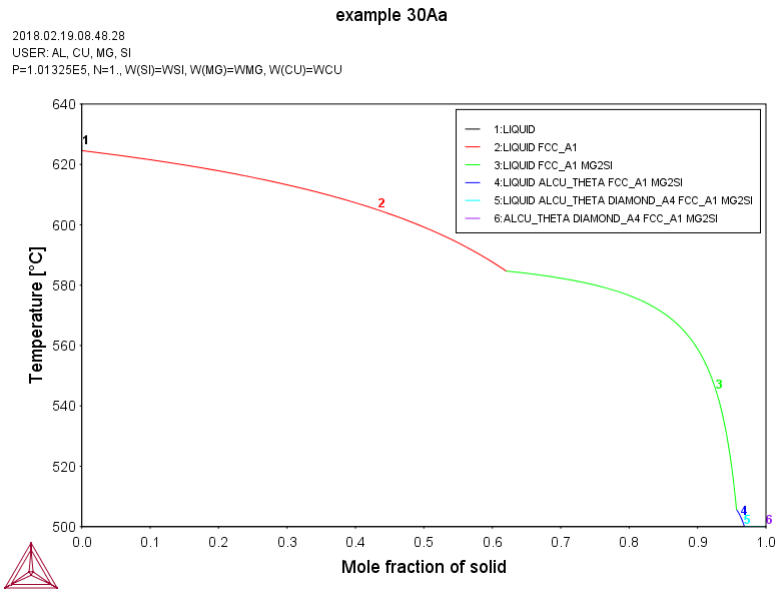
POST:
POST: set-inter
... the command in full is SET_INTERACTIVE_MODE
POST:

tcex30A

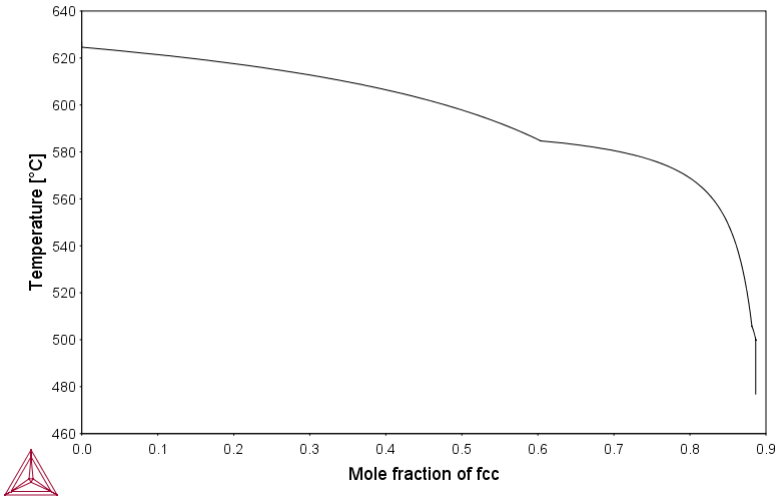
```
About Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex30A\tcex30A.TCM"SYS: set-echo
SYS:
SYS: @@ Scheil calculation for an Al-4Mg-2Si-2Cu alloy
SYS:
SYS: @@ This is the first of two examples showing how to
SYS: @@ do a Scheil calculation for an Al-4Mg-2Si-2Cu alloy.
SYS: @@ In part A, you use the POLY3 module and the
SYS: @@ STEP_WITH_OPTIONS command with an EVALUATE setting.
SYS: @@ Then in part B you use the SCHEIL module commands to
SYS: @@ do the same thing.
SYS:
SYS: go da
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                       /-  DEFINED
 L12_FCC                  B2_BCC                   DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw user tcex30_cost2.TDB
 Current database: User defined Database
This database does not support the DATABASE_INFORMATION command

 VA                       /-  DEFINED
TDB_USER: def-ele al cu mg si
 AL                       CU                       MG
 SI  DEFINED
TDB_USER: get
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 Reference REF1       missing close to line                    765
 Reference REF1       missing close to line                    767
 Reference REF1       missing close to line                    769
 Reference REF1       missing close to line                    771
 FUNCTIONS ....

 List of references for assessed data

  'COST2 - TCOST507 Light Alloys Database (Version 2.1), provided by TCSAB,
     1999/2003. '
 -OK-
TDB_USER: go p-3

 POLY version  3.32
POLY_3: s-c p=101325 n=1 t=1000 w(si)=0.02 w(mg)=0.04 w(cu)=0.02
POLY_3: c-e
 Using global minimization procedure
Calculated         26538 grid points in             1 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     1  s
POLY_3: l-e,,
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: USER

 Conditions:
 P=1.01325E5, N=1, T=1000, W(SI)=2E-2, W(MG)=4E-2, W(CU)=2E-2
 DEGREES OF FREEDOM 0

 Temperature   1000.00 K (   726.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.00000E+00,  Mass in grams  2.71965E+01
 Total Gibbs energy -4.56562E+04,  Enthalpy  3.06144E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      9.2731E-01  9.2000E-01 5.4982E-03 -4.3263E+04 SER
 CU                      8.5596E-03  2.0000E-02 5.9020E-07 -1.1925E+05 SER
 MG                      4.4759E-02  4.0000E-02 1.0064E-04 -7.6526E+04 SER
 SI                      1.9367E-02  2.0000E-02 1.1370E-03 -5.6367E+04 SER

 LIQUID                      Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 2.7197E+01, Volume fraction 0.0000E+00  Mass fractions:
 AL  9.20000E-01  MG  4.00000E-02  SI  2.00000E-02  CU  2.00000E-02
POLY_3: @@ calculate liquidus temperature in order to choose
POLY_3: @@  a starting temperature where only liquid exists
POLY_3: c-st phase fcc_a1=fix 0
POLY_3: s-c t=none
POLY_3: c-e
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated         26538 grid points in             0 s
    12 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: USER

 Conditions:
 P=1.01325E5, N=1, W(SI)=2E-2, W(MG)=4E-2, W(CU)=2E-2
 FIXED PHASES
 FCC_A1=0
 DEGREES OF FREEDOM 0

 Temperature    897.74 K (   624.59 C),  Pressure  1.013250E+05
 Number of moles of components  1.00000E+00,  Mass in grams  2.71965E+01
 Total Gibbs energy -3.80281E+04,  Enthalpy  2.73862E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      9.2731E-01  9.2000E-01 8.2190E-03 -3.5838E+04 SER
 CU                      8.5596E-03  2.0000E-02 5.5836E-07 -1.0747E+05 SER
 MG                      4.4759E-02  4.0000E-02 1.2754E-04 -6.6933E+04 SER
 SI                      1.9367E-02  2.0000E-02 2.2867E-03 -4.5388E+04 SER

 LIQUID                      Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 2.7197E+01, Volume fraction 0.0000E+00  Mass fractions:
```

```
 AL  9.20000E-01  MG  4.00000E-02  SI  2.00000E-02  CU  2.00000E-02

 FCC_A1                      Status FIXED       Driving force  0.0000E+00
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mass fractions:
 AL  9.85194E-01  MG  1.12509E-02  CU  1.91685E-03  SI  1.63879E-03
POLY_3: show t
 T=897.74074
POLY_3:Hit RETURN to continue
POLY_3: s-c t
Value /897.7407448/: 900
POLY_3: c-st phase
Phase name(s): fcc_a1
Status: /ENTERED/: ENTERED
Start value, number of mole formula units /0/: 0
POLY_3: c-e
 Using global minimization procedure
Calculated         26538 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e,,
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: USER

 Conditions:
 P=1.01325E5, N=1, T=900, W(SI)=2E-2, W(MG)=4E-2, W(CU)=2E-2
 DEGREES OF FREEDOM 0

 Temperature    900.00 K (   626.85 C),  Pressure  1.013250E+05
 Number of moles of components  1.00000E+00,  Mass in grams  2.71965E+01
 Total Gibbs energy -3.81928E+04,  Enthalpy  2.74567E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      9.2731E-01  9.2000E-01 8.1424E-03 -3.5998E+04 SER
 CU                      8.5596E-03  2.0000E-02 5.5930E-07 -1.0773E+05 SER
 MG                      4.4759E-02  4.0000E-02 1.2687E-04 -6.7141E+04 SER
 SI                      1.9367E-02  2.0000E-02 2.2488E-03 -4.5627E+04 SER

 LIQUID                      Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 2.7197E+01, Volume fraction 0.0000E+00  Mass fractions:
 AL  9.20000E-01  MG  4.00000E-02  SI  2.00000E-02  CU  2.00000E-02
POLY_3: s-a-v 1 t
Min value /0/: 750 900 1
POLY_3:
POLY_3: ent var nl=1;
POLY_3: ent var nfcc=0;
POLY_3: ent var nl=np(liquid)*nl;
POLY_3: ent fun ns=1-nl;
POLY_3: ent var nfcc=nfcc+nl*np(fcc_a1);
POLY_3: ent var wsi=w(liquid,si);
POLY_3: ent var wmg=w(liquid,mg);
POLY_3: ent var wcu=w(liquid,cu);
POLY_3: ent tab tab1
Variable(s): t nl ns nfcc
&
POLY_3: s-c w(si)=wsi w(mg)=wmg w(cu)=wcu
POLY_3: save tcex30a y
POLY_3:
POLY_3: step
Option? /NORMAL/: eva
Variable name(s): wsi wmg wcu
 No initial equilibrium, using default
...OK

 Phase Region from    900.000     for:
     LIQUID
 Global check of adding phase at  8.97741E+02
 Calculated     5 equilibria

 Phase Region from    897.741     for:
     LIQUID
     FCC_A1
 Global test at  8.90000E+02 .... OK
 Global test at  8.80000E+02 .... OK
 Global test at  8.70000E+02 .... OK
 Global test at  8.60000E+02 .... OK
 Global check of adding phase at  8.57875E+02
 Calculated    43 equilibria

 Phase Region from    857.875     for:
     LIQUID
     FCC_A1
     MG2SI
 Global test at  8.50000E+02 .... OK
 Global test at  8.40000E+02 .... OK
 Global test at  8.30000E+02 .... OK
 Global test at  8.20000E+02 .... OK
 Global test at  8.10000E+02 .... OK
 Global test at  8.00000E+02 .... OK
 Global test at  7.90000E+02 .... OK
 Global test at  7.80000E+02 .... OK
 Global check of adding phase at  7.78888E+02
 Calculated    82 equilibria

 Phase Region from    778.888     for:
     LIQUID
     ALCU_THETA
     FCC_A1
     MG2SI
 Global check of adding phase at  7.73208E+02
 Calculated     8 equilibria

 Phase Region from    773.208     for:
     LIQUID
     ALCU_THETA
     DIAMOND_A4
     FCC_A1
     MG2SI
 Calculated     2 equilibria

 Phase Region from    773.208     for:
     ALCU_THETA
     DIAMOND_A4
     FCC_A1
     MG2SI
```

```
 Global test at  7.66000E+02 .... OK
 Global test at  7.56000E+02 .... OK
 Terminating at    750.000
 Calculated    27 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex30A\tce
 x30a.POLY3
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x tab1
COLUMN NUMBER /*/: 3
POST: s-d-a y t-c
POST:
POST: s-s-s y
AUTOMATIC SCALING  (Y OR N) /N/: n
MIN VALUE : 500 640
POST: s-lab b
POST: se-ax-te x n
AXIS TEXT : Mole fraction of solid
POST: set-title example 30Aa
POST: plot
```

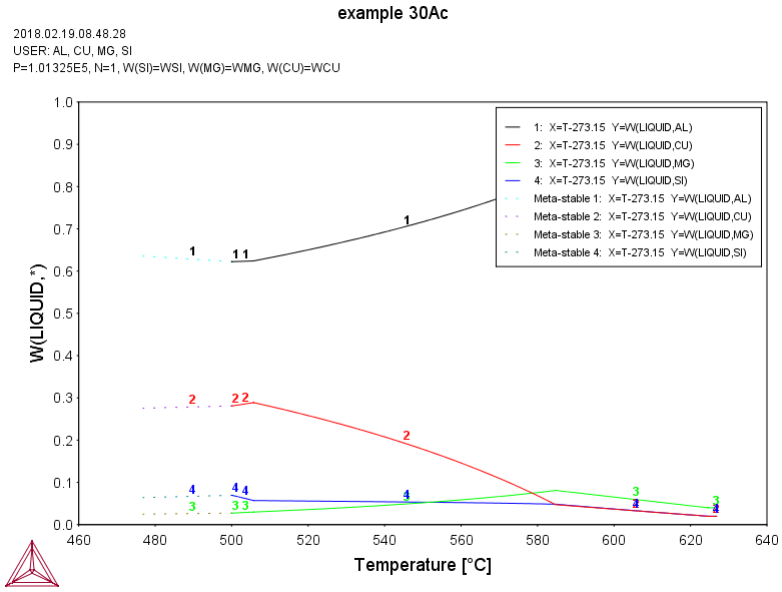



```
POST:
POST:Hit RETURN to continue
POST: back
POLY_3: read,,
POLY_3: po

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x tab1
COLUMN NUMBER /*/: 4
POST: s-d-a y t-c
POST: se-ax-te x n
AXIS TEXT : Mole fraction of fcc
POST: set-title example 30Ab
POST:
POST: plot
```




```
POST:
POST:Hit RETURN to continue
```

```
POST: s-d-a x t-c
POST: s-d-a y w(liquid,*),,
POST: set-title example 30Ac
POST: s-l d
POST:
POST: plot
```




```
POST:
POST: set-inter
POST:
```

tcex30B

About

```
SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex30B\tcex30B.TCM" set-echo
SYS:
SYS: @@ Scheil calculation for an Al-4Mg-2Si-2Cu alloy
SYS:
SYS: @@ This is the second of two examples showing how to
SYS: @@ do a Scheil calculation for an Al-4Mg-2Si-2Cu alloy.
SYS: @@ In part A, you used the POLY3 module and the
SYS: @@ STEP_WITH_OPTIONS command with an Evaluate setting.
SYS:
SYS: @@ This is part B where you use the SCHEIL module commands
SYS: @@ to do the same thing.
SYS:
SYS: set-log ex30,,,
SYS:
SYS: go scheil
   ... the command in full is GOTO_MODULE
SCHEIL: start
   ... the command in full is START_WIZARD
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
Database /TCFE9/: user tcex30_cost2.TDB
 Current database: User defined Database
This database does not support the DATABASE_INFORMATION command

 VA                     /-  DEFINED
Major element or alloy: al
Composition input in mass (weight) percent? /Y/:
1st alloying element: mg 4 si 2 cu 2
Next alloying element:
Temperature (C) /2000/: 800
 VA                     /-  DEFINED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 AL  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 MG  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 SI  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 CU  DEFINED


 This database has following phases for the defined system

 LIQUID:L               AL12MG17               ALCE_AMORPHOUS
 ALCUZN_T               ALCU_DELTA             ALCU_EPSILON
 ALCU_ETA               ALCU_PRIME             ALCU_THETA
 ALCU_ZETA              ALLI                   ALMG_BETA
 ALMG_EPS               ALMG_GAMMA             ALMO
 ALM_D019               ALND_AMORPHOUS         ALTI
 BCC_A2                 BCC_B2                 BCT_A5
 CBCC_A12               CR3SI_A15              CRSI2
 CU19SI6_ETA            CU33SI7_DELTA          CU4SI_EPSILON
 CU56SI11_GAMMA         CU6Y                   CUB_A13
 CUB_A15                CUMG2                  CUMGSI_SIGMA
 CUMGSI_TAU             CUZN_GAMMA             DIAMOND_A4
 FCC_A1                 GAMMA_D83              GAMMA_H
 HCP_A3                 HCP_ZN                 LAVES_C14
 LAVES_C15              LAVES_C36              MG24Y5
 MG2SI                  MG2Y                   MG2ZN11
 MG2ZN3                 MGY_GAMMA              MGZN
 PHI                    QPHASE                 SIV3
 SPHASE                 TAU                    VPHASE

Reject phase(s) /NONE/: *
 LIQUID:L               AL12MG17               ALCE_AMORPHOUS
 ALCUZN_T               ALCU_DELTA             ALCU_EPSILON
 ALCU_ETA               ALCU_PRIME             ALCU_THETA
 ALCU_ZETA              ALLI                   ALMG_BETA
 ALMG_EPS               ALMG_GAMMA             ALMO
 ALM_D019               ALND_AMORPHOUS         ALTI
 BCC_A2                 BCC_B2                 BCT_A5
 CBCC_A12               CR3SI_A15              CRSI2
 CU19SI6_ETA            CU33SI7_DELTA          CU4SI_EPSILON
 CU56SI11_GAMMA         CU6Y                   CUB_A13
 CUB_A15                CUMG2                  CUMGSI_SIGMA
 CUMGSI_TAU             CUZN_GAMMA             DIAMOND_A4
 FCC_A1                 GAMMA_D83              GAMMA_H
 HCP_A3                 HCP_ZN                 LAVES_C14
 LAVES_C15              LAVES_C36              MG24Y5
 MG2SI                  MG2Y                   MG2ZN11
 MG2ZN3                 MGY_GAMMA              MGZN
 PHI                    QPHASE                 SIV3
 SPHASE                 TAU                    VPHASE
   REJECTED
Restore phase(s):: liquid fcc_a1 alcu_th mg2si diamond_a4 al12mg17
 LIQUID:L               FCC_A1                 ALCU_THETA
 MG2SI                  DIAMOND_A4             AL12MG17
   RESTORED
Restore phase(s): /NONE/:

 ..........................................................

    The following phases are retained in this system:

 LIQUID:L               AL12MG17               ALCU_THETA
 DIAMOND_A4             FCC_A1                 MG2SI

 ..........................................................

OK? /Y/: Y
 *** GAS INPUT IGNORED
 ELEMENTS .....
 SPECIES ......
 PHASES .......
```

```
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 Reference REF1       missing close to line                   765
 Reference REF1       missing close to line                   767
 Reference REF1       missing close to line                   769
 Reference REF1       missing close to line                   771
 FUNCTIONS ....

 List of references for assessed data

  'COST2 - TCOST507 Light Alloys Database (Version 2.1), provided by TCSAB,
      1999/2003. '
 -OK-
Should any phase have a miscibility gap check? /N/: N
  LIQUID PHASE NAME: LIQUID
Fast diffusing components: /NONE/:
   ... the command in full is COMPUTE_TRANSITION
 This command is a combination of CHANGE_STATUS and SET_CONDITION
 to calculate directly when a phase may form by releasing one condition.
 You must release one of these conditions
 T=1073.15, W(MG)=4E-2, W(SI)=2E-2, W(CU)=2E-2, P=1E5, N=1
 DEGREES OF FREEDOM 0
 PHASE CHANGE AT 897.740742588
FCC_A1#1 forms
 Testing POLY result by global minimization procedure
Calculated          5945 grid points in             0 s
  CALCULATING USING NORMAL EQUILIBRIUM CONDITIONS
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
   ... the command in full is ENTER_SYMBOL
   ... the command in full is ADVANCED_OPTIONS
   ... the command in full is STEP_WITH_OPTIONS
...OK

 Phase Region from    897.831     for:
     LIQUID
 Terminating at    897.931
 Calculated     4 equilibria

 Phase Region from    897.831     for:
     LIQUID
 Global check of adding phase at  8.97741E+02
 Calculated     3 equilibria

 Phase Region from    897.741     for:
     LIQUID
     FCC_A1
 Global check of adding phase at  8.57535E+02
 Calculated     7 equilibria

 Phase Region from    857.535     for:
     LIQUID
     FCC_A1
     MG2SI
 Global check of removing phase at  8.26196E+02
 Calculated     6 equilibria

 Phase Region from    826.196     for:
     FCC_A1
     MG2SI
 Calculated     4 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex30B\SCH
 EIL_5808.POLY3

  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes


  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

   ... the command in full is ENTER_SYMBOL
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
 An EXP file c:\jenkins\WORKSP~1\THERMO~1\examples\tcex30B\SCHEIL_EQ_5808.EXP
 has been created to store the equilibrium solidification results.
   ... the command in full is READ_WORKSPACES
  CALCULATING SCHEIL SOLIDFICATION

     T(C)      fraction solid

   624.6807       0.000000
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS

  PHASE REGION:LIQUID + FCC_A1

     T(C)      fraction solid

   624.5851      0.2038889E-03
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   623.5851      0.3538798E-01
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   622.5851      0.6842453E-01
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
```

... the command in full is CHANGE_STATUS
621.5851   0.9949709E-01
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
620.5851   0.1287693
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
619.5851   0.1563873
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
618.5851   0.1824824
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
617.5851   0.2071723
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
616.5851   0.2305634
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
615.5851   0.2527515
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
614.5851   0.2738237
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
613.5851   0.2938587
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
612.5851   0.3129285
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
611.5851   0.3310983
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
610.5851   0.3484280
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
609.5851   0.3649722
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
608.5851   0.3807809
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
607.5851   0.3959003
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
606.5851   0.4103725
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
605.5851   0.4242366
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

```
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
604.5851      0.4375286
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
603.5851      0.4502817
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
602.5851      0.4625266
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
601.5851      0.4742918
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
600.5851      0.4856038
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
599.5851      0.4964872
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
598.5851      0.5069647
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
597.5851      0.5170577
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
596.5851      0.5267860
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
595.5851      0.5361681
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
594.5851      0.5452213
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
593.5851      0.5539619
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
592.5851      0.5624050
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
591.5851      0.5705648
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
590.5851      0.5784547
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
589.5851      0.5860871
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
```

```
 588.5851      0.5934739
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 587.5851      0.6006261
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 586.5851      0.6075542
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 585.5851      0.6142679
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS

PHASE REGION:LIQUID + FCC_A1 + MG2SI

   T(C)      fraction solid

 584.7245      0.6199090
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 583.7245      0.6576760
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 582.7245      0.6886411
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 581.7245      0.7144754
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 580.7245      0.7363465
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 579.7245      0.7550939
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 578.7245      0.7713365
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 577.7245      0.7855406
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 576.7245      0.7980640
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 575.7245      0.8091857
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 574.7245      0.8191265
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 573.7245      0.8280633
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
 ... the command in full is CHANGE_STATUS
```

... the command in full is CHANGE_STATUS
572.7245 0.8361395
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
571.7245 0.8434725
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
570.7245 0.8501596
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
569.7245 0.8562816
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
568.7245 0.8619067
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
567.7245 0.8670925
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
566.7245 0.8718879
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
565.7245 0.8763351
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
564.7245 0.8804703
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
563.7245 0.8843250
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
562.7245 0.8879265
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
561.7245 0.8912987
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
560.7245 0.8944628
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
559.7245 0.8974371
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
558.7245 0.9002382
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
557.7245 0.9028806
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
556.7245 0.9053773
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

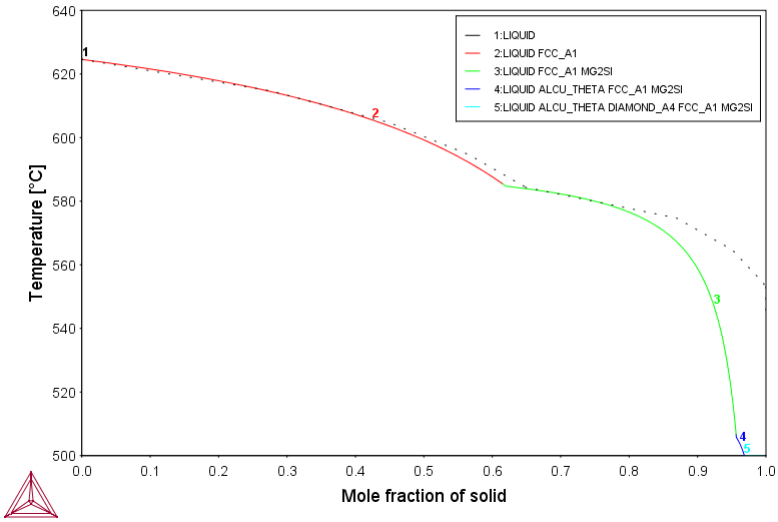
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
555.7245   0.9077400
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
554.7245   0.9099790
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
553.7245   0.9121039
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
552.7245   0.9141230
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
551.7245   0.9160440
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
550.7245   0.9178738
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
549.7245   0.9196187
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
548.7245   0.9212845
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
547.7245   0.9228765
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
546.7245   0.9243993
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
545.7245   0.9258573
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
544.7245   0.9272547
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
543.7245   0.9285951
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
542.7245   0.9298819
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
541.7245   0.9311183
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
540.7245   0.9323071
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

539.7245 0.9334511
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
538.7245 0.9345527
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
537.7245 0.9356142
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
536.7245 0.9366378
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
535.7245 0.9376256
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
534.7245 0.9385793
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
533.7245 0.9395007
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
532.7245 0.9403914
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
531.7245 0.9412529
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
530.7245 0.9420867
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
529.7245 0.9428941
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
528.7245 0.9436762
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
527.7245 0.9444344
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
526.7245 0.9451697
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
525.7245 0.9458831
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
524.7245 0.9465756
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
523.7245 0.9472482
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
522.7245 0.9479016
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
521.7245 0.9485367
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
520.7245 0.9491543
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
519.7245 0.9497551
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
518.7245 0.9503399
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
517.7245 0.9509091
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
516.7245 0.9514636
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
515.7245 0.9520038
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
514.7245 0.9525303
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
513.7245 0.9530437
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
512.7245 0.9535444
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
511.7245 0.9540330
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
510.7245 0.9545099
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
509.7245 0.9549755
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
508.7245 0.9554302
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
507.7245 0.9558745
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
506.7245 0.9563086

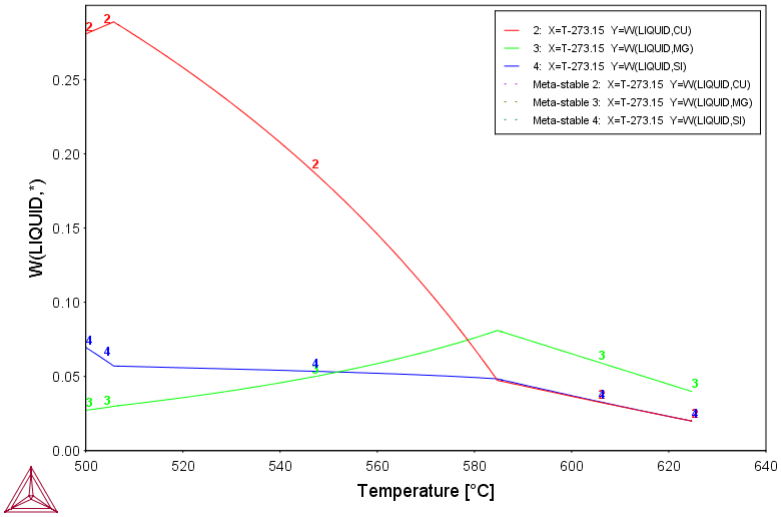
```
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS

 PHASE REGION:LIQUID + ALCU_THETA + FCC_A1 + MG2SI

    T(C)      fraction solid

  505.7364      0.9567319
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  504.7364      0.9594803
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  503.7364      0.9618348
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  502.7364      0.9638799
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  501.7364      0.9656767
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  500.7364      0.9672706
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  500.0670      0.9682413
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS

 PHASE REGION:ALCU_THETA + DIAMOND_A4 + FCC_A1 + MG2SI

    T(C)      fraction solid

  500.0351       1.000000
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is CHANGE_STATUS
  ... the command in full is SET_LABEL_CURVE_OPTION
  ... the command in full is APPEND_EXPERIMENTAL_DATA
```

2018.02.19.08.49.45
USER: AL, CU, MG, SI
T=897.831, W(MG)=4E-2, W(SI)=2E-2, W(CU)=2E-2, P=1E5, N=1




```
 ..........................................................

       The following axis variables are available

            T --- Temperature in Celsius
         NL/BL --- Mole/mass fraction of liquid
         NS/BS --- Mole/mass fraction of all solid phases
NS(ph)/BS(ph) --- Mole/mass fraction of a solid phase
```

```
      W(ph,el) --- Weight fraction of an element in a phase
      X(ph,el) --- Mole fraction of an element in a phase
      Y(ph,el) --- Site fraction of an element in a phase
     NN(ph,el) --- Distribution of an element in a phases
         NH/BH --- Heat release and Latent heat per mole/gram
        CP/BCP --- Apparent heat capacity per mole/gram
     NV/NV(ph) --- Molar volume of the system or a phase
     DS/DS(ph) --- Average density of the system or a phase
            BT --- Apparent volumetric TEC of the system

  "el" and "ph" are name of element and phase, respectively
     "*" can be used as a wild character for "el" and "ph"

  ..........................................................

POST:
POST:Hit RETURN to continue
POST: s-d-a x t
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y w(liquid,*),,,,,,
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s-s y n 0 0.3
   ... the command in full is SET_SCALING_STATUS
POST: set-lab F
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot,,,,
   ... the command in full is PLOT_DIAGRAM
   2018.02.19.08.49.45
   USER: AL, CU, MG, SI
   T=897.831, W(MG)=4E-2, W(SI)=2E-2, W(CU)=2E-2, P=1E5, N=1
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex31

```
About Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex31\tcex31.TCM"SYS: set-echo
SYS:
SYS: @@ Using the GES module to calculate CVM
SYS:
SYS: @@ This example calculates the CVM and compares it with the
SYS: @@ sublattices of a fictitious A B system. You also learn how
SYS: @@ to overlay diagrams from two calculations.
SYS:
SYS: set-log ex31,,,
SYS:
SYS: go g
   ... the command in full is GOTO_MODULE
 GIBBS ENERGY SYSTEM version  5.2
GES:
GES: @@ Enter the elements and the reference states
GES: e-e A B
   ... the command in full is ENTER_ELEMENT
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
GES: a-e-d A
   ... the command in full is AMEND_ELEMENT_DATA
NEW STABLE ELEMENT REFERENCE /UNKNOWN/: FCC
NEW ATOMIC MASS /0/: 10
NEW H(298.15)-H(0) /0/: 0
NEW S(298.15) /0/: 0
Default element reference state symbol index /1/: 1
GES: a-e-d B
   ... the command in full is AMEND_ELEMENT_DATA
NEW STABLE ELEMENT REFERENCE /BETA_RHOMBO_B/: FCC
NEW ATOMIC MASS /10.811/: 10
NEW H(298.15)-H(0) /1222/: 0
NEW S(298.15) /5.9/: 0
Default element reference state symbol index /1/: 1
GES:
GES: @@ ================================================
GES: @@ These species represent the clusters. 4 clusters A3B are
GES: @@ needed as the B atom can be on 4 different sublattices etc.
GES:
GES: e-sp S0 A
   ... the command in full is ENTER_SPECIES
GES: e-sp S11 A.75B.25
   ... the command in full is ENTER_SPECIES
GES: e-sp S12 A.75B.25
   ... the command in full is ENTER_SPECIES
GES: e-sp S13 A.75B.25
   ... the command in full is ENTER_SPECIES
GES: e-sp S14 A.75B.25
   ... the command in full is ENTER_SPECIES
GES: e-sp S21 A.5B.5
   ... the command in full is ENTER_SPECIES
GES: e-sp S22 A.5B.5
   ... the command in full is ENTER_SPECIES
GES: e-sp S23 A.5B.5
   ... the command in full is ENTER_SPECIES
GES: e-sp S24 A.5B.5
   ... the command in full is ENTER_SPECIES
GES: e-sp S25 A.5B.5
   ... the command in full is ENTER_SPECIES
GES: e-sp S26 A.5B.5
   ... the command in full is ENTER_SPECIES
GES: e-sp S31 A.25B.75
   ... the command in full is ENTER_SPECIES
GES: e-sp S32 A.25B.75
   ... the command in full is ENTER_SPECIES
GES: e-sp S33 A.25B.75
   ... the command in full is ENTER_SPECIES
GES: e-sp S34 A.25B.75
   ... the command in full is ENTER_SPECIES
GES: e-sp S4 B
   ... the command in full is ENTER_SPECIES
GES:
GES: @@ ============================================================
GES: @@ This function describes the bond energy A-B at equiatomic
GES: @@ composition.
GES: e-sy fun UIJ
   ... the command in full is ENTER_SYMBOL
LOW TEMPERATURE LIMIT /298.15/: 298.15
FUNCTION: -100*R;
HIGH TEMPERATURE LIMIT /6000/: 6000
ANY MORE RANGES /N/: N
GES:
GES: @@ These functions describe the end-member energies at
GES: @@ A3B, A2B2 and AB3 respectivly.
GES: @@ In the simplest case, like here, they are just the
GES: @@ bond energy multiplied with 3, 4 and 3, respectively.
GES:
GES: e-sy fun GA3B1,,3*UIJ;,,,
   ... the command in full is ENTER_SYMBOL
GES: e-sy fun GA2B2,,4*UIJ;,,,
   ... the command in full is ENTER_SYMBOL
GES: e-sy fun GA1B3,,3*UIJ;,,,
   ... the command in full is ENTER_SYMBOL
GES:
GES: @@ ================================================
GES: @@ This is the FCC phase with CVM for both LRO and SRO
GES: e-ph CVM_TET
   ... the command in full is ENTER_PHASE
TYPE CODE:
NUMBER OF SUBLATTICES /1/: 1
NAME OF CONSTITUENT: S0 S11 S12 S13 S14 S21 S22 S23 S24 S25 S26 S31 S32 S33 S34 S4
NAME OF CONSTITUENT:
```

```
WILL YOU ADD CONSTITUENTS LATER /NO/: NO
DO YOU WANT A LIST OF POSSIBLE PARAMETERS /NO/: NO
GES: E-PAR G(C,S11),,GA3B1;,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S11;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0)
GES: E-PAR G(C,S12),,GA3B1;,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S12;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0)
GES: E-PAR G(C,S13),,GA3B1;,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S13;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0)
GES: E-PAR G(C,S14),,GA3B1;,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S14;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0)
GES: E-PAR G(C,S21),,GA2B2;,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S21;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0)
GES: E-PAR G(C,S22),,GA2B2;,,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S22;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0)
GES: E-PAR G(C,S23),,GA2B2;,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S23;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0)
GES: E-PAR G(C,S24),,GA2B2;,,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S24;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0)
GES: E-PAR G(C,S25),,GA2B2;,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S25;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0)
GES: E-PAR G(C,S26),,GA2B2;,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S26;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0)
GES: E-PAR G(C,S31),,GA1B3;,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S31;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0)
GES: E-PAR G(C,S32),,GA1B3;,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S32;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0)
GES: E-PAR G(C,S33),,GA1B3;,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S33;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0)
GES: E-PAR G(C,S34),,GA1B3;,,,
   ... the command in full is ENTER_PARAMETER
 G(CVM_TET,S34;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0)
GES: l-d,,,,
   ... the command in full is LIST_DATA

1OUTPUT FROM GIBBS ENERGY SYSTEM ON PC/WINDOWS NT        DATE 2018- 2-19
 FROM DATABASE: User data 2018.02.19

 ALL DATA IN SI UNITS
 FUNCTIONS VALID FOR   298.15<T< 6000.00 K UNLESS OTHER LIMITS STATED


 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
  1 A    FCC                      1.0000E+01  0.0000E+00  0.0000E+00
  2 B    FCC                      1.0000E+01  0.0000E+00  0.0000E+00


 SPECIES                                   STOICHIOMETRY
   1 A                                     A
   2 B                                     B
   3 S0                                    A
   4 S11                                   A0.75B0.25
   5 S12                                   A0.75B0.25
   6 S13                                   A0.75B0.25
   7 S14                                   A0.75B0.25
   8 S21                                   A0.5B0.5
   9 S22                                   A0.5B0.5
  10 S23                                   A0.5B0.5
  11 S24                                   A0.5B0.5
  12 S25                                   A0.5B0.5
  13 S26                                   A0.5B0.5
  14 S31                                   A0.25B0.75
  15 S32                                   A0.25B0.75
  16 S33                                   A0.25B0.75
  17 S34                                   A0.25B0.75
  18 S4                                    B



 CVM_TET
    CONSTITUENTS: S0,S11,S12,S13,S14,S21,S22,S23,S24,S25,S26,S31,S32,S33,S34,
    S4

      G(CVM_TET,S0;0)-G(FCC,A;0) = 0.0
      G(CVM_TET,S11;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(CVM_TET,S12;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(CVM_TET,S13;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(CVM_TET,S14;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(CVM_TET,S21;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S22;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S23;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S24;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S25;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S26;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S31;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(CVM_TET,S32;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(CVM_TET,S33;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(CVM_TET,S34;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(CVM_TET,S4;0)-G(FCC,B;0) = 0.0

 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)
 103 UIJ       20000000 -100*R
 104 GA3B1     20000000 +3*UIJ
 105 GA2B2     20000000 +4*UIJ
 106 GA1B3     20000000 +3*UIJ


GES:
GES:Hit RETURN to continue
GES: @@ ========================================
GES: @@ This is an FCC phase with no SRO but LRO
```

```
GES: @@ described with the sublattice model
GES:
GES: E-PH LRO
   ... the command in full is ENTER_PHASE
TYPE CODE:
NUMBER OF SUBLATTICES /1/: 4
NUMBER OF SITES IN SUBLATTICE  1 /1/: .25
NUMBER OF SITES IN SUBLATTICE  2 /1/: .25
NUMBER OF SITES IN SUBLATTICE  3 /1/: .25
NUMBER OF SITES IN SUBLATTICE  4 /1/: .25
 CONSTITUENTS IN SUBLATTICE                     1
NAME OF CONSTITUENT: A B;
 CONSTITUENTS IN SUBLATTICE                     2
NAME OF CONSTITUENT: A B;
 CONSTITUENTS IN SUBLATTICE                     3
NAME OF CONSTITUENT: A B;
 CONSTITUENTS IN SUBLATTICE                     4
NAME OF CONSTITUENT: A B;
WILL YOU ADD CONSTITUENTS LATER /NO/: NO
DO YOU WANT A LIST OF POSSIBLE PARAMETERS /NO/: NO
GES:
GES: E-PAR G(L,A:A:A:B),,GA3B1;,,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,A:A:A:B;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0)
GES: E-PAR G(L,A:A:B:A),,GA3B1;,,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,A:A:B:A;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0)
GES: E-PAR G(L,A:B:A:A),,GA3B1;,,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,A:B:A:A;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0)
GES: E-PAR G(L,B:A:A:A),,GA3B1;,,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,B:A:A:A;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0)
GES: E-PAR G(L,A:B:B:B),,GA1B3;,,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,A:B:B:B;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0)
GES: E-PAR G(L,B:A:B:B),,GA1B3;,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,B:A:B:B;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0)
GES: E-PAR G(L,B:B:A:B),,GA1B3;,,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,B:B:A:B;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0)
GES: E-PAR G(L,B:B:B:A),,GA1B3;,,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,B:B:B:A;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0)
GES: E-PAR G(L,A:A:B:B),,GA2B2;,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,A:A:B:B;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0)
GES: E-PAR G(L,A:B:A:B),,GA2B2;,,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,A:B:A:B;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0)
GES: E-PAR G(L,B:A:A:B),,GA2B2;,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,B:A:A:B;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0)
GES: E-PAR G(L,A:B:B:A),,GA2B2;,,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,A:B:B:A;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0)
GES: E-PAR G(L,B:A:B:A),,GA2B2;,,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,B:A:B:A;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0)
GES: E-PAR G(L,B:B:A:A),,GA2B2;,,,,
   ... the command in full is ENTER_PARAMETER
 G(LRO,B:B:A:A;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0)
GES: l-p-d lro
   ... the command in full is LIST_PHASE_DATA


 LRO
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
  4 SUBLATTICES, SITES  .25:  .25:  .25:  .25
    CONSTITUENTS: A,B : A,B : A,B : A,B

      G(LRO,A:A:A:A;0)-G(FCC,A;0) = 0.0
      G(LRO,B:A:A:A;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(LRO,A:B:A:A;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(LRO,B:B:A:A;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(LRO,A:A:B:A;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(LRO,B:A:B:A;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(LRO,A:B:B:A;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(LRO,B:B:B:A;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(LRO,A:A:A:B;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(LRO,B:A:A:B;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(LRO,A:B:A:B;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(LRO,B:B:A:B;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(LRO,A:A:B:B;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(LRO,B:A:B:B;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(LRO,A:B:B:B;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(LRO,B:B:B:B;0)-G(FCC,B;0) = 0.0
GES:
GES: @@ ============================================================
GES: @@ This is the FCC phase with no SRO and no LRO. The regular
GES: @@ parameter is simply 12 times the bond energy as the ;1 and ;2
GES: @@ parameters cancel when GA1B3=GA3B1=0.75*GA2B2
GES:
GES: e-ph fcc_a1
   ... the command in full is ENTER_PHASE
TYPE CODE:
NUMBER OF SUBLATTICES /1/: 1
NAME OF CONSTITUENT: A B
NAME OF CONSTITUENT:
WILL YOU ADD CONSTITUENTS LATER /NO/: NO
DO YOU WANT A LIST OF POSSIBLE PARAMETERS /NO/: NO
GES:
GES: e-par l(fcc,a,b;0),,GA3B1+1.5*GA2B2+GA1B3;,,,,
   ... the command in full is ENTER_PARAMETER
 L(FCC_A1,A,B;0)
GES: e-par l(fcc,a,b;1),,2*GA3B1-2*GA1B3;,,,,
   ... the command in full is ENTER_PARAMETER
 L(FCC_A1,A,B;1)
GES: e-par l(fcc,a,b;2),,GA3B1-1.5*GA2B2+GA1B3;,,,,
   ... the command in full is ENTER_PARAMETER
 L(FCC_A1,A,B;2)
GES: l-p-d fcc
```

```
   ... the command in full is LIST_PHASE_DATA


 FCC_A1
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(FCC_A1,A;0)-G(FCC,A;0) = 0.0
      G(FCC_A1,B;0)-G(FCC,B;0) = 0.0
      L(FCC_A1,A,B;0) = +GA3B1+1.5*GA2B2+GA1B3
      L(FCC_A1,A,B;1) = +2*GA3B1-2*GA1B3
      L(FCC_A1,A,B;2) = +GA3B1-1.5*GA2B2+GA1B3
GES:
GES: @@ Finally, add together the LRO phase with the disordered FCC
GES: @@ Note that the parameters in LRO give zero contribution
GES: @@ when the phase is disordered
GES:
GES: amend-phase LRO dis FCC
   ... the command in full is AMEND_PHASE_DESCRIPTION
GES:
GES: @@
GES: @@ This is the way to set CVM entropy calculation
GES: am-ph cvm stat 02204030
   ... the command in full is AMEND_PHASE_DESCRIPTION
GES:
GES: l-p-d cvm
   ... the command in full is LIST_PHASE_DATA


 CVM_TET
 $ CVM-SRO ENTROPY CONTRIBUTION
    CONSTITUENTS: S0,S11,S12,S13,S14,S21,S22,S23,S24,S25,S26,S31,S32,S33,S34,
    S4

      G(CVM_TET,S0;0)-G(FCC,A;0) = 0.0
      G(CVM_TET,S11;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(CVM_TET,S12;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(CVM_TET,S13;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(CVM_TET,S14;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(CVM_TET,S21;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S22;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S23;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S24;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S25;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S26;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S31;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(CVM_TET,S32;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(CVM_TET,S33;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(CVM_TET,S34;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(CVM_TET,S4;0)-G(FCC,B;0) = 0.0
GES:
GES:Hit RETURN to continue
GES: @@ We need 3 CVM phases for the L10, L12 and disordered states
GES: am-ph cvm
   ... the command in full is AMEND_PHASE_DESCRIPTION
AMEND WHAT /COMPOSITION_SETS/: COMPOSITION_SETS
NEW HIGHEST SET NUMBER /2/: 3
 GIVE FOR COMPOSITION SET                    2
Major constituent(s) for sublattice 1: /$/: s11
 GIVE FOR COMPOSITION SET                    3
Major constituent(s) for sublattice 1: /$/: none
GES:
GES: am-ph cvm maj
   ... the command in full is AMEND_PHASE_DESCRIPTION
Composition set /1/: 1
Major constituent(s) for sublattice 1: /S0 S11 S12 S13 S14 S21 S22 S23 S24 S25 S26 S31 S32 S33 S34 S/: S25
GES:
GES: @@ Also for the sublattice phase we need 3 composition sets
GES: am-ph lro
   ... the command in full is AMEND_PHASE_DESCRIPTION
AMEND WHAT /COMPOSITION_SETS/: COMPOSITION_SETS
NEW HIGHEST SET NUMBER /2/: 3
 GIVE FOR COMPOSITION SET                    2
Major constituent(s) for sublattice 1: /A B/: *
Major constituent(s) for sublattice 2: /A B/: *
Major constituent(s) for sublattice 3: /A B/: *
Major constituent(s) for sublattice 4: /A B/: *
 GIVE FOR COMPOSITION SET                    3
Major constituent(s) for sublattice 1: /A B/: A
Major constituent(s) for sublattice 2: /A B/: A
Major constituent(s) for sublattice 3: /A B/: B
Major constituent(s) for sublattice 4: /A B/: B
GES: am-ph lro
   ... the command in full is AMEND_PHASE_DESCRIPTION
AMEND WHAT /COMPOSITION_SETS/: maj
Composition set /1/: 1
Major constituent(s) for sublattice 1: /A B/: A
Major constituent(s) for sublattice 2: /A B/: A
Major constituent(s) for sublattice 3: /A B/: A
Major constituent(s) for sublattice 4: /A B/: B
GES:
GES: l-d,,,,
   ... the command in full is LIST_DATA

1OUTPUT FROM GIBBS ENERGY SYSTEM ON PC/WINDOWS NT        DATE 2018- 2-19
 FROM DATABASE: User data 2018.02.19

 ALL DATA IN SI UNITS
 FUNCTIONS VALID FOR   298.15<T< 6000.00 K UNLESS OTHER LIMITS STATED


 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
  1 A    FCC                      1.0000E+01  0.0000E+00  0.0000E+00
  2 B    FCC                      1.0000E+01  0.0000E+00  0.0000E+00


 SPECIES                                  STOICHIOMETRY
   1 A                                    A
   2 B                                    B
   3 S0                                   A
   4 S11                                  A0.75B0.25
   5 S12                                  A0.75B0.25
   6 S13                                  A0.75B0.25
```

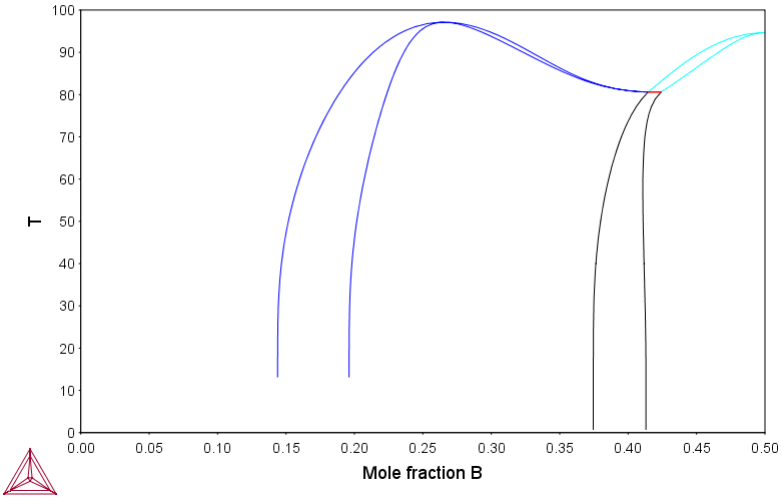
```
   7 S14                                    A0.75B0.25
   8 S21                                    A0.5B0.5
   9 S22                                    A0.5B0.5
  10 S23                                    A0.5B0.5
  11 S24                                    A0.5B0.5
  12 S25                                    A0.5B0.5
  13 S26                                    A0.5B0.5
  14 S31                                    A0.25B0.75
  15 S32                                    A0.25B0.75
  16 S33                                    A0.25B0.75
  17 S34                                    A0.25B0.75
  18 S4                                     B



 CVM_TET
 $ CVM-SRO ENTROPY CONTRIBUTION
    CONSTITUENTS: S0,S11,S12,S13,S14,S21,S22,S23,S24,S25,S26,S31,S32,S33,S34,
    S4

      G(CVM_TET,S0;0)-G(FCC,A;0) = 0.0
      G(CVM_TET,S11;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(CVM_TET,S12;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(CVM_TET,S13;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(CVM_TET,S14;0)-0.75 G(FCC,A;0)-0.25 G(FCC,B;0) = +GA3B1
      G(CVM_TET,S21;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S22;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S23;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S24;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S25;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S26;0)-0.5 G(FCC,A;0)-0.5 G(FCC,B;0) = +GA2B2
      G(CVM_TET,S31;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(CVM_TET,S32;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(CVM_TET,S33;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(CVM_TET,S34;0)-0.25 G(FCC,A;0)-0.75 G(FCC,B;0) = +GA1B3
      G(CVM_TET,S4;0)-G(FCC,B;0) = 0.0


 FCC_A1
$ THIS PHASE IS THE DISORDERED PART OF LRO
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(FCC_A1,A;0)-G(FCC,A;0) = 0.0
      G(FCC_A1,B;0)-G(FCC,B;0) = 0.0
      L(FCC_A1,A,B;0) = +GA3B1+1.5*GA2B2+GA1B3
      L(FCC_A1,A,B;1) = +2*GA3B1-2*GA1B3
      L(FCC_A1,A,B;2) = +GA3B1-1.5*GA2B2+GA1B3


 LRO
$ THIS PHASE HAS A DISORDERED CONTRIBUTION FROM FCC_A1
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
  4 SUBLATTICES, SITES  .25:  .25:  .25:  .25
    CONSTITUENTS: A,B : A,B : A,B : A,B

      G(LRO,A:A:A:A;0) = 0.0
      G(LRO,B:A:A:A;0) = +GA3B1
      G(LRO,A:B:A:A;0) = +GA3B1
      G(LRO,B:B:A:A;0) = +GA2B2
      G(LRO,A:A:B:A;0) = +GA3B1
      G(LRO,B:A:B:A;0) = +GA2B2
      G(LRO,A:B:B:A;0) = +GA2B2
      G(LRO,B:B:B:A;0) = +GA1B3
      G(LRO,A:A:A:B;0) = +GA3B1
      G(LRO,B:A:A:B;0) = +GA2B2
      G(LRO,A:B:A:B;0) = +GA2B2
      G(LRO,B:B:A:B;0) = +GA1B3
      G(LRO,A:A:B:B;0) = +GA2B2
      G(LRO,B:A:B:B;0) = +GA1B3
      G(LRO,A:B:B:B;0) = +GA1B3
      G(LRO,B:B:B:B;0) = 0.0

 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)
 103 UIJ       20000000 -100*R
 104 GA3B1     20000000 +3*UIJ
 105 GA2B2     20000000 +4*UIJ
 106 GA1B3     20000000 +3*UIJ


GES:Hit RETURN to continue
GES: @@ ==========================================
GES: @@ Now start the calculation
GES: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3:
POLY_3: @@ Turn global minimization off
POLY_3: set-min-op
   ... the command in full is SET_MINIMIZATION_OPTIONS
 This command is DEPRECATED and to be removed in the future!
 Settings for global minimization:
 Use global minimization /Y/: n
 Settings for general calculations:
 Force positive definite Phase Hessian /Y/: n
 Control minimization step size /Y/:
POLY_3:
POLY_3: L-C
   ... the command in full is LIST_CONDITIONS
 DEGREES OF FREEDOM 4
POLY_3: S-C T=60 P=1E5 N=1 X(B)=.4
   ... the command in full is SET_CONDITION
POLY_3: @@
POLY_3: @@ First calculate just with the full CVM phases
POLY_3: ch-st ph *=sus
   ... the command in full is CHANGE_STATUS
POLY_3: ch-st ph cvm cvm#2 cvm#3=ent 1
   ... the command in full is CHANGE_STATUS
POLY_3: @@
POLY_3: @@ L10 ordering, setting start composition essential
POLY_3: @@ The initial fraction of each species is bascially
POLY_3: @@ calculated as the product of the site fraction on
```

```
POLY_3: @@ each sublattice.
POLY_3: s-s-c cvm
   ... the command in full is SET_START_CONSTITUTION
Y(CVM_TET#1,S0) /1/: .002
Y(CVM_TET#1,S11) /1/: 1.16e-3
Y(CVM_TET#1,S12) /1/: 1.76e-1
Y(CVM_TET#1,S13) /1/: 1.16e-3
Y(CVM_TET#1,S14) /1/: 1.76e-1
Y(CVM_TET#1,S21) /1/: 7.56e-3
Y(CVM_TET#1,S22) /1/: 5e-5
Y(CVM_TET#1,S23) /1/: 7.56e-3
Y(CVM_TET#1,S24) /1/: 7.56e-3
Y(CVM_TET#1,S25) /1/: 6.08e-1
Y(CVM_TET#1,S26) /1/: 7.56e-3
Y(CVM_TET#1,S31) /1/: 1.76e-3
Y(CVM_TET#1,S32) /1/: 2e-5
Y(CVM_TET#1,S33) /1/: 1.76e-3
Y(CVM_TET#1,S34) /1/: 2e-5
Y(CVM_TET#1,S4) /1/: 4e-7
POLY_3:
POLY_3: @@ L12 ordering
POLY_3: s-s-c cvm#2
   ... the command in full is SET_START_CONSTITUTION
Y(CVM_TET#2,S0) /1/: .002
Y(CVM_TET#2,S11) /1/: .46
Y(CVM_TET#2,S12) /1/: .0078
Y(CVM_TET#2,S13) /1/: .0078
Y(CVM_TET#2,S14) /1/: .0078
Y(CVM_TET#2,S21) /1/: .168
Y(CVM_TET#2,S22) /1/: .168
Y(CVM_TET#2,S23) /1/: .168
Y(CVM_TET#2,S24) /1/: .0012
Y(CVM_TET#2,S25) /1/: .0012
Y(CVM_TET#2,S26) /1/: .0012
Y(CVM_TET#2,S31) /1/: 5e-6
Y(CVM_TET#2,S32) /1/: .002
Y(CVM_TET#2,S33) /1/: .002
Y(CVM_TET#2,S34) /1/: .002
Y(CVM_TET#2,S4) /1/: 1e-6
POLY_3:
POLY_3: s-s-c cvm#3 *
   ... the command in full is SET_START_CONSTITUTION
POLY_3:
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Global equilibrium calculation turned off, you can turn it on with
 ADVANCED_OPTIONS GLOBAL_MINIMIZATION Y,,,,,,,,
    19 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: xnp
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=60, P=1E5, N=1, X(B)=0.4
 DEGREES OF FREEDOM 0

 Temperature     60.00 K (  -213.15 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  1.00000E+01
 Total Gibbs energy -3.10213E+03,  Enthalpy -2.96850E+03,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       6.0000E-01  6.0000E-01 2.0465E-02 -1.9401E+03 SER
 B                       4.0000E-01  4.0000E-01 6.0538E-05 -4.8452E+03 SER

 CVM_TET#1                   Status ENTERED     Driving force  0.0000E+00
 Moles 5.6950E-01, Mass 5.6950E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  5.89207E-01  B  4.10793E-01
 Constitution:
 S25  5.78440E-01  S21  1.28068E-02  S33  4.13398E-03  S22  2.56479E-04
 S12  1.76120E-01  S23  1.28068E-02  S0   3.76373E-03  S34  1.15932E-04
 S14  1.76120E-01  S26  1.28068E-02  S13  2.78465E-03  S32  1.15932E-04
 S24  1.28068E-02  S31  4.13398E-03  S11  2.78465E-03  S4   3.67798E-06

 CVM_TET#2                   Status ENTERED     Driving force  0.0000E+00
 Moles 4.3050E-01, Mass 4.3050E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.14278E-01  B  3.85722E-01
 Constitution:
 S11  4.21306E-01  S14  1.38900E-02  S32  4.69234E-03  S25  3.19866E-03
 S22  1.69717E-01  S13  1.38900E-02  S34  4.69234E-03  S24  3.19866E-03
 S23  1.69717E-01  S12  1.38900E-02  S0   4.13973E-03  S31  5.05554E-05
 S21  1.69717E-01  S33  4.69234E-03  S26  3.19866E-03  S4   8.90403E-06

 CVM_TET#3                   Status ENTERED     Driving force -1.0709E-01
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.09450E-01  B  3.90550E-01
 Constitution:
 S13  1.09230E-01  S22  8.47466E-02  S23  8.47466E-02  S32  8.87560E-03
 S12  1.09230E-01  S21  8.47466E-02  S25  8.47466E-02  S31  8.87560E-03
 S11  1.09230E-01  S26  8.47466E-02  S0   1.86436E-02  S33  8.87560E-03
 S14  1.09230E-01  S24  8.47466E-02  S34  8.87560E-03  S4   4.53364E-04
POLY_3:Hit RETURN to continue
POLY_3: s-c t=40
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
    18 ITS,  CPU TIME USED   0 SECONDS
POLY_3: s-s-c cvm#3 *
   ... the command in full is SET_START_CONSTITUTION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
    18 ITS,  CPU TIME USED   0 SECONDS
POLY_3: L-E
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VXNP/:
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=40, P=1E5, N=1, X(B)=0.4
 DEGREES OF FREEDOM 0
```

```
 Temperature     40.00 K (  -233.15 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  1.00000E+01
 Total Gibbs energy -3.06232E+03,  Enthalpy -2.98938E+03,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       6.0000E-01  6.0000E-01 4.1519E-03 -1.8239E+03 SER
 B                       4.0000E-01  4.0000E-01 3.7621E-07 -4.9199E+03 SER

 CVM_TET#1                   Status ENTERED     Driving force  0.0000E+00
 Moles 6.6953E-01, Mass 6.6953E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  5.88358E-01  B  4.11642E-01
 Constitution:
 S25  6.26368E-01  S21  4.57470E-03  S31  6.44301E-04  S22  1.02379E-05
 S12  1.76201E-01  S23  4.57470E-03  S33  6.44301E-04  S34  4.02672E-06
 S14  1.76201E-01  S26  4.57470E-03  S11  4.60814E-04  S32  4.02672E-06
 S24  4.57470E-03  S0   7.03194E-04  S13  4.60814E-04  S4   2.24689E-08

 CVM_TET#2                   Status ENTERED     Driving force  0.0000E+00
 Moles 3.3047E-01, Mass 3.3047E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.23586E-01  B  3.76414E-01
 Constitution:
 S11  4.81572E-01  S14  4.56422E-03  S33  7.57611E-04  S24  4.03145E-04
 S22  1.66859E-01  S12  4.56422E-03  S32  7.57611E-04  S26  4.03145E-04
 S21  1.66859E-01  S13  4.56422E-03  S0   6.77145E-04  S31  4.66624E-07
 S23  1.66859E-01  S34  7.57611E-04  S25  4.03145E-04  S4   4.50770E-08

 CVM_TET#3                   Status ENTERED     Driving force -3.4466E-01
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.15550E-01  B  3.84450E-01
 Constitution:
 S12  1.12327E-01  S25  8.23389E-02  S22  8.23389E-02  S31  8.17828E-03
 S11  1.12327E-01  S26  8.23389E-02  S23  8.23389E-02  S32  8.17828E-03
 S13  1.12327E-01  S21  8.23389E-02  S0   2.33728E-02  S34  8.17828E-03
 S14  1.12327E-01  S24  8.23389E-02  S33  8.17828E-03  S4   5.71422E-04
POLY_3:Hit RETURN to continue
POLY_3: s-a-v 1 x(b) 0 .5,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 t 0 100,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: save tcex31a y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map -
 Version R mapping is selected

 Organizing start points

 NO INITIAL EQUILIBRIUM ADDED, TRYING TO FIX ONE
 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   4.116E-01  4.000E+01
    CVM_TET#1
  ** CVM_TET#2
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex31\tcex
 31a.POLY3
 Terminating at diagram limit
 CALCULATED    27 EQUILIBRIA

 Phase region boundary   2 at:   4.116E-01  4.000E+01
    CVM_TET#1
  ** CVM_TET#2
 CALCULATED    26 EQUILIBRIA

 Phase region boundary   2 at:   4.240E-01  8.061E+01
    CVM_TET#1
  ** CVM_TET#2
    CVM_TET#3

 Phase region boundary   2 at:   4.147E-01  8.061E+01
  ** CVM_TET#2
    CVM_TET#3
 *** SORRY CANNOT CONTINUE ***    4

 CALCULATED    95 EQUILIBRIA

 Phase region boundary   2 at:   4.240E-01  8.061E+01
    CVM_TET#1
  ** CVM_TET#3
 Terminating at diagram limit
 CALCULATED    24 EQUILIBRIA
 *** LAST BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex31\tcex
 31a.POLY3
 CPU time for mapping                     1  seconds
POLY_3: po
   ... the command in full is POST

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x m-f b
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y t
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s-s x n 0 0.5
   ... the command in full is SET_SCALING_STATUS
POST: s-s-s y n 0 100
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 31a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 31a

2018.02.19.08.51.01
User data 2018.02.19: A, B
P=1E5, N=1.

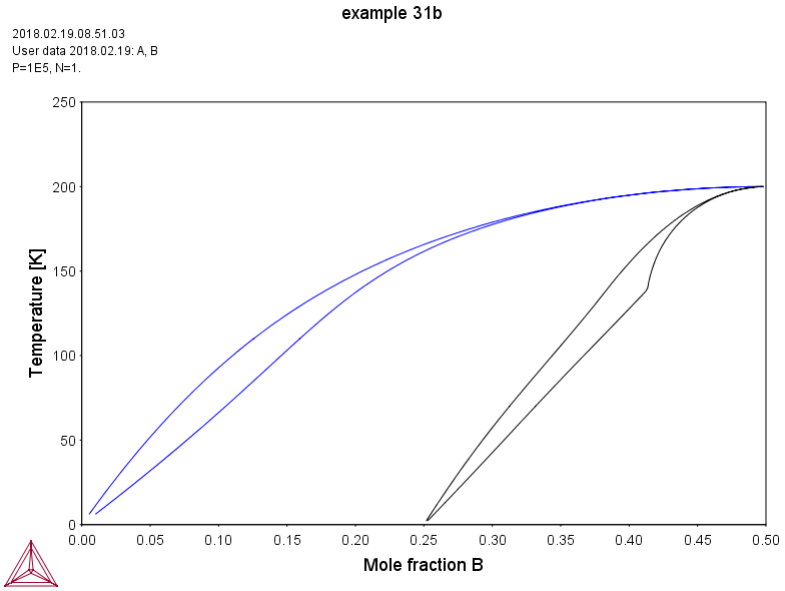



```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ Make an Experimental data file to overlay the next
POST: @@ calculation
POST: make tcex31 y
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST: back
POLY_3: @@
POLY_3: @@ It is interesting to compare with a CEF without any
POLY_3: @@ SRO contribution. This is the classical FCC ordering
POLY_3: @@ diagram first calculated manually by W Shockley,
POLY_3: @@ J Chem Phys, 6, (1938) p 130.
POLY_3: read tcex31a
   ... the command in full is READ_WORKSPACES
POLY_3: list-ini-eq
   ... the command in full is LIST_INITIAL_EQUILIBRIA
POLY_3:
POLY_3:
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: c-st p *=sus
   ... the command in full is CHANGE_STATUS
POLY_3: c-st p lro lro#2 lro#3=ent 0
   ... the command in full is CHANGE_STATUS
POLY_3: s-c t=70 x(b)=.4
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
    32 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=70, P=1E5, N=1., X(B)=0.4
 DEGREES OF FREEDOM 0

 Temperature     70.00 K (  -203.15 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  1.00000E+01
 Total Gibbs energy -3.08055E+03,  Enthalpy -2.95310E+03,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       6.0000E-01  6.0000E-01 4.7333E-02 -1.7755E+03 SER
 B                       4.0000E-01  4.0000E-01 1.7400E-04 -5.0382E+03 SER

 LRO#1                    ORD    Status ENTERED   Driving force  0.0000E+00
 Moles 2.6762E-01, Mass 2.6762E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.74559E-01  B  3.25441E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  8.99309E-01  B  1.00691E-01
 Sublattice  2,  Number of sites  2.5000E-01
 A  8.99309E-01  B  1.00691E-01
 Sublattice  3,  Number of sites  2.5000E-01
 A  8.99309E-01  B  1.00691E-01
 Sublattice  4,  Number of sites  2.5000E-01
 B  9.99692E-01  A  3.08116E-04

 LRO#2                    DISORD Status ENTERED   Driving force -4.6485E-01
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.45965E-01  B  3.54035E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  6.45965E-01  B  3.54035E-01
 Sublattice  2,  Number of sites  2.5000E-01
 A  6.45965E-01  B  3.54035E-01
 Sublattice  3,  Number of sites  2.5000E-01
 A  6.45965E-01  B  3.54035E-01
 Sublattice  4,  Number of sites  2.5000E-01
 A  6.45965E-01  B  3.54035E-01

 LRO#3                    ORD    Status ENTERED   Driving force  0.0000E+00
 Moles 7.3238E-01, Mass 7.3238E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  5.72756E-01  B  4.27244E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  9.99661E-01  B  3.38612E-04
 Sublattice  2,  Number of sites  2.5000E-01
 A  9.99661E-01  B  3.38612E-04
 Sublattice  3,  Number of sites  2.5000E-01
```

```
 B  8.54150E-01  A  1.45850E-01
 Sublattice  4,  Number of sites  2.5000E-01
 B  8.54150E-01  A  1.45850E-01
POLY_3:Hit RETURN to continue
POLY_3: s-s-c lro#3
   ... the command in full is SET_START_CONSTITUTION
Y(LRO#3,A) /.9996613878/:
Y(LRO#3,B) /3.386121641E-04/:
Y(LRO#3,A#2) /.9996613878/:
Y(LRO#3,B#2) /3.386121641E-04/:
Y(LRO#3,A#3) /.1458499446/: 0.0001
Y(LRO#3,B#3) /.8541500554/: 0.9999
Y(LRO#3,A#4) /.1458499446/: .6
Y(LRO#3,B#4) /.8541500554/: .4
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
    23 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=70, P=1E5, N=1., X(B)=0.4
 DEGREES OF FREEDOM 0

 Temperature     70.00 K (  -203.15 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  1.00000E+01
 Total Gibbs energy -3.09267E+03,  Enthalpy -2.98506E+03,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       6.0000E-01  6.0000E-01 4.1721E-02 -1.8489E+03 SER
 B                       4.0000E-01  4.0000E-01 1.9961E-04 -4.9583E+03 SER

 LRO#1                    ORD    Status ENTERED   Driving force -3.9691E-02
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.68667E-01  B  3.31333E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  8.91453E-01  B  1.08547E-01
 Sublattice  2,  Number of sites  2.5000E-01
 A  8.91453E-01  B  1.08547E-01
 Sublattice  3,  Number of sites  2.5000E-01
 A  8.91453E-01  B  1.08547E-01
 Sublattice  4,  Number of sites  2.5000E-01
 B  9.99690E-01  A  3.09926E-04

 LRO#2                    DISORD Status ENTERED   Driving force -4.9687E-01
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.39146E-01  B  3.60854E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  6.39146E-01  B  3.60854E-01
 Sublattice  2,  Number of sites  2.5000E-01
 A  6.39146E-01  B  3.60854E-01
 Sublattice  3,  Number of sites  2.5000E-01
 A  6.39146E-01  B  3.60854E-01
 Sublattice  4,  Number of sites  2.5000E-01
 A  6.39146E-01  B  3.60854E-01

 LRO#3                    ORD    Status ENTERED   Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 1.0000E+01, Volume fraction 0.0000E+00  Mole fractions:
 A  6.00000E-01  B  4.00000E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  9.98449E-01  B  1.55066E-03
 Sublattice  2,  Number of sites  2.5000E-01
 A  9.98449E-01  B  1.55066E-03
 Sublattice  3,  Number of sites  2.5000E-01
 B  9.92271E-01  A  7.72920E-03
 Sublattice  4,  Number of sites  2.5000E-01
 B  6.04628E-01  A  3.95372E-01
POLY_3:Hit RETURN to continue
POLY_3: s-c x(b)=.33
   ... the command in full is SET_CONDITION
POLY_3: s-s-c lro *
   ... the command in full is SET_START_CONSTITUTION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
    23 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=70, P=1E5, N=1., X(B)=0.33
 DEGREES OF FREEDOM 0

 Temperature     70.00 K (  -203.15 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  1.00000E+01
 Total Gibbs energy -2.85605E+03,  Enthalpy -2.74060E+03,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       6.7000E-01  6.7000E-01 5.7336E-02 -1.6639E+03 SER
 B                       3.3000E-01  3.3000E-01 1.1554E-04 -5.2765E+03 SER

 LRO#1                    ORD    Status ENTERED   Driving force  0.0000E+00
 Moles 7.8876E-02, Mass 7.8876E-01, Volume fraction 0.0000E+00  Mole fractions:
 A  6.87496E-01  B  3.12504E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  9.16558E-01  B  8.34422E-02
 Sublattice  2,  Number of sites  2.5000E-01
 A  9.16558E-01  B  8.34422E-02
 Sublattice  3,  Number of sites  2.5000E-01
 A  9.16558E-01  B  8.34422E-02
 Sublattice  4,  Number of sites  2.5000E-01
 B  9.99689E-01  A  3.11152E-04

 LRO#2                    DISORD Status ENTERED   Driving force -4.8130E-01
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.61498E-01  B  3.38502E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  6.61498E-01  B  3.38502E-01
 Sublattice  2,  Number of sites  2.5000E-01
```

```
 A  6.61498E-01  B  3.38502E-01
 Sublattice  3,  Number of sites  2.5000E-01
 A  6.61498E-01  B  3.38502E-01
 Sublattice  4,  Number of sites  2.5000E-01
 A  6.61498E-01  B  3.38502E-01

 LRO#3                    ORD    Status ENTERED   Driving force  0.0000E+00
 Moles 9.2112E-01, Mass 9.2112E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.68502E-01  B  3.31498E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  9.82295E-01  B  1.77045E-02
 Sublattice  2,  Number of sites  2.5000E-01
 A  9.82295E-01  B  1.77045E-02
 Sublattice  3,  Number of sites  2.5000E-01
 B  9.99255E-01  A  7.44800E-04
 Sublattice  4,  Number of sites  2.5000E-01
 A  7.08671E-01  B  2.91329E-01
POLY_3:Hit RETURN to continue
POLY_3: s-a-v 2 t 0 250 5
   ... the command in full is SET_AXIS_VARIABLE
POLY_3:
POLY_3: list-ini-eq
   ... the command in full is LIST_INITIAL_EQUILIBRIA
POLY_3:
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: save tcex31c y
   ... the command in full is SAVE_WORKSPACES
POLY_3:
POLY_3: add -1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3:
POLY_3: list-ini-eq
   ... the command in full is LIST_INITIAL_EQUILIBRIA
 No 1  -1  T=70, P=100000, N=1., X(B)=0.33
POLY_3:
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: map -
 Version R mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   3.315E-01  7.000E+01
  ** LRO#1
     LRO#3
 *** SORRY CANNOT CONTINUE ***    4

 CALCULATED    41 EQUILIBRIA

 Phase region boundary   2 at:   3.315E-01  7.000E+01
  ** LRO#1
     LRO#3
 Terminating at diagram limit
 CALCULATED    68 EQUILIBRIA
 *** LAST BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex31\tcex
 31c.POLY3
 CPU time for mapping                      1  seconds
POLY_3: @@ Add the A2/L1_2 line
POLY_3: read tcex31c
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3:
POLY_3: list-ini-eq
   ... the command in full is LIST_INITIAL_EQUILIBRIA
POLY_3:
POLY_3:
POLY_3:
POLY_3: s-c x(b)=.15 t=110
   ... the command in full is SET_CONDITION
POLY_3: s-a-s f
   ... the command in full is SET_ALL_START_VALUES
 Forcing automatic start values
 Automatic start values will be set
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
    38 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=110, P=1E5, N=1., X(B)=0.15
 DEGREES OF FREEDOM 0

 Temperature    110.00 K (  -163.15 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  1.00000E+01
 Total Gibbs energy -1.66707E+03,  Enthalpy -1.39975E+03,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       8.5000E-01  8.5000E-01 7.3635E-01 -2.7991E+02 SER
 B                       1.5000E-01  1.5000E-01 2.9909E-05 -9.5277E+03 SER

 LRO#1                    ORD    Status ENTERED   Driving force  0.0000E+00
 Moles 7.2552E-01, Mass 7.2552E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  8.40743E-01  B  1.59257E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  9.74694E-01  B  2.53056E-02
 Sublattice  2,  Number of sites  2.5000E-01
 A  9.74694E-01  B  2.53056E-02
 Sublattice  3,  Number of sites  2.5000E-01
 A  9.74694E-01  B  2.53056E-02
 Sublattice  4,  Number of sites  2.5000E-01
 B  5.61112E-01  A  4.38888E-01
```

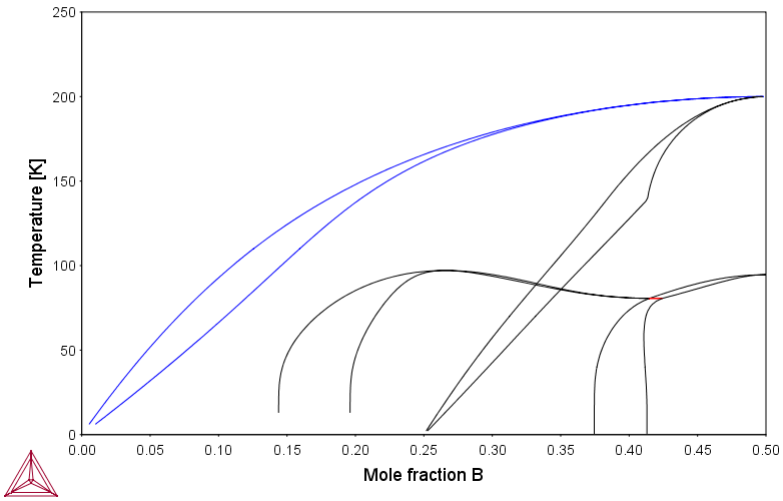
```
 LRO#2                    DISORD Status ENTERED   Driving force  0.0000E+00
 Moles 2.7448E-01, Mass 2.7448E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  8.74469E-01  B  1.25531E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  8.74469E-01  B  1.25531E-01
 Sublattice  2,  Number of sites  2.5000E-01
 A  8.74469E-01  B  1.25531E-01
 Sublattice  3,  Number of sites  2.5000E-01
 A  8.74469E-01  B  1.25531E-01
 Sublattice  4,  Number of sites  2.5000E-01
 A  8.74469E-01  B  1.25531E-01

 LRO#3                    ORD    Status ENTERED   Driving force -8.9177E-01
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.31106E-01  B  3.68894E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  9.99208E-01  B  7.91782E-04
 Sublattice  2,  Number of sites  2.5000E-01
 A  9.99208E-01  B  7.91782E-04
 Sublattice  3,  Number of sites  2.5000E-01
 B  7.36997E-01  A  2.63003E-01
 Sublattice  4,  Number of sites  2.5000E-01
 B  7.36997E-01  A  2.63003E-01
POLY_3:Hit RETURN to continue
POLY_3:
POLY_3: list-ini-eq
   ... the command in full is LIST_INITIAL_EQUILIBRIA
POLY_3:
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: map -
 Version R mapping is selected

 Organizing start points

 NO INITIAL EQUILIBRIUM ADDED, TRYING TO FIX ONE
 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   1.593E-01  1.100E+02
     LRO#1
  ** LRO#2
 MAPPING TERMINATED 1
 CALCULATED    59 EQUILIBRIA

 Phase region boundary   2 at:   1.593E-01  1.100E+02
     LRO#1
  ** LRO#2
 Terminating at diagram limit
 CALCULATED    69 EQUILIBRIA
 *** LAST BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex31\tcex
 31c.POLY3
 CPU time for mapping                    0  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-s x n 0 .5
   ... the command in full is SET_SCALING_STATUS
POST: @@ Usually some 2nd order lines also appear
POST: set-title example 31b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:
POST:Hit RETURN to continue
POST: a-e-d y tcex31 0; 1;
   ... the command in full is APPEND_EXPERIMENTAL_DATA
POST:
POST: set-title example 31c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 31c

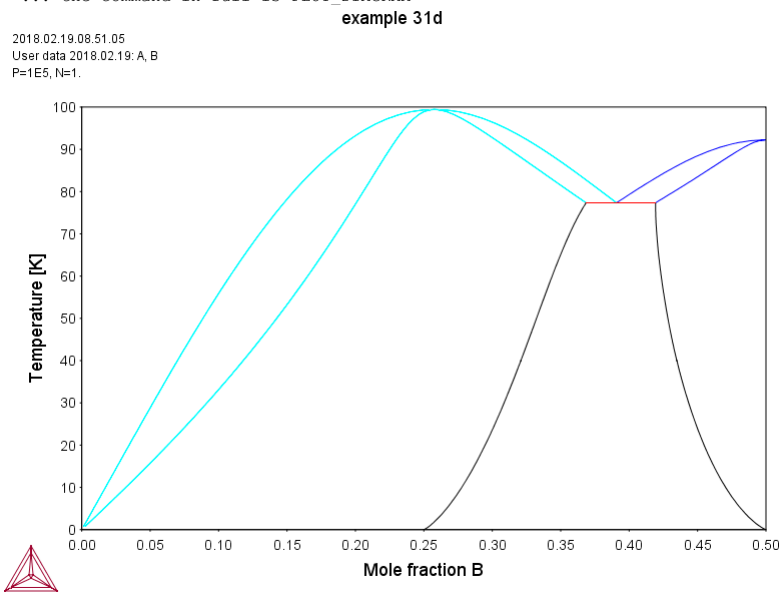
2018.02.19.08.51.03
User data 2018.02.19: A, B
P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: ba
   ... the command in full is BACK
POLY_3: read tcex31c
   ... the command in full is READ_WORKSPACES
POLY_3: go g
   ... the command in full is GOTO_MODULE
 GIBBS ENERGY SYSTEM version  5.2
GES: @@ Now add a reciprocal parameter to LRO which describes
GES: @@ the SRO contribution.  The default value of this is
GES: @@ the bond energy. One can have 3 different parameters
GES: @@ depending on if one is at 25%B, 50%B or 75%B.  Here
GES: @@ we just take the same value.
GES:
GES: e-sym f GSROAA,,UIJ;,,,,,
   ... the command in full is ENTER_SYMBOL
GES: e-sym f GSROAB,,UIJ;,,,,,
   ... the command in full is ENTER_SYMBOL
GES: e-sym f GSROBB,,UIJ;,,,,,
   ... the command in full is ENTER_SYMBOL
GES:
GES: e-par l(lro,a,b:a,b:*:*),,GSROAB;,,,,
   ... the command in full is ENTER_PARAMETER
 L(LRO,A,B:A,B:*:*;0)
GES: e-par l(lro,a,b:*:a,b:*),,GSROAB;,,,,
   ... the command in full is ENTER_PARAMETER
 L(LRO,A,B:*:A,B:*;0)
GES: e-par l(lro,a,b:*:*:a,b),,GSROAB;,,,,
   ... the command in full is ENTER_PARAMETER
 L(LRO,A,B:*:*:A,B;0)
GES: e-par l(lro,*:a,b:a,b:*),,GSROAB;,,,,
   ... the command in full is ENTER_PARAMETER
 L(LRO,*:A,B:A,B:*;0)
GES: e-par l(lro,*:a,b:*:a,b),,GSROAB;,,,,
   ... the command in full is ENTER_PARAMETER
 L(LRO,*:A,B:*:A,B;0)
GES: e-par l(lro,*:*:a,b:a,b),,GSROAB;,,,,
   ... the command in full is ENTER_PARAMETER
 L(LRO,*:*:A,B:A,B;0)
GES: l-p-d lro
   ... the command in full is LIST_PHASE_DATA


 LRO
$ THIS PHASE HAS A DISORDERED CONTRIBUTION FROM FCC_A1
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
  4 SUBLATTICES, SITES  .25:  .25:  .25:  .25
    CONSTITUENTS: A,B : A,B : A,B : A,B

      G(LRO,A:A:A:A;0) = 0.0
      G(LRO,B:A:A:A;0) = +GA3B1
      G(LRO,A:B:A:A;0) = +GA3B1
      G(LRO,B:B:A:A;0) = +GA2B2
      G(LRO,A:A:B:A;0) = +GA3B1
      G(LRO,B:A:B:A;0) = +GA2B2
      G(LRO,A:B:B:A;0) = +GA2B2
      G(LRO,B:B:B:A;0) = +GA1B3
      G(LRO,A:A:A:B;0) = +GA3B1
      G(LRO,B:A:A:B;0) = +GA2B2
      G(LRO,A:B:A:B;0) = +GA2B2
      G(LRO,B:B:A:B;0) = +GA1B3
      G(LRO,A:A:B:B;0) = +GA2B2
      G(LRO,B:A:B:B;0) = +GA1B3
      G(LRO,A:B:B:B;0) = +GA1B3
      G(LRO,B:B:B:B;0) = 0.0
      L(LRO,A,B:A,B:*:*;0) = +GSROAB
      L(LRO,A,B:*:A,B:*;0) = +GSROAB
      L(LRO,A,B:*:*:A,B;0) = +GSROAB
      L(LRO,*:A,B:A,B:*;0) = +GSROAB
      L(LRO,*:A,B:*:A,B;0) = +GSROAB
      L(LRO,*:*:A,B:A,B;0) = +GSROAB
GES:
GES:Hit RETURN to continue
GES: @@ These reciprocal parameters do not give any contribution to
GES: @@ the disordered state as the contribution from the ordered
GES: @@ phase is zero there. But it is in the disordered state that
GES: @@ the SRO contribution to the Gibbs energy is most important.
GES: @@ We must add regular solution parameters to the FCC phase
GES: @@ giving the same contribution.  These can be derived by
GES: @@ setting all site-fractions for the same element equal,
```

```
GES: @@ i.e. the disordered state.
GES:
GES: e-par l(fcc,a,b;0),,GA3B1+1.5*GA2B2+GA1B3+
   ... the command in full is ENTER_PARAMETER
 L(FCC_A1,A,B;0)
&                    0.375*GSROAA+0.75*GSROAB+0.375*GSROBB;,,,,,
GES: e-par l(fcc,a,b;1),,2*GA3B1-2*GA1B3+0.75*GSROAA-0.75*GSROBB;,,,,,
   ... the command in full is ENTER_PARAMETER
 L(FCC_A1,A,B;1)
GES: e-par l(fcc,a,b;2),,GA3B1-1.5*GA2B2+GA1B3-1.5*GSROAB;,,,,
   ... the command in full is ENTER_PARAMETER
 L(FCC_A1,A,B;2)
GES: e-par l(fcc,a,b;3),,-0.75*GSROAA+0.75*GSROBB;,,,,,
   ... the command in full is ENTER_PARAMETER
 L(FCC_A1,A,B;3)
GES: e-par l(fcc,a,b;4),,-0.375*GSROAA+0.75*GSROAB-0.375*GSROBB;,,,,,
   ... the command in full is ENTER_PARAMETER
 L(FCC_A1,A,B;4)
GES: l-p-d fcc
   ... the command in full is LIST_PHASE_DATA


 FCC_A1
$ THIS PHASE IS THE DISORDERED PART OF LRO
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(FCC_A1,A;0)-G(FCC,A;0) = 0.0
      G(FCC_A1,B;0)-G(FCC,B;0) = 0.0
      L(FCC_A1,A,B;0) = +GA3B1+1.5*GA2B2+GA1B3+.375*GSROAA+.75*GSROAB
           +.375*GSROBB
      L(FCC_A1,A,B;1) = +2*GA3B1-2*GA1B3+.75*GSROAA-.75*GSROBB
      L(FCC_A1,A,B;2) = +GA3B1-1.5*GA2B2+GA1B3-1.5*GSROAB
      L(FCC_A1,A,B;3) = -.75*GSROAA+.75*GSROBB
      L(FCC_A1,A,B;4) = -.375*GSROAA+.75*GSROAB-.375*GSROBB
GES:
GES:Hit RETURN to continue
GES: ba
   ... the command in full is BACK
POLY_3: c-st p lro#3=e 0
   ... the command in full is CHANGE_STATUS
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=70, P=1E5, N=1., X(B)=0.33
 DEGREES OF FREEDOM 0
POLY_3:
POLY_3: s-c t=40
   ... the command in full is SET_CONDITION
POLY_3: s-a-s f
   ... the command in full is SET_ALL_START_VALUES
 Forcing automatic start values
 Automatic start values will be set
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Global equilibrium calculation turned off, you can turn it on with
 ADVANCED_OPTIONS GLOBAL_MINIMIZATION Y,,,,,,,,
    27 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=40, P=1E5, N=1., X(B)=0.33
 DEGREES OF FREEDOM 0

 Temperature     40.00 K (  -233.15 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  1.00000E+01
 Total Gibbs energy -2.81177E+03,  Enthalpy -2.73484E+03,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       6.7000E-01  6.7000E-01 5.5303E-03 -1.7286E+03 SER
 B                       3.3000E-01  3.3000E-01 2.8612E-07 -5.0109E+03 SER

 LRO#1                    ORD    Status ENTERED   Driving force  0.0000E+00
 Moles 9.1974E-01, Mass 9.1974E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.79151E-01  B  3.20849E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  9.05532E-01  B  9.44682E-02
 Sublattice  2,  Number of sites  2.5000E-01
 A  9.05532E-01  B  9.44682E-02
 Sublattice  3,  Number of sites  2.5000E-01
 A  9.05532E-01  B  9.44682E-02
 Sublattice  4,  Number of sites  2.5000E-01
 B  9.99993E-01  A  6.81574E-06

 LRO#2                    DISORD Status ENTERED   Driving force -3.8166E-01
 Moles 0.0000E+00, Mass 0.0000E+00, Volume fraction 0.0000E+00  Mole fractions:
 A  6.26318E-01  B  3.73682E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  6.26318E-01  B  3.73682E-01
 Sublattice  2,  Number of sites  2.5000E-01
 A  6.26318E-01  B  3.73682E-01
 Sublattice  3,  Number of sites  2.5000E-01
 A  6.26318E-01  B  3.73682E-01
 Sublattice  4,  Number of sites  2.5000E-01
 A  6.26318E-01  B  3.73682E-01

 LRO#3                    ORD    Status ENTERED   Driving force  0.0000E+00
 Moles 8.0263E-02, Mass 8.0263E-01, Volume fraction 0.0000E+00  Mole fractions:
 A  5.65144E-01  B  4.34856E-01
 Constitution:
 Sublattice  1,  Number of sites  2.5000E-01
 A  9.99996E-01  B  4.15407E-06
 Sublattice  2,  Number of sites  2.5000E-01
 A  9.99996E-01  B  4.15407E-06
 Sublattice  3,  Number of sites  2.5000E-01
 B  8.69708E-01  A  1.30292E-01
 Sublattice  4,  Number of sites  2.5000E-01
 B  8.69708E-01  A  1.30292E-01
POLY_3:Hit RETURN to continue
POLY_3: save tcex31d y
   ... the command in full is SAVE_WORKSPACES
POLY_3:
```

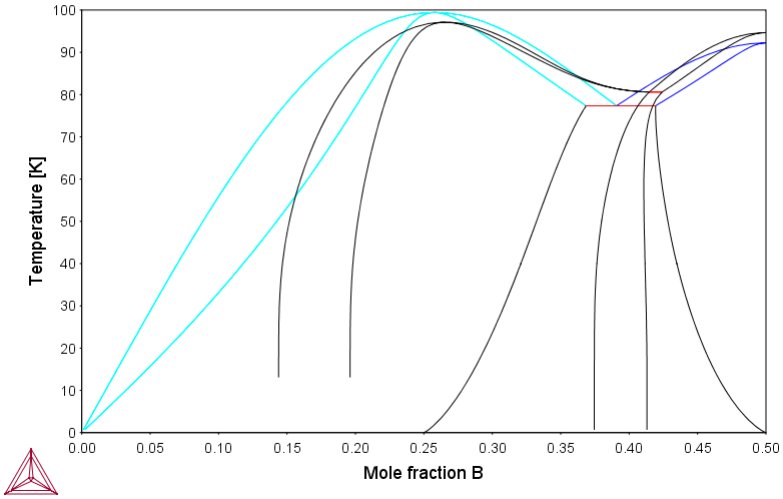
```
POLY_3: list-ini-eq
   ... the command in full is LIST_INITIAL_EQUILIBRIA
POLY_3:
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: map -
 Version R mapping is selected

 Organizing start points

 NO INITIAL EQUILIBRIUM ADDED, TRYING TO FIX ONE
 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   3.208E-01  4.000E+01
     LRO#1
  ** LRO#3
 *** SORRY CANNOT CONTINUE ***    4

 CALCULATED    34 EQUILIBRIA

 Phase region boundary   2 at:   3.208E-01  4.000E+01
     LRO#1
  ** LRO#3
 CALCULATED    22 EQUILIBRIA

 Phase region boundary   2 at:   3.685E-01  7.734E+01
     LRO#1
     LRO#2
  ** LRO#3

 Phase region boundary   2 at:   4.193E-01  7.734E+01
  ** LRO#2
     LRO#3
 Terminating at diagram limit
 CALCULATED    23 EQUILIBRIA

 Phase region boundary   2 at:   3.685E-01  7.734E+01
     LRO#1
  ** LRO#2
 CALCULATED   100 EQUILIBRA, CONTINUING
 Terminating at known equilibrium
 *** LAST BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex31\tcex
 31d.POLY3
 CPU time for mapping                     1  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: set-title example 31d
POST: s-s y n
   ... the command in full is SET_SCALING_STATUS
MIN VALUE : 0 100
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: a-e-d y tcex31 0; 1;
   ... the command in full is APPEND_EXPERIMENTAL_DATA
POST: set-title example 31e
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 31e

2018.02.19.08.51.05
User data 2018.02.19: A, B
P=1E5, N=1.




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex32

```
About Copyright Foundation for Computational Thermodynamics,
 Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex32\tcex32.TCM" set-echo
SYS:
SYS: @@ Calculating oxide layers on steel
SYS:
SYS: @@ This example calculates oxide layers on a steel and
SYS: @@ shows how to append databases.
SYS:
SYS: @@ Note that both a TCFE and SSUB database license is
SYS: @@ required to run the example.
SYS:
SYS: set-log ex32,,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw tcfe9
   ... the command in full is SWITCH_DATABASE
TDB_TCFE9: d-sys fe cr c v mn si
   ... the command in full is DEFINE_SYSTEM
 FE                     CR                     C
 V                      MN                     SI
   DEFINED
TDB_TCFE9: rej ph /all
   ... the command in full is REJECT
 GAS:G                  LIQUID:L               BCC_A2
 FCC_A1                 HCP_A3                 CBCC_A12
 CUB_A13                DIAMOND_FCC_A4         GRAPHITE
 CEMENTITE              M23C6                  M7C3
 M5C2                   M3C2                   MC_ETA
 KSI_CARBIDE            Z_PHASE                FE4N_LP1
 FECN_CHI               SIGMA                  HIGH_SIGMA
 CHI_A12                LAVES_PHASE_C14        M3SI
 MN9SI2                 MN11SI19               MN6SI
 G_PHASE                CR3SI                  FE2SI
 MSI                    M5SI3                  CO3VV
 AL4C3                  FE8SI2C                SIC
 MN5SIC                 CRZN17                 CUZN_EPSILON
 AL5FE4                 MP_B31                 M2P_C22
 FLUORITE_C1:I          ZRO2_TETR:I            M2O3C:I
 M2O3H:I  REJECTED
TDB_TCFE9: rest ph fcc_a1 bcc_a2 hcp_a3 m23 m7 cementite
   ... the command in full is RESTORE
 FCC_A1                 BCC_A2                 HCP_A3
 M23C6                  M7C3                   CEMENTITE
   RESTORED
TDB_TCFE9: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348,
      (1987); C-CR-FE-W'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C-FE-MO'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129-33(2010); Fe-C'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'W. Huang, Metall. Trans. A, 21A (1990) 2115-2123; TRITA-MAC 411 (Rev
      1989); C-FE-MN'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, 34, 279
      -85(2010); Mn-C'
  'J. Lacaze and B. Sundman, Metall. Mater. Trans. A, 22A (1991) 2211-2223;
      Fe-Si and Fe-Si-C'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Cementite'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; SIGMA and M7C3'
  'Thermo-Calc Software, Sweden, 2008: Volume data updated for TCFE6
      database (TCFE v6, April, 2008).'
  'W. Huang, TRITA-MAC 431 (1990); C-V'
  'A. Fernandez Guillermet and W. Huang, TRITA-MAC 440 (1990); Mn-V-C'
  'A. Fernandez Guillermet and G. Grimvall,J. Phys. Chem. Solids, 1992, 53,
      105-125; Molar volumes'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
```

```
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR
     -FE-N'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1919-1933; Cr-Mn, Fe-Cr-Mn'
  'K. Frisk, CALPHAD, 17 (1993) 335-349; Cr-Mn-N'
  'B.-J. Lee, KRISS, Unpublished research, during 1993-1995'
  'B.-J. Lee, TRITA-MAC 474 (1991); Cr-Fe-V'
  'W. Huang, CALPHAD, 13 (1989) 243-252; TRITA-MAC 388 (rev 1989); FE-MN'
  'S. Cotes, A.F. Guillermet, M. Sade, J. Alloys Compd., 208(1998) 168-177'
  'W. Huang, TRITA-MAC 432 (Rev 1989,1990); FE-V'
  'J-O. Andersson, CALPHAD, 7 (1983) 305-315 (Parameters revised 1986 due to
     new decription of V) TRITA 0201 (1982); FE-V'
  'W. Huang, TRITA-MAC 432 (1990); C-Fe-V'
  'W. Zheng, J. Alloys Compd., 632 (2015) 661-675'
  'W. Huang, TRITA-MAC 439 (1990) also in W. Huang, CALPHAD, 15, 195
     -208(1991); Mn-V, Fe-Mn-V'
  'W. Huang, TRITA-MAC 441 (1990) also in W. Huang, Metall. Trans. A, 22A,
     1911-20(1991); Fe-Mn-V-C'
  'M.H. Rand and N. Saunders, COST 507 Report (1998); Si-V'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24-33(2014); Cr-Fe-C'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
     -CR-FE'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1017-1025; Fe-Cr-Mn-C'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Carbonitrides and
     M23C6'
  'B.-J. Lee, TRITA-MAC 475 (1991); C-Cr-Fe-V'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2008; Fe-Cr-V-C'
  'J. Miettinen and B. Hallstedt, CALPHAD, 22 (1998) 231-256; Fe-Si and Fe
     -Si-C'
  'C. Qiu, Metall. Trans. A, 24A (1993) 2393-2409; Cr-Fe-Mn-N'
  'A. Forsberg and J. Agren, J. Phase Equilib., 14 (1993) 354-363; Fe-Mn-Si'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; C-Cr-Fe-V'
 -OK-
TDB_TCFE9: @@ All oxides from the substance database
TDB_TCFE9: app ssub5
   ... the command in full is APPEND_DATABASE
 Current database: SGTE Substances Database v5.2

 VA  DEFINED
APP:
APP: d-sys fe cr v si mn o c
   ... the command in full is DEFINE_SYSTEM
 FE                      CR                      V
 SI                      MN                      O
 C  DEFINED
APP: get
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

   C1<G> T.C.R.A.S. Class: 1
      C1<G> C<G>
   C1O1<G> JANAF THERMOCHEMICAL TABLES SGTE **
      C1O1<G> CO<G>
      CARBON MONOXIDE <GAS>
      STANDARD STATE : CODATA KEY VALUE. /CP FROM JANAF PUB. 9/65
   C1O2<G> T.C.R.A.S. Class: 2
      C1O2<G> CO2<G>
      CARBON DIOXIDE <GAS>
   C1SI1<G> T.C.R.A.S. Class: 5
      C1SI1<G> SiC<G>
      SILICON CARBIDE <GAS>
   C1SI2<G> T.C.R.A.S. Class: 6
      C1SI2<G> Si2C<G>
      DISILICON CARBIDE <GAS>
   C1SI3<G> THERMODATA 02/94 BC
      C1SI3<G> Si3C<G>
   C1SI4<G> THERMODATA 02/94 BC
      C1SI4<G> Si4C<G>
   C2<G> T.C.R.A.S. Class: 2
      C2<G>
      CARBON Diatomic Gas.
   C2O1<G> T.C.R.A.S. Class: 5
      C2O1<G> C2O<G>
   C2SI1<G> JANAF THERMOCHEMICAL TABLES SGTE **
      C2SI1<G> SiC2<G>
      PUBLISHED BY JANAF AT 3/67
   C2SI2<G> THERMODATA 02/94 BC
      C2SI2<G> Si2C2<G>
   C2SI3<G> THERMODATA 03/94 BC
      C2SI3<G> Si3C2<G>
   C3<G> T.C.R.A.S. Class: 6
      C3<G>
      CARBON <TRIATOMIC GAS>
   C3O2<G> T.C.R.A.S. Class: 6
      C3O2<G>
   C4<G> T.C.R.A.S. Class: 7
      C4<G>
   C5<G> T.C.R.A.S. Class: 7
      C5<G>
   C5FE1O5<G> JANAF 1982 SGTE
      C5FE1O5<G> Fe(CO)5<G>
      IRON PENTACARBONYL <GAS>
      ASSESSMENT DATED 3/78
   C60<G> MHR-95
      C60<G>
      Data processed from [94Kor/Sid] M.V. Korobov, L.N. sidorov,
      J. Chem. Thermo, 26, 61-73 (1994). Recalculated from the rotational
      data in [91McK] and vibration frequencies in [94Kor/Sid]. Note that
      a frequency with degeneracy 5 is missing from list in [94Kor/Sid];
      taken to be 419 cm-1, which gives very good, though not exact,
      agreement with values quoted in [94Kor/Sid]. Note discrepancy
      between calculated DrS(298) = -8943.5 J mol K-1 for the reaction
      60C<g>=C60<g>and that given by [94Kor/Sid] in their Table 5,
```

-8950 J mol K-1. Enthalpy of formation: DfH = 2588 kJ/mol from
DsubH(298.15K) = 166 +/- 11 kJ mol-1 [94Kor/Sid]. Vapour pressure
values reproduced very well.
[91McK] J.T. McKinnon, J. Phys. Chem. 95 8941(1993).
CR1<G> THERMODATA
CR1<G> Cr<G>
New Assessment (H_form and S only)
CR1O1<G> T.C.R.A.S. Class: 5
CR1O1<G> CrO<G>
CR1O2<G> T.C.R.A.S. Class: 6
CR1O2<G> CrO2<G>
CHROMIUM DIOXIDE <GAS>
CR1O3<G> T.C.R.A.S. Class: 6
CR1O3<G> CrO3<G>
CHROMIUM TRIOXIDE <GAS>
CR2<G> THERMODATA
CR2<G> Cr2<G>
New assessment (H_form and S only)
CR2O1<G> T.C.R.A.S. Class: 6
CR2O1<G> Cr2O<G>
CR2O2<G> T.C.R.A.S. Class: 6
CR2O2<G> Cr2O2<G>
CR2O3<G> T.C.R.A.S. Class: 7
CR2O3<G> Cr2O3<G>
CHROMIUM<3> OXIDE <GAS>
FE1<G> THERMODATA
FE1<G> Fe<G>
Data provided by T.C.R.A.S. October 1996
Modified by Thermodata - new assessment
FE1O1<G> TCRAS 5-F FEO IRON OXIDE 23/11/06
FE1O1<G> FeO<G>
FE1O2<G> T.C.R.A.S Class: 6
FE1O2<G> FeO2<G>
Data provided by TCRAS. October 1996. Error in version 1997.
S298 corrected to 1bar
20080222 AAZ TCRAS2006 : dH, S
FE2<G> THERMODATA
FE2<G> Fe2<G>
Data provided by T.C.R.A.S. October 1996
Modified by Thermodata - new assessment.
Typing error corrected 12/06
MN1<G> THERMODATA 01/93
MN1<G> Mn<G>
MANGANESE <GAS>
28/01/93
MN1O1<G> T.C.R.A.S. Class: 2
MN1O1<G> MnO<G>
MANGANESE<2> OXIDE <GAS>
MN1O2<G> T.C.R.A.S. Class: 7
MN1O2<G> MnO2<G>
MANGANESE<4> OXIDE <GAS>
O1<G> TCRAS 02/06/80
O1<G> O<G>
O10V4<G> T.C.R.A.S. Class: 7
O10V4<G> V4O10<G>
O1SI1<G> T.C.R.A.S. Class: 1
O1SI1<G> SiO<G>
SILICON <MONOXIDE GAS>
O1V1<G> T.C.R.A.S. Class: 5
O1V1<G> VO<G>
VANADIUM MONOXIDE <GAS>
O2<G> TCRAS 21/06/90
O2<G>
OXYGEN Gaseous Standard State.
O2SI1<G> T.C.R.A.S. Class: 5
O2SI1<G> SiO2<G>
SILICON DIOXIDE <GAS>
O2SI2<G> CHATILLON(1995)
O2SI2<G> Si2O2<G>
Hf from mass spectrometry Zmbov K.F., Ames L.L., Margrave J.L., High
Temp. Sci. 5 (1973)235 and Rocabois Ph., Chatillon C. , Bernard. C.
Rev. Int. Hautes Temper. Refract. Fr. 28 (1992-93) 37-48 and Cp, S(T)
an
Fef from Al2O2<G> according to Al2O2 by Dimensional Model (Frurip and Bl
O2V1<G> T.C.R.A.S. Class: 5
O2V1<G> VO2<G>
VANADIUM DIOXIDE <GAS>
O3<G> TCRAS 02/06/80
O3<G>
OZONE Gaseous Standard State.
SI1<G> T.C.R.A.S. Class: 1
SI1<G> Si<G>
SILICON <GAS>
SI2<G> T.C.R.A.S. Class: 5
SI2<G> Si2<G>
SILICON <DIATOMIC GAS>
SI3<G> T.C.R.A.S. Class: 6
SI3<G> Si3<G>
SILICON <TRIATOMIC GAS>
V1<G> T.C.R.A.S. Class: 1
V1<G> V<G>
VANADIUM <GAS>
O2SI1<BETA-QUARTZ> N.P.L.
O2SI1_BETA_QUARTZ SiO2_BETA_QUARTZ
Data from an assessment by T I Barry, reported in paper on CaO-SiO2
system by J R Taylor and A T Dinsdale, CALPHAD, 1990, 19(1), 71-88
C0.88V1 THERMODATA 01/93
C0.88V1 VC0.88
28/01/93
C1FE1O3 N.P.L. SGTE **
C1FE1O3 FeCO3 Siderite
IRON<2> CARBONATE
DECOMPOSES BEFORE FUSION.
C1FE3 N.P.L. SGTE **
C1FE3 Fe3C Cementite
CEMENTITE
C1MN1O3 KUBASCHEWSKI EVANS ALCOCK 1967 SGTE **
C1MN1O3 MnCO3
MANGANESE<2> CARBONATE
C1MN3 M. ANCEY, Y. DENIEL SGTE
C1MN3 Mn3C
TRIMANGANESE MONOCARBIDE
C1SI1<C1SI1_ALPHA> JANAF THERMOCHEMICAL TABLES SGTE **
C1SI1_ALPHA SiC_ALPHA
N CARBIDE <ALPHA>
ALPHA-SIC . HEX.FORM . PUBL. BY JANAF AT 3/67 .LESS STABLE THAN

SIC_BETA UP TO 2200K. Decomposes to complex vapour at about 3259K.
C1SI1<C1SI1_BETA> JANAF THERMOCHEMICAL TABLES SGTE
C1SI1_BETA SiC_BETA
N CARBIDE <BETA>
CUBIC FORM OF TYPE ZNS. STABLE WITH RESPECT TO SIC-ALPHA UP TO 2200K.
PUBL. BY JANAF 03/67
C1V2 THERMODATA 01/93
C1V2 V2C
DIVANADIUM MONOCARBIDE
28/01/93 Tm=2438 K.
C2CR3 JANAF THERMOCHEMICAL TABLES SGTE
C2CR3 Cr3C2
3-CHROMIUM 2-CARBIDE
(1975 SUPPL.) PUBLISHED BY JANAF AT 12/73
Melts incongruently at 2168K.
C2MN5 T.C.R.A.S. Class: 7
C2MN5 Mn5C2
C3CR7 JANAF THERMOCHEMICAL TABLES SGTE **
C3CR7 Cr7C3
7-CHROMIUM 3-CARBIDE
PUBLISHED BY JANAF AT 12/73 .REVISED VALUE FOR DELTA H 298
BY B.UHRENIUS 1980 Melts incongruently at 2053K.
C3MN7 S.G.T.E. SGTE **
C3MN7 Mn7C3
HEPTAMANGANESE TRICARBIDE
REASSESMENT BY B.URHENIUS
C5FE1O5<L> I. BARIN 3rd. Edition
C5FE1O5_Liquid Fe(CO)5_Liquid
IRON PENTACARBONYL (Liquid). Same as in previous versions.
Rounding of H298.
C60 MHR-95
C60
Data processed from [94Kor/Sid] M.V. Korobov, L.N. sidorov, J. Chem.
The
Fitted to the data in [94Kor/Sid], who took the phase transition at
257K
that [94Kor/Sid] do not give an explicit value for S(298.15K).
S(298.15K) = 422.6 J mol K-1 was calculated from S(300) =425.8 and Cp
e
calculated from DrS(298) for 60C<graphite>=C60 given by [94Kor/Sid]
in their Table 5, which gives S(298.15K) = 425.4 J mol K-1.
Enthalpy of formation : DfH = +2422 +/- 14 kJ/mol from [92Ste/Chi],
the value preferred, if obliquely, by [94Kor/Sid].
[92Ste/Chi]W.V. Steele, R.D. Chirico, N.K. Smith, W.e. Billups,
P.R. Elmore, A.E. Wheeler, J. Phys. Chem. 96 4731 (1993).
C6CR1O6 I. BARIN 3rd. Edition
C6CR1O6 Cr(CO)6
CHROMIUM HEXACARBONYL
SUBLIMATION AT 424K.
C6CR23 JANAF THERMOCHEMICAL TABLES SGTE
C6CR23 Cr23C6
23-CHROMIUM 6-CARBIDE
((1975 SUPPL.)) PUBLISHED BY JANAF AT 12/73
Melts incongruently at 1793K.
C6MN23 T.C.R.A.S. Class: 7
C6MN23 Mn23C6
CR1O2 S.G.T.E. SGTE **
CR1O2 CrO2
CHROMIUM DIOXIDE
O.KUBASCHEWSKI'S REASSESSMENT 1979
CR1O3 S.G.T.E. SGTE **
CR1O3 CrO3
CHROMIUM TRIOXIDE
O.KUBASCHEWSKI'S REASSESSMENT 1979
CR1SI1 T.C.R.A.S. Class: 6
CR1SI1 CrSi
CHROMIUM SILICON
CR1SI2 T.C.R.A.S. Class: 7
CR1SI2 CrSi2
CHROMIUM 2-SILICON
CR2FE1O4 KUBASCHEWSKI EVANS ALCOCK 1967 SGTE
CR2FE1O4 FeCr2O4 FeO-Cr2O3
DELTAH 298 CALCULATED FROM OXIDES =-13100CAL/MOL(#1000)
CR2O3 T.C.R.A.S. Class: 7
CR2O3 Cr2O3
CHROMIUM<3> OXIDE
cp refitted by AP because of low T FC at 306K
CR3SI1 T.C.R.A.S. Class: 7
CR3SI1 Cr3Si
3-CHROMIUM 2-SILICON
CR5O12 S.G.T.E. SGTE **
CR5O12 Cr5O12
5-CHROMIUM 12-OXIDE
CR5O12: 5-CHROMIUM 12-OXIDE **DECOMPOSITION (643 -->705 K)
O.KUBASCHEWSKI'S REASSESSMENT 1979.
CR5SI3 T.C.R.A.S. Class: 7
CR5SI3 Cr5Si3
5-CHROMIUM 3-SILICON
CR8O21 S.G.T.E. SGTE **
CR8O21 Cr8O21
8-CHROMIUM 21-OXIDE
O.KUBASCHEWSKI'S REASSESSMENT 1971
CR8O21 8-CHROMIUM 21-OXIDE,DECOMPOSITION (600 --> 640K.)
O2SI1<CRISTOBALITE> N.P.L.
O2SI1_CRISTOBALITE SiO2_CRISTOBALITE
Data from an assessment by T I Barry, reported in paper on CaO-SiO2
syst
by J R Taylor and A T Dinsdale, CALPHAD, 1990, 19(1), 71-88
CR1 S.G.T.E. **
CR1 Cr
Data from SGTE Unary DB
C1<DIAMOND> S.G.T.E. **
C_DIAMOND
<DIAMOND>
Data from SGTE Unary DB, data added by atd 7/9/95, H298-H0 taken
from 1994 database (ex THERMODATA 01/93)
FE2O4SI1<FAYALITE> S.G.T.E.
FE2O4SI1 Fe2SiO4 FAYALITE 2FeO-SiO2
IRON ORTHOSILICATE <FAYALITE>
Data assessed by M. Selleby. 20/5/94
FE1O1 T.C.R.A.S Class: 5
FE1O1 FeO FeO_Wustite
IRON OXIDE. Data provided by T.C.R.A.S. in 2000
FE1O3SI1 THERMODATA 01/93
FE1O3SI1 FeSiO3 FeO-SiO2
28/01/93

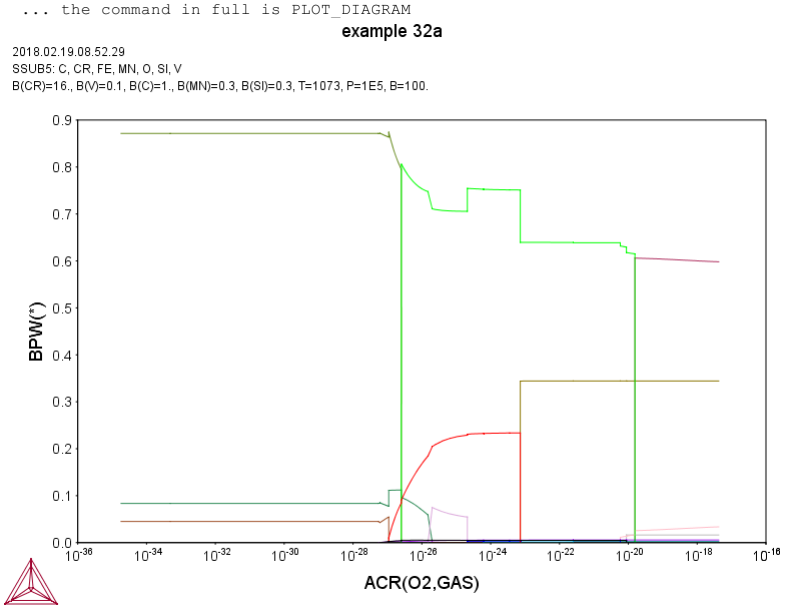
FE1O4V2 THERMODATA 01/93
   FE1O4V2 FeV2O4 FeO-V2O3
   28/01/93
FE1O6V2 THERMODATA 01/93
   FE1O6V2 FeV2O6 FeO-V2O5
   IRON VANADATE
   28/01/93 Td = 1023 K.
FE1SI1 THERMODATA 01/93
   FE1SI1 FeSi
   IRON SILICIDE
   28/01/93
FE1SI2.33 THERMODATA 01/93
   FE1SI2.33 FeSi2.33
   LEBOITE <ALPHA>
   28/01/93 LEBOITE (ALPHA).
FE1SI2 THERMODATA 01/93
   FE1SI2 FeSi2
   LEBOITE <BETA>
   28/01/93 LEBOITE (BETA). Td = 1243K
FE2MN1O4 O. KUBASCHEWSKI DCS REPORT 7 . SGTE
   FE2MN1O4 MnFe2O4 MnO-Fe2O3
   MANGANESE DIIRON TETRAOXIDE
   BARIN
   KNACKE ED 73 REF *,5,1 (KUBASCHEWSKI) .
FE2O3<FE2O3_GAMMA> T.C.R.A.S Class: 5
   FE2O3_GAMMA Fe2O3_Gamma
   Data provided by T.C.R.A.S. in 2000
FE1 S.G.T.E. **
   FE1 Fe
   Data from SGTE Unary DB
C1<GRAPHITE> S.G.T.E. **
   C_GRAPHITE
   Data from SGTE Unary DB, pressure dependent data added by atd 7/9/95
FE2O3<HEMATITE> T.C.R.A.S Class: 7
   FE2O3 Fe2O3 Hematite
   Data provided by T.C.R.A.S. in 2000 with previous description
   of the magnetic transition fitted by IA. In version 2000 only
   H298 has been changed.
FE3O4<MAGNETITE> JANAF 4th Ed.
   FE3O4 Fe3O4 MAGNETITE
   Data refitted by IA to reproduce the magnetic transition.
MN11SI19 N.P.L. FEB. 1994
   MN11SI19 Mn11Si19
MN1O1 I. BARIN 3rd. Edition
   MN1O1 MnO
   MANGANESE OXIDE.Data taken from BARIN 3rd. Ed. (1995)
MN1O2 I. BARIN 3rd. Edition
   MN1O2 MnO2
   MANGANESE<4> OXIDE. Data taken from BARIN 3rd. Ed. (1995).
   S(298) FROM N.P.L.
MN1SI1 T.G. CHART NPL REPORT.CHEM.18 AUGUST 197 SGTE
   MN1SI1 MnSi
   MANGANESE SILICON
   S(298.15) CALCULATED FROM CHART'S PUBLISHED VALUE FOR DELTA S(298.15)
   FORMATION AND HULTGREN'S DATA OF S(298.15) FOR SI AND CR (REF.4)
MN2O3 KUBASCHEWSKI EVANS ALCOCK 1967 SGTE **
   MN2O3 Mn2O3
   MANGANESE<3> OXIDE
   DATA CORRESPONDS TO MNO1.5-1.6. DECOMPOSITION BEFORE MELTING.
MN2O7<L> T.C.R.A.S. Class: 7
   MN2O7 Mn2O7
MN3O4 KUBASCHEWSKI DCS REPORT 7 . SGTE
   MN3O4 Mn3O4 MnO-Mn2O3
   MANGANESE<2,3> OXIDE
   MNO(1.33-1.41) .
MN3SI1 N.P.L. FEB. 1994
   MN3SI1 Mn3Si
   3-MANGANESE SILICON
MN4SI7 T.G. CHART NPL REPORT.CHEM.18 AUG 1997 SGTE
   MN4SI7 Mn4Si7
   S(298.15) CALCULATED FROM CHART'S PUBLISHED VALUE FOR DELTA S(298.15)
   FORMATION AND HULTGREN'S DATA OF S(298.15) FOR SI AND CR (REF.4)
MN5SI3 T.G. CHART NPL REPORT.CHEM.18 AUG 1997 SGTE
   MN5SI3 Mn5Si3
   5-MANGANESE 3-SILICON
   S(298.15) CALCULATED FROM CHART'S PUBLISHED VALUE FOR DELTA S(298.15)
   FORMATION AND HULTGREN'S DATA OF S(298.15) FOR SI AND CR (REF.4)
MN1 S.G.T.E. **
   MN1 Mn
   Data from SGTE Unary DB
O1V1 T.C.R.A.S. Class: 6
   O1V1 VO
   VANADIUM MONOXIDE
O3V2 T.C.R.A.S. Class: 6
   O3V2 V2O3
   VANADIUM TRIOXIDE
O4V2 T.C.R.A.S. Class: 7
   O4V2 V2O4<G> (VO2)2<G>
O5V2 T.C.R.A.S. Class: 7
   O5V2 V2O5
   VANADIUM PENTOXIDE
O2SI1<QUARTZ> N.P.L.
   O2SI1_QUARTZ SiO2_Quartz SiO2_Alpha_Quartz
   Data from an assessment by T I Barry, reported in paper on CaO-SiO2
   syst
   by J R Taylor and A T Dinsdale, CALPHAD, 1990, 19(1), 71-88
MN1O3SI1<RHODONITE> I. BARIN 3rd. Edition
   MN1O3SI1 MnSiO3 RHODONITE MnO-SiO2
   MANGANESE METASILICATE <RHODONITE> .Data taken from BARIN 3rd.
   Ed. (1995)
SI1V3 THERMODATA 10/85 BC
   SI1V3 SiV3
SI2V1 T.G. CHART NPL REPORT.CHEM.18 AUGUST 197 SGT
   SI2V1 VSi2
   VANADIUM 2-SILICON
   S(298.15) CALCULATED FROM CHART'S PUBLISHED VALUE FOR DELTA S(298.15)
   FORMATION AND HULTGREN'S DATA OF S(298.15) FOR SI AND CR (REF.4)
SI3V5 THERMODATA 10/85
   SI3V5 V5Si3
O2SI1<SIO2_LIQUID> N.P.L.
   O2SI1_LIQUID SiO2_Liquid
   Data from an assessment by T I Barry, reported in paper on CaO-SiO2
   syst
   by J R Taylor and A T Dinsdale, CALPHAD, 1990, 19(1), 71-88
SI1 JANAF THERMOCHEMICAL TABLES SGTE **
   SI1 Si

```
      SILICON
      PUBLISHED BY JANAF AT 12/66 . MPT FROM NBS BULL. (IPTS-68)
      --U.D. 31/10/85
   MN2O4SI1<TEPHROITE> I. BARIN 3rd. Edition
      MN2O4SI1 Mn2SiO4 TEPHROITE 2MnO-SiO2
      MANGANESE ORTHOSILICATE <TEPHROITE>. H298, S298 and Tmax modified
   O2SI1<TRIDYMITE> N.P.L.
      O2SI1_TRIDYMITE SiO2_TRIDYMITE
      Data from an assessment by T I Barry, reported in paper on CaO-SiO2
      syst
      by J R Taylor and A T Dinsdale, CALPHAD, 1990, 19(1), 71-88
   V1 S.G.T.E. **
      V1 V
      VANADIUM
      Data from SGTE Unary DB
   FE0.947O1<WUSTITE> T.C.R.A.S Class: 5
      FE0.947O1 Fe0.947O WUSTITE
      WUSTITE. Data provided by T.C.R.A.S. in 2000
      20080222 AAZ TCRAS2006 : dH, S
 -OK-
APP: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3:
POLY_3: s-c b(cr)=16 b(v)=.1 b(c)=1 b(mn)=.3 b(si)=.3 t=1073 p=1e5 b=100
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 B(CR)=16, B(V)=0.1, B(C)=1, B(MN)=0.3, B(SI)=0.3, T=1073, P=1E5, B=100
 DEGREES OF FREEDOM 1
POLY_3:
POLY_3: @@set-start-value y(fcc_a1#2,si)=1e-2
POLY_3: @@set-start-value y(fcc_a1#1,si)=1e-12
POLY_3: set-start-const fcc#1
   ... the command in full is SET_START_CONSTITUTION
Y(FCC_A1#1,CR) /1/: 1e-6
Y(FCC_A1#1,FE) /1/: 0.999
Y(FCC_A1#1,MN) /1/: 4e-6
Y(FCC_A1#1,SI) /1/: 1e-9
Y(FCC_A1#1,V) /1/: 5e-7
Y(FCC_A1#1,C#2) /1/: 4e-2
Y(FCC_A1#1,VA#2) /1/: 0.96
POLY_3: set-start-const fcc#2
   ... the command in full is SET_START_CONSTITUTION
Y(FCC_A1#2,CR) /1/: 2e-2
Y(FCC_A1#2,FE) /1/: 0.4
Y(FCC_A1#2,MN) /1/: 7e-4
Y(FCC_A1#2,SI) /1/: 4e-4
Y(FCC_A1#2,V) /1/: 0.6
Y(FCC_A1#2,C#2) /1/: 0.8
Y(FCC_A1#2,VA#2) /1/: 0.2
POLY_3:Hit RETURN to continue
POLY_3: @@ We have atomic oxygen as a component. Later we use the
POLY_3: @@ partial pressure of O2 as output. The state variable
POLY_3: @@ LNACR is the chemical potential divided by RT, usual
POLY_3: @@ values are between -40 and 0
POLY_3:
POLY_3: s-c lnacr(o)=-27
   ... the command in full is SET_CONDITION
POLY_3: s-r-s o gas * 1e5
   ... the command in full is SET_REFERENCE_STATE
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated         10692 grid points in             0 s
   131 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: SSUB5

 Conditions:
 B(CR)=16, B(V)=0.1, B(C)=1, B(MN)=0.3, B(SI)=0.3, T=1073, P=1E5, B=100,
    LNACR(O)=-27
 DEGREES OF FREEDOM 0

 Temperature   1073.00 K (   799.85 C),  Pressure  1.000000E+05
 Number of moles of components  2.23271E+00,  Mass in grams  1.00000E+02
 Total Gibbs energy -2.78609E+05,  Enthalpy -1.28397E+05,  Volume  9.85087E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       8.3257E-02  1.0000E-02 1.9687E-01 -1.4499E+04 SER
 CR                      3.0772E-01  1.6000E-01 5.3299E-06 -1.0833E+05 SER
 FE                      1.3332E+00  7.4453E-01 4.8258E-03 -4.7585E+04 SER
 MN                      5.4607E-03  3.0000E-03 1.0592E-07 -1.4328E+05 SER
 O                       4.9047E-01  7.8470E-02 1.8795E-12 -2.4088E+05 GAS
 SI                      1.0681E-02  3.0000E-03 7.4765E-14 -2.6965E+05 SER
 V                       1.9631E-03  1.0000E-03 2.9371E-08 -1.5473E+05 SER

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.3877E+00, Mass 7.5133E+01, Volume fraction 1.0000E+00  Mass fractions:
 FE  9.90949E-01  CR  2.94225E-04  V   6.34363E-05  O   0.00000E+00
 C   8.62235E-03  MN  7.10657E-05  SI  1.76833E-07

 CR2O3_S                     Status ENTERED     Driving force  0.0000E+00
 Moles 7.6823E-01, Mass 2.3352E+01, Volume fraction 0.0000E+00  Mass fractions:
 CR  6.84207E-01  C   0.00000E+00  MN  0.00000E+00  V   0.00000E+00
 O   3.15793E-01  SI  0.00000E+00  FE  0.00000E+00

 TEPHROITE                   Status ENTERED     Driving force  0.0000E+00
 Moles 1.8772E-02, Mass 5.4160E-01, Volume fraction 0.0000E+00  Mass fractions:
 MN  5.44054E-01  SI  1.39069E-01  V   0.00000E+00  CR  0.00000E+00
 O   3.16878E-01  C   0.00000E+00  FE  0.00000E+00

 BETA_QUARTZ                 Status ENTERED     Driving force  0.0000E+00
 Moles 2.3998E-02, Mass 4.8063E-01, Volume fraction 0.0000E+00  Mass fractions:
 O   5.32554E-01  C   0.00000E+00  MN  0.00000E+00  CR  0.00000E+00
 SI  4.67446E-01  V   0.00000E+00  FE  0.00000E+00

 GRAPHITE                    Status ENTERED     Driving force  0.0000E+00
 Moles 2.9321E-02, Mass 3.5218E-01, Volume fraction 0.0000E+00  Mass fractions:
```

```
 C   1.00000E+00  SI  0.00000E+00  MN  0.00000E+00  CR  0.00000E+00
 V   0.00000E+00  O   0.00000E+00  FE  0.00000E+00

 O3V2_S                      Status ENTERED     Driving force  0.0000E+00
 Moles 4.6737E-03, Mass 1.4010E-01, Volume fraction 0.0000E+00  Mass fractions:
 V   6.79762E-01  C   0.00000E+00  MN  0.00000E+00  CR  0.00000E+00
 O   3.20238E-01  SI  0.00000E+00  FE  0.00000E+00
POLY_3: sh lnacr(o)
   ... the command in full is SHOW_VALUE
 LNACR(O)=-27
POLY_3: @@ List the activity of O2
POLY_3: show lnacr(o2,gas)
   ... the command in full is SHOW_VALUE
 LNACR(O2,GAS)=-54
POLY_3:Hit RETURN to continue
POLY_3: @@ Vary the normalized chemical potential of oxygen
POLY_3: @@ between -20 and -40
POLY_3: s-a-v 1 lnacr(o)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: -40
Max value /1/: -20
Increment /.5/: 0.25
POLY_3: save tcex32 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step
   ... the command in full is STEP_WITH_OPTIONS
Option? /NORMAL/: NORMAL
 No initial equilibrium, using default
 Step will start from axis value   -27.0000
...OK

 Phase Region from   -27.0000     for:
     BETA_QUARTZ
     CR2O3_S
     FCC_A1#1
     GRAPHITE
     O3V2_S
     TEPHROITE
 Global check of adding phase at -2.66392E+01
 Calculated     4 equilibria

 Phase Region from   -26.6392     for:
     BETA_QUARTZ
     CR2FE1O4_S
     CR2O3_S
     FCC_A1#1
     GRAPHITE
     O3V2_S
     TEPHROITE
 Calculated     2 equilibria

 Phase Region from   -26.6392     for:
     BETA_QUARTZ
     CR2FE1O4_S
     FCC_A1#1
     GRAPHITE
     O3V2_S
     TEPHROITE
 Global check of adding phase at -2.48680E+01
 Calculated    10 equilibria

 Phase Region from   -24.8680     for:
     BETA_QUARTZ
     CR2FE1O4_S
     FCC_A1#1
     FE1O4V2_S
     GRAPHITE
     O3V2_S
     TEPHROITE
 Calculated     2 equilibria

 Phase Region from   -24.8680     for:
     BETA_QUARTZ
     CR2FE1O4_S
     FCC_A1#1
     FE1O4V2_S
     GRAPHITE
     TEPHROITE
 Global check of adding phase at -2.32956E+01
 Calculated     9 equilibria

 Phase Region from   -23.2956     for:
     GAS
     BETA_QUARTZ
     CR2FE1O4_S
     FCC_A1#1
     FE1O4V2_S
     GRAPHITE
     TEPHROITE
 Calculated     2 equilibria

 Phase Region from   -23.2956     for:
     GAS
     BETA_QUARTZ
     CR2FE1O4_S
     FCC_A1#1
     FE1O4V2_S
     TEPHROITE
 Global check of adding phase at -2.30914E+01
 Calculated     4 equilibria

 Phase Region from   -23.0914     for:
     GAS
     BETA_QUARTZ
     CR2FE1O4_S
     FAYALITE
     FCC_A1#1
     FE1O4V2_S
     TEPHROITE
 Calculated     2 equilibria

 Phase Region from   -23.0914     for:
     GAS
     CR2FE1O4_S
     FAYALITE
```

```
    FCC_A1#1
    FE1O4V2_S
    TEPHROITE
Global check of adding phase at -2.28036E+01
Calculated     4 equilibria

Phase Region from   -22.8036     for:
    GAS
    CR2FE1O4_S
    FAYALITE
    FCC_A1#1
    FE1O1_S
    FE1O4V2_S
    TEPHROITE
Calculated     2 equilibria

Phase Region from   -22.8036     for:
    GAS
    CR2FE1O4_S
    FAYALITE
    FE1O1_S
    FE1O4V2_S
    TEPHROITE
Global test at -2.10000E+01 .... OK
Terminating at   -20.0000
Calculated    15 equilibria

Phase Region from   -27.0000     for:
    BETA_QUARTZ
    CR2O3_S
    FCC_A1#1
    GRAPHITE
    O3V2_S
    TEPHROITE
Global check of adding phase at -2.78699E+01
Calculated     6 equilibria

Phase Region from   -27.8699     for:
    BETA_QUARTZ
    CR2O3_S
    FCC_A1#1
    FCC_A1#2
    GRAPHITE
    O3V2_S
    TEPHROITE
Calculated     2 equilibria

Phase Region from   -27.8699     for:
    BETA_QUARTZ
    CR2O3_S
    FCC_A1#1
    FCC_A1#2
    GRAPHITE
    TEPHROITE
Global check of adding phase at -2.84104E+01
Calculated     5 equilibria

Phase Region from   -28.4104     for:
    BETA_QUARTZ
    CEMENTITE
    CR2O3_S
    FCC_A1#1
    FCC_A1#2
    GRAPHITE
    TEPHROITE
Calculated     2 equilibria

Phase Region from   -28.4104     for:
    BETA_QUARTZ
    CEMENTITE
    CR2O3_S
    FCC_A1#1
    FCC_A1#2
    TEPHROITE
Global check of adding phase at -2.95944E+01
Calculated     8 equilibria

Phase Region from   -29.5944     for:
    BETA_QUARTZ
    CEMENTITE
    CR2O3_S
    FCC_A1#1
    FCC_A1#2
    M7C3
    TEPHROITE
Calculated     2 equilibria

Phase Region from   -29.5944     for:
    BETA_QUARTZ
    CEMENTITE
    CR2O3_S
    FCC_A1#1
    M7C3
    TEPHROITE
Global check of removing phase at -2.97311E+01
Calculated     3 equilibria

Phase Region from   -29.7311     for:
    BETA_QUARTZ
    CR2O3_S
    FCC_A1#1
    M7C3
    TEPHROITE
Global test at -3.01000E+01 .... OK
Global test at -3.06000E+01 .... OK
Global check of adding phase at -3.06165E+01
Calculated    21 equilibria

Phase Region from   -30.6165     for:
    BCC_A2
    BETA_QUARTZ
    CR2O3_S
    FCC_A1#1
    M7C3
    TEPHROITE
Global check of removing phase at -3.06226E+01
```

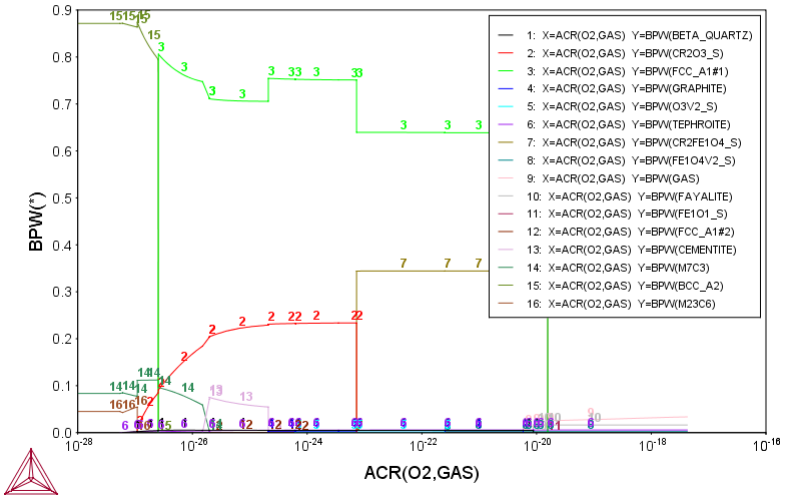
```
 Calculated     3 equilibria

 Phase Region from   -30.6226     for:
     BCC_A2
     BETA_QUARTZ
     CR2O3_S
     M7C3
     TEPHROITE
 Global check of adding phase at -3.10401E+01
 Calculated    10 equilibria

 Phase Region from   -31.0401     for:
     BCC_A2
     BETA_QUARTZ
     CR2O3_S
     M23C6
     M7C3
     TEPHROITE
 Global check of removing phase at -3.10401E+01
 Calculated     3 equilibria

 Phase Region from   -31.0401     for:
     BCC_A2
     BETA_QUARTZ
     M23C6
     M7C3
     TEPHROITE
 Global check of removing phase at -3.13345E+01
 Calculated     4 equilibria

 Phase Region from   -31.3345     for:
     BCC_A2
     M23C6
     M7C3
     TEPHROITE
 Global check of removing phase at -3.13894E+01
 Calculated     4 equilibria

 Phase Region from   -31.3894     for:
     BCC_A2
     M23C6
     M7C3
 Global test at -3.33500E+01 .... OK
 Global test at -3.58500E+01 .... OK
 Global test at -3.83500E+01 .... OK
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex32\tcex
 32.POLY3
 Terminating at   -40.0000
 Calculated    38 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex32\tcex
 32.POLY3
POLY_3:
POLY_3: po
   ... the command in full is POST

  POLY-3 POSTPROCESSOR VERSION 3.2

POST:
POST: s-d-a x acr(o2,gas)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y bpw(*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: s-a-ty
   ... the command in full is SET_AXIS_TYPE
AXIS (X, Y OR Z) : x
AXIS TYPE /LINEAR/: log
POST: set-title example 32a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: s-lab f
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: s-s x n 1e-28 1e-18
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 32b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 32b

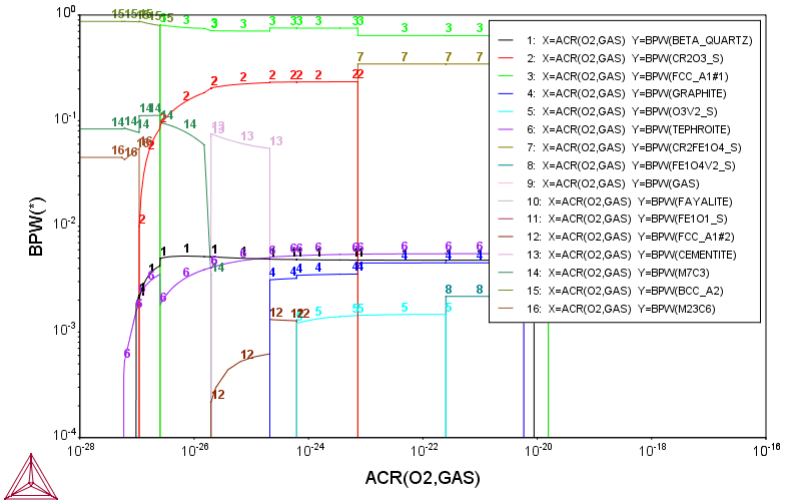
2018.02.19.08.52.30
SSUB5: C, CR, FE, MN, O, SI, V
B(CR)=16., B(V)=0.1, B(C)=1., B(MN)=0.3, B(SI)=0.3, T=1073, P=1E5, B=100.




```
POST:
POST:Hit RETURN to continue
POST: s-a-ty y
   ... the command in full is SET_AXIS_TYPE
AXIS TYPE /LINEAR/: log
POST: s-s y n 1e-4 1
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 32c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 32c

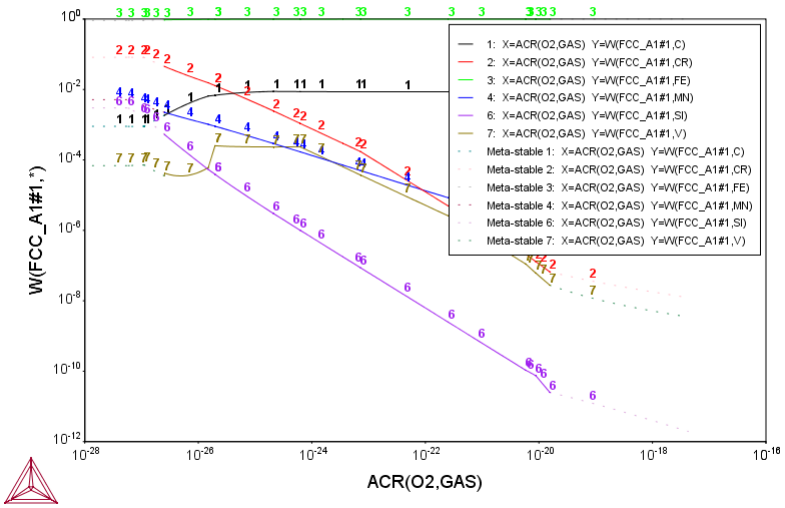
2018.02.19.08.52.30
SSUB5: C, CR, FE, MN, O, SI, V
B(CR)=16., B(V)=0.1, B(C)=1., B(MN)=0.3, B(SI)=0.3, T=1073, P=1E5, B=100.




```
POST:
POST:Hit RETURN to continue
POST: @@ Finally plot how the composition of FCC varies.
POST: s-d-a y w(fcc_a1#1,*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: s-s y n 1e-12 1
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 32d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 32d

2018.02.19.08.52.31
SSUB5: C, CR, FE, MN, O, SI, V
B(CR)=16., B(V)=0.1, B(C)=1., B(MN)=0.3, B(SI)=0.3, T=1073, P=1E5, B=100.




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex33

```
About License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex33\tcex33.TCM" set-echo
SYS: @@
SYS: @@
SYS: @@ Benchmark calculation for Fe-Cr-C isopleth
SYS: @@
SYS: set-log ex33,,,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw FEDEMO
   ... the command in full is SWITCH_DATABASE
 Current database: Iron Demo Database v2.0

 VA                     /-  DEFINED
TDB_FEDEMO: d-sys fe cr c
   ... the command in full is DEFINE_SYSTEM
 FE                     CR                     C
   DEFINED
TDB_FEDEMO: rej ph /all
   ... the command in full is REJECT
 GAS:G                  LIQUID:L               BCC_A2
 CEMENTITE              CHI_A12                DIAMOND_FCC_A4
 FCC_A1                 GRAPHITE               HCP_A3
 KSI_CARBIDE            LAVES_PHASE_C14        M23C6
 M3C2                   M5C2                   M7C3
 SIGMA  REJECTED
TDB_FEDEMO: rest ph liquid fcc_a1 bcc_a2 graphite sigma cementite m23 m7 m3c2
   ... the command in full is RESTORE
 LIQUID:L               FCC_A1                 BCC_A2
 GRAPHITE               SIGMA                  CEMENTITE
 M23C6                  M7C3                   M3C2
   RESTORED
TDB_FEDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121 -127; Molar
      volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'A.V. Khvan, B. Hallstedt, K. Chang, CALPHAD, 39, 54-61(2012); C -Cr-Nb'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24 -33(2014); Cr-Fe
      -C'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe -Ni liquid'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
      -CR-FE'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129 -33(2010); Fe-C'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
 -OK-
TDB_FEDEMO: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1200,p=1e5,n=1 w(cr)=.13 w(c)=.01
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         10193 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: s-a-v 1 w(c) 0 .02
   ... the command in full is SET_AXIS_VARIABLE
Increment /5E-04/: 5E-04
POLY_3: s-a-v 2 t 800 2000
   ... the command in full is SET_AXIS_VARIABLE
Increment /30/: 30
POLY_3: save tcex33 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
```

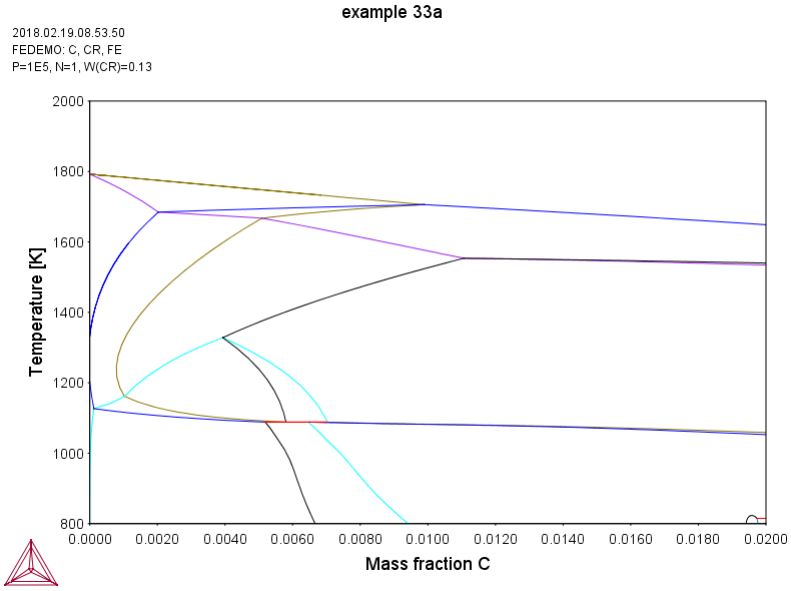
```
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Tie-lines not in the plane of calculation
 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   6.615E-03  8.100E+02
     BCC_A2
     M23C6
  ** M7C3
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   6.665E-03  8.000E+02
     BCC_A2
     M23C6
  ** M7C3
 Calculated.                      11  equilibria

 Phase region boundary   3 at:   5.191E-03  1.088E+03
     BCC_A2
  ** FCC_A1#1
     M23C6
  ** M7C3

 Phase region boundary   4 at:   5.191E-03  1.088E+03
     BCC_A2
  ** FCC_A1#1
     M23C6
 Calculated.                      12  equilibria

 Phase region boundary   5 at:   1.203E-04  1.127E+03
     BCC_A2
  ** FCC_A1#1
  ** M23C6

 Phase region boundary   6 at:   1.203E-04  1.127E+03
     BCC_A2
  ** FCC_A1#1
 Calculated                      14  equilibria

 Phase region boundary   7 at:   1.203E-04  1.127E+03
     BCC_A2
  ** M23C6
 Calculated..                      12  equilibria
 Terminating at axis limit.

 Phase region boundary   8 at:   1.203E-04  1.127E+03
     BCC_A2
     FCC_A1#1
  ** M23C6
 Calculated.                       3  equilibria

 Phase region boundary   9 at:   1.027E-03  1.162E+03
  ** BCC_A2
     FCC_A1#1
  ** M23C6

 Phase region boundary  10 at:   1.027E-03  1.162E+03
     FCC_A1#1
  ** M23C6
 Calculated.                       9  equilibria

 Phase region boundary  11 at:   3.934E-03  1.328E+03
     FCC_A1#1
  ** M23C6
  ** M7C3

 Phase region boundary  12 at:   3.934E-03  1.328E+03
     FCC_A1#1
  ** M23C6
     M7C3
 Calculated.                      11  equilibria
 Terminating at known equilibrium
```

```
Phase region boundary  13 at:   3.934E-03  1.328E+03
    FCC_A1#1
 ** M7C3
Calculated.                     19  equilibria

Phase region boundary  14 at:   1.106E-02  1.554E+03
 ** LIQUID
    FCC_A1#1
 ** M7C3

Phase region boundary  15 at:   1.106E-02  1.554E+03
    LIQUID
    FCC_A1#1
 ** M7C3
Calculated..                     20  equilibria
Terminating at axis limit.

Phase region boundary  16 at:   1.106E-02  1.554E+03
 ** LIQUID
    FCC_A1#1
Calculated.                     16  equilibria

Phase region boundary  17 at:   5.090E-03  1.667E+03
 ** LIQUID
 ** BCC_A2
    FCC_A1#1

Phase region boundary  18 at:   5.090E-03  1.667E+03
 ** LIQUID
    BCC_A2
    FCC_A1#1
Calculated.                      8  equilibria

Phase region boundary  19 at:   2.029E-03  1.685E+03
 ** LIQUID
    BCC_A2
 ** FCC_A1#1

Phase region boundary  20 at:   2.029E-03  1.685E+03
 ** LIQUID
    BCC_A2
Calculated                     24  equilibria

Phase region boundary  21 at:   2.029E-03  1.685E+03
    BCC_A2
 ** FCC_A1#1
Calculated                     26  equilibria

Phase region boundary  22 at:   2.029E-03  1.685E+03
    LIQUID
    BCC_A2
 ** FCC_A1#1
Calculated.                     17  equilibria

Phase region boundary  23 at:   9.895E-03  1.706E+03
    LIQUID
 ** BCC_A2
 ** FCC_A1#1

Phase region boundary  24 at:   9.895E-03  1.706E+03
    LIQUID
 ** FCC_A1#1
Calculated..                     22  equilibria
Terminating at axis limit.

Phase region boundary  25 at:   9.895E-03  1.706E+03
    LIQUID
 ** BCC_A2
Calculated                     32  equilibria

Phase region boundary  26 at:   9.895E-03  1.706E+03
    LIQUID
 ** BCC_A2
    FCC_A1#1
Calculated.                     11  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   5.090E-03  1.667E+03
 ** BCC_A2
    FCC_A1#1
Calculated.                     18  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   1.106E-02  1.554E+03
 ** LIQUID
    FCC_A1#1
    M7C3
Calculated..                     20  equilibria
Terminating at axis limit.

Phase region boundary  29 at:   3.934E-03  1.328E+03
    FCC_A1#1
    M23C6
 ** M7C3
Calculated.                      9  equilibria
Terminating at known equilibrium

Phase region boundary  30 at:   1.027E-03  1.162E+03
 ** BCC_A2
    FCC_A1#1
    M23C6
Calculated.                     14  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   6.464E-03  1.088E+03
    BCC_A2
 ** FCC_A1#1
    M7C3
Calculated..                     29  equilibria
Terminating at axis limit.

Phase region boundary  32 at:   7.028E-03  1.088E+03
 ** BCC_A2
    FCC_A1#1
    M7C3
```

```
Calculated..                    28  equilibria
Terminating at axis limit.

Phase region boundary  33 at:   6.464E-03  1.088E+03
    BCC_A2
 ** M23C6
    M7C3
Calculated..                    11  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  34 at:   6.615E-03  8.100E+02
    BCC_A2
    M23C6
 ** M7C3
Calculated.                    11  equilibria
Terminating at known equilibrium

Phase region boundary  35 at:   5.000E-04  1.122E+03
    BCC_A2
 ** FCC_A1#1
    M23C6
Calculated.                     4  equilibria
Terminating at known equilibrium

Phase region boundary  36 at:   5.000E-04  1.122E+03
    BCC_A2
 ** FCC_A1#1
    M23C6
Calculated.                    11  equilibria
Terminating at known equilibrium

Phase region boundary  37 at:   6.833E-03  1.055E+03
    BCC_A2
 ** M23C6
    M7C3
Calculated.                     2  equilibria
Terminating at known equilibrium

Phase region boundary  38 at:   6.833E-03  1.055E+03
    BCC_A2
 ** M23C6
    M7C3
Calculated..                    12  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  39 at:   1.317E-02  1.076E+03
    BCC_A2
 ** FCC_A1#1
    M7C3
Calculated.                    15  equilibria
Terminating at known equilibrium

Phase region boundary  40 at:   1.317E-02  1.076E+03
    BCC_A2
 ** FCC_A1#1
    M7C3
Calculated..                    15  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  41 at:   1.943E-02  8.100E+02
    BCC_A2
    M3C2
 ** M7C3
Calculated..                     3  equilibria
Terminating at axis limit.

Phase region boundary  42 at:   1.941E-02  8.000E+02
    BCC_A2
    M3C2
 ** M7C3
Calculated.                    19  equilibria

Phase region boundary  43 at:   1.973E-02  8.151E+02
    BCC_A2
 ** GRAPHITE
    M3C2
 ** M7C3

Phase region boundary  44 at:   1.973E-02  8.151E+02
    BCC_A2
 ** GRAPHITE
    M3C2
Calculated..                     2  equilibria
Terminating at axis limit.

Phase region boundary  45 at:   2.266E-02  8.151E+02
    BCC_A2
 ** GRAPHITE
    M7C3

Phase region boundary  46 at:   7.607E-01  8.151E+02
 ** BCC_A2
    GRAPHITE
    M7C3

Phase region boundary  47 at:   2.266E-02  8.151E+02
    BCC_A2
 ** M3C2
    M7C3

Phase region boundary  48 at:   7.607E-01  8.151E+02
    GRAPHITE
 ** M3C2
    M7C3

Phase region boundary  49 at:   1.943E-02  8.100E+02
    BCC_A2
    M3C2
 ** M7C3
Calculated.                    22  equilibria
Terminating at known equilibrium

Phase region boundary  50 at:   1.950E-02  8.204E+02
```

```
     BCC_A2
     M3C2
  ** M7C3
 Calculated..                      7  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary  51 at:   1.950E-02  8.204E+02
     BCC_A2
     M3C2
  ** M7C3
 Calculated.                       8  equilibria
 Terminating at known equilibrium

 Phase region boundary  52 at:   8.289E-04  1.203E+03
  ** BCC_A2
     FCC_A1#1
 Calculated.                       3  equilibria
 Terminating at known equilibrium

 Phase region boundary  53 at:   8.289E-04  1.203E+03
  ** BCC_A2
     FCC_A1#1
 Calculated.                      17  equilibria
 Terminating at known equilibrium

 Phase region boundary  54 at:   6.104E-03  1.203E+03
     FCC_A1#1
  ** M23C6
     M7C3
 Calculated.                       5  equilibria
 Terminating at known equilibrium

 Phase region boundary  55 at:   6.104E-03  1.203E+03
     FCC_A1#1
  ** M23C6
     M7C3
 Calculated.                       7  equilibria
 Terminating at known equilibrium

 Phase region boundary  56 at:   1.148E-03  1.597E+03
     BCC_A2
  ** FCC_A1#1
 Calculated                       26  equilibria

 Phase region boundary  57 at:   1.148E-03  1.597E+03
     BCC_A2
  ** FCC_A1#1
 Calculated.                       4  equilibria
 Terminating at known equilibrium

 Phase region boundary  58 at:   8.870E-03  1.597E+03
  ** LIQUID
     FCC_A1#1
 Calculated.                       7  equilibria
 Terminating at known equilibrium

 Phase region boundary  59 at:   8.870E-03  1.597E+03
  ** LIQUID
     FCC_A1#1
 Calculated.                      11  equilibria
 Terminating at known equilibrium

 Phase region boundary  60 at:   5.000E-04  1.788E+03
     LIQUID
  ** BCC_A2
 Calculated                       22  equilibria

 Phase region boundary  61 at:   5.000E-04  1.788E+03
     LIQUID
  ** BCC_A2
 Calculated.                      20  equilibria
 Terminating at known equilibrium

 Phase region boundary  62 at:   6.833E-03  1.733E+03
     LIQUID
  ** BCC_A2
 Calculated                       26  equilibria

 Phase region boundary  63 at:   6.833E-03  1.733E+03
     LIQUID
  ** BCC_A2
 Calculated.                       8  equilibria
 Terminating at known equilibrium

 Phase region boundary  64 at:   1.317E-02  1.688E+03
     LIQUID
  ** FCC_A1#1
 Calculated.                       8  equilibria
 Terminating at known equilibrium

 Phase region boundary  65 at:   1.317E-02  1.688E+03
     LIQUID
  ** FCC_A1#1
 Calculated..                     15  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary  66 at:   1.950E-02  1.652E+03
     LIQUID
  ** FCC_A1#1
 Calculated.                      21  equilibria
 Terminating at known equilibrium

 Phase region boundary  67 at:   1.950E-02  1.652E+03
     LIQUID
  ** FCC_A1#1
 Calculated..                      3  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex33\tcex
 33.POLY3
 CPU time for mapping                    4  seconds
POLY_3: post
```

```
 POLY-3 POSTPROCESSOR VERSION 3.2

 Setting automatic diagram axes

POST:
POST: set-title example 33a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

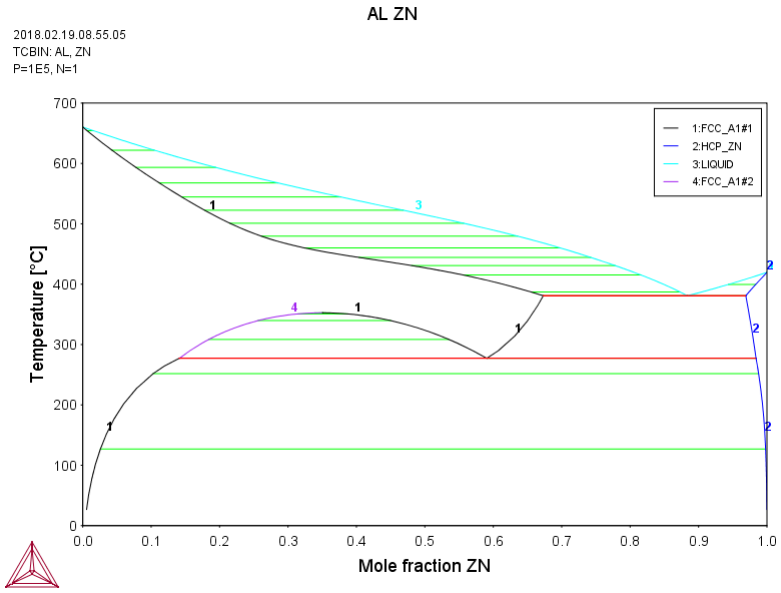



```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

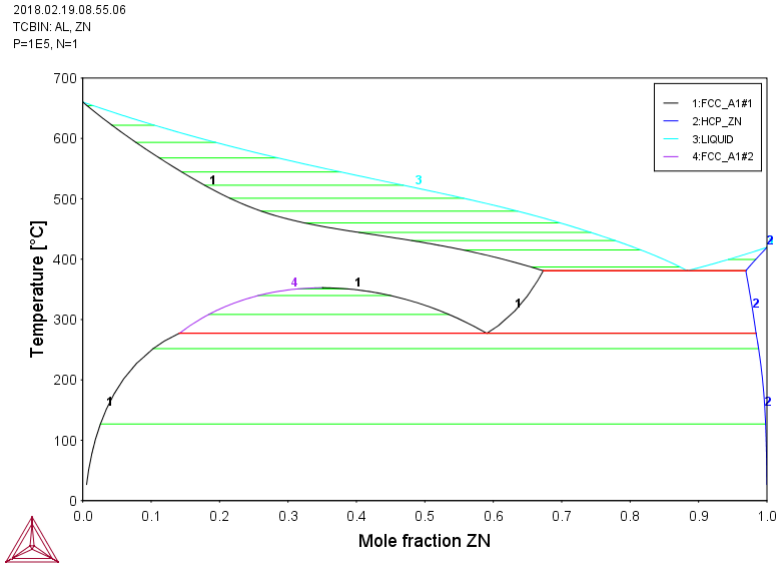
tcex34

```
About Copyright Foundation for Computational Thermodynamics,
 Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex34\tcex34.TCM"SYS: set-echo
SYS:
SYS: @@ The Al-Zn phase diagram and its G curve
SYS:
SYS: @@ This example uses the BINARY module to calculate
SYS: @@ the phase diagram and G curves in the Al-Zn system.
SYS:
SYS: go bin
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                       /-  DEFINED
 L12_FCC                  B2_BCC                   DICTRA_FCC_A1
   REJECTED

 Simple binary phase diagram calculation module

Database: /TCBIN/: TCBIN
 Current database: TC  Binary Solutions  v1.1

 VA                       /-  DEFINED
 BCC_B2                   FCC_L12                  FCC_L102
 D021_HCP  REJECTED
First element: al zn
Phase Diagram, Phase fraction (F), G- or A-curves (G/A): /Phase_Diagram/: Phase_Diagram
 VA                       /-  DEFINED
 BCC_B2                   FCC_L12                  FCC_L102
 D021_HCP  REJECTED
 REINITIATING GES .....
 AL                       ZN  DEFINED
 GAS:G                    LIQUID:L                 IONIC_LIQUID:Y
 FCC_A1                   BCC_A2                   A2_BCC
 HCP_A3                   HCP_ZN                   DIAMOND_A4
 BCT_A5                   TETRAGONAL_A6            RHOMBOHEDRAL_A7
 CBCC_A12                 CUB_A13                  B32_ALLI
 B3_ZINCBLENDE            C14_LAVES                C15_LAVES
 C16_AL2CU                C36_LAVES                D019_AL1M3
 D513_AL3NI2              D82_FEZN_GAMMA           L10_ALTI
 AGZN_ZETA                AL5FE4                   ALCE_AMORPHOUS
 ALCU_ETA                 FEZN4                    FEZN_DELTA
 FEZN_ZETA  REJECTED
 LIQUID:L  RESTORED
 FCC_A1  RESTORED
 HCP_A3  RESTORED
 HCP_ZN  RESTORED
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A T Dinsdale, SGTE Data for Pure Elements, Calphad 15(1991)4 p 317-425; '
  'A T Dinsdale, SGTE Data for Pure Elements, update 2001'
  'S an Mey, Z Metallkde 84(1993)7 p 451-455; Al-Zn'
 -OK-
 The condition X(ZN)=.1234  created
 The condition T=612.43  created
 Forcing automatic start values
 Automatic start values will be set
 Start points provided by database
 Version S mapping is selected

 Organizing start points

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   5.345E-01  5.000E+02
  ** FCC_A1#1
     HCP_ZN
 Calculated..                      10  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   5.027E-01  3.000E+02
  ** FCC_A1#1
     HCP_ZN
 Calculated.                       13  equilibria

 Phase region boundary   3 at:   5.626E-01  5.504E+02
  ** FCC_A1#1
  ** FCC_A1#2
     HCP_ZN

 Phase region boundary   4 at:   7.872E-01  5.504E+02
  ** FCC_A1#1
     HCP_ZN
 Calculated.                        6  equilibria

 Phase region boundary   5 at:   8.211E-01  6.540E+02
  ** LIQUID
  ** FCC_A1#1
     HCP_ZN

 Phase region boundary   6 at:   9.263E-01  6.540E+02
  ** LIQUID
     HCP_ZN
 Calculated                       17  equilibria

 Phase region boundary   7 at:   7.783E-01  6.540E+02
  ** LIQUID
     FCC_A1#1
```

```
 Calculated                     73  equilibria

 Phase region boundary   8 at:   3.658E-01  5.504E+02
  ** FCC_A1#1
     FCC_A1#2
 Calculated                     27  equilibria

 Phase region boundary   9 at:   5.345E-01  5.000E+02
  ** FCC_A1#1
     HCP_ZN
 Calculated.                     5  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex34\BINA
 RY.POLY3
 CPU time for mapping                    0  seconds

  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes


  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes
```

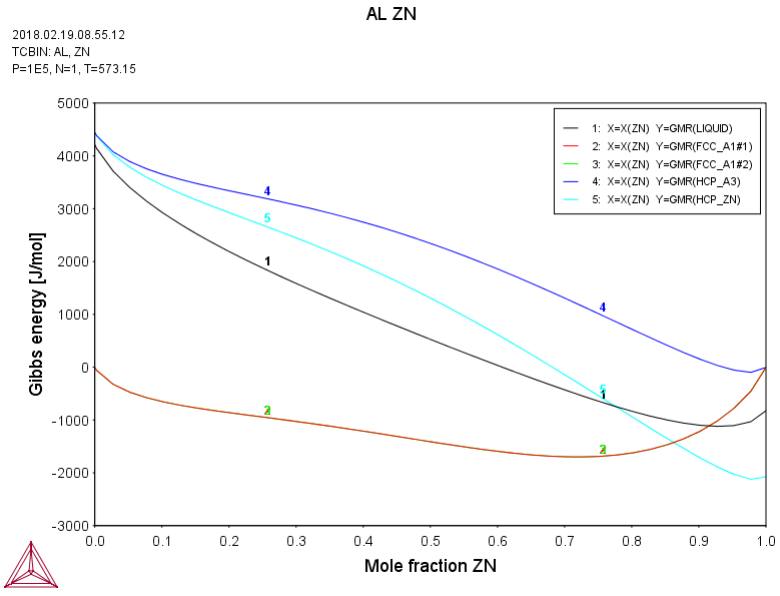



```
POST: set-title example 34a
POST: plot
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Now plot a G curve at 573 K!
POST: back
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
SYS: go bin
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED

 Simple binary phase diagram calculation module

Database: /TCBIN/: TCBIN
```

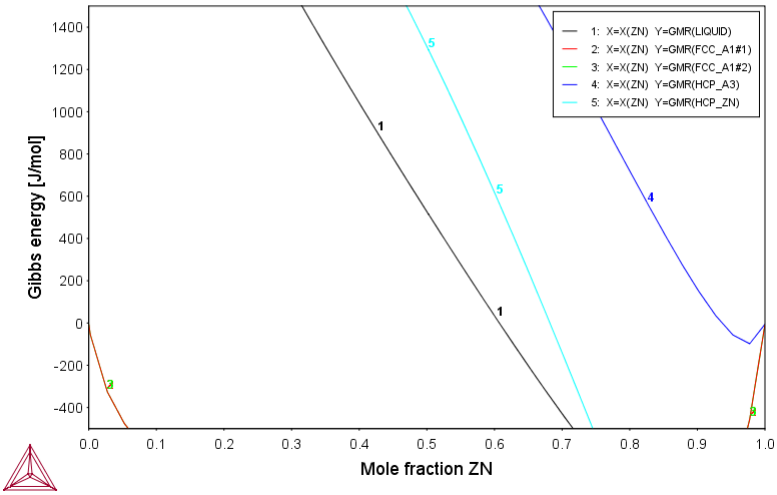
```
 Current database: TC  Binary Solutions  v1.1

 VA                        /-  DEFINED
 BCC_B2                    FCC_L12                   FCC_L102
 D021_HCP  REJECTED
First element: al zn
Phase Diagram, Phase fraction (F), G- or A-curves (G/A): /Phase_Diagram/: G
Temperature (C): /1000/: 300
 VA                        /-  DEFINED
 BCC_B2                    FCC_L12                   FCC_L102
 D021_HCP  REJECTED
 REINITIATING GES .....
 AL                        ZN  DEFINED
 GAS:G                     LIQUID:L                  IONIC_LIQUID:Y
 FCC_A1                    BCC_A2                    A2_BCC
 HCP_A3                    HCP_ZN                    DIAMOND_A4
 BCT_A5                    TETRAGONAL_A6             RHOMBOHEDRAL_A7
 CBCC_A12                  CUB_A13                   B32_ALLI
 B3_ZINCBLENDE             C14_LAVES                 C15_LAVES
 C16_AL2CU                 C36_LAVES                 D019_AL1M3
 D513_AL3NI2               D82_FEZN_GAMMA            L10_ALTI
 AGZN_ZETA                 AL5FE4                    ALCE_AMORPHOUS
 ALCU_ETA                  FEZN4                     FEZN_DELTA
 FEZN_ZETA  REJECTED
 LIQUID:L  RESTORED
 FCC_A1  RESTORED
 HCP_A3  RESTORED
 HCP_ZN  RESTORED
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A T Dinsdale, SGTE Data for Pure Elements, Calphad 15(1991)4 p 317-425; '
  'A T Dinsdale, SGTE Data for Pure Elements, update 2001'
  'S an Mey, Z Metallkde 84(1993)7 p 451-455; Al-Zn'
 -OK-
 The condition X(ZN)=.1234  created
 Forcing automatic start values
 Automatic start values will be set

 Phase Region from   0.502463     for:
     LIQUID
     FCC_A1#1
     FCC_A1#2
     HCP_A3
     HCP_ZN

 Phase Region from   0.502463     for:
     LIQUID
     FCC_A1#1
     FCC_A1#2
     HCP_A3
     HCP_ZN
 *** Buffer saved on file ***
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex34\GCUR
 VE.POLY3

  POSTPROCESSOR VERSION 3.2
```




```
POST: s-s y n -500 1500
POST:
POST: set-title example 34b
POST:
POST: plot
```

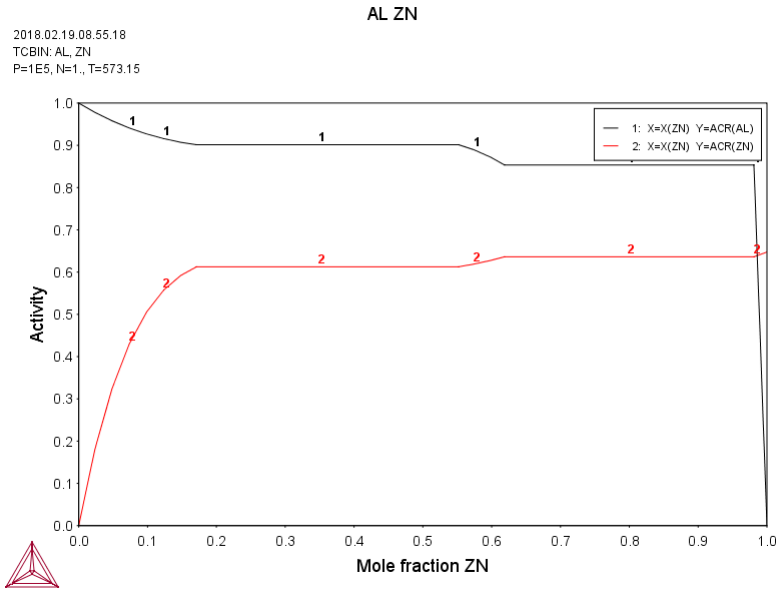
example 34b

2018.02.19.08.55.12
TCBIN: AL, ZN
P=1E5, N=1, T=573.15

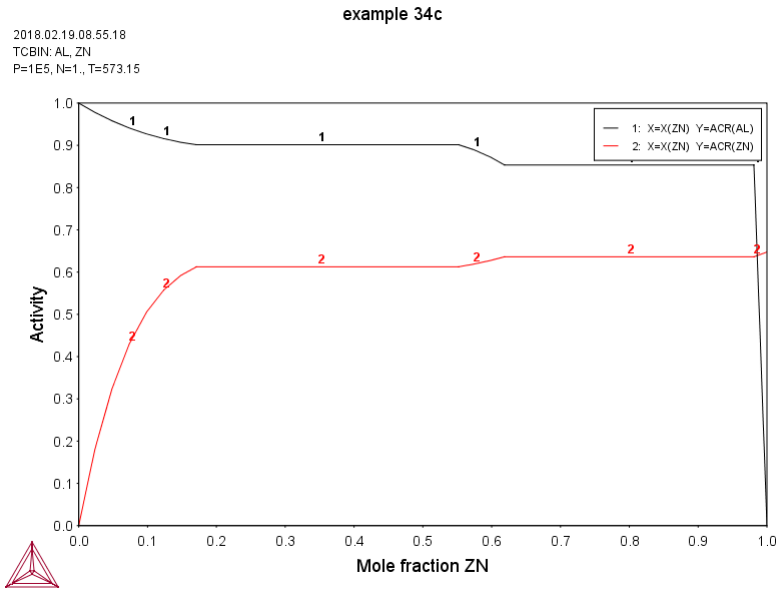



```
POST:
POST:Hit RETURN to continue
POST: @@ Now plot an activity (A) curve at 573 K
POST: back
 Current database: Steels/Fe-Alloys  v9.0

 VA                        /-  DEFINED
 L12_FCC                   B2_BCC                    DICTRA_FCC_A1
   REJECTED
SYS: go bin
 Current database: Steels/Fe-Alloys  v9.0

 VA                        /-  DEFINED
 L12_FCC                   B2_BCC                    DICTRA_FCC_A1
   REJECTED

 Simple binary phase diagram calculation module

Database: /TCBIN/: TCBIN
 Current database: TC  Binary Solutions  v1.1

 VA                        /-  DEFINED
 BCC_B2                    FCC_L12                   FCC_L102
 D021_HCP  REJECTED
First element: al zn
Phase Diagram, Phase fraction (F), G- or A-curves (G/A): /Phase_Diagram/: A
Temperature (C): /1000/: 300
 VA                        /-  DEFINED
 BCC_B2                    FCC_L12                   FCC_L102
 D021_HCP  REJECTED
 REINITIATING GES .....
 AL                        ZN  DEFINED
 GAS:G                     LIQUID:L                  IONIC_LIQUID:Y
 FCC_A1                    BCC_A2                    A2_BCC
 HCP_A3                    HCP_ZN                    DIAMOND_A4
 BCT_A5                    TETRAGONAL_A6             RHOMBOHEDRAL_A7
 CBCC_A12                  CUB_A13                   B32_ALLI
 B3_ZINCBLENDE             C14_LAVES                 C15_LAVES
 C16_AL2CU                 C36_LAVES                 D019_AL1M3
 D513_AL3NI2               D82_FEZN_GAMMA            L10_ALTI
 AGZN_ZETA                 AL5FE4                    ALCE_AMORPHOUS
 ALCU_ETA                  FEZN4                     FEZN_DELTA
 FEZN_ZETA  REJECTED
 LIQUID:L  RESTORED
 FCC_A1  RESTORED
 HCP_A3  RESTORED
 HCP_ZN  RESTORED
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A T Dinsdale, SGTE Data for Pure Elements, Calphad 15(1991)4 p 317-425; '
  'A T Dinsdale, SGTE Data for Pure Elements, update 2001'
  'S an Mey, Z Metallkde 84(1993)7 p 451-455; Al-Zn'
 -OK-
 The condition X(ZN)=.1234  created

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

 Forcing automatic start values
 Automatic start values will be set
 No initial equilibrium, using default
 Step will start from axis value   0.123400
...OK

 Phase Region from   0.123400     for:
     FCC_A1#1
 Global test at  3.23400E-01 .. Backtracking to find phase change for FCC_A1#2
 Global test at  1.48400E-01 .... OK
 Global check of adding phase at  1.70853E-01
 Calculated     5 equilibria

 Phase Region from   0.170853     for:
     FCC_A1#1
     FCC_A1#2
 Global test at  3.48400E-01 .... OK
```

```
 Global check of removing phase at  5.51861E-01
 Calculated    19 equilibria

 Phase Region from   0.551861     for:
     FCC_A1#2
 Global check of adding phase at  6.18456E-01
 Calculated     5 equilibria

 Phase Region from   0.618456     for:
     FCC_A1#2
     HCP_ZN
 Global test at  7.98400E-01 .... OK
 Global check of removing phase at  9.81102E-01
 Calculated    18 equilibria

 Phase Region from   0.981102     for:
     HCP_ZN
 Terminating at    1.00000
 Calculated     4 equilibria

 Phase Region from   0.123400     for:
     FCC_A1#1
 Terminating at   0.100000E-11
 Calculated     8 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex34\GCUR
 VE.POLY3

  POSTPROCESSOR VERSION 3.2
```




```
POST:
POST: set-title example 34c
POST:
POST: plot
```

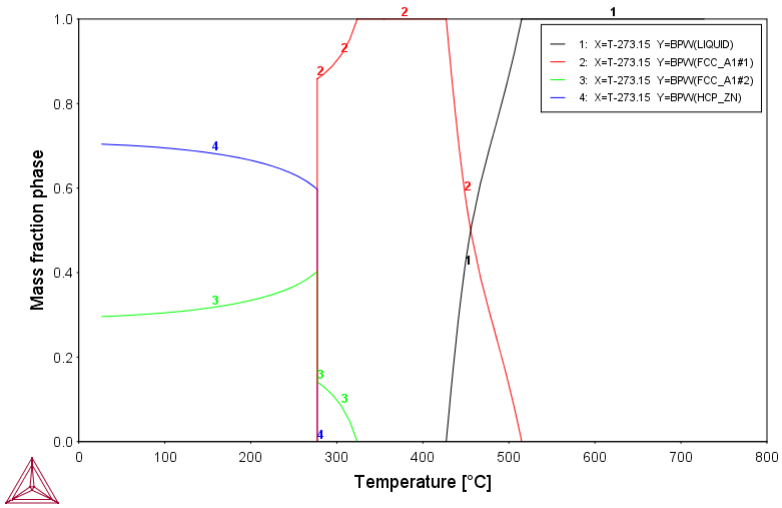



```
POST:
POST:Hit RETURN to continue
POST: @@ Now plot a Phase fraction (F) curve for
POST: @@ x(zn)=.5. The miscibility gap is found now
POST: back
 Current database: Steels/Fe-Alloys  v9.0

 VA                    /-  DEFINED
 L12_FCC               B2_BCC                 DICTRA_FCC_A1
   REJECTED
SYS: go bin
 Current database: Steels/Fe-Alloys  v9.0

 VA                    /-  DEFINED
 L12_FCC               B2_BCC                 DICTRA_FCC_A1
```

```
   REJECTED

 Simple binary phase diagram calculation module

Database: /TCBIN/: TCBIN
 Current database: TC  Binary Solutions  v1.1

 VA                     /-  DEFINED
 BCC_B2                 FCC_L12                FCC_L102
 D021_HCP  REJECTED
First element: al zn
Phase Diagram, Phase fraction (F), G- or A-curves (G/A): /Phase_Diagram/: F
Fraction of: zn /.5/: .5
 VA                     /-  DEFINED
 BCC_B2                 FCC_L12                FCC_L102
 D021_HCP  REJECTED
 REINITIATING GES .....
 AL                     ZN  DEFINED
 GAS:G                  LIQUID:L               IONIC_LIQUID:Y
 FCC_A1                 BCC_A2                 A2_BCC
 HCP_A3                 HCP_ZN                 DIAMOND_A4
 BCT_A5                 TETRAGONAL_A6          RHOMBOHEDRAL_A7
 CBCC_A12               CUB_A13                B32_ALLI
 B3_ZINCBLENDE          C14_LAVES              C15_LAVES
 C16_AL2CU              C36_LAVES              D019_AL1M3
 D513_AL3NI2            D82_FEZN_GAMMA         L10_ALTI
 AGZN_ZETA              AL5FE4                 ALCE_AMORPHOUS
 ALCU_ETA               FEZN4                  FEZN_DELTA
 FEZN_ZETA  REJECTED
 LIQUID:L  RESTORED
 FCC_A1  RESTORED
 HCP_A3  RESTORED
 HCP_ZN  RESTORED
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A T Dinsdale, SGTE Data for Pure Elements, Calphad 15(1991)4 p 317-425; '
  'A T Dinsdale, SGTE Data for Pure Elements, update 2001'
  'S an Mey, Z Metallkde 84(1993)7 p 451-455; Al-Zn'
 -OK-
 Forcing automatic start values
 Automatic start values will be set
 No initial equilibrium, using default
 Step will start from axis value    1000.00
...OK

 Phase Region from    1000.00     for:
     LIQUID
 Global test at  9.20000E+02 .... OK
 Global test at  8.20000E+02 .... OK
 Global check of adding phase at  7.88048E+02
 Calculated    24 equilibria

 Phase Region from    788.048     for:
     LIQUID
     FCC_A1#1
 Global test at  7.26000E+02 .... OK
 Global test at  7.06000E+02 .... OK
 Global check of removing phase at  7.00299E+02
 Calculated    23 equilibria

 Phase Region from    700.299     for:
     FCC_A1#1
 Global test at  6.28000E+02 .... OK
 Global test at  5.28000E+02 .. Backtracking to find phase change for FCC_A1#2
 Global test at  6.18000E+02 .... OK
 Global test at  5.98000E+02 .... OK
 Global check of adding phase at  5.96831E+02
 Calculated    15 equilibria

 Phase Region from    596.831     for:
     FCC_A1#1
     FCC_A1#2
 Global check of adding phase at  5.50386E+02
 Calculated     7 equilibria

 Phase Region from    550.386     for:
     FCC_A1#1
     FCC_A1#2
     HCP_ZN
 Calculated     2 equilibria

 Phase Region from    550.386     for:
     FCC_A1#2
     HCP_ZN
 Global test at  4.78000E+02 .... OK
 Global test at  3.78000E+02 .... OK
 Terminating at    300.000
 Calculated    29 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex34\PFCU
 RVE.POLY3

  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes
```

AL ZN

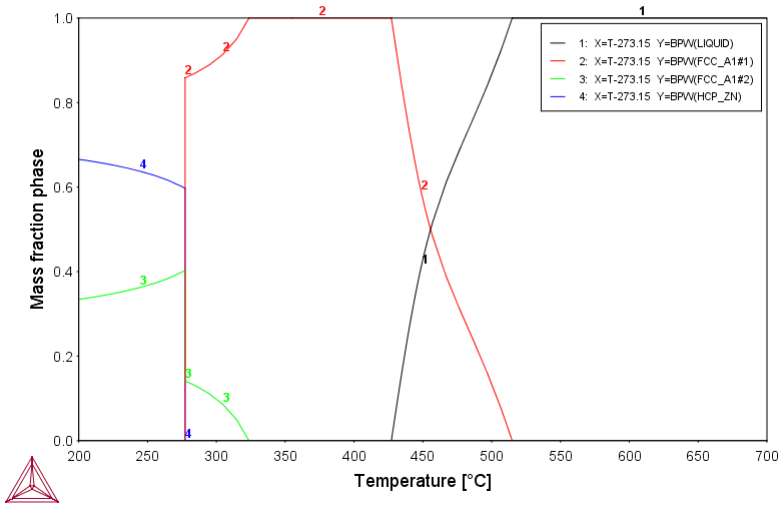
2018.02.19.08.55.24
TCBIN: AL, ZN
N=1., P=1E5, X(ZN)=0.5



POST:
POST: s-s x n 200 700
POST: set-title example 34d
POST:
POST: plot

example 34d

2018.02.19.08.55.24
TCBIN: AL, ZN
N=1., P=1E5, X(ZN)=0.5



POST:
POST: set-inter
POST:

tcex35

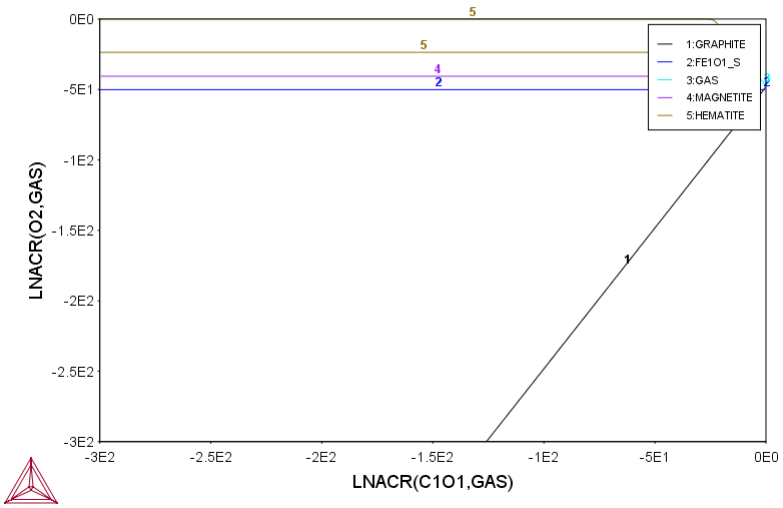
About

```
SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex35\tcex35.TCM" set-echo
SYS:
SYS: @@ Calculating a potential diagram using
SYS: @@ the POTENTIAL module.
SYS:
SYS: @@ There are no commands for this module, you
SYS: @@ just follow the prompts.
SYS:
SYS: go pot

 Simple potential phase diagram calculation module

Database: /POT/: SUBDEMO
 THERMODYNAMIC DATABASE module
 Current database: Substance Demo Database v1.0

 VA                     /-  DEFINED
Matrix element: /FE/: FE
First potential species: /S1O2/: C1O1
Second potential species: /O2/: O2
Temperature: /1000/: 1000
 VA                     /-  DEFINED
 REINITIATING GES .....
 FE                     C                      O
   DEFINED
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'C1<G> T.C.R.A.S. Class: 1 C1<G> C<G>'
  'C1O1<G> JANAF THERMOCHEMICAL TABLES SGTE ** C1O1<G> CO<G> CARBON MONOXIDE
      <GAS> STANDARD STATE : CODATA KEY VALUE. /CP FROM JANAF PUB. 9/65'
  'C1O2<G> T.C.R.A.S. Class: 2 C1O2<G> CO2<G> CARBON DIOXIDE <GAS>'
  'C2<G> T.C.R.A.S. Class: 2 C2<G> CARBON Diatomic Gas.'
  'C2O1<G> T.C.R.A.S. Class: 5 C2O1<G> C2O<G>'
  'C3<G> T.C.R.A.S. Class: 6 C3<G> CARBON <TRIATOMIC GAS>'
  'C3O2<G> T.C.R.A.S. Class: 6 C3O2<G>'
  'C4<G> T.C.R.A.S. Class: 7 C4<G>'
  'C5<G> T.C.R.A.S. Class: 7 C5<G>'
  'C5FE1O5<G> JANAF 1982 SGTE C5FE1O5<G> Fe(CO)5<G> IRON PENTACARBONYL <GAS>
      ASSESSMENT DATED 3/78'
  'C60<G> MHR-95 C60<G> Data processed from [94Kor/Sid] M.V. Korobov, L.N.
      sidorov, J. Chem. Thermo, 26, 61-73 (1994). Recalculated from the
      rotational data in [91McK] and vibration frequencies in [94Kor/Sid].
      Note that a frequency with degeneracy 5 is missing from list in
      [94Kor/Sid]; taken to be 419 cm-1, which gives very good, though not
      exact, agreement with values quoted in [94Kor/Sid]. Note discrepancy
      between calculated DrS(298) = -8943.5 J mol K-1 for the reaction 60C<g>
      =C60<g>and that given by [94Kor/Sid] in their Table 5, -8950 J mol K
      -1. Enthalpy of formation: DfH = 2588 kJ/mol from DsubH(298.15K) = 166
      +/- 11 kJ mol-1 [94Kor/Sid]. Vapour pressure values reproduced very
      well. [91McK] J.T. McKinnon, J. Phys. Chem. 95 8941(1993).'
  'FE1<G> THERMODATA FE1<G> Fe<G> Data provided by T.C.R.A.S. October 1996
      Modified by Thermodata - new assessment'
  'FE1O1<G> TCRAS 5-F FEO IRON OXIDE 23/11/06 FE1O1<G> FeO<G>'
  'FE1O2<G> T.C.R.A.S Class: 6 FE1O2<G> FeO2<G> Data provided by TCRAS.
      October 1996. Error in version 1997. S298 corrected to 1bar 20080222
      AAZ TCRAS2006 : dH, S'
  'FE2<G> THERMODATA FE2<G> Fe2<G> Data provided by T.C.R.A.S. October 1996
      Modified by Thermodata - new assessment. Typing error corrected 12/06'
  'O2<G> TCRAS 21/06/90 O2<G> OXYGEN Gaseous Standard State.'
  'O3<G> TCRAS 02/06/80 O3<G> OZONE Gaseous Standard State.'
  'C1FE1O3 N.P.L. SGTE ** C1FE1O3 FeCO3 Siderite IRON<2> CARBONATE
      DECOMPOSES BEFORE FUSION.'
  'C1FE3 N.P.L. SGTE ** C1FE3 Fe3C Cementite CEMENTITE'
  'C5FE1O5<L> I. BARIN 3rd. Edition C5FE1O5_Liquid Fe(CO)5_Liquid IRON
      PENTACARBONYL (Liquid). Same as in previous versions. Rounding of H298.'
  'C60 MHR-95 C60 Data processed from [94Kor/Sid] M.V. Korobov, L.N. sidorov,
       J. Chem. The Fitted to the data in [94Kor/Sid], who took the phase
      transition at 257K that [94Kor/Sid] do not give an explicit value for
      S(298.15K). S(298.15K) = 422.6 J mol K-1 was calculated from S(300) =
      425.8 and Cp e calculated from DrS(298) for 60C<graphite>=C60 given by
      [94Kor/Sid] in their Table 5, which gives S(298.15K) = 425.4 J mol K
      -1. Enthalpy of formation : DfH = +2422 +/- 14 kJ/mol from [92Ste/Chi],
       the value preferred, if obliquely, by [94Kor/Sid]. [92Ste/Chi]W.V.
      Steele, R.D. Chirico, N.K. Smith, W.e. Billups, P.R. Elmore, A.E.
      Wheeler, J. Phys. Chem. 96 4731 (1993).'
  'C1<DIAMOND> S.G.T.E. ** C_DIAMOND <DIAMOND> Data from SGTE Unary DB, data
      added by atd 7/9/95, H298-H0 taken from 1994 database (ex THERMODATA
      01/93)'
  'FE1O1 T.C.R.A.S Class: 5 FE1O1 FeO FeO_Wustite IRON OXIDE. Data provided
      by T.C.R.A.S. in 2000'
  'FE2O3<FE2O3_GAMMA> T.C.R.A.S Class: 5 FE2O3_GAMMA Fe2O3_Gamma Data
      provided by T.C.R.A.S. in 2000'
  'FE1 S.G.T.E. ** FE1 Fe Data from SGTE Unary DB'
  'C1<GRAPHITE> S.G.T.E. ** C_GRAPHITE Data from SGTE Unary DB, pressure
      dependent data added by atd 7/9/95'
  'FE2O3<HEMATITE> T.C.R.A.S Class: 7 FE2O3 Fe2O3 Hematite Data provided by
      T.C.R.A.S. in 2000 with previous description of the magnetic
      transition fitted by IA. In version 2000 only H298 has been changed.'
  'FE3O4<MAGNETITE> JANAF 4th Ed. FE3O4 Fe3O4 MAGNETITE Data refitted by IA
      to reproduce the magnetic transition.'
  'FE0.947O1<WUSTITE> T.C.R.A.S Class: 5 FE0.947O1 Fe0.947O WUSTITE WUSTITE.
      Data provided by T.C.R.A.S. in 2000 20080222 AAZ TCRAS2006 : dH, S'
 -OK-
 This command is DEPRECATED and to be removed in the future!

 Please use ADVANCED_OPTIONS instead of SPECIAL_OPTIONS

 The condition LNACR(C1O1,GAS)=-140.8589  created
 The condition LNACR(O2,GAS)=-140.8589  created
 Normal POLY minimization, not global
 Version S mapping is selected

 Organizing start points
```

```
Using ADDED start equilibria

 Working hard
 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4

 Phase region boundary   1 at:  -4.633E+01 -1.409E+02
     FE_S
  ** GRAPHITE
 Calculated..                     81  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:  -1.259E+02 -3.000E+02
     FE_S
  ** GRAPHITE
 Calculated.                     126  equilibria

 Phase region boundary   3 at:  -9.383E-01 -5.007E+01
  ** FE1O1_S
     FE_S
  ** GRAPHITE

 Phase region boundary   4 at:  -9.383E-01 -5.007E+01
  ** FE1O1_S
     FE_S
 Calculated..                     151  equilibria
 Terminating at axis limit.

 Phase region boundary   5 at:  -9.383E-01 -5.007E+01
  ** FE1O1_S
     GRAPHITE
 Calculated.                       2  equilibria

 Phase region boundary   6 at:  -3.398E-01 -4.887E+01
  ** GAS
  ** FE1O1_S
     GRAPHITE

 Phase region boundary   7 at:  -3.398E-01 -4.887E+01
  ** GAS
     GRAPHITE

++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++

 Phase region boundary   8 at:  -3.398E-01 -4.887E+01
  ** GAS
     FE1O1_S
 Calculated.                       7  equilibria

 Phase region boundary   9 at:  -3.272E+00 -4.059E+01
  ** GAS
     FE1O1_S
  ** MAGNETITE

 Phase region boundary  10 at:  -3.272E+00 -4.059E+01
     FE1O1_S
  ** MAGNETITE
 Calculated..                     150  equilibria
 Terminating at axis limit.

 Phase region boundary  11 at:  -3.272E+00 -4.059E+01
     GAS
  ** MAGNETITE
 Calculated.                      10  equilibria

 Phase region boundary  12 at:  -1.174E+01 -2.359E+01
     GAS
  ** HEMATITE
  ** MAGNETITE

 Phase region boundary  13 at:  -1.174E+01 -2.359E+01
     GAS
  ** HEMATITE
 Calculated..                     168  equilibria
 Terminating at axis limit.

 Phase region boundary  14 at:  -1.174E+01 -2.359E+01
  ** HEMATITE
     MAGNETITE
 Calculated..                     146  equilibria
 Terminating at axis limit.

 Phase region boundary  15 at:  -4.633E+01 -1.409E+02
     FE_S
  ** GRAPHITE
 Calculated.                      47  equilibria
 Terminating at known equilibrium

 Phase region boundary  16 at:  -1.409E+02 -5.007E+01
  ** FE1O1_S
     FE_S
 Calculated..                      81  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary  17 at:  -1.409E+02 -5.007E+01
  ** FE1O1_S
     FE_S
 Calculated.                      71  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex35\POT.
 POLY3
 CPU time for mapping                     1  seconds

  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes
```

FE C1O1 O2; Database: SUBDEMO

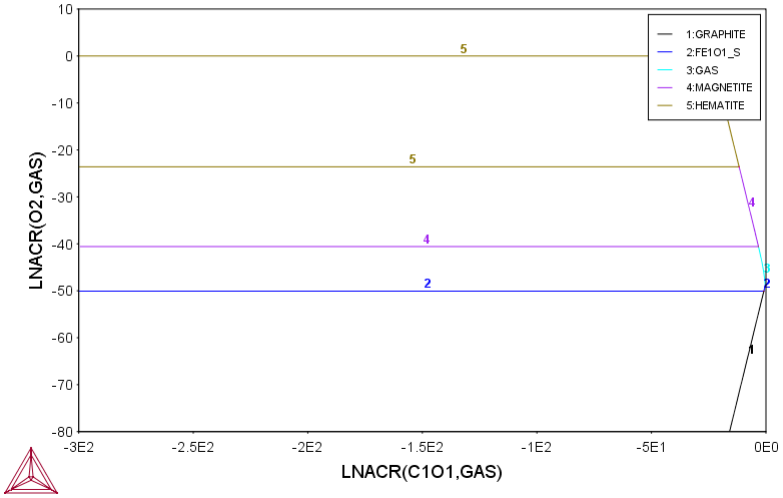
2018.02.19.08.56.41
SUBDEMO: C, FE, O
P=1E5, N=1, T=1000



POST: s-s y n -80 10
POST: set-title example 35a
POST:
POST: pl

example 35a

2018.02.19.08.56.41
SUBDEMO: C, FE, O
P=1E5, N=1, T=1000



POST:
POST: set-inter
POST:

tcex36a

```
About Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tcex36a.TCM"SYS: set-echo
SYS:
SYS: @@ Assessment. The use of the PARROT module
SYS:
SYS: @@ This is the setup file for Windows systems
SYS:
SYS: set_log tcex36a,,,,
SYS: @@ First the elements and phases must be entered in G-E-S module
SYS: GO G
   ... the command in full is GOTO_MODULE
 GIBBS ENERGY SYSTEM version  5.2
GES: ENTER-ELEMENT A B
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
GES: AMEND-ELEMENT-DATA A BCC 20 0 0 1
GES: AMEND-ELEMENT-DATA B BCC 50 0 0 1
GES: ENTER-PHASE LIQUID L 1 A B; N N
GES: ENTER-PHASE BCC,, 1 A B; N N
GES: ENTER-PHASE FCC,, 1 A B; N N
GES: ENTER-PHASE A2B,, 2 2 1 A; B; N N
 CONSTITUENTS IN SUBLATTICE                     1
 CONSTITUENTS IN SUBLATTICE                     2
GES: @@ There is a miscibility gap in the bcc, this must be stated here
GES: AMEND_PHASE BCC COMPOSITION_SETS 2 B
   ... the command in full is AMEND_PHASE_DESCRIPTION
GES: @@ We can also set the major constituent of the first composition set
GES: AMEND_PHASE BCC MAJOR 1 A
   ... the command in full is AMEND_PHASE_DESCRIPTION
GES:
GES: @@ The FCC phase is stable only for element B
GES: AMEND_PHASE FCC MAJOR 1 B
   ... the command in full is AMEND_PHASE_DESCRIPTION
GES: @@ The parameters can be entered in the PARROT module
GES: GO PAR
   ... the command in full is GOTO_MODULE

 PARROT  VERSION 5.3

  Global minimization used as test only
PARROT: ENTER-PARAMETER G(BCC,A) 500 0; 2000 N
 G(BCC,A;0)-G(BCC,A;0)
PARROT: ENTER-PARAMETER G(BCC,B) 500 0; 2000 N
 G(BCC,B;0)-G(BCC,B;0)
PARROT: ENTER-PARAMETER G(LIQUID,A) 500 14000-10*T; 2000 N
 G(LIQUID,A;0)-G(BCC,A;0)
PARROT: ENTER-PARAMETER G(LIQUID,B) 500 18000-12*T; 2000 N
 G(LIQUID,B;0)-G(BCC,B;0)
PARROT: ENTER-PARAMETER G(FCC,B) 500 3300-3*T; 2000 N
 G(FCC,B;0)-G(BCC,B;0)
PARROT: ENTER-PARAMETER G(FCC,A) 500 408; 2000 N
 G(FCC,A;0)-G(BCC,A;0)
PARROT: ENTER-PARAMETER G(A2B) 500 V1+V2*T+V3*T*LOG(T); 2000 N
 G(A2B,A:B;0)- 2 G(BCC,A;0)-G(BCC,B;0)
PARROT: ENTER-PARAMETER G(LIQUID,A,B;0) 500 V11+V12*T; 2000 N
 G(LIQUID,A,B;0)
PARROT: ENTER-PARAMETER G(LIQUID,A,B;1) 500 V13+V14*T; 2000 N
 G(LIQUID,A,B;1)
PARROT: ENTER-PARAMETER G(BCC,A,B;0) 500 V15+V16*T; 2000 N
 G(BCC,A,B;0)
PARROT: ENTER-PARAMETER G(BCC,A,B;1) 500 V17+V18*T; 2000 N
 G(BCC,A,B;1)
PARROT: ENTER-PARAMETER G(FCC,A,B;0) 500 V19+V20*T; 2000 N
 G(FCC,A,B;0)
PARROT: ENTER-PARAMETER G(FCC,A,B;1) 500 V21+V22*T; 2000 N
 G(FCC,A,B;1)
PARROT:
PARROT: @@ Everything is saved to an unformatted work file by the Create command
PARROT: CREATE tcex36
   ... the command in full is CREATE_NEW_STORE_FILE
PARROT:
PARROT:Hit RETURN to continue
PARROT:
PARROT: @@ The experimental data file is compiled to the work file.
PARROT: COMPILE tcex36 screen Y exp36
   ... the command in full is COMPILE_EXPERIMENTS
POP files may include graphics information using the
GRAPHICS_PLOT command. A file name for generating an ".exp" file must be given.
 $
 $ POP file for assessment example
 $
 $ Enter some constants used later.
 ENTER_SYMBOL CONSTANT  DX=0.02,P0=101325,DH=500,DT=10
 $
 $ Eutectic point at A rich side from ref #2.
 $ T=1193 K, 40.8 w/o B in liquid, 13 w/o B in bcc.
 $ In a binary system one must have four conditions if P is not fixed.
 $ We obtain this by fixing the pressure and that three phases must be stable.
 $ The amount of the fixed phases is irrelevant here
 CREATE_NEW_EQUILIBRIUM 1,1
 CHANGE_STATUS PHASE LIQUID,BCC,A2B=FIX 1
 SET-CONDITION P=P0
 EXPERIMENT  T=1193:DT,W(LIQ,B)=.408:DX,W(BCC,B)=.13:DX
 GRAPHICS 1 .408 1193 MS5
   ... the command in full is GRAPHICS_PLOT
 GRAPHICS 1 .13  1193 DS5
   ... the command in full is GRAPHICS_PLOT
 GRAPHICS 1 .555 1193 DS5
   ... the command in full is GRAPHICS_PLOT
 LABEL AINV
   ... the command in full is LABEL_DATA
 SET-ALT X(A2B,A)=.6666667
```

```
  ... the command in full is SET_ALTERNATE_CONDITION
SET_ALL_START  1193 Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
$
$ Congrent melting temperature for A2B 1341 K.
$ We will include the enthalpy of transformation also and this
$ requires a function.
ENTER_SYMBOL FUNCTION  HTR=HM(LIQUID)-HM(A2B);
$
$ Note how one specifies that this is a congruent transformation!
CREATE_NEW_EQUILIBRIUM 2,1
CHANGE_STATUS PHASE LIQ,A2B=FIX 1
SET-CONDITION P=P0,X(LIQ,B)-X(A2B,B)=0
EXPERIMENT  T=1341:DT
EXPERIMENT  HTR=3727:500
GRAPHICS 1 .555 1341 MS7
  ... the command in full is GRAPHICS_PLOT
LABEL AINV
  ... the command in full is LABEL_DATA
SET-ALT X(A)=.6666667
  ... the command in full is SET_ALTERNATE_CONDITION
SET_ALL_START  1341 Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
$
$ Eutectic point at B rich side.
$ T=1049 K, 27 w/o A in liquid, 9.3 w/o A in bcc.
CREATE_NEW_EQUILIBRIUM 3,1
CHANGE_STATUS PHASE LIQ,BCC,A2B=FIX 1
SET-CONDITION P=P0
EXPERIMENT  T=1049:DT,W(LIQ,A)=.27:DX,W(BCC,A)=.093:DX
SET-ALT X(A2B,A)=.66666667
  ... the command in full is SET_ALTERNATE_CONDITION
GRAPHICS 1 .907 1049 MS5
  ... the command in full is GRAPHICS_PLOT
GRAPHICS 1 .73  1049 DS5
  ... the command in full is GRAPHICS_PLOT
GRAPHICS 1 .555 1049 DS5
  ... the command in full is GRAPHICS_PLOT
LABEL AINV
  ... the command in full is LABEL_DATA
SET_ALL_START  1049 Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
$
$ Peritectic point. T=1203 K, 19 w/o A in liquid, 6.9 w/o A in bcc,
$ 6.0 w/o A in fcc.
CREATE_NEW_EQUILIBRIUM 4,1
CHANGE_STATUS PHASE LIQ,BCC,FCC=FIX 1
SET-CONDITION P=P0
EXPERIMENT  T=1203:DT,W(LIQ,A)=.19:DX,W(BCC,A)=.069:DX,W(FCC,A)=.06:DX
GRAPHICS 1 .81 1203 MS5
  ... the command in full is GRAPHICS_PLOT
GRAPHICS 1 .931 1203 DS5
  ... the command in full is GRAPHICS_PLOT
GRAPHICS 1 .94 1203 DS5
  ... the command in full is GRAPHICS_PLOT
LABEL AINV
  ... the command in full is LABEL_DATA
SET_ALL_START  1203 Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
$
$ Eutectoid transformation of A2B -> BCC1 + BCC2, from ref #3
$ T=726, 3.7 at/o B in A, 11.4 at/o A in B
$ Note that miscibility gaps are indicated by using # after the phase
$ name and then give an integer.
CREATE_NEW_EQUILIBRIUM 5,1
CHANGE_STATUS PHASE BCC#1,BCC#2,A2B=FIX 1
SET-CONDITION P=P0
EXPERIMENT  T=726:DT,X(BCC#1,B)=.037:DX,X(BCC#2,A)=.114:DX
SET-ALT X(A2B,A)=.6666667
  ... the command in full is SET_ALTERNATE_CONDITION
GRAPHICS 1 0.09 726 MS5
  ... the command in full is GRAPHICS_PLOT
GRAPHICS 1 0.95 726 DS5
  ... the command in full is GRAPHICS_PLOT
LABEL AINV
  ... the command in full is LABEL_DATA
SET_ALL_START  726 Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
$
$ It is sometimes useful to decribe an invariant equilibria as
$ three tie-lines between each pair of phases at the same temperature.
$ In this case it helps to add a tie-line across the miscibility gap
$ at the invariant temperature.
CREATE_NEW_EQUILIBRIUM 6,1
CHANGE_STATUS PHASE BCC#1,BCC#2=FIX 1
SET-CONDITION P=P0 T=726
EXPERIMENT  X(BCC#1,B)=.037:DX,X(BCC#2,A)=.114:DX
LABEL AINV
  ... the command in full is LABEL_DATA
SET_ALL_START Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
$
$ From ref #4 the liquidus at the B rich end:
$ The table values are referenced inside the table_head using @<column>
TABLE_HEAD 10
CREATE_NEW_EQUILIBRIUM 0010,1
CHANGE_STATUS PHASE LIQ,FCC=FIX 1
SET-CONDITION T=1594,P=P0
EXPERIMENT  W(LIQ,A)=0.02:DX
LABEL ALF
  ... the command in full is LABEL_DATA
GRAPHICS 1 .98 1594 MS5
  ... the command in full is GRAPHICS_PLOT
SET_ALL_START Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
CREATE_NEW_EQUILIBRIUM 0011,1
CHANGE_STATUS PHASE LIQ,FCC=FIX 1
SET-CONDITION T=1548,P=P0
EXPERIMENT  W(LIQ,A)=0.042:DX
```

```
LABEL ALF
  ... the command in full is LABEL_DATA
GRAPHICS 1 .958 1548 MS5
  ... the command in full is GRAPHICS_PLOT
SET_ALL_START Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
CREATE_NEW_EQUILIBRIUM 0012,1
CHANGE_STATUS PHASE LIQ,FCC=FIX 1
SET-CONDITION T=1499,P=P0
EXPERIMENT  W(LIQ,A)=0.065:DX
LABEL ALF
  ... the command in full is LABEL_DATA
GRAPHICS 1 .935 1499 MS5
  ... the command in full is GRAPHICS_PLOT
SET_ALL_START Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
CREATE_NEW_EQUILIBRIUM 0013,1
CHANGE_STATUS PHASE LIQ,FCC=FIX 1
SET-CONDITION T=1438,P=P0
EXPERIMENT  W(LIQ,A)=0.093:DX
LABEL ALF
  ... the command in full is LABEL_DATA
GRAPHICS 1 .907 1438 MS5
  ... the command in full is GRAPHICS_PLOT
SET_ALL_START Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set

$
$ From ref #5 we have the following tie-lines
TABLE_HEAD 20
CREATE_NEW_EQUILIBRIUM 0020,1
CHANGE_STATUS PHASE LIQ,FCC=FIX 1
SET-CONDITION T=1413,P=P0
EXPERIMENT  W(LIQ,A)=.104:DX,W(FCC,A)=.038:DX
GRAPHICS 1 .896 1413 MS9
  ... the command in full is GRAPHICS_PLOT
GRAPHICS 1 .962 1413 DS9
  ... the command in full is GRAPHICS_PLOT
LABEL ATIE
  ... the command in full is LABEL_DATA
SET_ALL_START Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
SET_START_VALUE  Y(LIQ,A)=.104,Y(FCC,A)=.038
CREATE_NEW_EQUILIBRIUM 0021,1
CHANGE_STATUS PHASE LIQ,FCC=FIX 1
SET-CONDITION T=1337,P=P0
EXPERIMENT  W(LIQ,A)=.136:DX,W(FCC,A)=.047:DX
GRAPHICS 1 .864 1337 MS9
  ... the command in full is GRAPHICS_PLOT
GRAPHICS 1 .953 1337 DS9
  ... the command in full is GRAPHICS_PLOT
LABEL ATIE
  ... the command in full is LABEL_DATA
SET_ALL_START Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
SET_START_VALUE  Y(LIQ,A)=.136,Y(FCC,A)=.047
CREATE_NEW_EQUILIBRIUM 0022,1
CHANGE_STATUS PHASE LIQ,FCC=FIX 1
SET-CONDITION T=1213,P=P0
EXPERIMENT  W(LIQ,A)=.187:DX,W(FCC,A)=.059:DX
GRAPHICS 1 .813 1213 MS9
  ... the command in full is GRAPHICS_PLOT
GRAPHICS 1 .941 1213 DS9
  ... the command in full is GRAPHICS_PLOT
LABEL ATIE
  ... the command in full is LABEL_DATA
SET_ALL_START Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
SET_START_VALUE  Y(LIQ,A)=.187,Y(FCC,A)=.059
CREATE_NEW_EQUILIBRIUM 0023,1
CHANGE_STATUS PHASE LIQ,BCC=FIX 1
SET-CONDITION T=1100,P=P0
EXPERIMENT  W(LIQ,A)=.245:DX,W(BCC,A)=.085:DX
GRAPHICS 1 .755 1100 MS9
  ... the command in full is GRAPHICS_PLOT
GRAPHICS 1 .915 1100 DS9
  ... the command in full is GRAPHICS_PLOT
LABEL ATIE
  ... the command in full is LABEL_DATA
SET_ALL_START Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
SET_START_VALUE  Y(LIQ,A)=.245,Y(BCC,A)=.085

$
$ Thermochemical data
$ Activities of B in liquid (reference state fcc) at 1573 K.
$ The command SET_REFERENCE_STATE is used for this as the default
$ reference state for B is BCC.
$
$ Note that we have set an uncertainity on the fraction (condition) also.
TABLE_HEAD 100
CREATE_NEW_EQUILIBRIUM 0100,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1573,P=P0,X(LIQ,B)=.90:DX
SET_REFERENCE_STATE B FCC,,,,
EXPERIMENT ACR(B)=.94:DX
GRAPHICS 3 .90 .94 MS1
  ... the command in full is GRAPHICS_PLOT
LABEL AA
  ... the command in full is LABEL_DATA
CREATE_NEW_EQUILIBRIUM 0101,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1573,P=P0,X(LIQ,B)=.80:DX
SET_REFERENCE_STATE B FCC,,,,
EXPERIMENT ACR(B)=.84:DX
GRAPHICS 3 .80 .84 MS1
  ... the command in full is GRAPHICS_PLOT
LABEL AA
  ... the command in full is LABEL_DATA
```

```
CREATE_NEW_EQUILIBRIUM 0102,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1573,P=P0,X(LIQ,B)=.70:DX
SET_REFERENCE_STATE B FCC,,,,
EXPERIMENT ACR(B)=.74:DX
GRAPHICS 3 .70 .74 MS1
  ... the command in full is GRAPHICS_PLOT
LABEL AA
  ... the command in full is LABEL_DATA
CREATE_NEW_EQUILIBRIUM 0103,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1573,P=P0,X(LIQ,B)=.60:DX
SET_REFERENCE_STATE B FCC,,,,
EXPERIMENT ACR(B)=.64:DX
GRAPHICS 3 .60 .64 MS1
  ... the command in full is GRAPHICS_PLOT
LABEL AA
  ... the command in full is LABEL_DATA
CREATE_NEW_EQUILIBRIUM 0104,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1573,P=P0,X(LIQ,B)=.50:DX
SET_REFERENCE_STATE B FCC,,,,
EXPERIMENT ACR(B)=.54:DX
GRAPHICS 3 .50 .54 MS1
  ... the command in full is GRAPHICS_PLOT
LABEL AA
  ... the command in full is LABEL_DATA
CREATE_NEW_EQUILIBRIUM 0105,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1573,P=P0,X(LIQ,B)=.40:DX
SET_REFERENCE_STATE B FCC,,,,
EXPERIMENT ACR(B)=.44:DX
GRAPHICS 3 .40 .44 MS1
  ... the command in full is GRAPHICS_PLOT
LABEL AA
  ... the command in full is LABEL_DATA
CREATE_NEW_EQUILIBRIUM 0106,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1573,P=P0,X(LIQ,B)=.30:DX
SET_REFERENCE_STATE B FCC,,,,
EXPERIMENT ACR(B)=.34:DX
GRAPHICS 3 .30 .34 MS1
  ... the command in full is GRAPHICS_PLOT
LABEL AA
  ... the command in full is LABEL_DATA
CREATE_NEW_EQUILIBRIUM 0107,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1573,P=P0,X(LIQ,B)=.20:DX
SET_REFERENCE_STATE B FCC,,,,
EXPERIMENT ACR(B)=.23:DX
GRAPHICS 3 .20 .23 MS1
  ... the command in full is GRAPHICS_PLOT
LABEL AA
  ... the command in full is LABEL_DATA
CREATE_NEW_EQUILIBRIUM 0108,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1573,P=P0,X(LIQ,B)=.10:DX
SET_REFERENCE_STATE B FCC,,,,
EXPERIMENT ACR(B)=.12:DX
GRAPHICS 3 .10 .12 MS1
  ... the command in full is GRAPHICS_PLOT
LABEL AA
  ... the command in full is LABEL_DATA

$
$ Enthalpy of mixing at 1773 K (reference state: liquid)
TABLE_HEAD 110
CREATE_NEW_EQUILIBRIUM 0110,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1773,P=P0,X(LIQ,B)=.9
SET_REFERENCE_STATE A LIQ * 1E5
SET_REFERENCE_STATE B LIQ * 1E5
EXPERIMENT  HMR(LIQ)=-1964:DH
GRAPHICS 2 .9 -1964 MS2
  ... the command in full is GRAPHICS_PLOT
LABEL AH
  ... the command in full is LABEL_DATA
SET_ALL_START Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
CREATE_NEW_EQUILIBRIUM 0111,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1773,P=P0,X(LIQ,B)=.8
SET_REFERENCE_STATE A LIQ * 1E5
SET_REFERENCE_STATE B LIQ * 1E5
EXPERIMENT  HMR(LIQ)=-3500:DH
GRAPHICS 2 .8 -3500 MS2
  ... the command in full is GRAPHICS_PLOT
LABEL AH
  ... the command in full is LABEL_DATA
SET_ALL_START Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
CREATE_NEW_EQUILIBRIUM 0112,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1773,P=P0,X(LIQ,B)=.7
SET_REFERENCE_STATE A LIQ * 1E5
SET_REFERENCE_STATE B LIQ * 1E5
EXPERIMENT  HMR(LIQ)=-4588:DH
GRAPHICS 2 .7 -4588 MS2
  ... the command in full is GRAPHICS_PLOT
LABEL AH
  ... the command in full is LABEL_DATA
SET_ALL_START Y
  ... the command in full is SET_ALL_START_VALUES
Automatic start values will be set
CREATE_NEW_EQUILIBRIUM 0113,1
CHANGE_STATUS PHASE LIQ=FIX 1
SET-CONDITION T=1773,P=P0,X(LIQ,B)=.6
SET_REFERENCE_STATE A LIQ * 1E5
SET_REFERENCE_STATE B LIQ * 1E5
EXPERIMENT  HMR(LIQ)=-5239:DH
GRAPHICS 2 .6 -5239 MS2
  ... the command in full is GRAPHICS_PLOT
LABEL AH
  ... the command in full is LABEL_DATA
```

```
 SET_ALL_START Y
   ... the command in full is SET_ALL_START_VALUES
 Automatic start values will be set
 CREATE_NEW_EQUILIBRIUM 0114,1
 CHANGE_STATUS PHASE LIQ=FIX 1
 SET-CONDITION T=1773,P=P0,X(LIQ,B)=.5
 SET_REFERENCE_STATE A LIQ * 1E5
 SET_REFERENCE_STATE B LIQ * 1E5
 EXPERIMENT  HMR(LIQ)=-5454:DH
 GRAPHICS 2 .5 -5454 MS2
   ... the command in full is GRAPHICS_PLOT
 LABEL AH
   ... the command in full is LABEL_DATA
 SET_ALL_START Y
   ... the command in full is SET_ALL_START_VALUES
 Automatic start values will be set
 CREATE_NEW_EQUILIBRIUM 0115,1
 CHANGE_STATUS PHASE LIQ=FIX 1
 SET-CONDITION T=1773,P=P0,X(LIQ,B)=.4
 SET_REFERENCE_STATE A LIQ * 1E5
 SET_REFERENCE_STATE B LIQ * 1E5
 EXPERIMENT  HMR(LIQ)=-5233:DH
 GRAPHICS 2 .4 -5233 MS2
   ... the command in full is GRAPHICS_PLOT
 LABEL AH
   ... the command in full is LABEL_DATA
 SET_ALL_START Y
   ... the command in full is SET_ALL_START_VALUES
 Automatic start values will be set
 CREATE_NEW_EQUILIBRIUM 0116,1
 CHANGE_STATUS PHASE LIQ=FIX 1
 SET-CONDITION T=1773,P=P0,X(LIQ,B)=.3
 SET_REFERENCE_STATE A LIQ * 1E5
 SET_REFERENCE_STATE B LIQ * 1E5
 EXPERIMENT  HMR(LIQ)=-4575:DH
 GRAPHICS 2 .3 -4575 MS2
   ... the command in full is GRAPHICS_PLOT
 LABEL AH
   ... the command in full is LABEL_DATA
 SET_ALL_START Y
   ... the command in full is SET_ALL_START_VALUES
 Automatic start values will be set
 CREATE_NEW_EQUILIBRIUM 0117,1
 CHANGE_STATUS PHASE LIQ=FIX 1
 SET-CONDITION T=1773,P=P0,X(LIQ,B)=.2
 SET_REFERENCE_STATE A LIQ * 1E5
 SET_REFERENCE_STATE B LIQ * 1E5
 EXPERIMENT  HMR(LIQ)=-3481:DH
 GRAPHICS 2 .2 -3481 MS2
   ... the command in full is GRAPHICS_PLOT
 LABEL AH
   ... the command in full is LABEL_DATA
 SET_ALL_START Y
   ... the command in full is SET_ALL_START_VALUES
 Automatic start values will be set
 CREATE_NEW_EQUILIBRIUM 0118,1
 CHANGE_STATUS PHASE LIQ=FIX 1
 SET-CONDITION T=1773,P=P0,X(LIQ,B)=.1
 SET_REFERENCE_STATE A LIQ * 1E5
 SET_REFERENCE_STATE B LIQ * 1E5
 EXPERIMENT  HMR(LIQ)=-1950:DH
 GRAPHICS 2 .1 -1950 MS2
   ... the command in full is GRAPHICS_PLOT
 LABEL AH
   ... the command in full is LABEL_DATA
 SET_ALL_START Y
   ... the command in full is SET_ALL_START_VALUES
 Automatic start values will be set

 $
 $ Heat of melting for the compound. T=1341. H(liq)-H(A2B)=3727 J/mol.
 $ This datum has already been used.
 $
 $ Do not forget the following line!
 SAVE_WORKSPACES
PARROT:
PARROT: @@
PARROT: @@ Next file shows how to choose a rough start guess of the coefficients
PARROT: @@ and run the actual assessment. The values below are the final result.
PARROT: @@ S-O-V 1 20450,,,,,,
PARROT: @@ S-O-V 2 -30.386,,,,,,,
PARROT: @@ S-O-V 3 0.131,,,,,,
PARROT: @@ S-O-V 11 -21817,,,,,
PARROT: @@ S-O-V 12 15.34,,,,,,,,
PARROT: @@ S-O-V 15 24212,,,,,,
PARROT: @@ S-O-V 16 -8.328,,,,,,,,
PARROT: @@ S-O-V 17 3105,,,,,,
PARROT: @@ S-O-V 19 22030,,,,,,
PARROT: @@ S-O-V 20 -6.981,,,,,,,,
PARROT: @@ Save the start guess on the work file
PARROT: s-o-v 1 0
   ... the command in full is SET_OPTIMIZING_VARIABLE
PARROT: s-o-v 2 0
   ... the command in full is SET_OPTIMIZING_VARIABLE
PARROT: s-o-v 11 0
   ... the command in full is SET_OPTIMIZING_VARIABLE
PARROT: s-o-v 12 0
   ... the command in full is SET_OPTIMIZING_VARIABLE
PARROT: s-o-v 15 0
   ... the command in full is SET_OPTIMIZING_VARIABLE
PARROT: s-o-v 16 0
   ... the command in full is SET_OPTIMIZING_VARIABLE
PARROT: s-o-v 17 0
   ... the command in full is SET_OPTIMIZING_VARIABLE
PARROT: s-o-v 19 0
   ... the command in full is SET_OPTIMIZING_VARIABLE
PARROT: s-o-v 20 0
   ... the command in full is SET_OPTIMIZING_VARIABLE
PARROT:
PARROT: save
   ... the command in full is SAVE_PARROT_WORKSPACES
PARROT: @@ Now execute tcex36b.TCM to continue the assessment example
PARROT:Hit RETURN to continue
PARROT: mac tcex36b.TCM
```

```
   ... the command in full is MACRO_FILE_OPEN
PARROT: s-s-f tcex36
   ... the command in full is SET_STORE_FILE
PARROT: @@ List parameters to be optimized, all zero initially
PARROT: l-a-v
   ... the command in full is LIST_ALL_VARIABLES
OUTPUT TO SCREEN OR FILE /SCREEN/:

 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V2      0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V11     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V12     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V15     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V16     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V17     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V19     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V20     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00

 NUMBER OF OPTIMIZING VARIABLES :   9
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
PARROT: @@ Set alt mode to start
PARROT: s-alt Y
   ... the command in full is SET_ALTERNATE_MODE
PARROT: @@ Check if all equilibria can be calculated
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: c-a
   ... the command in full is COMPUTE_ALL_EQUILIBRIA
 Eq  Lab  Iter Weight Temp   Exp  Fix phases or comments
   1 AINV *alt*  1.0  1193.0      LIQUID A2B BCC
   2 AINV *alt*  1.0  1341.0      LIQUID A2B
   3 AINV *alt*  1.0  1049.0      LIQUID A2B BCC
   4 AINV *alt*  1.0  1203.0      LIQUID BCC FCC
   5 AINV *alt*  1.0   726.0      A2B BCC BCC#2
   6 AINV *alt*  1.0   726.0      BCC BCC#2
 Failed using alternate for FCC#1                     setting weight to zero
  10 ALF  *alt*  1.0  1594.0      LIQUID FCC
 Failed using alternate for FCC#1                     setting weight to zero
  11 ALF  *alt*  1.0  1548.0      LIQUID FCC
 Failed using alternate for FCC#1                     setting weight to zero
  12 ALF  *alt*  1.0  1499.0      LIQUID FCC
 Failed using alternate for FCC#1                     setting weight to zero
  13 ALF  *alt*  1.0  1438.0      LIQUID FCC
  20 ATIE *alt*  1.0  1413.0      LIQUID FCC
  21 ATIE *alt*  1.0  1337.0      LIQUID FCC
  22 ATIE *alt*  1.0  1213.0      LIQUID FCC
  23 ATIE *alt*  1.0  1100.0      LIQUID BCC
 100 AA     5   1.    1573.0      LIQUID
 101 AA     4   1.    1573.0      LIQUID
 102 AA     2   1.    1573.0      LIQUID
 103 AA     3   1.    1573.0      LIQUID
 104 AA     4   1.    1573.0      LIQUID
 105 AA     6   1.    1573.0      LIQUID
 106 AA     8   1.    1573.0      LIQUID
 107 AA     9   1.    1573.0      LIQUID
 108 AA    11   1.    1573.0      LIQUID
 110 AH     8   1.    1773.0      LIQUID
 111 AH     6   1.    1773.0      LIQUID
 112 AH     5   1.    1773.0      LIQUID
 113 AH     3   1.    1773.0      LIQUID
 114 AH     2   1.    1773.0      LIQUID
 115 AH     3   1.    1773.0      LIQUID
 116 AH     5   1.    1773.0      LIQUID
 117 AH     7   1.    1773.0      LIQUID
 118 AH     8   1.    1773.0      LIQUID
 Number of alternate equilibria                  14
ED_EXP: @@ Equilibra with label ALF cannot use alt mode
ED_EXP: s-we 0 alf
   ... the command in full is SET_WEIGHT
 Changed weight on                    4  equilibria.
ED_EXP: c-a
   ... the command in full is COMPUTE_ALL_EQUILIBRIA
 Eq  Lab  Iter Weight Temp   Exp  Fix phases or comments
 118 AH     2   1.    1773.0      LIQUID
ED_EXP: save
   ... the command in full is SAVE_WORKSPACES
ED_EXP: @@ Save changes of weights before leaving the editor
ED_EXP: ba
   ... the command in full is BACK
PARROT: @@ Optimize zero times as a check
PARROT: opt 0
   ... the command in full is OPTIMIZE_VARIABLES
 Alternate calculation is on
 Use      47 experiments, maximum is        2000
 Use    1082 real workspace, maximum is    50000
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:57:54



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:   0


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =   0   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03
```

```
 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V2      0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V11     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V12     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V15     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V16     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V17     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V19     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V20     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00

 NUMBER OF OPTIMIZING VARIABLES :   9
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   0.00000000E+00 TO   1.22023362E+03
 DEGREES OF FREEDOM   38.  REDUCED SUM OF SQUARES   3.21114110E+01

 Number of alternate equilibria                    10

 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)



 LIQUID
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
      G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
      L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
      L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T


 A2B
  2 SUBLATTICES, SITES  2:  1
    CONSTITUENTS: A : B

      G(A2B,A:B;0)- 2 G(BCC,A;0)-G(BCC,B;0) =
             500.00<T< 2000.00: +V1+V2*T+V3*T*LN(T)


 BCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(BCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +0.0
      G(BCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +0.0
      L(BCC,A,B;0) =    500.00<T< 2000.00: +V15+V16*T
      L(BCC,A,B;1) =    500.00<T< 2000.00: +V17+V18*T


 FCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(FCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +408
      G(FCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +3300-3*T
      L(FCC,A,B;0) =    500.00<T< 2000.00: +V19+V20*T
      L(FCC,A,B;1) =    500.00<T< 2000.00: +V21+V22*T



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
   1 Alternate equilibrium calc                                    1.81
   2 Alternate equilibrium calc                                    0.39
2 HTR=3727                      1.5333E+04  5.00E+02  1.1606E+04   23.21    *
   3 Alternate equilibrium calc                                    1.32
   4 Alternate equilibrium calc                                    1.56
   5 Alternate equilibrium calc                                    4.14
   6 Alternate equilibrium calc                                    3.83
  20 Alternate equilibrium calc                                    0.87
  21 Alternate equilibrium calc                                    0.97
  22 Alternate equilibrium calc                                    1.14
  23 Alternate equilibrium calc                                    1.20
100 ACR(B)=0.94                  0.9382      2.89E-02 -1.8474E-03 -6.3948E-02
101 ACR(B)=0.84                  0.8339      2.89E-02 -6.0866E-03 -0.2107
102 ACR(B)=0.74                  0.7297      2.89E-02 -1.0326E-02 -0.3574
103 ACR(B)=0.64                  0.6254      2.89E-02 -1.4565E-02 -0.5042
104 ACR(B)=0.54                  0.5212      2.89E-02 -1.8804E-02 -0.6509
105 ACR(B)=0.44                  0.4170      2.89E-02 -2.3043E-02 -0.7976
106 ACR(B)=0.34                  0.3127      2.89E-02 -2.7282E-02 -0.9444
107 ACR(B)=0.23                  0.2085      2.89E-02 -2.1522E-02 -0.7450
108 ACR(B)=0.12                  0.1042      2.89E-02 -1.5761E-02 -0.5455
110 HMR(LIQUID)=-1964             0.000      5.00E+02   1964.       3.928
111 HMR(LIQUID)=-3500             0.000      5.00E+02   3500.       7.000    *
112 HMR(LIQUID)=-4588             0.000      5.00E+02   4588.       9.176    *
113 HMR(LIQUID)=-5239          -3.6380E-12   5.00E+02   5239.       10.48    *
114 HMR(LIQUID)=-5454           1.8190E-12   5.00E+02   5454.       10.91    *
115 HMR(LIQUID)=-5233           1.8190E-12   5.00E+02   5233.       10.47    *
116 HMR(LIQUID)=-4575          -1.8190E-12   5.00E+02   4575.       9.150    *
117 HMR(LIQUID)=-3481             0.000      5.00E+02   3481.       6.962    *
118 HMR(LIQUID)=-1950          -1.8190E-12   5.00E+02   1950.       3.900


PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ Note only one error from alternate calculations.
PARROT: @@ This error represents the difference in chemical
PARROT: @@ potentials of the phases.
PARROT: @@ Experiments with just one phase is calculated as normal.
PARROT: @@ Next command supresses the listing of parameters.
```

```
PARROT: s-o-l 1 Y Y N n N
   ... the command in full is SET_OUTPUT_LEVELS
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:57:54



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:   0


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =   0   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V2      0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V11     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V12     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V15     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V16     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V17     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V19     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00
 V20     0.00000000E+00    0.00000000E+00    1.00000000E+03    0.00000000E+00

 NUMBER OF OPTIMIZING VARIABLES :   9
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   0.00000000E+00 TO   1.22023362E+03
 DEGREES OF FREEDOM   38.  REDUCED SUM OF SQUARES   3.21114110E+01

 Number of alternate equilibria                    10


$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
   1 Alternate equilibrium calc                                      1.81
   2 Alternate equilibrium calc                                      0.39
2 HTR=3727                      1.5333E+04  5.00E+02  1.1606E+04   23.21    *
   3 Alternate equilibrium calc                                      1.32
   4 Alternate equilibrium calc                                      1.56
   5 Alternate equilibrium calc                                      4.14
   6 Alternate equilibrium calc                                      3.83
  20 Alternate equilibrium calc                                      0.87
  21 Alternate equilibrium calc                                      0.97
  22 Alternate equilibrium calc                                      1.14
  23 Alternate equilibrium calc                                      1.20
100 ACR(B)=0.94                  0.9382      2.89E-02 -1.8474E-03 -6.3948E-02
101 ACR(B)=0.84                  0.8339      2.89E-02 -6.0866E-03 -0.2107
102 ACR(B)=0.74                  0.7297      2.89E-02 -1.0326E-02 -0.3574
103 ACR(B)=0.64                  0.6254      2.89E-02 -1.4565E-02 -0.5042
104 ACR(B)=0.54                  0.5212      2.89E-02 -1.8804E-02 -0.6509
105 ACR(B)=0.44                  0.4170      2.89E-02 -2.3043E-02 -0.7976
106 ACR(B)=0.34                  0.3127      2.89E-02 -2.7282E-02 -0.9444
107 ACR(B)=0.23                  0.2085      2.89E-02 -2.1522E-02 -0.7450
108 ACR(B)=0.12                  0.1042      2.89E-02 -1.5761E-02 -0.5455
110 HMR(LIQUID)=-1964             0.000      5.00E+02   1964.       3.928
111 HMR(LIQUID)=-3500             0.000      5.00E+02   3500.       7.000    *
112 HMR(LIQUID)=-4588             0.000      5.00E+02   4588.       9.176    *
113 HMR(LIQUID)=-5239           -3.6380E-12  5.00E+02   5239.       10.48    *
114 HMR(LIQUID)=-5454            1.8190E-12  5.00E+02   5454.       10.91    *
115 HMR(LIQUID)=-5233            1.8190E-12  5.00E+02   5233.       10.47    *
116 HMR(LIQUID)=-4575           -1.8190E-12  5.00E+02   4575.       9.150    *
117 HMR(LIQUID)=-3481             0.000      5.00E+02   3481.       6.962    *
118 HMR(LIQUID)=-1950           -1.8190E-12  5.00E+02   1950.       3.900


PARROT:
PARROT: @@ Now optimize
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Alternate calculation is on
 Use      47 experiments, maximum is        2000
 Use    1082 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


      AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    1.22023362E+03
  1  0.0000E+00   2  0.0000E+00   3  0.0000E+00   4  0.0000E+00   5  0.0000E+00
  6  0.0000E+00   7  0.0000E+00   8  0.0000E+00   9  0.0000E+00

      AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    1.22023056E+03
  1  1.0000E-04   2  0.0000E+00   3  0.0000E+00   4  0.0000E+00   5  0.0000E+00
  6  0.0000E+00   7  0.0000E+00   8  0.0000E+00   9  0.0000E+00

      AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    1.22026107E+03
  1  1.0000E-04   2  1.0000E-04   3  0.0000E+00   4  0.0000E+00   5  0.0000E+00
  6  0.0000E+00   7  0.0000E+00   8  0.0000E+00   9  0.0000E+00

      AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    1.22023821E+03
  1  1.0000E-04   2  0.0000E+00   3  1.0000E-04   4  0.0000E+00   5  0.0000E+00
  6  0.0000E+00   7  0.0000E+00   8  0.0000E+00   9  0.0000E+00

      AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    1.21985896E+03
```

```
 1  1.0000E-04   2  0.0000E+00   3  0.0000E+00   4  1.0000E-04   5  0.0000E+00
 6  0.0000E+00   7  0.0000E+00   8  0.0000E+00   9  0.0000E+00

     AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    1.21985855E+03
 1  1.0000E-04   2  0.0000E+00   3  0.0000E+00   4  1.0000E-04   5  1.0000E-04
 6  0.0000E+00   7  0.0000E+00   8  0.0000E+00   9  0.0000E+00

     AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    1.21952877E+03
 1  1.0000E-04   2  0.0000E+00   3  0.0000E+00   4  1.0000E-04   5  1.0000E-04
 6  1.0000E-04   7  0.0000E+00   8  0.0000E+00   9  0.0000E+00

     AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    1.21952862E+03
 1  1.0000E-04   2  0.0000E+00   3  0.0000E+00   4  1.0000E-04   5  1.0000E-04
 6  1.0000E-04   7  1.0000E-04   8  0.0000E+00   9  0.0000E+00

     AT THE    8 TH ITERATION WE HAVE THE SUM OF SQUARES    1.21952856E+03
 1  1.0000E-04   2  0.0000E+00   3  0.0000E+00   4  1.0000E-04   5  1.0000E-04
 6  1.0000E-04   7  1.0000E-04   8  1.0000E-04   9  0.0000E+00

     AT THE    9 TH ITERATION WE HAVE THE SUM OF SQUARES    1.21945175E+03
 1  1.0000E-04   2  0.0000E+00   3  0.0000E+00   4  1.0000E-04   5  1.0000E-04
 6  1.0000E-04   7  1.0000E-04   8  1.0000E-04   9  1.0000E-04

     AT THE   10 TH ITERATION WE HAVE THE SUM OF SQUARES    1.21347918E+03
 1  1.1575E-04   2 -1.5562E-04   3 -3.9485E-05   4  1.9219E-03   5  1.0209E-04
 6  1.7933E-03   7  1.0073E-04   8  1.0031E-04   9  4.9349E-04

     AT THE   11 TH ITERATION WE HAVE THE SUM OF SQUARES    1.20857820E+03
 1  5.7604E-04   2 -2.8000E-04   3 -5.5554E-04   4  2.9761E-04   5  1.0310E-03
 6  3.2119E-03   7  1.5940E-04   8  5.6559E-04   9  8.6813E-04

     AT THE   12 TH ITERATION WE HAVE THE SUM OF SQUARES    1.20419111E+03
 1  1.7517E-03   2 -4.0933E-04   3 -1.8427E-03   4  1.7341E-03   5  1.9072E-03
 6  4.5182E-03   7  3.6464E-04   8 -3.6442E-03   9  1.2034E-03

     AT THE   13 TH ITERATION WE HAVE THE SUM OF SQUARES    1.20018978E+03
 1  4.9647E-03   2 -5.3990E-04   3 -5.3422E-03   4  4.2170E-04   5  1.3348E-03
 6  5.8647E-03   7  1.0916E-03   8 -1.0101E-02   9  1.5910E-03

     AT THE   14 TH ITERATION WE HAVE THE SUM OF SQUARES    1.19656103E+03
 1  8.7053E-03   2 -6.5937E-04   3 -9.4048E-03   4  1.6713E-03   5  2.0976E-03
 6  6.9625E-03   7  1.8270E-03   8 -2.5618E-02   9  1.9085E-03

     AT THE   15 TH ITERATION WE HAVE THE SUM OF SQUARES    1.19290093E+03
 1  1.6702E-02   2 -7.8966E-04   3 -1.8062E-02   4  5.3932E-04   5  2.8050E-03
 6  8.1461E-03   7  3.5323E-03   8 -5.6536E-02   9  2.2985E-03

     AT THE   16 TH ITERATION WE HAVE THE SUM OF SQUARES    1.18895829E+03
 1  2.9858E-02   2 -9.1157E-04   3 -3.2288E-02   4  1.6316E-03   5  6.0830E-03
 6  9.0741E-03   7  6.1592E-03   8 -1.1985E-01   9  2.6324E-03

     AT THE   17 TH ITERATION WE HAVE THE SUM OF SQUARES    1.18371835E+03
 1  5.7117E-02   2 -1.0621E-03   3 -6.1739E-02   4  6.6639E-04   5  1.1597E-02
 6  1.0112E-02   7  1.1749E-02   8 -2.4612E-01   9  3.0842E-03

     AT THE   18 TH ITERATION WE HAVE THE SUM OF SQUARES    1.17576307E+03
 1  1.0981E-01   2 -1.2302E-03   3 -1.1865E-01   4  1.6444E-03   5  2.3336E-02
 6  1.0904E-02   7  2.2419E-02   8 -4.9950E-01   9  3.5580E-03

     AT THE   19 TH ITERATION WE HAVE THE SUM OF SQUARES    1.17580508E+03
 1  1.0990E-01   2 -1.2331E-03   3 -1.1866E-01   4  1.6767E-03   5  2.3332E-02
 6  1.0908E-02   7  2.2420E-02   8 -4.9948E-01   9  3.5631E-03

     AT THE   20 TH ITERATION WE HAVE THE SUM OF SQUARES    1.17576898E+03
 1  1.0981E-01   2 -1.1307E-03   3 -1.1865E-01   4  1.6454E-03   5  2.3336E-02
 6  1.0913E-02   7  2.2419E-02   8 -4.9950E-01   9  3.5581E-03

     AT THE   21 TH ITERATION WE HAVE THE SUM OF SQUARES    1.17573278E+03
 1  1.0983E-01   2 -1.2301E-03   3 -1.1856E-01   4  1.6164E-03   5  2.3339E-02
 6  1.0901E-02   7  2.2419E-02   8 -4.9952E-01   9  3.5536E-03

     AT THE   22 TH ITERATION WE HAVE THE SUM OF SQUARES    1.15839209E+03
 1  2.4518E-01   2 -1.5171E-03   3 -2.6482E-01   4  8.9861E-04   5  8.1375E-02
 6  1.1834E-02   7  4.7658E-02   8 -9.8754E-01   9  4.3315E-03

     AT THE   23 TH ITERATION WE HAVE THE SUM OF SQUARES    1.15852291E+03
 1  2.4519E-01   2 -1.5109E-03   3 -2.6483E-01   4  8.8627E-04   5  8.1444E-02
 6  1.1766E-02   7  4.7657E-02   8 -9.8753E-01   9  4.3220E-03

     AT THE   24 TH ITERATION WE HAVE THE SUM OF SQUARES    1.12429809E+03
 1  5.3085E-01   2 -1.9804E-03   3 -5.7319E-01   4  1.9224E-03   5  3.5639E-01
 6  1.2271E-02   7  9.3910E-02   8 -1.9219E+00   9  5.3987E-03

     AT THE   25 TH ITERATION WE HAVE THE SUM OF SQUARES    1.12430368E+03
 1  5.3084E-01   2 -1.9806E-03   3 -5.7319E-01   4  1.9278E-03   5  3.5639E-01
 6  1.2272E-02   7  9.4010E-02   8 -1.9219E+00   9  5.3997E-03

     AT THE   26 TH ITERATION WE HAVE THE SUM OF SQUARES    1.05801748E+03
 1  1.1108E+00   2 -2.8497E-03   3 -1.1990E+00   4  1.6568E-03   5  1.0413E+00
 6  1.2349E-02   7  1.7987E-01   8 -3.7400E+00   9  7.2585E-03

     AT THE   27 TH ITERATION WE HAVE THE SUM OF SQUARES    1.05799598E+03
 1  1.1108E+00   2 -2.8479E-03   3 -1.1990E+00   4  1.6562E-03   5  1.0413E+00
 6  1.2329E-02   7  1.7987E-01   8 -3.7401E+00   9  7.3562E-03

     AT THE   28 TH ITERATION WE HAVE THE SUM OF SQUARES    9.32316440E+02
 1  2.2754E+00   2 -4.5180E-03   3 -2.4557E+00   4  3.1330E-03   5  2.5155E+00
 6  1.1608E-02   7  3.4709E-01   8 -7.3322E+00   9  1.0723E-02

     AT THE   29 TH ITERATION WE HAVE THE SUM OF SQUARES    9.32175599E+02
 1  2.2754E+00   2 -4.5239E-03   3 -2.4557E+00   4  3.0908E-03   5  2.5156E+00
 6  1.1674E-02   7  3.4709E-01   8 -7.3322E+00   9  1.0740E-02

     AT THE   30 TH ITERATION WE HAVE THE SUM OF SQUARES    9.32266542E+02
 1  2.2754E+00   2 -4.5260E-03   3 -2.4557E+00   4  3.1696E-03   5  2.5156E+00
 6  1.1696E-02   7  3.4708E-01   8 -7.3322E+00   9  1.0745E-02

*** ERROR RETURN FROM VA05A BECAUSE THERE HAVE BEEN   30 CALLS OF CALFUN

    THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED   30 iterations
 1  2.2754E+00   2 -4.5239E-03   3 -2.4557E+00   4  3.0908E-03   5  2.5156E+00
 6  1.1674E-02   7  3.4709E-01   8 -7.3322E+00   9  1.0740E-02

 1  2.7586E-01   2  2.7586E-01   3 -2.3479E-02   4 -2.9092E-01   5 -1.4825E-01
 6 -2.4894E-01   7  2.0604E+01   8  1.1427E-01   9  1.1427E-01  10 -2.1551E-01
11 -1.4793E-01  12  6.1401E-02  13 -4.3625E-02  14 -7.7890E-01  15 -8.0449E-02
```

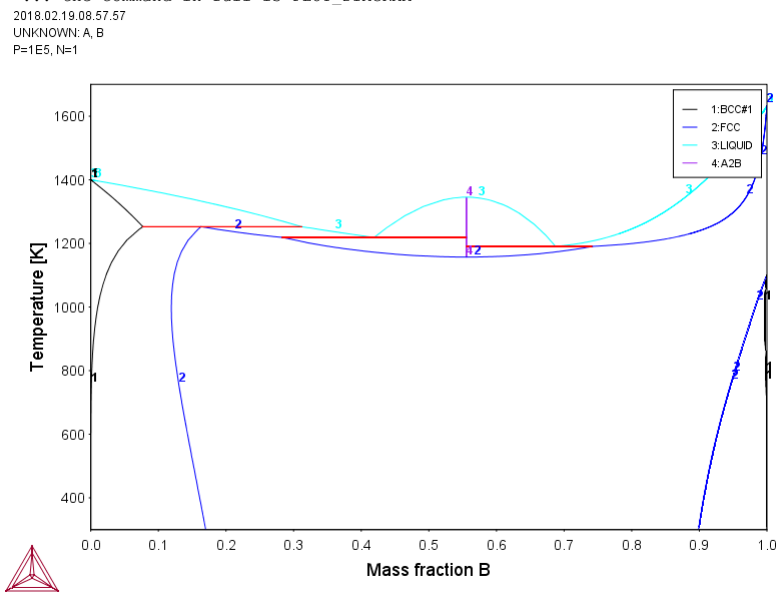
```
 16  4.8856E-01  17  4.8856E-01  18 -7.3181E-01  19  1.4636E+00  20 -7.3181E-01
 21  1.4636E+00  22 -4.1620E-01  23 -1.1022E-02  24 -5.4162E-01  25 -2.8760E-02
 26 -7.6572E-01  27 -7.3156E-02  28 -1.2544E-01  29 -1.0373E-01  30 -4.2177E-03
 31  2.5902E-03  32  6.6372E-02  33  1.4719E-01  34  2.0341E-01  35  1.9322E-01
 36  7.6393E-02  37  1.5206E-01  38  3.2168E-02  39  3.4860E+00  40  6.2142E+00
 41  8.1446E+00  42  9.2993E+00  43  9.6801E+00  44  9.2873E+00  45  8.1186E+00
 46  6.1762E+00  47  3.4580E+00

              THE SUM OF SQUARES IS   9.32175599E+02
PARROT: cont 30
   ... the command in full is CONTINUE_OPTIMIZATION
 Alternate calculation is on
 Use      47 experiments, maximum is        2000
 Use    1082 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A
    Optimization continuing with same Jacobian


      AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    6.42378376E+02
  1  5.3285E+00   2 -8.7738E-03   3 -5.7409E+00   4  4.7675E-03   5  5.1386E+00
  6  9.8927E-03   7  8.7846E-01   8 -1.4032E+01   9  1.6957E-02

      AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    3.93287004E+02
  1  8.5798E+00   2 -1.3317E-02   3 -9.2391E+00   4  7.4937E-03   5  8.0040E+00
  6  7.9956E-03   7  1.4404E+00   8 -2.1386E+01   9  2.3783E-02

      AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    2.09581105E+02
  1  1.1739E+01   2 -1.7636E-02   3 -1.2638E+01   4  9.3818E-03   5  1.0889E+01
  6  5.4398E-03   7  1.9808E+00   8 -2.8820E+01   9  3.0390E-02

      AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    1.80918964E+01
  1  1.7814E+01   2 -2.5900E-02   3 -1.9174E+01   4  1.3734E-02   5  1.6703E+01
  6 -6.1178E-06   7  3.0058E+00   8 -4.3892E+01   9  4.3587E-02

      AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    9.80059808E-01
  1  2.0269E+01   2 -2.9190E-02   3 -2.1813E+01   4  1.5556E-02   5  1.9856E+01
  6 -3.2628E-03   7  3.3757E+00   8 -5.2038E+01   9  5.0439E-02

     THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED    4 iterations
  1  2.0269E+01   2 -2.9190E-02   3 -2.1813E+01   4  1.5556E-02   5  1.9856E+01
  6 -3.2628E-03   7  3.3757E+00   8 -5.2038E+01   9  5.0439E-02

  1 -1.6298E-03   2 -1.6298E-03   3  1.8275E-04   4  1.5454E-01   5  1.3483E-01
  6 -1.3372E-01   7  5.3414E-03   8 -1.9207E-03   9 -1.9207E-03  10  5.9903E-02
 11 -5.3043E-03  12  1.0919E-01  13 -3.1490E-03  14 -3.7871E-01  15 -1.5089E-02
 16  2.6188E-02  17  2.6188E-02  18 -1.0466E-01  19  6.6482E-02  20 -1.0466E-01
 21  6.6482E-02  22  4.7595E-01  23  4.3175E-03  24  1.7990E-01  25 -3.8166E-04
 26 -3.4079E-01  27 -1.0881E-02  28  7.4581E-02  29 -2.7851E-03  30  2.1227E-03
 31  2.5569E-02  32  1.1253E-01  33  2.1861E-01  34  2.9732E-01  35  3.0190E-01
 36  1.8750E-01  37  2.4843E-01  38  9.3003E-02  39  1.7059E-03  40  1.9922E-02
 41  1.4647E-02  42  7.8823E-03  43  1.6274E-03  44 -4.1177E-03  45 -1.1353E-02
 46 -1.8078E-02  47 -2.6294E-02

              THE SUM OF SQUARES IS   9.80059808E-01
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ==================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:57:54



 *** OPTIMIZATION ERROR. TOO MANY ITERATIONS ***
     NUMBER OF ITERATIONS:   5


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =  30   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.02691580E+04    0.00000000E+00    1.00000000E+03    1.60588759E+00
 V2     -2.91902507E+01    0.00000000E+00    1.00000000E+03    1.00991508E-02
 V11    -2.18127452E+04    0.00000000E+00    1.00000000E+03    8.65821611E-01
 V12     1.55559574E+01    0.00000000E+00    1.00000000E+03    2.63407899E-03
 V15     1.98562586E+04    0.00000000E+00    1.00000000E+03    1.43531737E+01
 V16    -3.26279764E+00    0.00000000E+00    1.00000000E+03    1.71197976E-02
 V17     3.37569826E+03    0.00000000E+00    1.00000000E+03    4.53503020E+00
 V19    -5.20381305E+04    0.00000000E+00    1.00000000E+03    3.15147968E+01
 V20     5.04393870E+01    0.00000000E+00    1.00000000E+03    2.47939971E-02

 NUMBER OF OPTIMIZING VARIABLES :   9
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   1.22023362E+03 TO   9.80059808E-01
 DEGREES OF FREEDOM   38.  REDUCED SUM OF SQUARES   2.57910476E-02

 Number of alternate equilibria                    10


$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
   1 Alternate equilibrium calc                                        0.15
   2 Alternate equilibrium calc                                        0.19
2 HTR=3727                      3730.      5.00E+02   2.671      5.3414E-03
   3 Alternate equilibrium calc                                        0.06
   4 Alternate equilibrium calc                                        0.39
   5 Alternate equilibrium calc                                        0.13
```

```
   6 Alternate equilibrium calc                                    0.12
  20 Alternate equilibrium calc                                    0.48
  21 Alternate equilibrium calc                                    0.18
  22 Alternate equilibrium calc                                    0.34
  23 Alternate equilibrium calc                                    0.07
100 ACR(B)=0.94                0.9401      2.84E-02  6.0229E-05  2.1227E-03
101 ACR(B)=0.84                0.8407      2.80E-02  7.1694E-04  2.5569E-02
102 ACR(B)=0.74                0.7431      2.79E-02  3.1371E-03  0.1125
103 ACR(B)=0.64                0.6461      2.79E-02  6.0969E-03  0.2186
104 ACR(B)=0.54                0.5483      2.81E-02  8.3481E-03  0.2973
105 ACR(B)=0.44                0.4486      2.85E-02  8.5911E-03  0.3019
106 ACR(B)=0.34                0.3454      2.90E-02  5.4464E-03  0.1875
107 ACR(B)=0.23                0.2374      2.99E-02  7.4229E-03  0.2484
108 ACR(B)=0.12                0.1229      3.10E-02  2.8826E-03  9.3003E-02
110 HMR(LIQUID)=-1964          -1963.      5.00E+02  0.8529      1.7059E-03
111 HMR(LIQUID)=-3500          -3490.      5.00E+02   9.961      1.9922E-02
112 HMR(LIQUID)=-4588          -4581.      5.00E+02   7.324      1.4647E-02
113 HMR(LIQUID)=-5239          -5235.      5.00E+02   3.941      7.8823E-03
114 HMR(LIQUID)=-5454          -5453.      5.00E+02  0.8137      1.6274E-03
115 HMR(LIQUID)=-5233          -5235.      5.00E+02  -2.059     -4.1177E-03
116 HMR(LIQUID)=-4575          -4581.      5.00E+02  -5.676     -1.1353E-02
117 HMR(LIQUID)=-3481          -3490.      5.00E+02  -9.039     -1.8078E-02
118 HMR(LIQUID)=-1950          -1963.      5.00E+02  -13.15     -2.6294E-02


PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ The liquid data fits reasonably. Simplify its parameters.
PARROT: l-p-d liq
   ... the command in full is LIST_PHASE_DATA


 LIQUID
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
      G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
      L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
      L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T
PARROT: s-f-v 11-14
   ... the command in full is SET_FIX_VARIABLE
PARROT: @@ Rescale the start values of the parameters to current values
PARROT: resc
   ... the command in full is RESCALE_VARIABLES
PARROT: l-a-v
   ... the command in full is LIST_ALL_VARIABLES
OUTPUT TO SCREEN OR FILE /SCREEN/:

 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.02691580E+04    2.02691580E+04    2.02691580E+04    0.00000000E+00
 V2     -2.91902507E+01   -2.91902507E+01   -2.91902507E+01    0.00000000E+00
 V11    -2.18127452E+04
 V12     1.55559574E+01
 V15     1.98562586E+04    1.98562586E+04    1.98562586E+04    0.00000000E+00
 V16    -3.26279764E+00   -3.26279764E+00   -3.26279764E+00    0.00000000E+00
 V17     3.37569826E+03    3.37569826E+03    3.37569826E+03    0.00000000E+00
 V19    -5.20381305E+04   -5.20381305E+04   -5.20381305E+04    0.00000000E+00
 V20     5.04393870E+01    5.04393870E+01    5.04393870E+01    0.00000000E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
PARROT:Hit RETURN to continue
PARROT: mac tcex36cpd
   ... the command in full is MACRO_FILE_OPEN
PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
```

```
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26

 Phase region boundary   1 at:   6.642E-02  9.959E+02
    BCC#1
  ** FCC
 Calculated..                     21  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   8.956E-02  3.000E+02
    BCC#1
  ** FCC
 Calculated.                      29  equilibria

 Phase region boundary   3 at:   1.213E-01  1.253E+03
  ** LIQUID
    BCC#1
  ** FCC

 Phase region boundary   4 at:   2.038E-01  1.253E+03
  ** LIQUID
    BCC#1
 Calculated                      26  equilibria

 Phase region boundary   5 at:   2.413E-01  1.253E+03
  ** LIQUID
    FCC
 Calculated.                       6  equilibria

 Phase region boundary   6 at:   3.546E-01  1.219E+03
  ** LIQUID
  ** A2B
    FCC

 Phase region boundary   7 at:   4.342E-01  1.219E+03
  ** A2B
    FCC
 Calculated.                      24  equilibria

 Phase region boundary   8 at:   6.572E-01  1.191E+03
  ** LIQUID
  ** A2B
    FCC

 Phase region boundary   9 at:   7.154E-01  1.191E+03
  ** LIQUID
    FCC
 Calculated                      41  equilibria

 Phase region boundary  10 at:   6.257E-01  1.191E+03
  ** LIQUID
    A2B
 Calculated.                      23  equilibria
 Terminating at known equilibrium

 Phase region boundary  11 at:   6.642E-02  9.959E+02
    BCC#1
  ** FCC
 Calculated.                       9  equilibria
 Terminating at known equilibrium

 Phase region boundary  12 at:   4.559E-01  1.196E+03
  ** A2B
    FCC
 Calculated.                       3  equilibria
 Terminating at known equilibrium

 Phase region boundary  13 at:   4.559E-01  1.196E+03
  ** A2B
    FCC
 Calculated.                      21  equilibria
 Terminating at known equilibrium

 Phase region boundary  14 at:   6.122E-01  1.168E+03
  ** A2B
    FCC
```

```
Calculated.                    16  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   6.122E-01  1.168E+03
 ** A2B
    FCC
Calculated.                     9  equilibria
Terminating at known equilibrium

Phase region boundary  16 at:   9.533E-01  3.100E+02
    BCC#1
 ** FCC
Calculated..                    2  equilibria
Terminating at axis limit.

Phase region boundary  17 at:   9.530E-01  3.000E+02
    BCC#1
 ** FCC
Calculated                     31  equilibria

Phase region boundary  18 at:   9.533E-01  3.100E+02
    BCC#1
 ** FCC
Calculated                     29  equilibria

Phase region boundary  19 at:   9.533E-01  3.100E+02
    BCC#1
 ** FCC
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   9.533E-01  3.100E+02
    BCC#1
 ** FCC
Calculated                     29  equilibria

Phase region boundary  21 at:   6.769E-02  7.700E+02
    BCC#1
 ** FCC
Calculated..                   15  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   6.769E-02  7.700E+02
    BCC#1
 ** FCC
Calculated.                    15  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   9.745E-01  7.700E+02
    BCC#1
 ** FCC
Calculated..                   15  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:   9.745E-01  7.700E+02
    BCC#1
 ** FCC
Calculated                     18  equilibria

Phase region boundary  25 at:   1.086E-01  1.230E+03
    BCC#1
 ** FCC
Calculated..                   28  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  26 at:   1.086E-01  1.230E+03
    BCC#1
 ** FCC
Calculated.                     2  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   8.359E-01  1.230E+03
 ** LIQUID
    FCC
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   8.359E-01  1.230E+03
 ** LIQUID
    FCC
Calculated                     37  equilibria

Phase region boundary  29 at:   6.124E-03  1.396E+03
    LIQUID
 ** BCC#1
Calculated                     11  equilibria

Phase region boundary  30 at:   6.124E-03  1.396E+03
    LIQUID
 ** BCC#1
Calculated.                     9  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   2.658E-01  1.244E+03
    LIQUID
 ** FCC
Calculated.                     2  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:   2.658E-01  1.244E+03
    LIQUID
 ** FCC
Calculated.                     5  equilibria
Terminating at known equilibrium

Phase region boundary  33 at:   6.122E-01  1.246E+03
    LIQUID
 ** A2B
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  34 at:   6.122E-01  1.246E+03
```

```
    LIQUID
  ** A2B
 Calculated.                      4  equilibria
 Terminating at known equilibrium

 Phase region boundary  35 at:   9.944E-01  1.601E+03
    LIQUID
  ** FCC
 Calculated.                     33  equilibria
 Terminating at known equilibrium

 Phase region boundary  36 at:   9.944E-01  1.601E+03
    LIQUID
  ** FCC
 Calculated                     12  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36.POLY3
 CPU time for mapping                    1  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:Hit RETURN to continue
POST: ba
   ... the command in full is BACK
POLY_3: ba
   ... the command in full is BACK

 PARROT  VERSION 5.3

  Global minimization used as test only
PARROT: @@ This does not look very good, optimize more ...
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Alternate calculation is on
 Use      47 experiments, maximum is        2000
 Use     824 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


      AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    9.80059808E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    9.80052441E-01
  1  1.0001E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    9.80052412E-01
  1  1.0001E+00   2  1.0001E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    9.79978643E-01
  1  1.0001E+00   2  1.0001E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    9.79978524E-01
  1  1.0001E+00   2  1.0001E+00   3  1.0001E+00   4  1.0001E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    9.79978774E-01
  1  1.0001E+00   2  1.0001E+00   3  1.0001E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    9.80052734E-01
  1  1.0001E+00   2  1.0001E+00   3  1.0001E+00   4  1.0001E+00   5  1.0000E+00
  6  1.0001E+00   7  1.0000E+00

      AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    9.79979431E-01
  1  1.0001E+00   2  1.0001E+00   3  1.0001E+00   4  1.0001E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0001E+00
```

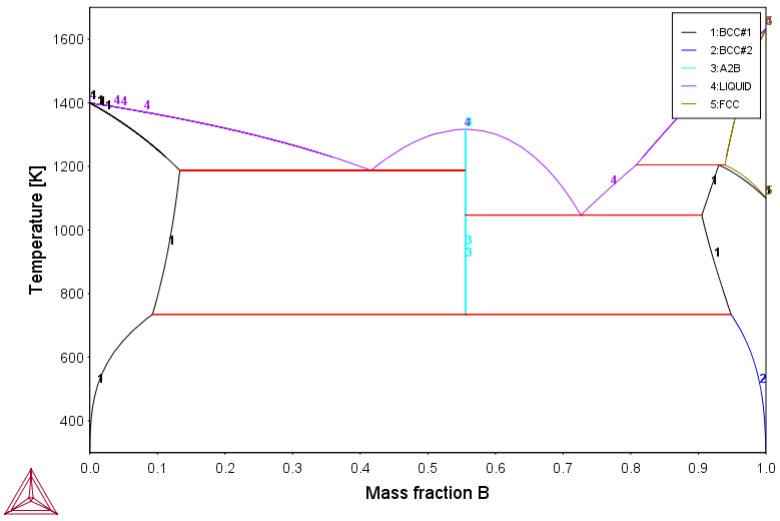
```
     AT THE    8 TH ITERATION WE HAVE THE SUM OF SQUARES    9.74569411E-01
  1  1.0007E+00   2  1.0001E+00   3  1.0074E+00   4  1.0001E+00   5  9.9998E-01
  6  9.9266E-01   7  1.0000E+00

     AT THE    9 TH ITERATION WE HAVE THE SUM OF SQUARES    9.68323931E-01
  1  1.0001E+00   2  9.9993E-01   3  1.0086E+00   4  1.0048E+00   5  9.9962E-01
  6  9.8903E-01   7  9.9159E-01

     AT THE   10 TH ITERATION WE HAVE THE SUM OF SQUARES    9.58298637E-01
  1  1.0012E+00   2  9.9951E-01   3  1.0105E+00   4  1.0150E+00   5  9.9882E-01
  6  9.7286E-01   7  9.8384E-01

     AT THE   11 TH ITERATION WE HAVE THE SUM OF SQUARES    9.36476084E-01
  1  9.9970E-01   2  9.9934E-01   3  1.0140E+00   4  1.0400E+00   5  9.9747E-01
  6  9.4967E-01   7  9.6043E-01

     AT THE   12 TH ITERATION WE HAVE THE SUM OF SQUARES    8.96558647E-01
  1  1.0019E+00   2  9.9883E-01   3  1.0209E+00   4  1.0903E+00   5  9.9477E-01
  6  8.9661E-01   7  9.2172E-01

     AT THE   13 TH ITERATION WE HAVE THE SUM OF SQUARES    8.20183058E-01
  1  9.9941E-01   2  9.9846E-01   3  1.0352E+00   4  1.1942E+00   5  9.8966E-01
  6  7.9747E-01   7  8.3959E-01

     AT THE   14 TH ITERATION WE HAVE THE SUM OF SQUARES    6.87462037E-01
  1  1.0018E+00   2  9.9752E-01   3  1.0636E+00   4  1.4027E+00   5  9.7946E-01
  6  5.9608E-01   7  6.7987E-01

     AT THE   15 TH ITERATION WE HAVE THE SUM OF SQUARES    6.87515442E-01
  1  1.0019E+00   2  9.9752E-01   3  1.0636E+00   4  1.4027E+00   5  9.7946E-01
  6  5.9609E-01   7  6.7985E-01

     AT THE   16 TH ITERATION WE HAVE THE SUM OF SQUARES    6.87461450E-01
  1  1.0018E+00   2  9.9762E-01   3  1.0636E+00   4  1.4027E+00   5  9.7946E-01
  6  5.9608E-01   7  6.7987E-01

     AT THE   17 TH ITERATION WE HAVE THE SUM OF SQUARES    4.93891252E-01
  1  9.9983E-01   2  9.9617E-01   3  1.1210E+00   4  1.8222E+00   5  9.5929E-01
  6  1.9649E-01   7  3.5984E-01

     AT THE   18 TH ITERATION WE HAVE THE SUM OF SQUARES    3.83969089E-01
  1  1.0003E+00   2  9.9394E-01   3  1.2080E+00   4  2.4586E+00   5  9.2882E-01
  6 -4.0863E-01   7 -1.2364E-01

    THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED   18 iterations
  1  1.0003E+00   2  9.9394E-01   3  1.2080E+00   4  2.4586E+00   5  9.2882E-01
  6 -4.0863E-01   7 -1.2364E-01

  1  5.6826E-03   2  5.6826E-03   3 -5.2705E-04   4 -1.0121E-03   5  1.2997E-01
  6 -1.3615E-01   7  9.2250E-04   8  5.4224E-03   9  5.4224E-03  10  5.3339E-04
 11 -6.9115E-03  12  2.1376E-03  13 -5.6501E-03  14  2.0876E-03  15 -5.3921E-03
 16  9.5282E-03  17  9.5282E-03  18  2.1203E-04  19 -3.0973E-03  20  2.1203E-04
 21 -3.0973E-03  22 -2.1113E-03  23 -3.4457E-04  24  3.5839E-03  25 -3.0619E-03
 26 -3.2846E-03  27 -2.5884E-03  28 -6.7136E-04  29 -4.9774E-03  30  2.1227E-03
 31  2.5569E-02  32  1.1253E-01  33  2.1861E-01  34  2.9732E-01  35  3.0190E-01
 36  1.8750E-01  37  2.4843E-01  38  9.3003E-02  39  1.7059E-03  40  1.9922E-02
 41  1.4647E-02  42  7.8823E-03  43  1.6274E-03  44 -4.1177E-03  45 -1.1353E-02
 46 -1.8078E-02  47 -2.6294E-02

              THE SUM OF SQUARES IS   3.83969089E-01
PARROT: resc
   ... the command in full is RESCALE_VARIABLES
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Alternate calculation is on
 Use      47 experiments, maximum is        2000
 Use     824 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


     AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    3.83969089E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    3.83970964E-01
  1  1.0001E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    3.83969177E-01
  1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    3.83969713E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    3.83969137E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    3.83969094E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    3.83969184E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0001E+00   7  1.0000E+00

     AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    3.83969102E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0001E+00

    THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED    7 iterations
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

  1  5.6826E-03   2  5.6826E-03   3 -5.2705E-04   4 -1.0121E-03   5  1.2997E-01
  6 -1.3615E-01   7  9.2250E-04   8  5.4224E-03   9  5.4224E-03  10  5.3339E-04
 11 -6.9115E-03  12  2.1376E-03  13 -5.6501E-03  14  2.0876E-03  15 -5.3921E-03
 16  9.5282E-03  17  9.5282E-03  18  2.1203E-04  19 -3.0973E-03  20  2.1203E-04
 21 -3.0973E-03  22 -2.1113E-03  23 -3.4457E-04  24  3.5839E-03  25 -3.0619E-03
 26 -3.2846E-03  27 -2.5884E-03  28 -6.7136E-04  29 -4.9774E-03  30  2.1227E-03
 31  2.5569E-02  32  1.1253E-01  33  2.1861E-01  34  2.9732E-01  35  3.0190E-01
 36  1.8750E-01  37  2.4843E-01  38  9.3003E-02  39  1.7059E-03  40  1.9922E-02
 41  1.4647E-02  42  7.8823E-03  43  1.6274E-03  44 -4.1177E-03  45 -1.1353E-02
```

```
 46 -1.8078E-02  47 -2.6294E-02

               THE SUM OF SQUARES IS   3.83969089E-01
PARROT: @@ No change in the parameters, check the diagram again
PARROT: mac tcex36cpd
   ... the command in full is MACRO_FILE_OPEN
PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   7.140E-01  3.100E+02
    BCC#1
  ** BCC#2
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   7.141E-01  3.000E+02
    BCC#1
  ** BCC#2
 Calculated.                      14  equilibria

 Phase region boundary   3 at:   6.802E-01  7.347E+02
  ** A2B
    BCC#1
```

```
 ** BCC#2

Phase region boundary   4 at:   3.640E-01  7.347E+02
 ** A2B
    BCC#1
Calculated.                      14  equilibria

Phase region boundary   5 at:   3.781E-01  1.187E+03
 ** LIQUID
 ** A2B
    BCC#1

Phase region boundary   6 at:   2.888E-01  1.187E+03
 ** LIQUID
    BCC#1
Calculated                      27  equilibria

Phase region boundary   7 at:   4.898E-01  1.187E+03
 ** LIQUID
    A2B
Calculated.                      26  equilibria

Phase region boundary   8 at:   6.479E-01  1.047E+03
 ** LIQUID
    A2B
 ** BCC#1

Phase region boundary   9 at:   7.629E-01  1.047E+03
    A2B
 ** BCC#1
Calculated.                      10  equilibria
Terminating at known equilibrium

Phase region boundary  10 at:   8.250E-01  1.047E+03
    LIQUID
 ** BCC#1
Calculated.                       9  equilibria

Phase region boundary  11 at:   8.738E-01  1.205E+03
    LIQUID
 ** BCC#1
 ** FCC

Phase region boundary  12 at:   8.791E-01  1.205E+03
    LIQUID
 ** FCC
Calculated                      37  equilibria

Phase region boundary  13 at:   9.347E-01  1.205E+03
    BCC#1
 ** FCC
Calculated                      26  equilibria

Phase region boundary  14 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      14  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      14  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      14  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      14  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                      14  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
```

```
 Terminating at axis limit.

 Phase region boundary  24 at:   7.140E-01  3.100E+02
  ** BCC#1
     BCC#2
 Calculated.                      14  equilibria
 Terminating at known equilibrium

 Phase region boundary  25 at:   3.657E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated                     10  equilibria

 Phase region boundary  26 at:   3.657E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                       3  equilibria
 Terminating at known equilibrium

 Phase region boundary  27 at:   3.657E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                      13  equilibria
 Terminating at known equilibrium

 Phase region boundary  28 at:   7.900E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated                     10  equilibria

 Phase region boundary  29 at:   7.900E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                       3  equilibria
 Terminating at known equilibrium

 Phase region boundary  30 at:   7.900E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                       9  equilibria
 Terminating at known equilibrium

 Phase region boundary  31 at:   2.459E-01  1.230E+03
  ** LIQUID
     BCC#1
 Calculated.                       4  equilibria
 Terminating at known equilibrium

 Phase region boundary  32 at:   2.459E-01  1.230E+03
  ** LIQUID
     BCC#1
 Calculated                     26  equilibria

 Phase region boundary  33 at:   8.847E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated.                       2  equilibria
 Terminating at known equilibrium

 Phase region boundary  34 at:   8.847E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated                     29  equilibria

 Phase region boundary  35 at:   6.422E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated                       9  equilibria

 Phase region boundary  36 at:   6.422E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated.                      13  equilibria
 Terminating at known equilibrium

 Phase region boundary  37 at:   2.299E-01  1.244E+03
     LIQUID
  ** BCC#1
 Calculated                     19  equilibria

 Phase region boundary  38 at:   2.299E-01  1.244E+03
     LIQUID
  ** BCC#1
 Calculated.                       4  equilibria
 Terminating at known equilibrium

 Phase region boundary  39 at:   6.122E-01  1.219E+03
     LIQUID
  ** A2B
 Calculated.                      12  equilibria
 Terminating at known equilibrium

 Phase region boundary  40 at:   6.122E-01  1.219E+03
     LIQUID
  ** A2B
 Calculated.                       7  equilibria
 Terminating at known equilibrium

 Phase region boundary  41 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated.                      20  equilibria
 Terminating at known equilibrium

 Phase region boundary  42 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated                     13  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36.POLY3
 CPU time for mapping                    1  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2
```

```
 Setting automatic diagram axes

POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:Hit RETURN to continue
POST: ba
   ... the command in full is BACK
POLY_3: ba
   ... the command in full is BACK

 PARROT  VERSION 5.3

  Global minimization used as test only
PARROT: @@ Turn off alternate mode and try to calculate all equilibria
PARROT: s-alt Y
   ... the command in full is SET_ALTERNATE_MODE
 Alternate calculation is on
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: c-a
   ... the command in full is COMPUTE_ALL_EQUILIBRIA
 Eq  Lab  Iter Weight Temp   Exp  Fix phases or comments
   1 AINV   3   1.    1187.5      LIQUID A2B BCC
   2 AINV   2   1.    1316.7      LIQUID A2B
   3 AINV   3   1.    1047.0      LIQUID A2B BCC
   4 AINV   3   1.    1204.7      LIQUID BCC FCC
   5 AINV   4   1.     734.7      A2B BCC BCC#2
   6 AINV   3   1.     726.0      BCC BCC#2
  10 ALF  < unused >  1594.0      LIQUID FCC
  11 ALF  < unused >  1548.0      LIQUID FCC
  12 ALF  < unused >  1499.0      LIQUID FCC
  13 ALF  < unused >  1438.0      LIQUID FCC
  20 ATIE   3   1.    1413.0      LIQUID FCC
  21 ATIE   3   1.    1337.0      LIQUID FCC
  22 ATIE   3   1.    1213.0      LIQUID FCC
  23 ATIE   3   1.    1100.0      LIQUID BCC
 100 AA     2   1.    1573.0      LIQUID
 101 AA     2   1.    1573.0      LIQUID
 102 AA     2   1.    1573.0      LIQUID
 103 AA     2   1.    1573.0      LIQUID
 104 AA     2   1.    1573.0      LIQUID
 105 AA     2   1.    1573.0      LIQUID
 106 AA     2   1.    1573.0      LIQUID
 107 AA     2   1.    1573.0      LIQUID
 108 AA     2   1.    1573.0      LIQUID
 110 AH     2   1.    1773.0      LIQUID
 111 AH     2   1.    1773.0      LIQUID
 112 AH     2   1.    1773.0      LIQUID
 113 AH     2   1.    1773.0      LIQUID
 114 AH     2   1.    1773.0      LIQUID
 115 AH     2   1.    1773.0      LIQUID
 116 AH     2   1.    1773.0      LIQUID
 117 AH     2   1.    1773.0      LIQUID
 118 AH     2   1.    1773.0      LIQUID
ED_EXP: @@ Remove the equilibria with just liquid as we do not optimize
ED_EXP: @@ any liquid parameters and restore those with label ALF
ED_EXP: s-we 0 100-118
   ... the command in full is SET_WEIGHT
ED_EXP: s-we 1 alf
   ... the command in full is SET_WEIGHT
 Changed weight on                    4  equilibria.
ED_EXP: s-e 1
   ... the command in full is SELECT_EQUILIBRIUM
 Equilibrium number                    1 , label AINV
ED_EXP: c-a
   ... the command in full is COMPUTE_ALL_EQUILIBRIA
 Eq  Lab  Iter Weight Temp   Exp  Fix phases or comments
   1 AINV   2   1.    1187.5      LIQUID A2B BCC
   2 AINV   2   1.    1316.7      LIQUID A2B
   3 AINV   2   1.    1047.0      LIQUID A2B BCC
   4 AINV   2   1.    1204.7      LIQUID BCC FCC
   5 AINV   2   1.     734.7      A2B BCC BCC#2
   6 AINV   2   1.     726.0      BCC BCC#2
  10 ALF    6   1.    1594.0      LIQUID FCC
```

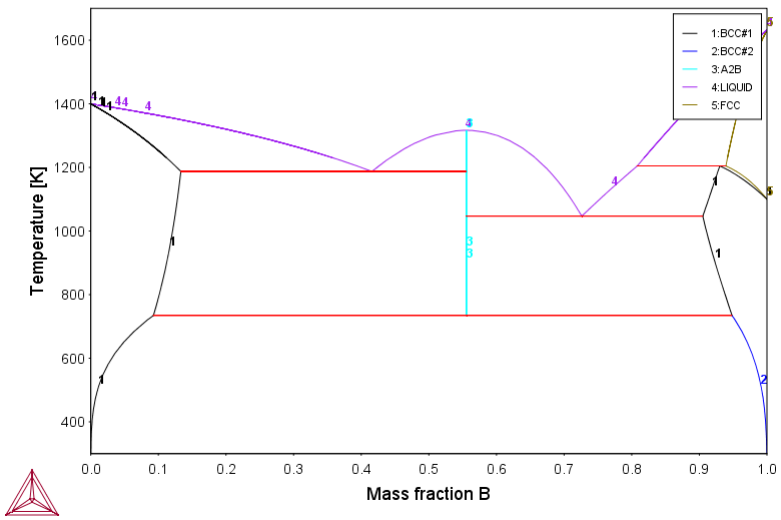
```
  11 ALF    6   1.    1548.0      LIQUID FCC
  12 ALF    7   1.    1499.0      LIQUID FCC
  13 ALF    7   1.    1438.0      LIQUID FCC
  20 ATIE   2   1.    1413.0      LIQUID FCC
  21 ATIE   2   1.    1337.0      LIQUID FCC
  22 ATIE   2   1.    1213.0      LIQUID FCC
  23 ATIE   2   1.    1100.0      LIQUID BCC
 100 AA   < unused >  1573.0      LIQUID
 101 AA   < unused >  1573.0      LIQUID
 102 AA   < unused >  1573.0      LIQUID
 103 AA   < unused >  1573.0      LIQUID
 104 AA   < unused >  1573.0      LIQUID
 105 AA   < unused >  1573.0      LIQUID
 106 AA   < unused >  1573.0      LIQUID
 107 AA   < unused >  1573.0      LIQUID
 108 AA   < unused >  1573.0      LIQUID
 110 AH   < unused >  1773.0      LIQUID
 111 AH   < unused >  1773.0      LIQUID
 112 AH   < unused >  1773.0      LIQUID
 113 AH   < unused >  1773.0      LIQUID
 114 AH   < unused >  1773.0      LIQUID
 115 AH   < unused >  1773.0      LIQUID
 116 AH   < unused >  1773.0      LIQUID
 117 AH   < unused >  1773.0      LIQUID
 118 AH   < unused >  1773.0      LIQUID
ED_EXP: save
   ... the command in full is SAVE_WORKSPACES
ED_EXP: @@ Save changes
ED_EXP: ba
   ... the command in full is BACK
PARROT: opt 0
   ... the command in full is OPTIMIZE_VARIABLES
 Use      29 experiments, maximum is        2000
 Use     554 real workspace, maximum is    50000
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:57:59



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:   0


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =   0   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.02757864E+04    2.02757864E+04    2.02757864E+04    7.39333291E-02
 V2     -2.90134087E+01   -2.90134087E+01   -2.90134087E+01    3.44753303E-01
 V11    -2.18127452E+04
 V12     1.55559574E+01
 V15     2.39869481E+04    2.39869481E+04    2.39869481E+04    6.19220775E-01
 V16    -8.02178593E+00   -8.02178593E+00   -8.02178593E+00    2.18789669E+00
 V17     3.13540528E+03    3.13540528E+03    3.13540528E+03    1.44882542E+00
 V19     2.12643552E+04    2.12643552E+04    2.12643552E+04    4.78622316E+00
 V20    -6.23643257E+00   -6.23643257E+00   -6.23643257E+00    1.26469094E+01

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   3.83969089E-01 TO   7.41792054E+00
 DEGREES OF FREEDOM   22.  REDUCED SUM OF SQUARES   3.37178207E-01



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1187.       10.      -5.532     -0.5532
1 W(LIQUID,B)=0.408              0.4157      2.00E-02  7.7215E-03  0.3861
1 W(BCC#1,B)=0.13                0.1332      2.00E-02  3.2119E-03  0.1606
2 T=1341                          1317.       10.      -24.32      -2.432
2 HTR=3727                        3727.      5.00E+02  0.4611      9.2229E-04
3 T=1049                          1047.       10.      -1.990     -0.1990
3 W(LIQUID,A)=0.27               0.2739      2.00E-02  3.9062E-03  0.1953
3 W(BCC#1,A)=9.3E-2              9.4971E-02  2.00E-02  1.9713E-03  9.8563E-02
4 T=1203                          1205.       10.       1.671      0.1671
4 W(LIQUID,A)=0.19               0.1919      2.00E-02  1.8666E-03  9.3330E-02
4 W(BCC#1,A)=6.9E-2              6.9780E-02  2.00E-02  7.8014E-04  3.9007E-02
4 W(FCC,A)=6E-2                  6.0794E-02  2.00E-02  7.9445E-04  3.9723E-02
5 T=726                           734.7       10.       8.703      0.8703
5 X(BCC#1,B)=3.7E-2              3.9289E-02  2.00E-02  2.2886E-03  0.1144
5 X(BCC#2,A)=0.114               0.1200      2.00E-02  6.0001E-03  0.3000
6 X(BCC#1,B)=3.7E-2              3.6833E-02  2.00E-02 -1.6665E-04 -8.3327E-03
6 X(BCC#2,A)=0.114               0.1140      2.00E-02 -1.6828E-05 -8.4142E-04
10 W(LIQUID,A)=2E-2              1.9506E-02  2.00E-02 -4.9427E-04 -2.4713E-02
11 W(LIQUID,A)=4.2E-2            4.1827E-02  2.00E-02 -1.7330E-04 -8.6648E-03
12 W(LIQUID,A)=6.5E-2            6.5040E-02  2.00E-02  4.0133E-05  2.0067E-03
13 W(LIQUID,A)=9.3E-2            9.3114E-02  2.00E-02  1.1416E-04  5.7082E-03
20 W(LIQUID,A)=0.104             0.1043      2.00E-02  3.4980E-04  1.7490E-02
20 W(FCC,A)=3.8E-2               3.8244E-02  2.00E-02  2.4396E-04  1.2198E-02
21 W(LIQUID,A)=0.136             0.1375      2.00E-02  1.5284E-03  7.6418E-02
21 W(FCC,A)=4.7E-2               4.7395E-02  2.00E-02  3.9496E-04  1.9748E-02
22 W(LIQUID,A)=0.187             0.1886      2.00E-02  1.5692E-03  7.8460E-02
22 W(FCC,A)=5.9E-2                6.0019E-02  2.00E-02  1.0194E-03  5.0968E-02
```

```
23 W(LIQUID,A)=0.245             0.2474      2.00E-02  2.3699E-03  0.1185
23 W(BCC#1,A)=8.5E-2             8.6337E-02  2.00E-02  1.3367E-03  6.6834E-02


PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ When we optimize zero times we sometimes find an error for
PARROT: @@ equilibrium 4. It can be on the wrong side, at high A instead
PARROT: @@  of high B. Try to correct that in the Edit module.
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: s-e 4
   ... the command in full is SELECT_EQUILIBRIUM
 Equilibrium number                    4 , label AINV
ED_EXP: s-a-s
   ... the command in full is SET_ALL_START_VALUES
T /1204.671469/: 1200
Automatic start values for phase constituents? /N/: N

 Phase LIQUID
Major constituent(s) /*/: b

 Phase BCC
Major constituent(s) /b/: b

 Phase FCC
Major constituent(s) /b/: b
ED_EXP:
ED_EXP: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Testing result with global minimization
    14 ITS,  CPU TIME USED   0 SECONDS
ED_EXP: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     4, label AINV, database: UNKNOWN

 Conditions:
 P=1.01325E5
 FIXED PHASES
 LIQUID=1  BCC#1=1   FCC=1
 DEGREES OF FREEDOM 0

 Temperature   1204.67 K (   931.52 C),  Pressure  1.013250E+05
 Number of moles of components  3.00000E+00,  Mass in grams  1.29910E+02
 Total Gibbs energy -9.73780E+03,  Enthalpy  1.97627E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 A                       6.6968E-01  1.0310E-01 4.0116E-01 -9.1489E+03 SER
 B                       2.3303E+00  8.9690E-01 8.5667E-01 -1.5496E+03 SER

 FCC                          Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.5821E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  9.39206E-01  A  6.07945E-02

 BCC#1                        Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.5262E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  9.30220E-01  A  6.97801E-02

 LIQUID                       Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 3.8826E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  8.08133E-01  A  1.91867E-01

 EXPERIMENT T=1203:DT  $1204.67:10  NO=1
 EXPERIMENT W(LIQUID,A)=0.19:DX  $0.191867:2E-2  NO=2
 EXPERIMENT W(BCC#1,A)=6.9E-2:DX  $6.97801E-2:2E-2  NO=3
 EXPERIMENT W(FCC,A)=6E-2:DX  $6.07945E-2:2E-2  NO=4
ED_EXP: ba
   ... the command in full is BACK
PARROT: @@ The error is still there, calculate the phase diagram.
PARROT: mac tcex36cpd
   ... the command in full is MACRO_FILE_OPEN
PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
```

```
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   7.140E-01  3.100E+02
    BCC#1
  ** BCC#2
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   7.141E-01  3.000E+02
    BCC#1
  ** BCC#2
 Calculated.                      14  equilibria

 Phase region boundary   3 at:   6.802E-01  7.347E+02
  ** A2B
    BCC#1
  ** BCC#2

 Phase region boundary   4 at:   3.640E-01  7.347E+02
  ** A2B
    BCC#1
 Calculated.                      14  equilibria

 Phase region boundary   5 at:   3.781E-01  1.187E+03
  ** LIQUID
  ** A2B
    BCC#1

 Phase region boundary   6 at:   2.888E-01  1.187E+03
  ** LIQUID
    BCC#1
 Calculated                      27  equilibria

 Phase region boundary   7 at:   4.898E-01  1.187E+03
  ** LIQUID
    A2B
 Calculated.                      26  equilibria

 Phase region boundary   8 at:   6.479E-01  1.047E+03
  ** LIQUID
    A2B
  ** BCC#1

 Phase region boundary   9 at:   7.629E-01  1.047E+03
    A2B
  ** BCC#1
 Calculated.                      10  equilibria
 Terminating at known equilibrium

 Phase region boundary  10 at:   8.250E-01  1.047E+03
    LIQUID
  ** BCC#1
 Calculated.                       9  equilibria

 Phase region boundary  11 at:   8.738E-01  1.205E+03
    LIQUID
  ** BCC#1
  ** FCC

 Phase region boundary  12 at:   8.791E-01  1.205E+03
    LIQUID
  ** FCC
```

```
Calculated                    37  equilibria

Phase region boundary  13 at:   9.347E-01  1.205E+03
    BCC#1
 ** FCC
Calculated                    26  equilibria

Phase region boundary  14 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                   14  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                   2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                   14  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                   2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                   14  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                   2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                   14  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                   2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                   14  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                   2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                   14  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   3.657E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                    10  equilibria

Phase region boundary  26 at:   3.657E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                    3  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   3.657E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                   13  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   7.900E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                    10  equilibria

Phase region boundary  29 at:   7.900E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                    3  equilibria
Terminating at known equilibrium

Phase region boundary  30 at:   7.900E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                    9  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   2.459E-01  1.230E+03
 ** LIQUID
    BCC#1
Calculated.                    4  equilibria
```

```
 Terminating at known equilibrium

 Phase region boundary  32 at:   2.459E-01  1.230E+03
  ** LIQUID
     BCC#1
 Calculated                     26  equilibria

 Phase region boundary  33 at:   8.847E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated.                     2  equilibria
 Terminating at known equilibrium

 Phase region boundary  34 at:   8.847E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated                     29  equilibria

 Phase region boundary  35 at:   6.422E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated                      9  equilibria

 Phase region boundary  36 at:   6.422E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated.                    13  equilibria
 Terminating at known equilibrium

 Phase region boundary  37 at:   2.299E-01  1.244E+03
     LIQUID
  ** BCC#1
 Calculated                     19  equilibria

 Phase region boundary  38 at:   2.299E-01  1.244E+03
     LIQUID
  ** BCC#1
 Calculated.                     4  equilibria
 Terminating at known equilibrium

 Phase region boundary  39 at:   6.122E-01  1.219E+03
     LIQUID
  ** A2B
 Calculated.                    12  equilibria
 Terminating at known equilibrium

 Phase region boundary  40 at:   6.122E-01  1.219E+03
     LIQUID
  ** A2B
 Calculated.                     7  equilibria
 Terminating at known equilibrium

 Phase region boundary  41 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated.                    20  equilibria
 Terminating at known equilibrium

 Phase region boundary  42 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated                     13  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36.POLY3
 CPU time for mapping                    0  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
   2018.02.19.08.58.00
   A, B
   P=1E5, N=1
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:Hit RETURN to continue
POST: @@ The phase diagram shows there is no equilibrium between liquid,
```

```
POST: @@ fcc and bcc at high B content. For the moment we better remove
POST: @@ equilibrium 4 from the optimization.
POST: ba
   ... the command in full is BACK
POLY_3: ba
   ... the command in full is BACK

 PARROT  VERSION 5.3

  Global minimization used as test only
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: s-we 0 4
   ... the command in full is SET_WEIGHT
ED_EXP: save
   ... the command in full is SAVE_WORKSPACES
ED_EXP: ba
   ... the command in full is BACK
PARROT: opt 0
   ... the command in full is OPTIMIZE_VARIABLES
 Use      25 experiments, maximum is        2000
 Use     494 real workspace, maximum is    50000
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


           ================================================
           OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:58: 0



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:   0


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =   0   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.02757864E+04    2.02757864E+04    2.02757864E+04    7.39333291E-02
 V2     -2.90134087E+01   -2.90134087E+01   -2.90134087E+01    3.44753303E-01
 V11    -2.18127452E+04
 V12     1.55559574E+01
 V15     2.39869481E+04    2.39869481E+04    2.39869481E+04    6.19220775E-01
 V16    -8.02178593E+00   -8.02178593E+00   -8.02178593E+00    2.18789669E+00
 V17     3.13540528E+03    3.13540528E+03    3.13540528E+03    1.44882542E+00
 V19     2.12643552E+04    2.12643552E+04    2.12643552E+04    4.78622316E+00
 V20    -6.23643257E+00   -6.23643257E+00   -6.23643257E+00    1.26469094E+01

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   3.83969089E-01 TO   7.37817253E+00
 DEGREES OF FREEDOM   18.  REDUCED SUM OF SQUARES   4.09898474E-01



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1187.       10.      -5.532     -0.5532
1 W(LIQUID,B)=0.408              0.4157      2.00E-02  7.7215E-03  0.3861
1 W(BCC#1,B)=0.13                0.1332      2.00E-02  3.2119E-03  0.1606
2 T=1341                          1317.       10.      -24.32      -2.432
2 HTR=3727                        3727.      5.00E+02  0.4611      9.2229E-04
3 T=1049                          1047.       10.      -1.990     -0.1990
3 W(LIQUID,A)=0.27               0.2739      2.00E-02  3.9062E-03  0.1953
3 W(BCC#1,A)=9.3E-2              9.4971E-02  2.00E-02  1.9713E-03  9.8563E-02
5 T=726                           734.7       10.       8.703      0.8703
5 X(BCC#1,B)=3.7E-2              3.9289E-02  2.00E-02  2.2886E-03  0.1144
5 X(BCC#2,A)=0.114               0.1200      2.00E-02  6.0001E-03  0.3000
6 X(BCC#1,B)=3.7E-2              3.6833E-02  2.00E-02 -1.6665E-04 -8.3327E-03
6 X(BCC#2,A)=0.114               0.1140      2.00E-02 -1.6828E-05 -8.4142E-04
10 W(LIQUID,A)=2E-2              1.9506E-02  2.00E-02 -4.9427E-04 -2.4713E-02
11 W(LIQUID,A)=4.2E-2            4.1827E-02  2.00E-02 -1.7330E-04 -8.6648E-03
12 W(LIQUID,A)=6.5E-2            6.5040E-02  2.00E-02  4.0133E-05  2.0067E-03
13 W(LIQUID,A)=9.3E-2            9.3114E-02  2.00E-02  1.1416E-04  5.7082E-03
20 W(LIQUID,A)=0.104             0.1043      2.00E-02  3.4980E-04  1.7490E-02
20 W(FCC,A)=3.8E-2               3.8244E-02  2.00E-02  2.4396E-04  1.2198E-02
21 W(LIQUID,A)=0.136             0.1375      2.00E-02  1.5284E-03  7.6418E-02
21 W(FCC,A)=4.7E-2               4.7395E-02  2.00E-02  3.9496E-04  1.9748E-02
22 W(LIQUID,A)=0.187             0.1886      2.00E-02  1.5692E-03  7.8460E-02
22 W(FCC,A)=5.9E-2               6.0019E-02  2.00E-02  1.0194E-03  5.0968E-02
23 W(LIQUID,A)=0.245             0.2474      2.00E-02  2.3699E-03  0.1185
23 W(BCC#1,A)=8.5E-2             8.6337E-02  2.00E-02  1.3367E-03  6.6834E-02


PARROT:
PARROT:Hit RETURN to continue
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Use      25 experiments, maximum is        2000
 Use     494 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A
```

```
     AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    7.37817253E+00
 1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
 6  1.0000E+00   7  1.0000E+00

     AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    7.53019015E+00
 1  1.0001E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
 6  1.0000E+00   7  1.0000E+00

     AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    7.11517930E+00
 1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
 6  1.0000E+00   7  1.0000E+00

     AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    7.10968447E+00
 1  1.0000E+00   2  1.0001E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
 6  1.0000E+00   7  1.0000E+00

     AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    7.11098832E+00
 1  1.0000E+00   2  1.0001E+00   3  1.0001E+00   4  1.0001E+00   5  1.0000E+00
 6  1.0000E+00   7  1.0000E+00

     AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    7.10982870E+00
 1  1.0000E+00   2  1.0001E+00   3  1.0001E+00   4  1.0000E+00   5  1.0001E+00
 6  1.0000E+00   7  1.0000E+00

     AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    7.10930968E+00
 1  1.0000E+00   2  1.0001E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
 6  1.0001E+00   7  1.0000E+00

     AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    7.10944776E+00
 1  1.0000E+00   2  1.0001E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
 6  1.0001E+00   7  1.0001E+00

     AT THE    8 TH ITERATION WE HAVE THE SUM OF SQUARES    3.63988013E-01
 1  9.9778E-01   2  1.0040E+00   3  1.0002E+00   4  9.9998E-01   5  1.0000E+00
 6  1.0001E+00   7  1.0000E+00

     AT THE    9 TH ITERATION WE HAVE THE SUM OF SQUARES    3.27828565E-01
 1  9.9774E-01   2  1.0037E+00   3  1.0002E+00   4  9.9757E-01   5  9.9826E-01
 6  1.0015E+00   7  1.0030E+00

     AT THE   10 TH ITERATION WE HAVE THE SUM OF SQUARES    2.68447161E-01
 1  9.9735E-01   2  1.0038E+00   3  9.9865E-01   4  9.9067E-01   5  9.9310E-01
 6  1.0027E+00   7  1.0046E+00

     AT THE   11 TH ITERATION WE HAVE THE SUM OF SQUARES    2.16944455E-01
 1  9.9691E-01   2  1.0034E+00   3  9.9639E-01   4  9.8058E-01   5  9.8548E-01
 6  1.0080E+00   7  1.0160E+00

     AT THE   12 TH ITERATION WE HAVE THE SUM OF SQUARES    1.51366281E-01
 1  9.9564E-01   2  1.0029E+00   3  9.8911E-01   4  9.5292E-01   5  9.6407E-01
 6  1.0089E+00   7  1.0123E+00

    THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED   12 iterations
 1  9.9564E-01   2  1.0029E+00   3  9.8911E-01   4  9.5292E-01   5  9.6407E-01
 6  1.0089E+00   7  1.0123E+00

 1  7.0457E-02   2 -3.9715E-02   3 -7.7920E-02   4 -7.3558E-02   5  5.9819E-02
 6  2.5624E-01   7 -1.8713E-02   8 -9.5454E-02   9  1.6592E-01  10  5.4877E-02
11 -3.7952E-02  12  3.1689E-02  13 -9.3449E-02  14 -2.8665E-02  15 -1.6946E-02
16 -1.0573E-02  17 -1.1811E-02  18 -1.9319E-03  19 -9.4081E-03  20  5.1589E-02
21 -1.0497E-02  22  4.5741E-02  23  2.4232E-03  24  1.2332E-02  25 -8.0314E-02

               THE SUM OF SQUARES IS   1.51366281E-01
PARROT: cont 30
   ... the command in full is CONTINUE_OPTIMIZATION

 It is safe to CONTINUE only after TOO MANY ITERATIONS
 and no change in variables and experiments ...
 Now anything can happen ...

PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:58: 0



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:  13


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =  30   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.01874414E+04    2.02757864E+04    2.02757864E+04    2.69316142E-02
 V2     -2.90969400E+01   -2.90134087E+01   -2.90134087E+01    1.50771998E-02
 V11    -2.18127452E+04
 V12     1.55559574E+01
 V15     2.37258467E+04    2.39869481E+04    2.39869481E+04    9.90008326E-02
 V16    -7.64414353E+00   -8.02178593E+00   -8.02178593E+00    3.01534818E-01
 V17     3.02274126E+03    3.13540528E+03    3.13540528E+03    2.49736148E-01
 V19     2.14532295E+04    2.12643552E+04    2.12643552E+04    6.60448105E-01
 V20    -6.31318399E+00   -6.23643257E+00   -6.23643257E+00    1.71542127E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   7.37817253E+00 TO   1.51366281E-01
 DEGREES OF FREEDOM   18.  REDUCED SUM OF SQUARES   8.40923784E-03
```

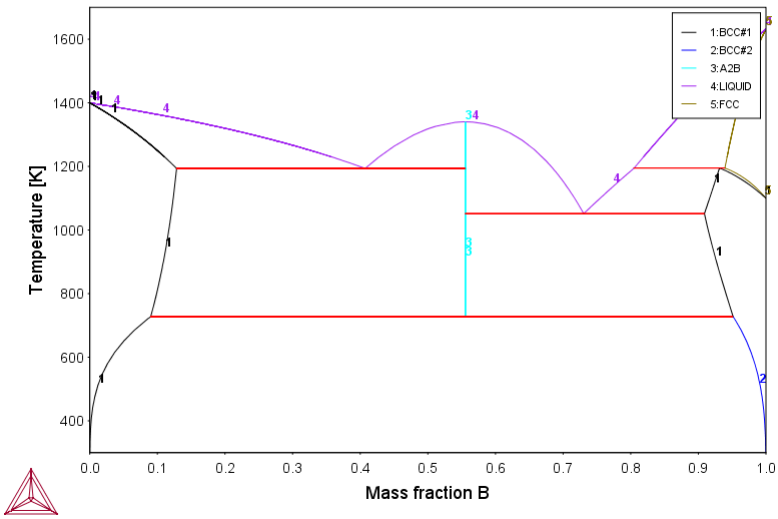
```
$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1194.       10.      0.7046      7.0457E-02
1 W(LIQUID,B)=0.408              0.4072      2.00E-02 -7.9430E-04 -3.9715E-02
1 W(BCC#1,B)=0.13                0.1284      2.00E-02 -1.5584E-03 -7.7920E-02
2 T=1341                          1340.       10.     -0.7356     -7.3558E-02
2 HTR=3727                        3757.      5.00E+02   29.91       5.9819E-02
3 T=1049                          1052.       10.       2.562       0.2562
3 W(LIQUID,A)=0.27               0.2696      2.00E-02 -3.7426E-04 -1.8713E-02
3 W(BCC#1,A)=9.3E-2              9.1091E-02  2.00E-02 -1.9091E-03 -9.5454E-02
5 T=726                           727.7       10.       1.659       0.1659
5 X(BCC#1,B)=3.7E-2              3.8098E-02  2.00E-02  1.0975E-03  5.4877E-02
5 X(BCC#2,A)=0.114               0.1132      2.00E-02 -7.5904E-04 -3.7952E-02
6 X(BCC#1,B)=3.7E-2              3.7634E-02  2.00E-02  6.3378E-04  3.1689E-02
6 X(BCC#2,A)=0.114               0.1121      2.00E-02 -1.8690E-03 -9.3449E-02
10 W(LIQUID,A)=2E-2              1.9427E-02  2.00E-02 -5.7330E-04 -2.8665E-02
11 W(LIQUID,A)=4.2E-2            4.1661E-02  2.00E-02 -3.3892E-04 -1.6946E-02
12 W(LIQUID,A)=6.5E-2            6.4789E-02  2.00E-02 -2.1147E-04 -1.0573E-02
13 W(LIQUID,A)=9.3E-2            9.2764E-02  2.00E-02 -2.3622E-04 -1.1811E-02
20 W(LIQUID,A)=0.104             0.1040      2.00E-02 -3.8638E-05 -1.9319E-03
20 W(FCC,A)=3.8E-2               3.7812E-02  2.00E-02 -1.8816E-04 -9.4081E-03
21 W(LIQUID,A)=0.136             0.1370      2.00E-02  1.0318E-03  5.1589E-02
21 W(FCC,A)=4.7E-2               4.6790E-02  2.00E-02 -2.0994E-04 -1.0497E-02
22 W(LIQUID,A)=0.187             0.1879      2.00E-02  9.1482E-04  4.5741E-02
22 W(FCC,A)=5.9E-2               5.9048E-02  2.00E-02  4.8463E-05  2.4232E-03
23 W(LIQUID,A)=0.245             0.2452      2.00E-02  2.4663E-04  1.2332E-02
23 W(BCC#1,A)=8.5E-2             8.3394E-02  2.00E-02 -1.6063E-03 -8.0314E-02


PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ Optimization converged, try to add equilibrium 4 again
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: s-e 4
   ... the command in full is SELECT_EQUILIBRIUM
 Equilibrium number                    4 , label AINV
ED_EXP: s-a-s
   ... the command in full is SET_ALL_START_VALUES
T /1204.671469/: 1200
Automatic start values for phase constituents? /N/: N

 Phase LIQUID
Major constituent(s) /b/: b

 Phase BCC
Major constituent(s) /b/: b

 Phase FCC
Major constituent(s) /b/: b
ED_EXP:
ED_EXP: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Testing result with global minimization
    14 ITS,  CPU TIME USED   0 SECONDS
ED_EXP: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     4, label AINV, database:

 Conditions:
 P=1.01325E5
 FIXED PHASES
 LIQUID=1  BCC#1=1   FCC=1
 DEGREES OF FREEDOM 0

 Temperature   1194.80 K (   921.65 C),  Pressure  1.013250E+05
 Number of moles of components  3.00000E+00,  Mass in grams  1.29837E+02
 Total Gibbs energy -9.46747E+03,  Enthalpy  1.96784E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 A                       6.7209E-01  1.0353E-01 4.0897E-01 -8.8824E+03 SER
 B                       2.3279E+00  8.9647E-01 8.5964E-01 -1.5025E+03 SER

 FCC                          Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.5830E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  9.39334E-01  A  6.06656E-02

 BCC#1                        Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.5327E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  9.31263E-01  A  6.87373E-02

 LIQUID                       Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 3.8681E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  8.04923E-01  A  1.95077E-01

 SET_WEIGHT 0,,,
 EXPERIMENT T=1203:DT
 EXPERIMENT W(LIQUID,A)=0.19:DX
 EXPERIMENT W(BCC#1,A)=6.9E-2:DX
 EXPERIMENT W(FCC,A)=6E-2:DX
ED_EXP: ba
   ... the command in full is BACK
PARROT: @@ It still fails, try to calculate the phase diagram again.
PARROT: mac tcex36cpd
   ... the command in full is MACRO_FILE_OPEN
PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
```

```
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   7.140E-01  3.100E+02
    BCC#1
  ** BCC#2
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   7.141E-01  3.000E+02
    BCC#1
  ** BCC#2
 Calculated.                      14  equilibria

 Phase region boundary   3 at:   6.826E-01  7.277E+02
  ** A2B
    BCC#1
  ** BCC#2

 Phase region boundary   4 at:   3.631E-01  7.277E+02
  ** A2B
    BCC#1
 Calculated.                      15  equilibria

 Phase region boundary   5 at:   3.764E-01  1.194E+03
  ** LIQUID
  ** A2B
    BCC#1

 Phase region boundary   6 at:   2.817E-01  1.194E+03
  ** LIQUID
```

```
    BCC#1
Calculated                      24  equilibria

Phase region boundary   7 at:   4.860E-01  1.194E+03
 ** LIQUID
    A2B
Calculated.                     28  equilibria

Phase region boundary   8 at:   6.504E-01  1.052E+03
 ** LIQUID
    A2B
 ** BCC#1

Phase region boundary   9 at:   7.656E-01  1.052E+03
    A2B
 ** BCC#1
Calculated.                     11  equilibria
Terminating at known equilibrium

Phase region boundary  10 at:   8.290E-01  1.052E+03
    LIQUID
 ** BCC#1
Calculated.                      8  equilibria

Phase region boundary  11 at:   8.731E-01  1.195E+03
    LIQUID
 ** BCC#1
 ** FCC

Phase region boundary  12 at:   8.778E-01  1.195E+03
    LIQUID
 ** FCC
Calculated                      33  equilibria

Phase region boundary  13 at:   9.353E-01  1.195E+03
    BCC#1
 ** FCC
Calculated                      24  equilibria

Phase region boundary  14 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   3.649E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                      10  equilibria

Phase region boundary  26 at:   3.649E-01  7.700E+02
```

```
  ** A2B
     BCC#1
 Calculated.                       3  equilibria
 Terminating at known equilibrium

 Phase region boundary  27 at:   3.649E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                      14  equilibria
 Terminating at known equilibrium

 Phase region boundary  28 at:   7.918E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated                     10  equilibria

 Phase region boundary  29 at:   7.918E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                       3  equilibria
 Terminating at known equilibrium

 Phase region boundary  30 at:   7.918E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                      10  equilibria
 Terminating at known equilibrium

 Phase region boundary  31 at:   2.447E-01  1.230E+03
  ** LIQUID
     BCC#1
 Calculated.                       4  equilibria
 Terminating at known equilibrium

 Phase region boundary  32 at:   2.447E-01  1.230E+03
  ** LIQUID
     BCC#1
 Calculated                     26  equilibria

 Phase region boundary  33 at:   8.855E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated.                       3  equilibria
 Terminating at known equilibrium

 Phase region boundary  34 at:   8.855E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated                     29  equilibria

 Phase region boundary  35 at:   6.403E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated                       9  equilibria

 Phase region boundary  36 at:   6.403E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated.                      13  equilibria
 Terminating at known equilibrium

 Phase region boundary  37 at:   2.294E-01  1.244E+03
     LIQUID
  ** BCC#1
 Calculated                     22  equilibria

 Phase region boundary  38 at:   2.294E-01  1.244E+03
     LIQUID
  ** BCC#1
 Calculated.                       4  equilibria
 Terminating at known equilibrium

 Phase region boundary  39 at:   6.122E-01  1.242E+03
     LIQUID
  ** A2B
 Calculated.                      13  equilibria
 Terminating at known equilibrium

 Phase region boundary  40 at:   6.122E-01  1.242E+03
     LIQUID
  ** A2B
 Calculated.                       8  equilibria
 Terminating at known equilibrium

 Phase region boundary  41 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated.                      20  equilibria
 Terminating at known equilibrium

 Phase region boundary  42 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated                     13  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36.POLY3
 CPU time for mapping                    0  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

2018.02.19.08.58.02
A, B
P=1E5, N=1




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:Hit RETURN to continue
POST: @@ Sometimes a very strange shape of the fcc phase here and no
POST: @@ equilibrium between liq, fcc and bcc at high B content.
POST: ba
   ... the command in full is BACK
POLY_3: ba
   ... the command in full is BACK

 PARROT  VERSION 5.3

  Global minimization used as test only
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ==================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:58: 2



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:  13


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =  30    DMAX =  1.00000000E+02    H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.01874414E+04    2.02757864E+04    2.02757864E+04    2.69316142E-02
 V2     -2.90969400E+01   -2.90134087E+01   -2.90134087E+01    1.50771998E-02
 V11    -2.18127452E+04
 V12     1.55559574E+01
 V15     2.37258467E+04    2.39869481E+04    2.39869481E+04    9.90008326E-02
 V16    -7.64414353E+00   -8.02178593E+00   -8.02178593E+00    3.01534818E-01
 V17     3.02274126E+03    3.13540528E+03    3.13540528E+03    2.49736148E-01
 V19     2.14532295E+04    2.12643552E+04    2.12643552E+04    6.60448105E-01
 V20    -6.31318399E+00   -6.23643257E+00   -6.23643257E+00    1.71542127E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   7.37817253E+00 TO   1.51366281E-01
 DEGREES OF FREEDOM   18.  REDUCED SUM OF SQUARES   8.40923784E-03



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1194.       10.      0.7046      7.0457E-02
1 W(LIQUID,B)=0.408              0.4072      2.00E-02 -7.9430E-04 -3.9715E-02
1 W(BCC#1,B)=0.13                0.1284      2.00E-02 -1.5584E-03 -7.7920E-02
2 T=1341                          1340.       10.     -0.7356     -7.3558E-02
2 HTR=3727                        3757.      5.00E+02   29.91       5.9819E-02
3 T=1049                          1052.       10.       2.562       0.2562
3 W(LIQUID,A)=0.27               0.2696      2.00E-02 -3.7426E-04 -1.8713E-02
3 W(BCC#1,A)=9.3E-2              9.1091E-02  2.00E-02 -1.9091E-03 -9.5454E-02
5 T=726                           727.7       10.       1.659       0.1659
5 X(BCC#1,B)=3.7E-2              3.8098E-02  2.00E-02  1.0975E-03  5.4877E-02
5 X(BCC#2,A)=0.114               0.1132      2.00E-02 -7.5904E-04 -3.7952E-02
6 X(BCC#1,B)=3.7E-2              3.7634E-02  2.00E-02  6.3378E-04  3.1689E-02
6 X(BCC#2,A)=0.114               0.1121      2.00E-02 -1.8690E-03 -9.3449E-02
```

```
10 W(LIQUID,A)=2E-2              1.9427E-02  2.00E-02 -5.7330E-04 -2.8665E-02
11 W(LIQUID,A)=4.2E-2            4.1661E-02  2.00E-02 -3.3892E-04 -1.6946E-02
12 W(LIQUID,A)=6.5E-2            6.4789E-02  2.00E-02 -2.1147E-04 -1.0573E-02
13 W(LIQUID,A)=9.3E-2            9.2764E-02  2.00E-02 -2.3622E-04 -1.1811E-02
20 W(LIQUID,A)=0.104             0.1040      2.00E-02 -3.8638E-05 -1.9319E-03
20 W(FCC,A)=3.8E-2               3.7812E-02  2.00E-02 -1.8816E-04 -9.4081E-03
21 W(LIQUID,A)=0.136             0.1370      2.00E-02  1.0318E-03  5.1589E-02
21 W(FCC,A)=4.7E-2               4.6790E-02  2.00E-02 -2.0994E-04 -1.0497E-02
22 W(LIQUID,A)=0.187             0.1879      2.00E-02  9.1482E-04  4.5741E-02
22 W(FCC,A)=5.9E-2               5.9048E-02  2.00E-02  4.8463E-05  2.4232E-03
23 W(LIQUID,A)=0.245             0.2452      2.00E-02  2.4663E-04  1.2332E-02
23 W(BCC#1,A)=8.5E-2             8.3394E-02  2.00E-02 -1.6063E-03 -8.0314E-02


PARROT:
PARROT: @@ Note that all other experiments are well fitted.
PARROT: @@ Try to improve by optimizing a little more...
PARROT: resc
   ... the command in full is RESCALE_VARIABLES
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Use      25 experiments, maximum is        2000
 Use     494 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


     AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    1.51366281E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    1.52531822E-01
  1  1.0001E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    1.53438822E-01
  1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    1.50570154E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    1.50812884E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0001E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    1.50609596E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    1.50502117E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0001E+00   7  1.0000E+00

     AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    1.50523378E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0001E+00   7  1.0001E+00

     AT THE    8 TH ITERATION WE HAVE THE SUM OF SQUARES    1.50301048E-01
  1  9.9999E-01   2  1.0000E+00   3  1.0001E+00   4  9.9998E-01   5  9.9999E-01
  6  1.0001E+00   7  1.0001E+00

     AT THE    9 TH ITERATION WE HAVE THE SUM OF SQUARES    1.50109988E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  9.9996E-01   5  9.9998E-01
  6  1.0002E+00   7  1.0002E+00

     AT THE   10 TH ITERATION WE HAVE THE SUM OF SQUARES    1.49916383E-01
  1  9.9999E-01   2  1.0000E+00   3  1.0002E+00   4  9.9992E-01   5  9.9996E-01
  6  1.0002E+00   7  1.0003E+00

     AT THE   11 TH ITERATION WE HAVE THE SUM OF SQUARES    1.49701199E-01
  1  9.9999E-01   2  1.0000E+00   3  1.0002E+00   4  9.9986E-01   5  9.9992E-01
  6  1.0004E+00   7  1.0007E+00

     AT THE   12 TH ITERATION WE HAVE THE SUM OF SQUARES    1.49442659E-01
  1  9.9998E-01   2  1.0000E+00   3  1.0002E+00   4  9.9974E-01   5  9.9985E-01
  6  1.0007E+00   7  1.0014E+00

     AT THE   13 TH ITERATION WE HAVE THE SUM OF SQUARES    1.49087727E-01
  1  9.9998E-01   2  1.0000E+00   3  1.0001E+00   4  9.9950E-01   5  9.9971E-01
  6  1.0013E+00   7  1.0029E+00

     AT THE   14 TH ITERATION WE HAVE THE SUM OF SQUARES    1.48551285E-01
  1  9.9996E-01   2  1.0000E+00   3  1.0000E+00   4  9.9904E-01   5  9.9942E-01
  6  1.0024E+00   7  1.0058E+00

     AT THE   15 TH ITERATION WE HAVE THE SUM OF SQUARES    1.49192825E-01
  1  1.0001E+00   2  1.0000E+00   3  1.0000E+00   4  9.9904E-01   5  9.9942E-01
  6  1.0025E+00   7  1.0058E+00

     AT THE   16 TH ITERATION WE HAVE THE SUM OF SQUARES    1.50825410E-01
  1  9.9998E-01   2  1.0001E+00   3  1.0000E+00   4  9.9903E-01   5  9.9942E-01
  6  1.0024E+00   7  1.0058E+00

     AT THE   17 TH ITERATION WE HAVE THE SUM OF SQUARES    1.48148726E-01
  1  9.9998E-01   2  9.9998E-01   3  1.0001E+00   4  9.9903E-01   5  9.9942E-01
  6  1.0024E+00   7  1.0059E+00

     AT THE   18 TH ITERATION WE HAVE THE SUM OF SQUARES    1.48106299E-01
  1  9.9997E-01   2  1.0000E+00   3  1.0001E+00   4  9.9912E-01   5  9.9942E-01
  6  1.0024E+00   7  1.0059E+00

     AT THE   19 TH ITERATION WE HAVE THE SUM OF SQUARES    1.48103879E-01
  1  9.9996E-01   2  1.0000E+00   3  1.0001E+00   4  9.9912E-01   5  9.9952E-01
  6  1.0025E+00   7  1.0059E+00

     AT THE   20 TH ITERATION WE HAVE THE SUM OF SQUARES    1.47349211E-01
  1  9.9995E-01   2  9.9998E-01   3  9.9990E-01   4  9.9819E-01   5  9.9894E-01
  6  1.0048E+00   7  1.0117E+00

     AT THE   21 TH ITERATION WE HAVE THE SUM OF SQUARES    1.48043017E-01
  1  9.9997E-01   2  9.9996E-01   3  9.9986E-01   4  9.9823E-01   5  9.9895E-01
  6  1.0047E+00   7  1.0117E+00

     AT THE   22 TH ITERATION WE HAVE THE SUM OF SQUARES    1.46175984E-01
  1  9.9990E-01   2  9.9997E-01   3  9.9943E-01   4  9.9635E-01   5  9.9778E-01
```

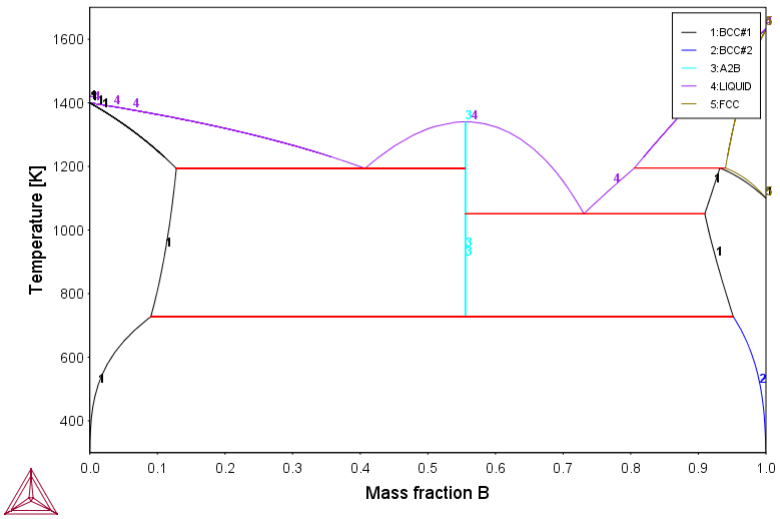
```
  6  1.0094E+00   7  1.0234E+00

     AT THE   23 TH ITERATION WE HAVE THE SUM OF SQUARES    1.44760339E-01
  1  9.9981E-01   2  9.9992E-01   3  9.9844E-01   4  9.9266E-01   5  9.9546E-01
  6  1.0188E+00   7  1.0468E+00

     AT THE   24 TH ITERATION WE HAVE THE SUM OF SQUARES    1.44427389E-01
  1  9.9974E-01   2  9.9989E-01   3  9.9765E-01   4  9.8970E-01   5  9.9361E-01
  6  1.0261E+00   7  1.0652E+00

    THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED   24 iterations
  1  9.9974E-01   2  9.9989E-01   3  9.9765E-01   4  9.8970E-01   5  9.9361E-01
  6  1.0261E+00   7  1.0652E+00

  1  6.6807E-02   2 -4.4958E-02   3 -9.7560E-02   4 -6.3010E-02   5  6.3385E-02
  6  2.1373E-01   7 -2.7115E-02   8 -1.2155E-01   9  1.5013E-01  10  5.9941E-02
 11 -5.8436E-02  12  3.8935E-02  13 -1.0845E-01  14 -2.2928E-02  15 -7.7949E-03
 16 -8.4285E-04  17 -4.6846E-03  18  3.2985E-03  19 -3.5903E-03  20  4.8873E-02
 21 -1.3804E-02  22  2.5373E-02  23 -2.7746E-02  24 -7.5342E-03  25 -1.0836E-01

              THE SUM OF SQUARES IS   1.44427389E-01
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:58: 2



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:  25


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =  30   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.01820918E+04    2.01874414E+04    2.01874414E+04    2.60519524E-02
 V2     -2.90936106E+01   -2.90969400E+01   -2.90969400E+01    1.41576386E-02
 V11    -2.18127452E+04
 V12     1.55559574E+01
 V15     2.36701052E+04    2.37258467E+04    2.37258467E+04    1.00528871E-01
 V16    -7.56540372E+00   -7.64414353E+00   -7.64414353E+00    3.17219535E-01
 V17     3.00342277E+03    3.02274126E+03    3.02274126E+03    2.60675816E-01
 V19     2.20133295E+04    2.14532295E+04    2.14532295E+04    6.92930495E-01
 V20    -6.72498548E+00   -6.31318399E+00   -6.31318399E+00    1.79247009E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   1.51366281E-01 TO   1.44427389E-01
 DEGREES OF FREEDOM   18.  REDUCED SUM OF SQUARES   8.02374383E-03



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1194.       10.       0.6681      6.6807E-02
1 W(LIQUID,B)=0.408              0.4071      2.00E-02 -8.9916E-04 -4.4958E-02
1 W(BCC#1,B)=0.13                0.1280      2.00E-02 -1.9512E-03 -9.7560E-02
2 T=1341                          1340.       10.      -0.6301     -6.3010E-02
2 HTR=3727                        3759.      5.00E+02   31.69       6.3385E-02
3 T=1049                          1051.       10.       2.137       0.2137
3 W(LIQUID,A)=0.27               0.2695      2.00E-02 -5.4230E-04 -2.7115E-02
3 W(BCC#1,A)=9.3E-2              9.0569E-02  2.00E-02 -2.4311E-03 -0.1216
5 T=726                           727.5       10.       1.501       0.1501
5 X(BCC#1,B)=3.7E-2              3.8199E-02  2.00E-02  1.1988E-03  5.9941E-02
5 X(BCC#2,A)=0.114               0.1128      2.00E-02 -1.1687E-03 -5.8436E-02
6 X(BCC#1,B)=3.7E-2              3.7779E-02  2.00E-02  7.7869E-04  3.8935E-02
6 X(BCC#2,A)=0.114               0.1118      2.00E-02 -2.1691E-03 -0.1085
10 W(LIQUID,A)=2E-2              1.9541E-02  2.00E-02 -4.5856E-04 -2.2928E-02
11 W(LIQUID,A)=4.2E-2            4.1844E-02  2.00E-02 -1.5590E-04 -7.7949E-03
12 W(LIQUID,A)=6.5E-2            6.4983E-02  2.00E-02 -1.6857E-05 -8.4285E-04
13 W(LIQUID,A)=9.3E-2            9.2906E-02  2.00E-02 -9.3692E-05 -4.6846E-03
20 W(LIQUID,A)=0.104             0.1041      2.00E-02  6.5969E-05  3.2985E-03
20 W(FCC,A)=3.8E-2               3.7928E-02  2.00E-02 -7.1805E-05 -3.5903E-03
21 W(LIQUID,A)=0.136             0.1370      2.00E-02  9.7746E-04  4.8873E-02
21 W(FCC,A)=4.7E-2               4.6724E-02  2.00E-02 -2.7609E-04 -1.3804E-02
22 W(LIQUID,A)=0.187             0.1875      2.00E-02  5.0747E-04  2.5373E-02
22 W(FCC,A)=5.9E-2               5.8445E-02  2.00E-02 -5.5492E-04 -2.7746E-02
23 W(LIQUID,A)=0.245             0.2448      2.00E-02 -1.5068E-04 -7.5342E-03
23 W(BCC#1,A)=8.5E-2             8.2833E-02  2.00E-02 -2.1672E-03 -0.1084


PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ Calculate the phase diagram again
PARROT: mac tcex36cpd
   ... the command in full is MACRO_FILE_OPEN
PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
```

```
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   7.140E-01  3.100E+02
    BCC#1
  ** BCC#2
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   7.141E-01  3.000E+02
    BCC#1
  ** BCC#2
 Calculated.                      14  equilibria

 Phase region boundary   3 at:   6.828E-01  7.275E+02
  ** A2B
    BCC#1
  ** BCC#2

 Phase region boundary   4 at:   3.632E-01  7.275E+02
  ** A2B
    BCC#1
 Calculated.                      15  equilibria

 Phase region boundary   5 at:   3.763E-01  1.194E+03
  ** LIQUID
  ** A2B
    BCC#1

 Phase region boundary   6 at:   2.815E-01  1.194E+03
```

```
 ** LIQUID
    BCC#1
Calculated                     27  equilibria

Phase region boundary   7 at:   4.860E-01  1.194E+03
 ** LIQUID
    A2B
Calculated.                    28  equilibria

Phase region boundary   8 at:   6.505E-01  1.051E+03
 ** LIQUID
    A2B
 ** BCC#1

Phase region boundary   9 at:   7.660E-01  1.051E+03
    A2B
 ** BCC#1
Calculated.                    11  equilibria
Terminating at known equilibrium

Phase region boundary  10 at:   8.294E-01  1.051E+03
    LIQUID
 ** BCC#1
Calculated.                     8  equilibria

Phase region boundary  11 at:   8.737E-01  1.195E+03
    LIQUID
 ** BCC#1
 ** FCC

Phase region boundary  12 at:   8.785E-01  1.195E+03
    LIQUID
 ** FCC
Calculated                     32  equilibria

Phase region boundary  13 at:   9.360E-01  1.195E+03
    BCC#1
 ** FCC
Calculated                     27  equilibria

Phase region boundary  14 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   3.650E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                     10  equilibria
```

```
 Phase region boundary  26 at:   3.650E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                      3  equilibria
 Terminating at known equilibrium

 Phase region boundary  27 at:   3.650E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                     14  equilibria
 Terminating at known equilibrium

 Phase region boundary  28 at:   7.919E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated                     10  equilibria

 Phase region boundary  29 at:   7.919E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                      3  equilibria
 Terminating at known equilibrium

 Phase region boundary  30 at:   7.919E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                     10  equilibria
 Terminating at known equilibrium

 Phase region boundary  31 at:   2.445E-01  1.230E+03
  ** LIQUID
     BCC#1
 Calculated.                      4  equilibria
 Terminating at known equilibrium

 Phase region boundary  32 at:   2.445E-01  1.230E+03
  ** LIQUID
     BCC#1
 Calculated                     26  equilibria

 Phase region boundary  33 at:   8.860E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated.                      2  equilibria
 Terminating at known equilibrium

 Phase region boundary  34 at:   8.860E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated                     29  equilibria

 Phase region boundary  35 at:   6.399E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated                     10  equilibria

 Phase region boundary  36 at:   6.399E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated.                     13  equilibria
 Terminating at known equilibrium

 Phase region boundary  37 at:   2.293E-01  1.244E+03
     LIQUID
  ** BCC#1
 Calculated                     21  equilibria

 Phase region boundary  38 at:   2.293E-01  1.244E+03
     LIQUID
  ** BCC#1
 Calculated.                      4  equilibria
 Terminating at known equilibrium

 Phase region boundary  39 at:   6.122E-01  1.242E+03
     LIQUID
  ** A2B
 Calculated.                     13  equilibria
 Terminating at known equilibrium

 Phase region boundary  40 at:   6.122E-01  1.242E+03
     LIQUID
  ** A2B
 Calculated.                      8  equilibria
 Terminating at known equilibrium

 Phase region boundary  41 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated.                     20  equilibria
 Terminating at known equilibrium

 Phase region boundary  42 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated                     12  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36.POLY3
 CPU time for mapping                    1  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

2018.02.19.08.58.03
A, B
P=1E5, N=1




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:Hit RETURN to continue
POST: ba
   ... the command in full is BACK
POLY_3: ba
   ... the command in full is BACK

 PARROT  VERSION 5.3

  Global minimization used as test only
PARROT: @@ Now there is an equilibrium between fcc, bcc and liquid
PARROT: @@ at high B. Restore equilibrium 4 on the POP file
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: s-e 4
   ... the command in full is SELECT_EQUILIBRIUM
 Equilibrium number                    4 , label AINV
ED_EXP: s-we 1
   ... the command in full is SET_WEIGHT
Equilibria (range) or label(s) /PRESENT/: PRESENT
ED_EXP: s-a-s
   ... the command in full is SET_ALL_START_VALUES
T /1204.671469/: 1200
Automatic start values for phase constituents? /N/: N

 Phase LIQUID
Major constituent(s) /b/: b

 Phase BCC
Major constituent(s) /b/: b

 Phase FCC
Major constituent(s) /b/: b
ED_EXP:
ED_EXP: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Testing result with global minimization
    14 ITS,  CPU TIME USED   0 SECONDS
ED_EXP: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     4, label AINV, database:

 Conditions:
 P=1.01325E5
 FIXED PHASES
 LIQUID=1  BCC#1=1   FCC=1
 DEGREES OF FREEDOM 0

 Temperature   1195.10 K (   921.95 C),  Pressure  1.013250E+05
 Number of moles of components  3.00000E+00,  Mass in grams  1.29944E+02
 Total Gibbs energy -9.43346E+03,  Enthalpy  1.97100E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 A                       6.6854E-01  1.0290E-01 4.0783E-01 -8.9123E+03 SER
 B                       2.3315E+00  8.9710E-01 8.6070E-01 -1.4906E+03 SER

 FCC                          Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.5876E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  9.40072E-01  A  5.99283E-02

 BCC#1                        Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.5360E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  9.31812E-01  A  6.81875E-02

 LIQUID                       Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 3.8707E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  8.05502E-01  A  1.94498E-01

 EXPERIMENT T=1203:DT  $1195.1:10  NO=1
 EXPERIMENT W(LIQUID,A)=0.19:DX  $0.194498:2E-2  NO=2
 EXPERIMENT W(BCC#1,A)=6.9E-2:DX  $6.81875E-2:2E-2  NO=3
 EXPERIMENT W(FCC,A)=6E-2:DX  $5.99283E-2:2E-2  NO=4
ED_EXP: @@ Now equilibrium 4 is on the high B side
ED_EXP: save
   ... the command in full is SAVE_WORKSPACES
```

```
ED_EXP: ba
   ... the command in full is BACK
PARROT: resc
   ... the command in full is RESCALE_VARIABLES
PARROT: opt 0
   ... the command in full is OPTIMIZE_VARIABLES
 Use      29 experiments, maximum is        2000
 Use     554 real workspace, maximum is    50000
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:58: 3



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:   0


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =   0   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.01820918E+04    2.01820918E+04    2.01820918E+04    0.00000000E+00
 V2     -2.90936106E+01   -2.90936106E+01   -2.90936106E+01    0.00000000E+00
 V11    -2.18127452E+04
 V12     1.55559574E+01
 V15     2.36701052E+04    2.36701052E+04    2.36701052E+04    0.00000000E+00
 V16    -7.56540372E+00   -7.56540372E+00   -7.56540372E+00    0.00000000E+00
 V17     3.00342277E+03    3.00342277E+03    3.00342277E+03    0.00000000E+00
 V19     2.20133295E+04    2.20133295E+04    2.20133295E+04    0.00000000E+00
 V20    -6.72498548E+00   -6.72498548E+00   -6.72498548E+00    0.00000000E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   0.00000000E+00 TO   8.21404947E-01
 DEGREES OF FREEDOM   22.  REDUCED SUM OF SQUARES   3.73365885E-02



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1194.       10.      0.6681      6.6807E-02
1 W(LIQUID,B)=0.408              0.4071      2.00E-02 -8.9916E-04 -4.4958E-02
1 W(BCC#1,B)=0.13                0.1280      2.00E-02 -1.9512E-03 -9.7560E-02
2 T=1341                          1340.       10.     -0.6301     -6.3010E-02
2 HTR=3727                        3759.      5.00E+02   31.69       6.3385E-02
3 T=1049                          1051.       10.       2.137       0.2137
3 W(LIQUID,A)=0.27               0.2695      2.00E-02 -5.4230E-04 -2.7115E-02
3 W(BCC#1,A)=9.3E-2              9.0569E-02  2.00E-02 -2.4311E-03 -0.1216
4 T=1203                          1195.       10.      -7.904     -0.7904
4 W(LIQUID,A)=0.19               0.1945      2.00E-02  4.4978E-03  0.2249
4 W(BCC#1,A)=6.9E-2              6.8188E-02  2.00E-02 -8.1249E-04 -4.0624E-02
4 W(FCC,A)=6E-2                  5.9928E-02  2.00E-02 -7.1694E-05 -3.5847E-03
5 T=726                           727.5       10.       1.501       0.1501
5 X(BCC#1,B)=3.7E-2              3.8199E-02  2.00E-02  1.1988E-03  5.9941E-02
5 X(BCC#2,A)=0.114               0.1128      2.00E-02 -1.1687E-03 -5.8436E-02
6 X(BCC#1,B)=3.7E-2              3.7779E-02  2.00E-02  7.7869E-04  3.8935E-02
6 X(BCC#2,A)=0.114               0.1118      2.00E-02 -2.1691E-03 -0.1085
10 W(LIQUID,A)=2E-2              1.9541E-02  2.00E-02 -4.5856E-04 -2.2928E-02
11 W(LIQUID,A)=4.2E-2            4.1844E-02  2.00E-02 -1.5590E-04 -7.7949E-03
12 W(LIQUID,A)=6.5E-2            6.4983E-02  2.00E-02 -1.6857E-05 -8.4285E-04
13 W(LIQUID,A)=9.3E-2            9.2906E-02  2.00E-02 -9.3692E-05 -4.6846E-03
20 W(LIQUID,A)=0.104             0.1041      2.00E-02  6.5969E-05  3.2985E-03
20 W(FCC,A)=3.8E-2               3.7928E-02  2.00E-02 -7.1805E-05 -3.5903E-03
21 W(LIQUID,A)=0.136             0.1370      2.00E-02  9.7746E-04  4.8873E-02
21 W(FCC,A)=4.7E-2               4.6724E-02  2.00E-02 -2.7609E-04 -1.3804E-02
22 W(LIQUID,A)=0.187             0.1875      2.00E-02  5.0747E-04  2.5373E-02
22 W(FCC,A)=5.9E-2               5.8445E-02  2.00E-02 -5.5492E-04 -2.7746E-02
23 W(LIQUID,A)=0.245             0.2448      2.00E-02 -1.5068E-04 -7.5342E-03
23 W(BCC#1,A)=8.5E-2              8.2833E-02  2.00E-02 -2.1672E-03 -0.1084


PARROT:
PARROT:Hit RETURN to continue
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Use      29 experiments, maximum is        2000
 Use     554 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


      AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    8.21404947E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    8.22223272E-01
  1  1.0001E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    8.24017365E-01
  1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    8.41451506E-01
```

```
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    8.13846372E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    8.12120460E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0000E+00

     AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    7.96547788E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0001E+00   7  1.0000E+00

     AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    8.02209263E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0001E+00   7  1.0001E+00

     AT THE    8 TH ITERATION WE HAVE THE SUM OF SQUARES    2.23903952E-01
  1  1.0000E+00   2  1.0000E+00   3  9.9684E-01   4  1.0013E+00   5  1.0004E+00
  6  1.0026E+00   7  9.9908E-01

     AT THE    9 TH ITERATION WE HAVE THE SUM OF SQUARES    2.14217170E-01
  1  1.0000E+00   2  9.9989E-01   3  9.9763E-01   4  1.0026E+00   5  1.0012E+00
  6  1.0043E+00   7  1.0027E+00

     AT THE   10 TH ITERATION WE HAVE THE SUM OF SQUARES    2.02687866E-01
  1  1.0001E+00   2  1.0000E+00   3  9.9857E-01   4  1.0047E+00   5  1.0024E+00
  6  1.0073E+00   7  1.0104E+00

     AT THE   11 TH ITERATION WE HAVE THE SUM OF SQUARES    1.86054454E-01
  1  1.0003E+00   2  1.0001E+00   3  1.0009E+00   4  1.0098E+00   5  1.0054E+00
  6  1.0128E+00   7  1.0246E+00

     AT THE   12 TH ITERATION WE HAVE THE SUM OF SQUARES    1.70130745E-01
  1  1.0007E+00   2  1.0004E+00   3  1.0050E+00   4  1.0192E+00   5  1.0109E+00
  6  1.0237E+00   7  1.0537E+00

     AT THE   13 TH ITERATION WE HAVE THE SUM OF SQUARES    1.67854978E-01
  1  1.0010E+00   2  1.0005E+00   3  1.0074E+00   4  1.0249E+00   5  1.0142E+00
  6  1.0289E+00   7  1.0677E+00

    THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED   13 iterations
  1  1.0010E+00   2  1.0005E+00   3  1.0074E+00   4  1.0249E+00   5  1.0142E+00
  6  1.0289E+00   7  1.0677E+00

  1  6.3161E-02   2 -3.7856E-02   3 -8.1409E-02   4 -6.8335E-02   5  4.9923E-02
  6  2.5923E-01   7 -1.3946E-02   8 -9.1405E-02   9 -1.3190E-02  10  4.3922E-02
 11 -6.3822E-02  12 -8.0234E-02  13  1.6660E-01  14  3.1149E-02  15 -6.4319E-02
 16  8.0802E-03  17 -1.1993E-01  18 -1.7511E-02  19  4.0025E-04  20  7.0615E-03
 21 -6.1522E-04  22  4.9462E-03  23 -1.7573E-03  24  4.0977E-02  25 -2.3417E-02
 26 -2.5370E-03  27 -6.9024E-02  28  2.0311E-02  29 -7.1934E-02

              THE SUM OF SQUARES IS   1.67854978E-01
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:58: 3



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:  14


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =  30   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.02022853E+04    2.01820918E+04    2.01820918E+04    2.48851239E-02
 V2     -2.91083426E+01   -2.90936106E+01   -2.90936106E+01    1.36093016E-02
 V11    -2.18127452E+04
 V12     1.55559574E+01
 V15     2.38442415E+04    2.36701052E+04    2.36701052E+04    8.28181707E-02
 V16    -7.75412258E+00   -7.56540372E+00   -7.56540372E+00    2.55328021E-01
 V17     3.04598817E+03    3.00342277E+03    3.00342277E+03    2.36433805E-01
 V19     2.26500829E+04    2.20133295E+04    2.20133295E+04    4.73555178E-01
 V20    -7.18046721E+00   -6.72498548E+00   -6.72498548E+00    1.24878282E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   8.21404947E-01 TO   1.67854978E-01
 DEGREES OF FREEDOM   22.  REDUCED SUM OF SQUARES   7.62977171E-03



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1194.       10.      0.6316      6.3161E-02
1 W(LIQUID,B)=0.408              0.4072      2.00E-02 -7.5711E-04 -3.7856E-02
1 W(BCC#1,B)=0.13                0.1284      2.00E-02 -1.6282E-03 -8.1409E-02
2 T=1341                          1340.       10.     -0.6833     -6.8335E-02
2 HTR=3727                        3752.      5.00E+02   24.96      4.9923E-02
3 T=1049                          1052.       10.       2.592      0.2592
```

```
3 W(LIQUID,A)=0.27               0.2697      2.00E-02 -2.7892E-04 -1.3946E-02
3 W(BCC#1,A)=9.3E-2              9.1172E-02  2.00E-02 -1.8281E-03 -9.1405E-02
4 T=1203                          1203.       10.     -0.1319     -1.3190E-02
4 W(LIQUID,A)=0.19               0.1909      2.00E-02  8.7843E-04  4.3922E-02
4 W(BCC#1,A)=6.9E-2              6.7724E-02  2.00E-02 -1.2764E-03 -6.3822E-02
4 W(FCC,A)=6E-2                  5.8395E-02  2.00E-02 -1.6047E-03 -8.0234E-02
5 T=726                           727.7       10.       1.666      0.1666
5 X(BCC#1,B)=3.7E-2              3.7623E-02  2.00E-02  6.2299E-04  3.1149E-02
5 X(BCC#2,A)=0.114               0.1127      2.00E-02 -1.2864E-03 -6.4319E-02
6 X(BCC#1,B)=3.7E-2              3.7162E-02  2.00E-02  1.6160E-04  8.0802E-03
6 X(BCC#2,A)=0.114               0.1116      2.00E-02 -2.3986E-03 -0.1199
10 W(LIQUID,A)=2E-2              1.9650E-02  2.00E-02 -3.5022E-04 -1.7511E-02
11 W(LIQUID,A)=4.2E-2            4.2008E-02  2.00E-02  8.0051E-06  4.0025E-04
12 W(LIQUID,A)=6.5E-2            6.5141E-02  2.00E-02  1.4123E-04  7.0615E-03
13 W(LIQUID,A)=9.3E-2            9.2988E-02  2.00E-02 -1.2304E-05 -6.1522E-04
20 W(LIQUID,A)=0.104             0.1041      2.00E-02  9.8925E-05  4.9462E-03
20 W(FCC,A)=3.8E-2               3.7965E-02  2.00E-02 -3.5146E-05 -1.7573E-03
21 W(LIQUID,A)=0.136             0.1368      2.00E-02  8.1954E-04  4.0977E-02
21 W(FCC,A)=4.7E-2               4.6532E-02  2.00E-02 -4.6834E-04 -2.3417E-02
22 W(LIQUID,A)=0.187             0.1869      2.00E-02 -5.0739E-05 -2.5370E-03
22 W(FCC,A)=5.9E-2               5.7620E-02  2.00E-02 -1.3805E-03 -6.9024E-02
23 W(LIQUID,A)=0.245             0.2454      2.00E-02  4.0622E-04  2.0311E-02
23 W(BCC#1,A)=8.5E-2             8.3561E-02  2.00E-02 -1.4387E-03 -7.1934E-02


PARROT:
PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ Now optimize all parameters and all experiments
PARROT: l-a-v
   ... the command in full is LIST_ALL_VARIABLES
OUTPUT TO SCREEN OR FILE /SCREEN/:

 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.02022853E+04    2.01820918E+04    2.01820918E+04    2.48851239E-02
 V2     -2.91083426E+01   -2.90936106E+01   -2.90936106E+01    1.36093016E-02
 V11    -2.18127452E+04
 V12     1.55559574E+01
 V15     2.38442415E+04    2.36701052E+04    2.36701052E+04    8.28181707E-02
 V16    -7.75412258E+00   -7.56540372E+00   -7.56540372E+00    2.55328021E-01
 V17     3.04598817E+03    3.00342277E+03    3.00342277E+03    2.36433805E-01
 V19     2.26500829E+04    2.20133295E+04    2.20133295E+04    4.73555178E-01
 V20    -7.18046721E+00   -6.72498548E+00   -6.72498548E+00    1.24878282E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   8.21404947E-01 TO   1.67854978E-01
 DEGREES OF FREEDOM   22.  REDUCED SUM OF SQUARES   7.62977171E-03
PARROT: s-o-v 11-12
   ... the command in full is SET_OPTIMIZING_VARIABLE
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: c-a
   ... the command in full is COMPUTE_ALL_EQUILIBRIA
 Eq  Lab  Iter Weight Temp   Exp  Fix phases or comments
   1 AINV   2   1.    1193.6      LIQUID A2B BCC
   2 AINV   2   1.    1340.3      LIQUID A2B
   3 AINV   2   1.    1051.6      LIQUID A2B BCC
   4 AINV   2   1.    1202.9      LIQUID BCC FCC
   5 AINV   2   1.     727.7      A2B BCC BCC#2
   6 AINV   2   1.     726.0      BCC BCC#2
  10 ALF    2   1.    1594.0      LIQUID FCC
  11 ALF    2   1.    1548.0      LIQUID FCC
  12 ALF    2   1.    1499.0      LIQUID FCC
  13 ALF    2   1.    1438.0      LIQUID FCC
  20 ATIE   2   1.    1413.0      LIQUID FCC
  21 ATIE   2   1.    1337.0      LIQUID FCC
  22 ATIE   2   1.    1213.0      LIQUID FCC
  23 ATIE   2   1.    1100.0      LIQUID BCC
 100 AA   < unused >  1573.0      LIQUID
 101 AA   < unused >  1573.0      LIQUID
 102 AA   < unused >  1573.0      LIQUID
 103 AA   < unused >  1573.0      LIQUID
 104 AA   < unused >  1573.0      LIQUID
 105 AA   < unused >  1573.0      LIQUID
 106 AA   < unused >  1573.0      LIQUID
 107 AA   < unused >  1573.0      LIQUID
 108 AA   < unused >  1573.0      LIQUID
 110 AH   < unused >  1773.0      LIQUID
 111 AH   < unused >  1773.0      LIQUID
 112 AH   < unused >  1773.0      LIQUID
 113 AH   < unused >  1773.0      LIQUID
 114 AH   < unused >  1773.0      LIQUID
 115 AH   < unused >  1773.0      LIQUID
 116 AH   < unused >  1773.0      LIQUID
 117 AH   < unused >  1773.0      LIQUID
 118 AH   < unused >  1773.0      LIQUID
ED_EXP: s-we 1 100-118
   ... the command in full is SET_WEIGHT
ED_EXP: s-e 1
   ... the command in full is SELECT_EQUILIBRIUM
 Equilibrium number                      1 , label AINV
ED_EXP: c-a
   ... the command in full is COMPUTE_ALL_EQUILIBRIA
 Eq  Lab  Iter Weight Temp   Exp  Fix phases or comments
   1 AINV   2   1.    1193.6      LIQUID A2B BCC
   2 AINV   2   1.    1340.3      LIQUID A2B
   3 AINV   2   1.    1051.6      LIQUID A2B BCC
   4 AINV   2   1.    1202.9      LIQUID BCC FCC
   5 AINV   2   1.     727.7      A2B BCC BCC#2
   6 AINV   2   1.     726.0      BCC BCC#2
  10 ALF    2   1.    1594.0      LIQUID FCC
  11 ALF    2   1.    1548.0      LIQUID FCC
  12 ALF    2   1.    1499.0      LIQUID FCC
  13 ALF    2   1.    1438.0      LIQUID FCC
  20 ATIE   2   1.    1413.0      LIQUID FCC
  21 ATIE   2   1.    1337.0      LIQUID FCC
  22 ATIE   2   1.    1213.0      LIQUID FCC
  23 ATIE   2   1.    1100.0      LIQUID BCC
```

```
 100 AA     2   1.    1573.0      LIQUID
 101 AA     2   1.    1573.0      LIQUID
 102 AA     2   1.    1573.0      LIQUID
 103 AA     2   1.    1573.0      LIQUID
 104 AA     2   1.    1573.0      LIQUID
 105 AA     2   1.    1573.0      LIQUID
 106 AA     2   1.    1573.0      LIQUID
 107 AA     2   1.    1573.0      LIQUID
 108 AA     2   1.    1573.0      LIQUID
 110 AH     2   1.    1773.0      LIQUID
 111 AH     2   1.    1773.0      LIQUID
 112 AH     2   1.    1773.0      LIQUID
 113 AH     2   1.    1773.0      LIQUID
 114 AH     2   1.    1773.0      LIQUID
 115 AH     2   1.    1773.0      LIQUID
 116 AH     2   1.    1773.0      LIQUID
 117 AH     2   1.    1773.0      LIQUID
 118 AH     2   1.    1773.0      LIQUID
ED_EXP: save
   ... the command in full is SAVE_WORKSPACES
ED_EXP: ba
   ... the command in full is BACK
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Use      47 experiments, maximum is        2000
 Use    1082 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


      AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    5.15880668E-01
  1  1.0010E+00   2  1.0005E+00   3  1.0000E+00   4  1.0000E+00   5  1.0074E+00
  6  1.0249E+00   7  1.0142E+00   8  1.0289E+00   9  1.0677E+00

      AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    5.16684964E-01
  1  1.0011E+00   2  1.0005E+00   3  1.0000E+00   4  1.0000E+00   5  1.0074E+00
  6  1.0249E+00   7  1.0142E+00   8  1.0289E+00   9  1.0677E+00

      AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    5.18529397E-01
  1  1.0010E+00   2  1.0006E+00   3  1.0000E+00   4  1.0000E+00   5  1.0074E+00
  6  1.0249E+00   7  1.0142E+00   8  1.0289E+00   9  1.0677E+00

      AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    5.10060046E-01
  1  1.0010E+00   2  1.0005E+00   3  1.0001E+00   4  1.0000E+00   5  1.0074E+00
  6  1.0249E+00   7  1.0142E+00   8  1.0289E+00   9  1.0677E+00

      AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    5.14690879E-01
  1  1.0010E+00   2  1.0005E+00   3  1.0001E+00   4  1.0001E+00   5  1.0074E+00
  6  1.0249E+00   7  1.0142E+00   8  1.0289E+00   9  1.0677E+00

      AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    5.10341429E-01
  1  1.0010E+00   2  1.0005E+00   3  1.0001E+00   4  1.0000E+00   5  1.0075E+00
  6  1.0249E+00   7  1.0142E+00   8  1.0289E+00   9  1.0677E+00

      AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    5.10048831E-01
  1  1.0010E+00   2  1.0005E+00   3  1.0001E+00   4  1.0000E+00   5  1.0074E+00
  6  1.0250E+00   7  1.0142E+00   8  1.0289E+00   9  1.0677E+00

      AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    5.10055873E-01
  1  1.0010E+00   2  1.0005E+00   3  1.0001E+00   4  1.0000E+00   5  1.0074E+00
  6  1.0250E+00   7  1.0143E+00   8  1.0289E+00   9  1.0677E+00

      AT THE    8 TH ITERATION WE HAVE THE SUM OF SQUARES    5.10213083E-01
  1  1.0010E+00   2  1.0005E+00   3  1.0001E+00   4  1.0000E+00   5  1.0074E+00
  6  1.0250E+00   7  1.0142E+00   8  1.0290E+00   9  1.0677E+00

      AT THE    9 TH ITERATION WE HAVE THE SUM OF SQUARES    5.10033766E-01
  1  1.0010E+00   2  1.0005E+00   3  1.0001E+00   4  1.0000E+00   5  1.0074E+00
  6  1.0250E+00   7  1.0142E+00   8  1.0289E+00   9  1.0678E+00

      AT THE   10 TH ITERATION WE HAVE THE SUM OF SQUARES    4.31535316E-01
  1  1.0007E+00   2  1.0011E+00   3  1.0017E+00   4  9.9872E-01   5  1.0073E+00
  6  1.0251E+00   7  1.0142E+00   8  1.0289E+00   9  1.0678E+00

      AT THE   11 TH ITERATION WE HAVE THE SUM OF SQUARES    3.88007305E-01
  1  1.0007E+00   2  1.0016E+00   3  1.0015E+00   4  9.9831E-01   5  1.0076E+00
  6  1.0269E+00   7  1.0145E+00   8  1.0283E+00   9  1.0674E+00

      AT THE   12 TH ITERATION WE HAVE THE SUM OF SQUARES    3.46571909E-01
  1  1.0012E+00   2  1.0021E+00   3  1.0017E+00   4  9.9707E-01   5  1.0078E+00
  6  1.0307E+00   7  1.0152E+00   8  1.0271E+00   9  1.0665E+00

      AT THE   13 TH ITERATION WE HAVE THE SUM OF SQUARES    2.88315641E-01
  1  1.0019E+00   2  1.0031E+00   3  1.0011E+00   4  9.9524E-01   5  1.0092E+00
  6  1.0382E+00   7  1.0164E+00   8  1.0246E+00   9  1.0647E+00

      AT THE   14 TH ITERATION WE HAVE THE SUM OF SQUARES    2.01092866E-01
  1  1.0035E+00   2  1.0050E+00   3  1.0003E+00   4  9.9135E-01   5  1.0119E+00
  6  1.0533E+00   7  1.0190E+00   8  1.0194E+00   9  1.0612E+00

      AT THE   15 TH ITERATION WE HAVE THE SUM OF SQUARES    9.39329356E-02
  1  1.0066E+00   2  1.0086E+00   3  9.9812E-01   4  9.8393E-01   5  1.0177E+00
  6  1.0836E+00   7  1.0240E+00   8  1.0095E+00   9  1.0548E+00

      AT THE   16 TH ITERATION WE HAVE THE SUM OF SQUARES    6.73924424E-02
  1  1.0093E+00   2  1.0115E+00   3  9.9634E-01   4  9.7778E-01   5  1.0224E+00
  6  1.1084E+00   7  1.0281E+00   8  1.0021E+00   9  1.0514E+00

     THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED   16 iterations
  1  1.0093E+00   2  1.0115E+00   3  9.9634E-01   4  9.7778E-01   5  1.0224E+00
  6  1.1084E+00   7  1.0281E+00   8  1.0021E+00   9  1.0514E+00

  1 -5.7709E-02   2 -9.3404E-03   3  1.4435E-02   4  2.0965E-02   5 -2.5772E-02
  6 -5.2196E-02   7  1.9264E-02   8  2.6907E-02   9  1.1430E-02  10  2.7509E-02
 11  8.8336E-03  12  1.3392E-02  13 -4.8280E-02  14  2.2178E-02  15  5.2233E-03
 16  2.9006E-02  17  2.1915E-02  18 -2.1795E-02  19 -7.8107E-03  20 -4.4451E-03
 21 -1.5094E-02  22 -1.0366E-02  23  1.5822E-02  24  2.4683E-02  25  1.5219E-02
 26 -1.4822E-02  27  2.0407E-02  28 -1.2809E-02  29  1.5407E-02  30 -9.5946E-03
 31 -1.6846E-02  32  2.7408E-02  33  8.6976E-02  34  1.2428E-01  35  1.0162E-01
 36 -1.7386E-02  37  7.0520E-02  38 -1.9513E-02  39  1.6094E-02  40  4.5500E-02
 41  4.8219E-02  42  4.6251E-02  43  4.1594E-02  44  3.4251E-02  45  2.2219E-02
 46  7.5004E-03  47 -1.1906E-02

               THE SUM OF SQUARES IS   6.73924424E-02
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT
```

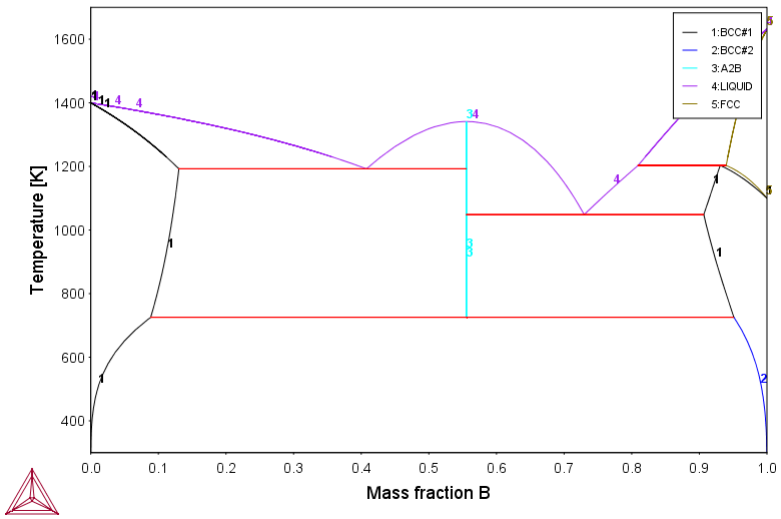
```
          ==================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:58: 3



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:  17


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =  30   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.03691169E+04    2.01820918E+04    2.01820918E+04    3.02498642E-02
 V2     -2.94290453E+01   -2.90936106E+01   -2.90936106E+01    2.30117909E-02
 V11    -2.17328114E+04   -2.18127452E+04   -2.18127452E+04    3.47139476E-02
 V12     1.52102756E+01    1.55559574E+01    1.55559574E+01    5.38555412E-02
 V15     2.42012672E+04    2.36701052E+04    2.36701052E+04    8.60926372E-02
 V16    -8.38545779E+00   -7.56540372E+00   -7.56540372E+00    2.83695715E-01
 V17     3.08774215E+03    3.00342277E+03    3.00342277E+03    2.37803174E-01
 V19     2.20600536E+04    2.20133295E+04    2.20133295E+04    4.87694676E-01
 V20    -7.07096090E+00   -6.72498548E+00   -6.72498548E+00    1.27666060E+00

 NUMBER OF OPTIMIZING VARIABLES :   9
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   5.15880668E-01 TO   6.73924424E-02
 DEGREES OF FREEDOM   38.  REDUCED SUM OF SQUARES   1.77348533E-03



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1192.       10.     -0.5771     -5.7709E-02
1 W(LIQUID,B)=0.408              0.4078      2.00E-02 -1.8681E-04 -9.3404E-03
1 W(BCC#1,B)=0.13                0.1303      2.00E-02  2.8870E-04  1.4435E-02
2 T=1341                          1341.       10.      0.2096      2.0965E-02
2 HTR=3727                        3714.      5.00E+02  -12.89     -2.5772E-02
3 T=1049                          1048.       10.     -0.5220     -5.2196E-02
3 W(LIQUID,A)=0.27               0.2704      2.00E-02  3.8528E-04  1.9264E-02
3 W(BCC#1,A)=9.3E-2              9.3538E-02  2.00E-02  5.3815E-04  2.6907E-02
4 T=1203                          1203.       10.      0.1143      1.1430E-02
4 W(LIQUID,A)=0.19               0.1906      2.00E-02  5.5018E-04  2.7509E-02
4 W(BCC#1,A)=6.9E-2              6.9177E-02  2.00E-02  1.7667E-04  8.8336E-03
4 W(FCC,A)=6E-2                  6.0268E-02  2.00E-02  2.6783E-04  1.3392E-02
5 T=726                           725.5       10.     -0.4828     -4.8280E-02
5 X(BCC#1,B)=3.7E-2              3.7444E-02  2.00E-02  4.4356E-04  2.2178E-02
5 X(BCC#2,A)=0.114               0.1141      2.00E-02  1.0447E-04  5.2233E-03
6 X(BCC#1,B)=3.7E-2              3.7580E-02  2.00E-02  5.8011E-04  2.9006E-02
6 X(BCC#2,A)=0.114               0.1144      2.00E-02  4.3830E-04  2.1915E-02
10 W(LIQUID,A)=2E-2              1.9564E-02  2.00E-02 -4.3589E-04 -2.1795E-02
11 W(LIQUID,A)=4.2E-2            4.1844E-02  2.00E-02 -1.5621E-04 -7.8107E-03
12 W(LIQUID,A)=6.5E-2            6.4911E-02  2.00E-02 -8.8903E-05 -4.4451E-03
13 W(LIQUID,A)=9.3E-2            9.2698E-02  2.00E-02 -3.0187E-04 -1.5094E-02
20 W(LIQUID,A)=0.104             0.1038      2.00E-02 -2.0732E-04 -1.0366E-02
20 W(FCC,A)=3.8E-2               3.8316E-02  2.00E-02  3.1644E-04  1.5822E-02
21 W(LIQUID,A)=0.136             0.1365      2.00E-02  4.9366E-04  2.4683E-02
21 W(FCC,A)=4.7E-2               4.7304E-02  2.00E-02  3.0438E-04  1.5219E-02
22 W(LIQUID,A)=0.187             0.1867      2.00E-02 -2.9644E-04 -1.4822E-02
22 W(FCC,A)=5.9E-2                5.9408E-02  2.00E-02  4.0813E-04  2.0407E-02
23 W(LIQUID,A)=0.245             0.2447      2.00E-02 -2.5617E-04 -1.2809E-02
23 W(BCC#1,A)=8.5E-2              8.5308E-02  2.00E-02  3.0814E-04  1.5407E-02
100 ACR(B)=0.94                  0.9397      2.85E-02 -2.7309E-04 -9.5946E-03
101 ACR(B)=0.84                  0.8395      2.82E-02 -4.7482E-04 -1.6846E-02
102 ACR(B)=0.74                  0.7408      2.81E-02  7.6893E-04  2.7408E-02
103 ACR(B)=0.64                  0.6424      2.81E-02  2.4411E-03  8.6976E-02
104 ACR(B)=0.54                  0.5435      2.82E-02  3.5079E-03  0.1243
105 ACR(B)=0.44                  0.4429      2.85E-02  2.9003E-03  0.1016
106 ACR(B)=0.34                  0.3395      2.90E-02 -5.0467E-04 -1.7386E-02
107 ACR(B)=0.23                  0.2321      2.97E-02  2.0948E-03  7.0520E-02
108 ACR(B)=0.12                  0.1194      3.06E-02 -5.9712E-04 -1.9513E-02
110 HMR(LIQUID)=-1964            -1956.      5.00E+02   8.047      1.6094E-02
111 HMR(LIQUID)=-3500            -3477.      5.00E+02   22.75      4.5500E-02
112 HMR(LIQUID)=-4588            -4564.      5.00E+02   24.11      4.8219E-02
113 HMR(LIQUID)=-5239            -5216.      5.00E+02   23.13      4.6251E-02
114 HMR(LIQUID)=-5454            -5433.      5.00E+02   20.80      4.1594E-02
115 HMR(LIQUID)=-5233            -5216.      5.00E+02   17.13      3.4251E-02
116 HMR(LIQUID)=-4575            -4564.      5.00E+02   11.11      2.2219E-02
117 HMR(LIQUID)=-3481            -3477.      5.00E+02   3.750      7.5004E-03
118 HMR(LIQUID)=-1950            -1956.      5.00E+02  -5.953     -1.1906E-02


PARROT:
PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ Calculate the phase diagram one last time.
PARROT: mac tcex36cpd
   ... the command in full is MACRO_FILE_OPEN
PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
```

```
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   7.140E-01  3.100E+02
    BCC#1
  ** BCC#2
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   7.141E-01  3.000E+02
    BCC#1
  ** BCC#2
 Calculated.                      14  equilibria

 Phase region boundary   3 at:   6.819E-01  7.255E+02
  ** A2B
    BCC#1
  ** BCC#2

 Phase region boundary   4 at:   3.626E-01  7.255E+02
  ** A2B
    BCC#1
 Calculated.                      15  equilibria

 Phase region boundary   5 at:   3.771E-01  1.192E+03
  ** LIQUID
  ** A2B
    BCC#1

 Phase region boundary   6 at:   2.828E-01  1.192E+03
  ** LIQUID
```

```
    BCC#1
Calculated                      28  equilibria

Phase region boundary   7 at:   4.863E-01  1.192E+03
 ** LIQUID
    A2B
Calculated.                     28  equilibria

Phase region boundary   8 at:   6.500E-01  1.048E+03
 ** LIQUID
    A2B
 ** BCC#1

Phase region boundary   9 at:   7.639E-01  1.048E+03
    A2B
 ** BCC#1
Calculated.                     11  equilibria
Terminating at known equilibrium

Phase region boundary  10 at:   8.273E-01  1.048E+03
    LIQUID
 ** BCC#1
Calculated.                      8  equilibria

Phase region boundary  11 at:   8.748E-01  1.203E+03
    LIQUID
 ** BCC#1
 ** FCC

Phase region boundary  12 at:   8.799E-01  1.203E+03
    LIQUID
 ** FCC
Calculated                      35  equilibria

Phase region boundary  13 at:   9.353E-01  1.203E+03
    BCC#1
 ** FCC
Calculated                      24  equilibria

Phase region boundary  14 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   3.647E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                      10  equilibria

Phase region boundary  26 at:   3.647E-01  7.700E+02
```

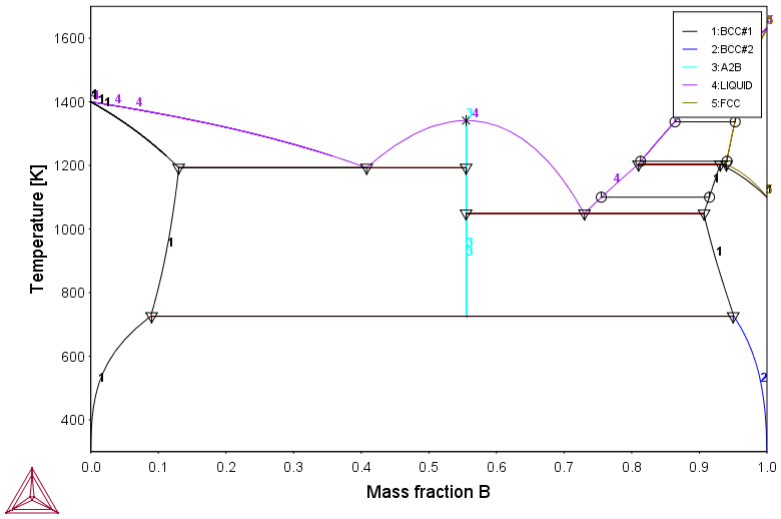
```
 ** A2B
    BCC#1
Calculated.                      3  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   3.647E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                     14  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   7.910E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                     10  equilibria

Phase region boundary  29 at:   7.910E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                      3  equilibria
Terminating at known equilibrium

Phase region boundary  30 at:   7.910E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                      9  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   2.448E-01  1.230E+03
 ** LIQUID
    BCC#1
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:   2.448E-01  1.230E+03
 ** LIQUID
    BCC#1
Calculated                     26  equilibria

Phase region boundary  33 at:   8.858E-01  1.230E+03
 ** LIQUID
    FCC
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  34 at:   8.858E-01  1.230E+03
 ** LIQUID
    FCC
Calculated                     29  equilibria

Phase region boundary  35 at:   6.415E-03  1.397E+03
    LIQUID
 ** BCC#1
Calculated                     13  equilibria

Phase region boundary  36 at:   6.415E-03  1.397E+03
    LIQUID
 ** BCC#1
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  37 at:   2.299E-01  1.244E+03
    LIQUID
 ** BCC#1
Calculated                     23  equilibria

Phase region boundary  38 at:   2.299E-01  1.244E+03
    LIQUID
 ** BCC#1
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  39 at:   6.122E-01  1.240E+03
    LIQUID
 ** A2B
Calculated.                     14  equilibria
Terminating at known equilibrium

Phase region boundary  40 at:   6.122E-01  1.240E+03
    LIQUID
 ** A2B
Calculated.                      8  equilibria
Terminating at known equilibrium

Phase region boundary  41 at:   9.927E-01  1.613E+03
    LIQUID
 ** FCC
Calculated.                     20  equilibria
Terminating at known equilibrium

Phase region boundary  42 at:   9.927E-01  1.613E+03
    LIQUID
 ** FCC
Calculated                      9  equilibria
*** BUFFER SAVED ON FILE:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
x36.POLY3
CPU time for mapping                    1  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

2018.02.19.08.58.05
A, B
P=1E5, N=1



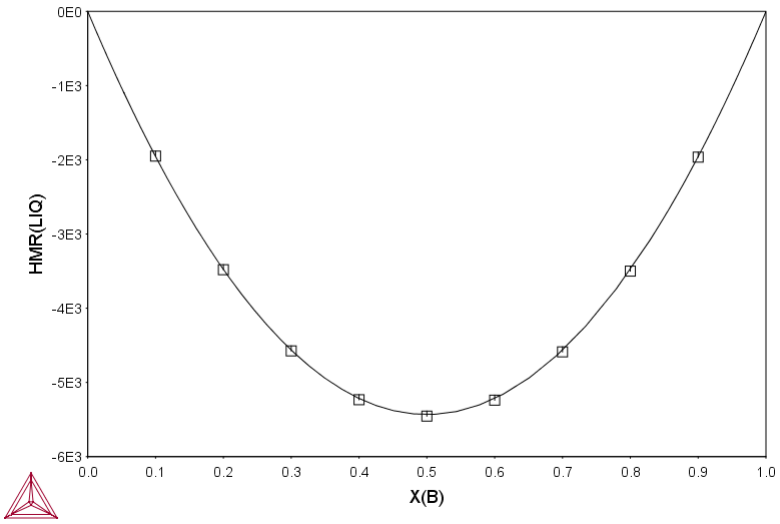

```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:Hit RETURN to continue
POST: @@ Add the experimental data
POST: a-e-d y exp36 0; 1
   ... the command in full is APPEND_EXPERIMENTAL_DATA
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

2018.02.19.08.58.05
A, B
P=1E5, N=1

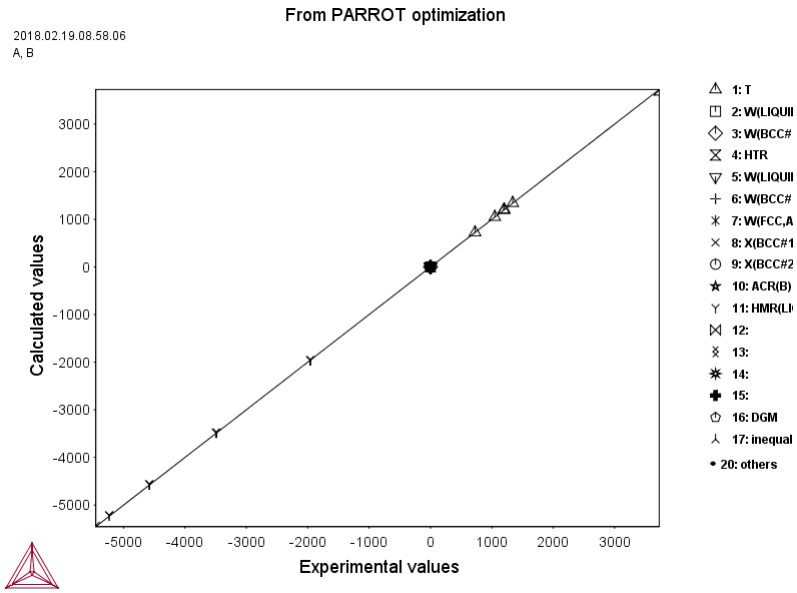



```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ Also calculate the enthalpies in the liquid
POST: ba
   ... the command in full is BACK
POLY_3: read,,,
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3:
POLY_3: s-a-v 2 none
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-c t=1773
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: sh hmr
   ... the command in full is SHOW_VALUE
 HMR=13116.476
POLY_3: l-st c
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 A                       ENTERED   SER
 B                       ENTERED   SER
POLY_3: s-r-s a liq * 1e5
   ... the command in full is SET_REFERENCE_STATE
POLY_3: s-r-s b liq * 1e5
   ... the command in full is SET_REFERENCE_STATE
POLY_3: save tcex36h y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value   0.123400
```

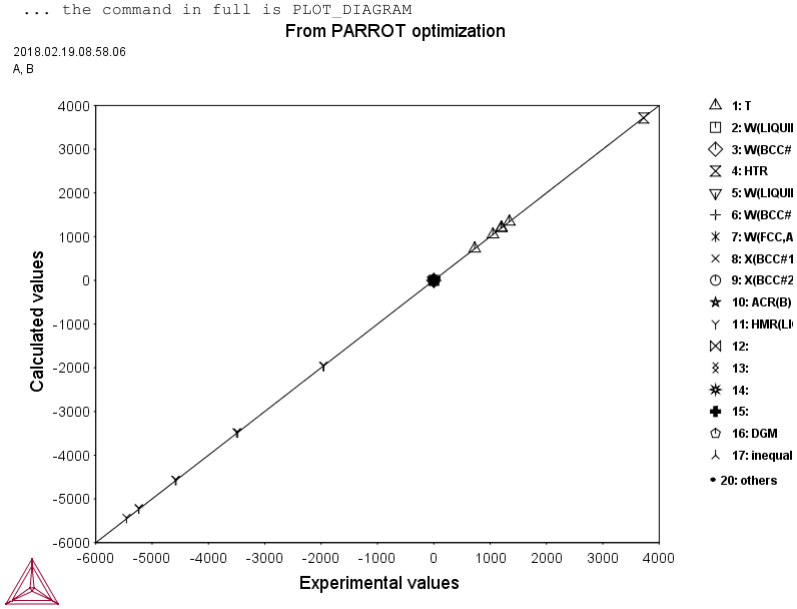
```
...OK

 Phase Region from   0.123400     for:
     LIQUID
 Global test at  3.23400E-01 .... OK
 Global test at  5.73400E-01 .... OK
 Global test at  8.23400E-01 .... OK
 Global test at  9.53400E-01 .... OK
 Global test at  1.00000E+00 .... OK
 Terminating at    1.00000
 Calculated    51 equilibria

 Phase Region from   0.123400     for:
     LIQUID
 Global test at  8.34000E-02 .... OK
 Global test at  3.34000E-02 .... OK
 Terminating at   0.250000E-11
 Calculated    28 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36h.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST: s-d-a x x(b)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y hmr(liq)
   ... the command in full is SET_DIAGRAM_AXIS
POST: a-e-d y exp36 0; 2
   ... the command in full is APPEND_EXPERIMENTAL_DATA
POST: plot
   ... the command in full is PLOT_DIAGRAM
   2018.02.19.08.58.05
   A, B
   P=1E5, N=1, T=1773
```




```
POST:
POST:Hit RETURN to continue
POST: @@ We can see the fitting results by the following method
POST: @@ Data points falling on the diagonal line indicates
POST: @@ perfect fitting.
POST: @@
POST: ba
   ... the command in full is BACK
POLY_3: ba
   ... the command in full is BACK

 PARROT  VERSION 5.3

  Global minimization used as test only
PARROT: l-result gra pexp36 1,
   ... the command in full is LIST_RESULT
   ... the command in full is QUICK_EXPERIMENTAL_PLOT
   ... the command in full is PLOT_DIAGRAM
```




```
POST: s-s-s y n -6000 4000
   ... the command in full is SET_SCALING_STATUS
POST: s-s-s x n -6000 4000
   ... the command in full is SET_SCALING_STATUS
POST: pl
   ... the command in full is PLOT_DIAGRAM
```




```
POST: b
   ... the command in full is BACK
PARROT: set-inter
   ... the command in full is SET_INTERACTIVE
PARROT: set-inter
   ... the command in full is SET_INTERACTIVE
PARROT:
```

tcex36a-tcex36b

```
PARROT:AboutMACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tcex36b.TCM" s-s-f tcex36
   ... the command in full is SET_STORE_FILE
PARROT: @@ List parameters to be optimized, all zero initially
PARROT: l-a-v
   ... the command in full is LIST_ALL_VARIABLES
OUTPUT TO SCREEN OR FILE /SCREEN/:

 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.03691169E+04    2.01820918E+04    2.01820918E+04    3.02498642E-02
 V2     -2.94290453E+01   -2.90936106E+01   -2.90936106E+01    2.30117909E-02
 V11    -2.17328114E+04   -2.18127452E+04   -2.18127452E+04    3.47139476E-02
 V12     1.52102756E+01    1.55559574E+01    1.55559574E+01    5.38555412E-02
 V15     2.42012672E+04    2.36701052E+04    2.36701052E+04    8.60926372E-02
 V16    -8.38545779E+00   -7.56540372E+00   -7.56540372E+00    2.83695715E-01
 V17     3.08774215E+03    3.00342277E+03    3.00342277E+03    2.37803174E-01
 V19     2.20600536E+04    2.20133295E+04    2.20133295E+04    4.87694676E-01
 V20    -7.07096090E+00   -6.72498548E+00   -6.72498548E+00    1.27666060E+00

 NUMBER OF OPTIMIZING VARIABLES :   9
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   5.15880668E-01 TO   6.73924424E-02
 DEGREES OF FREEDOM   38.  REDUCED SUM OF SQUARES   1.77348533E-03
PARROT: @@ Set alt mode to start
PARROT: s-alt Y
   ... the command in full is SET_ALTERNATE_MODE
PARROT: @@ Check if all equilibria can be calculated
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: c-a
   ... the command in full is COMPUTE_ALL_EQUILIBRIA
 Eq  Lab  Iter Weight Temp   Exp  Fix phases or comments
   1 AINV *alt*  1.0  1193.0      LIQUID A2B BCC
   2 AINV *alt*  1.0  1341.0      LIQUID A2B
   3 AINV *alt*  1.0  1049.0      LIQUID A2B BCC
   4 AINV *alt*  1.0  1203.0      LIQUID BCC FCC
   5 AINV *alt*  1.0   726.0      A2B BCC BCC#2
   6 AINV *alt*  1.0   726.0      BCC BCC#2
 Failed using alternate for FCC#1                    setting weight to zero
  10 ALF  *alt*  1.0  1594.0      LIQUID FCC
 Failed using alternate for FCC#1                    setting weight to zero
  11 ALF  *alt*  1.0  1548.0      LIQUID FCC
 Failed using alternate for FCC#1                    setting weight to zero
  12 ALF  *alt*  1.0  1499.0      LIQUID FCC
 Failed using alternate for FCC#1                    setting weight to zero
  13 ALF  *alt*  1.0  1438.0      LIQUID FCC
  20 ATIE *alt*  1.0  1413.0      LIQUID FCC
  21 ATIE *alt*  1.0  1337.0      LIQUID FCC
  22 ATIE *alt*  1.0  1213.0      LIQUID FCC
  23 ATIE *alt*  1.0  1100.0      LIQUID BCC
 100 AA     2   1.    1573.0      LIQUID
 101 AA     2   1.    1573.0      LIQUID
 102 AA     2   1.    1573.0      LIQUID
 103 AA     2   1.    1573.0      LIQUID
 104 AA     2   1.    1573.0      LIQUID
 105 AA     2   1.    1573.0      LIQUID
 106 AA     2   1.    1573.0      LIQUID
 107 AA     2   1.    1573.0      LIQUID
 108 AA     2   1.    1573.0      LIQUID
 110 AH     2   1.    1773.0      LIQUID
 111 AH     2   1.    1773.0      LIQUID
 112 AH     2   1.    1773.0      LIQUID
 113 AH     2   1.    1773.0      LIQUID
 114 AH     2   1.    1773.0      LIQUID
 115 AH     2   1.    1773.0      LIQUID
 116 AH     2   1.    1773.0      LIQUID
 117 AH     2   1.    1773.0      LIQUID
 118 AH     2   1.    1773.0      LIQUID
 Number of alternate equilibria                  14
ED_EXP: @@ Equilibra with label ALF cannot use alt mode
ED_EXP: s-we 0 alf
   ... the command in full is SET_WEIGHT
 Changed weight on                    4  equilibria.
ED_EXP: c-a
   ... the command in full is COMPUTE_ALL_EQUILIBRIA
 Eq  Lab  Iter Weight Temp   Exp  Fix phases or comments
 118 AH     2   1.    1773.0      LIQUID
ED_EXP: save
   ... the command in full is SAVE_WORKSPACES
ED_EXP: @@ Save changes of weights before leaving the editor
ED_EXP: ba
   ... the command in full is BACK
PARROT: @@ Optimize zero times as a check
PARROT: opt 0
   ... the command in full is OPTIMIZE_VARIABLES
 Alternate calculation is on
 Use      47 experiments, maximum is        2000
 Use    1082 real workspace, maximum is    50000
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


           ================================================
           OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:58:57



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:   0


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
```

```
  RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
  MAXFUN =   0   DMAX =  1.00000000E+02   H =  1.00000000E-04
  ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.03691169E+04    2.01820918E+04    2.01820918E+04    3.02498642E-02
 V2     -2.94290453E+01   -2.90936106E+01   -2.90936106E+01    2.30117909E-02
 V11    -2.17328114E+04   -2.18127452E+04   -2.18127452E+04    3.47139476E-02
 V12     1.52102756E+01    1.55559574E+01    1.55559574E+01    5.38555412E-02
 V15     2.42012672E+04    2.36701052E+04    2.36701052E+04    8.60926372E-02
 V16    -8.38545779E+00   -7.56540372E+00   -7.56540372E+00    2.83695715E-01
 V17     3.08774215E+03    3.00342277E+03    3.00342277E+03    2.37803174E-01
 V19     2.20600536E+04    2.20133295E+04    2.20133295E+04    4.87694676E-01
 V20    -7.07096090E+00   -6.72498548E+00   -6.72498548E+00    1.27666060E+00

 NUMBER OF OPTIMIZING VARIABLES :   9
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   5.15880668E-01 TO   8.89279130E-02
 DEGREES OF FREEDOM   38.  REDUCED SUM OF SQUARES   2.34020824E-03

 Number of alternate equilibria                    10


$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
   1 Alternate equilibrium calc                                      0.00
   2 Alternate equilibrium calc                                      0.19
2 HTR=3727                        3714.      5.00E+02  -12.89     -2.5772E-02
   3 Alternate equilibrium calc                                      0.00
   4 Alternate equilibrium calc                                      0.00
   5 Alternate equilibrium calc                                      0.01
   6 Alternate equilibrium calc                                      0.01
  20 Alternate equilibrium calc                                      0.01
  21 Alternate equilibrium calc                                      0.00
  22 Alternate equilibrium calc                                      0.01
  23 Alternate equilibrium calc                                      0.00
100 ACR(B)=0.94                   0.9397      2.85E-02 -2.7309E-04 -9.5946E-03
101 ACR(B)=0.84                   0.8395      2.82E-02 -4.7482E-04 -1.6846E-02
102 ACR(B)=0.74                   0.7408      2.81E-02  7.6893E-04  2.7408E-02
103 ACR(B)=0.64                   0.6424      2.81E-02  2.4411E-03  8.6976E-02
104 ACR(B)=0.54                   0.5435      2.82E-02  3.5079E-03  0.1243
105 ACR(B)=0.44                   0.4429      2.85E-02  2.9003E-03  0.1016
106 ACR(B)=0.34                   0.3395      2.90E-02 -5.0467E-04 -1.7386E-02
107 ACR(B)=0.23                   0.2321      2.97E-02  2.0948E-03  7.0520E-02
108 ACR(B)=0.12                   0.1194      3.06E-02 -5.9712E-04 -1.9513E-02
110 HMR(LIQUID)=-1964             -1956.      5.00E+02   8.047      1.6094E-02
111 HMR(LIQUID)=-3500             -3477.      5.00E+02   22.75      4.5500E-02
112 HMR(LIQUID)=-4588             -4564.      5.00E+02   24.11      4.8219E-02
113 HMR(LIQUID)=-5239             -5216.      5.00E+02   23.13      4.6251E-02
114 HMR(LIQUID)=-5454             -5433.      5.00E+02   20.80      4.1594E-02
115 HMR(LIQUID)=-5233             -5216.      5.00E+02   17.13      3.4251E-02
116 HMR(LIQUID)=-4575             -4564.      5.00E+02   11.11      2.2219E-02
117 HMR(LIQUID)=-3481             -3477.      5.00E+02   3.750      7.5004E-03
118 HMR(LIQUID)=-1950             -1956.      5.00E+02  -5.953     -1.1906E-02


PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ Note only one error from alternate calculations.
PARROT: @@ This error represents the difference in chemical
PARROT: @@ potentials of the phases.
PARROT: @@ Experiments with just one phase is calculated as normal.
PARROT: @@ Next command supresses the listing of parameters.
PARROT: s-o-l 1 Y Y N n N
   ... the command in full is SET_OUTPUT_LEVELS
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


           ==================================================
           OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:58:57



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:   0


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =   0   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.03691169E+04    2.01820918E+04    2.01820918E+04    3.02498642E-02
 V2     -2.94290453E+01   -2.90936106E+01   -2.90936106E+01    2.30117909E-02
 V11    -2.17328114E+04   -2.18127452E+04   -2.18127452E+04    3.47139476E-02
 V12     1.52102756E+01    1.55559574E+01    1.55559574E+01    5.38555412E-02
 V15     2.42012672E+04    2.36701052E+04    2.36701052E+04    8.60926372E-02
 V16    -8.38545779E+00   -7.56540372E+00   -7.56540372E+00    2.83695715E-01
```

```
 V17     3.08774215E+03    3.00342277E+03    3.00342277E+03    2.37803174E-01
 V19     2.20600536E+04    2.20133295E+04    2.20133295E+04    4.87694676E-01
 V20    -7.07096090E+00   -6.72498548E+00   -6.72498548E+00    1.27666060E+00

 NUMBER OF OPTIMIZING VARIABLES :   9
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   5.15880668E-01 TO   8.89279130E-02
 DEGREES OF FREEDOM   38.  REDUCED SUM OF SQUARES   2.34020824E-03

 Number of alternate equilibria                    10

 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)
 FUNCTION V1         298.15    20369.1168935187     ; 6000 N REF0 !
 FUNCTION V2         298.15   -29.4290452748380     ; 6000 N REF0 !
 FUNCTION V11        298.15   -21732.8113701050     ; 6000 N REF0 !
 FUNCTION V12        298.15    15.2102756283865     ; 6000 N REF0 !
 FUNCTION V15        298.15    24201.2671946554     ; 6000 N REF0 !
 FUNCTION V16        298.15   -8.38545779303839     ; 6000 N REF0 !
 FUNCTION V17        298.15    3087.74214653959     ; 6000 N REF0 !
 FUNCTION V19        298.15    22060.0535849715     ; 6000 N REF0 !
 FUNCTION V20        298.15   -7.07096089672588     ; 6000 N REF0 !



 LIQUID
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
      G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
      L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
      L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T


 A2B
  2 SUBLATTICES, SITES  2:  1
    CONSTITUENTS: A : B

      G(A2B,A:B;0)- 2 G(BCC,A;0)-G(BCC,B;0) =
             500.00<T< 2000.00: +V1+V2*T+V3*T*LN(T)


 BCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(BCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +0.0
      G(BCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +0.0
      L(BCC,A,B;0) =    500.00<T< 2000.00: +V15+V16*T
      L(BCC,A,B;1) =    500.00<T< 2000.00: +V17+V18*T


 FCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(FCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +408
      G(FCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +3300-3*T
      L(FCC,A,B;0) =    500.00<T< 2000.00: +V19+V20*T
      L(FCC,A,B;1) =    500.00<T< 2000.00: +V21+V22*T



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
   1 Alternate equilibrium calc                                    0.00
   2 Alternate equilibrium calc                                    0.19
2 HTR=3727                      3714.      5.00E+02  -12.89     -2.5772E-02
   3 Alternate equilibrium calc                                    0.00
   4 Alternate equilibrium calc                                    0.00
   5 Alternate equilibrium calc                                    0.01
   6 Alternate equilibrium calc                                    0.01
  20 Alternate equilibrium calc                                    0.01
  21 Alternate equilibrium calc                                    0.00
  22 Alternate equilibrium calc                                    0.01
  23 Alternate equilibrium calc                                    0.00
100 ACR(B)=0.94                  0.9397      2.85E-02 -2.7309E-04 -9.5946E-03
101 ACR(B)=0.84                  0.8395      2.82E-02 -4.7482E-04 -1.6846E-02
102 ACR(B)=0.74                  0.7408      2.81E-02  7.6893E-04  2.7408E-02
103 ACR(B)=0.64                  0.6424      2.81E-02  2.4411E-03  8.6976E-02
104 ACR(B)=0.54                  0.5435      2.82E-02  3.5079E-03  0.1243
105 ACR(B)=0.44                  0.4429      2.85E-02  2.9003E-03  0.1016
106 ACR(B)=0.34                  0.3395      2.90E-02 -5.0467E-04 -1.7386E-02
107 ACR(B)=0.23                  0.2321      2.97E-02  2.0948E-03  7.0520E-02
108 ACR(B)=0.12                  0.1194      3.06E-02 -5.9712E-04 -1.9513E-02
110 HMR(LIQUID)=-1964            -1956.      5.00E+02   8.047      1.6094E-02
111 HMR(LIQUID)=-3500            -3477.      5.00E+02   22.75      4.5500E-02
112 HMR(LIQUID)=-4588            -4564.      5.00E+02   24.11      4.8219E-02
113 HMR(LIQUID)=-5239            -5216.      5.00E+02   23.13      4.6251E-02
114 HMR(LIQUID)=-5454            -5433.      5.00E+02   20.80      4.1594E-02
115 HMR(LIQUID)=-5233            -5216.      5.00E+02   17.13      3.4251E-02
116 HMR(LIQUID)=-4575            -4564.      5.00E+02   11.11      2.2219E-02
117 HMR(LIQUID)=-3481            -3477.      5.00E+02   3.750      7.5004E-03
118 HMR(LIQUID)=-1950            -1956.      5.00E+02  -5.953     -1.1906E-02


PARROT:
PARROT: @@ Now optimize
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Alternate calculation is on
 Use      47 experiments, maximum is        2000
 Use    1082 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


      AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    8.89279130E-02
  1  1.0093E+00   2  1.0115E+00   3  9.9634E-01   4  9.7778E-01   5  1.0224E+00
  6  1.1084E+00   7  1.0281E+00   8  1.0021E+00   9  1.0514E+00
```

```
     AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    8.89950319E-02
 1  1.0094E+00   2  1.0115E+00   3  9.9634E-01   4  9.7778E-01   5  1.0224E+00
 6  1.1084E+00   7  1.0281E+00   8  1.0021E+00   9  1.0514E+00

     AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    8.89370524E-02
 1  1.0093E+00   2  1.0116E+00   3  9.9634E-01   4  9.7778E-01   5  1.0224E+00
 6  1.1084E+00   7  1.0281E+00   8  1.0021E+00   9  1.0514E+00

     AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    8.79489916E-02
 1  1.0093E+00   2  1.0115E+00   3  9.9644E-01   4  9.7778E-01   5  1.0224E+00
 6  1.1084E+00   7  1.0281E+00   8  1.0021E+00   9  1.0514E+00

     AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    8.85893347E-02
 1  1.0093E+00   2  1.0115E+00   3  9.9644E-01   4  9.7788E-01   5  1.0224E+00
 6  1.1084E+00   7  1.0281E+00   8  1.0021E+00   9  1.0514E+00

     AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    8.79262670E-02
 1  1.0093E+00   2  1.0115E+00   3  9.9644E-01   4  9.7778E-01   5  1.0225E+00
 6  1.1084E+00   7  1.0281E+00   8  1.0021E+00   9  1.0514E+00

     AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    8.79317693E-02
 1  1.0093E+00   2  1.0115E+00   3  9.9644E-01   4  9.7778E-01   5  1.0225E+00
 6  1.1085E+00   7  1.0281E+00   8  1.0021E+00   9  1.0514E+00

     AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    8.79245181E-02
 1  1.0093E+00   2  1.0115E+00   3  9.9644E-01   4  9.7778E-01   5  1.0225E+00
 6  1.1084E+00   7  1.0282E+00   8  1.0021E+00   9  1.0514E+00

     AT THE    8 TH ITERATION WE HAVE THE SUM OF SQUARES    8.79198041E-02
 1  1.0093E+00   2  1.0115E+00   3  9.9644E-01   4  9.7778E-01   5  1.0225E+00
 6  1.1084E+00   7  1.0282E+00   8  1.0022E+00   9  1.0514E+00

     AT THE    9 TH ITERATION WE HAVE THE SUM OF SQUARES    8.79216957E-02
 1  1.0093E+00   2  1.0115E+00   3  9.9644E-01   4  9.7778E-01   5  1.0225E+00
 6  1.1084E+00   7  1.0282E+00   8  1.0022E+00   9  1.0515E+00

     AT THE   10 TH ITERATION WE HAVE THE SUM OF SQUARES    6.30012577E-02
 1  1.0090E+00   2  1.0115E+00   3  1.0000E+00   4  9.7542E-01   5  1.0226E+00
 6  1.1084E+00   7  1.0282E+00   8  1.0022E+00   9  1.0514E+00

     AT THE   11 TH ITERATION WE HAVE THE SUM OF SQUARES    6.00250622E-02
 1  1.0062E+00   2  1.0109E+00   3  9.9912E-01   4  9.7423E-01   5  1.0235E+00
 6  1.1105E+00   7  1.0290E+00   8  1.0016E+00   9  1.0501E+00

     AT THE   12 TH ITERATION WE HAVE THE SUM OF SQUARES    5.93161832E-02
 1  1.0057E+00   2  1.0092E+00   3  9.9970E-01   4  9.7424E-01   5  1.0255E+00
 6  1.1178E+00   7  1.0318E+00   8  1.0004E+00   9  1.0481E+00

     AT THE   13 TH ITERATION WE HAVE THE SUM OF SQUARES    5.88760574E-02
 1  1.0049E+00   2  1.0059E+00   3  9.9988E-01   4  9.7463E-01   5  1.0295E+00
 6  1.1320E+00   7  1.0370E+00   8  9.9744E-01   9  1.0425E+00

    THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED   13 iterations
 1  1.0049E+00   2  1.0059E+00   3  9.9988E-01   4  9.7463E-01   5  1.0295E+00
 6  1.1320E+00   7  1.0370E+00   8  9.9744E-01   9  1.0425E+00

 1  6.9039E-03   2  6.9039E-03   3  1.5738E-03   4  2.6800E-03   5  1.3310E-01
 6 -1.3983E-01   7 -1.4164E-03   8  7.6472E-03   9  7.6472E-03  10 -1.0560E-04
11  3.2960E-03  12  2.1369E-03  13  2.5829E-04  14  3.0760E-03  15  6.0633E-04
16  1.2976E-03  17  1.2976E-03  18  2.3669E-05  19  1.6822E-03  20  2.3669E-05
21  1.6822E-03  22 -2.0443E-03  23  1.7694E-03  24  3.4709E-03  25  3.3350E-04
26 -2.5368E-03  27  3.2555E-03  28 -1.4427E-03  29  3.8328E-03  30 -1.3478E-02
31 -3.0855E-02  32 -6.3336E-04  33  4.3684E-02  34  6.7408E-02  35  3.5765E-02
36 -8.4872E-02  37  1.1726E-02  38 -5.6892E-02  39  2.1632E-03  40  2.0735E-02
41  1.5714E-02  42  9.1018E-03  43  2.8977E-03  44 -2.8982E-03  45 -1.0286E-02
46 -1.7265E-02  47 -2.5837E-02

              THE SUM OF SQUARES IS   5.88760574E-02
PARROT: cont 30
   ... the command in full is CONTINUE_OPTIMIZATION

 It is safe to CONTINUE only after TOO MANY ITERATIONS
 and no change in variables and experiments ...
 Now anything can happen ...

PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ==================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:58:58



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:  14


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =  30   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.02809885E+04    2.01820918E+04    2.01820918E+04    7.95747010E-02
 V2     -2.92651700E+01   -2.90936106E+01   -2.90936106E+01    3.44415375E-01
 V11    -2.18102047E+04   -2.18127452E+04   -2.18127452E+04    3.96943915E-02
 V12     1.51613087E+01    1.55559574E+01    1.55559574E+01    5.70071424E-02
 V15     2.43675664E+04    2.36701052E+04    2.36701052E+04    6.28240679E-01
 V16    -8.56377506E+00   -7.56540372E+00   -7.56540372E+00    2.32375369E+00
 V17     3.11464865E+03    3.00342277E+03    3.00342277E+03    1.51251837E+00
 V19     2.19570761E+04    2.20133295E+04    2.20133295E+04    4.62337841E+00
 V20    -7.01093159E+00   -6.72498548E+00   -6.72498548E+00    1.17285809E+01
```

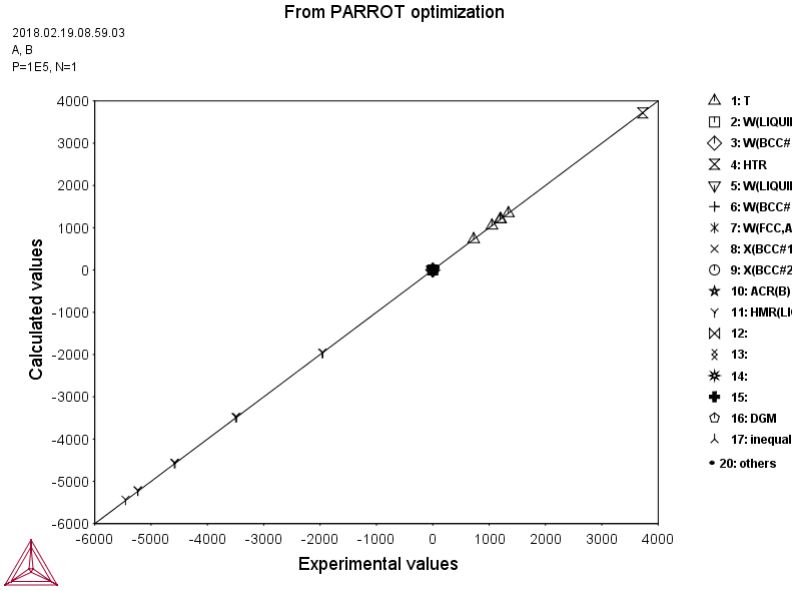
```
 NUMBER OF OPTIMIZING VARIABLES :   9
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   8.89279130E-02 TO   5.88760574E-02
 DEGREES OF FREEDOM   38.  REDUCED SUM OF SQUARES   1.54936993E-03

 Number of alternate equilibria                    10

 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)
 FUNCTION V1         298.15    20280.9885304502     ; 6000 N REF0 !
 FUNCTION V2         298.15   -29.2651699864236     ; 6000 N REF0 !
 FUNCTION V11        298.15   -21810.2046849311     ; 6000 N REF0 !
 FUNCTION V12        298.15    15.1613087021840     ; 6000 N REF0 !
 FUNCTION V15        298.15    24367.5664116922     ; 6000 N REF0 !
 FUNCTION V16        298.15   -8.56377506479462     ; 6000 N REF0 !
 FUNCTION V17        298.15    3114.64864877558     ; 6000 N REF0 !
 FUNCTION V19        298.15    21957.0760879248     ; 6000 N REF0 !
 FUNCTION V20        298.15   -7.01093159343438     ; 6000 N REF0 !



 LIQUID
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
      G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
      L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
      L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T


 A2B
  2 SUBLATTICES, SITES  2:  1
    CONSTITUENTS: A : B

      G(A2B,A:B;0)- 2 G(BCC,A;0)-G(BCC,B;0) =
             500.00<T< 2000.00: +V1+V2*T+V3*T*LN(T)


 BCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(BCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +0.0
      G(BCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +0.0
      L(BCC,A,B;0) =    500.00<T< 2000.00: +V15+V16*T
      L(BCC,A,B;1) =    500.00<T< 2000.00: +V17+V18*T


 FCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(FCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +408
      G(FCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +3300-3*T
      L(FCC,A,B;0) =    500.00<T< 2000.00: +V19+V20*T
      L(FCC,A,B;1) =    500.00<T< 2000.00: +V21+V22*T



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
   1 Alternate equilibrium calc                                    0.01
   2 Alternate equilibrium calc                                    0.19
2 HTR=3727                      3726.      5.00E+02 -0.7082     -1.4164E-03
   3 Alternate equilibrium calc                                    0.01
   4 Alternate equilibrium calc                                    0.00
   5 Alternate equilibrium calc                                    0.00
   6 Alternate equilibrium calc                                    0.00
  20 Alternate equilibrium calc                                    0.00
  21 Alternate equilibrium calc                                    0.00
  22 Alternate equilibrium calc                                    0.00
  23 Alternate equilibrium calc                                    0.00
100 ACR(B)=0.94                  0.9396      2.85E-02 -3.8404E-04 -1.3478E-02
101 ACR(B)=0.84                  0.8391      2.82E-02 -8.7121E-04 -3.0855E-02
102 ACR(B)=0.74                  0.7400      2.81E-02 -1.7806E-05 -6.3336E-04
103 ACR(B)=0.64                  0.6412      2.81E-02  1.2286E-03  4.3684E-02
104 ACR(B)=0.54                  0.5419      2.83E-02  1.9060E-03  6.7408E-02
105 ACR(B)=0.44                  0.4410      2.86E-02  1.0218E-03  3.5765E-02
106 ACR(B)=0.34                  0.3375      2.90E-02 -2.4631E-03 -8.4872E-02
107 ACR(B)=0.23                  0.2303      2.96E-02  3.4765E-04  1.1726E-02
108 ACR(B)=0.12                  0.1183      3.05E-02 -1.7336E-03 -5.6892E-02
110 HMR(LIQUID)=-1964            -1963.      5.00E+02   1.082      2.1632E-03
111 HMR(LIQUID)=-3500            -3490.      5.00E+02   10.37      2.0735E-02
112 HMR(LIQUID)=-4588            -4580.      5.00E+02   7.857      1.5714E-02
113 HMR(LIQUID)=-5239            -5234.      5.00E+02   4.551      9.1018E-03
114 HMR(LIQUID)=-5454            -5453.      5.00E+02   1.449      2.8977E-03
115 HMR(LIQUID)=-5233            -5234.      5.00E+02  -1.449     -2.8982E-03
116 HMR(LIQUID)=-4575            -4580.      5.00E+02  -5.143     -1.0286E-02
117 HMR(LIQUID)=-3481            -3490.      5.00E+02  -8.633     -1.7265E-02
118 HMR(LIQUID)=-1950            -1963.      5.00E+02  -12.92     -2.5837E-02


PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ The liquid data fits reasonably. Simplify its parameters.
PARROT: l-p-d liq
   ... the command in full is LIST_PHASE_DATA


 LIQUID
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
      G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
      L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
      L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T
PARROT: s-f-v 11-14
   ... the command in full is SET_FIX_VARIABLE
```

```
PARROT: @@ Rescale the start values of the parameters to current values
PARROT: resc
   ... the command in full is RESCALE_VARIABLES
PARROT: l-a-v
   ... the command in full is LIST_ALL_VARIABLES
OUTPUT TO SCREEN OR FILE /SCREEN/:

 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE            START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.02809885E+04    2.02809885E+04    2.02809885E+04    0.00000000E+00
 V2     -2.92651700E+01   -2.92651700E+01   -2.92651700E+01    0.00000000E+00
 V11    -2.18102047E+04
 V12     1.51613087E+01
 V15     2.43675664E+04    2.43675664E+04    2.43675664E+04    0.00000000E+00
 V16    -8.56377506E+00   -8.56377506E+00   -8.56377506E+00    0.00000000E+00
 V17     3.11464865E+03    3.11464865E+03    3.11464865E+03    0.00000000E+00
 V19     2.19570761E+04    2.19570761E+04    2.19570761E+04    0.00000000E+00
 V20    -7.01093159E+00   -7.01093159E+00   -7.01093159E+00    0.00000000E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
PARROT:Hit RETURN to continue
PARROT: mac tcex36cpd
   ... the command in full is MACRO_FILE_OPEN
PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
```

```
Generating start point  23
Generating start point  24
Generating start point  25
Generating start point  26
Generating start point  27
Generating start point  28

Phase region boundary   1 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at axis limit.

Phase region boundary   2 at:   7.141E-01  3.000E+02
    BCC#1
 ** BCC#2
Calculated.                      14  equilibria

Phase region boundary   3 at:   6.817E-01  7.266E+02
 ** A2B
    BCC#1
 ** BCC#2

Phase region boundary   4 at:   3.625E-01  7.266E+02
 ** A2B
    BCC#1
Calculated.                      15  equilibria

Phase region boundary   5 at:   3.778E-01  1.185E+03
 ** LIQUID
 ** A2B
    BCC#1

Phase region boundary   6 at:   2.888E-01  1.185E+03
 ** LIQUID
    BCC#1
Calculated                      28  equilibria

Phase region boundary   7 at:   4.900E-01  1.185E+03
 ** LIQUID
    A2B
Calculated.                      33  equilibria

Phase region boundary   8 at:   6.482E-01  1.039E+03
 ** LIQUID
    A2B
 ** BCC#1

Phase region boundary   9 at:   7.637E-01  1.039E+03
    A2B
 ** BCC#1
Calculated.                      10  equilibria
Terminating at known equilibrium

Phase region boundary  10 at:   8.259E-01  1.039E+03
    LIQUID
 ** BCC#1
Calculated.                       8  equilibria

Phase region boundary  11 at:   8.759E-01  1.204E+03
    LIQUID
 ** BCC#1
 ** FCC

Phase region boundary  12 at:   8.811E-01  1.204E+03
    LIQUID
 ** FCC
Calculated                      32  equilibria

Phase region boundary  13 at:   9.361E-01  1.204E+03
    BCC#1
 ** FCC
Calculated                      20  equilibria

Phase region boundary  14 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
```

```
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   3.646E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                     10  equilibria

Phase region boundary  26 at:   3.646E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                     3  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   3.646E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   7.909E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                     10  equilibria

Phase region boundary  29 at:   7.909E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                     3  equilibria
Terminating at known equilibrium

Phase region boundary  30 at:   7.909E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                     9  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   2.435E-01  1.230E+03
 ** LIQUID
    BCC#1
Calculated.                     4  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:   2.435E-01  1.230E+03
 ** LIQUID
    BCC#1
Calculated                     26  equilibria

Phase region boundary  33 at:   8.867E-01  1.230E+03
 ** LIQUID
    FCC
Calculated.                     2  equilibria
Terminating at known equilibrium

Phase region boundary  34 at:   8.867E-01  1.230E+03
 ** LIQUID
    FCC
Calculated                     29  equilibria

Phase region boundary  35 at:   6.404E-03  1.397E+03
    LIQUID
 ** BCC#1
Calculated                     10  equilibria

Phase region boundary  36 at:   6.404E-03  1.397E+03
    LIQUID
 ** BCC#1
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  37 at:   2.295E-01  1.243E+03
    LIQUID
 ** BCC#1
Calculated                     22  equilibria

Phase region boundary  38 at:   2.295E-01  1.243E+03
    LIQUID
 ** BCC#1
Calculated.                     4  equilibria
Terminating at known equilibrium

Phase region boundary  39 at:   6.122E-01  1.215E+03
    LIQUID
 ** A2B
Calculated.                    12  equilibria
Terminating at known equilibrium

Phase region boundary  40 at:   6.122E-01  1.215E+03
    LIQUID
 ** A2B
```

```
 Calculated.                      8  equilibria
 Terminating at known equilibrium

 Phase region boundary  41 at:   9.927E-01  1.613E+03
    LIQUID
  ** FCC
 Calculated.                     19  equilibria
 Terminating at known equilibrium

 Phase region boundary  42 at:   9.927E-01  1.613E+03
    LIQUID
  ** FCC
 Calculated                      13  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36.POLY3
 CPU time for mapping                    1  seconds
POLY_3: post
POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```



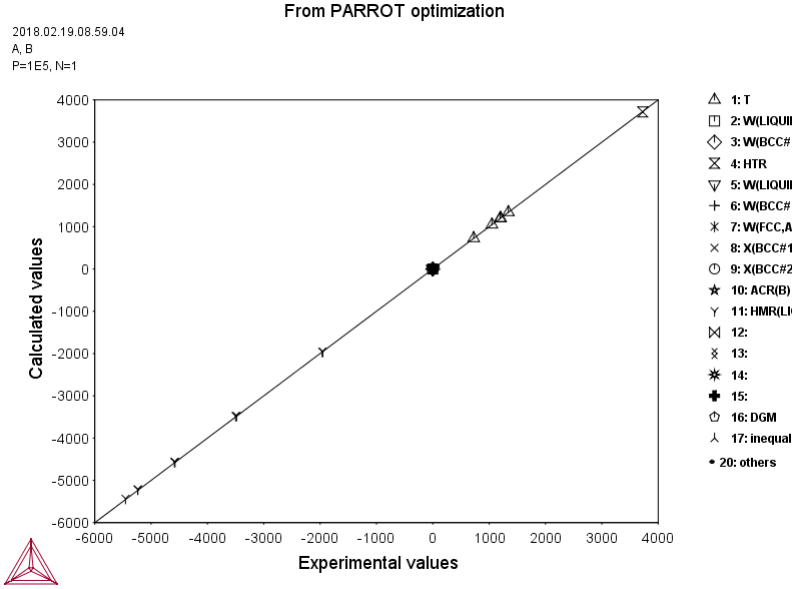

```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:Hit RETURN to continue
POST: ba
   ... the command in full is BACK
POLY_3: ba
   ... the command in full is BACK

 PARROT  VERSION 5.3

  Global minimization used as test only
PARROT: @@ This does not look very good, optimize more ...
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Alternate calculation is on
 Use      47 experiments, maximum is        2000
 Use     824 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


      AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    5.88760574E-02
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    5.88814906E-02
  1  1.0001E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    5.88785938E-02
  1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    5.88751228E-02
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    5.88749463E-02
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0001E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    5.88746803E-02
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    5.88754525E-02
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0001E+00   7  1.0000E+00

      AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    5.88744381E-02
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0001E+00

     THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED    7 iterations
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0001E+00

  1  6.9039E-03   2  6.9039E-03   3  1.5746E-03   4  2.8286E-03   5  1.3310E-01
  6 -1.3983E-01   7 -1.4164E-03   8  7.6472E-03   9  7.6472E-03  10  1.9871E-06
 11  3.3001E-03  12  2.2286E-03  13  2.5992E-04  14  3.0133E-03  15  6.0473E-04
```

```
 16  1.1906E-03  17  1.1906E-03  18  2.3706E-04  19  1.3648E-03  20  2.3706E-04
 21  1.3648E-03  22 -2.1141E-03  23  1.7687E-03  24  3.4041E-03  25  3.3248E-04
 26 -2.5998E-03  27  3.2539E-03  28 -1.3406E-03  29  3.8359E-03  30 -1.3478E-02
 31 -3.0855E-02  32 -6.3336E-04  33  4.3684E-02  34  6.7408E-02  35  3.5765E-02
 36 -8.4872E-02  37  1.1726E-02  38 -5.6892E-02  39  2.1632E-03  40  2.0735E-02
 41  1.5714E-02  42  9.1018E-03  43  2.8977E-03  44 -2.8982E-03  45 -1.0286E-02
 46 -1.7265E-02  47 -2.5837E-02

              THE SUM OF SQUARES IS   5.88744381E-02
PARROT: resc
   ... the command in full is RESCALE_VARIABLES
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Alternate calculation is on
 Use      47 experiments, maximum is        2000
 Use     824 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


      AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    5.88744381E-02
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    5.88798233E-02
  1  1.0001E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    5.88770246E-02
  1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    5.88744667E-02
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    5.88743605E-02
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    5.88740937E-02
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    5.88747823E-02
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0001E+00   7  1.0000E+00

      AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    5.88738859E-02
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0001E+00

     THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED    7 iterations
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0001E+00

  1  6.9039E-03   2  6.9039E-03   3  1.5745E-03   4  2.7586E-03   5  1.3310E-01
  6 -1.3983E-01   7 -1.4164E-03   8  7.6472E-03   9  7.6472E-03  10 -6.7435E-05
 11  3.2926E-03  12  2.1470E-03  13  2.5560E-04  14  2.9506E-03  15  6.0313E-04
 16  1.2088E-03  17  1.2088E-03  18  1.3410E-04  19  1.4165E-03  20  1.3410E-04
 21  1.4165E-03  22 -2.1840E-03  23  1.7680E-03  24  3.3372E-03  25  3.3146E-04
 26 -2.6628E-03  27  3.2524E-03  28 -1.4140E-03  29  3.8295E-03  30 -1.3478E-02
 31 -3.0855E-02  32 -6.3336E-04  33  4.3684E-02  34  6.7408E-02  35  3.5765E-02
 36 -8.4872E-02  37  1.1726E-02  38 -5.6892E-02  39  2.1632E-03  40  2.0735E-02
 41  1.5714E-02  42  9.1018E-03  43  2.8977E-03  44 -2.8982E-03  45 -1.0286E-02
 46 -1.7265E-02  47 -2.5837E-02

              THE SUM OF SQUARES IS   5.88738859E-02
PARROT: @@ No change in the parameters, check the diagram again
PARROT: mac tcex36cpd
   ... the command in full is MACRO_FILE_OPEN
PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.
```

```
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   7.140E-01  3.100E+02
    BCC#1
  ** BCC#2
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   7.141E-01  3.000E+02
    BCC#1
  ** BCC#2
 Calculated.                      14  equilibria

 Phase region boundary   3 at:   6.817E-01  7.266E+02
  ** A2B
    BCC#1
  ** BCC#2

 Phase region boundary   4 at:   3.625E-01  7.266E+02
  ** A2B
    BCC#1
 Calculated.                      15  equilibria

 Phase region boundary   5 at:   3.778E-01  1.185E+03
  ** LIQUID
  ** A2B
    BCC#1

 Phase region boundary   6 at:   2.887E-01  1.185E+03
  ** LIQUID
    BCC#1
 Calculated                      25  equilibria

 Phase region boundary   7 at:   4.900E-01  1.185E+03
  ** LIQUID
    A2B
 Calculated.                      33  equilibria

 Phase region boundary   8 at:   6.482E-01  1.039E+03
  ** LIQUID
    A2B
  ** BCC#1

 Phase region boundary   9 at:   7.637E-01  1.039E+03
    A2B
  ** BCC#1
 Calculated.                      10  equilibria
 Terminating at known equilibrium

 Phase region boundary  10 at:   8.259E-01  1.039E+03
    LIQUID
  ** BCC#1
 Calculated.                       8  equilibria

 Phase region boundary  11 at:   8.758E-01  1.204E+03
    LIQUID
  ** BCC#1
  ** FCC

 Phase region boundary  12 at:   8.811E-01  1.204E+03
    LIQUID
  ** FCC
 Calculated                      32  equilibria

 Phase region boundary  13 at:   9.361E-01  1.204E+03
    BCC#1
  ** FCC
 Calculated                      18  equilibria
```

```
Phase region boundary  14 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   3.646E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                     10  equilibria

Phase region boundary  26 at:   3.646E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                     3  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   3.646E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   7.909E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                     10  equilibria

Phase region boundary  29 at:   7.909E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                     3  equilibria
Terminating at known equilibrium

Phase region boundary  30 at:   7.909E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                     9  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   2.435E-01  1.230E+03
 ** LIQUID
    BCC#1
Calculated.                     4  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:   2.435E-01  1.230E+03
 ** LIQUID
    BCC#1
Calculated                     26  equilibria
```

```
 Phase region boundary  33 at:   8.867E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated.                      2  equilibria
 Terminating at known equilibrium

 Phase region boundary  34 at:   8.867E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated                     29  equilibria

 Phase region boundary  35 at:   6.404E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated                     11  equilibria

 Phase region boundary  36 at:   6.404E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated.                     13  equilibria
 Terminating at known equilibrium

 Phase region boundary  37 at:   2.295E-01  1.243E+03
     LIQUID
  ** BCC#1
 Calculated                     22  equilibria

 Phase region boundary  38 at:   2.295E-01  1.243E+03
     LIQUID
  ** BCC#1
 Calculated.                      4  equilibria
 Terminating at known equilibrium

 Phase region boundary  39 at:   6.122E-01  1.215E+03
     LIQUID
  ** A2B
 Calculated.                     12  equilibria
 Terminating at known equilibrium

 Phase region boundary  40 at:   6.122E-01  1.215E+03
     LIQUID
  ** A2B
 Calculated.                      8  equilibria
 Terminating at known equilibrium

 Phase region boundary  41 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated.                     19  equilibria
 Terminating at known equilibrium

 Phase region boundary  42 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated                     14  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36.POLY3
 CPU time for mapping                    1  seconds
POLY_3: post
POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:Hit RETURN to continue
POST: ba
   ... the command in full is BACK
POLY_3: ba
   ... the command in full is BACK

 PARROT  VERSION 5.3

  Global minimization used as test only
PARROT: @@ Turn off alternate mode and try to calculate all equilibria
PARROT: s-alt Y
   ... the command in full is SET_ALTERNATE_MODE
 Alternate calculation is on
PARROT: ed
```

```
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: c-a
   ... the command in full is COMPUTE_ALL_EQUILIBRIA
 Eq  Lab  Iter Weight Temp   Exp  Fix phases or comments
   1 AINV   4   1.    1184.6      LIQUID A2B BCC
   2 AINV   2   1.    1314.5      LIQUID A2B
   3 AINV   3   1.    1039.0      LIQUID A2B BCC
   4 AINV   3   1.    1204.2      LIQUID BCC FCC
   5 AINV   3   1.     726.6      A2B BCC BCC#2
   6 AINV   3   1.     726.0      BCC BCC#2
  10 ALF  < unused >  1594.0      LIQUID FCC
  11 ALF  < unused >  1548.0      LIQUID FCC
  12 ALF  < unused >  1499.0      LIQUID FCC
  13 ALF  < unused >  1438.0      LIQUID FCC
  20 ATIE   3   1.    1413.0      LIQUID FCC
  21 ATIE   3   1.    1337.0      LIQUID FCC
  22 ATIE   3   1.    1213.0      LIQUID FCC
  23 ATIE   3   1.    1100.0      LIQUID BCC
 100 AA     2   1.    1573.0      LIQUID
 101 AA     2   1.    1573.0      LIQUID
 102 AA     2   1.    1573.0      LIQUID
 103 AA     2   1.    1573.0      LIQUID
 104 AA     2   1.    1573.0      LIQUID
 105 AA     2   1.    1573.0      LIQUID
 106 AA     2   1.    1573.0      LIQUID
 107 AA     2   1.    1573.0      LIQUID
 108 AA     2   1.    1573.0      LIQUID
 110 AH     2   1.    1773.0      LIQUID
 111 AH     2   1.    1773.0      LIQUID
 112 AH     2   1.    1773.0      LIQUID
 113 AH     2   1.    1773.0      LIQUID
 114 AH     2   1.    1773.0      LIQUID
 115 AH     2   1.    1773.0      LIQUID
 116 AH     2   1.    1773.0      LIQUID
 117 AH     2   1.    1773.0      LIQUID
 118 AH     2   1.    1773.0      LIQUID
ED_EXP: @@ Remove the equilibria with just liquid as we do not optimize
ED_EXP: @@ any liquid parameters and restore those with label ALF
ED_EXP: s-we 0 100-118
   ... the command in full is SET_WEIGHT
ED_EXP: s-we 1 alf
   ... the command in full is SET_WEIGHT
 Changed weight on                    4  equilibria.
ED_EXP: s-e 1
   ... the command in full is SELECT_EQUILIBRIUM
 Equilibrium number                     1 , label AINV
ED_EXP: c-a
   ... the command in full is COMPUTE_ALL_EQUILIBRIA
 Eq  Lab  Iter Weight Temp   Exp  Fix phases or comments
   1 AINV   2   1.    1184.6      LIQUID A2B BCC
   2 AINV   2   1.    1314.5      LIQUID A2B
   3 AINV   2   1.    1039.0      LIQUID A2B BCC
   4 AINV   2   1.    1204.2      LIQUID BCC FCC
   5 AINV   2   1.     726.6      A2B BCC BCC#2
   6 AINV   2   1.     726.0      BCC BCC#2
  10 ALF    3   1.    1594.0      LIQUID FCC
  11 ALF    3   1.    1548.0      LIQUID FCC
  12 ALF    3   1.    1499.0      LIQUID FCC
  13 ALF    3   1.    1438.0      LIQUID FCC
  20 ATIE   2   1.    1413.0      LIQUID FCC
  21 ATIE   2   1.    1337.0      LIQUID FCC
  22 ATIE   2   1.    1213.0      LIQUID FCC
  23 ATIE   2   1.    1100.0      LIQUID BCC
 100 AA   < unused >  1573.0      LIQUID
 101 AA   < unused >  1573.0      LIQUID
 102 AA   < unused >  1573.0      LIQUID
 103 AA   < unused >  1573.0      LIQUID
 104 AA   < unused >  1573.0      LIQUID
 105 AA   < unused >  1573.0      LIQUID
 106 AA   < unused >  1573.0      LIQUID
 107 AA   < unused >  1573.0      LIQUID
 108 AA   < unused >  1573.0      LIQUID
 110 AH   < unused >  1773.0      LIQUID
 111 AH   < unused >  1773.0      LIQUID
 112 AH   < unused >  1773.0      LIQUID
 113 AH   < unused >  1773.0      LIQUID
 114 AH   < unused >  1773.0      LIQUID
 115 AH   < unused >  1773.0      LIQUID
 116 AH   < unused >  1773.0      LIQUID
 117 AH   < unused >  1773.0      LIQUID
 118 AH   < unused >  1773.0      LIQUID
ED_EXP: save
   ... the command in full is SAVE_WORKSPACES
ED_EXP: @@ Save changes
ED_EXP: ba
   ... the command in full is BACK
PARROT: opt 0
   ... the command in full is OPTIMIZE_VARIABLES
 Use      29 experiments, maximum is        2000
 Use     554 real workspace, maximum is    50000
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ==================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:59: 4



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:   0


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =   0   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03
```

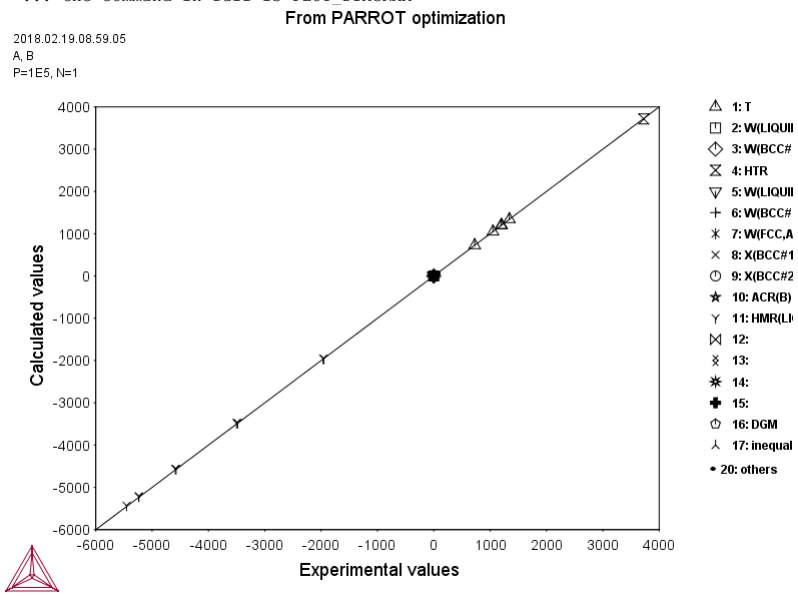
```
 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.02809885E+04    2.02809885E+04    2.02809885E+04    7.39143651E-02
 V2     -2.92651700E+01   -2.92651700E+01   -2.92651700E+01    3.41787473E-01
 V11    -2.18102047E+04
 V12     1.51613087E+01
 V15     2.43700032E+04    2.43700032E+04    2.43700032E+04    6.09487675E-01
 V16    -8.56548791E+00   -8.56463144E+00   -8.56463144E+00    2.04922290E+00
 V17     3.11527161E+03    3.11496011E+03    3.11496011E+03    1.45833484E+00
 V19     2.19570761E+04    2.19570761E+04    2.19570761E+04    4.63522323E+00
 V20    -7.01233385E+00   -7.01163269E+00   -7.01163269E+00    1.12486779E+01

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   5.88744381E-02 TO   8.99442410E+00
 DEGREES OF FREEDOM   22.  REDUCED SUM OF SQUARES   4.08837459E-01


 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)
 FUNCTION V1         298.15    20280.9885304502     ; 6000 N REF0 !
 FUNCTION V2         298.15   -29.2651699864236     ; 6000 N REF0 !
 FUNCTION V11        298.15   -21810.2046849311     ; 6000 N REF0 !
 FUNCTION V12        298.15    15.1613087021840     ; 6000 N REF0 !
 FUNCTION V15        298.15    24370.0031683334     ; 6000 N REF0 !
 FUNCTION V16        298.15   -8.56548790544533     ; 6000 N REF0 !
 FUNCTION V17        298.15    3115.27160965182     ; 6000 N REF0 !
 FUNCTION V19        298.15    21957.0760879248     ; 6000 N REF0 !
 FUNCTION V20        298.15   -7.01233384986238     ; 6000 N REF0 !



 LIQUID
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
      G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
      L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
      L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T


 A2B
  2 SUBLATTICES, SITES  2:  1
    CONSTITUENTS: A : B

      G(A2B,A:B;0)- 2 G(BCC,A;0)-G(BCC,B;0) =
             500.00<T< 2000.00: +V1+V2*T+V3*T*LN(T)


 BCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(BCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +0.0
      G(BCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +0.0
      L(BCC,A,B;0) =    500.00<T< 2000.00: +V15+V16*T
      L(BCC,A,B;1) =    500.00<T< 2000.00: +V17+V18*T


 FCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(FCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +408
      G(FCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +3300-3*T
      L(FCC,A,B;0) =    500.00<T< 2000.00: +V19+V20*T
      L(FCC,A,B;1) =    500.00<T< 2000.00: +V21+V22*T



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                        1185.       10.      -8.445     -0.8445
1 W(LIQUID,B)=0.408            0.4163      2.00E-02  8.3025E-03  0.4151
1 W(BCC#1,B)=0.13              0.1322      2.00E-02  2.2006E-03  0.1100
2 T=1341                        1315.       10.      -26.49      -2.649
2 HTR=3727                      3726.      5.00E+02 -0.7083     -1.4167E-03
3 T=1049                        1039.       10.      -10.03      -1.003
3 W(LIQUID,A)=0.27             0.2735      2.00E-02  3.4728E-03  0.1736
3 W(BCC#1,A)=9.3E-2            9.3787E-02  2.00E-02  7.8737E-04  3.9368E-02
4 T=1203                        1204.       10.       1.179      0.1179
4 W(LIQUID,A)=0.19             0.1890      2.00E-02 -9.8134E-04 -4.9067E-02
4 W(BCC#1,A)=6.9E-2            6.8455E-02  2.00E-02 -5.4511E-04 -2.7255E-02
4 W(FCC,A)=6E-2                5.9376E-02  2.00E-02 -6.2387E-04 -3.1194E-02
5 T=726                         726.6       10.      0.6276      6.2757E-02
5 X(BCC#1,B)=3.7E-2            3.7255E-02  2.00E-02  2.5471E-04  1.2736E-02
5 X(BCC#2,A)=0.114             0.1144      2.00E-02  4.0100E-04  2.0050E-02
6 X(BCC#1,B)=3.7E-2            3.7078E-02  2.00E-02  7.8114E-05  3.9057E-03
6 X(BCC#2,A)=0.114             0.1140      2.00E-02 -3.4069E-05 -1.7035E-03
10 W(LIQUID,A)=2E-2            1.9384E-02  2.00E-02 -6.1575E-04 -3.0788E-02
11 W(LIQUID,A)=4.2E-2          4.1484E-02  2.00E-02 -5.1605E-04 -2.5802E-02
12 W(LIQUID,A)=6.5E-2          6.4387E-02  2.00E-02 -6.1267E-04 -3.0633E-02
13 W(LIQUID,A)=9.3E-2          9.2002E-02  2.00E-02 -9.9776E-04 -4.9888E-02
20 W(LIQUID,A)=0.104           0.1030      2.00E-02 -9.6498E-04 -4.8249E-02
20 W(FCC,A)=3.8E-2             3.7713E-02  2.00E-02 -2.8716E-04 -1.4358E-02
21 W(LIQUID,A)=0.136           0.1356      2.00E-02 -4.2474E-04 -2.1237E-02
21 W(FCC,A)=4.7E-2             4.6609E-02  2.00E-02 -3.9077E-04 -1.9538E-02
22 W(LIQUID,A)=0.187           0.1856      2.00E-02 -1.4041E-03 -7.0205E-02
22 W(FCC,A)=5.9E-2             5.8614E-02  2.00E-02 -3.8608E-04 -1.9304E-02
23 W(LIQUID,A)=0.245           0.2434      2.00E-02 -1.5869E-03 -7.9345E-02
23 W(BCC#1,A)=8.5E-2           8.4361E-02  2.00E-02 -6.3921E-04 -3.1960E-02
```

```
PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ When we optimize zero times we sometimes find an error for
PARROT: @@ equilibrium 4. It can be on the wrong side, at high A instead
PARROT: @@  of high B. Try to correct that in the Edit module.
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: s-e 4
   ... the command in full is SELECT_EQUILIBRIUM
 Equilibrium number                     4 , label AINV
ED_EXP: s-a-s
   ... the command in full is SET_ALL_START_VALUES
T /1204.179213/: 1200
Automatic start values for phase constituents? /N/: N

 Phase LIQUID
Major constituent(s) /b/: b

 Phase BCC
Major constituent(s) /b/: b

 Phase FCC
Major constituent(s) /b/: b
ED_EXP:
ED_EXP: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Testing result with global minimization
    13 ITS,  CPU TIME USED   0 SECONDS
ED_EXP: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     4, label AINV, database:

 Conditions:
 P=1.01325E5
 FIXED PHASES
 LIQUID=1  BCC#1=1   FCC=1
 DEGREES OF FREEDOM 0

 Temperature   1204.18 K (   931.03 C),  Pressure  1.013250E+05
 Number of moles of components  3.00000E+00,  Mass in grams  1.30210E+02
 Total Gibbs energy -9.82098E+03,  Enthalpy  1.98581E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 A                       6.5966E-01  1.0132E-01 3.8855E-01 -9.4648E+03 SER
 B                       2.3403E+00  8.9868E-01 8.5841E-01 -1.5286E+03 SER

 FCC                         Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.5911E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  9.40624E-01  A  5.93761E-02

 BCC#1                       Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.5344E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  9.31545E-01  A  6.84549E-02

 LIQUID                      Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 3.8955E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  8.10981E-01  A  1.89019E-01

 EXPERIMENT T=1203:DT  $1204.18:10  NO=1
 EXPERIMENT W(LIQUID,A)=0.19:DX  $0.189019:2E-2  NO=2
 EXPERIMENT W(BCC#1,A)=6.9E-2:DX  $6.84549E-2:2E-2  NO=3
 EXPERIMENT W(FCC,A)=6E-2:DX  $5.93761E-2:2E-2  NO=4
ED_EXP: ba
   ... the command in full is BACK
PARROT: @@ The error is still there, calculate the phase diagram.
PARROT: mac tcex36cpd
   ... the command in full is MACRO_FILE_OPEN
PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
```

```
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   7.140E-01  3.100E+02
     BCC#1
  ** BCC#2
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   7.141E-01  3.000E+02
     BCC#1
  ** BCC#2
 Calculated.                      14  equilibria

 Phase region boundary   3 at:   6.817E-01  7.266E+02
  ** A2B
     BCC#1
  ** BCC#2

 Phase region boundary   4 at:   3.625E-01  7.266E+02
  ** A2B
     BCC#1
 Calculated.                      15  equilibria

 Phase region boundary   5 at:   3.778E-01  1.185E+03
  ** LIQUID
  ** A2B
     BCC#1

 Phase region boundary   6 at:   2.887E-01  1.185E+03
  ** LIQUID
     BCC#1
 Calculated                      25  equilibria

 Phase region boundary   7 at:   4.900E-01  1.185E+03
  ** LIQUID
     A2B
 Calculated.                      33  equilibria

 Phase region boundary   8 at:   6.482E-01  1.039E+03
  ** LIQUID
     A2B
  ** BCC#1

 Phase region boundary   9 at:   7.637E-01  1.039E+03
     A2B
  ** BCC#1
 Calculated.                      10  equilibria
 Terminating at known equilibrium

 Phase region boundary  10 at:   8.259E-01  1.039E+03
     LIQUID
  ** BCC#1
 Calculated.                       8  equilibria

 Phase region boundary  11 at:   8.758E-01  1.204E+03
     LIQUID
  ** BCC#1
  ** FCC

 Phase region boundary  12 at:   8.811E-01  1.204E+03
     LIQUID
  ** FCC
 Calculated                      32  equilibria

 Phase region boundary  13 at:   9.361E-01  1.204E+03
     BCC#1
```

```
 ** FCC
Calculated                     18  equilibria

Phase region boundary  14 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                    2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   3.646E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                     10  equilibria

Phase region boundary  26 at:   3.646E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                     3  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   3.646E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                    13  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   7.909E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                     10  equilibria

Phase region boundary  29 at:   7.909E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                     3  equilibria
Terminating at known equilibrium

Phase region boundary  30 at:   7.909E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                     9  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   2.435E-01  1.230E+03
 ** LIQUID
    BCC#1
Calculated.                     4  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:   2.435E-01  1.230E+03
 ** LIQUID
```

```
    BCC#1
 Calculated                      26  equilibria

 Phase region boundary  33 at:   8.867E-01  1.230E+03
  ** LIQUID
    FCC
 Calculated.                      2  equilibria
 Terminating at known equilibrium

 Phase region boundary  34 at:   8.867E-01  1.230E+03
  ** LIQUID
    FCC
 Calculated                      29  equilibria

 Phase region boundary  35 at:   6.404E-03  1.397E+03
    LIQUID
  ** BCC#1
 Calculated                      11  equilibria

 Phase region boundary  36 at:   6.404E-03  1.397E+03
    LIQUID
  ** BCC#1
 Calculated.                     13  equilibria
 Terminating at known equilibrium

 Phase region boundary  37 at:   2.295E-01  1.243E+03
    LIQUID
  ** BCC#1
 Calculated                      22  equilibria

 Phase region boundary  38 at:   2.295E-01  1.243E+03
    LIQUID
  ** BCC#1
 Calculated.                      4  equilibria
 Terminating at known equilibrium

 Phase region boundary  39 at:   6.122E-01  1.215E+03
    LIQUID
  ** A2B
 Calculated.                     12  equilibria
 Terminating at known equilibrium

 Phase region boundary  40 at:   6.122E-01  1.215E+03
    LIQUID
  ** A2B
 Calculated.                      8  equilibria
 Terminating at known equilibrium

 Phase region boundary  41 at:   9.927E-01  1.613E+03
    LIQUID
  ** FCC
 Calculated.                     19  equilibria
 Terminating at known equilibrium

 Phase region boundary  42 at:   9.927E-01  1.613E+03
    LIQUID
  ** FCC
 Calculated                      14  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36.POLY3
 CPU time for mapping                    0  seconds
POLY_3: post
POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:Hit RETURN to continue
POST: @@ The phase diagram shows there is no equilibrium between liquid,
POST: @@ fcc and bcc at high B content. For the moment we better remove
POST: @@ equilibrium 4 from the optimization.
POST: ba
   ... the command in full is BACK
POLY_3: ba
   ... the command in full is BACK

 PARROT  VERSION 5.3

  Global minimization used as test only
```

```
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: s-we 0 4
   ... the command in full is SET_WEIGHT
ED_EXP: save
   ... the command in full is SAVE_WORKSPACES
ED_EXP: ba
   ... the command in full is BACK
PARROT: opt 0
   ... the command in full is OPTIMIZE_VARIABLES
 Use      25 experiments, maximum is        2000
 Use     494 real workspace, maximum is    50000
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:59: 5



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:   0


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =   0   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.02809885E+04    2.02809885E+04    2.02809885E+04    7.39143651E-02
 V2     -2.92651700E+01   -2.92651700E+01   -2.92651700E+01    3.41787473E-01
 V11    -2.18102047E+04
 V12     1.51613087E+01
 V15     2.43700032E+04    2.43700032E+04    2.43700032E+04    6.09487675E-01
 V16    -8.56548791E+00   -8.56463144E+00   -8.56463144E+00    2.04922290E+00
 V17     3.11527161E+03    3.11496011E+03    3.11496011E+03    1.45833484E+00
 V19     2.19570761E+04    2.19570761E+04    2.19570761E+04    4.63522323E+00
 V20    -7.01233385E+00   -7.01163269E+00   -7.01163269E+00    1.12486779E+01

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   5.88744381E-02 TO   8.97639518E+00
 DEGREES OF FREEDOM   18.  REDUCED SUM OF SQUARES   4.98688621E-01


 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)
 FUNCTION V1         298.15    20280.9885304502     ; 6000 N REF0 !
 FUNCTION V2         298.15   -29.2651699864236     ; 6000 N REF0 !
 FUNCTION V11        298.15   -21810.2046849311     ; 6000 N REF0 !
 FUNCTION V12        298.15    15.1613087021840     ; 6000 N REF0 !
 FUNCTION V15        298.15    24370.0031683334     ; 6000 N REF0 !
 FUNCTION V16        298.15   -8.56548790544533     ; 6000 N REF0 !
 FUNCTION V17        298.15    3115.27160965182     ; 6000 N REF0 !
 FUNCTION V19        298.15    21957.0760879248     ; 6000 N REF0 !
 FUNCTION V20        298.15   -7.01233384986238     ; 6000 N REF0 !



 LIQUID
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
      G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
      L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
      L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T


 A2B
  2 SUBLATTICES, SITES  2:  1
    CONSTITUENTS: A : B

      G(A2B,A:B;0)- 2 G(BCC,A;0)-G(BCC,B;0) =
             500.00<T< 2000.00: +V1+V2*T+V3*T*LN(T)


 BCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(BCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +0.0
      G(BCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +0.0
      L(BCC,A,B;0) =    500.00<T< 2000.00: +V15+V16*T
      L(BCC,A,B;1) =    500.00<T< 2000.00: +V17+V18*T


 FCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(FCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +408
      G(FCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +3300-3*T
      L(FCC,A,B;0) =    500.00<T< 2000.00: +V19+V20*T
      L(FCC,A,B;1) =    500.00<T< 2000.00: +V21+V22*T
```

```
$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1185.       10.      -8.445     -0.8445
1 W(LIQUID,B)=0.408              0.4163      2.00E-02  8.3025E-03  0.4151
1 W(BCC#1,B)=0.13                0.1322      2.00E-02  2.2006E-03  0.1100
2 T=1341                          1315.       10.      -26.49      -2.649
2 HTR=3727                        3726.      5.00E+02 -0.7083     -1.4167E-03
3 T=1049                          1039.       10.      -10.03      -1.003
3 W(LIQUID,A)=0.27               0.2735      2.00E-02  3.4728E-03  0.1736
3 W(BCC#1,A)=9.3E-2              9.3787E-02  2.00E-02  7.8737E-04  3.9368E-02
5 T=726                           726.6       10.      0.6276      6.2757E-02
5 X(BCC#1,B)=3.7E-2              3.7255E-02  2.00E-02  2.5471E-04  1.2736E-02
5 X(BCC#2,A)=0.114               0.1144      2.00E-02  4.0100E-04  2.0050E-02
6 X(BCC#1,B)=3.7E-2              3.7078E-02  2.00E-02  7.8114E-05  3.9057E-03
6 X(BCC#2,A)=0.114               0.1140      2.00E-02 -3.4069E-05 -1.7035E-03
10 W(LIQUID,A)=2E-2              1.9384E-02  2.00E-02 -6.1575E-04 -3.0788E-02
11 W(LIQUID,A)=4.2E-2            4.1484E-02  2.00E-02 -5.1605E-04 -2.5802E-02
12 W(LIQUID,A)=6.5E-2            6.4387E-02  2.00E-02 -6.1267E-04 -3.0633E-02
13 W(LIQUID,A)=9.3E-2            9.2002E-02  2.00E-02 -9.9776E-04 -4.9888E-02
20 W(LIQUID,A)=0.104              0.1030      2.00E-02 -9.6498E-04 -4.8249E-02
20 W(FCC,A)=3.8E-2                3.7713E-02  2.00E-02 -2.8716E-04 -1.4358E-02
21 W(LIQUID,A)=0.136              0.1356      2.00E-02 -4.2474E-04 -2.1237E-02
21 W(FCC,A)=4.7E-2                4.6609E-02  2.00E-02 -3.9077E-04 -1.9538E-02
22 W(LIQUID,A)=0.187              0.1856      2.00E-02 -1.4041E-03 -7.0205E-02
22 W(FCC,A)=5.9E-2                5.8614E-02  2.00E-02 -3.8608E-04 -1.9304E-02
23 W(LIQUID,A)=0.245              0.2434      2.00E-02 -1.5869E-03 -7.9345E-02
23 W(BCC#1,A)=8.5E-2              8.4361E-02  2.00E-02 -6.3921E-04 -3.1960E-02


PARROT:
PARROT:Hit RETURN to continue
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Use      25 experiments, maximum is        2000
 Use     494 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


      AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    8.97639518E+00
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0001E+00

      AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    9.13899152E+00
  1  1.0001E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0001E+00

      AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    8.68323854E+00
  1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0001E+00

      AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    8.69025440E+00
  1  1.0000E+00   2  1.0001E+00   3  1.0001E+00   4  1.0001E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0001E+00

      AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    8.68060618E+00
  1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0002E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0001E+00

      AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    8.68024283E+00
  1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0002E+00   5  1.0002E+00
  6  1.0000E+00   7  1.0001E+00

      AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    8.68060411E+00
  1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0002E+00   5  1.0002E+00
  6  1.0001E+00   7  1.0001E+00

      AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    8.68009058E+00
  1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0002E+00   5  1.0002E+00
  6  1.0000E+00   7  1.0002E+00

      AT THE    8 TH ITERATION WE HAVE THE SUM OF SQUARES    4.74733256E-01
  1  9.9763E-01   2  1.0044E+00   3  9.9990E-01   4  1.0002E+00   5  1.0002E+00
  6  9.9999E-01   7  1.0002E+00

      AT THE    9 TH ITERATION WE HAVE THE SUM OF SQUARES    3.94612081E-01
  1  9.9883E-01   2  1.0048E+00   3  9.9988E-01   4  1.0031E+00   5  1.0015E+00
  6  1.0010E+00   7  1.0037E+00

      AT THE   10 TH ITERATION WE HAVE THE SUM OF SQUARES    3.39925264E-01
  1  9.9933E-01   2  1.0054E+00   3  1.0002E+00   4  1.0049E+00   5  1.0023E+00
  6  1.0045E+00   7  1.0127E+00

      AT THE   11 TH ITERATION WE HAVE THE SUM OF SQUARES    2.09925876E-01
  1  1.0023E+00   2  1.0068E+00   3  1.0020E+00   4  1.0149E+00   5  1.0070E+00
  6  9.9722E-01   7  9.9852E-01

      AT THE   12 TH ITERATION WE HAVE THE SUM OF SQUARES    1.27915998E-01
  1  1.0072E+00   2  1.0096E+00   3  1.0064E+00   4  1.0333E+00   5  1.0153E+00
  6  1.0040E+00   7  1.0210E+00

     THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED   12 iterations
  1  1.0072E+00   2  1.0096E+00   3  1.0064E+00   4  1.0333E+00   5  1.0153E+00
  6  1.0040E+00   7  1.0210E+00

  1 -1.2012E-01   2  1.6807E-02   3  7.7726E-02   4  7.5285E-02   5 -9.8949E-02
  6 -1.6451E-01   7  5.6332E-02   8  1.1680E-01   9 -1.5429E-01  10 -1.7636E-02
 11  3.4908E-02  12  4.0882E-03  13  8.9192E-02  14 -2.2047E-02  15 -9.2885E-03
 16 -8.1454E-03  17 -2.2546E-02  18 -1.9582E-02  19  1.7801E-02  20  9.6276E-03
 21  1.8367E-02  22 -3.9899E-02  23  2.5880E-02  24  9.1761E-03  25  9.9469E-02

               THE SUM OF SQUARES IS   1.27915998E-01
PARROT: cont 30
   ... the command in full is CONTINUE_OPTIMIZATION

 It is safe to CONTINUE only after TOO MANY ITERATIONS
 and no change in variables and experiments ...
 Now anything can happen ...

PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT
```

*** SUCCESSFUL OPTIMIZATION. ***
NUMBER OF ITERATIONS: 13

== OPTIMIZING CONDITIONS ==

RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
MINIMUM SAVE ON FILE: Y
ERROR FOR INEQUALITIES = 1.00000000E+00
RELATIVE STEP FOR CALCULATION OF DERIVATIVES = 1.00000000E-04
ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
MAXFUN = 30   DMAX = 1.00000000E+02   H = 1.00000000E-04
ACC = (INITIAL SUM OF SQUARES) * 1.00000000E-03

== OPTIMIZING VARIABLES ==

AVAILABLE VARIABLES ARE V1 TO V00

VAR.	VALUE	START VALUE	SCALING FACTOR	REL.STAND.DEV
V1	2.04272875E+04	2.02809885E+04	2.02809885E+04	2.59209702E-02
V2	-2.95468613E+01	-2.92651700E+01	-2.92651700E+01	1.40177725E-02
V11	-2.18102047E+04			
V12	1.51613087E+01			
V15	2.45250655E+04	2.43700032E+04	2.43700032E+04	9.62418615E-02
V16	-8.85015064E+00	-8.56463144E+00	-8.56463144E+00	2.78844064E-01
V17	3.16252981E+03	3.11496011E+03	3.11496011E+03	2.49147762E-01
V19	2.20441091E+04	2.19570761E+04	2.19570761E+04	6.73748391E-01
V20	-7.15892166E+00	-7.01163269E+00	-7.01163269E+00	1.60351735E+00

NUMBER OF OPTIMIZING VARIABLES : 7
ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
THE SUM OF SQUARES HAS CHANGED FROM 8.97639518E+00 TO 1.27915998E-01
DEGREES OF FREEDOM 18. REDUCED SUM OF SQUARES 7.10644433E-03

```
SYMBOL        STATUS   VALUE/FUNCTION
FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
  2 RTLNP     20000000 +R*T*LN(1E-05*P)
FUNCTION V1         298.15    20427.2875076811     ; 6000 N REF0 !
FUNCTION V2         298.15   -29.5468612768596     ; 6000 N REF0 !
FUNCTION V11        298.15   -21810.2046849311     ; 6000 N REF0 !
FUNCTION V12        298.15    15.1613087021840     ; 6000 N REF0 !
FUNCTION V15        298.15    24525.0654846591     ; 6000 N REF0 !
FUNCTION V16        298.15   -8.85015064022341     ; 6000 N REF0 !
FUNCTION V17        298.15    3162.52980948263     ; 6000 N REF0 !
FUNCTION V19        298.15    22044.1091430048     ; 6000 N REF0 !
FUNCTION V20        298.15   -7.15892165954738     ; 6000 N REF0 !
```

```
LIQUID
EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
   CONSTITUENTS: A,B

     G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
     G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
     L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
     L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T


A2B
 2 SUBLATTICES, SITES  2:  1
   CONSTITUENTS: A : B

     G(A2B,A:B;0)- 2 G(BCC,A;0)-G(BCC,B;0) =
            500.00<T< 2000.00: +V1+V2*T+V3*T*LN(T)


BCC
EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
   CONSTITUENTS: A,B

     G(BCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +0.0
     G(BCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +0.0
     L(BCC,A,B;0) =    500.00<T< 2000.00: +V15+V16*T
     L(BCC,A,B;1) =    500.00<T< 2000.00: +V17+V18*T


FCC
EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
   CONSTITUENTS: A,B

     G(FCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +408
     G(FCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +3300-3*T
     L(FCC,A,B;0) =    500.00<T< 2000.00: +V19+V20*T
     L(FCC,A,B;1) =    500.00<T< 2000.00: +V21+V22*T
```

$ ====== BLOCK NUMBER 1

DEFINED CONSTANTS
DX=2E-2, P0=101325, DH=500, DT=10
DEFINED FUNCTIONS AND VARIABLES%
HTR=HM(LIQUID)-HM(A2B)

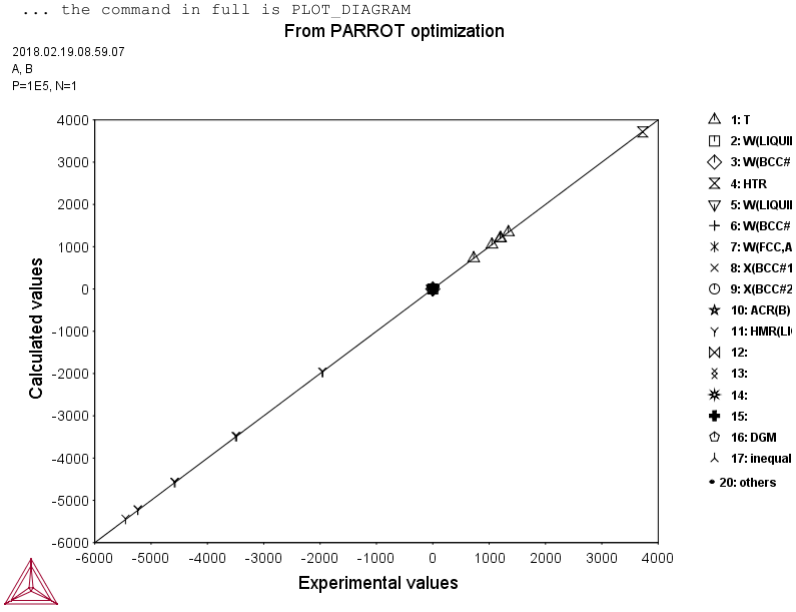
1	T=1193	1192.	10.	-1.201	-0.1201
1	W(LIQUID,B)=0.408	0.4083	2.00E-02	3.3615E-04	1.6807E-02
1	W(BCC#1,B)=0.13	0.1316	2.00E-02	1.5545E-03	7.7726E-02
2	T=1341	1342.	10.	0.7529	7.5285E-02
2	HTR=3727	3678.	5.00E+02	-49.47	-9.8949E-02
3	T=1049	1047.	10.	-1.645	-0.1645
3	W(LIQUID,A)=0.27	0.2711	2.00E-02	1.1266E-03	5.6332E-02
3	W(BCC#1,A)=9.3E-2	9.5336E-02	2.00E-02	2.3361E-03	0.1168
5	T=726	724.5	10.	-1.543	-0.1543
5	X(BCC#1,B)=3.7E-2	3.6647E-02	2.00E-02	-3.5272E-04	-1.7636E-02
5	X(BCC#2,A)=0.114	0.1147	2.00E-02	6.9816E-04	3.4908E-02

```
6 X(BCC#1,B)=3.7E-2              3.7082E-02  2.00E-02  8.1763E-05  4.0882E-03
6 X(BCC#2,A)=0.114               0.1158      2.00E-02  1.7838E-03  8.9192E-02
10 W(LIQUID,A)=2E-2              1.9559E-02  2.00E-02 -4.4094E-04 -2.2047E-02
11 W(LIQUID,A)=4.2E-2            4.1814E-02  2.00E-02 -1.8577E-04 -9.2885E-03
12 W(LIQUID,A)=6.5E-2            6.4837E-02  2.00E-02 -1.6291E-04 -8.1454E-03
13 W(LIQUID,A)=9.3E-2            9.2549E-02  2.00E-02 -4.5092E-04 -2.2546E-02
20 W(LIQUID,A)=0.104             0.1036      2.00E-02 -3.9164E-04 -1.9582E-02
20 W(FCC,A)=3.8E-2               3.8356E-02  2.00E-02  3.5602E-04  1.7801E-02
21 W(LIQUID,A)=0.136             0.1362      2.00E-02  1.9255E-04  9.6276E-03
21 W(FCC,A)=4.7E-2               4.7367E-02  2.00E-02  3.6734E-04  1.8367E-02
22 W(LIQUID,A)=0.187             0.1862      2.00E-02 -7.9799E-04 -3.9899E-02
22 W(FCC,A)=5.9E-2               5.9518E-02  2.00E-02  5.1760E-04  2.5880E-02
23 W(LIQUID,A)=0.245             0.2452      2.00E-02  1.8352E-04  9.1761E-03
23 W(BCC#1,A)=8.5E-2             8.6989E-02  2.00E-02  1.9894E-03  9.9469E-02


PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ Optimization converged, try to add equilibrium 4 again
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: s-e 4
   ... the command in full is SELECT_EQUILIBRIUM
 Equilibrium number                    4 , label AINV
ED_EXP: s-a-s
   ... the command in full is SET_ALL_START_VALUES
T /1204.179213/: 1200
Automatic start values for phase constituents? /N/: N

 Phase LIQUID
Major constituent(s) /b/: b

 Phase BCC
Major constituent(s) /b/: b

 Phase FCC
Major constituent(s) /b/: b
ED_EXP:
ED_EXP: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Testing result with global minimization
    13 ITS,  CPU TIME USED   0 SECONDS
ED_EXP: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     4, label AINV, database:

 Conditions:
 P=1.01325E5
 FIXED PHASES
 LIQUID=1  BCC#1=1   FCC=1
 DEGREES OF FREEDOM 0

 Temperature   1211.83 K (   938.68 C),  Pressure  1.013250E+05
 Number of moles of components  3.00000E+00,  Mass in grams  1.30242E+02
 Total Gibbs energy -1.00413E+04,  Enthalpy  1.99592E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 A                       6.5860E-01  1.0113E-01 3.8288E-01 -9.6731E+03 SER
 B                       2.3414E+00  8.9887E-01 8.5591E-01 -1.5677E+03 SER

 FCC                          Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.5896E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  9.40380E-01  A  5.96204E-02

 BCC#1                        Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.5283E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  9.30563E-01  A  6.94370E-02

 LIQUID                       Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 3.9063E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  8.13344E-01  A  1.86656E-01

 SET_WEIGHT 0,,,
 EXPERIMENT T=1203:DT
 EXPERIMENT W(LIQUID,A)=0.19:DX
 EXPERIMENT W(BCC#1,A)=6.9E-2:DX
 EXPERIMENT W(FCC,A)=6E-2:DX
ED_EXP: ba
   ... the command in full is BACK
PARROT: @@ It still fails, try to calculate the phase diagram again.
PARROT: mac tcex36cpd
   ... the command in full is MACRO_FILE_OPEN
PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
```

```
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   7.140E-01  3.100E+02
    BCC#1
  ** BCC#2
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   7.141E-01  3.000E+02
    BCC#1
  ** BCC#2
 Calculated.                      14  equilibria

 Phase region boundary   3 at:   6.813E-01  7.245E+02
  ** A2B
    BCC#1
  ** BCC#2

 Phase region boundary   4 at:   3.620E-01  7.245E+02
  ** A2B
    BCC#1
 Calculated.                      15  equilibria

 Phase region boundary   5 at:   3.775E-01  1.192E+03
  ** LIQUID
  ** A2B
    BCC#1

 Phase region boundary   6 at:   2.837E-01  1.192E+03
  ** LIQUID
    BCC#1
 Calculated                     24  equilibria

 Phase region boundary   7 at:   4.865E-01  1.192E+03
  ** LIQUID
    A2B
 Calculated.                      33  equilibria

 Phase region boundary   8 at:   6.495E-01  1.047E+03
  ** LIQUID
    A2B
  ** BCC#1

 Phase region boundary   9 at:   7.626E-01  1.047E+03
    A2B
  ** BCC#1
 Calculated.                      11  equilibria
 Terminating at known equilibrium

 Phase region boundary  10 at:   8.259E-01  1.047E+03
    LIQUID
```

```
 ** BCC#1
Calculated.                      9  equilibria

Phase region boundary  11 at:   8.763E-01  1.212E+03
    LIQUID
 ** BCC#1
 ** FCC

Phase region boundary  12 at:   8.820E-01  1.212E+03
    LIQUID
 ** FCC
Calculated                      35  equilibria

Phase region boundary  13 at:   9.355E-01  1.212E+03
    BCC#1
 ** FCC
Calculated                      24  equilibria

Phase region boundary  14 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   3.642E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                      10  equilibria

Phase region boundary  26 at:   3.642E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                      3  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   3.642E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                     14  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   7.905E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                      10  equilibria

Phase region boundary  29 at:   7.905E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                      3  equilibria
Terminating at known equilibrium
```

```
 Phase region boundary  30 at:   7.905E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                      9  equilibria
 Terminating at known equilibrium

 Phase region boundary  31 at:   2.451E-01  1.230E+03
  ** LIQUID
     BCC#1
 Calculated.                      4  equilibria
 Terminating at known equilibrium

 Phase region boundary  32 at:   2.451E-01  1.230E+03
  ** LIQUID
     BCC#1
 Calculated                    26  equilibria

 Phase region boundary  33 at:   8.859E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated.                      2  equilibria
 Terminating at known equilibrium

 Phase region boundary  34 at:   8.859E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated                    29  equilibria

 Phase region boundary  35 at:   6.428E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated                     8  equilibria

 Phase region boundary  36 at:   6.428E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated.                    13  equilibria
 Terminating at known equilibrium

 Phase region boundary  37 at:   2.303E-01  1.244E+03
     LIQUID
  ** BCC#1
 Calculated                    22  equilibria

 Phase region boundary  38 at:   2.303E-01  1.244E+03
     LIQUID
  ** BCC#1
 Calculated.                      4  equilibria
 Terminating at known equilibrium

 Phase region boundary  39 at:   6.122E-01  1.239E+03
     LIQUID
  ** A2B
 Calculated.                    14  equilibria
 Terminating at known equilibrium

 Phase region boundary  40 at:   6.122E-01  1.239E+03
     LIQUID
  ** A2B
 Calculated.                      8  equilibria
 Terminating at known equilibrium

 Phase region boundary  41 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated.                    19  equilibria
 Terminating at known equilibrium

 Phase region boundary  42 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated                     9  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36.POLY3
 CPU time for mapping                    1  seconds
POLY_3: post
POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```



```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:Hit RETURN to continue
POST: @@ Sometimes a very strange shape of the fcc phase here and no
POST: @@ equilibrium between liq, fcc and bcc at high B content.
POST: ba
   ... the command in full is BACK
POLY_3: ba
   ... the command in full is BACK

 PARROT  VERSION 5.3

  Global minimization used as test only
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:59: 7



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:  13


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =  30   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.04272875E+04    2.02809885E+04    2.02809885E+04    2.59209702E-02
 V2     -2.95468613E+01   -2.92651700E+01   -2.92651700E+01    1.40177725E-02
 V11    -2.18102047E+04
 V12     1.51613087E+01
 V15     2.45250655E+04    2.43700032E+04    2.43700032E+04    9.62418615E-02
 V16    -8.85015064E+00   -8.56463144E+00   -8.56463144E+00    2.78844064E-01
 V17     3.16252981E+03    3.11496011E+03    3.11496011E+03    2.49147762E-01
 V19     2.20441091E+04    2.19570761E+04    2.19570761E+04    6.73748391E-01
 V20    -7.15892166E+00   -7.01163269E+00   -7.01163269E+00    1.60351735E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   8.97639518E+00 TO   1.27915998E-01
 DEGREES OF FREEDOM   18.  REDUCED SUM OF SQUARES   7.10644433E-03


 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)
 FUNCTION V1         298.15    20427.2875076811     ; 6000 N REF0 !
 FUNCTION V2         298.15   -29.5468612768596     ; 6000 N REF0 !
 FUNCTION V11        298.15   -21810.2046849311     ; 6000 N REF0 !
 FUNCTION V12        298.15    15.1613087021840     ; 6000 N REF0 !
 FUNCTION V15        298.15    24525.0654846591     ; 6000 N REF0 !
 FUNCTION V16        298.15   -8.85015064022341     ; 6000 N REF0 !
 FUNCTION V17        298.15    3162.52980948263     ; 6000 N REF0 !
 FUNCTION V19        298.15    22044.1091430048     ; 6000 N REF0 !
 FUNCTION V20        298.15   -7.15892165954738     ; 6000 N REF0 !



 LIQUID
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
      G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
      L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
      L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T


 A2B
  2 SUBLATTICES, SITES  2:  1
    CONSTITUENTS: A : B

      G(A2B,A:B;0)- 2 G(BCC,A;0)-G(BCC,B;0) =
             500.00<T< 2000.00: +V1+V2*T+V3*T*LN(T)


 BCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(BCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +0.0
      G(BCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +0.0
      L(BCC,A,B;0) =    500.00<T< 2000.00: +V15+V16*T
      L(BCC,A,B;1) =    500.00<T< 2000.00: +V17+V18*T


 FCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(FCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +408
      G(FCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +3300-3*T
      L(FCC,A,B;0) =    500.00<T< 2000.00: +V19+V20*T
      L(FCC,A,B;1) =    500.00<T< 2000.00: +V21+V22*T
```

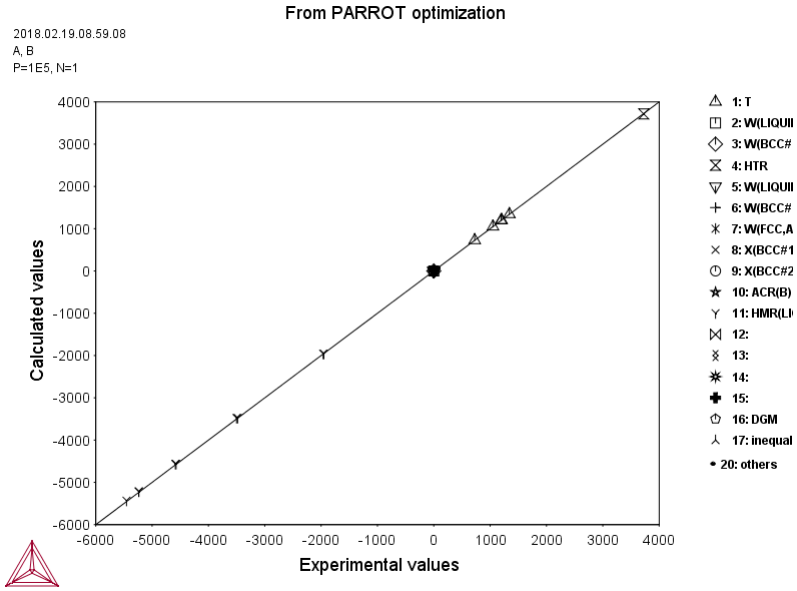
```
$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1192.       10.      -1.201     -0.1201
1 W(LIQUID,B)=0.408              0.4083      2.00E-02  3.3615E-04  1.6807E-02
1 W(BCC#1,B)=0.13                0.1316      2.00E-02  1.5545E-03  7.7726E-02
2 T=1341                          1342.       10.      0.7529      7.5285E-02
2 HTR=3727                        3678.      5.00E+02  -49.47     -9.8949E-02
3 T=1049                          1047.       10.      -1.645     -0.1645
3 W(LIQUID,A)=0.27               0.2711      2.00E-02  1.1266E-03  5.6332E-02
3 W(BCC#1,A)=9.3E-2              9.5336E-02  2.00E-02  2.3361E-03  0.1168
5 T=726                           724.5       10.      -1.543     -0.1543
5 X(BCC#1,B)=3.7E-2              3.6647E-02  2.00E-02 -3.5272E-04 -1.7636E-02
5 X(BCC#2,A)=0.114               0.1147      2.00E-02  6.9816E-04  3.4908E-02
6 X(BCC#1,B)=3.7E-2              3.7082E-02  2.00E-02  8.1763E-05  4.0882E-03
6 X(BCC#2,A)=0.114               0.1158      2.00E-02  1.7838E-03  8.9192E-02
10 W(LIQUID,A)=2E-2              1.9559E-02  2.00E-02 -4.4094E-04 -2.2047E-02
11 W(LIQUID,A)=4.2E-2            4.1814E-02  2.00E-02 -1.8577E-04 -9.2885E-03
12 W(LIQUID,A)=6.5E-2            6.4837E-02  2.00E-02 -1.6291E-04 -8.1454E-03
13 W(LIQUID,A)=9.3E-2            9.2549E-02  2.00E-02 -4.5092E-04 -2.2546E-02
20 W(LIQUID,A)=0.104              0.1036      2.00E-02 -3.9164E-04 -1.9582E-02
20 W(FCC,A)=3.8E-2                3.8356E-02  2.00E-02  3.5602E-04  1.7801E-02
21 W(LIQUID,A)=0.136              0.1362      2.00E-02  1.9255E-04  9.6276E-03
21 W(FCC,A)=4.7E-2                4.7367E-02  2.00E-02  3.6734E-04  1.8367E-02
22 W(LIQUID,A)=0.187              0.1862      2.00E-02 -7.9799E-04 -3.9899E-02
22 W(FCC,A)=5.9E-2                5.9518E-02  2.00E-02  5.1760E-04  2.5880E-02
23 W(LIQUID,A)=0.245              0.2452      2.00E-02  1.8352E-04  9.1761E-03
23 W(BCC#1,A)=8.5E-2              8.6989E-02  2.00E-02  1.9894E-03  9.9469E-02


PARROT:
PARROT: @@ Note that all other experiments are well fitted.
PARROT: @@ Try to improve by optimizing a little more...
PARROT: resc
   ... the command in full is RESCALE_VARIABLES
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Use      25 experiments, maximum is        2000
 Use     494 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


      AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    1.27915998E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    1.27932256E-01
  1  1.0001E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    1.32349423E-01
  1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    1.27975274E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    1.27918241E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0001E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    1.27915985E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    1.27919893E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0001E+00
  6  1.0001E+00   7  1.0000E+00

      AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    1.27914894E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0001E+00

      AT THE    8 TH ITERATION WE HAVE THE SUM OF SQUARES    1.27686414E-01
  1  1.0000E+00   2  9.9998E-01   3  1.0000E+00   4  1.0000E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0002E+00

      AT THE    9 TH ITERATION WE HAVE THE SUM OF SQUARES    1.27670628E-01
  1  9.9993E-01   2  9.9993E-01   3  9.9998E-01   4  1.0000E+00   5  1.0001E+00
  6  1.0001E+00   7  1.0002E+00

     THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED    9 iterations
  1  9.9993E-01   2  9.9993E-01   3  9.9998E-01   4  1.0000E+00   5  1.0001E+00
  6  1.0001E+00   7  1.0002E+00

  1 -1.2292E-01   2  1.8762E-02   3  7.8915E-02   4  6.1120E-02   5 -9.7983E-02
  6 -1.6559E-01   7  5.7097E-02   8  1.1773E-01   9 -1.5386E-01  10 -1.7437E-02
 11  3.6109E-02  12  4.2281E-03  13  9.0250E-02  14 -2.1977E-02  15 -9.1582E-03
 16 -7.9707E-03  17 -2.2338E-02  18 -1.9366E-02  19  1.8043E-02  20  9.8524E-03
 21  1.8643E-02  22 -3.9695E-02  23  2.6185E-02  24  9.6601E-03  25  1.0017E-01

               THE SUM OF SQUARES IS    1.27670628E-01
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:59: 7



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:  10


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
```

```
  RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =  30   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.04258378E+04    2.04272875E+04    2.04272875E+04    2.56056978E-02
 V2     -2.95449125E+01   -2.95468613E+01   -2.95468613E+01    1.38446583E-02
 V11    -2.18102047E+04
 V12     1.51613087E+01
 V15     2.45244729E+04    2.45250655E+04    2.45250655E+04    9.63618808E-02
 V16    -8.85034454E+00   -8.85015064E+00   -8.85015064E+00    2.70402373E-01
 V17     3.16285523E+03    3.16252981E+03    3.16252981E+03    2.49505588E-01
 V19     2.20452439E+04    2.20441091E+04    2.20441091E+04    6.66480621E-01
 V20    -7.16035784E+00   -7.15892166E+00   -7.15892166E+00    1.56211878E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   1.27915998E-01 TO   1.27670628E-01
 DEGREES OF FREEDOM   18.  REDUCED SUM OF SQUARES   7.09281265E-03


 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)
 FUNCTION V1         298.15    20425.8378258452     ; 6000 N REF0 !
 FUNCTION V2         298.15   -29.5449125457818     ; 6000 N REF0 !
 FUNCTION V11        298.15   -21810.2046849311     ; 6000 N REF0 !
 FUNCTION V12        298.15    15.1613087021840     ; 6000 N REF0 !
 FUNCTION V15        298.15    24524.4729063156     ; 6000 N REF0 !
 FUNCTION V16        298.15   -8.85034453846112     ; 6000 N REF0 !
 FUNCTION V17        298.15    3162.85523176876     ; 6000 N REF0 !
 FUNCTION V19        298.15    22045.2439413666     ; 6000 N REF0 !
 FUNCTION V20        298.15   -7.16035783969925     ; 6000 N REF0 !



 LIQUID
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
      G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
      L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
      L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T


 A2B
  2 SUBLATTICES, SITES  2:  1
    CONSTITUENTS: A : B

      G(A2B,A:B;0)- 2 G(BCC,A;0)-G(BCC,B;0) =
             500.00<T< 2000.00: +V1+V2*T+V3*T*LN(T)


 BCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(BCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +0.0
      G(BCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +0.0
      L(BCC,A,B;0) =    500.00<T< 2000.00: +V15+V16*T
      L(BCC,A,B;1) =    500.00<T< 2000.00: +V17+V18*T


 FCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(FCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +408
      G(FCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +3300-3*T
      L(FCC,A,B;0) =    500.00<T< 2000.00: +V19+V20*T
      L(FCC,A,B;1) =    500.00<T< 2000.00: +V21+V22*T



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1192.       10.      -1.229     -0.1229
1 W(LIQUID,B)=0.408               0.4084      2.00E-02  3.7523E-04  1.8762E-02
1 W(BCC#1,B)=0.13                 0.1316      2.00E-02  1.5783E-03  7.8915E-02
2 T=1341                          1342.       10.      0.6112      6.1120E-02
2 HTR=3727                        3678.       5.00E+02  -48.99     -9.7983E-02
3 T=1049                          1047.       10.      -1.656     -0.1656
3 W(LIQUID,A)=0.27                0.2711      2.00E-02  1.1419E-03  5.7097E-02
3 W(BCC#1,A)=9.3E-2               9.5355E-02  2.00E-02  2.3545E-03  0.1177
5 T=726                           724.5       10.      -1.539     -0.1539
5 X(BCC#1,B)=3.7E-2               3.6651E-02  2.00E-02 -3.4874E-04 -1.7437E-02
5 X(BCC#2,A)=0.114                0.1147      2.00E-02  7.2219E-04  3.6109E-02
6 X(BCC#1,B)=3.7E-2               3.7085E-02  2.00E-02  8.4562E-05  4.2281E-03
6 X(BCC#2,A)=0.114                0.1158      2.00E-02  1.8050E-03  9.0250E-02
10 W(LIQUID,A)=2E-2               1.9560E-02  2.00E-02 -4.3955E-04 -2.1977E-02
11 W(LIQUID,A)=4.2E-2             4.1817E-02  2.00E-02 -1.8316E-04 -9.1582E-03
12 W(LIQUID,A)=6.5E-2             6.4841E-02  2.00E-02 -1.5941E-04 -7.9707E-03
13 W(LIQUID,A)=9.3E-2             9.2553E-02  2.00E-02 -4.4677E-04 -2.2338E-02
20 W(LIQUID,A)=0.104              0.1036      2.00E-02 -3.8733E-04 -1.9366E-02
20 W(FCC,A)=3.8E-2                3.8361E-02  2.00E-02  3.6086E-04  1.8043E-02
21 W(LIQUID,A)=0.136              0.1362      2.00E-02  1.9705E-04  9.8524E-03
21 W(FCC,A)=4.7E-2                4.7373E-02  2.00E-02  3.7286E-04  1.8643E-02
22 W(LIQUID,A)=0.187              0.1862      2.00E-02 -7.9389E-04 -3.9695E-02
22 W(FCC,A)=5.9E-2                5.9524E-02  2.00E-02  5.2371E-04  2.6185E-02
23 W(LIQUID,A)=0.245              0.2452      2.00E-02  1.9320E-04  9.6601E-03
23 W(BCC#1,A)=8.5E-2              8.7003E-02  2.00E-02  2.0035E-03  0.1002
```

```
PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ Calculate the phase diagram again
PARROT: mac tcex36cpd
   ... the command in full is MACRO_FILE_OPEN
PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   7.140E-01  3.100E+02
    BCC#1
  ** BCC#2
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   7.141E-01  3.000E+02
    BCC#1
  ** BCC#2
 Calculated.                      14  equilibria

 Phase region boundary   3 at:   6.813E-01  7.245E+02
  ** A2B
    BCC#1
  ** BCC#2
```

```
Phase region boundary   4 at:   3.620E-01  7.245E+02
 ** A2B
    BCC#1
Calculated.                      15  equilibria

Phase region boundary   5 at:   3.775E-01  1.192E+03
 ** LIQUID
 ** A2B
    BCC#1

Phase region boundary   6 at:   2.837E-01  1.192E+03
 ** LIQUID
    BCC#1
Calculated                      26  equilibria

Phase region boundary   7 at:   4.865E-01  1.192E+03
 ** LIQUID
    A2B
Calculated.                      33  equilibria

Phase region boundary   8 at:   6.495E-01  1.047E+03
 ** LIQUID
    A2B
 ** BCC#1

Phase region boundary   9 at:   7.626E-01  1.047E+03
    A2B
 ** BCC#1
Calculated.                      11  equilibria
Terminating at known equilibrium

Phase region boundary  10 at:   8.258E-01  1.047E+03
    LIQUID
 ** BCC#1
Calculated.                       9  equilibria

Phase region boundary  11 at:   8.763E-01  1.212E+03
    LIQUID
 ** BCC#1
 ** FCC

Phase region boundary  12 at:   8.820E-01  1.212E+03
    LIQUID
 ** FCC
Calculated                      31  equilibria

Phase region boundary  13 at:   9.355E-01  1.212E+03
    BCC#1
 ** FCC
Calculated                      23  equilibria

Phase region boundary  14 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.
```

```
 Phase region boundary  24 at:   7.140E-01  3.100E+02
  ** BCC#1
     BCC#2
 Calculated.                    13  equilibria
 Terminating at known equilibrium

 Phase region boundary  25 at:   3.642E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated                     10  equilibria

 Phase region boundary  26 at:   3.642E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                     3  equilibria
 Terminating at known equilibrium

 Phase region boundary  27 at:   3.642E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                    14  equilibria
 Terminating at known equilibrium

 Phase region boundary  28 at:   7.905E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated                     10  equilibria

 Phase region boundary  29 at:   7.905E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                     3  equilibria
 Terminating at known equilibrium

 Phase region boundary  30 at:   7.905E-01  7.700E+02
  ** A2B
     BCC#1
 Calculated.                     9  equilibria
 Terminating at known equilibrium

 Phase region boundary  31 at:   2.451E-01  1.230E+03
  ** LIQUID
     BCC#1
 Calculated.                     4  equilibria
 Terminating at known equilibrium

 Phase region boundary  32 at:   2.451E-01  1.230E+03
  ** LIQUID
     BCC#1
 Calculated                     26  equilibria

 Phase region boundary  33 at:   8.859E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated.                     2  equilibria
 Terminating at known equilibrium

 Phase region boundary  34 at:   8.859E-01  1.230E+03
  ** LIQUID
     FCC
 Calculated                     29  equilibria

 Phase region boundary  35 at:   6.428E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated                      9  equilibria

 Phase region boundary  36 at:   6.428E-03  1.397E+03
     LIQUID
  ** BCC#1
 Calculated.                    13  equilibria
 Terminating at known equilibrium

 Phase region boundary  37 at:   2.303E-01  1.244E+03
     LIQUID
  ** BCC#1
 Calculated                     21  equilibria

 Phase region boundary  38 at:   2.303E-01  1.244E+03
     LIQUID
  ** BCC#1
 Calculated.                     4  equilibria
 Terminating at known equilibrium

 Phase region boundary  39 at:   6.122E-01  1.239E+03
     LIQUID
  ** A2B
 Calculated.                    14  equilibria
 Terminating at known equilibrium

 Phase region boundary  40 at:   6.122E-01  1.239E+03
     LIQUID
  ** A2B
 Calculated.                     8  equilibria
 Terminating at known equilibrium

 Phase region boundary  41 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated.                    19  equilibria
 Terminating at known equilibrium

 Phase region boundary  42 at:   9.927E-01  1.613E+03
     LIQUID
  ** FCC
 Calculated                     10  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36.POLY3
 CPU time for mapping                    1  seconds
POLY_3: post
POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:Hit RETURN to continue
POST: ba
   ... the command in full is BACK
POLY_3: ba
   ... the command in full is BACK

 PARROT  VERSION 5.3

  Global minimization used as test only
PARROT: @@ Now there is an equilibrium between fcc, bcc and liquid
PARROT: @@ at high B. Restore equilibrium 4 on the POP file
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: s-e 4
   ... the command in full is SELECT_EQUILIBRIUM
 Equilibrium number                    4 , label AINV
ED_EXP: s-we 1
   ... the command in full is SET_WEIGHT
Equilibria (range) or label(s) /PRESENT/: PRESENT
ED_EXP: s-a-s
   ... the command in full is SET_ALL_START_VALUES
T /1204.179213/: 1200
Automatic start values for phase constituents? /N/: N

 Phase LIQUID
Major constituent(s) /b/: b

 Phase BCC
Major constituent(s) /b/: b

 Phase FCC
Major constituent(s) /b/: b
ED_EXP:
ED_EXP: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Testing result with global minimization
    13 ITS,  CPU TIME USED   0 SECONDS
ED_EXP: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     4, label AINV, database:

 Conditions:
 P=1.01325E5
 FIXED PHASES
 LIQUID=1  BCC#1=1   FCC=1
 DEGREES OF FREEDOM 0

 Temperature   1211.86 K (   938.71 C),  Pressure  1.013250E+05
 Number of moles of components  3.00000E+00,  Mass in grams  1.30242E+02
 Total Gibbs energy -1.00423E+04,  Enthalpy  1.99596E+04,  Volume  0.00000E+00

 Component              Moles       W-Fraction  Activity   Potential  Ref.stat
 A                      6.5861E-01  1.0114E-01 3.8286E-01 -9.6738E+03 SER
 B                      2.3414E+00  8.9886E-01 8.5590E-01 -1.5679E+03 SER

 FCC                         Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.5895E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  9.40376E-01  A  5.96239E-02

 BCC#1                       Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 4.5283E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  9.30557E-01  A  6.94426E-02

 LIQUID                      Status FIXED       Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 3.9063E+01, Volume fraction 0.0000E+00  Mass fractions:
 B  8.13351E-01  A  1.86649E-01

 EXPERIMENT T=1203:DT  $1211.86:10  NO=1
 EXPERIMENT W(LIQUID,A)=0.19:DX  $0.186649:2E-2  NO=2
 EXPERIMENT W(BCC#1,A)=6.9E-2:DX  $6.94426E-2:2E-2  NO=3
 EXPERIMENT W(FCC,A)=6E-2:DX  $5.96239E-2:2E-2  NO=4
ED_EXP: @@ Now equilibrium 4 is on the high B side
ED_EXP: save
   ... the command in full is SAVE_WORKSPACES
```

```
ED_EXP: ba
   ... the command in full is BACK
PARROT: resc
   ... the command in full is RESCALE_VARIABLES
PARROT: opt 0
   ... the command in full is OPTIMIZE_VARIABLES
 Use      29 experiments, maximum is        2000
 Use     554 real workspace, maximum is    50000
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:59: 8



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:   0


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =   0   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.04258378E+04    2.04258378E+04    2.04258378E+04    0.00000000E+00
 V2     -2.95449125E+01   -2.95449125E+01   -2.95449125E+01    0.00000000E+00
 V11    -2.18102047E+04
 V12     1.51613087E+01
 V15     2.45244729E+04    2.45244729E+04    2.45244729E+04    0.00000000E+00
 V16    -8.85034454E+00   -8.85034454E+00   -8.85034454E+00    0.00000000E+00
 V17     3.16285523E+03    3.16285523E+03    3.16285523E+03    0.00000000E+00
 V19     2.20452439E+04    2.20452439E+04    2.20452439E+04    0.00000000E+00
 V20    -7.16035784E+00   -7.16035784E+00   -7.16035784E+00    0.00000000E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   0.00000000E+00 TO   9.41736385E-01
 DEGREES OF FREEDOM   22.  REDUCED SUM OF SQUARES   4.28061993E-02


 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)
 FUNCTION V1         298.15    20425.8378258452     ; 6000 N REF0 !
 FUNCTION V2         298.15   -29.5449125457818     ; 6000 N REF0 !
 FUNCTION V11        298.15   -21810.2046849311     ; 6000 N REF0 !
 FUNCTION V12        298.15    15.1613087021840     ; 6000 N REF0 !
 FUNCTION V15        298.15    24524.4729063156     ; 6000 N REF0 !
 FUNCTION V16        298.15   -8.85034453846112     ; 6000 N REF0 !
 FUNCTION V17        298.15    3162.85523176876     ; 6000 N REF0 !
 FUNCTION V19        298.15    22045.2439413666     ; 6000 N REF0 !
 FUNCTION V20        298.15   -7.16035783969925     ; 6000 N REF0 !



 LIQUID
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
      G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
      L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
      L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T


 A2B
  2 SUBLATTICES, SITES  2:  1
    CONSTITUENTS: A : B

      G(A2B,A:B;0)- 2 G(BCC,A;0)-G(BCC,B;0) =
             500.00<T< 2000.00: +V1+V2*T+V3*T*LN(T)


 BCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(BCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +0.0
      G(BCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +0.0
      L(BCC,A,B;0) =    500.00<T< 2000.00: +V15+V16*T
      L(BCC,A,B;1) =    500.00<T< 2000.00: +V17+V18*T


 FCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(FCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +408
      G(FCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +3300-3*T
      L(FCC,A,B;0) =    500.00<T< 2000.00: +V19+V20*T
      L(FCC,A,B;1) =    500.00<T< 2000.00: +V21+V22*T



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
```

```
1 T=1193                          1192.       10.      -1.229     -0.1229
1 W(LIQUID,B)=0.408              0.4084      2.00E-02  3.7523E-04  1.8762E-02
1 W(BCC#1,B)=0.13                0.1316      2.00E-02  1.5783E-03  7.8915E-02
2 T=1341                          1342.       10.      0.6112      6.1120E-02
2 HTR=3727                        3678.      5.00E+02  -48.99     -9.7983E-02
3 T=1049                          1047.       10.      -1.656     -0.1656
3 W(LIQUID,A)=0.27               0.2711      2.00E-02  1.1419E-03  5.7097E-02
3 W(BCC#1,A)=9.3E-2              9.5355E-02  2.00E-02  2.3545E-03  0.1177
4 T=1203                          1212.       10.       8.861      0.8861
4 W(LIQUID,A)=0.19               0.1866      2.00E-02 -3.3513E-03 -0.1676
4 W(BCC#1,A)=6.9E-2              6.9443E-02  2.00E-02  4.4257E-04  2.2128E-02
4 W(FCC,A)=6E-2                  5.9624E-02  2.00E-02 -3.7607E-04 -1.8803E-02
5 T=726                           724.5       10.      -1.539     -0.1539
5 X(BCC#1,B)=3.7E-2              3.6651E-02  2.00E-02 -3.4874E-04 -1.7437E-02
5 X(BCC#2,A)=0.114               0.1147      2.00E-02  7.2219E-04  3.6109E-02
6 X(BCC#1,B)=3.7E-2              3.7085E-02  2.00E-02  8.4562E-05  4.2281E-03
6 X(BCC#2,A)=0.114               0.1158      2.00E-02  1.8050E-03  9.0250E-02
10 W(LIQUID,A)=2E-2              1.9560E-02  2.00E-02 -4.3955E-04 -2.1977E-02
11 W(LIQUID,A)=4.2E-2            4.1817E-02  2.00E-02 -1.8316E-04 -9.1582E-03
12 W(LIQUID,A)=6.5E-2            6.4841E-02  2.00E-02 -1.5941E-04 -7.9707E-03
13 W(LIQUID,A)=9.3E-2            9.2553E-02  2.00E-02 -4.4677E-04 -2.2338E-02
20 W(LIQUID,A)=0.104             0.1036      2.00E-02 -3.8733E-04 -1.9366E-02
20 W(FCC,A)=3.8E-2               3.8361E-02  2.00E-02  3.6086E-04  1.8043E-02
21 W(LIQUID,A)=0.136             0.1362      2.00E-02  1.9705E-04  9.8524E-03
21 W(FCC,A)=4.7E-2               4.7373E-02  2.00E-02  3.7286E-04  1.8643E-02
22 W(LIQUID,A)=0.187             0.1862      2.00E-02 -7.9389E-04 -3.9695E-02
22 W(FCC,A)=5.9E-2               5.9524E-02  2.00E-02  5.2371E-04  2.6185E-02
23 W(LIQUID,A)=0.245             0.2452      2.00E-02  1.9320E-04  9.6601E-03
23 W(BCC#1,A)=8.5E-2             8.7003E-02  2.00E-02  2.0035E-03  0.1002


PARROT:
PARROT:Hit RETURN to continue
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Use      29 experiments, maximum is        2000
 Use     554 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


      AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    9.41736385E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    9.42553958E-01
  1  1.0001E+00   2  1.0000E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    9.44643142E-01
  1  1.0000E+00   2  1.0001E+00   3  1.0000E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    9.18434005E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    9.28574728E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0001E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    9.20479913E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0001E+00
  6  1.0000E+00   7  1.0000E+00

      AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    9.35680623E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0001E+00   7  1.0000E+00

      AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    9.11696098E-01
  1  1.0000E+00   2  1.0000E+00   3  1.0001E+00   4  1.0000E+00   5  1.0000E+00
  6  1.0000E+00   7  1.0001E+00

      AT THE    8 TH ITERATION WE HAVE THE SUM OF SQUARES    2.18168160E-01
  1  1.0000E+00   2  9.9999E-01   3  1.0034E+00   4  9.9857E-01   5  9.9971E-01
  6  9.9757E-01   7  1.0011E+00

      AT THE    9 TH ITERATION WE HAVE THE SUM OF SQUARES    2.07235041E-01
  1  9.9990E-01   2  1.0000E+00   3  1.0024E+00   4  9.9680E-01   5  9.9848E-01
  6  9.9610E-01   7  9.9760E-01

      AT THE   10 TH ITERATION WE HAVE THE SUM OF SQUARES    1.87994080E-01
  1  9.9973E-01   2  9.9985E-01   3  1.0004E+00   4  9.9280E-01   5  9.9574E-01
  6  9.9339E-01   7  9.9099E-01

      AT THE   11 TH ITERATION WE HAVE THE SUM OF SQUARES    1.62151820E-01
  1  9.9932E-01   2  9.9968E-01   3  9.9655E-01   4  9.8495E-01   5  9.9036E-01
  6  9.8792E-01   7  9.7763E-01

      AT THE   12 TH ITERATION WE HAVE THE SUM OF SQUARES    1.50053564E-01
  1  9.9877E-01   2  9.9938E-01   3  9.9141E-01   4  9.7448E-01   5  9.8315E-01
  6  9.8103E-01   7  9.6066E-01

     THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED   12 iterations
  1  9.9877E-01   2  9.9938E-01   3  9.9141E-01   4  9.7448E-01   5  9.8315E-01
  6  9.8103E-01   7  9.6066E-01

  1 -1.1651E-01   2  1.0617E-02   3  6.2552E-02   4  6.6364E-02   5 -8.1216E-02
  6 -2.1958E-01   7  4.1235E-02   8  8.3058E-02   9  2.9863E-02  10  2.5417E-02
 11  4.5304E-02  12  5.9829E-02  13 -1.7379E-01  14  1.8247E-02  15  4.5330E-02
 16  4.3059E-02  17  1.0640E-01  18 -2.3843E-02  19 -1.1306E-02  20 -8.6872E-03
 21 -1.9428E-02  22 -1.4518E-02  23  2.3484E-02  24  2.1765E-02  25  3.3281E-02
 26 -1.3748E-02  27  6.4932E-02  28 -2.4111E-02  29  5.6807E-02

               THE SUM OF SQUARES IS   1.50053564E-01
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


           ================================================
           OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:59: 9



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:  13
```

```
 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
   MINIMUM SAVE ON FILE: Y
   ERROR FOR INEQUALITIES =  1.00000000E+00
   RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
 ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
   MAXFUN =  30   DMAX =  1.00000000E+02   H =  1.00000000E-04
   ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.04006875E+04    2.04258378E+04    2.04258378E+04    2.41616566E-02
 V2     -2.95264884E+01   -2.95449125E+01   -2.95449125E+01    1.31557074E-02
 V11    -2.18102047E+04
 V12     1.51613087E+01
 V15     2.43137486E+04    2.45244729E+04    2.45244729E+04    7.66766114E-02
 V16    -8.62447822E+00   -8.85034454E+00   -8.85034454E+00    2.08107833E-01
 V17     3.10957096E+03    3.16285523E+03    3.16285523E+03    2.22191978E-01
 V19     2.16271391E+04    2.20452439E+04    2.20452439E+04    4.98933520E-01
 V20    -6.87864892E+00   -7.16035784E+00   -7.16035784E+00    1.22727303E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   9.41736385E-01 TO   1.50053564E-01
 DEGREES OF FREEDOM   22.  REDUCED SUM OF SQUARES   6.82061655E-03


 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)
 FUNCTION V1         298.15    20400.6875010224     ; 6000 N REF0 !
 FUNCTION V2         298.15   -29.5264883724866     ; 6000 N REF0 !
 FUNCTION V11        298.15   -21810.2046849311     ; 6000 N REF0 !
 FUNCTION V12        298.15    15.1613087021840     ; 6000 N REF0 !
 FUNCTION V15        298.15    24313.7485807347     ; 6000 N REF0 !
 FUNCTION V16        298.15   -8.62447822277759     ; 6000 N REF0 !
 FUNCTION V17        298.15    3109.57096398491     ; 6000 N REF0 !
 FUNCTION V19        298.15    21627.1391339688     ; 6000 N REF0 !
 FUNCTION V20        298.15   -6.87864892073200     ; 6000 N REF0 !



 LIQUID
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
      G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
      L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
      L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T


 A2B
  2 SUBLATTICES, SITES  2:  1
    CONSTITUENTS: A : B

      G(A2B,A:B;0)- 2 G(BCC,A;0)-G(BCC,B;0) =
             500.00<T< 2000.00: +V1+V2*T+V3*T*LN(T)


 BCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(BCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +0.0
      G(BCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +0.0
      L(BCC,A,B;0) =    500.00<T< 2000.00: +V15+V16*T
      L(BCC,A,B;1) =    500.00<T< 2000.00: +V17+V18*T


 FCC
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B

      G(FCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +408
      G(FCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +3300-3*T
      L(FCC,A,B;0) =    500.00<T< 2000.00: +V19+V20*T
      L(FCC,A,B;1) =    500.00<T< 2000.00: +V21+V22*T



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1192.       10.      -1.165     -0.1165
1 W(LIQUID,B)=0.408              0.4082      2.00E-02  2.1234E-04  1.0617E-02
1 W(BCC#1,B)=0.13                0.1313      2.00E-02  1.2510E-03  6.2552E-02
2 T=1341                          1342.       10.      0.6636      6.6364E-02
2 HTR=3727                        3686.      5.00E+02  -40.61     -8.1216E-02
3 T=1049                          1047.       10.      -2.196     -0.2196
3 W(LIQUID,A)=0.27               0.2708      2.00E-02  8.2469E-04  4.1235E-02
3 W(BCC#1,A)=9.3E-2              9.4661E-02  2.00E-02  1.6612E-03  8.3058E-02
4 T=1203                          1203.       10.      0.2986      2.9863E-02
4 W(LIQUID,A)=0.19               0.1905      2.00E-02  5.0833E-04  2.5417E-02
4 W(BCC#1,A)=6.9E-2              6.9906E-02  2.00E-02  9.0608E-04  4.5304E-02
4 W(FCC,A)=6E-2                  6.1197E-02  2.00E-02  1.1966E-03  5.9829E-02
5 T=726                           724.3       10.      -1.738     -0.1738
5 X(BCC#1,B)=3.7E-2              3.7365E-02  2.00E-02  3.6493E-04  1.8247E-02
5 X(BCC#2,A)=0.114               0.1149      2.00E-02  9.0661E-04  4.5330E-02
6 X(BCC#1,B)=3.7E-2              3.7861E-02  2.00E-02  8.6118E-04  4.3059E-02
6 X(BCC#2,A)=0.114               0.1161      2.00E-02  2.1279E-03  0.1064
10 W(LIQUID,A)=2E-2              1.9523E-02  2.00E-02 -4.7686E-04 -2.3843E-02
11 W(LIQUID,A)=4.2E-2            4.1774E-02  2.00E-02 -2.2612E-04 -1.1306E-02
12 W(LIQUID,A)=6.5E-2            6.4826E-02  2.00E-02 -1.7374E-04 -8.6872E-03
```

```
13 W(LIQUID,A)=9.3E-2            9.2611E-02  2.00E-02 -3.8856E-04 -1.9428E-02
20 W(LIQUID,A)=0.104             0.1037      2.00E-02 -2.9035E-04 -1.4518E-02
20 W(FCC,A)=3.8E-2               3.8470E-02  2.00E-02  4.6968E-04  2.3484E-02
21 W(LIQUID,A)=0.136             0.1364      2.00E-02  4.3530E-04  2.1765E-02
21 W(FCC,A)=4.7E-2               4.7666E-02  2.00E-02  6.6563E-04  3.3281E-02
22 W(LIQUID,A)=0.187             0.1867      2.00E-02 -2.7497E-04 -1.3748E-02
22 W(FCC,A)=5.9E-2                6.0299E-02  2.00E-02  1.2986E-03  6.4932E-02
23 W(LIQUID,A)=0.245             0.2445      2.00E-02 -4.8222E-04 -2.4111E-02
23 W(BCC#1,A)=8.5E-2              8.6136E-02  2.00E-02  1.1361E-03  5.6807E-02


PARROT:
PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ Now optimize all parameters and all experiments
PARROT: l-a-v
   ... the command in full is LIST_ALL_VARIABLES
OUTPUT TO SCREEN OR FILE /SCREEN/:

 == OPTIMIZING VARIABLES ==

 AVAILABLE VARIABLES ARE V1  TO V00

 VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
 V1      2.04006875E+04    2.04258378E+04    2.04258378E+04    2.41616566E-02
 V2     -2.95264884E+01   -2.95449125E+01   -2.95449125E+01    1.31557074E-02
 V11    -2.18102047E+04
 V12     1.51613087E+01
 V15     2.43137486E+04    2.45244729E+04    2.45244729E+04    7.66766114E-02
 V16    -8.62447822E+00   -8.85034454E+00   -8.85034454E+00    2.08107833E-01
 V17     3.10957096E+03    3.16285523E+03    3.16285523E+03    2.22191978E-01
 V19     2.16271391E+04    2.20452439E+04    2.20452439E+04    4.98933520E-01
 V20    -6.87864892E+00   -7.16035784E+00   -7.16035784E+00    1.22727303E+00

 NUMBER OF OPTIMIZING VARIABLES :   7
 ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
 THE SUM OF SQUARES HAS CHANGED FROM   9.41736385E-01 TO   1.50053564E-01
 DEGREES OF FREEDOM   22.  REDUCED SUM OF SQUARES   6.82061655E-03
PARROT: s-o-v 11-12
   ... the command in full is SET_OPTIMIZING_VARIABLE
PARROT: ed
   ... the command in full is EDIT_EXPERIMENTS
ED_EXP: read 1
   ... the command in full is READ_WORKSPACES
ED_EXP: c-a
   ... the command in full is COMPUTE_ALL_EQUILIBRIA
 Eq  Lab  Iter Weight Temp   Exp  Fix phases or comments
   1 AINV   2   1.    1191.8      LIQUID A2B BCC
   2 AINV   2   1.    1341.7      LIQUID A2B
   3 AINV   2   1.    1046.8      LIQUID A2B BCC
   4 AINV   2   1.    1203.3      LIQUID BCC FCC
   5 AINV   2   1.     724.3      A2B BCC BCC#2
   6 AINV   2   1.     726.0      BCC BCC#2
  10 ALF    2   1.    1594.0      LIQUID FCC
  11 ALF    2   1.    1548.0      LIQUID FCC
  12 ALF    2   1.    1499.0      LIQUID FCC
  13 ALF    2   1.    1438.0      LIQUID FCC
  20 ATIE   2   1.    1413.0      LIQUID FCC
  21 ATIE   2   1.    1337.0      LIQUID FCC
  22 ATIE   2   1.    1213.0      LIQUID FCC
  23 ATIE   2   1.    1100.0      LIQUID BCC
 100 AA   < unused >  1573.0      LIQUID
 101 AA   < unused >  1573.0      LIQUID
 102 AA   < unused >  1573.0      LIQUID
 103 AA   < unused >  1573.0      LIQUID
 104 AA   < unused >  1573.0      LIQUID
 105 AA   < unused >  1573.0      LIQUID
 106 AA   < unused >  1573.0      LIQUID
 107 AA   < unused >  1573.0      LIQUID
 108 AA   < unused >  1573.0      LIQUID
 110 AH   < unused >  1773.0      LIQUID
 111 AH   < unused >  1773.0      LIQUID
 112 AH   < unused >  1773.0      LIQUID
 113 AH   < unused >  1773.0      LIQUID
 114 AH   < unused >  1773.0      LIQUID
 115 AH   < unused >  1773.0      LIQUID
 116 AH   < unused >  1773.0      LIQUID
 117 AH   < unused >  1773.0      LIQUID
 118 AH   < unused >  1773.0      LIQUID
ED_EXP: s-we 1 100-118
   ... the command in full is SET_WEIGHT
ED_EXP: s-e 1
   ... the command in full is SELECT_EQUILIBRIUM
 Equilibrium number                    1 , label AINV
ED_EXP: c-a
   ... the command in full is COMPUTE_ALL_EQUILIBRIA
 Eq  Lab  Iter Weight Temp   Exp  Fix phases or comments
   1 AINV   2   1.    1191.8      LIQUID A2B BCC
   2 AINV   2   1.    1341.7      LIQUID A2B
   3 AINV   2   1.    1046.8      LIQUID A2B BCC
   4 AINV   2   1.    1203.3      LIQUID BCC FCC
   5 AINV   2   1.     724.3      A2B BCC BCC#2
   6 AINV   2   1.     726.0      BCC BCC#2
  10 ALF    2   1.    1594.0      LIQUID FCC
  11 ALF    2   1.    1548.0      LIQUID FCC
  12 ALF    2   1.    1499.0      LIQUID FCC
  13 ALF    2   1.    1438.0      LIQUID FCC
  20 ATIE   2   1.    1413.0      LIQUID FCC
  21 ATIE   2   1.    1337.0      LIQUID FCC
  22 ATIE   2   1.    1213.0      LIQUID FCC
  23 ATIE   2   1.    1100.0      LIQUID BCC
 100 AA     2   1.    1573.0      LIQUID
 101 AA     2   1.    1573.0      LIQUID
 102 AA     2   1.    1573.0      LIQUID
 103 AA     2   1.    1573.0      LIQUID
 104 AA     2   1.    1573.0      LIQUID
 105 AA     2   1.    1573.0      LIQUID
 106 AA     2   1.    1573.0      LIQUID
 107 AA     2   1.    1573.0      LIQUID
 108 AA     2   1.    1573.0      LIQUID
 110 AH     2   1.    1773.0      LIQUID
 111 AH     2   1.    1773.0      LIQUID
 112 AH     2   1.    1773.0      LIQUID
 113 AH     2   1.    1773.0      LIQUID
 114 AH     2   1.    1773.0      LIQUID
```

```
 115 AH     2   1.    1773.0      LIQUID
 116 AH     2   1.    1773.0      LIQUID
 117 AH     2   1.    1773.0      LIQUID
 118 AH     2   1.    1773.0      LIQUID
ED_EXP: save
   ... the command in full is SAVE_WORKSPACES
ED_EXP: ba
   ... the command in full is BACK
PARROT: opt 30
   ... the command in full is OPTIMIZE_VARIABLES
 Use      47 experiments, maximum is        2000
 Use    1082 real workspace, maximum is    50000
    The following output is provided by subroutine VA05A


      AT THE    0 TH ITERATION WE HAVE THE SUM OF SQUARES    1.71348977E-01
  1  9.9877E-01   2  9.9938E-01   3  1.0000E+00   4  1.0000E+00   5  9.9141E-01
  6  9.7448E-01   7  9.8315E-01   8  9.8103E-01   9  9.6066E-01

      AT THE    1 ST ITERATION WE HAVE THE SUM OF SQUARES    1.72203924E-01
  1  9.9887E-01   2  9.9938E-01   3  1.0000E+00   4  1.0000E+00   5  9.9141E-01
  6  9.7448E-01   7  9.8315E-01   8  9.8103E-01   9  9.6066E-01

      AT THE    2 ND ITERATION WE HAVE THE SUM OF SQUARES    1.74167078E-01
  1  9.9877E-01   2  9.9948E-01   3  1.0000E+00   4  1.0000E+00   5  9.9141E-01
  6  9.7448E-01   7  9.8315E-01   8  9.8103E-01   9  9.6066E-01

      AT THE    3 RD ITERATION WE HAVE THE SUM OF SQUARES    1.75634350E-01
  1  9.9877E-01   2  9.9938E-01   3  1.0001E+00   4  1.0000E+00   5  9.9141E-01
  6  9.7448E-01   7  9.8315E-01   8  9.8103E-01   9  9.6066E-01

      AT THE    4 TH ITERATION WE HAVE THE SUM OF SQUARES    1.69474646E-01
  1  9.9877E-01   2  9.9938E-01   3  1.0000E+00   4  1.0001E+00   5  9.9141E-01
  6  9.7448E-01   7  9.8315E-01   8  9.8103E-01   9  9.6066E-01

      AT THE    5 TH ITERATION WE HAVE THE SUM OF SQUARES    1.69562792E-01
  1  9.9877E-01   2  9.9938E-01   3  1.0000E+00   4  1.0001E+00   5  9.9151E-01
  6  9.7448E-01   7  9.8315E-01   8  9.8103E-01   9  9.6066E-01

      AT THE    6 TH ITERATION WE HAVE THE SUM OF SQUARES    1.69566260E-01
  1  9.9877E-01   2  9.9938E-01   3  1.0000E+00   4  1.0001E+00   5  9.9141E-01
  6  9.7458E-01   7  9.8315E-01   8  9.8103E-01   9  9.6066E-01

      AT THE    7 TH ITERATION WE HAVE THE SUM OF SQUARES    1.69484794E-01
  1  9.9877E-01   2  9.9938E-01   3  1.0000E+00   4  1.0001E+00   5  9.9141E-01
  6  9.7448E-01   7  9.8325E-01   8  9.8103E-01   9  9.6066E-01

      AT THE    8 TH ITERATION WE HAVE THE SUM OF SQUARES    1.69600688E-01
  1  9.9877E-01   2  9.9938E-01   3  1.0000E+00   4  1.0001E+00   5  9.9141E-01
  6  9.7448E-01   7  9.8315E-01   8  9.8113E-01   9  9.6066E-01

      AT THE    9 TH ITERATION WE HAVE THE SUM OF SQUARES    1.69486720E-01
  1  9.9877E-01   2  9.9938E-01   3  1.0000E+00   4  1.0001E+00   5  9.9141E-01
  6  9.7448E-01   7  9.8315E-01   8  9.8103E-01   9  9.6076E-01

      AT THE   10 TH ITERATION WE HAVE THE SUM OF SQUARES    1.52786177E-01
  1  9.9900E-01   2  9.9895E-01   3  9.9938E-01   4  1.0004E+00   5  9.9144E-01
  6  9.7447E-01   7  9.8315E-01   8  9.8103E-01   9  9.6066E-01

      AT THE   11 TH ITERATION WE HAVE THE SUM OF SQUARES    1.40532740E-01
  1  9.9890E-01   2  9.9900E-01   3  9.9926E-01   4  1.0005E+00   5  9.9136E-01
  6  9.7393E-01   7  9.8302E-01   8  9.8140E-01   9  9.6114E-01

      AT THE   12 TH ITERATION WE HAVE THE SUM OF SQUARES    1.29724491E-01
  1  9.9893E-01   2  9.9866E-01   3  9.9885E-01   4  1.0007E+00   5  9.9142E-01
  6  9.7290E-01   7  9.8276E-01   8  9.8209E-01   9  9.6210E-01

      AT THE   13 TH ITERATION WE HAVE THE SUM OF SQUARES    1.15934437E-01
  1  9.9874E-01   2  9.9848E-01   3  9.9859E-01   4  1.0010E+00   5  9.9102E-01
  6  9.7065E-01   7  9.8221E-01   8  9.8360E-01   9  9.6396E-01

      AT THE   14 TH ITERATION WE HAVE THE SUM OF SQUARES    9.75379546E-02
  1  9.9849E-01   2  9.9788E-01   3  9.9801E-01   4  1.0015E+00   5  9.9032E-01
  6  9.6628E-01   7  9.8112E-01   8  9.8668E-01   9  9.6778E-01

      AT THE   15 TH ITERATION WE HAVE THE SUM OF SQUARES    7.50720970E-02
  1  9.9786E-01   2  9.9702E-01   3  9.9725E-01   4  1.0024E+00   5  9.8867E-01
  6  9.5729E-01   7  9.7889E-01   8  9.9265E-01   9  9.7533E-01

      AT THE   16 TH ITERATION WE HAVE THE SUM OF SQUARES    6.73903735E-02
  1  9.9721E-01   2  9.9606E-01   3  9.9646E-01   4  1.0033E+00   5  9.8691E-01
  6  9.4769E-01   7  9.7652E-01   8  9.9896E-01   9  9.8321E-01

     THE FINAL SOLUTION CALCULATED BY VA05A REQUIRED   16 iterations
  1  9.9721E-01   2  9.9606E-01   3  9.9646E-01   4  1.0033E+00   5  9.8691E-01
  6  9.4769E-01   7  9.7652E-01   8  9.9896E-01   9  9.8321E-01

  1 -5.7769E-02   2 -9.3761E-03   3  1.4158E-02   4  2.0690E-02   5 -2.5688E-02
  6 -5.1171E-02   7  1.9343E-02   8  2.7056E-02   9  1.2439E-02  10  2.7688E-02
 11  9.1632E-03  12  1.3813E-02  13 -4.8791E-02  14  2.1460E-02  15  4.7007E-03
 16  2.8358E-02  17  2.1568E-02  18 -2.2454E-02  19 -8.9460E-03  20 -5.8150E-03
 21 -1.6458E-02  22 -1.1654E-02  23  1.4345E-02  24  2.3824E-02  25  1.4109E-02
 26 -1.4553E-02  27  2.0708E-02  28 -1.2425E-02  29  1.5727E-02  30 -9.5825E-03
 31 -1.6802E-02  32  2.7496E-02  33  8.7112E-02  34  1.2446E-01  35  1.0182E-01
 36 -1.7174E-02  37  7.0704E-02  38 -1.9397E-02  39  1.6052E-02  40  4.5425E-02
 41  4.8120E-02  42  4.6137E-02  43  4.1476E-02  44  3.4137E-02  45  2.2120E-02
 46  7.4249E-03  47 -1.1948E-02

              THE SUM OF SQUARES IS   6.73903735E-02
PARROT: l-r C SCREEN
   ... the command in full is LIST_RESULT


          ================================================
          OUTPUT FROM  P A R R O T.  DATE 2018. 2.19    8:59: 9



 *** SUCCESSFUL OPTIMIZATION. ***
     NUMBER OF ITERATIONS:  17


 == OPTIMIZING CONDITIONS ==

   RELATIVE STANDARD DEVIATIONS FOR EXPERIMENTS: N
```

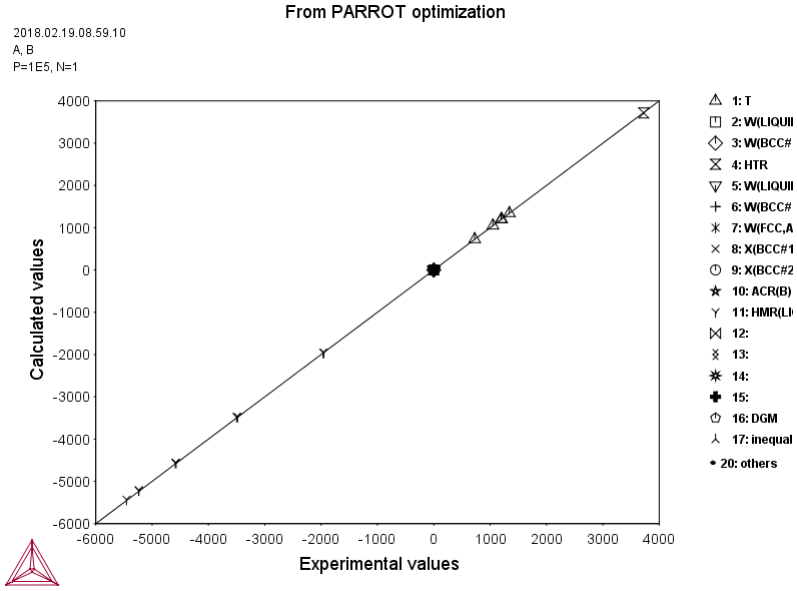
```
  MINIMUM SAVE ON FILE: Y
  ERROR FOR INEQUALITIES =  1.00000000E+00
  RELATIVE STEP FOR CALCULATION OF DERIVATIVES =  1.00000000E-04
ARGUMENTS FOR SUBROUTINE VA05AD (HSL)
  MAXFUN =  30   DMAX =  1.00000000E+02   H =  1.00000000E-04
  ACC = (INITIAL SUM OF SQUARES) *  1.00000000E-03



== OPTIMIZING VARIABLES ==

AVAILABLE VARIABLES ARE V1  TO V00

VAR.   VALUE             START VALUE       SCALING FACTOR    REL.STAND.DEV
V1      2.03688341E+04    2.04258378E+04    2.04258378E+04    2.96135417E-02
V2     -2.94286301E+01   -2.95449125E+01   -2.95449125E+01    2.25274567E-02
V11    -2.17330472E+04   -2.18102047E+04   -2.18102047E+04    3.47407502E-02
V12     1.52107324E+01    1.51613087E+01    1.51613087E+01    5.56505566E-02
V15     2.42035190E+04    2.45244729E+04    2.45244729E+04    8.09093798E-02
V16    -8.38741946E+00   -8.85034454E+00   -8.85034454E+00    2.37193888E-01
V17     3.08858371E+03    3.16285523E+03    3.16285523E+03    2.23457304E-01
V19     2.20222843E+04    2.20452439E+04    2.20452439E+04    4.94492780E-01
V20    -7.04010396E+00   -7.16035784E+00   -7.16035784E+00    1.21662449E+00

NUMBER OF OPTIMIZING VARIABLES :   9
ALL OTHER VARIABLES ARE FIX WITH THE VALUE ZERO
THE SUM OF SQUARES HAS CHANGED FROM   1.71348977E-01 TO   6.73903735E-02
DEGREES OF FREEDOM   38.  REDUCED SUM OF SQUARES   1.77343088E-03


SYMBOL        STATUS   VALUE/FUNCTION
FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
  2 RTLNP     20000000 +R*T*LN(1E-05*P)
FUNCTION V1         298.15    20368.8340877272     ; 6000 N REF0 !
FUNCTION V2         298.15   -29.4286300929544     ; 6000 N REF0 !
FUNCTION V11        298.15   -21733.0471557297     ; 6000 N REF0 !
FUNCTION V12        298.15    15.2107324040729     ; 6000 N REF0 !
FUNCTION V15        298.15    24203.5190360028     ; 6000 N REF0 !
FUNCTION V16        298.15   -8.38741946080586     ; 6000 N REF0 !
FUNCTION V17        298.15    3088.58370732379     ; 6000 N REF0 !
FUNCTION V19        298.15    22022.2842739012     ; 6000 N REF0 !
FUNCTION V20        298.15   -7.04010395776785     ; 6000 N REF0 !



LIQUID
EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
   CONSTITUENTS: A,B

     G(LIQUID,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +14000-10*T
     G(LIQUID,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +18000-12*T
     L(LIQUID,A,B;0) =    500.00<T< 2000.00: +V11+V12*T
     L(LIQUID,A,B;1) =    500.00<T< 2000.00: +V13+V14*T


A2B
 2 SUBLATTICES, SITES  2:  1
   CONSTITUENTS: A : B

     G(A2B,A:B;0)- 2 G(BCC,A;0)-G(BCC,B;0) =
            500.00<T< 2000.00: +V1+V2*T+V3*T*LN(T)


BCC
EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
   CONSTITUENTS: A,B

     G(BCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +0.0
     G(BCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +0.0
     L(BCC,A,B;0) =    500.00<T< 2000.00: +V15+V16*T
     L(BCC,A,B;1) =    500.00<T< 2000.00: +V17+V18*T


FCC
EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
   CONSTITUENTS: A,B

     G(FCC,A;0)-G(BCC,A;0) =    500.00<T< 2000.00: +408
     G(FCC,B;0)-G(BCC,B;0) =    500.00<T< 2000.00: +3300-3*T
     L(FCC,A,B;0) =    500.00<T< 2000.00: +V19+V20*T
     L(FCC,A,B;1) =    500.00<T< 2000.00: +V21+V22*T



$ ======  BLOCK NUMBER  1

 DEFINED CONSTANTS
    DX=2E-2, P0=101325, DH=500, DT=10
 DEFINED FUNCTIONS AND VARIABLES%
    HTR=HM(LIQUID)-HM(A2B)
1 T=1193                          1192.       10.     -0.5777     -5.7769E-02
1 W(LIQUID,B)=0.408              0.4078      2.00E-02 -1.8752E-04 -9.3761E-03
1 W(BCC#1,B)=0.13                0.1303      2.00E-02  2.8316E-04  1.4158E-02
2 T=1341                          1341.       10.      0.2069      2.0690E-02
2 HTR=3727                        3714.      5.00E+02  -12.84     -2.5688E-02
3 T=1049                          1048.       10.     -0.5117     -5.1171E-02
3 W(LIQUID,A)=0.27               0.2704      2.00E-02  3.8687E-04  1.9343E-02
3 W(BCC#1,A)=9.3E-2              9.3541E-02  2.00E-02  5.4112E-04  2.7056E-02
4 T=1203                          1203.       10.      0.1244      1.2439E-02
4 W(LIQUID,A)=0.19               0.1906      2.00E-02  5.5376E-04  2.7688E-02
4 W(BCC#1,A)=6.9E-2              6.9183E-02  2.00E-02  1.8326E-04  9.1632E-03
4 W(FCC,A)=6E-2                  6.0276E-02  2.00E-02  2.7626E-04  1.3813E-02
5 T=726                           725.5       10.     -0.4879     -4.8791E-02
5 X(BCC#1,B)=3.7E-2              3.7429E-02  2.00E-02  4.2920E-04  2.1460E-02
5 X(BCC#2,A)=0.114               0.1141      2.00E-02  9.4014E-05  4.7007E-03
6 X(BCC#1,B)=3.7E-2              3.7567E-02  2.00E-02  5.6715E-04  2.8358E-02
6 X(BCC#2,A)=0.114               0.1144      2.00E-02  4.3136E-04  2.1568E-02
10 W(LIQUID,A)=2E-2              1.9551E-02  2.00E-02 -4.4908E-04 -2.2454E-02
11 W(LIQUID,A)=4.2E-2            4.1821E-02  2.00E-02 -1.7892E-04 -8.9460E-03
12 W(LIQUID,A)=6.5E-2            6.4884E-02  2.00E-02 -1.1630E-04 -5.8150E-03
13 W(LIQUID,A)=9.3E-2            9.2671E-02  2.00E-02 -3.2917E-04 -1.6458E-02
20 W(LIQUID,A)=0.104              0.1038      2.00E-02 -2.3309E-04 -1.1654E-02
20 W(FCC,A)=3.8E-2                3.8287E-02  2.00E-02  2.8690E-04  1.4345E-02
21 W(LIQUID,A)=0.136              0.1365      2.00E-02  4.7648E-04  2.3824E-02
21 W(FCC,A)=4.7E-2                4.7282E-02  2.00E-02  2.8217E-04  1.4109E-02
```

```
22 W(LIQUID,A)=0.187             0.1867      2.00E-02 -2.9105E-04 -1.4553E-02
22 W(FCC,A)=5.9E-2               5.9414E-02  2.00E-02  4.1416E-04  2.0708E-02
23 W(LIQUID,A)=0.245             0.2448      2.00E-02 -2.4851E-04 -1.2425E-02
23 W(BCC#1,A)=8.5E-2             8.5315E-02  2.00E-02  3.1454E-04  1.5727E-02
100 ACR(B)=0.94                  0.9397      2.85E-02 -2.7275E-04 -9.5825E-03
101 ACR(B)=0.84                  0.8395      2.82E-02 -4.7358E-04 -1.6802E-02
102 ACR(B)=0.74                  0.7408      2.81E-02  7.7139E-04  2.7496E-02
103 ACR(B)=0.64                  0.6424      2.81E-02  2.4449E-03  8.7112E-02
104 ACR(B)=0.54                  0.5435      2.82E-02  3.5129E-03  0.1245
105 ACR(B)=0.44                  0.4429      2.85E-02  2.9062E-03  0.1018
106 ACR(B)=0.34                  0.3395      2.90E-02 -4.9853E-04 -1.7174E-02
107 ACR(B)=0.23                  0.2321      2.97E-02  2.1003E-03  7.0704E-02
108 ACR(B)=0.12                  0.1194      3.06E-02 -5.9355E-04 -1.9397E-02
110 HMR(LIQUID)=-.1964           -1956.      5.00E+02   8.026      1.6052E-02
111 HMR(LIQUID)=-.3500           -3477.      5.00E+02   22.71      4.5425E-02
112 HMR(LIQUID)=-.4588           -4564.      5.00E+02   24.06      4.8120E-02
113 HMR(LIQUID)=-.5239           -5216.      5.00E+02   23.07      4.6137E-02
114 HMR(LIQUID)=-.5454           -5433.      5.00E+02   20.74      4.1476E-02
115 HMR(LIQUID)=-.5233           -5216.      5.00E+02   17.07      3.4137E-02
116 HMR(LIQUID)=-.4575           -4564.      5.00E+02   11.06      2.2120E-02
117 HMR(LIQUID)=-.3481           -3477.      5.00E+02   3.712      7.4249E-03
118 HMR(LIQUID)=-.1950           -1956.      5.00E+02  -5.974     -1.1948E-02


PARROT:
PARROT:
PARROT:Hit RETURN to continue
PARROT: @@ Calculate the phase diagram one last time.
PARROT: mac tcex36cpd
   ... the command in full is MACRO_FILE_OPEN
PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
```

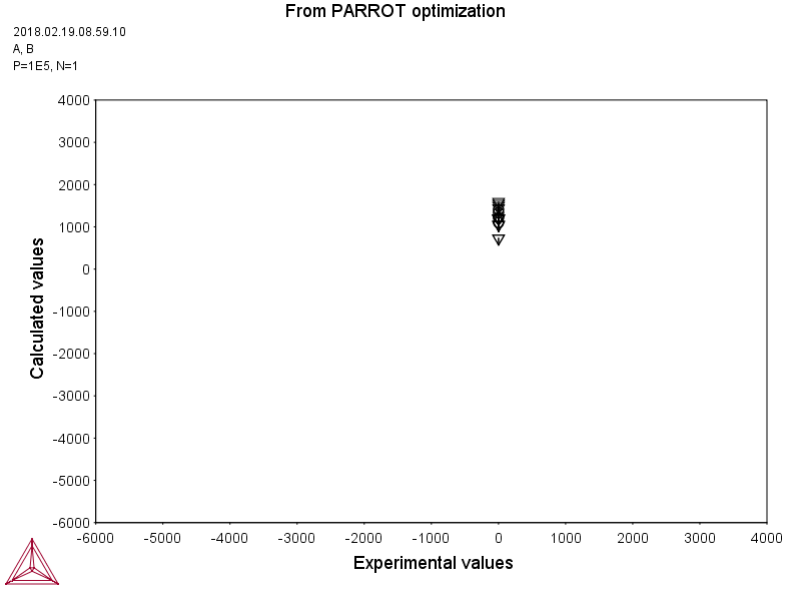
```
Working hard
Generating start point  21
Generating start point  22
Generating start point  23
Generating start point  24
Generating start point  25
Generating start point  26
Generating start point  27
Generating start point  28

Phase region boundary   1 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at axis limit.

Phase region boundary   2 at:   7.141E-01  3.000E+02
    BCC#1
 ** BCC#2
Calculated.                      14  equilibria

Phase region boundary   3 at:   6.819E-01  7.255E+02
 ** A2B
    BCC#1
 ** BCC#2

Phase region boundary   4 at:   3.626E-01  7.255E+02
 ** A2B
    BCC#1
Calculated.                      15  equilibria

Phase region boundary   5 at:   3.771E-01  1.192E+03
 ** LIQUID
 ** A2B
    BCC#1

Phase region boundary   6 at:   2.828E-01  1.192E+03
 ** LIQUID
    BCC#1
Calculated                      29  equilibria

Phase region boundary   7 at:   4.863E-01  1.192E+03
 ** LIQUID
    A2B
Calculated.                      28  equilibria

Phase region boundary   8 at:   6.500E-01  1.048E+03
 ** LIQUID
    A2B
 ** BCC#1

Phase region boundary   9 at:   7.639E-01  1.048E+03
    A2B
 ** BCC#1
Calculated.                      11  equilibria
Terminating at known equilibrium

Phase region boundary  10 at:   8.272E-01  1.048E+03
    LIQUID
 ** BCC#1
Calculated.                       8  equilibria

Phase region boundary  11 at:   8.748E-01  1.203E+03
    LIQUID
 ** BCC#1
 ** FCC

Phase region boundary  12 at:   8.799E-01  1.203E+03
    LIQUID
 ** FCC
Calculated                      33  equilibria

Phase region boundary  13 at:   9.353E-01  1.203E+03
    BCC#1
 ** FCC
Calculated                      22  equilibria

Phase region boundary  14 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.
```

```
Phase region boundary  20 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                     2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   3.647E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                      10  equilibria

Phase region boundary  26 at:   3.647E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                      3  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   3.647E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                     14  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   7.910E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                      10  equilibria

Phase region boundary  29 at:   7.910E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                      3  equilibria
Terminating at known equilibrium

Phase region boundary  30 at:   7.910E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                      9  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   2.448E-01  1.230E+03
 ** LIQUID
    BCC#1
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:   2.448E-01  1.230E+03
 ** LIQUID
    BCC#1
Calculated                      26  equilibria

Phase region boundary  33 at:   8.858E-01  1.230E+03
 ** LIQUID
    FCC
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  34 at:   8.858E-01  1.230E+03
 ** LIQUID
    FCC
Calculated                      29  equilibria

Phase region boundary  35 at:   6.415E-03  1.397E+03
    LIQUID
 ** BCC#1
Calculated                      13  equilibria

Phase region boundary  36 at:   6.415E-03  1.397E+03
    LIQUID
 ** BCC#1
Calculated.                     13  equilibria
Terminating at known equilibrium

Phase region boundary  37 at:   2.299E-01  1.244E+03
    LIQUID
 ** BCC#1
Calculated                      20  equilibria

Phase region boundary  38 at:   2.299E-01  1.244E+03
    LIQUID
 ** BCC#1
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  39 at:   6.122E-01  1.240E+03
    LIQUID
 ** A2B
Calculated.                     14  equilibria
Terminating at known equilibrium
```

```
 Phase region boundary  40 at:   6.122E-01  1.240E+03
    LIQUID
  ** A2B
 Calculated.                      8  equilibria
 Terminating at known equilibrium

 Phase region boundary  41 at:   9.927E-01  1.613E+03
    LIQUID
  ** FCC
 Calculated.                     20  equilibria
 Terminating at known equilibrium

 Phase region boundary  42 at:   9.927E-01  1.613E+03
    LIQUID
  ** FCC
 Calculated                     13  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36.POLY3
 CPU time for mapping                    0  seconds
POLY_3: post
POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

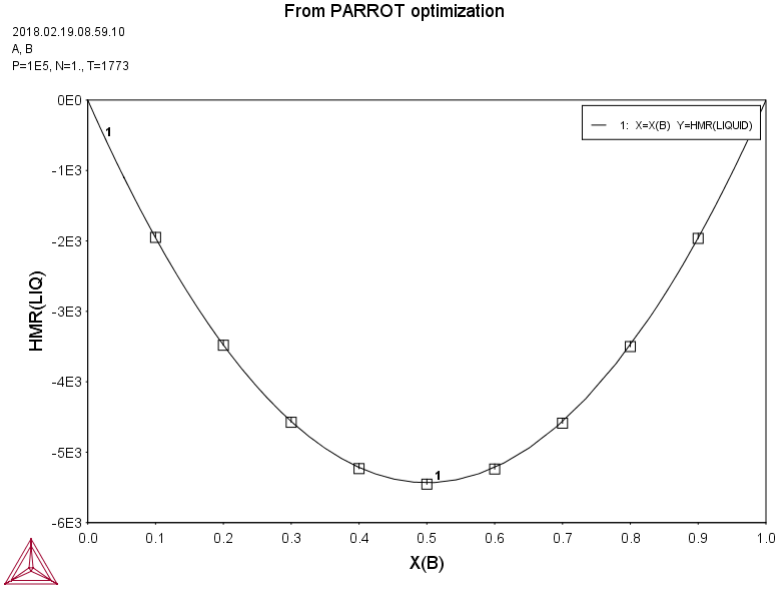



```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:Hit RETURN to continue
POST: @@ Add the experimental data
POST: a-e-d y exp36 0; 1
   ... the command in full is APPEND_EXPERIMENTAL_DATA
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ Also calculate the enthalpies in the liquid
POST: ba
   ... the command in full is BACK
POLY_3: read,,,
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3:
POLY_3: s-a-v 2 none
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-c t=1773
   ... the command in full is SET_CONDITION
```

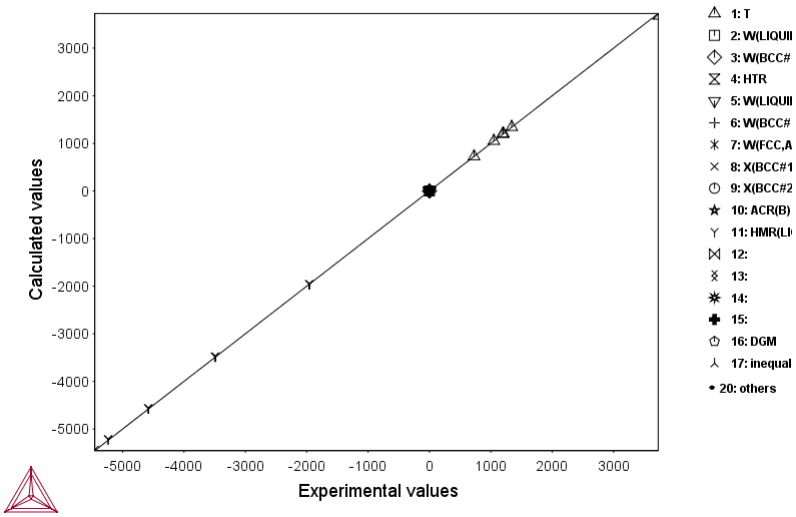
```
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: sh hmr
   ... the command in full is SHOW_VALUE
 HMR=13116.464
POLY_3: l-st c
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 A                       ENTERED   SER
 B                       ENTERED   SER
POLY_3: s-r-s a liq * 1e5
   ... the command in full is SET_REFERENCE_STATE
POLY_3: s-r-s b liq * 1e5
   ... the command in full is SET_REFERENCE_STATE
POLY_3: save tcex36h y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value   0.123400
...OK

 Phase Region from   0.123400     for:
     LIQUID
 Global test at  3.23400E-01 .... OK
 Global test at  5.73400E-01 .... OK
 Global test at  8.23400E-01 .... OK
 Global test at  9.53400E-01 .... OK
 Global test at  1.00000E+00 .... OK
 Terminating at    1.00000
 Calculated    51 equilibria

 Phase Region from   0.123400     for:
     LIQUID
 Global test at  8.34000E-02 .... OK
 Global test at  3.34000E-02 .... OK
 Terminating at   0.250000E-11
 Calculated    28 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
 x36h.POLY3
POLY_3: post
POST: s-d-a x x(b)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y hmr(liq)
   ... the command in full is SET_DIAGRAM_AXIS
POST: a-e-d y exp36 0; 2
   ... the command in full is APPEND_EXPERIMENTAL_DATA
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ We can see the fitting results by the following method
POST: @@ Data points falling on the diagonal line indicates
POST: @@ perfect fitting.
POST: @@
POST: ba
   ... the command in full is BACK
POLY_3: ba
   ... the command in full is BACK

 PARROT  VERSION 5.3

  Global minimization used as test only
PARROT: l-result gra pexp36 1,
   ... the command in full is LIST_RESULT
   ... the command in full is QUICK_EXPERIMENTAL_PLOT
   ... the command in full is PLOT_DIAGRAM
```

From PARROT optimization

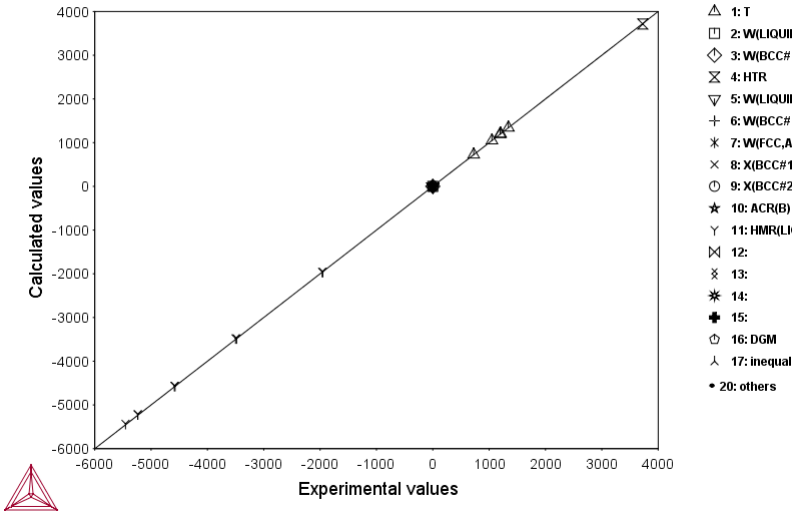
2018.02.19.08.59.11
A, B




```
POST: s-s-s y n -6000 4000
   ... the command in full is SET_SCALING_STATUS
POST: s-s-s x n -6000 4000
   ... the command in full is SET_SCALING_STATUS
POST: pl
   ... the command in full is PLOT_DIAGRAM
```

From PARROT optimization

2018.02.19.08.59.11
A, B




```
POST: b
   ... the command in full is BACK
PARROT: set-inter
   ... the command in full is SET_INTERACTIVE
PARROT:
```

tcex36a-tcex36cpd

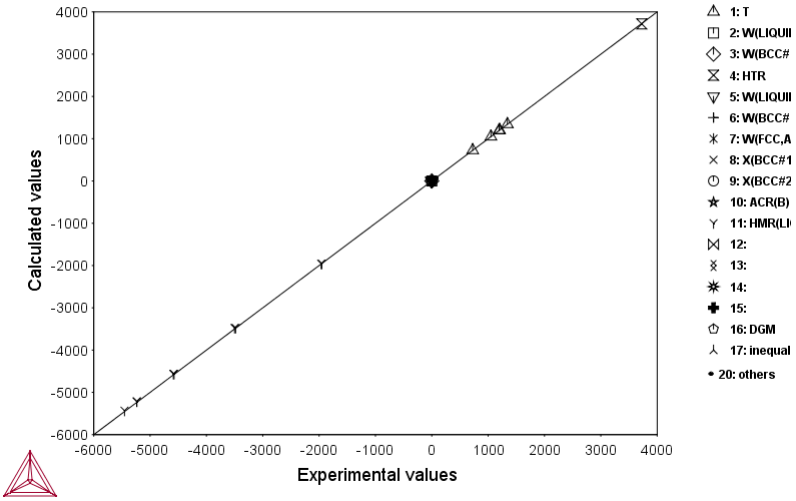
```
PARROT:AboutMACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tcex36cpd.TCM"PARROT: set-echo
 NO SUCH COMMAND, USE HELP
PARROT: @@ Calculate the phase diagram
PARROT: @@ This TCM should be run in PARROT
PARROT: go p-3
   ... the command in full is GOTO_MODULE
POLY_3:
POLY_3: @@ In PARROT, the global minimization is turned off automatically.
POLY_3: @@ Back in POLY-3, one needs to turn it on manually, but a warning
POLY_3: @@ message will be given.
POLY_3:
POLY_3: advanced-option global yes,,
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
 *** WARNING *** Global equilibrium calculation may create new composition sets
 and this may corrupt your PARROT work file (.PAR file).
 Do not go back to PARROT but exit from POLY after your POLY calculations.
POLY_3:
POLY_3: def-com,,,,
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-a-v 1 w(b) 0 1,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition W(B)=.1234  created
POLY_3: s-a-v 2 t 300 1700,,,,
   ... the command in full is SET_AXIS_VARIABLE
 The condition T=942.2  created
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 W(B)=0.1234, P=1E5, N=1, T=500
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex36 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   7.140E-01  3.100E+02
    BCC#1
  ** BCC#2
 Calculated..                      2  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:   7.141E-01  3.000E+02
    BCC#1
  ** BCC#2
 Calculated.                      14  equilibria

 Phase region boundary   3 at:   6.819E-01  7.255E+02
  ** A2B
    BCC#1
  ** BCC#2

 Phase region boundary   4 at:   3.626E-01  7.255E+02
```

```
 ** A2B
    BCC#1
Calculated.                      15  equilibria

Phase region boundary   5 at:   3.771E-01  1.192E+03
 ** LIQUID
 ** A2B
    BCC#1

Phase region boundary   6 at:   2.828E-01  1.192E+03
 ** LIQUID
    BCC#1
Calculated                      29  equilibria

Phase region boundary   7 at:   4.863E-01  1.192E+03
 ** LIQUID
    A2B
Calculated.                      28  equilibria

Phase region boundary   8 at:   6.500E-01  1.048E+03
 ** LIQUID
    A2B
 ** BCC#1

Phase region boundary   9 at:   7.639E-01  1.048E+03
    A2B
 ** BCC#1
Calculated.                      11  equilibria
Terminating at known equilibrium

Phase region boundary  10 at:   8.272E-01  1.048E+03
    LIQUID
 ** BCC#1
Calculated.                       8  equilibria

Phase region boundary  11 at:   8.748E-01  1.203E+03
    LIQUID
 ** BCC#1
 ** FCC

Phase region boundary  12 at:   8.799E-01  1.203E+03
    LIQUID
 ** FCC
Calculated                      33  equilibria

Phase region boundary  13 at:   9.353E-01  1.203E+03
    BCC#1
 ** FCC
Calculated                      22  equilibria

Phase region boundary  14 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  16 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  18 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   7.140E-01  3.100E+02
    BCC#1
 ** BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  22 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   7.140E-01  3.100E+02
 ** BCC#1
    BCC#2
Calculated..                      2  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:   7.140E-01  3.100E+02
```

```
 ** BCC#1
    BCC#2
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   3.647E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                      10  equilibria

Phase region boundary  26 at:   3.647E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                      3  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   3.647E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                      14  equilibria
Terminating at known equilibrium

Phase region boundary  28 at:   7.910E-01  7.700E+02
 ** A2B
    BCC#1
Calculated                      10  equilibria

Phase region boundary  29 at:   7.910E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                      3  equilibria
Terminating at known equilibrium

Phase region boundary  30 at:   7.910E-01  7.700E+02
 ** A2B
    BCC#1
Calculated.                      9  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   2.448E-01  1.230E+03
 ** LIQUID
    BCC#1
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:   2.448E-01  1.230E+03
 ** LIQUID
    BCC#1
Calculated                      26  equilibria

Phase region boundary  33 at:   8.858E-01  1.230E+03
 ** LIQUID
    FCC
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  34 at:   8.858E-01  1.230E+03
 ** LIQUID
    FCC
Calculated                      29  equilibria

Phase region boundary  35 at:   6.415E-03  1.397E+03
    LIQUID
 ** BCC#1
Calculated                      13  equilibria

Phase region boundary  36 at:   6.415E-03  1.397E+03
    LIQUID
 ** BCC#1
Calculated.                      13  equilibria
Terminating at known equilibrium

Phase region boundary  37 at:   2.299E-01  1.244E+03
    LIQUID
 ** BCC#1
Calculated                      20  equilibria

Phase region boundary  38 at:   2.299E-01  1.244E+03
    LIQUID
 ** BCC#1
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  39 at:   6.122E-01  1.240E+03
    LIQUID
 ** A2B
Calculated.                      14  equilibria
Terminating at known equilibrium

Phase region boundary  40 at:   6.122E-01  1.240E+03
    LIQUID
 ** A2B
Calculated.                      8  equilibria
Terminating at known equilibrium

Phase region boundary  41 at:   9.927E-01  1.613E+03
    LIQUID
 ** FCC
Calculated.                      20  equilibria
Terminating at known equilibrium

Phase region boundary  42 at:   9.927E-01  1.613E+03
    LIQUID
 ** FCC
Calculated                      13  equilibria
*** BUFFER SAVED ON FILE:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex36a\tce
x36.POLY3
CPU time for mapping                    1  seconds
POLY_3: post
POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

From PARROT optimization

2018.02.19.09.00.07
A, B
P=1E5, N=1




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex37

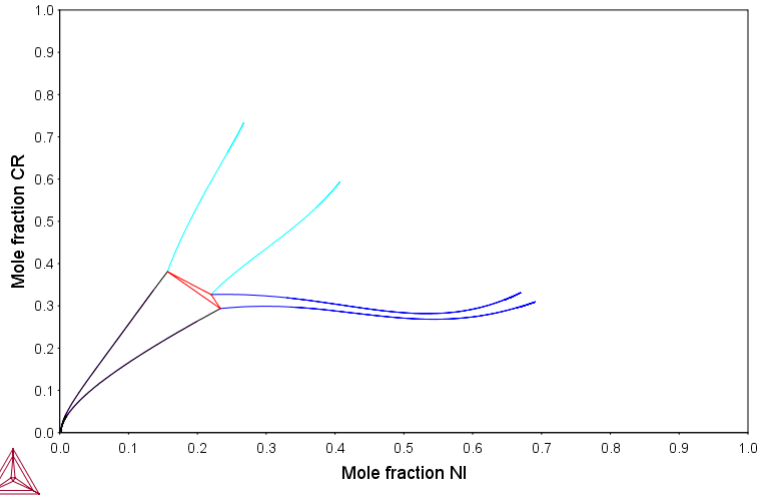
```
AboutMACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex37\tcex37.TCM"SYS: set-echo
SYS:
SYS: @@ Calculation of an isothermal section using command-lines
SYS:
SYS: @@ This example shows how use command lines to enter and
SYS: @@ calculate an isothermal section using the POLY3 module.
SYS: set-log tcex37,,
SYS: go data
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw fedemo
   ... the command in full is SWITCH_DATABASE
 Current database: Iron Demo Database v2.0

 VA                     /-  DEFINED
TDB_FEDEMO: def-sys
   ... the command in full is DEFINE_SYSTEM
ELEMENTS: fe cr ni
 FE                     CR                     NI
   DEFINED
TDB_FEDEMO: l-s c
   ... the command in full is LIST_SYSTEM
 LIQUID:L    :CR FE NI:
 BCC_A2      :CR FE NI:VA:
 CHI_A12     :CR FE NI:CR:CR FE NI:
 FCC_A1      :CR FE NI:VA:
 HCP_A3      :CR FE NI:VA:
 LAVES_PHASE_C14 :CR FE NI:CR FE NI:
 SIGMA       :CR FE NI:CR:CR FE NI:
TDB_FEDEMO:Hit RETURN to continue
TDB_FEDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'J. Brillo and I. Egry, Int. J. Thermophysics, 24, 1155-1170'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe -Ni liquid'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'A. Dinsdale and T. Chart, MTDS NPL, Unpublished work (1986); CR -NI'
  'A. Dinsdale, T. Chart, MTDS NPL, Unpublished work (1986); FE-NI'
  'P. Gustafson, TRITA-MAC 342 (1987); CR-FE-W'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 1385-1394; TRITA 0322 (1986);
       CR-FE-MO'
  'B.-J. Lee, Private communication, (1999); Estimated parameter'
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR
      -FE-N'
  'N. Saunders, COST 507 Report (1998); Cr-Ti'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; LAVES_PHASE_C14'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Fe-Cr-Ni'
 -OK-
TDB_FEDEMO: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: l-st
   ... the command in full is LIST_STATUS
Option /CPS/: cps
 *** STATUS FOR ALL COMPONENTS
 COMPONENT              STATUS    REF. STATE     T(K)           P(Pa)
 VA                     ENTERED   SER
 CR                     ENTERED   SER
 FE                     ENTERED   SER
 NI                     ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                  STATUS    DRIVING FORCE   MOLES
 SIGMA                  ENTERED      0.000000E+00    0.000000E+00
 LAVES_PHASE_C14        ENTERED      0.000000E+00    0.000000E+00
 HCP_A3                 ENTERED      0.000000E+00    0.000000E+00
 FCC_A1                 ENTERED      0.000000E+00    0.000000E+00
 CHI_A12                ENTERED      0.000000E+00    0.000000E+00
 BCC_A2                 ENTERED      0.000000E+00    0.000000E+00
 LIQUID                 ENTERED      0.000000E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 CR ENTERED    FE ENTERED    NI ENTERED    VA ENTERED
POLY_3: @@ Set conditions for a point inside the diagram
POLY_3: s-c x(cr)=0.2 x(ni)=0.4
   ... the command in full is SET_CONDITION
POLY_3: s-c t=1673 p=1e5 n=1
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 X(CR)=0.2, X(NI)=0.4, T=1673, P=1E5, N=1
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
```

```
 Using global minimization procedure
Calculated         11856 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: FEDEMO

 Conditions:
 X(CR)=0.2, X(NI)=0.4, T=1673, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature   1673.00 K (  1399.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.62140E+01
 Total Gibbs energy -1.08423E+05,  Enthalpy  4.89973E+04,  Volume  7.34279E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 CR                      2.0000E-01  1.8499E-01 7.8623E-04 -9.9434E+04 SER
 FE                      4.0000E-01  3.9739E-01 4.0953E-04 -1.0851E+05 SER
 NI                      4.0000E-01  4.1762E-01 3.0004E-04 -1.1283E+05 SER

 FCC_A1                       Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.6214E+01, Volume fraction 1.0000E+00  Mass fractions:
 NI  4.17618E-01  FE  3.97389E-01  CR  1.84993E-01
POLY_3: s-a-v
   ... the command in full is SET_AXIS_VARIABLE
Axis number: /1/: 1
Condition /NONE/: x(ni)
Min value /0/: 0
Max value /1/: 1
Increment /.025/: .025
POLY_3: s-a-v 2
   ... the command in full is SET_AXIS_VARIABLE
Condition /NONE/: x(cr)
Min value /0/: 0
Max value /1/: 1
Increment /.025/: .025
POLY_3: save tcex37 y
   ... the command in full is SAVE_WORKSPACES
POLY_3:
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16

 Phase region boundary   1 at:   9.201E-03  4.019E-02
  ** BCC_A2
     FCC_A1
 Calculated                     14  equilibria

 Phase region boundary   2 at:   9.201E-03  4.019E-02
  ** BCC_A2
     FCC_A1
 Calculated.                    31  equilibria

 Phase region boundary   3 at:   1.950E-01  3.373E-01
  ** LIQUID
  ** BCC_A2
     FCC_A1

 Phase region boundary   4 at:   2.267E-01  3.103E-01
  ** LIQUID
     FCC_A1
 Calculated                     53  equilibria

 Phase region boundary   5 at:   1.883E-01  3.539E-01
  ** LIQUID
     BCC_A2
 Calculated                     49  equilibria

 Phase region boundary   6 at:   1.950E-01  3.373E-01
  ** BCC_A2
     FCC_A1
 Calculated                     51  equilibria

 Phase region boundary   7 at:   3.334E-01  3.082E-01
  ** LIQUID
     FCC_A1
 Calculated.                    10  equilibria
 Terminating at known equilibrium

 Phase region boundary   8 at:   3.334E-01  3.082E-01
  ** LIQUID
```

```
     FCC_A1
 Calculated                      39  equilibria

 Phase region boundary   9 at:   6.543E-01  3.046E-01
  ** LIQUID
     FCC_A1
 Calculated.                     35  equilibria
 Terminating at known equilibrium

 Phase region boundary  10 at:   6.543E-01  3.046E-01
  ** LIQUID
     FCC_A1
 Calculated                      23  equilibria

 Phase region boundary  11 at:   1.678E-01  3.000E-01
     BCC_A2
  ** FCC_A1
 Calculated                      34  equilibria

 Phase region boundary  12 at:   1.678E-01  3.000E-01
     BCC_A2
  ** FCC_A1
 Calculated.                      4  equilibria
 Terminating at known equilibrium

 Phase region boundary  13 at:   3.086E-01  5.984E-01
  ** LIQUID
     BCC_A2
 Calculated.                     21  equilibria
 Terminating at known equilibrium

 Phase region boundary  14 at:   3.086E-01  5.984E-01
  ** LIQUID
     BCC_A2
 Calculated                      25  equilibria

 Phase region boundary  15 at:   1.097E-02  4.525E-02
     BCC_A2
  ** FCC_A1
 Calculated                      15  equilibria

 Phase region boundary  16 at:   1.097E-02  4.525E-02
     BCC_A2
  ** FCC_A1
 Calculated.                     31  equilibria
 Terminating at known equilibrium

 Phase region boundary  17 at:   3.342E-01  6.558E-01
     LIQUID
  ** BCC_A2
 Calculated.                     26  equilibria
 Terminating at known equilibrium

 Phase region boundary  18 at:   3.342E-01  6.558E-01
     LIQUID
  ** BCC_A2
 Calculated                      13  equilibria

 Phase region boundary  19 at:   6.736E-01  3.160E-01
     LIQUID
  ** FCC_A1
 Calculated.                     37  equilibria
 Terminating at known equilibrium

 Phase region boundary  20 at:   6.736E-01  3.160E-01
     LIQUID
  ** FCC_A1
 Calculated                      18  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex37\tcex
 37.POLY3
 CPU time for mapping                    2  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: @@ Use default axis on the diagram
POST:
POST: set-title example 37a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 37a

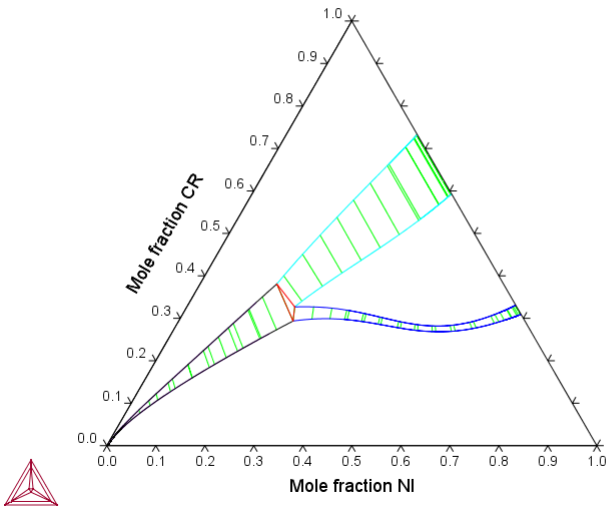
2018.02.19.09.01.24
FEDEMO: CR, FE, NI
T=1673, P=1E5, N=1




```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ By default a diagram is always square. set it triangular,
POST: @@ add tie-lines and set scaling on the axis
POST: s-d-t
   ... the command in full is SET_DIAGRAM_TYPE
TRIANGULAR DIAGRAM  (Y OR N) /N/: y
POST: s-t-s
   ... the command in full is SET_TIELINE_STATUS
PLOTTING EVERY TIE-LINE NO /0/: 3
POST: s-sc
   ... the command in full is SET_SCALING_STATUS
AXIS (X, Y OR Z) : x
AUTOMATIC SCALING  (Y OR N) /N/: n
MIN VALUE : 0
MAX VALUE : 1
POST: s-s y n 0 1
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 37b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 37b

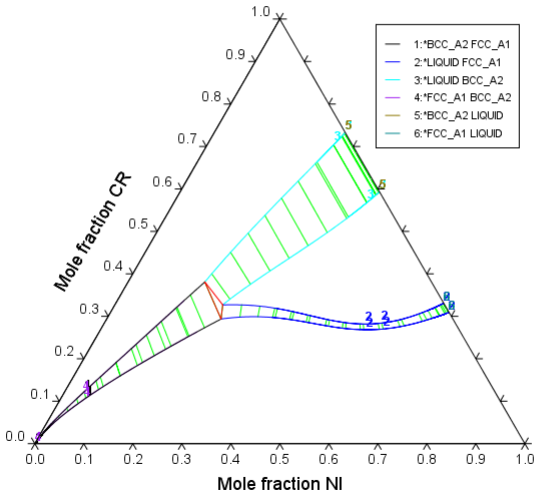
2018.02.19.09.01.24
FEDEMO: CR, FE, NI
T=1673, P=1E5, N=1




```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ To identify the phases also set labels
POST: @@ To add text in phase regions use a dataplot file
POST: set-lab b
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 37c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 37c

2018.02.19.09.01.24
FEDEMO: CR, FE, NI
T=1673, P=1E5, N=1



```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex38

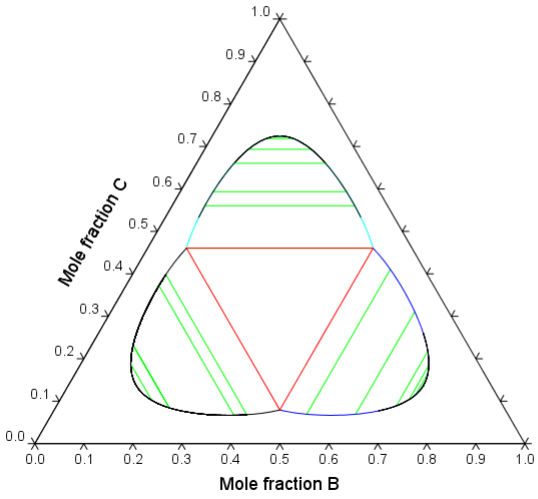
```
About License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex38\tcex38.TCM"SYS: set-echo
SYS:
SYS: @@ Calculating the Morral *rose*
SYS:
SYS: @@ This example uses the Gibbs energy system
SYS: @@ (GES) module to calculate the Morral rose,
SYS: @@ which are miscibility gaps.
SYS:
SYS: set-log ex38,,,,
SYS: go g
   ... the command in full is GOTO_MODULE
 GIBBS ENERGY SYSTEM version  5.2
GES: rei,,,,,,
   ... the command in full is REINITIATE
GES:
GES: @@ Enter a phase with just a ternary interaction parameter
GES: e-e a b c
   ... the command in full is ENTER_ELEMENT
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
GES: a-e-d a fcc_a1 10,,,,,
   ... the command in full is AMEND_ELEMENT_DATA
GES: a-e-d b fcc_a1 10,,,,,
   ... the command in full is AMEND_ELEMENT_DATA
GES: a-e-d c fcc_a1 10,,,,,
   ... the command in full is AMEND_ELEMENT_DATA
GES:
GES:
GES: e-ph fcc_a1,,1 A B C;,,,,,
   ... the command in full is ENTER_PHASE
GES:
GES:
GES: e-par l(fcc_a1,a,b,c),,50000;,,,,
   ... the command in full is ENTER_PARAMETER
 L(FCC_A1,A,B,C;0)
GES: l-d
   ... the command in full is LIST_DATA
OUTPUT TO SCREEN OR FILE /SCREEN/:
OPTIONS?:

1OUTPUT FROM GIBBS ENERGY SYSTEM ON PC/WINDOWS NT        DATE 2018- 2-19
 FROM DATABASE: User data 2018.02.19

 ALL DATA IN SI UNITS
 FUNCTIONS VALID FOR   298.15<T< 6000.00 K UNLESS OTHER LIMITS STATED


 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
  1 A    FCC_A1                   1.0000E+01  0.0000E+00  0.0000E+00
  2 B    FCC_A1                   1.0000E+01  1.2220E+03  5.9000E+00
  3 C    FCC_A1                   1.0000E+01  1.0540E+03  5.7400E+00


 SPECIES                                  STOICHIOMETRY
   1 A                                    A
   2 B                                    B
   3 C                                    C



 FCC_A1
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B,C

      G(FCC_A1,A;0)-G(FCC_A1,A;0) = 0.0
      G(FCC_A1,B;0)-G(FCC_A1,B;0) = 0.0
      G(FCC_A1,C;0)-G(FCC_A1,C;0) = 0.0
      L(FCC_A1,A,B,C;0) = +50000

 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)


GES: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3:
POLY_3: s-c t=600 p=1e5 n=1 x(b)=.3 x(c)=.1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Creating a new composition set FCC_A1#2
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=600, P=1E5, N=1, X(B)=0.3, X(C)=0.1
 DEGREES OF FREEDOM 0

 Temperature    600.00 K (   326.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  1.00000E+01
 Total Gibbs energy -3.58989E+03,  Enthalpy  6.74567E+02,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
```

```
 A                        6.0000E-01  6.0000E-01 5.7356E-01 -2.7732E+03 SER
 B                        3.0000E-01  3.0000E-01 3.8092E-01 -4.8149E+03 SER
 C                        1.0000E-01  1.0000E-01 3.8092E-01 -4.8149E+03 SER

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 8.7781E-01, Mass 8.7781E+00, Volume fraction 0.0000E+00  Mass fractions:
 A  6.00000E-01  B  3.32342E-01  C  6.76579E-02

 FCC_A1#2                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.2219E-01, Mass 1.2219E+00, Volume fraction 0.0000E+00  Mass fractions:
 A  6.00000E-01  C  3.32342E-01  B  6.76579E-02
POLY_3:Hit RETURN to continue
POLY_3: s-a-v 1 x(b) 0 1 0.01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 x(c) 0 1 0.01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3:
POLY_3: save tcex38 y
   ... the command in full is SAVE_WORKSPACES
POLY_3:
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9

 Organizing start points

Using ADDED start equilibria

 Trying global minimization! 3
 Generating start point   1
 Generating start point   2
 Trying global minimization! 3
 Generating start point   3
 Generating start point   4
 Trying global minimization! 3
 Generating start point   5
 Generating start point   6
 Trying global minimization! 3
 Generating start point   7
 Generating start point   8
 Trying global minimization! 3
 Generating start point   9
 Generating start point  10
 Working hard
 Trying global minimization! 3
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14

 Phase region boundary   1 at:   9.900E-01  1.000E-02
     FCC_A1#1
  ** FCC_A1#2

++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++

 Phase region boundary   2 at:   9.900E-01  1.000E-02
     FCC_A1#1
  ** FCC_A1#2

                                                      +                                                      ++

 Phase region boundary   3 at:   2.333E-01  2.333E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     33  equilibria

 Phase region boundary   4 at:   2.333E-01  2.333E-01
     FCC_A1#1
  ** FCC_A1#2
 Creating a new composition set FCC_A1#3
 Calculated                     11  equilibria

 Phase region boundary   5 at:   2.333E-01  2.333E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated.                      5  equilibria

 Phase region boundary   6 at:   2.699E-01  2.699E-01
     FCC_A1#1
  ** FCC_A1#2
  ** FCC_A1#3

 Phase region boundary   7 at:   4.603E-01  2.699E-01
     FCC_A1#1
  ** FCC_A1#3
 Calculated                     46  equilibria

 Phase region boundary   8 at:   2.699E-01  4.603E-01
     FCC_A1#2
  ** FCC_A1#3
 Calculated                     45  equilibria

 Phase region boundary   9 at:   2.699E-01  2.699E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     37  equilibria

 Phase region boundary  10 at:   6.633E-01  1.683E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     29  equilibria

 Phase region boundary  11 at:   6.633E-01  1.683E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     33  equilibria
```

```
 Phase region boundary  12 at:   6.633E-01  1.683E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated.                    22  equilibria
 Terminating at known equilibrium

 Phase region boundary  13 at:   2.333E-01  2.333E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     33  equilibria

 Phase region boundary  14 at:   2.333E-01  2.333E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     11  equilibria

 Phase region boundary  15 at:   2.333E-01  2.333E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated.                     5  equilibria
 Terminating at known equilibrium

 Phase region boundary  16 at:   1.683E-01  6.633E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     33  equilibria

 Phase region boundary  17 at:   1.683E-01  6.633E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated.                    22  equilibria
 Terminating at known equilibrium

 Phase region boundary  18 at:   1.683E-01  6.633E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     30  equilibria

 Phase region boundary  19 at:   2.333E-01  5.333E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     20  equilibria

 Phase region boundary  20 at:   2.333E-01  5.333E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated.                     9  equilibria
 Terminating at known equilibrium

 Phase region boundary  21 at:   2.333E-01  5.333E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     43  equilibria

 Phase region boundary  22 at:   6.633E-01  1.683E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     28  equilibria

 Phase region boundary  23 at:   6.633E-01  1.683E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     33  equilibria

 Phase region boundary  24 at:   6.633E-01  1.683E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated.                    22  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex38\tcex
 38.POLY3
 CPU time for mapping                    1  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST: s-d-a x m-f b
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y m-f c
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-ty y,,,,
   ... the command in full is SET_DIAGRAM_TYPE
POST: s-s x n 0 1
   ... the command in full is SET_SCALING_STATUS
POST: s-s y n 0 1
   ... the command in full is SET_SCALING_STATUS
POST: s-t-s 10
   ... the command in full is SET_TIELINE_STATUS
POST: set-title example 38a
POST: plot
   ... the command in full is PLOT_DIAGRAM
 The composition set FCC_A1#4 created from the store file
```

example 38a

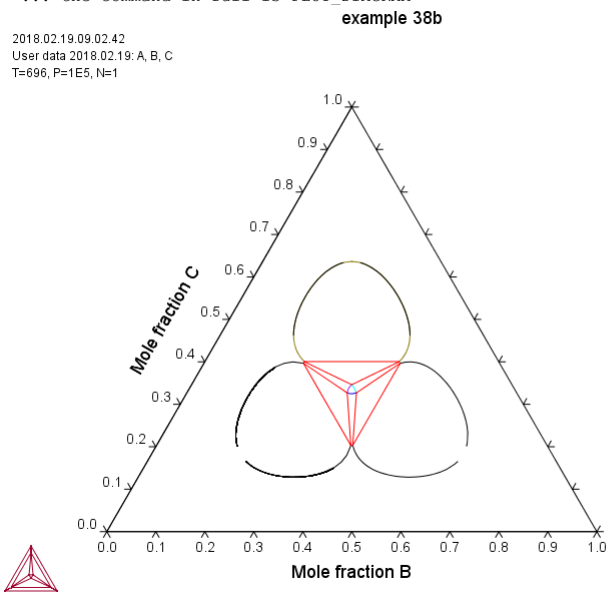
2018.02.19.09.02.40
User data 2018.02.19: A, B, C
T=600, P=1E5, N=1



```
POST:
POST:Hit RETURN to continue
POST: back
POLY_3: read,,
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3: @@ We will calculate at a higher temperature
POLY_3: @@ with a stable phase in the middle.
POLY_3: s-c t=696
   ... the command in full is SET_CONDITION
POLY_3: s-c x(b)=.44 x(c)=.28
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Creating a new composition set FCC_A1#3
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
POLY_3: save tcex38b y
   ... the command in full is SAVE_WORKSPACES
POLY_3:
POLY_3:
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9

 Organizing start points

Using ADDED start equilibria

 Working hard
 Trying global minimization! 3
 Generating start point   1
 Generating start point   2
 Trying global minimization! 3
 Generating start point   3
 Generating start point   4
 Trying global minimization! 3
 Generating start point   5
 Generating start point   6

 Phase region boundary   1 at:   2.683E-01  2.683E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     35  equilibria

 Phase region boundary   2 at:   2.683E-01  2.683E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                      6  equilibria

 Phase region boundary   3 at:   2.683E-01  2.683E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                      6  equilibria

 Phase region boundary   4 at:   2.683E-01  2.683E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                      6  equilibria

 Phase region boundary   5 at:   2.683E-01  2.683E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                      6  equilibria

 Phase region boundary   6 at:   2.683E-01  2.683E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                      6  equilibria

 Phase region boundary   7 at:   2.683E-01  2.683E-01
```

```
    FCC_A1#1
 ** FCC_A1#2
Calculated.                      6  equilibria

Phase region boundary   8 at:   2.998E-01  2.998E-01
    FCC_A1#1
 ** FCC_A1#2
 ** FCC_A1#3

Phase region boundary   9 at:   3.618E-01  2.650E-01
    FCC_A1#1
 ** FCC_A1#3
Calculated                       7  equilibria

Phase region boundary  10 at:   3.618E-01  2.650E-01
    FCC_A1#1
 ** FCC_A1#3
Calculated.                      5  equilibria

Phase region boundary  11 at:   3.732E-01  2.650E-01
    FCC_A1#1
 ** FCC_A1#2
 ** FCC_A1#3

Phase region boundary  12 at:   4.004E-01  2.998E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated                      41  equilibria

Phase region boundary  13 at:   3.732E-01  3.618E-01
 ** FCC_A1#2
    FCC_A1#3
Calculated                       4  equilibria

Phase region boundary  14 at:   3.732E-01  3.618E-01
 ** FCC_A1#2
    FCC_A1#3
Calculated.                      3  equilibria

Phase region boundary  15 at:   3.618E-01  3.732E-01
 ** FCC_A1#1
 ** FCC_A1#2
    FCC_A1#3

Phase region boundary  16 at:   2.650E-01  3.732E-01
 ** FCC_A1#1
    FCC_A1#3
Calculated                       9  equilibria

Phase region boundary  17 at:   2.650E-01  3.732E-01
 ** FCC_A1#1
    FCC_A1#3
Calculated.                      7  equilibria
Terminating at known equilibrium

Phase region boundary  18 at:   2.998E-01  4.004E-01
 ** FCC_A1#1
    FCC_A1#2
Calculated                      59  equilibria

Phase region boundary  19 at:   2.998E-01  2.998E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated                      29  equilibria

Phase region boundary  20 at:   2.683E-01  2.683E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated                      35  equilibria

Phase region boundary  21 at:   2.683E-01  2.683E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated                       6  equilibria

Phase region boundary  22 at:   2.683E-01  2.683E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated                       6  equilibria

Phase region boundary  23 at:   2.683E-01  2.683E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated                       6  equilibria

Phase region boundary  24 at:   2.683E-01  2.683E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated                       6  equilibria

Phase region boundary  25 at:   2.683E-01  2.683E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated                       6  equilibria

Phase region boundary  26 at:   2.683E-01  2.683E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated.                      6  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   2.683E-01  4.633E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated                       9  equilibria

Phase region boundary  28 at:   2.683E-01  4.633E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated                       9  equilibria

Phase region boundary  29 at:   2.683E-01  4.633E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated                       9  equilibria
```

```
 Phase region boundary  30 at:   2.683E-01  4.633E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                       9  equilibria

 Phase region boundary  31 at:   2.683E-01  4.633E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                       9  equilibria

 Phase region boundary  32 at:   2.683E-01  4.633E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated.                      9  equilibria
 Terminating at known equilibrium

 Phase region boundary  33 at:   2.683E-01  4.633E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                      44  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex38\tcex
 38b.POLY3
 CPU time for mapping                     1  seconds
POLY_3:
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST:
POST: set-title example 38b
POST: s-d-ty y,,,,
   ... the command in full is SET_DIAGRAM_TYPE
POST: s-s x n 0 1
   ... the command in full is SET_SCALING_STATUS
POST: s-s y n 0 1
   ... the command in full is SET_SCALING_STATUS
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

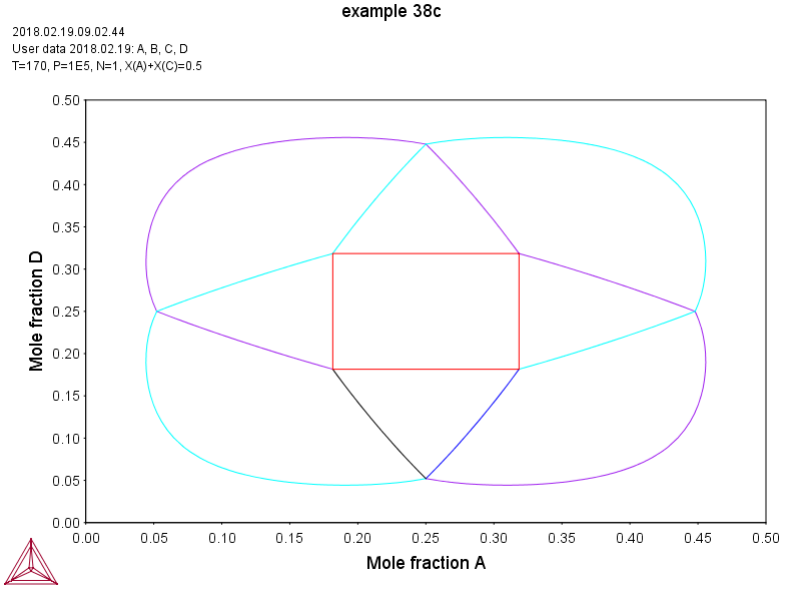



```
POST:
POST:Hit RETURN to continue
POST:
POST: back
POLY_3: @@ ============================================
POLY_3: @@ Now a quaternary.
POLY_3: @@
POLY_3: @@ Square rose by John Morral
POLY_3: @@
POLY_3: go g
   ... the command in full is GOTO_MODULE
 GIBBS ENERGY SYSTEM version  5.2
GES: rei,,,,,
   ... the command in full is REINITIATE
GES: e-e a b c d
   ... the command in full is ENTER_ELEMENT
GES: a-e-d a liquid 10,,,,
   ... the command in full is AMEND_ELEMENT_DATA
GES: a-e-d b liquid 10,,,,,
   ... the command in full is AMEND_ELEMENT_DATA
GES: a-e-d c liquid 10,,,,,
   ... the command in full is AMEND_ELEMENT_DATA
GES: a-e-d d liquid 10,,,,,
   ... the command in full is AMEND_ELEMENT_DATA
GES: e-ph liquid
   ... the command in full is ENTER_PHASE
TYPE CODE:
NUMBER OF SUBLATTICES /1/: 1
NAME OF CONSTITUENT: A B C D
NAME OF CONSTITUENT:
WILL YOU ADD CONSTITUENTS LATER /NO/: NO
DO YOU WANT A LIST OF POSSIBLE PARAMETERS /NO/: NO
GES: e-par g(liquid,a,b,c,d)
   ... the command in full is ENTER_PARAMETER
 G(LIQUID,A,B,C,D;0)
LOW TEMPERATURE LIMIT /298.15/: 298.15
```

```
FUNCTION: 100000
&
HIGH TEMPERATURE LIMIT /6000/: 6000
ANY MORE RANGES /N/: N
GES:
GES: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: rei,,,,
   ... the command in full is REINITIATE_MODULE
POLY_3: s-c t=170 p=1e5 n=1 x(d)=.25 x(a)=.3 x(a)+x(c)=.5
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=170, P=1E5, N=1, X(D)=0.25, X(A)=0.3, X(A)+X(C)=0.5
 DEGREES OF FREEDOM 0
POLY_3:
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated          1787 grid points in             0 s
 Creating a new composition set LIQUID#2
    32 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VXCS
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=170, P=1E5, N=1, X(D)=0.25, X(A)=0.3, X(A)+X(C)=0.5
 DEGREES OF FREEDOM 0

 Temperature    170.00 K (  -103.15 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  1.00000E+01
 Total Gibbs energy -1.58399E+03,  Enthalpy  2.18612E+02,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       3.0000E-01  3.0000E-01 3.1587E-01 -1.6289E+03 SER
 B                       2.5000E-01  2.5000E-01 2.9182E-01 -1.7409E+03 SER
 C                       2.0000E-01  2.0000E-01 3.5423E-01 -1.4669E+03 SER
 D                       2.5000E-01  2.5000E-01 3.5423E-01 -1.4669E+03 SER

 LIQUID#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 5.8530E-01, Mass 5.8530E+00, Volume fraction 0.0000E+00  Mole fractions:
 D  3.71549E-01  A  3.00000E-01  B  2.50000E-01  C  7.84507E-02

 LIQUID#2                    Status ENTERED     Driving force  0.0000E+00
 Moles 4.1470E-01, Mass 4.1470E+00, Volume fraction 0.0000E+00  Mole fractions:
 C  3.71549E-01  A  3.00000E-01  B  2.50000E-01  D  7.84507E-02
POLY_3: s-a-v 1 x(a)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 0
Max value /1/: .5
Increment /.0125/: .01
POLY_3: s-a-v 2 x(d)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: 0
Max value /1/: .5
Increment /.0125/: .01
POLY_3:
POLY_3: add +1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: save tcex38c y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Tie-lines not in the plane of calculation
 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   4.478E-01  2.500E-01
     LIQUID#1
  ** LIQUID#2
 Creating a new composition set LIQUID#3
 Calculated                    45  equilibria

 Phase region boundary   2 at:   4.478E-01  2.500E-01
     LIQUID#1
  ** LIQUID#2
 Calculated.                    43  equilibria

 Phase region boundary   3 at:   2.500E-01  5.217E-02
     LIQUID#1
  ** LIQUID#2
  ** LIQUID#3

 Phase region boundary   4 at:   2.500E-01  5.217E-02
     LIQUID#1
  ** LIQUID#2
     LIQUID#3
 Creating a new composition set LIQUID#4
 Calculated                    31  equilibria

 Phase region boundary   5 at:   2.500E-01  5.217E-02
     LIQUID#1
  ** LIQUID#2
     LIQUID#3
 Calculated.                    15  equilibria

 Phase region boundary   6 at:   1.816E-01  1.816E-01
     LIQUID#1
  ** LIQUID#2
     LIQUID#3
  ** LIQUID#4
```

```
Phase region boundary   7 at:   3.184E-01  1.816E-01
    LIQUID#1
    LIQUID#2
 ** LIQUID#3
Calculated.                     15  equilibria
Terminating at known equilibrium

Phase region boundary   8 at:   3.184E-01  1.816E-01
    LIQUID#1
    LIQUID#2
 ** LIQUID#4
Calculated.                     14  equilibria

Phase region boundary   9 at:   4.478E-01  2.500E-01
 ** LIQUID#1
    LIQUID#2
 ** LIQUID#4

Phase region boundary  10 at:   4.478E-01  2.500E-01
    LIQUID#2
 ** LIQUID#4
Calculated.                     43  equilibria

Phase region boundary  11 at:   2.500E-01  4.478E-01
 ** LIQUID#1
    LIQUID#2
 ** LIQUID#4

Phase region boundary  12 at:   2.500E-01  4.478E-01
    LIQUID#1
    LIQUID#2
 ** LIQUID#4
Calculated                     20  equilibria

Phase region boundary  13 at:   2.500E-01  4.478E-01
    LIQUID#1
    LIQUID#2
 ** LIQUID#4
Calculated.                     15  equilibria
Terminating at known equilibrium

Phase region boundary  14 at:   2.500E-01  4.478E-01
 ** LIQUID#1
    LIQUID#2
Calculated.                     41  equilibria

Phase region boundary  15 at:   5.217E-02  2.500E-01
 ** LIQUID#1
    LIQUID#2
 ** LIQUID#4

Phase region boundary  16 at:   5.217E-02  2.500E-01
 ** LIQUID#1
    LIQUID#2
    LIQUID#4
Calculated                     20  equilibria

Phase region boundary  17 at:   5.217E-02  2.500E-01
 ** LIQUID#1
    LIQUID#2
    LIQUID#4
Calculated.                     15  equilibria
Terminating at known equilibrium

Phase region boundary  18 at:   5.217E-02  2.500E-01
    LIQUID#2
 ** LIQUID#4
Calculated.                     41  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   5.217E-02  2.500E-01
    LIQUID#1
    LIQUID#2
 ** LIQUID#4
Calculated.                     15  equilibria
Terminating at known equilibrium

Phase region boundary  20 at:   2.500E-01  4.478E-01
 ** LIQUID#1
    LIQUID#2
    LIQUID#4
Calculated                     20  equilibria

Phase region boundary  21 at:   2.500E-01  4.478E-01
 ** LIQUID#1
    LIQUID#2
    LIQUID#4
Calculated.                     15  equilibria
Terminating at known equilibrium

Phase region boundary  22 at:   4.478E-01  2.500E-01
 ** LIQUID#1
    LIQUID#2
Calculated.                     43  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   4.478E-01  2.500E-01
 ** LIQUID#1
    LIQUID#2
    LIQUID#4
Calculated.                     15  equilibria
Terminating at known equilibrium

Phase region boundary  24 at:   4.478E-01  2.500E-01
    LIQUID#1
 ** LIQUID#2
Calculated                      6  equilibria

Phase region boundary  25 at:   4.478E-01  2.500E-01
    LIQUID#1
 ** LIQUID#2
Calculated                      2  equilibria

Phase region boundary  26 at:   4.478E-01  2.500E-01
    LIQUID#1
 ** LIQUID#2
```

```
 Calculated                       2  equilibria

 Phase region boundary  27 at:   4.478E-01  2.500E-01
     LIQUID#1
  ** LIQUID#2
 Calculated                       2  equilibria

 Phase region boundary  28 at:   4.478E-01  2.500E-01
     LIQUID#1
  ** LIQUID#2
 Calculated                       2  equilibria

 Phase region boundary  29 at:   4.478E-01  2.500E-01
     LIQUID#1
  ** LIQUID#2
 Calculated                       2  equilibria
 Calculated                       2  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex38\tcex
 38c.POLY3
 CPU time for mapping                     2  seconds
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST:
POST: set-title example 38c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
 The composition set LIQUID#5 created from the store file
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex39

About

```
SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex39.TCM" set-echo
SYS:
SYS: @@ Calculating reversible Carnot cycles of a heat engine
SYS:
SYS: @@ This example shows how to calculate the reversible
SYS: @@ Carnot cycle of a heat engine using one mole of an ideal
SYS: @@ gas with two fictitious species A and A2. The GES, POLY3
SYS: @@ and POST modules are used.
SYS:
SYS: @@ One application of the Second Law is to the efficiencies
SYS: @@ of heat engines, pumps and refrigerators. Whenever there
SYS: @@ is a difference of temperature, work can be produced -
SYS: @@ the principle of heat engines. The Gibbs energy also
SYS: @@ enables the prediction of the maximum work that a process
SYS: @@ may achieve. The goal of this example is to help relate
SYS: @@ the results to different thermodynamic quantities.
SYS:
SYS: set-log ex39,,,
SYS:
SYS: go g
   ... the command in full is GOTO_MODULE
 GIBBS ENERGY SYSTEM version  5.2
GES: rei,,,,,
   ... the command in full is REINITIATE
GES: e-e a
   ... the command in full is ENTER_ELEMENT
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
GES: a-e-d a gas 10,,,,
   ... the command in full is AMEND_ELEMENT_DATA
GES: e-sp A2 A2
   ... the command in full is ENTER_SPECIES
GES: e-ph gas g 1 A A2; N N
   ... the command in full is ENTER_PHASE
GES: @@ The Gibbs free energy for these species could be described
GES: @@ by the general formula: Gm= a +bT + cTlnT + dT2 +...+ RTln(P)
GES:
GES: @@ To calculate the Carnot cycle you have to give some numerical
GES: @@ values to the a, b, c, etc. constants of the Gm expression.
GES: @@ It is important to understand that the coefficients cannot
GES: @@ be chosen arbitrarily, for example c should be negative as
GES: @@ the heat capacity at constant pressure, Cp = - T d2G/dT2
GES: @@ and thus Cp=-c-2dT, must always be >0
GES:
GES: e-par g(gas,a) 298.15 6960-51*T-17*T*LN(T)+R*T*LN(1e-05*P);,,,,
   ... the command in full is ENTER_PARAMETER
 G(GAS,A;0)-G(GAS,A;0)
GES: e-par g(gas,a2) 298.15 130670-38*T-17*T*LN(T)+R*T*LN(1e-05*P);,,,,
   ... the command in full is ENTER_PARAMETER
 G(GAS,A2;0)- 2 G(GAS,A;0)
GES: l-d,,,,
   ... the command in full is LIST_DATA

1OUTPUT FROM GIBBS ENERGY SYSTEM ON PC/WINDOWS NT        DATE 2018- 2-19
 FROM DATABASE: User data 2018.02.19

 ALL DATA IN SI UNITS
 FUNCTIONS VALID FOR   298.15<T< 6000.00 K UNLESS OTHER LIMITS STATED


 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
  1 A    GAS                      1.0000E+01  0.0000E+00  0.0000E+00


 SPECIES                                 STOICHIOMETRY
   1 A                                   A
   2 A2                                  A2



 GAS
    CONSTITUENTS: A,A2

      G(GAS,A;0)-G(GAS,A;0) = +6960-51*T-17*T*LN(T)+R*T*LN(1E-05*P)
      G(GAS,A2;0)- 2 G(GAS,A;0) = +130670-38*T-17*T*LN(T)+R*T*LN(1E-05*P)

 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)


GES:Hit RETURN to continue
GES: @@ The Carnot cycle diagram gives the pressure and volume for
GES: @@ the working media of a heat engine that operates between
GES: @@ two temperatures T1 and T2, T1>T2.
GES:
GES: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: @@ The Carnot cycle is calculated for T1=500 K (the
POLY_3: @@ temperature of the hot reservoir) and T2=400 K
POLY_3: @@ (the temperature of the cold reservoir)
POLY_3: ent var t1=500;
   ... the command in full is ENTER_SYMBOL
POLY_3: ent var t2=400;
   ... the command in full is ENTER_SYMBOL
POLY_3:
POLY_3: @@ A Carnot cycle consists of four reversible stages:
POLY_3:
POLY_3: @@ Stage 1. Isothermal expansion at T1; the entropy change
POLY_3: @@ of the system is Q1/T1, where Q1 is the heat taken from
POLY_3: @@ the hot reservoir.
POLY_3:
```

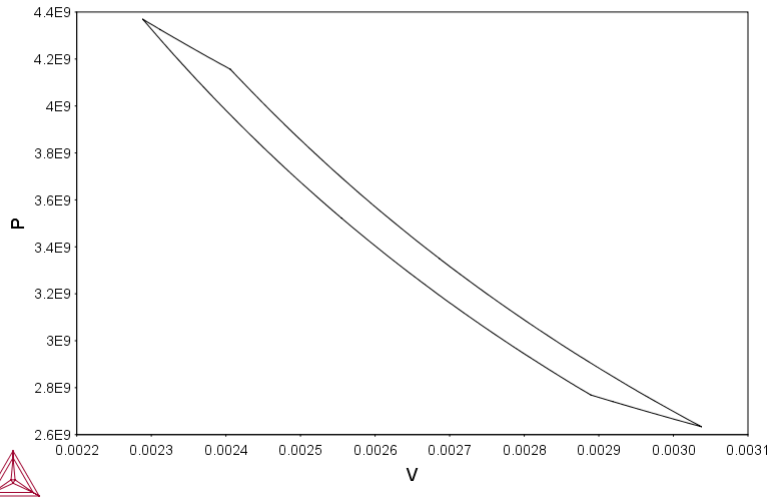
```
POLY_3: s-c t=t1 p=1e7 n=1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           209 grid points in             0 s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: xn
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=T1, P=1E7, N=1
 DEGREES OF FREEDOM 0

 Temperature    500.00 K (   226.85 C),  Pressure  1.000000E+07
 Number of moles of components  1.00000E+00,  Mass in grams  1.00000E+01
 Total Gibbs energy -5.22193E+04,  Enthalpy  1.54600E+04,  Volume  4.15725E-04

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       1.0000E+00  1.0000E+00 3.5061E-06 -5.2219E+04 SER

 GAS                         Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 1.0000E+01, Volume fraction 1.0000E+00  Mole fractions:
 A  1.00000E+00
 Constitution:
 A   1.00000E+00  A2  8.75433E-20
POLY_3:Hit RETURN to continue
POLY_3: @@ Set volume to 1 m3
POLY_3: s-c v
   ... the command in full is SET_CONDITION
Value /4.157255E-04/: 1
POLY_3: s-c n
   ... the command in full is SET_CONDITION
Value /1/: none
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
     6 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=T1, P=1E7, V=1
 DEGREES OF FREEDOM 0

 Temperature    500.00 K (   226.85 C),  Pressure  1.000000E+07
 Number of moles of components  2.40543E+03,  Mass in grams  2.40543E+04
 Total Gibbs energy -1.25610E+08,  Enthalpy  3.71880E+07,  Volume  1.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       2.4054E+03  1.0000E+00 3.5061E-06 -5.2219E+04 SER

 GAS                         Status ENTERED     Driving force  0.0000E+00
 Moles 2.4054E+03, Mass 2.4054E+04, Volume fraction 1.0000E+00  Mole fractions:
 A  1.00000E+00
 Constitution:
 A   1.00000E+00  A2  8.75433E-20
POLY_3: s-c n
   ... the command in full is SET_CONDITION
Value /2405.433393/:
POLY_3: s-c p
   ... the command in full is SET_CONDITION
Value /10000000/: none
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
     6 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=T1, N=2405.43, V=1
 DEGREES OF FREEDOM 0

 Temperature    500.00 K (   226.85 C),  Pressure  1.000000E+07
 Number of moles of components  2.40543E+03,  Mass in grams  2.40543E+04
 Total Gibbs energy -1.25610E+08,  Enthalpy  3.71880E+07,  Volume  1.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       2.4054E+03  1.0000E+00 3.5061E-06 -5.2219E+04 SER

 GAS                         Status ENTERED     Driving force  0.0000E+00
 Moles 2.4054E+03, Mass 2.4054E+04, Volume fraction 1.0000E+00  Mole fractions:
 A  1.00000E+00
 Constitution:
 A   1.00000E+00  A2  8.75433E-20
POLY_3: enter var ha=h;
   ... the command in full is ENTER_SYMBOL
POLY_3: enter var sa=s;
   ... the command in full is ENTER_SYMBOL
POLY_3: s-c s
   ... the command in full is SET_CONDITION
Value /325596.1064/: sa
POLY_3: s-c v=none
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
     6 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=T1, N=2405.43, S=SA
 DEGREES OF FREEDOM 0
```

```
 Temperature    500.00 K (   226.85 C),  Pressure  1.000000E+07
 Number of moles of components  2.40543E+03,  Mass in grams  2.40543E+04
 Total Gibbs energy -1.25610E+08,  Enthalpy  3.71880E+07,  Volume  1.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       2.4054E+03  1.0000E+00 3.5061E-06 -5.2219E+04 SER

 GAS                          Status ENTERED     Driving force  0.0000E+00
 Moles 2.4054E+03, Mass 2.4054E+04, Volume fraction 1.0000E+00  Mole fractions:
 A  1.00000E+00
 Constitution:
 A   1.00000E+00  A2  8.75433E-20
POLY_3:Hit RETURN to continue
POLY_3: show t,p,v,g,n,h,s
   ... the command in full is SHOW_VALUE
 T=500
 P=1E7
 V=1.
 G=-1.2561005E8
 N=2405.4334
 H=3.7188E7
 S=325596.11
POLY_3:Hit RETURN to continue
POLY_3: ent var ga=g;
   ... the command in full is ENTER_SYMBOL
POLY_3: ent var pa=p;
   ... the command in full is ENTER_SYMBOL
POLY_3: ent var va=v;
   ... the command in full is ENTER_SYMBOL
POLY_3: @@
POLY_3: @@
POLY_3: save tcex39a y
   ... the command in full is SAVE_WORKSPACES
POLY_3: s-c t=500
   ... the command in full is SET_CONDITION
POLY_3: s-c s=204200
   ... the command in full is SET_CONDITION
POLY_3: s-a-v 1 s 204000 205000,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated           209 grid points in             0 s
    17 ITS,  CPU TIME USED   0 SECONDS
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    204200.
...OK

 Phase Region from    204200.     for:
     GAS
 Global test at  2.04400E+05 .... OK
 Global test at  2.04650E+05 .... OK
 Global test at  2.04900E+05 .... OK
 Terminating at    205000.
 Calculated    35 equilibria

 Phase Region from    204200.     for:
     GAS
 Global test at  2.04000E+05 .... OK
 Terminating at    204000.
 Calculated    11 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39a.POLY3
POLY_3:
POLY_3: @@ Stage 2. Adiabatic expansion. No heat leaves the system,
POLY_3: @@ so the change in its entropy is zero. In the course of
POLY_3: @@ this expansion the temperature falls from T1 to T2, the
POLY_3: @@ temperature of cold reservoir.
POLY_3:
POLY_3: s-c s=205000
   ... the command in full is SET_CONDITION
POLY_3: s-c t=450
   ... the command in full is SET_CONDITION
POLY_3: s-a-v 1 t 400 500,,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated           209 grid points in             0 s
    13 ITS,  CPU TIME USED   0 SECONDS
POLY_3: step norm
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    450.000
...OK

 Phase Region from    450.000     for:
     GAS
 Global test at  4.70000E+02 .... OK
 Global test at  4.95000E+02 .... OK
 Terminating at    500.000
 Calculated    23 equilibria

 Phase Region from    450.000     for:
     GAS
 Global test at  4.30000E+02 .... OK
 Global test at  4.05000E+02 .... OK
 Terminating at    400.000
 Calculated    23 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39a.POLY3
POLY_3:
POLY_3: @@ Stage 3. Isothermal compresion at T2. The heat Q2 is
POLY_3: @@ released to the cold reservoir, so the change in
POLY_3: @@ entropy of the system is -Q2/T2.
POLY_3:
POLY_3: s-c t=400
   ... the command in full is SET_CONDITION
```

```
POLY_3: s-c s=204200
   ... the command in full is SET_CONDITION
POLY_3: s-a-v 1 s 204000 205000,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated           209 grid points in             0 s
     8 ITS,  CPU TIME USED   0 SECONDS
POLY_3: step norm
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    204200.
...OK

 Phase Region from    204200.     for:
     GAS
 Global test at  2.04400E+05 .... OK
 Global test at  2.04650E+05 .... OK
 Global test at  2.04900E+05 .... OK
 Terminating at    205000.
 Calculated    35 equilibria

 Phase Region from    204200.     for:
     GAS
 Global test at  2.04000E+05 .... OK
 Terminating at    204000.
 Calculated    11 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39a.POLY3
POLY_3:
POLY_3: @@ Stage 4. Adiabatic compression. No heat enters the system,
POLY_3: @@ so the change in entropy is zero. The temperature rises
POLY_3: @@ from T2 to T1.
POLY_3:
POLY_3: s-c s=204000
   ... the command in full is SET_CONDITION
POLY_3: s-c t=450
   ... the command in full is SET_CONDITION
POLY_3: s-a-v 1 t 400 500,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated           209 grid points in             0 s
    10 ITS,  CPU TIME USED   0 SECONDS
POLY_3: step norm
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    450.000
...OK

 Phase Region from    450.000     for:
     GAS
 Global test at  4.70000E+02 .... OK
 Global test at  4.95000E+02 .... OK
 Terminating at    500.000
 Calculated    23 equilibria

 Phase Region from    450.000     for:
     GAS
 Global test at  4.30000E+02 .... OK
 Global test at  4.05000E+02 .... OK
 Terminating at    400.000
 Calculated    23 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39a.POLY3
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:Plotformat
POST:
POST: s-p-f ##1,,,,,,,,,,,
   ... the command in full is SET_PLOT_FORMAT
 CURRENT DEVICE: TC-UNITE Driver
POST:
POST: s-d-a x v
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y p
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 39a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 39a

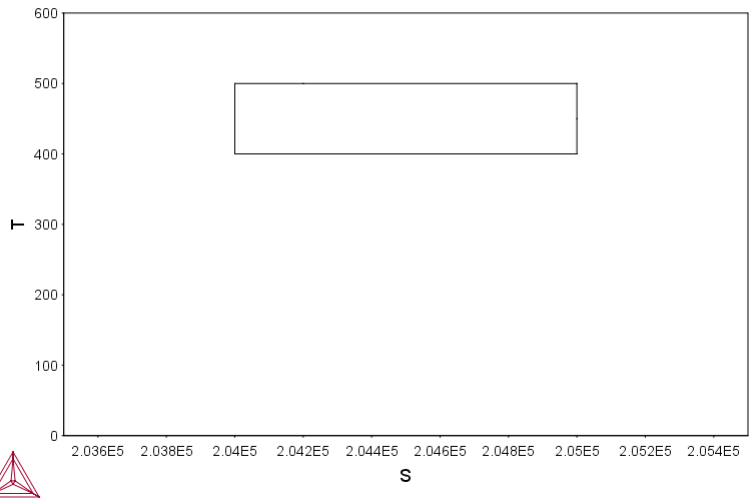
2018.02.19.09.04.00
User data 2018.02.19: A
N=2405.43, S=2.04E5




```
POST:
POST:Hit RETURN to continue
POST: @@ The efficiency E of an engine which uses a Carnot
POST: @@ cycle is:
POST: @@ E=work performed/heat absorbed = W/Q1
POST: @@ If you plot the entropy versus temperature, you can
POST: @@ calculate the work performed just by calculating the
POST: @@ area of the surface depicted by the two squares and
POST: @@ by making the difference  between them.
POST:
POST: s-d-a x s
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y t
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s y n 0 600
   ... the command in full is SET_SCALING_STATUS
POST: s-s x n 203500 205500
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 39b
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 39b

2018.02.19.09.04.00
User data 2018.02.19: A
N=2405.43, S=2.04E5

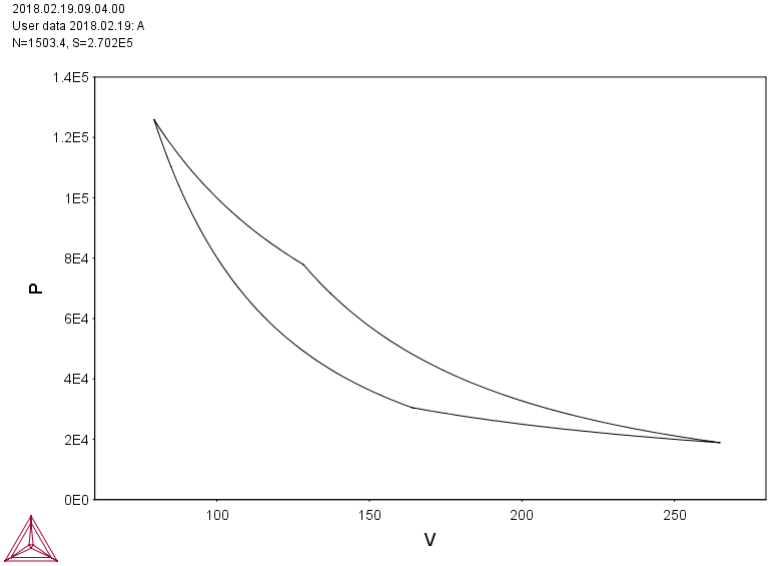



```
POST:
POST:Hit RETURN to continue
POST: @@ The influence of the value of the temperature T1 (the
POST: @@ temperature of the hot reservoir) on the efficency of the
POST: @@ Carnot cycle is important. Therefore we will make another
POST: @@ calculation for T1=800 K and compare with the one for
POST: @@ T1=500 K (example 39a and b). T2=400 K in both cases.
POST:
POST: ba
   ... the command in full is BACK
POLY_3: read,,,
   ... the command in full is READ_WORKSPACES
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=T1, N=2405.43, S=SA
 DEGREES OF FREEDOM 0
POLY_3: s-c s=none
   ... the command in full is SET_CONDITION
POLY_3: s-c t=800  p=1e7 n=1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           209 grid points in             0 s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
```

```
Options /VXNS/: xn
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=800, P=1E7, N=1
 DEGREES OF FREEDOM 0

 Temperature    800.00 K (   526.85 C),  Pressure  1.000000E+07
 Number of moles of components  1.00000E+00,  Mass in grams  1.00000E+01
 Total Gibbs energy -9.41189E+04,  Enthalpy  2.05600E+04,  Volume  6.65161E-04

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       1.0000E+00  1.0000E+00 7.1585E-07 -9.4119E+04 SER

 GAS                         Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 1.0000E+01, Volume fraction 1.0000E+00  Mole fractions:
 A  1.00000E+00
 Constitution:
 A   1.00000E+00  A2  1.27812E-15
POLY_3: @@ Set volume to 1 m3
POLY_3: s-c v
   ... the command in full is SET_CONDITION
Value /6.651607999E-04/: 1
POLY_3: s-c n
   ... the command in full is SET_CONDITION
Value /1/: none
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
     7 ITS,  CPU TIME USED   0 SECONDS
POLY_3: s-c n
   ... the command in full is SET_CONDITION
Value /1503.395871/:
POLY_3: s-c p
   ... the command in full is SET_CONDITION
Value /10000000/: none
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
     6 ITS,  CPU TIME USED   0 SECONDS
POLY_3: enter var ha=h;
   ... the command in full is ENTER_SYMBOL
POLY_3: enter var sa=s;
   ... the command in full is ENTER_SYMBOL
POLY_3: s-c s
   ... the command in full is SET_CONDITION
Value /215509.7923/: sa
POLY_3: s-c v=none
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
     6 ITS,  CPU TIME USED   0 SECONDS
POLY_3: show t,p,v,g,n,h,s
   ... the command in full is SHOW_VALUE
 T=800
 P=1E7
 V=1.
 G=-1.4149801E8
 N=1503.3959
 H=3.0909819E7
 S=215509.79
POLY_3:Hit RETURN to continue
POLY_3: save tcex39b y
   ... the command in full is SAVE_WORKSPACES
POLY_3: s-c s=272000
   ... the command in full is SET_CONDITION
POLY_3: s-a-v 1 s 270200 276200,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated           209 grid points in             0 s
    53 ITS,  CPU TIME USED   0 SECONDS
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    272000.
...OK

 Phase Region from    272000.     for:
     GAS
 Global test at  2.73200E+05 .... OK
 Global test at  2.74700E+05 .... OK
 Global test at  2.76200E+05 .... OK
 Terminating at    276200.
 Calculated    31 equilibria

 Phase Region from    272000.     for:
     GAS
 Global test at  2.70800E+05 .... OK
 Terminating at    270200.
 Calculated    15 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39b.POLY3
POLY_3: s-c s=276200
   ... the command in full is SET_CONDITION
POLY_3: s-c t=750
   ... the command in full is SET_CONDITION
POLY_3: s-a-v 1 t 400 800,,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated           209 grid points in             0 s
    13 ITS,  CPU TIME USED   0 SECONDS
POLY_3: step norm
   ... the command in full is STEP_WITH_OPTIONS
```

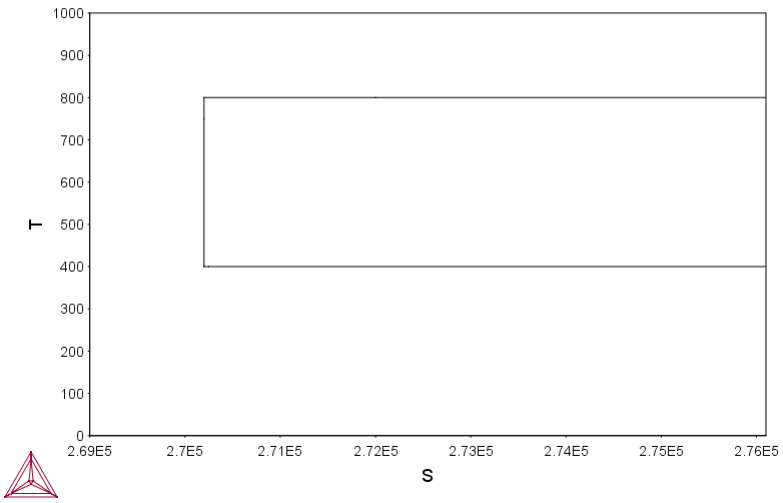
```
 No initial equilibrium, using default
 Step will start from axis value    750.000
...OK

 Phase Region from    750.000     for:
     GAS
 Terminating at    800.000
 Calculated     8 equilibria

 Phase Region from    750.000     for:
     GAS
 Global test at  6.70000E+02 .... OK
 Global test at  5.70000E+02 .... OK
 Global test at  4.70000E+02 .... OK
 Terminating at    400.000
 Calculated    38 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39b.POLY3
POLY_3: s-c t=400
   ... the command in full is SET_CONDITION
POLY_3: s-c s=270250
   ... the command in full is SET_CONDITION
POLY_3: s-a-v 1 s 270200 276200,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated           209 grid points in             0 s
     9 ITS,  CPU TIME USED   0 SECONDS
POLY_3: step norm
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    270250.
...OK

 Phase Region from    270250.     for:
     GAS
 Global test at  2.71450E+05 .... OK
 Global test at  2.72950E+05 .... OK
 Global test at  2.74450E+05 .... OK
 Global test at  2.75950E+05 .... OK
 Terminating at    276200.
 Calculated    43 equilibria

 Phase Region from    270250.     for:
     GAS
 Terminating at    270200.
 Calculated     4 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39b.POLY3
POLY_3: s-c s=270200
   ... the command in full is SET_CONDITION
POLY_3: s-c t=750
   ... the command in full is SET_CONDITION
POLY_3: s-a-v 1 t 400 800,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated           209 grid points in             0 s
    24 ITS,  CPU TIME USED   0 SECONDS
POLY_3: step norm
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    750.000
...OK

 Phase Region from    750.000     for:
     GAS
 Terminating at    800.000
 Calculated     8 equilibria

 Phase Region from    750.000     for:
     GAS
 Global test at  6.70000E+02 .... OK
 Global test at  5.70000E+02 .... OK
 Global test at  4.70000E+02 .... OK
 Terminating at    400.000
 Calculated    38 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39b.POLY3
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-p-f ##1,,,,,,,,,
   ... the command in full is SET_PLOT_FORMAT
 CURRENT DEVICE: TC-UNITE Driver
POST:
POST: s-d-a x v
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y p
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 39c
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 39c




```
POST:
POST:Hit RETURN to continue
POST: s-d-a x s
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y t
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s x n 269000 276100
   ... the command in full is SET_SCALING_STATUS
POST: s-s y n 0 1000
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 39d
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 39d

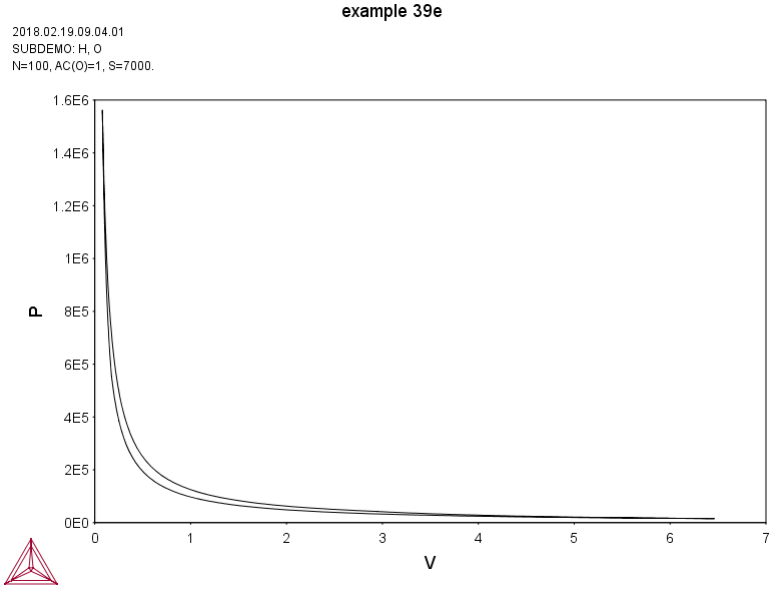



```
POST:
POST:Hit RETURN to continue
POST: @@ The efficiency for high value of T1 temperature is almost
POST: @@ double compared  with that one for low value of T1
POST: @@ temperature (compare plot examples 39b with example 39d).
POST:
POST: @@ Now we will calculate the Carnot cycle for some real systems.
POST: @@  The most well known engine is the steam engine.
POST:
POST: @@ The Carnot cycle for steam engine
POST:
POST: ba
   ... the command in full is BACK
POLY_3: go da
   ... the command in full is GOTO_MODULE
TDB_TCFE9: rej sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
TDB_TCFE9: sw subdemo
   ... the command in full is SWITCH_DATABASE
 Current database: Substance Demo Database v1.0

 VA                     /-  DEFINED
TDB_SUBDEMO: def-sp h2o1
   ... the command in full is DEFINE_SPECIES
 H2O1  DEFINED
TDB_SUBDEMO: l-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENT/: CONSTITUENTS
 GAS:G       :H2O1:
 H2O1_L      :H2O1:
TDB_SUBDEMO: get
```

```
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'H2O1<G> T.C.R.A.S. Class: 1 H2O1<G> H2O<G> WATER <GAS>, STEAM'
  'H2O1<L> T.C.R.A.S. Class: 4 H2O1_Liquid H2O_Liquid Pure_Water WATER
      T.C.R.A.S. Class: 4 cp modified by atd 12/9/94 and 5/7/2002'
 -OK-
TDB_SUBDEMO: @@ patch
TDB_SUBDEMO: go g-e-s
   ... the command in full is GOTO_MODULE
 GIBBS ENERGY SYSTEM version  5.2
GES: li-st,,,,,
   ... the command in full is LIST_STATUS
 GAS CONSTANT IN USER ENERGY UNITS:      8.31451000E+00
 1 BAR IN USER PRESSURE UNITS:           1.00000000E+05
 CURRENT VALUE OF TEMPERATURE (KELVIN):          298.15
 CURRENT VALUE OF PRESSURE (PASCAL):     1.00000000E+05

 CURRENT NUMBER OF ELEMENT     4

 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
 -1 /-   ELECTRON_GAS              0.0000E+00  0.0000E+00  0.0000E+00 80000000
  0 VA   VACUUM                    0.0000E+00  0.0000E+00  0.0000E+00 80000000
  1 H    1/2_MOLE_H2(GAS)          1.0079E+00  4.2340E+03  6.5285E+01 08000000
  2 O    1/2_MOLE_O2(GAS)          1.5999E+01  4.3410E+03  1.0252E+02 08000000

 CURRENT NUMBER OF PHASE       2

 PHASE                          STATUS   SUBLATTICES
   1 GAS                        88200000     1
   2 H2O1_L                     82200000     1

 CURRENT NUMBER OF SPECIES     4

 SPECIES                                  STOICHIOMETRY
   1 H                           80800000   H
   2 H2O1                        00000000   H2O1
   3 O                           80800000   O
   4 VA                          81800000   VA

GES: @@ patch
GES: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: l-st
   ... the command in full is LIST_STATUS
Option /CPS/: CPS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 H                       ENTERED   SER
 O                       ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 H2O1_L                  ENTERED      0.000000E+00    0.000000E+00
 GAS                     ENTERED      0.000000E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 H    ENTERED    H2O1 ENTERED    O    ENTERED    VA   ENTERED
POLY_3: c-st p h2o_l=sus
   ... the command in full is CHANGE_STATUS
POLY_3: l-st
   ... the command in full is LIST_STATUS
Option /CPS/: CPS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 H                       ENTERED   SER
 O                       ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 GAS                     ENTERED      0.000000E+00    0.000000E+00
 SUSPENDED PHASES:
 H2O1_L
 *** STATUS FOR ALL SPECIES
 H    ENTERED    H2O1 ENTERED    O    ENTERED    VA   ENTERED
POLY_3: @@ The Carnot cycle will be calculated for T1=350 K and T2=450 K
POLY_3:
POLY_3: s-c t=380 p=1e5 n=100 ac(o)=1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated            1 grid points in             0 s
     6 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VXNS/: xn
 Output from POLY-3, equilibrium =     1, label A0  , database: SUBDEMO

 Conditions:
 T=380, P=1E5, N=100, AC(O)=1
 DEGREES OF FREEDOM 0

 Temperature    380.00 K (   106.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+02,  Mass in grams  6.00493E+02
 Total Gibbs energy -1.04643E+07,  Enthalpy -7.96861E+06,  Volume  1.05317E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 H                       6.6667E+01  6.6667E-01 2.6556E-22 -1.5697E+05 SER
 O                       3.3333E+01  3.3333E-01 1.0000E+00  0.0000E+00 SER

 GAS                        Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+02, Mass 6.0049E+02, Volume fraction 1.0000E+00  Mole fractions:
 H  6.66667E-01  O  3.33333E-01
 Constitution:
```

```
 H2O1  1.00000E+00
POLY_3: s-c p=none
   ... the command in full is SET_CONDITION
POLY_3: s-c s
   ... the command in full is SET_CONDITION
Value /6567.729231/: 6100
POLY_3: s-c t=350
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated             1 grid points in             0 s
    10 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: SUBDEMO

 Conditions:
 T=350, N=100, AC(O)=1, S=6100
 DEGREES OF FREEDOM 0

 Temperature    350.00 K (    76.85 C),  Pressure  3.863619E+05
 Number of moles of components  1.00000E+02,  Mass in grams  6.00493E+02
 Total Gibbs energy -1.01376E+07,  Enthalpy -8.00259E+06,  Volume  2.51067E-01

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 H                       6.6667E+01  6.6667E-01 2.0244E-23 -1.5206E+05 SER
 O                       3.3333E+01  3.3333E-01 1.0000E+00  0.0000E+00 SER

 GAS                         Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+02, Mass 6.0049E+02, Volume fraction 1.0000E+00  Mole fractions:
 H  6.66667E-01  O  3.33333E-01
 Constitution:
 H2O1  1.00000E+00
POLY_3: @@ step in S with t=350
POLY_3: s-a-v 1 s 6000 7000,,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: save tcex39c y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    6100.00
...OK

 Phase Region from    6100.00     for:
     GAS
 Global test at  6.30000E+03 .... OK
 Global test at  6.55000E+03 .... OK
 Global test at  6.80000E+03 .... OK
 Terminating at    7000.00
 Calculated    39 equilibria

 Phase Region from    6100.00     for:
     GAS
 Terminating at    6000.00
 Calculated     7 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39c.POLY3
POLY_3:
POLY_3:
POLY_3: read,,,,
   ... the command in full is READ_WORKSPACES
POLY_3: s-c s=6000
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated             1 grid points in             0 s
     8 ITS,  CPU TIME USED   0 SECONDS
POLY_3: @@ step in T with S=6000
POLY_3: s-a-v 1 t 350 450,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    350.000
...OK

 Phase Region from    350.000     for:
     GAS
 Global test at  3.70000E+02 .... OK
 Global test at  3.95000E+02 .... OK
 Global test at  4.20000E+02 .... OK
 Global test at  4.45000E+02 .... OK
 Terminating at    450.000
 Calculated    43 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39c.POLY3
POLY_3:
POLY_3: read,,,,
   ... the command in full is READ_WORKSPACES
POLY_3: s-c t=450
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated             1 grid points in             0 s
     9 ITS,  CPU TIME USED   0 SECONDS
POLY_3: @@ Step in S with t=450
POLY_3: s-a-v 1 s 6000 7000,,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: step norm
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    6100.00
...OK

 Phase Region from    6100.00     for:
```

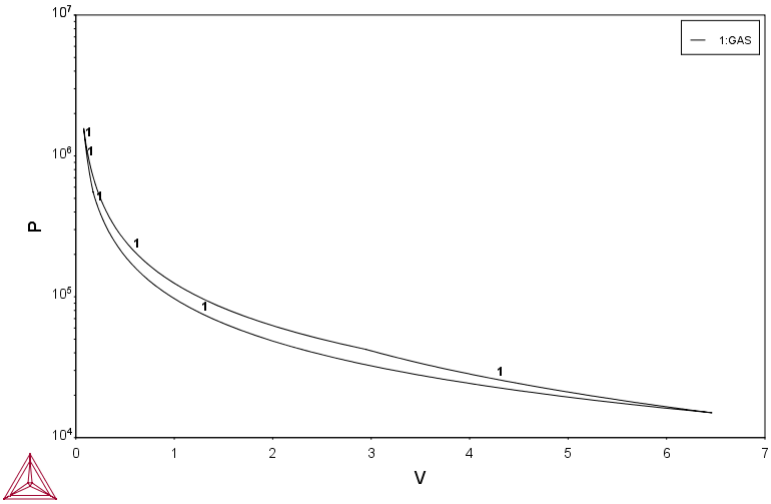
```
     GAS
 Global test at  6.30000E+03 .... OK
 Global test at  6.55000E+03 .... OK
 Global test at  6.80000E+03 .... OK
 Terminating at    7000.00
 Calculated    39 equilibria

 Phase Region from    6100.00     for:
     GAS
 Terminating at    6000.00
 Calculated     7 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39c.POLY3
POLY_3:
POLY_3: s-c s=7000
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated            1 grid points in             0 s
    42 ITS,  CPU TIME USED   0 SECONDS
POLY_3: @@ Step in T with S=7000
POLY_3: s-a-v 1 t 350 450,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: step norm
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    450.000
...OK

 Phase Region from    450.000     for:
     GAS
 Global test at  4.30000E+02 .... OK
 Global test at  4.05000E+02 .... OK
 Global test at  3.80000E+02 .... OK
 Global test at  3.55000E+02 .... OK
 Terminating at    350.000
 Calculated    43 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39c.POLY3
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-p-f ##1,,,,,,,,
   ... the command in full is SET_PLOT_FORMAT
 CURRENT DEVICE: TC-UNITE Driver
POST:
POST: s-d-a x v
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y p
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 39e
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: s-a-ty y log
   ... the command in full is SET_AXIS_TYPE
POST: s-lab b
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 39f
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 39f

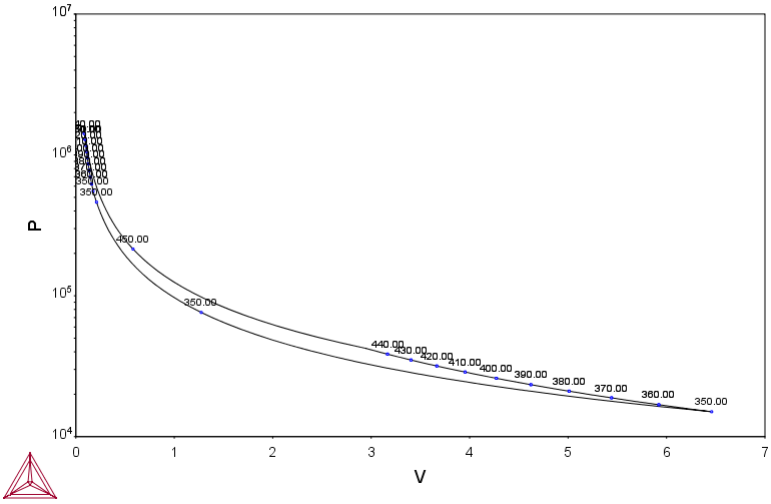
2018.02.19.09.04.01
SUBDEMO: H, O
N=100, AC(O)=1, S=7000.




```
POST:
POST:Hit RETURN to continue
POST: @@ It is a bit difficult to distinguish from the calculated
POST: @@ diagram, example 39e, where the adiabatic expansion and
POST: @@ compresion start. Therefore it is good to plot temperature
POST: @@ on the same diagram.
POST:
POST: s-d-a z t
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-lab none
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 39g
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 39g

2018.02.19.09.04.01
SUBDEMO: H, O
N=100, AC(O)=1, S=7000.




```
POST:
POST:Hit RETURN to continue
POST: @@ With Thermo-Calc you can also calculate the Carnot cycle
POST: @@ for real systems and include phase transformations.
POST:
POST: @@ Trying a Carnot cycle for water - it shows the case with
POST: @@ H2O_liquid to gas phase transformation. In the calculations
POST: @@  the volume of the liquid water is ignored.
POST:
POST: ba
   ... the command in full is BACK
POLY_3: go da
   ... the command in full is GOTO_MODULE
TDB_SUBDEMO: rej sys
   ... the command in full is REJECT
 VA                       /-  DEFINED
 REINITIATING GES .....
TDB_SUBDEMO: sw subdemo
   ... the command in full is SWITCH_DATABASE
TDB_SUBDEMO: def-sp h2o1
   ... the command in full is DEFINE_SPECIES
 H2O1  DEFINED
TDB_SUBDEMO: l-sys
   ... the command in full is LIST_SYSTEM
ELEMENTS, SPECIES, PHASES OR CONSTITUENTS: /CONSTITUENTS/: CONSTITUENTS
 GAS:G       :H2O1:
 H2O1_L      :H2O1:
TDB_SUBDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
```

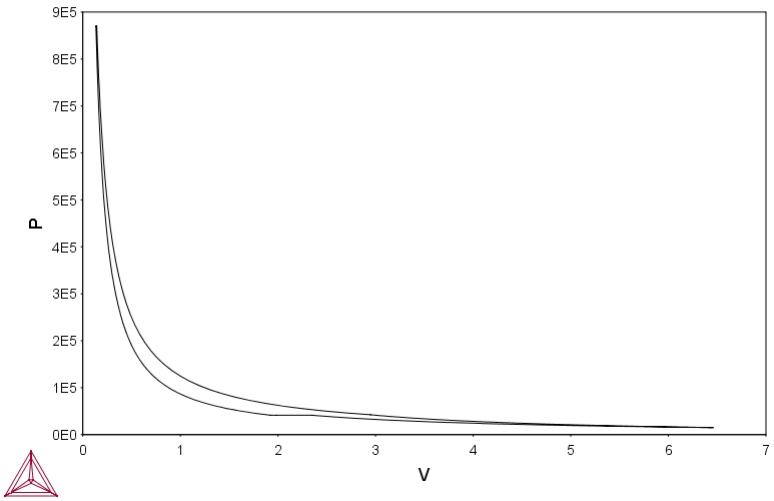
```
 FUNCTIONS ....

 List of references for assessed data

  'H2O1<G> T.C.R.A.S. Class: 1 H2O1<G> H2O<G> WATER <GAS>, STEAM'
  'H2O1<L> T.C.R.A.S. Class: 4 H2O1_Liquid H2O_Liquid Pure_Water WATER
      T.C.R.A.S. Class: 4 cp modified by atd 12/9/94 and 5/7/2002'
 -OK-
TDB_SUBDEMO: @@ patch
TDB_SUBDEMO: go g-e-s
   ... the command in full is GOTO_MODULE
 GIBBS ENERGY SYSTEM version  5.2
GES: li-st,,,,,
   ... the command in full is LIST_STATUS
 GAS CONSTANT IN USER ENERGY UNITS:      8.31451000E+00
 1 BAR IN USER PRESSURE UNITS:           1.00000000E+05
 CURRENT VALUE OF TEMPERATURE (KELVIN):          298.15
 CURRENT VALUE OF PRESSURE (PASCAL):     1.00000000E+05

 CURRENT NUMBER OF ELEMENT     4

 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
 -1 /-   ELECTRON_GAS              0.0000E+00  0.0000E+00  0.0000E+00 80000000
  0 VA   VACUUM                    0.0000E+00  0.0000E+00  0.0000E+00 80000000
  1 H    1/2_MOLE_H2(GAS)          1.0079E+00  4.2340E+03  6.5285E+01 08000000
  2 O    1/2_MOLE_O2(GAS)          1.5999E+01  4.3410E+03  1.0252E+02 08000000

 CURRENT NUMBER OF PHASE       2

 PHASE                          STATUS   SUBLATTICES
   1 GAS                        88200000     1
   2 H2O1_L                     82200000     1

 CURRENT NUMBER OF SPECIES     4

 SPECIES                                    STOICHIOMETRY
   1 H                           80800000   H
   2 H2O1                        00000000   H2O1
   3 O                           80800000   O
   4 VA                          81800000   VA

GES: @@ patch
GES: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: l-st
   ... the command in full is LIST_STATUS
Option /CPS/: CPS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 H                       ENTERED   SER
 O                       ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 H2O1_L                  ENTERED      0.000000E+00    0.000000E+00
 GAS                     ENTERED      0.000000E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 H    ENTERED    H2O1 ENTERED    O    ENTERED    VA   ENTERED
POLY_3: c-st p h2o_l=e 0
   ... the command in full is CHANGE_STATUS
POLY_3: l-st
   ... the command in full is LIST_STATUS
Option /CPS/: CPS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 H                       ENTERED   SER
 O                       ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 H2O1_L                  ENTERED      0.000000E+00    0.000000E+00
 GAS                     ENTERED      0.000000E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 H    ENTERED    H2O1 ENTERED    O    ENTERED    VA   ENTERED
POLY_3: s-c t=380 p=1e5 n=100 ac(o)=1
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=380, P=1E5, N=100, AC(O)=1
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated             2 grid points in             0 s
     6 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VXNS/: xn
 Output from POLY-3, equilibrium =     1, label A0  , database: SUBDEMO

 Conditions:
 T=380, P=1E5, N=100, AC(O)=1
 DEGREES OF FREEDOM 0

 Temperature    380.00 K (   106.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+02,  Mass in grams  6.00493E+02
 Total Gibbs energy -1.04643E+07,  Enthalpy -7.96861E+06,  Volume  1.05317E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 H                       6.6667E+01  6.6667E-01 2.6556E-22 -1.5697E+05 SER
 O                       3.3333E+01  3.3333E-01 1.0000E+00  0.0000E+00 SER

 GAS                        Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+02, Mass 6.0049E+02, Volume fraction 1.0000E+00  Mole fractions:
 H  6.66667E-01  O  3.33333E-01
 Constitution:
 H2O1  1.00000E+00
POLY_3: s-c p=none
   ... the command in full is SET_CONDITION
POLY_3: s-c s
   ... the command in full is SET_CONDITION
```

```
Value /6567.729231/: 6100
POLY_3: s-c t=350
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated             2 grid points in             0 s
    36 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: SUBDEMO

 Conditions:
 T=350, N=100, AC(O)=1, S=6100
 DEGREES OF FREEDOM 0

 Temperature    350.00 K (    76.85 C),  Pressure  4.130269E+04
 Number of moles of components  1.00000E+02,  Mass in grams  6.00493E+02
 Total Gibbs energy -1.03545E+07,  Enthalpy -8.21947E+06,  Volume  1.98337E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 H                       6.6667E+01  6.6667E-01 6.6188E-24 -1.5532E+05 SER
 O                       3.3333E+01  3.3333E-01 1.0000E+00  0.0000E+00 SER

 GAS                          Status ENTERED     Driving force  0.0000E+00
 Moles 8.4450E+01, Mass 5.0711E+02, Volume fraction 1.0000E+00  Mole fractions:
 H  6.66667E-01  O  3.33333E-01
 Constitution:
 H2O1  1.00000E+00

 H2O1_L                       Status ENTERED     Driving force  0.0000E+00
 Moles 1.5550E+01, Mass 9.3379E+01, Volume fraction 0.0000E+00  Mole fractions:
 H  6.66667E-01  O  3.33333E-01
 Constitution:
 H2O1  1.00000E+00
POLY_3: @@ step in S with t=350
POLY_3: s-a-v 1 s 6000 7000,,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: save tcex39d y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    6100.00
...OK

 Phase Region from    6100.00     for:
     GAS
     H2O1_L
 Global test at  6.30000E+03 .... OK
 Global test at  6.55000E+03 .... OK
 Global check of removing phase at  6.71967E+03
 Calculated    27 equilibria

 Phase Region from    6719.67     for:
     GAS
 Global test at  6.90000E+03 .... OK
 Terminating at    7000.00
 Calculated    15 equilibria

 Phase Region from    6100.00     for:
     GAS
     H2O1_L
 Terminating at    6000.00
 Calculated     7 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39d.POLY3
POLY_3:
POLY_3: read,,,,
   ... the command in full is READ_WORKSPACES
POLY_3: s-c s=6000
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated             2 grid points in             0 s
     6 ITS,  CPU TIME USED   0 SECONDS
POLY_3: @@ step in T with S=6000
POLY_3: s-a-v 1 t 350 450,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    350.000
...OK

 Phase Region from    350.000     for:
     GAS
     H2O1_L
 Global test at  3.70000E+02 .... OK
 Global test at  3.95000E+02 .... OK
 Global test at  4.20000E+02 .... OK
 Global test at  4.45000E+02 .... OK
 Terminating at    450.000
 Calculated    43 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39d.POLY3
POLY_3:
POLY_3: read,,,,
   ... the command in full is READ_WORKSPACES
POLY_3: s-c t=450
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated             2 grid points in             0 s
    12 ITS,  CPU TIME USED   0 SECONDS
POLY_3: @@ Step in S with t=450
POLY_3: @@
POLY_3: s-a-v 1 s 6000 7000,,,,
```

```
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: step norm
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    6100.00
...OK

 Phase Region from    6100.00     for:
     GAS
     H2O1_L
 Global check of removing phase at  6.16203E+03
 Calculated     5 equilibria

 Phase Region from    6162.03     for:
     GAS
 Global test at  6.35000E+03 .... OK
 Global test at  6.60000E+03 .... OK
 Global test at  6.85000E+03 .... OK
 Terminating at    7000.00
 Calculated    37 equilibria

 Phase Region from    6100.00     for:
     GAS
     H2O1_L
 Terminating at    6000.00
 Calculated     7 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39d.POLY3
POLY_3:
POLY_3: s-c s=7000
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated             2 grid points in             0 s
    40 ITS,  CPU TIME USED   0 SECONDS
POLY_3: @@ Step in T with S=7000
POLY_3: s-a-v 1 t 350 450,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: step norm
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    450.000
...OK

 Phase Region from    450.000     for:
     GAS
 Global test at  4.30000E+02 .... OK
 Global test at  4.05000E+02 .... OK
 Global test at  3.80000E+02 .... OK
 Global test at  3.55000E+02 .... OK
 Terminating at    350.000
 Calculated    43 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex39\tcex
 39d.POLY3
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: @@ The cycle shows the constant pressure at phase transformation.
POST: s-p-f ##1,,,,,,,,,
   ... the command in full is SET_PLOT_FORMAT
 CURRENT DEVICE: TC-UNITE Driver
POST:
POST: @@ To get a better understanding of this process it is possible
POST: @@ to plot the cycle using any set of thermodynamic state
POST: @@ variables. From the pressure-volume-temperature diagram,
POST: @@ example 39g, youcan see the temperature variation on the
POST: @@ two adiabatical stages of the Carnot cycle.
POST: @@ The cycle shows the constant pressure at phase
POST: @@ transformation.
POST:
POST: s-d-a x v
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y p
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 39h
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 39h

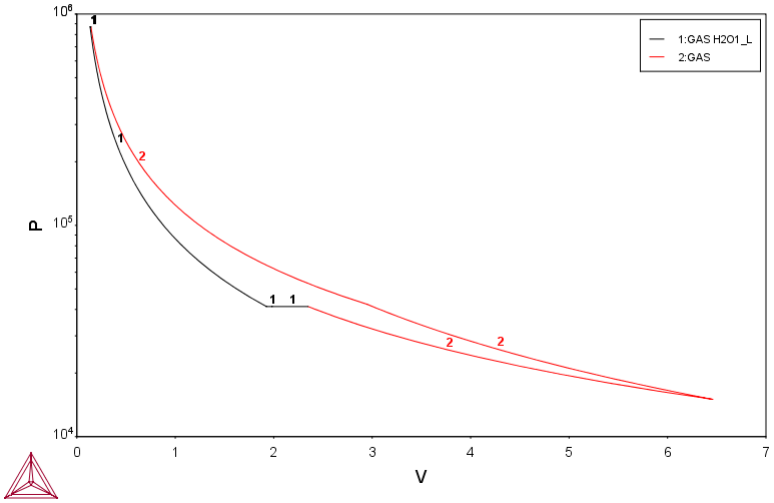
2018.02.19.09.04.02
SUBDEMO: H, O
N=100, AC(O)=1, S=7000



POST:
POST:Hit RETURN to continue
POST: s-a-ty y log
... the command in full is SET_AXIS_TYPE
POST: s-lab b
... the command in full is SET_LABEL_CURVE_OPTION
POST: s-tit example 39i
... the command in full is SET_TITLE
POST: plot
... the command in full is PLOT_DIAGRAM

example 39i

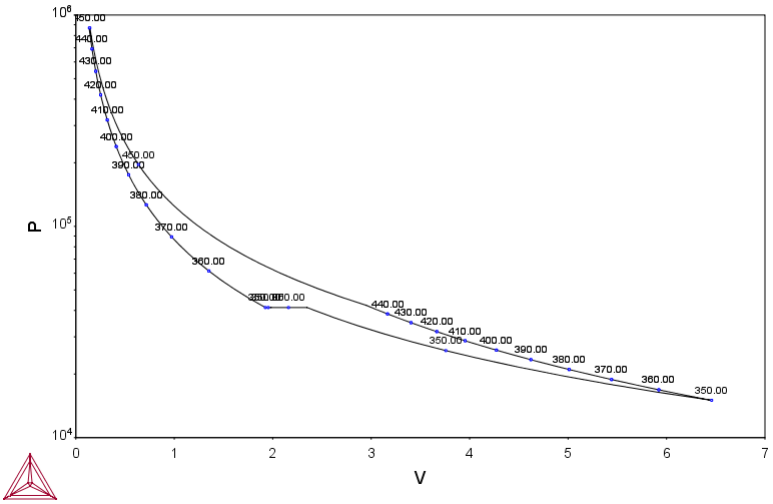
2018.02.19.09.04.02
SUBDEMO: H, O
N=100, AC(O)=1, S=7000



POST:
POST:Hit RETURN to continue
POST: s-d-a z t
... the command in full is SET_DIAGRAM_AXIS
POST: s-lab none
... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 39j
POST: plot
... the command in full is PLOT_DIAGRAM

example 39j

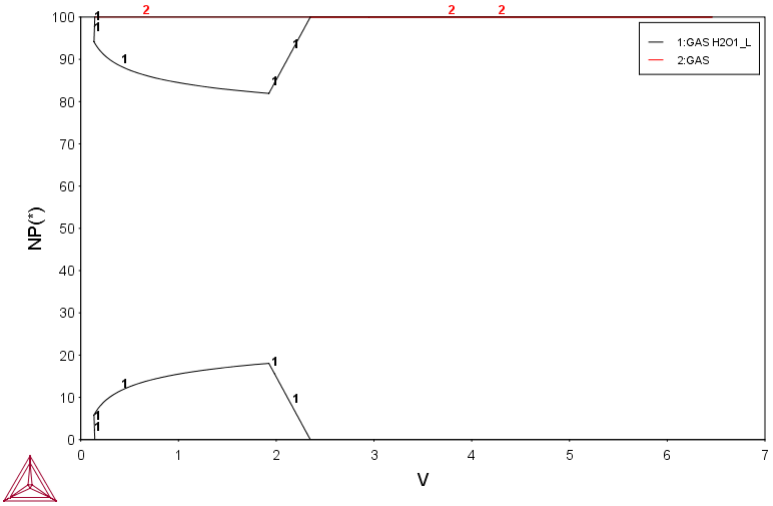
2018.02.19.09.04.02
SUBDEMO: H, O
N=100, AC(O)=1, S=7000



POST:
POST:Hit RETURN to continue
POST: @@ Another interesting aspect is it plots the amount of phases
POST: @@ versus volume. You can get information about both the kind
POST: @@ and amount of phases that fill up a certain volume.
POST:
POST: s-d-a z none
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y np(*),,,
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-a-ty y,,,
   ... the command in full is SET_AXIS_TYPE
POST: s-lab b
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 39k
POST: plot
   ... the command in full is PLOT_DIAGRAM

example 39k

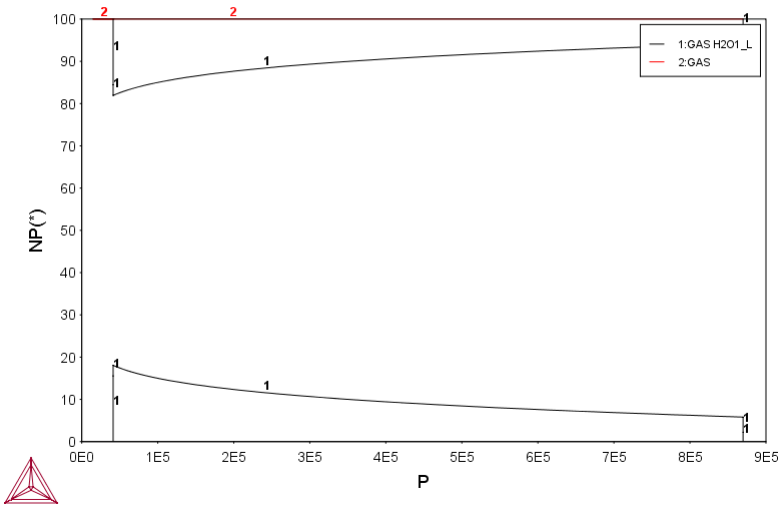
2018.02.19.09.04.02
SUBDEMO: H, O
N=100, AC(O)=1, S=7000



POST:
POST:Hit RETURN to continue
POST: @@ The next plot shows the amount of phases versus pressure. It
POST: @@ gives important information on the phase transformation
POST: @@ pressure and on the ratio between the two phases in
POST: @@ equilibrium at a certain pressure.
POST:
POST: s-d-a x p
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 39l
POST: plot
   ... the command in full is PLOT_DIAGRAM

example 39l

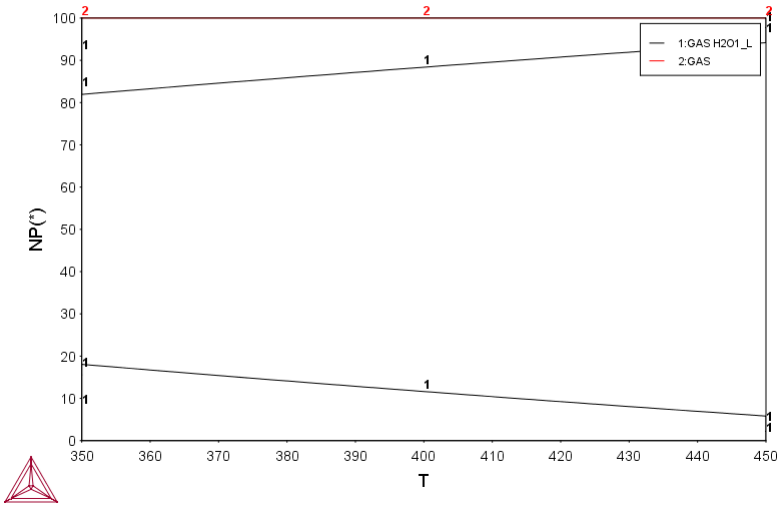
2018.02.19.09.04.02
SUBDEMO: H, O
N=100, AC(O)=1, S=7000



POST:
POST:Hit RETURN to continue
POST: @@ By ploting the amount of phases versus temperature,
POST: @@ example 39k, it is possible to know the phase transformation
POST: @@ temperature and the ratio between the two phases in
POST: @@ equilibrium at a certain temperature.
POST:
POST: s-d-a x t
... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 39m
POST: plot
... the command in full is PLOT_DIAGRAM

example 39m

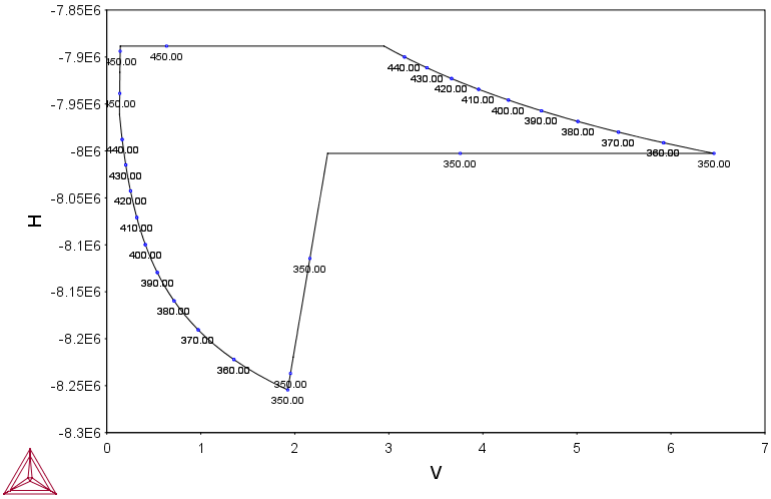
2018.02.19.09.04.03
SUBDEMO: H, O
N=100, AC(O)=1, S=7000



POST:
POST:Hit RETURN to continue
POST: @@ The enthalpy and Gibbs energy for the Carnot cycle could
POST: @@ also be ploted using the same calculation but a different
POST: @@ set for diagram axis. Note the important drop of the
POST: @@ enthalpy at the phase transformation point, example 39L.
POST:
POST: s-lab none
... the command in full is SET_LABEL_CURVE_OPTION
POST: s-d-a x v
... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y h
... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a z t
... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 39n
POST: plot
... the command in full is PLOT_DIAGRAM

example 39n

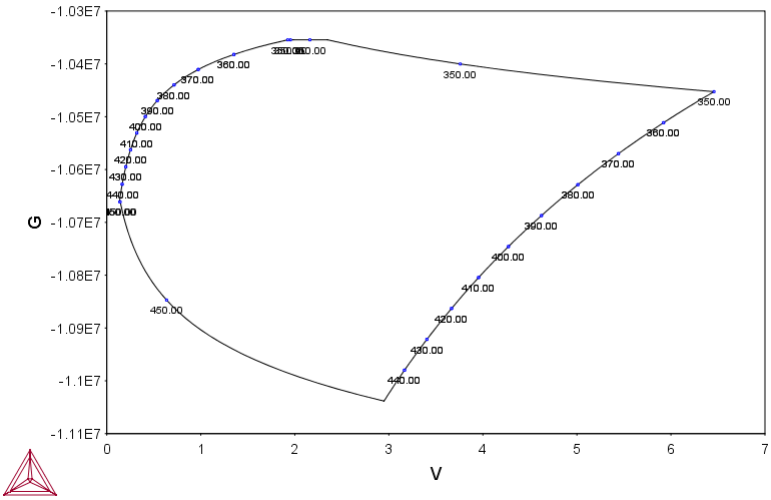
2018.02.19.09.04.03
SUBDEMO: H, O
N=100, AC(O)=1, S=7000



POST:
POST:Hit RETURN to continue
POST: s-d-a x v
... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y g
... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 39o
POST: plot
... the command in full is PLOT_DIAGRAM

example 39o

2018.02.19.09.04.03
SUBDEMO: H, O
N=100, AC(O)=1, S=7000



POST:
POST:Hit RETURN to continue
POST: set-inter
... the command in full is SET_INTERACTIVE_MODE
POST:

tcex40-TCEX40

```
About Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex40\TCEX40.TCM"SYS:
SYS:SYS: set-echo
SYS:
SYS: set-log TCEX40.LOG
Heading: Part 1 - Pourbaix Diagram Calculations with the advanced POURBAIX module
SYS:
SYS: @@ TCEX40: Thermo-Calc (Console Mode) Standard Example No 40
SYS: @@ ============================================================
SYS: @@   Copyright: Thermo-Calc Software AB, Stockholm, Sweden
SYS: @@   Developer: Dr. Pingfang Shi, Thermo-Calc Software AB
SYS: @@   Date:      2014-05-18 (revision)
SYS: @@   Text updated July 2017 (AJW)
SYS:
SYS: @@ ============================================================
SYS: @@ Example description:
SYS: @@ ============================================================
SYS: @@ TCEX40 is the first in a series of examples to demonstrate
SYS: @@ the POURBAIX module calculations and plotting.
SYS: @@ - Uses Option 1: Start a new Pourbaix diagram calculation
SYS: @@ - Part 1 of a 6 part example.
SYS: @@ - Uses the TCS Public Aqueous Solution Database (PAQ2);
SYS: @@ - For the Fe-H2O-NaCl heterogeneous interaction system
SYS:
SYS: @@ The example automatically calculates and plots a Pourbaix
SYS: @@ diagram for 0.001 m Fe in a 0.1 m NaCl aqueous solution at
SYS: @@ 25C and 1 bar. Other diagrams, along various phase
SYS: @@ boundaries for the same interactions resulting from the
SYS: @@ same Pourbaix module calculation, are also plotted.
SYS:
SYS: @@ ============================================================
SYS: @@ Notes about the examples and the PAQ2 database:
SYS: @@ ============================================================
SYS: @@ The so-called Pourbaix diagram is actually a phase diagram
SYS: @@ with independently-varied electropotential (Eh) and
SYS: @@ acidity (pH),for an heterogeneous interaction system at a
SYS: @@ certain bulk composition (that is by default always set as
SYS: @@ 1 kg of water  solving a specified amount of metals and
SYS: @@ other solutes), under defined temperature and pressure
SYS: @@ conditions.
SYS:
SYS: @@ This example uses Option 1 followed by a choice of a
SYS: @@ single database, i.e., retrieving data from the PAQ2
SYS: @@ database. For this and other Thermo-Calc simulations,
SYS: @@ it can also be done with the TDB-GES-POLY-POST routine,
SYS: @@ which is used in example TCEX53.
SYS:
SYS: @@ The PAQ2 database is specially designed for Pourbaix
SYS: @@ diagram calculations (i.e., Eh-pH plots). It contains an
SYS: @@ AQUEOUS solution phase and REF_ELECTRODE phase (as a
SYS: @@ reference for electron in aqueous electrolyte systems),
SYS: @@ as well as some data for various solid phases (solution
SYS: @@ or stoichiometric) and a gaseous mixture phase.
SYS:
SYS: @@ A POLY3 file (POURBAIX.POLY3) is automatically saved at the
SYS: @@ end of the calculation. The POURBAIX.POLY3 file can be used
SYS: @@ with the other options and examples:
SYS: @@   Option 2: to plot other property diagrams of the calculated
SYS: @@             interaction system. See TCEX40B.
SYS: @@   Option 3: to make another Pourbaix calculation of the same
SYS: @@             chemical system but under different P-T-X
SYS: @@             conditions. See TCEX40C.
SYS: @@   Option 4: to make a POLY3 STEPPING calculation of the same
SYS: @@             chemical system but varied with only one
SYS: @@             independent variable. See TCEX40D.
SYS:
SYS: @@ ** If you use the POLY3 file with the other examples it is
SYS: @@    important to make copies and rename these (for example
SYS: @@    TCEX40A.POLY3, TCEX40B.POLY3, etc.). This must be done
SYS: @@    outside of the Thermo-Calc software and after the TCEX40
SYS: @@    calculation and plotting is complete. This is so that the
SYS: @@    required POLY3 file structure is not lost.
SYS:
SYS: @@ ** A more advanced version of 40 and 40A can be found in
SYS: @@    TCEX40E, which also uses Option 1 but with multiple
SYS: @@    databases. However, licenses are required for three
SYS: @@    commercial Thermo-Calc databases. See the online help
SYS: @@    and the 40E macro text.
SYS: @@ ------------------------------------------------------------
SYS:
SYS: @@... Now, let's start using the advanced POURBAIX module:
SYS: @@
SYS: go pour
   ... the command in full is GOTO_MODULE

                WELCOME TO THE POURBAIX MODULE
                !!!!!!!!!!!!!!!!!!!!!!!!!!!!!
         for Quick Calculations of Pourbaix Diagrams
         ===========================================

                 Pingfang Shi and Bo Sundman
                   Thermo-Calc Software AB
                    Norra Stationsgatan 93
                  SE-113 47 Stockholm, Sweden

                   (Version 7.0,  Mar. 2014)

Need any instruction on the POURBAIX module? /N/: ?

   IMPORTANT NOTES for Calculating a POURBAIX Diagram:
   ---------------------------------------------------------------
    1) The so-called Pourbaix diagram is actually a calculated
       equilibrium phase diagram mapped and plotted with the
       independently-varied electropotential (Eh, as defined
```

with regard to the standard hydrogen electrode as its reference) and acidity (pH), that represents all the equilibrated phase boundaries among aqueous solution, gaseous mixture, and various primary and secondary solids (modelled as either complex solution or simple stoichiometric phases) in a certain multicomponent heterogeneous interaction system, under a defined T-P condition and a specific initial bulk composition (which is, by default, always set as 1 kg of water dissolving a specified amount of metals/alloys and other acids/alkalines/salts).

2) One must have at least a database containing an AQUEOUS solution phase (with thermodynamic data for water and various aqueous solutes), that shall be selected from TCAQ (PAQ) or AQS (PAQS) [which use the SIT Model or the Complete Revised HKF Model, respectively] within the Thermo-Calc database spectrum, or be chosen from an appropriate USER-specified database (it must be in the Thermo-Calc TDB format).

3) Due to the restrictions of aqueous solution model used within Thermo-Calc, such a database must be designed in the same format as in the default TCAQ (PAQ) or AQS (PAQS) for AQUEOUS solution phase. Among others, one should keep in mind the following regulations:
   * The ELECTRON is defined as an special element (ZE) and as the only constituent in its reference phase REFERENCE_ELECTRODE (for determining the electro-potential that is defined as Eh with the standard hydrogen electrode as the reference), but it is not defined as an aqueous species;
   * The vacancy (VA) is unnecessary for AQUEOUS solution phase and it should be avoided in the definition of phase-constituents in the AQUEOUS phase;
   * The AQUEOUS solution phase should always be defined as a constitutional solution phase, implying that all the aqueous solution species must be included in a single site, rather than in two or multiple sublattices.

4) Beside the AQUEOUS solution phase, there shall exist a GAS mixture phase containing at least H2O1, O2 and H2; and for multicomponent systems, normally there shall also contain some solid (stoichiometric or solution) phases. Of course, if desired, you could also choose to calculate and generate a Pourbaix diagram without considering the GAS mixture phase entirely; however, such a plot is not really a complete Pourbaix diagram, due to the fact that thermodynamically-stable phase boundaries between the AQUEOUS solution phase and GAS mixture phase will then not be calculated at all!

5) All the required thermodynamic data for calculations of Pourbaix diagrams or other diagrams must be retrieved either from one (Single) database which consists of an AQUEOUS solution phase, a GASeous mixture phase, a REF_ELECTRODE phase, and some SOLID phases (being solutions and/or stoichiometric compounds; for primary metals/alloys and for secondary products formed from heterogeneous chemical/electrochemical interactions, or from several (Multiple) databases that respectively contain various solutions/compounds (as listed above). Such databases suitable for calculations of aqueous-bearing heterogeneous interaction systems can be those default-prompted ones [i.e., in the Single-Database case, the PAQ or PAQS; and in the Multiple-Database case, the TCAQ or AQS as primarily-switched database, plus the SSUBx as firstly-appended one and the SSOLx as secondly-appended one if it is necessary; even more databases can be appended). Of course, you could also choose to append required data from other appropriate databases (such as TCFE, TCSLD, TCNI/TTNi, TCAL/TTAl, TCMG/TTMg, TTZr, TCMP, SLAG, etc.) for GASeous mixture phase and for varous solid solution and stoichiometric compound phases. Furthermore, an experienced user can also utilize his/her own USER-specified databases in various cases.

6) The current advanced POURBAIX-Module has been designed and developed in an efficient and effective way that it only requires the user to just answer some simple and necessary questions, rather than to go through basic modules (i.e., TDB, GES5, POLY3 and POST) and type the ordinary command-lines. Beside the default plotted Pourbaix diagram, it also allows the user to easily and quickly plot many different properties of the system, stable phases and aqueous species, varied along the calculated phase boundaries for the same defined heterogeneous interaction system. Moreover, it permits the user to directly change some plotting settings and manipulate all kinds of plotted diagrams.

7) The current advanced POURBAIX-Module has been extended so that it is additionally able to directly perform a normal STEPPING calculation (varied with a specified independent variable) and to easily generate various types of property diagrams, for the same heterogeneous interaction system that has been defined in a previous POURBAIX or TDB-GES5-PLOY3-POST calculation.

Enforce a PAUSE after plotting when running a MACRO? /N/: ?

Whenever running a Thermo-Calc MACRO (TCM) file, you may prefer to have a PAUSE after a specific diagram has been plotted on SCREEN, for the multiple purposes of efficiently and easily manipulating the plotted diagram directly on the traditional TC-Graph window or Java-based TC-UNITE window, such as:

* Printing it (of EMF/PS format) on connected printer(s);
* Converting it (of EMF format) to (PDF) graphical files;
* Saving it as an EMF graphical file;
* Dumping it as a PNG or BMP graphical file;
* Setting background colour for the current diagram and for all the sequential plots;
* Setting default font/size for all the sequential plots;
* Changing plotting Layers for all the sequential plots.

If no PAUSE is enforced, the POURBAIX Module will be going through all the sequential command-lines (answers) in the same POURBAIX session or till the SET_INTERACTIVE_MODE line

in the MACRO file has been reached.

** By Y(y), a PAUSE is always enforced after each diagram;
** By N(n), no PAUSE will be enforced at any point at all.

Please then press <RETURN> at the PAUSE for continuation!

Enforce a PAUSE after plotting when running a MACRO? /N/: y

| |
| 1. Start a completely new POURBAIX diagram calculation |
| 2. Open an old file & plot other property diagrams |
| 3. Open an old file & make another POURBAIX calculation |
| 4. Open an old file & make another STEPPING calculation |
| |

Select option /1/: ?

One of the four options (1/2/3/4) should be entered here:

1 -- Make a completely new POURBAIX diagram calculation
and automatically plot a pH-Eh diagram.
i.e., define a new chemical system;
specify the T-P-X conditions;
calculate the initial equilibria;
perform the pH-Eh mapping calculation;
plot pH-Eh & various property diagrams.

2 -- Open an existing POLY3 file created by POURBAIX Module
(from a previous POURBAIX calculation Option 1 or 3
or a previous STEPPING calculation Option 4),
and just selectively plot other property diagrams.
i.e., open the old GES and POLY3 workspaces;
plot pH-Eh or various property diagrams.

3 -- Open an existing POLY3 file created by POURBAIX Module
and make another POURBAIX diagram calculation.
i.e., open the old GES and POLY3 workspaces;
adopt the defined chemical system;
modify the T-P-X conditions;
calculate the initial equilibria;
perform the pH-Eh mapping calculation;
plot pH-Eh & various property diagrams.

4 -- Open an existing POLY3 file created by POURBAIX Module
(from a previous POURBAIX calculation Option 1 or 3
or a previous STEPPING calculation Option 4),
and make a normal STEPPING calculation.
i.e., open the old GES and POLY3 workspaces;
adopt the defined chemical system;
specify one of the T-P-X conditions
as the stepping variable;
calculate the initial equilibria;
perform the stepping calculation;
plot various property diagrams.

Select option /1/: 1

1 -- Make a completely new POURBAIX diagram calculation
and automatically plot a pH-Eh diagram.
i.e., define a new chemical system;
specify the T-P-X conditions;
calculate the initial equilibria;
perform the pH-Eh mapping calculation;
plot pH-Eh & various property diagrams.

Consider the GAS phase in calculating a Pourbaix diagram? /Y/: ?

You may optionally choose to ignore the GAS mixture phase
on a calculated/plotted Pourbaix diagram. However, such a
plot is actually not a complete Pourbaix diagram, due to
that the thermodynamically-stable phase boundaries between
the AQUEOUS solution phase and GAS mixture phase will not
be calculated at all.

** By Y(y), GAS mixture phase shall be always considered;
** By N(n), GAS mixture phase will be completely ignored.

Consider the GAS phase in calculating a Pourbaix diagram? /Y/: Y

Use single database? /Y/: Y
Combined Database: /PAQ2/: PAQ2
THERMODYNAMIC DATABASE module
Current database: Public Aqueous Soln (SIT) TDB v2.4

H	O	ZE
VA DEFINED		
LIQUID:L REJECTED		
GRAPHITE	DIAMOND_A4	FC_ORTHORHOMBIC
MONOCLINIC REJECTED		
CBCC_A12	CUB_A13	CHI_A12
FE4N	FECN_CHI REJECTED	
CEMENTITE	M23C6	M7C3
M5C2	M3C2	KSI_CARBIDE
PI REJECTED		
FE3C	NI3C	CR3C2
CR7C3	CR23C6 REJECTED	
COCO3	FECO3	NAHCO3
NA2CO3	NA2CO3_S2	NICO3
CRC6O6 REJECTED		
CO3N	CRN	CR2N
FE2N	NI3N REJECTED	
NANO2	NANO2_S2	NANO3
REJECTED		
COCL2	CRCL2	CRCL3
FECL2	FECL3	NICL2
REJECTED		
FECLO	NACLO4	NACLO4_S2
REJECTED		

```
 DEFINE A CHEMICAL SYSTEM AND ITS INITIAL BULK COMPOSITION:
 ==========================================================
 Normally a POURBAIX diagram and related equilibrium property
 in a heterogeneous interaction system are calculated under a
 certain bulk composition which is usually 1 kg of water with
 defined amounts of dissolving solute substances. The solutes
 may either be completely dissolved into the aqueous solution,
 or be partially dissolved and simultaneously form some solid
 phases.

 CHEMICAL SYSTEM (ELEMENTS):
    Default defined elements  (solvent  H2O):     H  &  O
             and specially assigned ZE(electron) & VA(vacancy).
    Prompt specified elements (solutes  ELEM):
             Fe  Ni  Co  Cr  C   N   S   Na  Cl
 INITIAL BULK COMPOSITION:
    Default defined composition  (solvent):    1.0 kg of H2O
    Prompt specified composition (solutes):    x mole of ELEM
 ----------------------------------------------------------
 Notes: For accepting a default value, just RETURN at prompt;
        For changing to a specific value, enter it at prompt.

 ==========================================================
 IMPORTANT NOTE for Entering Solutes in Chemical Formulas:
   First element letter in UPPER case, and second lower case!
     such as  NaCl  CO2  CoCl3  Fe0.93S  NaSO4-1  H2SO4
 ----------------------------------------------------------
   Mass of Water (weight) = 1 kg

   First solute: Fe
     Molality of Fe [mol/kg] /.001/: .001
   Second solute: NaCl .1
   Next solute:

 ----------------------------------------------------------
 Defined chemical system and initial bulk composition:
    Note: Solutes have been split up into chemical elements
          and their mole numbers. If confirmed, the POURBAIX
          Module will, in further steps, count the initial
          bulk composition in terms of chemical elements.
 ----------------------------------------------------------
         H2O           1.00000000       kg
         ZE           (specially assigned)
          FE          0.1000000000E-02  mole
          CL          0.1000000000E+00  mole
          NA          0.1000000000E+00  mole

Confirm defined system and initial bulk composition? /Y/: Y


RETRIEVE THERMODYNAMIC DATA FROM THE DATABASE:  PAQ2

 H                        O                        ZE
 VA  DEFINED
 LIQUID:L  REJECTED
 GRAPHITE                 DIAMOND_A4               FC_ORTHORHOMBIC
 MONOCLINIC  REJECTED
 CBCC_A12                 CUB_A13                  CHI_A12
 FE4N                     FECN_CHI  REJECTED
 CEMENTITE                M23C6                    M7C3
 M5C2                     M3C2                     KSI_CARBIDE
 PI  REJECTED
 FE3C                     NI3C                     CR3C2
 CR7C3                    CR23C6  REJECTED
 COCO3                    FECO3                    NAHCO3
 NA2CO3                   NA2CO3_S2                NICO3
 CRC6O6  REJECTED
 CO3N                     CRN                      CR2N
 FE2N                     NI3N  REJECTED
 NANO2                    NANO2_S2                 NANO3
   REJECTED
 COCL2                    CRCL2                    CRCL3
 FECL2                    FECL3                    NICL2
   REJECTED
 FECLO                    NACLO4                   NACLO4_S2
   REJECTED
 REINITIATING GES .....
 FE  DEFINED
 CL  DEFINED
 NA  DEFINED
 /-  DEFINED


  This database has following phases for the defined system

 AQUEOUS:A                REF_ELECTRODE            GAS:G
 FCC_A1                   BCC_A2                   HCP_A3
 HALITE                   WUSTITE                  MAGNETITE
 HEMATITE                 FE2O3_GAMMA              FEO2H2
 FEO3H3                   FEOOH                    FE2O2O2H2
 NAO2                     NA2O                     NA2O_S2
 NA2O_S3                  NA2O2                    NA2O2_S2
 NAOH                     NAOH_S2                  NA2FEO2

Reject phase(s) /NONE/: HCP_A3
 HCP_A3  REJECTED
Reject phase(s) /NONE/: NONE
Restore phase(s): /NONE/: NONE

 ....................................................

    The following phases are retained in this system:

 AQUEOUS:A                REF_ELECTRODE            GAS:G
 FCC_A1                   BCC_A2                   HALITE
 WUSTITE                  MAGNETITE                HEMATITE
 FE2O3_GAMMA              FEO2H2                   FEO3H3
 FEOOH                    FE2O2O2H2                NAO2
 NA2O                     NA2O_S2                  NA2O_S3
 NA2O2                    NA2O2_S2                 NAOH
 NAOH_S2                  NA2FEO2

 ....................................................
```

```
OK? /Y/: Y
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'TCS public data set for gaseous mixture in the Fe-Co-Cr-Na-Ni-C-H-O-N-S
      -Cl system.'
  'TCS public data set for liquid mixture and alloy solutions in the Fe-Co
      -Cr-Na-Ni-C-H-O-N-S-Cl system.'
  'TCS public data set for stoichiometric solids and liquids in the Fe-Co-Cr
      -Na-Ni-C-H-O-N-S-Cl system.'
  'TCS Aqueous Solution Database, TCAQ2, v2.0 (2002/2003). Extracted data
      only for Fe-Co-Cr-Na-Ni-C-H-O-N-S-Cl bearing aqueous solution species
      from TCAQ2 which covers totally 83 elements and contains many more
      aqueous solution species.'
 -OK-
Should any phase have a miscibility gap check? /N/: N

      ...... Reinitializing POLY3 workspaces ......

Enforce Global Minimization Technique in calculations? /N/: N

Save all functions, variables and tables in POLY3 file? /Y/: Y

Set numerical limits? /N/: N


SET CALCULATING PARAMETERS:

 List of Default and Pre-defined Calculation Conditions:
 ------------------------------------------------------------
  Units: T in K, P in Pascal, B(H2O) in gram, N(ELEM) in mole
 ------------------------------------------------------------
 T=298.15, P=1E5, B(H2O)=1000, N(H+1)=0, N(ZE)=0, N(CL)=0.1, N(FE)=1E-3,
    N(NA)=0.1
 DEGREES OF FREEDOM 0

Confirm defined conditions? /Y/: Y

 Calculating start points; please be patient!


LIST THE FIRST DEFAULT STARTING EQUILIBRIUM POINT:

 Output from POLY-3, equilibrium =     1, label A0  , database: PAQ2

 Conditions:
 T=298.15, P=1E5, B(H2O)=1000, N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.1181, MUR(ZE)=100
 DEGREES OF FREEDOM 0

 Temperature    298.15 K (    25.00 C),  Pressure  1.000000E+05
 Number of moles of components  5.57094E+01,  Mass in grams  1.00590E+03
 Total Gibbs energy -1.70696E+07,  Enthalpy -1.59069E+07,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 CL                      1.0000E-01  1.7950E-03 1.4499E-30 -1.7032E+05 SER
 FE                      1.0000E-03  1.7950E-05 4.6321E-26 -1.4461E+05 SER
 H+1                    -3.0000E-03 -5.3851E-05 1.0000E-07 -3.9956E+04 SER
 NA                      1.0000E-01  1.7950E-03 1.7205E-50 -2.8406E+05 SER
 H2O                     5.5508E+01  9.9639E-01 9.9593E-01 -1.0110E+01 AQUEOUS
 ZE                      3.0000E-03  5.3851E-05 1.0412E+00  1.0000E+02 REF_ELEC

 AQUEOUS                     Status ENTERED     Driving force  0.0000E+00
 Moles 5.5707E+01, Mass 1.0058E+03, Volume fraction 0.0000E+00  Mole fractions:
 H2O  9.96410E-01  NA   1.79511E-03  FE   1.08146E-11
 CL   1.79511E-03  ZE   2.03382E-11  H+1 -1.36468E-11
 Constitution:           SiteFraction    Molality      Activity    log10Act
 H2O                      9.96410E-01   5.55084E+01   9.96012E-01    -0.0017
 CL-1                     1.79511E-03   1.00003E-01   7.76756E-02    -1.1097
 NA+1                     1.79511E-03   1.00003E-01   7.76756E-02    -1.1097
 OH-1                     2.31689E-09   1.29070E-07   1.00218E-07    -6.9991
 H+1                      2.30788E-09   1.28568E-07   1.00000E-07    -7.0000
 FE+2                     6.21477E-12   3.46215E-10   1.26203E-10    -9.8989
 FEOH+1                   4.59380E-12   2.55913E-10   1.99003E-10    -9.7011
 O3                       1.00000E-15   0.00000E+00   2.6033E-113  -112.5845
 H2O2                     1.00000E-15   0.00000E+00   3.63324E-46   -45.4397
 HCLO                     1.00000E-15   0.00000E+00   3.55905E-45   -44.4487
 H2                       1.00000E-15   0.00000E+00   5.46000E-18   -17.2628
 HCLO2                    1.00000E-15   0.00000E+00   1.38939E-87   -86.8572
 FEOH+2                   1.00000E-15   0.00000E+00   9.27035E-19   -18.0329
 HO2-1                    1.00000E-15   0.00000E+00   7.68880E-51   -50.1141
 FEO3H3-1                 1.00000E-15   0.00000E+00   1.69673E-51   -50.7704
 FECL+2                   1.00000E-15   0.00000E+00   3.39801E-23   -22.4688
 FE2O2H2+4                1.00000E-15   0.00000E+00   3.71405E-35   -34.4302
 FE+3                     1.00000E-15   0.00000E+00   1.53892E-23   -22.8128
 O2                       1.00000E-15   0.00000E+00   2.54948E-58   -57.5935
 CLO4-1                   1.00000E-15   0.00000E+00   8.8489E-133  -132.0531
 CLO3-1                   1.00000E-15   0.00000E+00   1.5694E-105  -104.8043
 CLO2-1                   1.00000E-15   0.00000E+00   1.45414E-82   -81.8374
 CLO2                     1.00000E-15   0.00000E+00   1.6417E-100   -99.7847
 CLO-1                    1.00000E-15   0.00000E+00   7.71560E-46   -45.1126
 CL2                      1.00000E-15   0.00000E+00   5.82418E-50   -49.2348
 Solution Properties:   pH =   7.0000    Eh =    0.0010 V     I =   0.1000
                        pe =   0.0175    Ah =    0.1000 kJ   m* =   0.2000
                        Aw =   0.9960    Os =    1.1089     pKw =  13.9973
                        At1= 1.0000E-15  At2= 1.2907E-07 (equiv_mol/kg_H2O)

 HEMATITE                    Status ENTERED     Driving force  0.0000E+00
 Moles 2.5000E-03, Mass 7.9846E-02, Volume fraction 0.0000E+00  Mole fractions:
 ZE   1.20000E+00  FE   4.00000E-01  NA   0.00000E+00
 H2O  6.00000E-01  CL   0.00000E+00  H+1 -1.20000E+00
 Constitution:
 FE2O3  1.00000E+00

LIST THE DEFINED SYMBOLS:
```

```
DEFINED CONSTANTS
   TSLIMIT0=99, AH2O=55.508435, WH2O=1.80152E-2, RNL=2.3025851, R=8.31451,
      RNF=96485.309
DEFINED FUNCTIONS AND VARIABLES%
   TC%=T-273.15
   PBAR%=P*1E-05
   PKB%=P*1E-08
   RT%=R*T
   EH=MUR(ZE)/RNF
   PH=- LOG10(ACR(H+1,AQUEOUS)*AH2O )
   YH2O=Y(AQUEOUS,H2O)
   ACRH2O=ACR(H2O,AQUEOUS)
   RCH2O=ACR(H2O,AQUEOUS)
   MLH2O=AH2O
   ACTW=ACRH2O
   OSMC=-YH2O/ (1-YH2O )* LOG(ACRH2O )
   TMI= (1-YH2O )*AH2O/YH2O
   AHZE=MUR(ZE)/1000
   PEZE=MUR(ZE)/ (RNL*RT )
   AI1=ACR(CL-1,AQUEOUS)*AH2O
   RC1=ACR(CL-1,AQUEOUS)*YH2O/Y(AQUEOUS,CL-1)
   ML1=Y(AQUEOUS,CL-1)*AH2O/YH2O
   AI2=ACR(CL2,AQUEOUS)*AH2O
   RC2=ACR(CL2,AQUEOUS)*YH2O/Y(AQUEOUS,CL2)
   ML2=Y(AQUEOUS,CL2)*AH2O/YH2O
   AI3=ACR(CLO-1,AQUEOUS)*AH2O
   RC3=ACR(CLO-1,AQUEOUS)*YH2O/Y(AQUEOUS,CLO-1)
   ML3=Y(AQUEOUS,CLO-1)*AH2O/YH2O
   AI4=ACR(CLO2,AQUEOUS)*AH2O
   RC4=ACR(CLO2,AQUEOUS)*YH2O/Y(AQUEOUS,CLO2)
   ML4=Y(AQUEOUS,CLO2)*AH2O/YH2O
   AI5=ACR(CLO2-1,AQUEOUS)*AH2O
   RC5=ACR(CLO2-1,AQUEOUS)*YH2O/Y(AQUEOUS,CLO2-1)
   ML5=Y(AQUEOUS,CLO2-1)*AH2O/YH2O
   AI6=ACR(CLO3-1,AQUEOUS)*AH2O
   RC6=ACR(CLO3-1,AQUEOUS)*YH2O/Y(AQUEOUS,CLO3-1)
   ML6=Y(AQUEOUS,CLO3-1)*AH2O/YH2O
   AI7=ACR(CLO4-1,AQUEOUS)*AH2O
   RC7=ACR(CLO4-1,AQUEOUS)*YH2O/Y(AQUEOUS,CLO4-1)
   ML7=Y(AQUEOUS,CLO4-1)*AH2O/YH2O
   AI8=ACR(FE+2,AQUEOUS)*AH2O
   RC8=ACR(FE+2,AQUEOUS)*YH2O/Y(AQUEOUS,FE+2)
   ML8=Y(AQUEOUS,FE+2)*AH2O/YH2O
   AI9=ACR(FE+3,AQUEOUS)*AH2O
   RC9=ACR(FE+3,AQUEOUS)*YH2O/Y(AQUEOUS,FE+3)
   ML9=Y(AQUEOUS,FE+3)*AH2O/YH2O
   AI10=ACR(FE2O2H2+4,AQUEOUS)*AH2O
   RC10=ACR(FE2O2H2+4,AQUEOUS)*YH2O/Y(AQUEOUS,FE2O2H2+4)
   ML10=Y(AQUEOUS,FE2O2H2+4)*AH2O/YH2O
   AI11=ACR(FECL+2,AQUEOUS)*AH2O
   RC11=ACR(FECL+2,AQUEOUS)*YH2O/Y(AQUEOUS,FECL+2)
   ML11=Y(AQUEOUS,FECL+2)*AH2O/YH2O
   AI12=ACR(FEO3H3-1,AQUEOUS)*AH2O
   RC12=ACR(FEO3H3-1,AQUEOUS)*YH2O/Y(AQUEOUS,FEO3H3-1)
   ML12=Y(AQUEOUS,FEO3H3-1)*AH2O/YH2O
   AI13=ACR(FEOH+1,AQUEOUS)*AH2O
   RC13=ACR(FEOH+1,AQUEOUS)*YH2O/Y(AQUEOUS,FEOH+1)
   ML13=Y(AQUEOUS,FEOH+1)*AH2O/YH2O
   AI14=ACR(FEOH+2,AQUEOUS)*AH2O
   RC14=ACR(FEOH+2,AQUEOUS)*YH2O/Y(AQUEOUS,FEOH+2)
   ML14=Y(AQUEOUS,FEOH+2)*AH2O/YH2O
   AI15=ACR(H+1,AQUEOUS)*AH2O
   RC15=ACR(H+1,AQUEOUS)*YH2O/Y(AQUEOUS,H+1)
   ML15=Y(AQUEOUS,H+1)*AH2O/YH2O
   AI16=ACR(H2,AQUEOUS)*AH2O
   RC16=ACR(H2,AQUEOUS)*YH2O/Y(AQUEOUS,H2)
   ML16=Y(AQUEOUS,H2)*AH2O/YH2O
   AI17=ACR(H2O,AQUEOUS)
   RC17=ACR(H2O,AQUEOUS)/Y(AQUEOUS,H2O)
   ML17=Y(AQUEOUS,H2O)*AH2O/YH2O
   AI18=ACR(H2O2,AQUEOUS)*AH2O
   RC18=ACR(H2O2,AQUEOUS)*YH2O/Y(AQUEOUS,H2O2)
   ML18=Y(AQUEOUS,H2O2)*AH2O/YH2O
   AI19=ACR(HCLO,AQUEOUS)*AH2O
   RC19=ACR(HCLO,AQUEOUS)*YH2O/Y(AQUEOUS,HCLO)
   ML19=Y(AQUEOUS,HCLO)*AH2O/YH2O
   AI20=ACR(HCLO2,AQUEOUS)*AH2O
   RC20=ACR(HCLO2,AQUEOUS)*YH2O/Y(AQUEOUS,HCLO2)
   ML20=Y(AQUEOUS,HCLO2)*AH2O/YH2O
   AI21=ACR(HO2-1,AQUEOUS)*AH2O
   RC21=ACR(HO2-1,AQUEOUS)*YH2O/Y(AQUEOUS,HO2-1)
   ML21=Y(AQUEOUS,HO2-1)*AH2O/YH2O
   AI22=ACR(NA+1,AQUEOUS)*AH2O
   RC22=ACR(NA+1,AQUEOUS)*YH2O/Y(AQUEOUS,NA+1)
   ML22=Y(AQUEOUS,NA+1)*AH2O/YH2O
   AI23=ACR(O2,AQUEOUS)*AH2O
   RC23=ACR(O2,AQUEOUS)*YH2O/Y(AQUEOUS,O2)
   ML23=Y(AQUEOUS,O2)*AH2O/YH2O
   AI24=ACR(O3,AQUEOUS)*AH2O
   RC24=ACR(O3,AQUEOUS)*YH2O/Y(AQUEOUS,O3)
   ML24=Y(AQUEOUS,O3)*AH2O/YH2O
   AI25=ACR(OH-1,AQUEOUS)*AH2O
   RC25=ACR(OH-1,AQUEOUS)*YH2O/Y(AQUEOUS,OH-1)
   ML25=Y(AQUEOUS,OH-1)*AH2O/YH2O
   IS1=.5*ML1+.5*ML3+.5*ML5
   IS2=.5*ML6+.5*ML7+.5*ML8*2**2
   IS3=.5*ML9*3**2+.5*ML10*4**2+.5*ML11*2**2
   IS4=.5*ML12+.5*ML13+.5*ML14*2**2
   IS5=.5*ML15+.5*ML21+.5*ML22
   ISTR=1*IS1+1*IS2+1*IS3+1*IS4+1*IS5
   RLOGH= LOG10(ACR(H+1,AQUEOUS)*AH2O )
   RLOGOH= LOG10(ACR(OH-1,AQUEOUS)*AH2O )
   RLOGH2O= LOG10(ACRH2O )
DEFINED TABLES
   GPT=T, P, PH, EH, ISTR
   SFT=Y(AQUEOUS,CL-1), Y(AQUEOUS,CL2), Y(AQUEOUS,CLO-1), Y(AQUEOUS,CLO2),
      Y(AQUEOUS,CLO2-1), Y(AQUEOUS,CLO3-1), Y(AQUEOUS,CLO4-1),
      Y(AQUEOUS,FE+2), Y(AQUEOUS,FE+3), Y(AQUEOUS,FE2O2H2+4),
      Y(AQUEOUS,FECL+2), Y(AQUEOUS,FEO3H3-1), Y(AQUEOUS,FEOH+1),
      Y(AQUEOUS,FEOH+2), Y(AQUEOUS,H+1), Y(AQUEOUS,H2), Y(AQUEOUS,H2O),
      Y(AQUEOUS,H2O2), Y(AQUEOUS,HCLO), Y(AQUEOUS,HCLO2), Y(AQUEOUS,HO2-1),
      Y(AQUEOUS,NA+1), Y(AQUEOUS,O2), Y(AQUEOUS,O3), Y(AQUEOUS,OH-1), PH, EH
   AYT=AC(CL-1,AQUEOUS), AC(CL2,AQUEOUS), AC(CLO-1,AQUEOUS),
      AC(CLO2,AQUEOUS), AC(CLO2-1,AQUEOUS), AC(CLO3-1,AQUEOUS),
      AC(CLO4-1,AQUEOUS), AC(FE+2,AQUEOUS), AC(FE+3,AQUEOUS),
      AC(FE2O2H2+4,AQUEOUS), AC(FECL+2,AQUEOUS), AC(FEO3H3-1,AQUEOUS),
```

```
       AC(FEOH+1,AQUEOUS), AC(FEOH+2,AQUEOUS), AC(H+1,AQUEOUS),
       AC(H2,AQUEOUS), AC(H2O,AQUEOUS), AC(H2O2,AQUEOUS), AC(HCLO,AQUEOUS),
       AC(HCLO2,AQUEOUS), AC(HO2-1,AQUEOUS), AC(NA+1,AQUEOUS), AC(O2,AQUEOUS),
       AC(O3,AQUEOUS), AC(OH-1,AQUEOUS), PH, EH
    ART=ACR(CL-1,AQUEOUS), ACR(CL2,AQUEOUS), ACR(CLO-1,AQUEOUS),
       ACR(CLO2,AQUEOUS), ACR(CLO2-1,AQUEOUS), ACR(CLO3-1,AQUEOUS),
       ACR(CLO4-1,AQUEOUS), ACR(FE+2,AQUEOUS), ACR(FE+3,AQUEOUS),
       ACR(FE2O2H2+4,AQUEOUS), ACR(FECL+2,AQUEOUS), ACR(FEO3H3-1,AQUEOUS),
       ACR(FEOH+1,AQUEOUS), ACR(FEOH+2,AQUEOUS), ACR(H+1,AQUEOUS),
       ACR(H2,AQUEOUS), ACR(H2O,AQUEOUS), ACR(H2O2,AQUEOUS),
       ACR(HCLO,AQUEOUS), ACR(HCLO2,AQUEOUS), ACR(HO2-1,AQUEOUS),
       ACR(NA+1,AQUEOUS), ACR(O2,AQUEOUS), ACR(O3,AQUEOUS), ACR(OH-1,AQUEOUS),
       PH, EH
    AIT=AI1, AI2, AI3, AI4, AI5, AI6, AI7, AI8, AI9, AI10, AI11, AI12, AI13,
       AI14, AI15, AI16, AI17, AI18, AI19, AI20, AI21, AI22, AI23, AI24, AI25,
       PH, EH
    RCT=RC1, RC2, RC3, RC4, RC5, RC6, RC7, RC8, RC9, RC10, RC11, RC12, RC13,
       RC14, RC15, RC16, RC17, RC18, RC19, RC20, RC21, RC22, RC23, RC24, RC25,
       PH, EH
    MLT=ML1, ML2, ML3, ML4, ML5, ML6, ML7, ML8, ML9, ML10, ML11, ML12, ML13,
       ML14, ML15, ML16, ML18, ML19, ML20, ML21, ML22, ML23, ML24, ML25, ISTR,
       PH, EH

 IMPORTANT FACTS:
     The default definitions of the Eh and pH quantities in the
       advanced POURBAIX-Module (and in the ordinary TDB-GES-POLY
       calculation routines) should ALWAYS be as below:
         Eh = MUR(ZE)/RNF
         pH = -log10[AI(H+1,AQUEOUS)]
            = -log10[ACR(H+1,AQUEOUS)*AH2O]
       where RNF is the Faraday constant (96485.309 C/mol),
       and AH2O is the molecular weight of H2O (55.508435 g).
       MUR(ZE) is the electrochemical potential (ECP; in the
       unit of J/mol; w.r.t. the standard hydrogen electrode).
       ACR(H+1,AQUEOUS) is the site-fraction-based activity of
       the H+1 aqueous species in AQUEOUS solution phase, but
       AI(H+1,AQUEOUS) [that equals ACR(H+1,AQUEOUS)*AH2O] is
       the molality-based activity of the H+1 aqueous species
       that should be used for defining the pH quantity.

     Within an aqueous-bearing heterogeneous interaction system,
       the fundamental system-components must be H2O, H+1 and ZE,
       which are corresponding to the basic elements O & H and
       the hypothetical electron (ZE) in the aqueous solution
       phase. For the additional chemical elements in the system,
       their corresponding system-components shall be defined as
       in their element forms (such as Fe, Cr, Mn, Ni, Na, Cl, S)
       or (for some) in their molecular forms (e.g., NaCl, H2S).
       The reference state for the H2O component must always be
       defined as the solvent species H2O in the AQUEOUS solution
       phase under the current temperature (*) and 100000 Pascal
       (i.e., 1 bar). The reference states for the H+1 and ZE
       components are by default set as their SER.

     Various conventional properties of aqueous solute species I
       are converted in the following manners:
         ML = Y(AQUEOUS,I)*AH2O/YH2O
         RC = ACR(I,AQUEOUS)*YH2O/Y(AQUEOUS,I)
         AI = RC*ML
            = ACR(I,AQUEOUS)*AH2O
       where YH2O [i.e., Y(AQUEOUS,H2O)] and Y(AQUEOUS,I) are
       the site-fractions of solvent H2O and solute species I.

LIST THE DEFINED AXIS-VARIABLES:

  Axis No 1: LNACR(H+1)            Min: -34.532608Max: 2.3025851 Inc: 0.8
  Axis No 2: MUR(ZE)               Min: -150000   Max: 200000    Inc: 7718.85

     NOTE: The default settings (listed above) for two mapping
           variables [in terms of lnACR(H+1) and MUR(ZE), and
           their minimum/maximum values and increment steps]
           are covering the following pH-Eh ranges/steps:
             pH:  0.00 -> 14.00, at a step of 0.35
             Eh: -1.55 ->  2.07, at a step of 0.08 [V]

           The maximum pH limit has been calculated precisely
           and determined automatically by the POURBAIX-Module,
           as a function of the temperature-pressure conditions
           and initial bulk compositions of the current defined
           interaction system.

Accept the default settings for two mapping variables? /Y/: Y


LIST ALL THE INITIAL EQUILIBRIA FOR MAPPING:

 No 1  +2> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.118096, MUR(ZE)=100.
 No 2  -2> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.118096, MUR(ZE)=100.
 No 3  +1> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.118096, MUR(ZE)=100.
 No 4  -1> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.118096, MUR(ZE)=100.
 No 5  +2> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.118096, MUR(ZE)=-28400
 No 6  -2> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.118096, MUR(ZE)=-28400
 No 7  +1> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.118096, MUR(ZE)=-28400
 No 8  -1> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.118096, MUR(ZE)=-28400
 No 9  +2> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-9.2103404, MUR(ZE)=-13000
 No 10 -2> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-9.2103404, MUR(ZE)=-13000
 No 11 +1> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-9.2103404, MUR(ZE)=-13000
 No 12 -1> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-9.2103404, MUR(ZE)=-13000
 No 13 +2> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-9.2103404, MUR(ZE)=86837
 No 14 -2> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-9.2103404, MUR(ZE)=86837
 No 15 +1> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-9.2103404, MUR(ZE)=86837
```

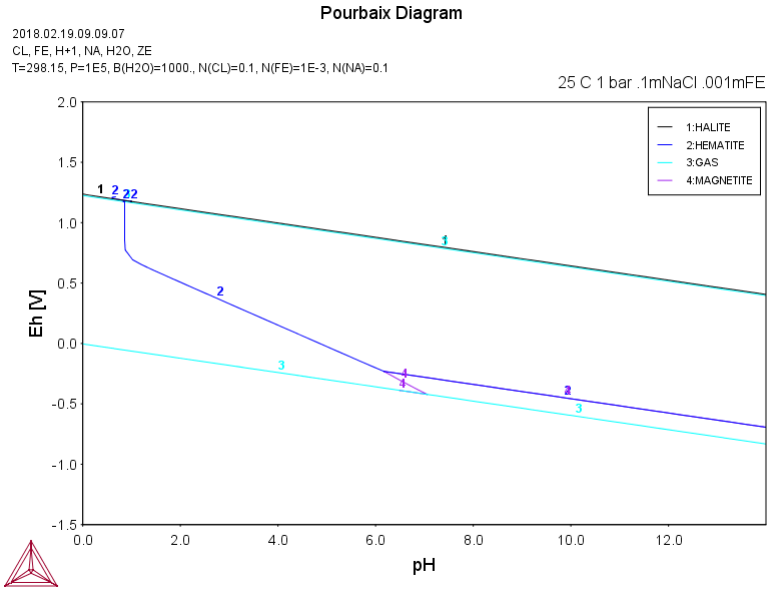
```
 No 16 -1> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-9.2103404, MUR(ZE)=86837
 No 17 +2> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.118096, MUR(ZE)=66000.
 No 18 -2> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.118096, MUR(ZE)=66000.
 No 19 +1> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.118096, MUR(ZE)=66000.
 No 20 -1> T=298.15, P=100000, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.118096, MUR(ZE)=66000.


 MAP THE POURBAIX DIAGRAM:
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Tie-lines not in the plane of calculation
 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28
 Generating start point  29
 Generating start point  30
 Working hard
 Generating start point  31
 Generating start point  32
 Generating start point  33
 Generating start point  34
 Generating start point  35
 Generating start point  36
 Generating start point  37
 Generating start point  38
 Generating start point  39
 Generating start point  40
 Working hard
 Working hard
 Generating start point  41
 Generating start point  42
 Generating start point  43
 Generating start point  44
 Generating start point  45
 Generating start point  46
 Generating start point  47
 Generating start point  48

 Phase region boundary   1 at:  -1.612E+01  7.911E+04
     GAS
     AQUEOUS
  ** HALITE
     HEMATITE
 Calculated..                     25  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:  -3.453E+01  3.383E+04
     GAS
     AQUEOUS
  ** HALITE
     HEMATITE
 Calculated.                      42  equilibria

 Phase region boundary   3 at:  -2.296E+00  1.134E+05
     GAS
     AQUEOUS
  ** HALITE
  ** HEMATITE

 Phase region boundary   4 at:  -2.296E+00  1.134E+05
     GAS
     AQUEOUS
  ** HALITE
 Calculated                      33  equilibria

 Phase region boundary   5 at:  -2.296E+00  1.134E+05
     GAS
     AQUEOUS
  ** HEMATITE
 Calculated                       5  equilibria

 Phase region boundary   6 at:  -2.296E+00  1.134E+05
     GAS
     AQUEOUS
     HALITE
  ** HEMATITE
 Calculated                      31  equilibria

 Phase region boundary   7 at:  -1.612E+01  7.911E+04
     GAS
```

```
    AQUEOUS
 ** HALITE
    HEMATITE
Calculated.                     19  equilibria
Terminating at known equilibrium

Phase region boundary   8 at:  -1.612E+01  7.817E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated..                    26  equilibria
Terminating at axis limit.

Phase region boundary   9 at:  -3.453E+01  3.296E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated.                     43  equilibria

Phase region boundary  10 at:  -1.975E+00  1.132E+05
 ** GAS
    AQUEOUS
 ** HEMATITE

Phase region boundary  11 at:  -1.975E+00  1.132E+05
 ** GAS
    AQUEOUS
Calculated..                     9  equilibria
Terminating at axis limit.

Phase region boundary  12 at:  -1.975E+00  1.132E+05
    AQUEOUS
 ** HEMATITE
Calculated.                     30  equilibria

Phase region boundary  13 at:  -1.420E+01 -2.225E+04
    AQUEOUS
 ** HEMATITE
 ** MAGNETITE

Phase region boundary  14 at:  -1.420E+01 -2.225E+04
    AQUEOUS
 ** HEMATITE
    MAGNETITE
Calculated..                    30  equilibria
Terminating at axis limit.

Phase region boundary  15 at:  -1.420E+01 -2.225E+04
    AQUEOUS
 ** MAGNETITE
Calculated.                     4  equilibria

Phase region boundary  16 at:  -1.625E+01 -4.067E+04
 ** GAS
    AQUEOUS
 ** MAGNETITE

Phase region boundary  17 at:  -1.625E+01 -4.067E+04
    GAS
    AQUEOUS
 ** MAGNETITE
Calculated                     25  equilibria

Phase region boundary  18 at:  -1.625E+01 -4.067E+04
 ** GAS
    AQUEOUS
Calculated..                    28  equilibria
Terminating at axis limit.

Phase region boundary  19 at:  -1.625E+01 -4.067E+04
 ** GAS
    AQUEOUS
    MAGNETITE
Calculated..                    27  equilibria
Terminating at axis limit.

Phase region boundary  20 at:  -1.420E+01 -2.225E+04
    AQUEOUS
    HEMATITE
 ** MAGNETITE
Calculated..                    30  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  21 at:  -1.975E+00  1.132E+05
    GAS
    AQUEOUS
 ** HEMATITE
Calculated                     11  equilibria

Phase region boundary  22 at:  -1.612E+01  7.817E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated.                     19  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:  -1.612E+01 -2.701E+04
    AQUEOUS
    HEMATITE
 ** MAGNETITE
Calculated..                    26  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:  -1.612E+01 -2.701E+04
    AQUEOUS
    HEMATITE
 ** MAGNETITE
Calculated.                     4  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:  -1.116E+01  1.000E+02
    AQUEOUS
 ** HEMATITE
Calculated.                     7  equilibria
```

```
Terminating at known equilibrium

Phase region boundary  26 at:  -1.116E+01  1.000E+02
    AQUEOUS
 ** HEMATITE
Calculated.                      24  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:  -1.612E+01 -2.701E+04
    AQUEOUS
 ** HEMATITE
    MAGNETITE
Calculated..                     26  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  28 at:  -1.612E+01 -2.701E+04
    AQUEOUS
 ** HEMATITE
    MAGNETITE
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  29 at:  -1.612E+01 -3.959E+04
    AQUEOUS
 ** MAGNETITE
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  30 at:  -1.612E+01 -3.959E+04
    AQUEOUS
 ** MAGNETITE
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:  -1.485E+01 -2.840E+04
    AQUEOUS
 ** MAGNETITE
Calculated.                      3  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:  -1.485E+01 -2.840E+04
    AQUEOUS
 ** MAGNETITE
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  33 at:  -1.668E+01 -2.840E+04
    AQUEOUS
 ** HEMATITE
    MAGNETITE
Calculated..                     26  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  34 at:  -1.668E+01 -2.840E+04
    AQUEOUS
 ** HEMATITE
    MAGNETITE
Calculated.                      5  equilibria
Terminating at known equilibrium

Phase region boundary  35 at:  -9.172E+00  9.539E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated..                     35  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  36 at:  -9.172E+00  9.539E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated.                     11  equilibria
Terminating at known equilibrium

Phase region boundary  37 at:  -9.210E+00  9.529E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated..                     35  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  38 at:  -9.210E+00  9.529E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated.                     11  equilibria
Terminating at known equilibrium

Phase region boundary  39 at:  -9.210E+00  1.461E+04
    AQUEOUS
 ** HEMATITE
Calculated.                      8  equilibria
Terminating at known equilibrium

Phase region boundary  40 at:  -9.210E+00  1.461E+04
    AQUEOUS
 ** HEMATITE
Calculated.                     25  equilibria
Terminating at known equilibrium

Phase region boundary  41 at:  -9.210E+00 -2.323E+04
 ** GAS
    AQUEOUS
Calculated.                     10  equilibria
Terminating at known equilibrium

Phase region boundary  42 at:  -9.210E+00 -2.323E+04
 ** GAS
    AQUEOUS
Calculated..                     18  equilibria
Terminating at known equilibrium
Terminating at axis limit.
```

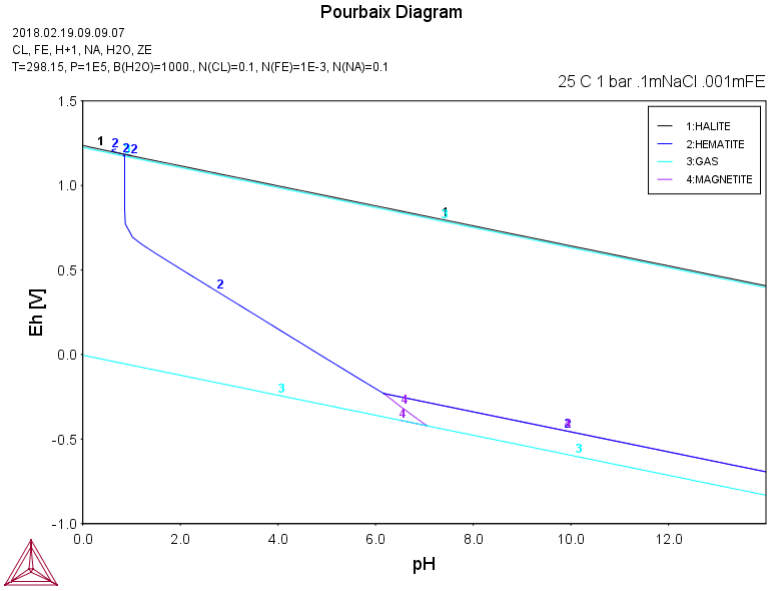
```
Phase region boundary  43 at:  -5.086E+00 -1.300E+04
 ** GAS
    AQUEOUS
Calculated.                     16  equilibria
Terminating at known equilibrium

Phase region boundary  44 at:  -5.086E+00 -1.300E+04
 ** GAS
    AQUEOUS
Calculated..                    13  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  45 at:  -1.293E+01 -1.300E+04
    AQUEOUS
 ** HEMATITE
Calculated.                      3  equilibria
Terminating at known equilibrium

Phase region boundary  46 at:  -1.293E+01 -1.300E+04
    AQUEOUS
 ** HEMATITE
Calculated.                     27  equilibria
Terminating at known equilibrium

Phase region boundary  47 at:  -9.210E+00  9.623E+04
    GAS
    AQUEOUS
 ** HALITE
    HEMATITE
Calculated..                    33  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  48 at:  -9.210E+00  9.623E+04
    GAS
    AQUEOUS
 ** HALITE
    HEMATITE
Calculated.                     10  equilibria
Terminating at known equilibrium

Phase region boundary  49 at:  -9.210E+00  9.529E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated..                    35  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  50 at:  -9.210E+00  9.529E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated.                     11  equilibria
Terminating at known equilibrium

Phase region boundary  51 at:  -9.210E+00 -2.323E+04
 ** GAS
    AQUEOUS
Calculated.                     10  equilibria
Terminating at known equilibrium

Phase region boundary  52 at:  -9.210E+00 -2.323E+04
 ** GAS
    AQUEOUS
Calculated..                    18  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  53 at:  -9.210E+00  1.461E+04
    AQUEOUS
 ** HEMATITE
Calculated.                      8  equilibria
Terminating at known equilibrium

Phase region boundary  54 at:  -9.210E+00  1.461E+04
    AQUEOUS
 ** HEMATITE
Calculated.                     25  equilibria
Terminating at known equilibrium

Phase region boundary  55 at:  -1.975E+00  8.684E+04
    AQUEOUS
 ** HEMATITE
Calculated.                     26  equilibria
Terminating at known equilibrium

Phase region boundary  56 at:  -1.975E+00  8.684E+04
    AQUEOUS
 ** HEMATITE
Calculated.                      5  equilibria
Terminating at known equilibrium

Phase region boundary  57 at:  -1.262E+01  8.684E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated..                    31  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  58 at:  -1.262E+01  8.684E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated.                     15  equilibria
Terminating at known equilibrium

Phase region boundary  59 at:  -1.612E+01  7.817E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated..                    26  equilibria
Terminating at known equilibrium
```

```
 Terminating at axis limit.

 Phase region boundary  60 at:  -1.612E+01  7.817E+04
  ** GAS
     AQUEOUS
     HEMATITE
 Calculated.                      19  equilibria
 Terminating at known equilibrium

 Phase region boundary  61 at:  -1.612E+01 -2.701E+04
     AQUEOUS
     HEMATITE
  ** MAGNETITE
 Calculated..                     26  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary  62 at:  -1.612E+01 -2.701E+04
     AQUEOUS
     HEMATITE
  ** MAGNETITE
 Calculated.                      4  equilibria
 Terminating at known equilibrium

 Phase region boundary  63 at:  -2.438E+00  6.600E+04
     AQUEOUS
  ** HEMATITE
 Calculated.                      24  equilibria
 Terminating at known equilibrium

 Phase region boundary  64 at:  -2.438E+00  6.600E+04
     AQUEOUS
  ** HEMATITE
 Calculated.                      9  equilibria
 Terminating at known equilibrium

 Phase region boundary  65 at:  -2.103E+01  6.600E+04
  ** GAS
     AQUEOUS
     HEMATITE
 Calculated..                     20  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary  66 at:  -2.103E+01  6.600E+04
  ** GAS
     AQUEOUS
     HEMATITE
 Calculated.                      26  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex40\POUR
 BAIX.POLY3
 CPU time for mapping                    230  seconds

  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

 CURRENT DEVICE: TC-UNITE Driver

 Plotting the diagram; please be patient!
```




```
 Hit RETURN to continue

 Any missing phase boundary you could possibly think of? /N/:  ?
  -------------------------------------------------------------
  Sometimes the POURBAIX Module may miss some phase boundaries
    due to various reasons during the mapping process.
  By answering "Yes" here, the user would be able to add some
    additional starting point(s) into the calculation. In the
    following steps, the user will be asked to specify a pH-Eh
    coordinate pair, for instance (4.0, -0.15), which is close
    to the expected phase boundary.
  However, such additional pH-Eh point should not outside the
    AQUEOUS/GAS(O2) or AQUEOUS/GAS(H2) boundaries; otherwise,
    the module will fail in finding any new starting point.

 Any missing phase boundary you could possibly think of? /N/: N

 Change the pH/Eh steps for smoother curves? /N/: N
```

```
Zoom in? /N/: y
 Change scaling of X-axis? /N/:  N
 Change scaling of Y-axis? /N/:  y
  Minimum /-1.2/:     -1.0
  Maximum /1.5/:      1.5
 COMMAND NOT SUPPORTED IN THIS PLOT DRIVER
 COMMAND NOT SUPPORTED IN THIS PLOT DRIVER
 CURRENT DEVICE: TC-UNITE Driver
 Plotting the diagram; please be patient!
```

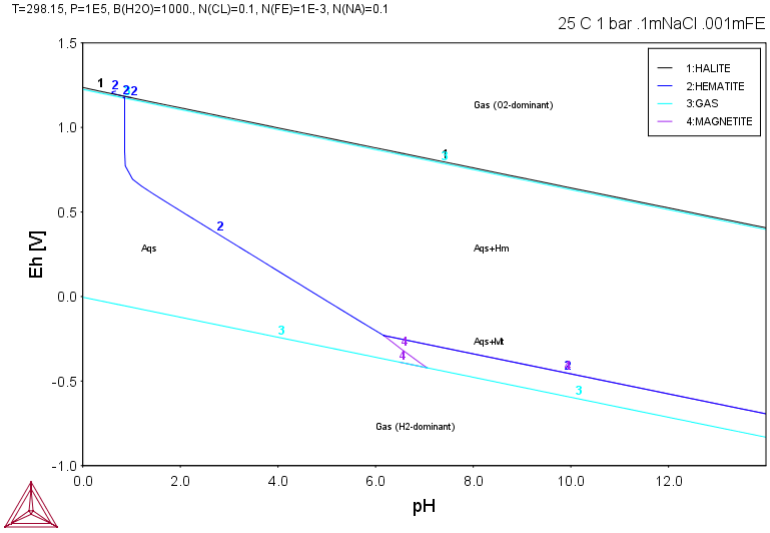



```
Hit RETURN to continue

Another zoom? /N/:  N

Change Curve-Label Option for the diagram? /N/: N

Add Label-Texts onto the Pourbaix diagram? /N/: N

Change the Subtitle of the diagram? /N/: N

Change Axis-Texts? /N/: N

Further Refine the diagram in POST Module? /N/: N

Hard copy of the diagram? /N/: n

Save X-Y coordinates of curve on text file? /N/: y
File name /POURBAIX/:   TCEX40-1.EXP
FILE EXISTS, OVERWRITE (Y OR N) /N/: Y

Modify the diagram? /N/: y

Zoom in? /N/: N

Change Curve-Label Option for the diagram? /N/: N

Add Label-Texts onto the Pourbaix diagram? /N/: y

 At what pH-Eh point add the label text?
      X-pH /1.2/:   1.2
      Y-Eh /.25/:   0.25
  Automatic phase labels? /N/:   N
      Text? /Aqs/:   Aqs
Text size: /.36/:   0.26

Another Label Text to be added? /N/:  y

 At what pH-Eh point add the label text?
      X-pH /2.599732093/:   8
      Y-Eh /.5/:   0.25
  Automatic phase labels? /N/:   N
      Text? /Aqs/:   Aqs+Hm
Text size: /.36/:   0.26

Another Label Text to be added? /N/:  y

 At what pH-Eh point add the label text?
      X-pH /9.399732093/:   8
      Y-Eh /.5/:   -0.3
  Automatic phase labels? /N/:   N
      Text? /Aqs/:   Aqs+Mt
Text size: /.36/:   0.26

Another Label Text to be added? /N/:  y

 At what pH-Eh point add the label text?
      X-pH /9.399732093/:   8
      Y-Eh /-.05/:   1.1
  Automatic phase labels? /N/:   N
      Text? /Aqs/:   Gas (O2-dominant)
Text size: /.36/:   0.26

Another Label Text to be added? /N/:  y

 At what pH-Eh point add the label text?
      X-pH /9.399732093/:   6
      Y-Eh /1.35/:   -.8
  Automatic phase labels? /N/:   N
      Text? /Aqs/:   Gas (H2-dominant)
Text size: /.36/:   .26
```

Another Label Text to be added? /N/: N

Pourbaix Diagram

2018.02.19.09.09.08
CL, FE, H+1, NA, H2O, ZE
T=298.15, P=1E5, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1



Hit RETURN to continue

Modify Label-Texts on the Pourbaix diagram? /N/: y

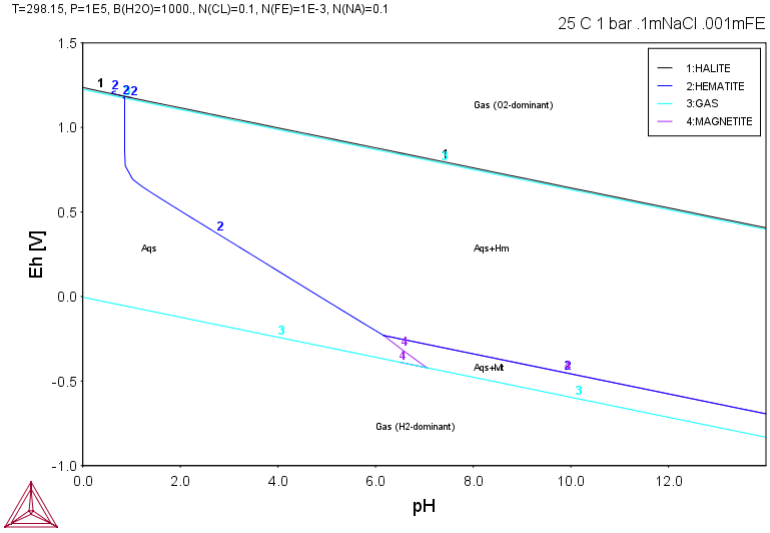
```
 These labels are defined
 No   1 at  1.20000E+00 2.50000E-01 : Aqs
 No   2 at  8.00000E+00 2.50000E-01 : Aqs+Hm
 No   3 at  8.00000E+00-3.00000E-01 : Aqs+Mt
 No   4 at  8.00000E+00 1.10000E+00 : Gas (O2-dominant)
 No   5 at  6.00000E+00-8.00000E-01 : Gas (H2-dominant)
```

Which label to modify? /5/: 3
New X coordinate /8/: 8
New Y coordinate /-.3/: -.45
New text /Aqs+Mt/: Aqs+Mt

Another Label Text to be modified? /N/: N

Pourbaix Diagram

2018.02.19.09.09.09
CL, FE, H+1, NA, H2O, ZE
T=298.15, P=1E5, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1

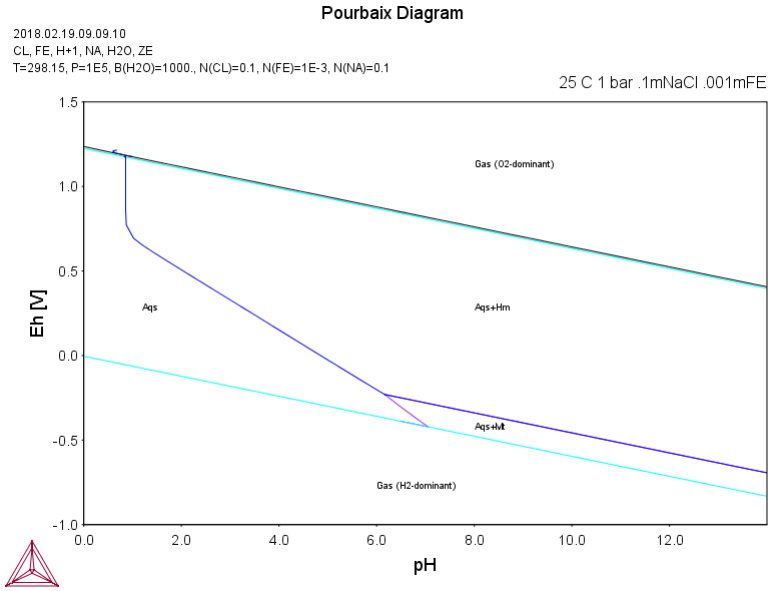


Hit RETURN to continue

Modify Label-Curve-Option on the Pourbaix diagram? /N/: y
Curve-Label Option? /E/: ?

```
 THE OPTIONS MEANS:
 A     LIST STABLE PHASES ALONG LINE
 B     AS A BUT CURVES WITH SAME FIX PHASE HAVE SAME NUMBER
 C     LIST AXIS QUANTITIES
 D     AS C BUT CURVES WITH SAME QUANTITIES HAVE SAME NUMBER
 E     AS B WITH CHANGING COLORS
 F     AS D WITH CHANGING COLORS
 N     NO LABELS
```

CURVE LABEL OPTION (A, B, C, D, E, F OR N) /E/: n



Hit RETURN to continue

Another Curve-Label Option? /N/: N

Add Label-Texts onto the Pourbaix diagram? /N/: N

Modify Label-Texts on the Pourbaix diagram? /N/: N

Modify Label-Curve-Option on the Pourbaix diagram? /N/: N

Change the Subtitle of the diagram? /N/: N

Change Axis-Texts? /N/: N

Further Refine the diagram in POST Module? /N/: N

Hard copy of the diagram? /N/: N

Save X-Y coordinates of curve on text file? /N/: N

Modify the diagram? /N/: y

Zoom in? /N/: N

Change Curve-Label Option for the diagram? /N/: N

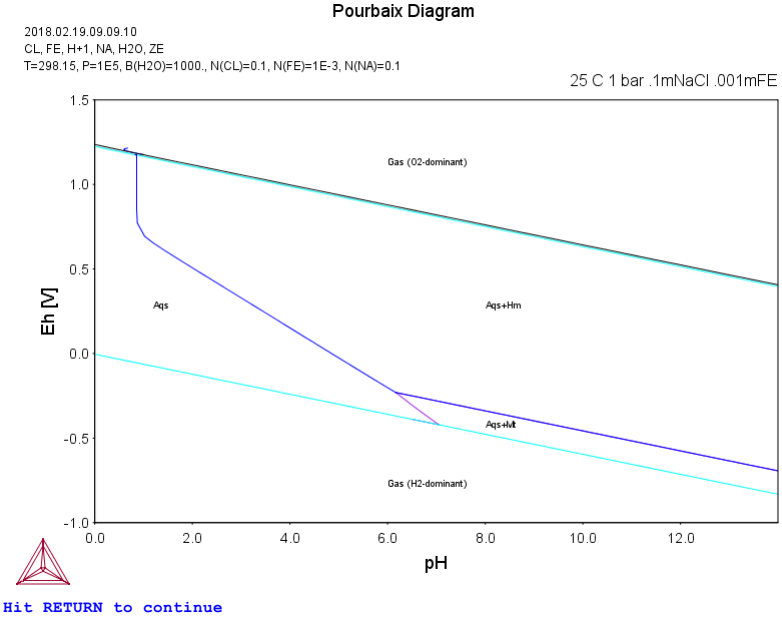
Add Label-Texts onto the Pourbaix diagram? /N/: N

Modify Label-Texts on the Pourbaix diagram? /N/: y

```
 These labels are defined
 No    1 at  1.20000E+00 2.50000E-01 : Aqs
 No    2 at  8.00000E+00 2.50000E-01 : Aqs+Hm
 No    3 at  8.00000E+00-4.50000E-01 : Aqs+Mt
 No    4 at  8.00000E+00 1.10000E+00 : Gas (O2-dominant)
 No    5 at  6.00000E+00-8.00000E-01 : Gas (H2-dominant)
```

Which label to modify? /5/: 4
New X coordinate /8/: 6
New Y coordinate /1.1/: 1.1
New text /Gas (O2-dominant)/: Gas (O2-dominant)

Another Label Text to be modified? /N/: N



Hit RETURN to continue

Modify Label-Curve-Option on the Pourbaix diagram? /N/: N

Change the Subtitle of the diagram? /N/: N

Change Axis-Texts? /N/: N

Further Refine the diagram in POST Module? /N/: N

Hard copy of the diagram? /N/: N

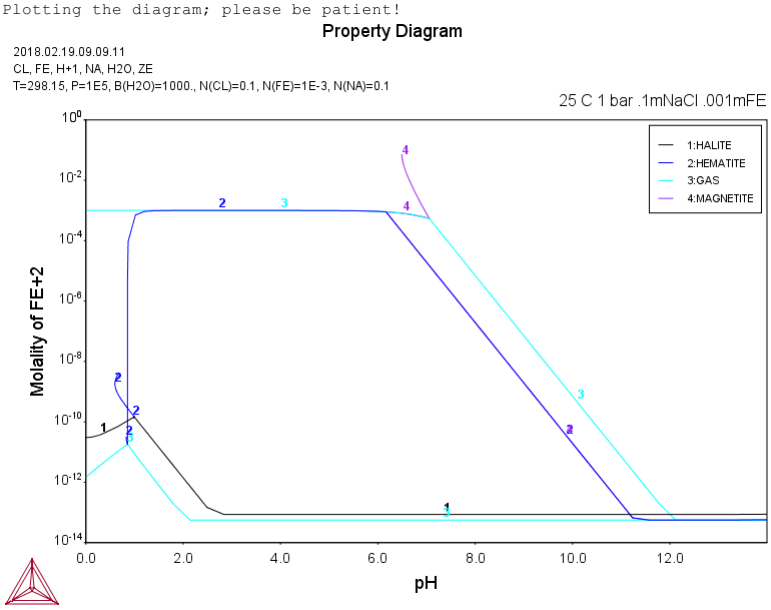
Save X-Y coordinates of curve on text file? /N/: N

Modify the diagram? /N/: N

Any more diagram? /N/: y

```
  Loading workspaces from the POLY3 file: POURBAIX

 The loaded POLY3 file is of POURBAIX-MAPPING Calculation.

 The current system consists of  6 elements:
    CL FE H  NA O  ZE

 List of Default and Pre-defined Calculation Conditions:
 ------------------------------------------------------------
  Units: T in K, P in Pascal, B(H2O) in gram, N(ELEM) in mole
 ------------------------------------------------------------
 T=298.15, P=1E5, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
    LNACR(H+1)=-16.1181, MUR(ZE)=66000.
 FIXED PHASES
 GAS=0
 DEGREES OF FREEDOM -1

SET PLOTTING PARAMETERS:

   ------------------------------------------------------------
   I                                                          I
   I   The following properties are available to be selected  I
   I     as axis variables for making other diagrams from the I
   I     same calculation:                                    I
   I                                                          I
   I          pH  --- Acidity                                 I
   I          Eh  --- Electronic Potential [V]                I
   I          Ah  --- Electronic Affinity  [kJ]               I
   I          pe  --- Electronic Activity [log10ACRe]         I
   I          IS  --- Ionic Strength                          I
   I          TM  --- Total Concentration                     I
   I          Aw  --- Activity of Water                       I
   I          Oc  --- Osmotic Coefficient                     I
   I     MF(AQsp) --- Mole Fractions of aqueous species       I
   I     ML(AQsp) --- Molalities of aqueous species           I
   I     AI(AQsp) --- Activities of aqueous species           I
   I     RC(AQsp) --- Activity Coefficients of Aq Species     I
   I                                                          I
   I  where "AQsp" is the name of a specific aqueous species, I
   I    and "*" can be used as a wild sign for all "AQsp";    I
   I  It is unnecessary to give a complete aqueous species    I
   I    names; however, the entered AQsp name must be unique. I
   I  If neither "AQsp" nor "*" is given here, all species    I
   I    will be searched.                                     I
   I                                                          I
   I__________________________________________________________I


   List of all the AQsp (aqueous species) in the defined system:
   ============================================================
    CL-1          CL2           CLO-1         CLO2          CLO2-1
    CLO3-1        CLO4-1        FE+2          FE+3          FE2O2H2+4
    FECL+2        FEO3H3-1      FEOH+1        FEOH+2        H+1
    H2            H2O           H2O2          HCLO          HCLO2
    HO2-1         NA+1          O2            O3            OH-1

   ------------------------------------------------------------
```

X-axis Variable: /PH/: pH
Y-axis Variable: /EH/: ml(fe+2)
CURRENT DEVICE: TC-UNITE Driver
Plotting the diagram; please be patient!



Hit RETURN to continue

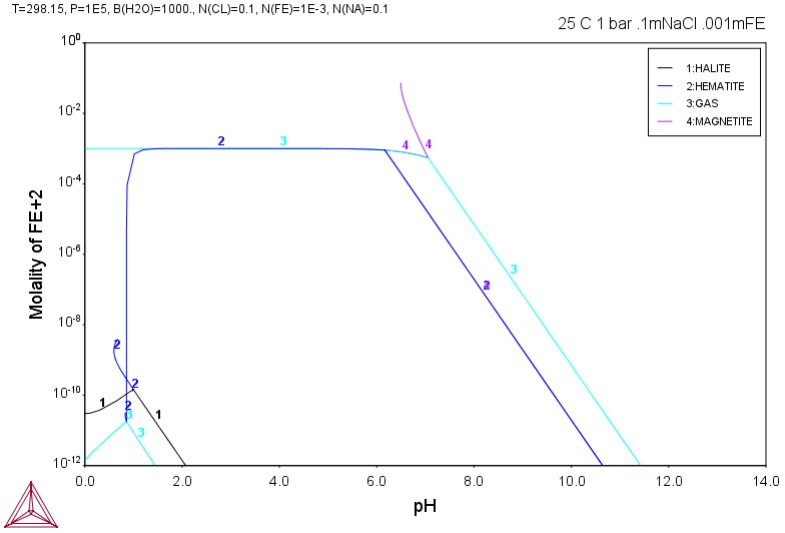
Change axis type? /N/: N

Zoom in? /N/: y
Change scaling of X-axis? /N/: y
Minimum /0/: 0
Maximum /13.99557858/: 14

Change scaling of Y-axis? /N/: y
Minimum /1E-40/: 1e-12
Maximum /1/: 1e-2
COMMAND NOT SUPPORTED IN THIS PLOT DRIVER
COMMAND NOT SUPPORTED IN THIS PLOT DRIVER
CURRENT DEVICE: TC-UNITE Driver
Plotting the diagram; please be patient!

Property Diagram

2018.02.19.09.09.12
CL, FE, H+1, NA, H2O, ZE
T=298.15, P=1E5, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1



Hit RETURN to continue

Another zoom? /N/: N

Change Curve-Label Option for the diagram? /N/: N

Add label texts onto the specified diagram? /N/: N

Change the subtitle of the diagram? /N/: N

Change axis text? /N/: N

Further refine the diagram in POST module? /N/: N

Hard copy of the diagram? /N/: N

Save X-Y coordinates of curve on text file? /N/: N

Modify the diagram? /N/: N

Any more diagram? /N/: y

Loading workspaces from the POLY3 file: POURBAIX

The loaded POLY3 file is of POURBAIX-MAPPING Calculation.

The current system consists of 6 elements:
CL FE H NA O ZE

List of Default and Pre-defined Calculation Conditions:

Units: T in K, P in Pascal, B(H2O) in gram, N(ELEM) in mole

T=298.15, P=1E5, B(H2O)=1000., N(CL)=0.1, N(FE)=1E-3, N(NA)=0.1,
LNACR(H+1)=-16.1181, MUR(ZE)=66000.
FIXED PHASES
GAS=0
DEGREES OF FREEDOM -1

SET PLOTTING PARAMETERS:

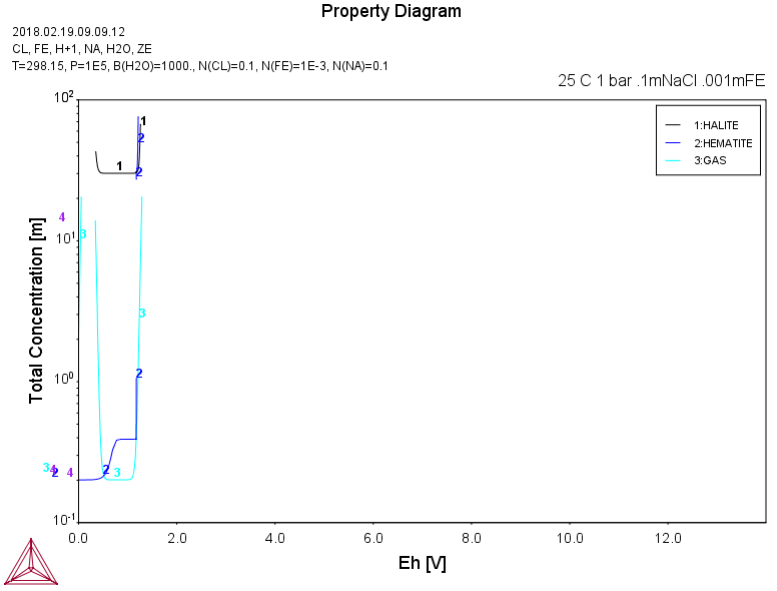
```
   ------------------------------------------------------------
   I                                                          I
   I   The following properties are available to be selected  I
   I     as axis variables for making other diagrams from the I
   I     same calculation:                                    I
   I                                                          I
   I          pH  --- Acidity                                 I
   I          Eh  --- Electronic Potential [V]                I
   I          Ah  --- Electronic Affinity  [kJ]               I
   I          pe  --- Electronic Activity [log10ACRe]         I
   I          IS  --- Ionic Strength                          I
   I          TM  --- Total Concentration                     I
   I          Aw  --- Activity of Water                       I
   I          Oc  --- Osmotic Coefficient                     I
   I     MF(AQsp) --- Mole Fractions of aqueous species       I
   I     ML(AQsp) --- Molalities of aqueous species           I
   I     AI(AQsp) --- Activities of aqueous species           I
   I     RC(AQsp) --- Activity Coefficients of Aq Species     I
   I                                                          I
   I  where "AQsp" is the name of a specific aqueous species, I
   I    and "*" can be used as a wild sign for all "AQsp";    I
   I  It is unnecessary to give a complete aqueous species    I
   I    names; however, the entered AQsp name must be unique. I
   I  If neither "AQsp" nor "*" is given here, all species    I
   I    will be searched.                                     I
   I                                                          I
   I__________________________________________________________I
```

List of all the AQsp (aqueous species) in the defined system:
==========

CL-1	CL2	CLO-1	CLO2	CLO2-1
CLO3-1	CLO4-1	FE+2	FE+3	FE2O2H2+4

```
   FECL+2        FEO3H3-1      FEOH+1        FEOH+2        H+1
   H2            H2O           H2O2          HCLO          HCLO2
   HO2-1         NA+1          O2            O3            OH-1

  ----------------------------------------------------------------
```

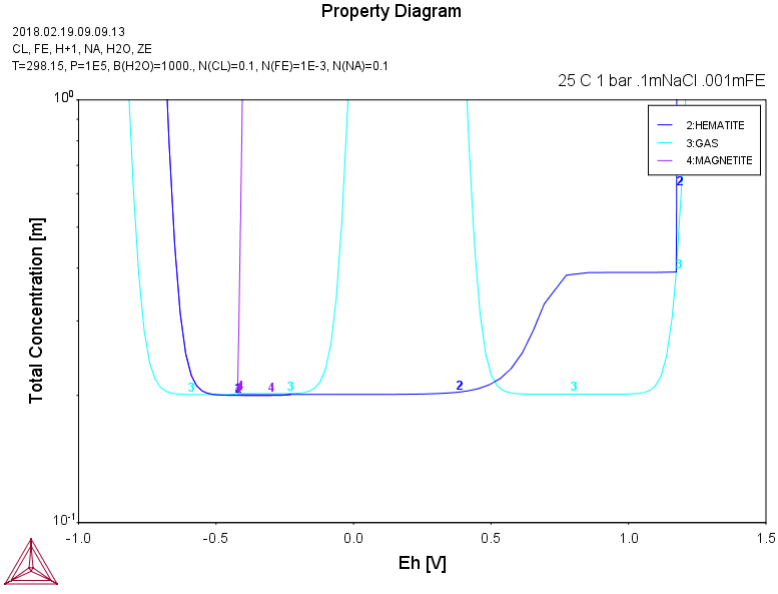
X-axis Variable: /PH/: Eh
Y-axis Variable: /ML/: TM
CURRENT DEVICE: TC-UNITE Driver
Plotting the diagram; please be patient!



Hit RETURN to continue

Change axis type? /N/: N

Zoom in? /N/: y
Change scaling of X-axis? /N/: y
Minimum /-1.2/: -1.0
Maximum /1.5/: 1.5
Change scaling of Y-axis? /N/: y
Minimum /1E-08/: 0.1
Maximum /100/: 1
COMMAND NOT SUPPORTED IN THIS PLOT DRIVER
COMMAND NOT SUPPORTED IN THIS PLOT DRIVER
CURRENT DEVICE: TC-UNITE Driver
Plotting the diagram; please be patient!



Hit RETURN to continue

Another zoom? /N/: N

Change Curve-Label Option for the diagram? /N/: N

Add label texts onto the specified diagram? /N/: N

Change the subtitle of the diagram? /N/: N

Change axis text? /N/: N

Further refine the diagram in POST module? /N/: N

Hard copy of the diagram? /N/: N

Save X-Y coordinates of curve on text file? /N/: N

Modify the diagram? /N/: N

Any more diagram? /N/: N

SYS:

```
SYS: @@... Up to this point, the POURBAIX module run is complete.
SYS:
SYS: SET_INTERACTIVE
    ... the command in full is SET_INTERACTIVE_MODE
SYS:
```

tcex41

```
About
SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex41\tcex41.TCM"SYS: set-echo
SYS:
SYS: @@ Calculation of a solubility product
SYS:
SYS: @@ This example shows the Step_With_Options
SYS: @@ command using the T-zero option.
SYS: @@ Note that a TCFE database license is required to run
SYS: @@ the example.
SYS:
SYS: set-log ex41,,,
SYS: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: def-mat
   ... the command in full is DEFINE_MATERIAL
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
Database /TCFE9/: tcfe9
Major element or alloy: fe
Composition input in mass (weight) percent? /Y/:
1st alloying element: c .19
2nd alloying element: mn 1.16
Next alloying element: si .2
Next alloying element: cr .72
Next alloying element: ni .2
Next alloying element: mo .08
Next alloying element: cu .26
Next alloying element: al .027
Next alloying element: n .0089
Next alloying element:
Temperature (C) /1000/: 1056
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 FE  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 C  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 MN  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 SI  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 CR  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 NI  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 MO  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 CU  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 AL  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 N  DEFINED


 This database has following phases for the defined system

 GAS:G                  LIQUID:L                BCC_A2
 FCC_A1                 HCP_A3                  CBCC_A12
 CUB_A13                DIAMOND_FCC_A4          GRAPHITE
 CEMENTITE              M23C6                   M7C3
 M6C                    M5C2                    M3C2
 MC_ETA                 MC_SHP                  KSI_CARBIDE
 Z_PHASE                FE4N_LP1                FECN_CHI
 PI                     SIGMA                   HIGH_SIGMA
 MU_PHASE               P_PHASE                 R_PHASE
 CHI_A12                LAVES_PHASE_C14         M3SI
 MN9SI2                 MN11SI19                MN6SI
 G_PHASE                CR3SI                   FE2SI
 MSI                    M5SI3                   NBNI3
 NI3TI                  AL2Y_C15                CU6Y
 MOSI2_C11B             MO5SI3_D8M              AL8MN5_D810
 KAPPA_E21              AL4C3                   FE8SI2C
 SIC                    MN5SIC                  CRZN17
 ZETA_FEZN              CUZN_EPSILON            BETA1
 GAMMA                  AL2FE1                  AL5FE4
 AL5FE2                 AL13FE4                 AL7CR
 AL2CR3                 ALN                     SI3N4
 MN6N4                  MN6N5                   MP_B31
 M2P_C22                MULLITE:I               FLUORITE_C1:I
 ZRO2_TETR:I            M2O3C:I                 M2O3H:I
 CENI2                  CENI5

Reject phase(s) /NONE/: NONE
Restore phase(s): /NONE/: NONE

 .....................................................

    The following phases are retained in this system:

 GAS:G                  LIQUID:L                BCC_A2
 FCC_A1                 HCP_A3                  CBCC_A12
 CUB_A13                DIAMOND_FCC_A4          GRAPHITE
 CEMENTITE              M23C6                   M7C3
 M6C                    M5C2                    M3C2
 MC_ETA                 MC_SHP                  KSI_CARBIDE
 Z_PHASE                FE4N_LP1                FECN_CHI
 PI                     SIGMA                   HIGH_SIGMA
 MU_PHASE               P_PHASE                 R_PHASE
 CHI_A12                LAVES_PHASE_C14         M3SI
 MN9SI2                 MN11SI19                MN6SI
 G_PHASE                CR3SI                   FE2SI
 MSI                    M5SI3                   NBNI3
```

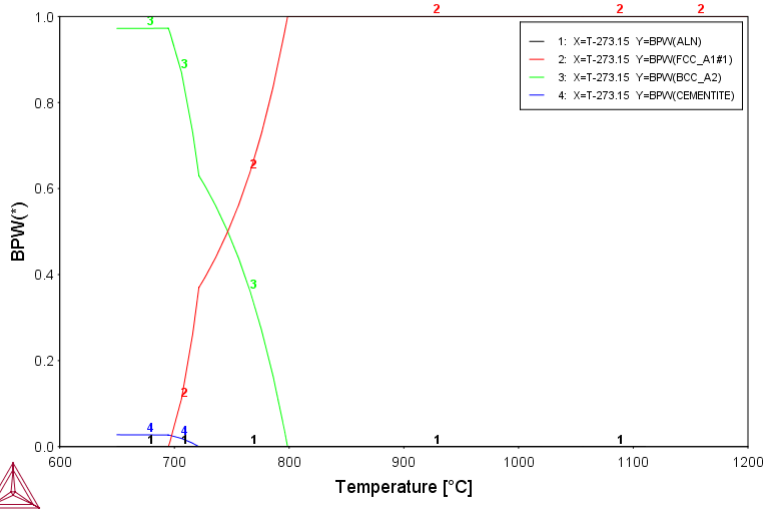
```
 NI3TI                  AL2Y_C15               CU6Y
 MOSI2_C11B             MO5SI3_D8M             AL8MN5_D810
 KAPPA_E21              AL4C3                  FE8SI2C
 SIC                    MN5SIC                 CRZN17
 ZETA_FEZN              CUZN_EPSILON           BETA1
 GAMMA                  AL2FE1                 AL5FE4
 AL5FE2                 AL13FE4                AL7CR
 AL2CR3                 ALN                    SI3N4
 MN6N4                  MN6N5                  MP_B31
 M2P_C22                MULLITE:I              FLUORITE_C1:I
 ZRO2_TETR:I            M2O3C:I                M2O3H:I
 CENI2                  CENI5

 .....................................................

OK? /Y/: Y
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
Suspending FLUORITE_C1 as it has net charge
Suspending M2O3C as it has net charge
Suspending M2O3H as it has net charge
Suspending MULLITE as it has net charge
Suspending ZRO2_TETR as it has net charge
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'M.H.G. Jacobs, P.J. Spencer, CALPHAD, 20 (1996) 307-320; Si-Zn and Al-Si
      -Zn'
  'N. Saunders, COST 507 Report (1998); Al-Cu'
  'M. Hillert, B. Sundman and X. Wang, TRITA-MAC 402 (1989); Al2O3-SiO2'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE9
      database (TCFE v9.0, Jan, 2017).'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121-127; Molar
      volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
  'P. Gustafson, TRITA-MAC 342 (1987); CR-FE-W'
  'N. Saunders, COST 507 Report (1998); Cr-Ti'
  'B.-J. Lee, KRISS, Unpublished research, during 1993-1995'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2012; Molar volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'N. Saunders, COST 507 Report (1998); Mn-Ti'
  'W. Zheng, J. Alloys Compd., 632 (2015) 661-675'
  'J-O. Andersson, CALPHAD, 12 (1988) 1-8; TRITA 0317 (1986); C-MO'
  'Unassessed parameter; Linear combination of unary data'
  'J. Brillo and I. Egry, Int. J. Thermophysics, 24, 1155-1170'
  'A. Fernandez Guillermet, Z. Metallkd., 79 (1988) 524-536, TRITA-MAC 362
      (1988); C-CO-NI AND C-CO-FE-NI'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; LAVES_PHASE_C14'
  'I. Ansara, Unpublished work (1991); Cr-Si'
  'J. Grobner, H.-L. Lukas, F. Aldinger, J. Alloys Compd., 220, 8-14 (1995);
      Y-Al-C'
  'D. Connetable, J. Lacaze, P. Maugis and B. Sundman; CALPHAD, 32 (2008)
      361-370; Al-C-Fe'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Cementite'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; SIGMA and M7C3'
  'Thermo-Calc Software, Sweden, 2008: Volume data updated for TCFE6
      database (TCFE v6, April, 2008).'
  'J. Grobner, H.L. Lukas and F. Aldinger, CALPHAD, 20 (1996) 247-254; Si-C
      and Al-Si-C'
  'N. Subasic, Licentiate Thesis, KTH, Sweden, (2000)'
  'COST2 database 1997'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE8
      database (TCFE v8, May, 2015).'
  'M. Seiersten, Unpublished work (1989); Al-Fe'
  'I Ohnuma, unpublished work on B2 ordering (2001) Al-Fe'
  'B. Sundman, I. Ohnuma, N. Dupin, U.R. Kattner, S.G. Fries, Acta Mater. 57
      (2009) 2896-2908; Al-Fe'
  'B.B. Lindahl, M. Selleby, CALPHAD, 43, 86-93(2013); Al-Fe-Mn'
  'B. Sundman, Modified for wrong stoichiometry (2004) Al-Fe'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Al-Cr-Zn'
  'K.-G. Chin, H.-J. Lee, J.-H. Kwak, J.-Y. Kang, B.-J. Lee, J. Alloys
      Compd., 505, 217-23(2010); Al-Mn-C, Al-Fe-Mn-C'
  'Y. Du, J.C. Schuster, Z.K. Liu, R. Hu, P. Nash, W. Sun, et al.,
      Intermetallics. 16 (2008) 554-570.'
  'A. Jansson, PhD Thesis, Stockholm 1997; Al-Fe-Mn'
  'Y. Du, J. Wang, J. Zhao, J.C. Schuster, F. Weitzer, R. Schmid-Fetzer, M.
      Ohno, H. Xu, Z.-K. Liu, S. Shang, W. Zhang, Int. J. Mater. Res., 98,
      855-71(2007); Al-Mn'
  'N. Saunders, COST 507 Report (1998); Al-Mo'
  'M. Hillert and S. Jonsson, Metall. Trans. A, 23A (1992) 3141-3149; Al-Fe-N'
  'Q. Chen and B. Sundman, J. Phase Equilib., 19 (2)(1998) 146-160'
  'H.L. Lukas, COST 507 Report (1998); Al-N'
  'B.-J. Lee, Private communication, (1999); Estimated parameter; Al-N'
  'I. Ansara, N. Dupin, H.-L. Lukas and B. Sundman, J. Alloys Compd., 247
      (1997) 20-30; Al-Ni'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2010; Molar volumes'
  'N. Dupin, PhD Thesis, Institut National Polytechnique de Grenoble, (1995)'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2013; Reassessed
      solubility of Al, Cr, Fe, Ni in Mn2O3. When Mn2O3 is modelled as the
      same phase as cubic Y2O3 (M2O3C).'
  'H. Mao, M Selleby and B Sundman, J. Am. Cera. Soc., 88 (2005) 2544-2551;
      Al2O3-SiO2'
  'TCS (2004), TCMP2 - TCS Materials Processing Database, v2, 2004.'
  'S.H. Liu, Y. Du, H.L. Chen, CALPHAD, 30 (2006) 334-340; Al-Y'
  'A.V. Khvan, B. Hallstedt, K. Chang, CALPHAD, 39, 54-61(2012); C-Cr-Nb'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
```

'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348, (1987); C-CR-FE-W'
'P. Villars and L.D. Calvert (1985). Pearson`s handbook of crystallographic data for intermetallic phases. Metals park, Ohio. American Society for Metals; Molar volumes'
'Estimated parameter for solubility of C in Fe4N, 1999'
'B.-J. Lee, Metall. Trans. A, 24A (1993) 1017-1025; Fe-Cr-Mn-C'
'P. Gustafson, Inst. Met. Res. (IM-2549, 1990); C-CU-FE'
'Chandrakasekan et. al, (1987) provisional; CU-FE-P-C'
'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C-FE-MO'
'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F. Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129-33(2010); Fe-C'
'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, submitted, 2011; Fe-Mn-C'
'H. Du and M. Hillert, TRITA-MAC 435 (1990); C-Fe-N'
'W. Huang, Metall. Trans. A, 21A (1990) 2115-2123; TRITA-MAC 411 (Rev 1989); C-FE-MN'
'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, 34, 279 -85(2010); Mn-C'
'J.-H. Shim, C.-S. Oh, D.N. Lee, Metall. Mater. Trans. B. 27 (1996) 955 -966; Ti-Mo-C'
'A. Gabriel, C. Chatillon, and I. Ansara, published in High Temp. Sci. (Parameters listed in CALPHAD, 11 (1987) 203-218); C-NI'
'A. Gabriel, P. Gustafson, and I. Ansara, CALPHAD, 11 (1987) 203-218; TRITA-MAC 285 (1986); C-FE-NI'
'A. Fernandez Guillermet and G. Grimvall,J. Phys. Chem. Solids, 1992, 53, 105-125; Molar volumes'
'J. Lacaze and B. Sundman, Metall. Mater. Trans. A, 22A (1991) 2211-2223; Fe-Si and Fe-Si-C'
'NPL, Unpublished work (1989); C-Mn-Si'
'W. Xiong, Y. Du, X. Lu, J.C. Schuster, H. Chen, Intermetallics. 15 (2007) 1401-1408.'
'H. Wang, Z. Li, Z. Chen, B. Yang, J. Phase Equilib. Diffus. 37 (2016) 1-7'
'K. Zeng and M. Hamalainen, CALPHAD, 19 (1995) 93-104; Cr-Cu'
'B. Sundman, Private communication, 2(1999); Estimated parameter'
'W.H. Sun, S.H. Liu, added to make this phase less stable, 2010'
'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe-Ni liquid'
'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270 (1986); CR-FE'
'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR -FE-N'
'J-O. Andersson, Metall. Trans. A, 19A (1988) 1385-1394; TRITA 0322 (1986); CR-FE-MO'
'B.-J. Lee, Private communication, (1999); Estimated parameter'
'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Cr-Fe-Zn'
'B.-J. Lee, Metall. Trans. A, 24A (1993) 1919-1933; Cr-Mn, Fe-Cr-Mn'
'K. Frisk, CALPHAD, 17 (1993) 335-349; Cr-Mn-N'
'SGTE (2008): SSOL4 - SGTE Substance Database V4.1, provided by Thermo -Calc Software'
'K. Frisk, KTH Report D 60 (1984); CR-MO'
'B. Sundman, Private communication; FCC parameter same as BCC; Cr-Mo'
'J-O. Andersson, TRITA-MAC 323 (1986); C-CR-FE-MO'
'K. Frisk, TRITA-MAC 429 (1990); CR-MO-NI'
'R. Naraghi, Thermo-Calc Software AB, Sweden, 2015; LAVES_PHASE_C14'
'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Z_PHASE'
'K. Frisk, CALPHAD, 15 (1991) 79-106; TRITA-MAC 393 (1989); CR-N, FE-N, MO -N, CR-MO-N'
'Estimated parameter for solubility of N in cementite, 1999'
'A. Dinsdale and T. Chart, MTDS NPL, Unpublished work (1986); CR-NI'
'I. Ansara and A. Jansson, TRITA-MAC 533 (1993); Cu-Fe'
'C.Y. He, J. Alloys Compd.,457,233-238 (2008); Cu-Mn'
'C.P. Wang, X.J. Liu, I. Ohnuma, R. Kainuma, K. Ishida, S.M. Hao, J. Phase Equilib. Diffus. 21 (2000) 54-62; Cu-Mo and Cu-Fe-Mo'
'Same or similar interaction as in the corresponding stable phase'
'K. Frisk, IM-2929, Swedish Inst. Met. Res., (1992); Cu-N, Fe-Cu-N'
'S. an Mey, CALPHAD, 16 (1992) 255-260; Cu-Ni'
'A. Jansson, TRITA-MAC 340 (1987); CU-FE-NI'
'M. Jacobs (1991), Revised by T. Buehler (1997), COST 507 Report; Cu-Si'
'S.G.Fries, H.L. Lukas, R. Konetzki, R. Schimd-Fetzer, J. Phase Equilib., 15 (1994) 606-614; Cu-Y'
'H. Mao, Thermo-Calc Software AB, Sweden, 2013; Molar volumes'
'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Unifying HCP_ZN with HCP_A3'
'W. Huang, CALPHAD, 13 (1989) 243-252; TRITA-MAC 388 (rev 1989); FE-MN'
'S. Liu, B. Hallstedt, D. Music, Y. Du, CALPHAD, 38 (2012) 43-58; Mn-Nb and Fe-Mn-Nb'
'A. Markstrom, Thermo-Calc software AB, Sweden, 2011'
'A. Fernandez Guillermet, CALPHAD, 6 (1982) 127-140; (sigma phase revised 1986); TRITA-MAC 200 (1982); FE-MO'
'K. Frisk, TRITA-MAC 428 (1990); FE-MO-NI'
'H.K. Danielsen and J. Hald, CALPHAD, 31 (2007) 505-514; Z-PHASE'
'C. Qiu, Metall. Trans. A, 24A (1993) 629-645; Fe-Mn-N'
'A. Dinsdale, T. Chart, MTDS NPL, Unpublished work (1986); FE-NI'
'L. Zhang, Y. Du, H. Xu, S. Liu, Y. Liu, F. Zheng, et al., Int. J. Mater. Res. 100 (2009) 160-175; Fe-Mn-Ni'
'J. Miettinen and B. Hallstedt, CALPHAD, 22 (1998) 231-256; Fe-Si and Fe -Si-C'
'S. Cotes, A.F. Guillermet, M. Sade, J. Alloys Compd., 208(1998) 168-177'
'A. Forsberg and J. Agren, J. Phase Equilib., 14 (1993) 354-363; Fe-Mn-Si'
'C. Qiu and A. Fernandez Guillermet, Z. Metallkd., 84 (1993) 11-12; Mn-N'
'A. Markstrom, Thermo-Calc Software AB, Sweden, 2010; Molar volumes'
'S. Liu, Unpublished work (2010); Mn-Ni'
'C.P. Guo,Intermetallics,13(5),525-534,(2005); Mn-Ni'
'M. Chen, B. Hallstedt, L. J. Gauckler, J. Alloys Compd., 393 (2005) 114 -21; Mn-Y-O'
'M. Chen, B. Hallstedt, L.J. Gauckler, Solid State Ionics, 176 (2005) 1457 -64; Mn-Zr-O, Mn-Y-Zr-O'
'J. Miettinen, CALPHAD, 28 (2004) 313-320; Mn-Zn'
'K. Frisk and B. Uhrenius, Metall. Mater. Trans. A, 27A (1996) 2869-2880; Mo-C-N, Fe-Mo-C-N'
'K. Frisk, CALPHAD, 14 (1990) 311-320; MO-NI'
'Y. Liu, G. Shao, P. Tsakiropoulos, Intermatallics 8 (2000) 953-962; Mo-Si, Al-Mo-Si'
'A. Kusoffsky et al., Work within CCT-Applied Stainless steels, 2004; Fe -Cr-Si, Fe-Ni-Si, Fe-Cr-Cu, Fe-Cu-Mo, Cr-Mo-N-Ni, Fe-Cr-N-Ni, Fe-Al-Cr -Ni'
'K. Frisk, Z. Metallkd., 82 (1991) 59-66; TRITA-MAC 414 (1989); Fe-Ni-N'
'K. Frisk, Int. J. Thermophys., 12 (1990) 417-431; TRITA-MAC 419 (1990); N -NI'
'X. Ma, C. Li, F. Wang, W. Zhang, CALPHAD, 27 (2003) 383-388; N-Si'
'P. Gustafson, Inst. Met. Res. (Sweden) (1990); Estimations of C-CR-FE-V, C-CR-FE-MO-V-W, FE-N-W, FE-MN-N, FE-N-SI, CR-N-V, C-CR-N, FE-MO-N, CR -N-W, CR-TI-N'

```
  'Thermo-Calc Software, Sweden, 2009: Volume data updated for TCFE6
      database (TCFE v6, November, 2009).'
  'A. Bolcavage and U.R. Kattner, J. Phase Equilib., 2, (1996); Nb-Ni'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2013; Estimated parameter;
       Ni-Zr-O'
  'P. Bellen, K.C. Hari Kumar and P. Wollants, Z. Metallkd., 87 (1994) 972
      -978; Ni-Ti'
  'J. Miettinen, CALPHAD, 27 (2003) 263-274; Cu-Ni-Zn'
  'H.Liang, Y.A.Chang, J. Phase Equilib. 19 (1998) 25-37'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; Fe-Al-Cr-Ni'
  'H-L Chen, J. Mater. Res., 24(10) 3154-3164 (2009); Al-Cu-Fe'
  'C.-Y. He, unpublished work (2008), Al-Cu-Mn'
  'H-L Chen, unpublished work (2007), Al-Cu-Ni'
  'N. Dupin 2008'
  'L. Kjellqvist and M. Selleby, Unpublished research (2013); Al-Fe-Si-O'
  'H-L Chen, Thermo-Calc Software AB, Sweden, 2013; Al-Mn-Ni'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24-33(2014); Cr-Fe-C'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
      -CR-FE'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2008; Fe-Cr-Mo-V-W-C'
  'NPL, Unpublished work (1989); C-Cr-Ni'
  'A. Kusoffsky, Work within CCT-Applied Stainless steels, 2003; C-Cr-Si'
  'S. Nagakura, Transactions of the Iron and Steel Institute of Japan, 8
      (1968) 265-294; Molar volumes'
  'I.K. Kupalova, V.I. Pavlova, High Speed Steels: Physical Properties,
      Prop. Data Updat. 2 (1988) 67-78; Molar volumes'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Revision of the liquid
      C-Fe-Si description'
  'W. Zheng et al., J. Iron Steel Res. Int. 24(2)(2017) 190-197'
  'C.P. Wang, D.X. Huang, J.J. Zhu, S.Y. Yang, X.J. Liu, J. Phase Equilib.
      Diffus. 35 (2014) 314-325; Cr-Cu-Mo and Cr-Cu-W'
  'T. Ikoma, M. Kajihara, Mater. Sci. Eng. A. 437 (2006) 293-300; Cr-Cu-Ni'
  'C. Qiu, Metall. Trans. A, 24A (1993) 2393-2409; Cr-Fe-Mn-N'
  'A. Markstrom, Thermo-Calc Software AB, Sweden, 2013; Extrapolations,
      assumptions and adjustment'
  'B. Sundman, Private communication, (2000); Estimated Cr-Ni-Mo'
  'B.-J. Lee, Private communication, (2000); Estimated parameter'
  'A. Kusoffsky, Work within CCT-Applied Stainless steels, 2003; Fe-Cr-N, Fe
      -C-Cr-N, Fe-Cr-Mo-N, Fe-Cr-Mn-N'
  'K. Frisk, TRITA-MAC 422 (1990); CR-FE-N-NI'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Fe-Cr-Ni'
  'J. Miettinen, CALPHAD, 23 (2)(1999) 249-262; Cr-Fe-Si'
  'L. Zhang, Y. Du, Q. Chen, H. Xu, F. Zheng, C. Tang, H. Chen, Int. J.
      Mater. Res. 99 (2008) 1306-1318; Cu-Fe-Mn'
  'J. Miettinen, CALPHAD, 27 (2003) 389-394, Cu-Fe-Si'
  'W.H. Sun, CALPHAD, 33 (2009) 642-649; Cu-Mn-Ni'
  'K. Frisk, TRITA-MAC 433 (1990); FE-CR-MO-NI-N'
  'J. Miettinen, CALPHAD, 22 (1998) 275-300; Fe-Mo-Si'
  'J. Miettinen, G. Vassilev, J. Phase Equilib. Diffus, 37(5) 2016, 283-290;
      Fe-P-Si'
  'B. Hu, Unpublished (2010); Mn-Ni-Si,Al-Cu-Fe-Ni'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Carbonitrides and
      M23C6'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2008; Solubilities in M6C'
 -OK-
Should any phase have a miscibility gap check? /N/: N
 Using global minimization procedure
Calculated         47356 grid points in             1 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       1 s, total time     2  s
POLY_3:
POLY_3: l-e,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=1329.15, W(C)=1.9E-3, W(MN)=1.16E-2, W(SI)=2E-3, W(CR)=7.2E-3, W(NI)=2E-3,
    W(MO)=8E-4, W(CU)=2.6E-3, W(AL)=2.7E-4, W(N)=8.9E-5, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature   1329.15 K (  1056.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.53245E+01
 Total Gibbs energy -6.89244E+04,  Enthalpy  3.91313E+04,  Volume  7.33636E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 AL                      5.5361E-04  2.7000E-04 1.6231E-09 -2.2366E+05 SER
 C                       8.7517E-03  1.9000E-03 8.6820E-03 -5.2455E+04 SER
 CR                      7.6609E-03  7.2000E-03 7.6587E-05 -1.0473E+05 SER
 CU                      2.2636E-03  2.6000E-03 1.0228E-04 -1.0154E+05 SER
 FE                      9.6245E-01  9.7154E-01 2.2977E-03 -6.7145E+04 SER
 MN                      1.1682E-02  1.1600E-02 1.1143E-05 -1.2604E+05 SER
 MO                      4.6133E-04  8.0000E-04 1.0052E-05 -1.2717E+05 SER
 N                       3.5153E-04  8.9000E-05 5.2295E-07 -1.5984E+05 SER
 NI                      1.8853E-03  2.0000E-03 2.8002E-06 -1.4130E+05 SER
 SI                      3.9396E-03  2.0000E-03 5.0704E-09 -2.1108E+05 SER

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 9.9974E-01, Mass 5.5319E+01, Volume fraction 9.9978E-01  Mass fractions:
 FE  9.71633E-01  CU  2.60025E-03  C   1.90018E-03  N   5.65165E-05
 MN  1.16011E-02  NI  2.00019E-03  MO  8.00076E-04
 CR  7.20068E-03  SI  2.00019E-03  AL  2.07436E-04

 ALN                         Status ENTERED     Driving force  0.0000E+00
 Moles 2.5665E-04, Mass 5.2599E-03, Volume fraction 2.2335E-04  Mass fractions:
 AL  6.58274E-01  NI  0.00000E+00  FE  0.00000E+00  C   0.00000E+00
 N   3.41726E-01  MO  0.00000E+00  CU  0.00000E+00
 SI  0.00000E+00  MN  0.00000E+00  CR  0.00000E+00
POLY_3:Hit RETURN to continue
POLY_3:
POLY_3: def-dia
   ... the command in full is DEFINE_DIAGRAM
Same elements as before? /Y/: Y
 For binary or ternary diagrams you may prefer the special modules

 You must specify a value for all compositions and the temperature even
 if you want to use it as axis.
Mass (weight) percent of AL /.027/: .027
Mass (weight) percent of C /.19/: .19
Mass (weight) percent of CR /.72/: .72
Mass (weight) percent of CU /.26/: .26
Mass (weight) percent of MN /1.16/: 1.16
Mass (weight) percent of MO /.08/: .08
Mass (weight) percent of N /.0089/: .0089
Mass (weight) percent of NI /.2/: .2
```

```
Mass (weight) percent of SI /.2/: .2
Temperature (C) /1056/: 1056
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       1 s, total time     1  s
 You must now set an independent axis for your diagram
 as one of the following conditions:
 Condition  1 is temperature (Celsius)
 Condition  2 is mass percent of C
 Condition  3 is mass percent of MN
 Condition  4 is mass percent of SI
 Condition  5 is mass percent of CR
 Condition  6 is mass percent of NI
 Condition  7 is mass percent of MO
 Condition  8 is mass percent of CU
 Condition  9 is mass percent of AL
 Condition 10 is mass percent of N
Give the number of the condition to vary /1/: 1
Minimum value (C) /800/: 650
Maximum value (C) /1800/: 1200

 The second axis can be another of the conditions above and you will then
 calculate a phase diagram.
 Or you may want to plot how some other quantities depend on the selected
 condition and you will then calculate a  "property" diagram.

 In addition to the conditions above you may use these selected
 dependent quantities on the vertical axis:
 Dependent 11 is mass fraction of all phases
 Dependent 12 is composition of a phase
 Dependent 13 is the fraction of a component in all phases
 (In the post processor you may select many other quantities)
Give the number of the quantity on second axis /11/: 11 tcex41
 No initial equilibrium, using default
 Step will start from axis value    1329.15
...OK

 Phase Region from    1329.15     for:
     ALN
     FCC_A1#1
 Global check of removing phase at  1.38366E+03
 Calculated     8 equilibria

 Phase Region from    1383.66     for:
     FCC_A1#1
 Global test at  1.45915E+03 .... OK
 Terminating at    1473.15
 Calculated    13 equilibria

 Phase Region from    1329.15     for:
     ALN
     FCC_A1#1
 Global test at  1.24915E+03 .... OK
 Global test at  1.14915E+03 .... OK
 Global check of adding phase at  1.07178E+03
 Calculated    28 equilibria

 Phase Region from    1071.78     for:
     ALN
     BCC_A2
     FCC_A1#1
 Global test at  9.99150E+02 .... OK
 Global check of adding phase at  9.94423E+02
 Calculated    11 equilibria

 Phase Region from    994.423     for:
     ALN
     BCC_A2
     CEMENTITE
     FCC_A1#1
 Global check of removing phase at  9.67779E+02
 Calculated     6 equilibria

 Phase Region from    967.779     for:
     ALN
     BCC_A2
     CEMENTITE
 Terminating at    923.150
 Calculated     8 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex41\tcex
 41.POLY3

  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

   ... the command in full is REINITIATE_PLOT_SETTINGS

  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

   ... the command in full is SET_AUTOMATIC_DIAGRAM_A

 Setting automatic diagram axes

   ... the command in full is PLOT_DIAGRAM
```

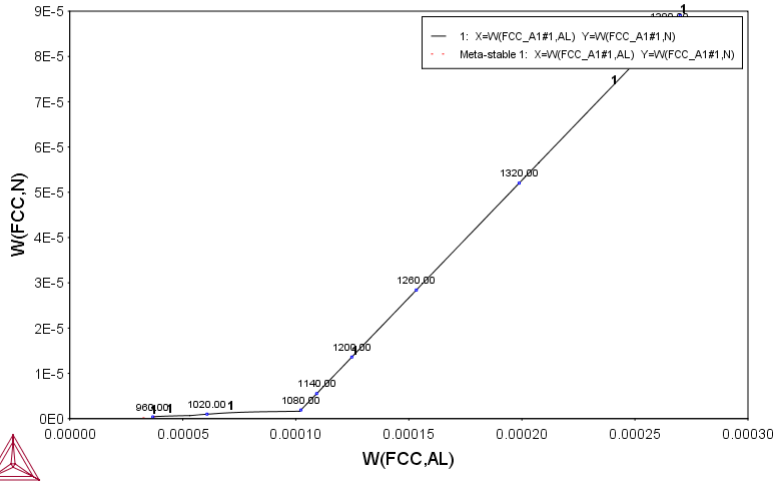
2018.02.19.09.10.42
TCFE9: AL, C, CR, CU, FE, MN, MO, N, NI, SI
W(C)=1.9E-3, W(MN)=1.16E-2, W(SI)=2E-3, W(CR)=7.2E-3, W(NI)=2E-3, W(MO)=8E-4, W(CU)=2.6E-3, W(AL)=2.7E-4, W(N)=8.9E-5, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST:
POST: s-d-a x w(fcc,al)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y w(fcc,n)
   ... the command in full is SET_DIAGRAM_AXIS
POST:
POST: s-d-a z t
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s z n 1250 1350
   ... the command in full is SET_SCALING_STATUS
POST:
POST: set-title example 41a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 41a

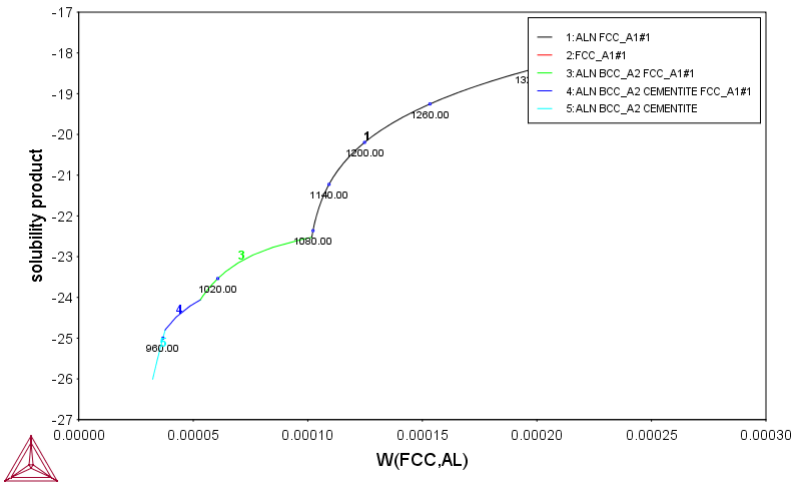
2018.02.19.09.10.42
TCFE9: AL, C, CR, CU, FE, MN, MO, N, NI, SI
W(C)=1.9E-3, W(MN)=1.16E-2, W(SI)=2E-3, W(CR)=7.2E-3, W(NI)=2E-3, W(MO)=8E-4, W(CU)=2.6E-3, W(AL)=2.7E-4, W(N)=8.9E-5, P=1E5, N=1.




```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ Now let's go back to POLY3 and enter a function
POST: @@ corresponding to the solubillity product
POST: back
POLY_3: enter fun
   ... the command in full is ENTER_SYMBOL
Name: sp
Function: log(w(fcc,al)*w(fcc,n));
POLY_3:
POLY_3: @@ Now go back to POST and plot the entered function
POLY_3: post
POST:
POST: s-d-a y sp
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-lab b
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: s-a-t-s y n solubility product
   ... the command in full is SET_AXIS_TEXT_STATUS
POST:
POST: set-title example 41b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 41b

2018.02.19.09.10.43
TCFE9: AL, C, CR, CU, FE, MN, MO, N, NI, SI
W(C)=1.9E-3, W(MN)=1.16E-2, W(SI)=2E-3, W(CR)=7.2E-3, W(NI)=2E-3, W(MO)=8E-4, W(CU)=2.6E-3, W(AL)=2.7E-4, W(N)=8.9E-5, P=1E5, N=1.




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex42

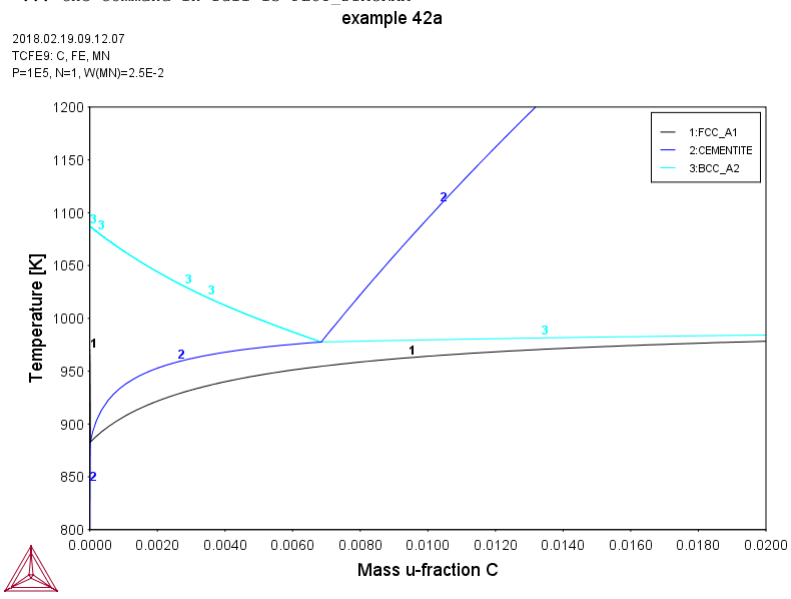
```
About Copyright Foundation for Computational Thermodynamics,
 Stockholm, Sweden

 Software  (build 12987) running on WinNT 64-bit wordlength
 Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex42\tcex42.TCM" set-echo
SYS:
SYS: @@ Paraequilibrium calculation - Formation of Para-pearlite - Isopleth
SYS:
SYS: @@ This example uses an Fe-Mn-C system at 2.5%Mn Mass u-fraction to
SYS: @@ show a paraequilibrium calculation where there is formation of
SYS: @@ para-pearlite. It is an isopleth calculation and shows the
SYS: @@ Step_with_Options command using the Paraequilibrium option.
SYS: @@ Note that a TCFE database license is required to run
SYS: @@ the example.
SYS:
SYS: set-log ex42,,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw tcfe9
   ... the command in full is SWITCH_DATABASE
TDB_TCFE9: d-sys fe c mn
   ... the command in full is DEFINE_SYSTEM
 FE                     C                      MN
   DEFINED
TDB_TCFE9: rej ph gra m5c2 diamond_fcc_a4
   ... the command in full is REJECT
 GRAPHITE               M5C2                   DIAMOND_FCC_A4
   REJECTED
TDB_TCFE9: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
Suspending FLUORITE_C1 as it has net charge
Suspending M2O3C as it has net charge
Suspending M2O3H as it has net charge
Suspending ZRO2_TETR as it has net charge
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121-127; Molar
      volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE9
      database (TCFE v9.0, Jan, 2017).'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2012; Molar volumes'
  'N. Saunders, COST 507 Report (1998); Mn-Ti'
  'M. Seiersten, Unpublished work (1989); Al-Fe'
  'Unassessed parameter; Linear combination of unary data'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C-FE-MO'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129-33(2010); Fe-C'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'H. Du and M. Hillert, TRITA-MAC 435 (1990); C-Fe-N'
  'W. Huang, Metall. Trans. A, 21A (1990) 2115-2123; TRITA-MAC 411 (Rev
      1989); C-FE-MN'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, 34, 279
      -85(2010); Mn-C'
  'Estimated parameter for solubility of C in Fe4N, 1999'
  'W. Huang, CALPHAD, 13 (1989) 243-252; TRITA-MAC 388 (rev 1989); FE-MN'
  'S. Liu, B. Hallstedt, D. Music, Y. Du, CALPHAD, 38 (2012) 43-58; Mn-Nb
      and Fe-Mn-Nb'
  'A. Markstrom, Thermo-Calc software AB, Sweden, 2011'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2013; Reassessed
      solubility of Al, Cr, Fe, Ni in Mn2O3. When Mn2O3 is modelled as the
      same phase as cubic Y2O3 (M2O3C).'
  'M. Chen, B. Hallstedt, L. J. Gauckler, J. Alloys Compd., 393 (2005) 114
      -21; Mn-Y-O'
  'M. Chen, B. Hallstedt, L.J. Gauckler, Solid State Ionics, 176 (2005) 1457
      -64; Mn-Zr-O, Mn-Y-Zr-O'
  'J. Miettinen, CALPHAD, 28 (2004) 313-320; Mn-Zn'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE8
      database (TCFE v8, May, 2015).'
 -OK-
TDB_TCFE9: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
```

```
POLY_3:
POLY_3: @@ To work with u-fractions, just set the status of component C to SPECIAL
POLY_3:
POLY_3: c-s com c
   ... the command in full is CHANGE_STATUS
Status: /ENTERED/: special
POLY_3: l-st
   ... the command in full is LIST_STATUS
Option /CPS/:
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 C                       SPECIAL   SER
 FE                      ENTERED   SER
 MN                      ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 M7C3                    ENTERED      0.000000E+00    0.000000E+00
 M23C6                   ENTERED      0.000000E+00    0.000000E+00
 LAVES_PHASE_C14         ENTERED      0.000000E+00    0.000000E+00
 KSI_CARBIDE             ENTERED      0.000000E+00    0.000000E+00
 HCP_A3                  ENTERED      0.000000E+00    0.000000E+00
 G_PHASE                 ENTERED      0.000000E+00    0.000000E+00
 FECN_CHI                ENTERED      0.000000E+00    0.000000E+00
 FE4N_LP1                ENTERED      0.000000E+00    0.000000E+00
 FCC_A1                  ENTERED      0.000000E+00    0.000000E+00
 CUZN_EPSILON            ENTERED      0.000000E+00    0.000000E+00
 CUB_A13                 ENTERED      0.000000E+00    0.000000E+00
 CEMENTITE               ENTERED      0.000000E+00    0.000000E+00
 CBCC_A12                ENTERED      0.000000E+00    0.000000E+00
 BCC_A2                  ENTERED      0.000000E+00    0.000000E+00
 AL5FE4                  ENTERED      0.000000E+00    0.000000E+00
 LIQUID                  ENTERED      0.000000E+00    0.000000E+00
 GAS                     ENTERED      0.000000E+00    0.000000E+00
 *** STATUS FOR ALL SPECIES
 C    ENTERED    C4   ENTERED    FE   ENTERED    FE+4 ENTERED    MN+3 ENTERED
 C2   ENTERED    C5   ENTERED    FE+2 ENTERED    MN   ENTERED    MN+4 ENTERED
 C3   ENTERED    C60  ENTERED    FE+3 ENTERED    MN+2 ENTERED    VA   ENTERED
POLY_3:
POLY_3:Hit RETURN to continue
POLY_3: s-c t=900 p=1e5 n=1 w(c)=0.002 w(mn)=0.025
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         17572 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=900, P=1E5, N=1, W(C)=2E-3, W(MN)=2.5E-2
 DEGREES OF FREEDOM 0

 Temperature    900.00 K (   626.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.54204E+01
 Total Gibbs energy -3.64344E+04,  Enthalpy  2.02443E+04,  Volume  7.24971E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       9.2099E-03  2.0000E-03 1.6686E-01 -1.3399E+04 SER
 FE                      9.6562E-01  9.7500E-01 8.1714E-03 -3.5972E+04 SER
 MN                      2.5169E-02  2.5000E-02 2.3252E-04 -6.2607E+04 SER

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 9.6367E-01, Mass 5.3797E+01, Volume fraction 9.6992E-01  Mass fractions:
 FE  9.81934E-01  MN  1.80378E-02  C   2.86448E-05

 CEMENTITE                   Status ENTERED     Driving force  0.0000E+00
 Moles 3.6326E-02, Mass 1.6238E+00, Volume fraction 3.0077E-02  Mass fractions:
 FE  6.78866E-01  MN  2.53958E-01  C   6.71754E-02
POLY_3: s-a-v 1 w(c) 0 0.02
   ... the command in full is SET_AXIS_VARIABLE
Increment /5E-04/: 2.5E-04
POLY_3: s-a-v 2 t 800 1200 10
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: sa tcex42a y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Tie-lines not in the plane of calculation
 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
```

```
Generating start point  14
Generating start point  15
Generating start point  16
Generating start point  17
Generating start point  18
Generating start point  19
Generating start point  20
Working hard
Generating start point  21
Generating start point  22
Generating start point  23
Generating start point  24
Generating start point  25
Generating start point  26
Generating start point  27
Generating start point  28
Generating start point  29
Generating start point  30
Working hard
Working hard

Phase region boundary   1 at:   2.500E-04  8.899E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated.                      5  equilibria

Phase region boundary   2 at:   1.688E-05  8.830E+02
    BCC_A2
 ** CEMENTITE
 ** FCC_A1

Phase region boundary   3 at:   1.688E-05  8.830E+02
    BCC_A2
 ** FCC_A1
Calculated                      24  equilibria

Phase region boundary   4 at:   1.688E-05  8.830E+02
    BCC_A2
 ** CEMENTITE
Calculated..                     10  equilibria
Terminating at axis limit.

Phase region boundary   5 at:   1.688E-05  8.830E+02
    BCC_A2
 ** CEMENTITE
    FCC_A1
Calculated.                      33  equilibria

Phase region boundary   6 at:   6.844E-03  9.776E+02
 ** BCC_A2
 ** CEMENTITE
    FCC_A1

Phase region boundary   7 at:   6.844E-03  9.776E+02
 ** CEMENTITE
    FCC_A1
Calculated..                     38  equilibria
Terminating at axis limit.

Phase region boundary   8 at:   6.844E-03  9.776E+02
 ** BCC_A2
    FCC_A1
Calculated                      46  equilibria

Phase region boundary   9 at:   6.844E-03  9.776E+02
 ** BCC_A2
    CEMENTITE
    FCC_A1
Calculated..                     54  equilibria
Terminating at axis limit.

Phase region boundary  10 at:   1.688E-05  8.830E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated..                     85  equilibria
Terminating at axis limit.

Phase region boundary  11 at:   2.500E-04  8.899E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated..                     81  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  12 at:   6.750E-03  9.543E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated.                      28  equilibria
Terminating at known equilibrium

Phase region boundary  13 at:   6.750E-03  9.543E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated..                     55  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  14 at:   1.325E-02  9.705E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated.                      54  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   1.325E-02  9.705E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated..                     29  equilibria
Terminating at known equilibrium
Terminating at axis limit.
```

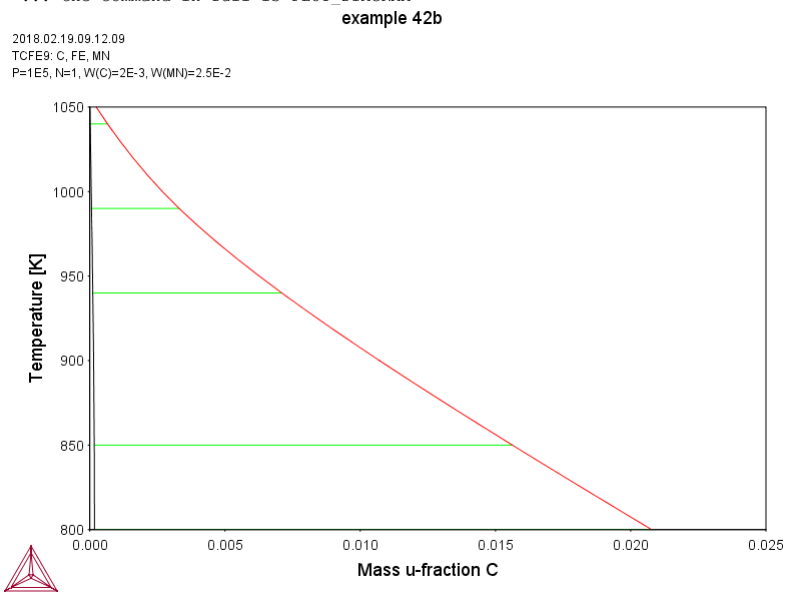
```
Phase region boundary  16 at:   3.169E-06  8.100E+02
    BCC_A2
 ** CEMENTITE
Calculated..                      3  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  17 at:   3.169E-06  8.100E+02
    BCC_A2
 ** CEMENTITE
Calculated.                       9  equilibria
Terminating at known equilibrium

Phase region boundary  18 at:   1.975E-02  9.781E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated.                      80  equilibria
Terminating at known equilibrium

Phase region boundary  19 at:   1.975E-02  9.781E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated..                      3  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  20 at:   1.009E-03  9.367E+02
    BCC_A2
 ** CEMENTITE
    FCC_A1
Calculated.                       8  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   1.009E-03  9.367E+02
    BCC_A2
 ** CEMENTITE
    FCC_A1
Calculated.                      28  equilibria
Terminating at known equilibrium

Phase region boundary  22 at:   3.541E-03  9.367E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated.                      16  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   3.541E-03  9.367E+02
    BCC_A2
    CEMENTITE
 ** FCC_A1
Calculated..                     68  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  24 at:   1.020E-03  1.063E+03
 ** BCC_A2
    FCC_A1
Calculated.                      32  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   1.020E-03  1.063E+03
 ** BCC_A2
    FCC_A1
Calculated                      21  equilibria

Phase region boundary  26 at:   9.115E-03  1.063E+03
 ** CEMENTITE
    FCC_A1
Calculated.                      11  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   9.115E-03  1.063E+03
 ** CEMENTITE
    FCC_A1
Calculated..                     29  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  28 at:   1.287E-02  1.190E+03
 ** CEMENTITE
    FCC_A1
Calculated.                      36  equilibria
Terminating at known equilibrium

Phase region boundary  29 at:   1.287E-02  1.190E+03
 ** CEMENTITE
    FCC_A1
Calculated..                      4  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary  30 at:   2.500E-04  1.081E+03
 ** BCC_A2
    FCC_A1
Calculated                        4  equilibria

Phase region boundary  31 at:   2.500E-04  1.081E+03
 ** BCC_A2
    FCC_A1
Calculated.                      28  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:   6.750E-03  9.786E+02
 ** BCC_A2
    FCC_A1
Calculated                      30  equilibria

Phase region boundary  33 at:   6.750E-03  9.786E+02
 ** BCC_A2
    FCC_A1
Calculated.                       2  equilibria
Terminating at known equilibrium
```

```
 Phase region boundary  34 at:   1.325E-02  9.814E+02
  ** BCC_A2
     CEMENTITE
     FCC_A1
 Calculated.                     27  equilibria
 Terminating at known equilibrium

 Phase region boundary  35 at:   1.325E-02  9.814E+02
  ** BCC_A2
     CEMENTITE
     FCC_A1
 Calculated..                     29  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary  36 at:   1.287E-02  1.190E+03
  ** CEMENTITE
     FCC_A1
 Calculated.                     36  equilibria
 Terminating at known equilibrium

 Phase region boundary  37 at:   1.287E-02  1.190E+03
  ** CEMENTITE
     FCC_A1
 Calculated..                      4  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary  38 at:   1.975E-02  9.841E+02
  ** BCC_A2
     CEMENTITE
     FCC_A1
 Calculated.                     53  equilibria
 Terminating at known equilibrium

 Phase region boundary  39 at:   1.975E-02  9.841E+02
  ** BCC_A2
     CEMENTITE
     FCC_A1
 Calculated..                      3  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex42\tcex
 42a.POLY3
 CPU time for mapping                    6  seconds
POLY_3: po
   ... the command in full is POST

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-lab e
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: s-a-text x n Mass u-fraction C
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: set-title example 42a
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```



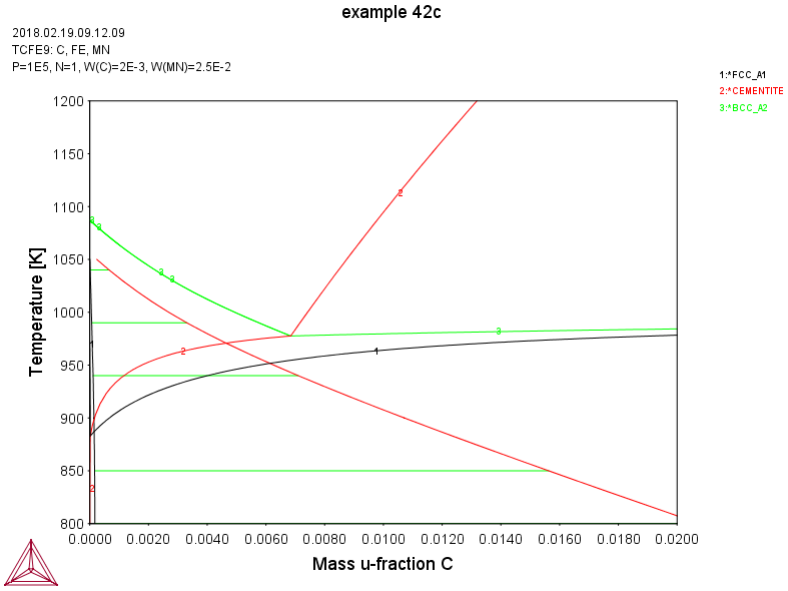

```
POST:
POST:Hit RETURN to continue
POST:
POST: make tcex42 y
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST:
POST: back
POLY_3: read tcex42a
   ... the command in full is READ_WORKSPACES
POLY_3: s-a-v 1 t 800 1200 10
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 none
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: sa tcex42b y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step
   ... the command in full is STEP_WITH_OPTIONS
Option? /NORMAL/: para
```

```
This command calculates a paraequilibrium between two phases.
You must calculate an equilibrium with the overall composition first.
Name of first phase: fcc_a1
Name of second phase: bcc_a2
Fast diffusing component: /C/: C
Fast diffusing component: /NONE/:
 Output during stepping is:
 axis value, phase amounts, u-fractions of interstitial(s) in phase 1 and 2,
 and LNACR value(s) of interstitial(s)

 Phase Region from    900.000     for:
     BCC_A2
     FCC_A1
   9.000000E+02    0.176    0.824   4.978869E-02   6.632643E-04  -2.411057E-01
   8.900000E+02    0.161    0.839   5.422687E-02   6.913508E-04  -2.813704E-02
   8.800000E+02    0.148    0.852   5.873901E-02   7.164951E-04   1.826502E-01
   8.700000E+02    0.137    0.863   6.331566E-02   7.386280E-04   3.918260E-01
   8.600000E+02    0.127    0.873   6.794838E-02   7.577054E-04   5.998954E-01
   8.500000E+02    0.119    0.881   7.262964E-02   7.737057E-04   8.073109E-01
   8.400000E+02    0.111    0.889   7.735275E-02   7.866282E-04   1.014482E+00
   8.300000E+02    0.105    0.895   8.211172E-02   7.964907E-04   1.221785E+00
   8.200000E+02    0.099    0.901   8.690123E-02   8.033288E-04   1.429564E+00
   8.100000E+02    0.093    0.907   9.172101E-02   8.071896E-04   1.638138E+00
   8.000000E+02    0.089    0.911   9.656384E-02   8.081409E-04   1.847814E+00

 Phase Region from    900.000     for:
     BCC_A2
     FCC_A1
   9.000000E+02    0.176    0.824   4.978869E-02   6.632643E-04  -2.411057E-01
   9.100000E+02    0.193    0.807   4.543503E-02   6.323326E-04  -4.569059E-01
   9.200000E+02    0.214    0.786   4.117770E-02   5.986843E-04  -6.762872E-01
   9.300000E+02    0.239    0.761   3.702982E-02   5.624832E-04  -9.001238E-01
   9.400000E+02    0.270    0.730   3.300598E-02   5.239339E-04  -1.129448E+00
   9.500000E+02    0.308    0.692   2.912230E-02   4.832877E-04  -1.365490E+00
   9.600000E+02    0.355    0.645   2.539648E-02   4.408500E-04  -1.609739E+00
   9.700000E+02    0.415    0.585   2.184787E-02   3.969899E-04  -1.864015E+00
   9.800000E+02    0.493    0.507   1.849747E-02   3.521517E-04  -2.130571E+00
   9.900000E+02    0.597    0.403   1.536779E-02   3.068684E-04  -2.412226E+00
   1.000000E+03    0.739    0.261   1.248280E-02   2.617798E-04  -2.712534E+00
   1.010000E+03    0.942    0.058   9.854684E-03   2.173469E-04  -3.037411E+00
   1.020000E+03    1.258   -0.258   7.421980E-03   1.722922E-04  -3.406145E+00
   1.030000E+03    1.821   -0.821   5.162055E-03   1.261990E-04  -3.851525E+00
   1.040000E+03    3.087   -2.087   3.064317E-03   7.893021E-05  -4.452554E+00
   1.050000E+03    8.516   -7.516   1.118313E-03   3.035996E-05  -5.537475E+00
 *** Buffer savend on file
 c:\jenkins\WORKSP~1\THERMO~1\examples\tcex42\TCEX42~2.POL

 *** ERROR     7 IN NS01AD
 *** Numerical error
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x w(*,c)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: s-d-a y t-k
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-a-text x n Mass u-fraction C
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: set-tie 5
   ... the command in full is SET_TIELINE_STATUS
POST: set-title example 42b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```



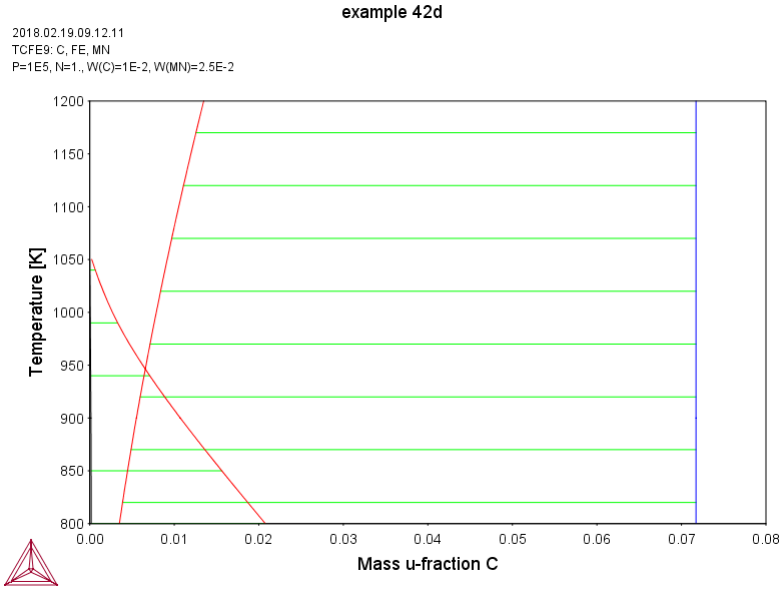

```
POST:
POST:Hit RETURN to continue
POST:
POST: ap-e y tcex42
   ... the command in full is APPEND_EXPERIMENTAL_DATA
PROLOGUE NUMBER: /0/: 0
DATASET NUMBER(s): /-1/: 1
POST: s-s x n 0 0.02
   ... the command in full is SET_SCALING_STATUS
POST: s-s y n 800 1200
   ... the command in full is SET_SCALING_STATUS
```

```
POST: set-title example 42c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:Hit RETURN to continue
POST:
POST: back
POLY_3: read tcex42b
   ... the command in full is READ_WORKSPACES
POLY_3: s-c w(c)=0.01
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         17572 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/:
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=900, P=1E5, N=1, W(C)=1E-2, W(MN)=2.5E-2
 DEGREES OF FREEDOM 0

 Temperature    900.00 K (   626.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.38780E+01
 Total Gibbs energy -3.55310E+04,  Enthalpy  2.03102E+04,  Volume  7.05656E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       4.4413E-02  1.0000E-02 2.8388E-01 -9.4226E+03 SER
 FE                      9.3131E-01  9.7500E-01 8.2599E-03 -3.5891E+04 SER
 MN                      2.4275E-02  2.5000E-02 9.2895E-05 -6.9473E+04 SER

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 8.2303E-01, Mass 4.5951E+01, Volume fraction 8.4974E-01  Mass fractions:
 FE  9.93109E-01  MN  6.84649E-03  C   4.43634E-05

 CEMENTITE                   Status ENTERED     Driving force  0.0000E+00
 Moles 1.7697E-01, Mass 7.9271E+00, Volume fraction 1.5026E-01  Mass fractions:
 FE  8.04416E-01  MN  1.28547E-01  C   6.70366E-02
POLY_3: step
   ... the command in full is STEP_WITH_OPTIONS
Option? /NORMAL/: para

This command calculates a paraequilibrium between two phases.
You must calculate an equilibrium with the overall composition first.
Name of first phase: fcc_a1
Name of second phase: cementite
Fast diffusing component: /C/: C
Fast diffusing component: /NONE/:
 Output during stepping is:
 axis value, phase amounts, u-fractions of interstitial(s) in phase 1 and 2,
 and LNACR value(s) of interstitial(s)

 Phase Region from    900.000     for:
    CEMENTITE
    FCC_A1
   9.000000E+02    0.932    0.068   2.565450E-02   3.333333E-01  -1.153988E+00
   8.900000E+02    0.929    0.071   2.464591E-02   3.333333E-01  -1.126046E+00
   8.800000E+02    0.926    0.074   2.365342E-02   3.333333E-01  -1.097677E+00
   8.700000E+02    0.923    0.077   2.267731E-02   3.333333E-01  -1.068876E+00
   8.600000E+02    0.921    0.079   2.171787E-02   3.333333E-01  -1.039637E+00
   8.500000E+02    0.918    0.082   2.077542E-02   3.333333E-01  -1.009957E+00
   8.400000E+02    0.915    0.085   1.985029E-02   3.333333E-01  -9.798293E-01
   8.300000E+02    0.912    0.088   1.894280E-02   3.333333E-01  -9.492495E-01
   8.200000E+02    0.910    0.090   1.805298E-02   3.333333E-01  -9.182117E-01
   8.100000E+02    0.907    0.093   1.718184E-02   3.333333E-01  -8.867123E-01
   8.000000E+02    0.905    0.095   1.632945E-02   3.333333E-01  -8.547455E-01

 Phase Region from    900.000     for:
    CEMENTITE
    FCC_A1
   9.000000E+02    0.932    0.068   2.565450E-02   3.333333E-01  -1.153988E+00
   9.100000E+02    0.935    0.065   2.667892E-02   3.333333E-01  -1.181507E+00
   9.200000E+02    0.939    0.061   2.771893E-02   3.333333E-01  -1.208608E+00
   9.300000E+02    0.942    0.058   2.877428E-02   3.333333E-01  -1.235296E+00
   9.400000E+02    0.945    0.055   2.984477E-02   3.333333E-01  -1.261574E+00
   9.500000E+02    0.949    0.051   3.093019E-02   3.333333E-01  -1.287449E+00
   9.600000E+02    0.952    0.048   3.203035E-02   3.333333E-01  -1.312923E+00
```

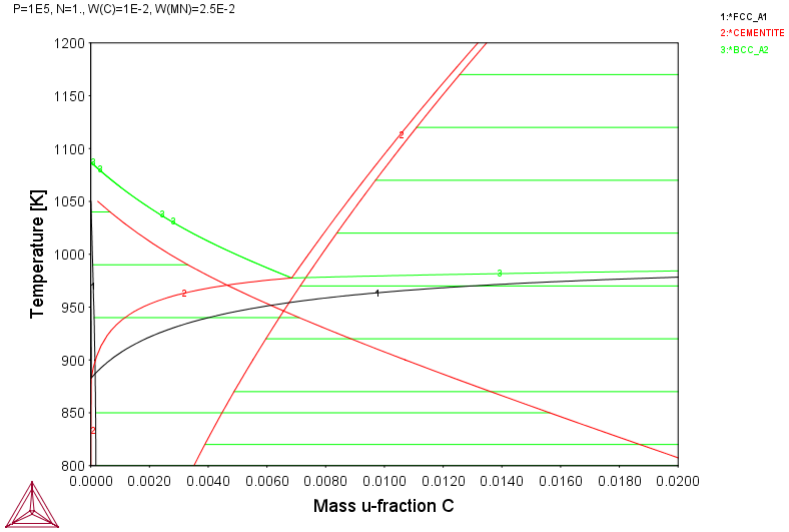
```
   9.700000E+02    0.956    0.044   3.314509E-02   3.333333E-01  -1.338002E+00
   9.800000E+02    0.959    0.041   3.427426E-02   3.333333E-01  -1.362689E+00
   9.900000E+02    0.963    0.037   3.541771E-02   3.333333E-01  -1.386988E+00
   1.000000E+03    0.967    0.033   3.657533E-02   3.333333E-01  -1.410903E+00
   1.010000E+03    0.970    0.030   3.774701E-02   3.333333E-01  -1.434438E+00
   1.020000E+03    0.974    0.026   3.893266E-02   3.333333E-01  -1.457597E+00
   1.030000E+03    0.978    0.022   4.013221E-02   3.333333E-01  -1.480383E+00
   1.040000E+03    0.982    0.018   4.134559E-02   3.333333E-01  -1.502799E+00
   1.050000E+03    0.987    0.013   4.257277E-02   3.333333E-01  -1.524850E+00
   1.060000E+03    0.991    0.009   4.381371E-02   3.333333E-01  -1.546538E+00
   1.070000E+03    0.995    0.005   4.506839E-02   3.333333E-01  -1.567866E+00
   1.080000E+03    1.000    0.000   4.633682E-02   3.333333E-01  -1.588838E+00
   1.090000E+03    1.004   -0.004   4.761901E-02   3.333333E-01  -1.609456E+00
   1.100000E+03    1.009   -0.009   4.891498E-02   3.333333E-01  -1.629723E+00
   1.110000E+03    1.013   -0.013   5.022479E-02   3.333333E-01  -1.649641E+00
   1.120000E+03    1.018   -0.018   5.154847E-02   3.333333E-01  -1.669214E+00
   1.130000E+03    1.023   -0.023   5.288611E-02   3.333333E-01  -1.688443E+00
   1.140000E+03    1.028   -0.028   5.423778E-02   3.333333E-01  -1.707332E+00
   1.150000E+03    1.033   -0.033   5.560358E-02   3.333333E-01  -1.725881E+00
   1.160000E+03    1.038   -0.038   5.698363E-02   3.333333E-01  -1.744093E+00
   1.170000E+03    1.043   -0.043   5.837804E-02   3.333333E-01  -1.761970E+00
   1.180000E+03    1.049   -0.049   5.978696E-02   3.333333E-01  -1.779514E+00
   1.190000E+03    1.054   -0.054   6.121053E-02   3.333333E-01  -1.796726E+00
   1.200000E+03    1.060   -0.060   6.264893E-02   3.333333E-01  -1.813608E+00
 *** Buffer savend on file
 c:\jenkins\WORKSP~1\THERMO~1\examples\tcex42\TCEX42~2.POL
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x w(*,c)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: s-d-a y t-k
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-a-text x n Mass u-fraction C
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: set-tie 5
   ... the command in full is SET_TIELINE_STATUS
POST: set-tit example 42d
   ... the command in full is SET_TITLE
POST: app-e n
   ... the command in full is APPEND_EXPERIMENTAL_DATA
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST:
POST: app-e y tcex42
   ... the command in full is APPEND_EXPERIMENTAL_DATA
PROLOGUE NUMBER: /0/: 0
DATASET NUMBER(s): /-1/: 1
POST: s-s x n 0 0.02
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 42e
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 42e

2018.02.19.09.12.11
TCFE9: C, FE, MN
P=1E5, N=1., W(C)=1E-2, W(MN)=2.5E-2




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

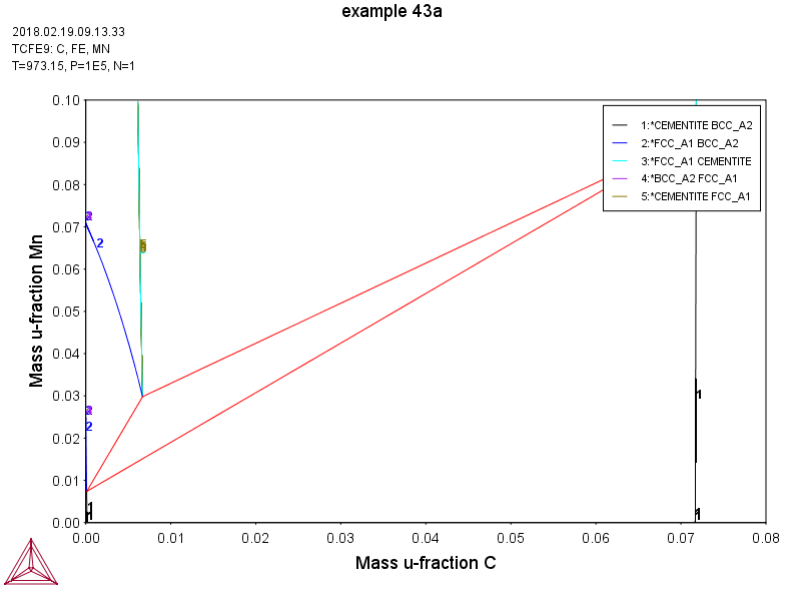
tcex43

```
About License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex43\tcex43.TCM" set-echo
SYS:
SYS: @@ Paraequilibrium calculation - Formation of
SYS: @@ Para-pearlite - Isothermal
SYS:
SYS: @@ This example uses an Fe-Mn-C system at 700 C to show a
SYS: @@ paraequilibrium calculation where there is formation of
SYS: @@ para-pearlite. It is an isothermal calculation and shows
SYS: @@ the Step_with_Options command.
SYS:
SYS: @@ Note that a TCFE database license is required to run
SYS: @@ the example.
SYS:
SYS: set-log ex43,,,
SYS: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: d-mater
   ... the command in full is DEFINE_MATERIAL
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
Database /TCFE9/: tcfe9
Major element or alloy: fe
Composition input in mass (weight) percent? /Y/: Y
1st alloying element: c 0.1
2nd alloying element: mn 2
Next alloying element:
Temperature (C) /1000/: 700
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 FE  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 C  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 MN  DEFINED


 This database has following phases for the defined system

 GAS:G                  LIQUID:L                BCC_A2
 FCC_A1                 HCP_A3                  CBCC_A12
 CUB_A13                DIAMOND_FCC_A4          GRAPHITE
 CEMENTITE              M23C6                   M7C3
 M5C2                   KSI_CARBIDE             FE4N_LP1
 FECN_CHI               LAVES_PHASE_C14         G_PHASE
 CUZN_EPSILON           AL5FE4                  FLUORITE_C1:I
 ZRO2_TETR:I            M2O3C:I                 M2O3H:I

Reject phase(s) /NONE/: graphite m5c2
 GRAPHITE               M5C2  REJECTED
Reject phase(s) /NONE/: NONE
Restore phase(s): /NONE/: NONE

 ..........................................................

    The following phases are retained in this system:

 GAS:G                  LIQUID:L                BCC_A2
 FCC_A1                 HCP_A3                  CBCC_A12
 CUB_A13                DIAMOND_FCC_A4          CEMENTITE
 M23C6                  M7C3                    KSI_CARBIDE
 FE4N_LP1               FECN_CHI                LAVES_PHASE_C14
 G_PHASE                CUZN_EPSILON            AL5FE4
 FLUORITE_C1:I          ZRO2_TETR:I             M2O3C:I
 M2O3H:I

 ..........................................................

OK? /Y/: Y
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
Suspending FLUORITE_C1 as it has net charge
Suspending M2O3C as it has net charge
Suspending M2O3H as it has net charge
Suspending ZRO2_TETR as it has net charge
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121-127; Molar
      volumes'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE9
      database (TCFE v9.0, Jan, 2017).'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2012; Molar volumes'
```

```
  'N. Saunders, COST 507 Report (1998); Mn-Ti'
  'W. Zheng, J. Alloys Compd., 632 (2015) 661-675'
  'M. Seiersten, Unpublished work (1989); Al-Fe'
  'Unassessed parameter; Linear combination of unary data'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C-FE-MO'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129-33(2010); Fe-C'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'H. Du and M. Hillert, TRITA-MAC 435 (1990); C-Fe-N'
  'W. Huang, Metall. Trans. A, 21A (1990) 2115-2123; TRITA-MAC 411 (Rev
      1989); C-FE-MN'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, 34, 279
      -85(2010); Mn-C'
  'Estimated parameter for solubility of C in Fe4N, 1999'
  'W. Huang, CALPHAD, 13 (1989) 243-252; TRITA-MAC 388 (rev 1989); FE-MN'
  'S. Liu, B. Hallstedt, D. Music, Y. Du, CALPHAD, 38 (2012) 43-58; Mn-Nb
      and Fe-Mn-Nb'
  'A. Markstrom, Thermo-Calc software AB, Sweden, 2011'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2013; Reassessed
      solubility of Al, Cr, Fe, Ni in Mn2O3. When Mn2O3 is modelled as the
      same phase as cubic Y2O3 (M2O3C).'
  'M. Chen, B. Hallstedt, L. J. Gauckler, J. Alloys Compd., 393 (2005) 114
      -21; Mn-Y-O'
  'M. Chen, B. Hallstedt, L.J. Gauckler, Solid State Ionics, 176 (2005) 1457
      -64; Mn-Zr-O, Mn-Y-Zr-O'
  'J. Miettinen, CALPHAD, 28 (2004) 313-320; Mn-Zn'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE8
      database (TCFE v8, May, 2015).'
 -OK-
Should any phase have a miscibility gap check? /N/: N
 Using global minimization procedure
Calculated         17781 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       1 s, total time     1  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=973.15, W(C)=1E-3, W(MN)=2E-2, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature    973.15 K (   700.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.56256E+01
 Total Gibbs energy -4.11743E+04,  Enthalpy  2.45990E+04,  Volume  7.28338E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       4.6312E-03  1.0000E-03 1.2686E-01 -1.6706E+04 SER
 FE                      9.7512E-01  9.7900E-01 6.6201E-03 -4.0599E+04 SER
 MN                      2.0250E-02  2.0000E-02 1.0065E-04 -7.4471E+04 SER

 BCC_A2                      Status ENTERED     Driving force  0.0000E+00
 Moles 7.8411E-01, Mass 4.3770E+01, Volume fraction 7.8784E-01  Mass fractions:
 FE  9.87020E-01  MN  1.29131E-02  C   6.70810E-05

 FCC_A1                      Status ENTERED     Driving force  0.0000E+00
 Moles 2.1589E-01, Mass 1.1856E+01, Volume fraction 2.1216E-01  Mass fractions:
 FE  9.49391E-01  MN  4.61646E-02  C   4.44430E-03
POLY_3:
POLY_3: @@ Change the status of component C to SPECIAL and work
POLY_3: @@ with u-fractions
POLY_3: c-s comp c
   ... the command in full is CHANGE_STATUS
Status: /ENTERED/: spe
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: s-a-v 1 w(c) 0 0.08
   ... the command in full is SET_AXIS_VARIABLE
Increment /.002/: 2.5E-04
POLY_3: s-a-v 2 w(mn) 0 0.1
   ... the command in full is SET_AXIS_VARIABLE
Increment /.0025/: .0025
POLY_3: l-a-v
   ... the command in full is LIST_AXIS_VARIABLE
  Axis No 1: W(C)                  Min: 0         Max: 8E-2      Inc: 2.5E-4
  Axis No 2: W(MN)                 Min: 0         Max: 0.1       Inc: 2.5E-3
POLY_3: sa tcex43a y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Working hard
 Working hard
 Generating start point   1
 Generating start point   2
 Generating start point   3
```

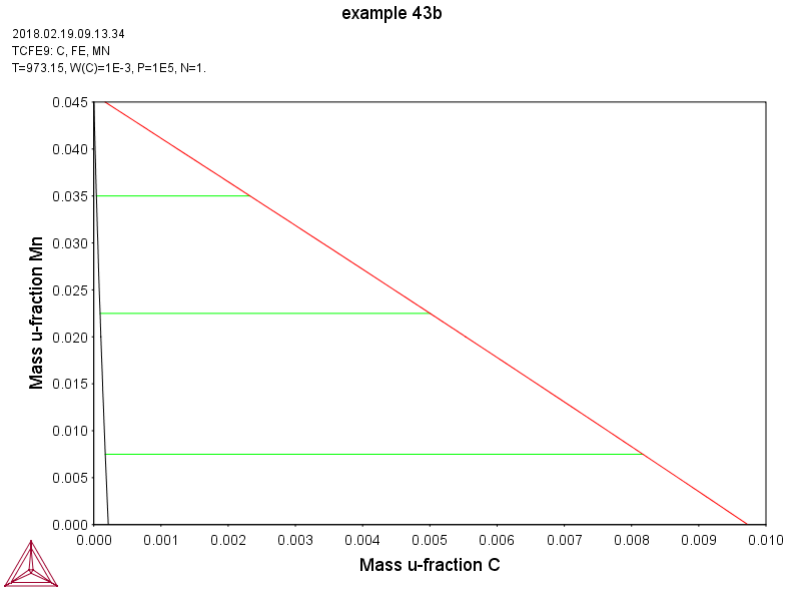
```
Generating start point   4
Generating start point   5
Generating start point   6
Generating start point   7
Generating start point   8
Generating start point   9
Generating start point  10
Working hard
Working hard
Generating start point  11
Generating start point  12
Generating start point  13
Generating start point  14
Generating start point  15
Generating start point  16
Generating start point  17
Generating start point  18
Generating start point  19
Generating start point  20
Working hard

Phase region boundary   1 at:   3.082E-02  1.597E-02
    BCC_A2
 ** CEMENTITE
Calculated                     17  equilibria

Phase region boundary   2 at:   3.082E-02  1.597E-02
    BCC_A2
 ** CEMENTITE
Calculated.                    12  equilibria

Phase region boundary   3 at:   3.082E-02  4.346E-02
    BCC_A2
 ** CEMENTITE
 ** FCC_A1

Phase region boundary   4 at:   3.349E-03  1.844E-02
    BCC_A2
 ** FCC_A1
Calculated                     33  equilibria

Phase region boundary   5 at:   3.506E-02  5.674E-02
    CEMENTITE
 ** FCC_A1
Calculated..                    48  equilibria
Terminating at axis limit.

Phase region boundary   6 at:   3.082E-02  4.346E-02
    BCC_A2
 ** CEMENTITE
Calculated                     27  equilibria

Phase region boundary   7 at:   3.082E-02  1.597E-02
    BCC_A2
 ** CEMENTITE
Calculated                     17  equilibria

Phase region boundary   8 at:   3.082E-02  1.597E-02
    BCC_A2
 ** CEMENTITE
Calculated.                    12  equilibria
Terminating at known equilibrium

Phase region boundary   9 at:   3.082E-02  2.819E-03
    BCC_A2
 ** CEMENTITE
Calculated                     12  equilibria

Phase region boundary  10 at:   3.082E-02  2.819E-03
    BCC_A2
 ** CEMENTITE
Calculated.                    18  equilibria
Terminating at known equilibrium

Phase region boundary  11 at:   3.082E-02  1.539E-03
    BCC_A2
 ** CEMENTITE
Calculated                     13  equilibria

Phase region boundary  12 at:   3.082E-02  1.539E-03
    BCC_A2
 ** CEMENTITE
Calculated.                    18  equilibria
Terminating at known equilibrium

Phase region boundary  13 at:   4.555E-04  4.440E-02
    BCC_A2
 ** FCC_A1
Calculated.                    18  equilibria
Terminating at known equilibrium

Phase region boundary  14 at:   4.555E-04  4.440E-02
    BCC_A2
 ** FCC_A1
Calculated                     11  equilibria

Phase region boundary  15 at:   1.376E-04  4.678E-02
 ** BCC_A2
    FCC_A1
Calculated.                    19  equilibria
Terminating at known equilibrium

Phase region boundary  16 at:   1.376E-04  4.678E-02
 ** BCC_A2
    FCC_A1
Calculated                     23  equilibria

Phase region boundary  17 at:   3.478E-02  1.686E-01
 ** CEMENTITE
    FCC_A1
Calculated.                    46  equilibria
Terminating at known equilibrium

Phase region boundary  18 at:   3.478E-02  1.686E-01
 ** CEMENTITE
    FCC_A1
```

```
 Calculated..                       3  equilibria
 Terminating at axis limit.

 Phase region boundary  19 at:   3.478E-02  1.711E-01
  ** CEMENTITE
     FCC_A1
 Calculated.                       47  equilibria
 Terminating at known equilibrium

 Phase region boundary  20 at:   1.264E-04  4.686E-02
  ** BCC_A2
     FCC_A1
 Calculated                      10  equilibria

 Phase region boundary  21 at:   1.264E-04  4.686E-02
  ** BCC_A2
     FCC_A1
 Calculated.                       14  equilibria
 Terminating at known equilibrium

 Phase region boundary  22 at:   3.491E-02  1.118E-01
  ** CEMENTITE
     FCC_A1
 Calculated.                       24  equilibria
 Terminating at known equilibrium

 Phase region boundary  23 at:   3.491E-02  1.118E-01
  ** CEMENTITE
     FCC_A1
 Calculated..                       26  equilibria
 Terminating at axis limit.

 Phase region boundary  24 at:   3.478E-02  1.718E-01
  ** CEMENTITE
     FCC_A1
 Calculated.                       48  equilibria
 Terminating at known equilibrium

 Phase region boundary  25 at:   3.501E-02  7.506E-02
  ** CEMENTITE
     FCC_A1
 Calculated.                        9  equilibria
 Terminating at known equilibrium

 Phase region boundary  26 at:   3.501E-02  7.506E-02
  ** CEMENTITE
     FCC_A1
 Calculated..                       40  equilibria
 Terminating at axis limit.

 Phase region boundary  27 at:   3.478E-02  1.701E-01
  ** CEMENTITE
     FCC_A1
 Calculated.                       47  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex43\tcex
 43a.POLY3
 CPU time for mapping                     2  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-lab e
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 43a
POST: s-ax-text x N Mass u-fraction C
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: s-ax-text y N Mass u-fraction Mn
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: plot
   ... the command in full is PLOT_DIAGRAM
```



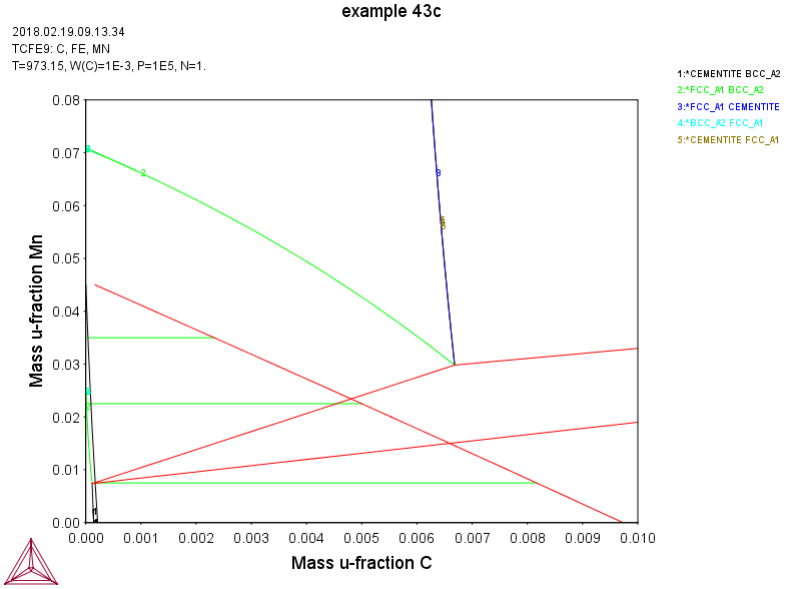

```
POST:
POST:Hit RETURN to continue
POST:
POST: make tcex43 y
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST: b
```

```
   ... the command in full is BACK
POLY_3: read tcex43a
   ... the command in full is READ_WORKSPACES
POLY_3: s-a-v 1 w(mn) 0 0.1
   ... the command in full is SET_AXIS_VARIABLE
Increment /.0025/: .0025
POLY_3: s-a-v 2 none
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: sa tcex43b y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step
   ... the command in full is STEP_WITH_OPTIONS
Option? /NORMAL/: para

This command calculates a paraequilibrium between two phases.
You must calculate an equilibrium with the overall composition first.
Name of first phase: fcc_a1
Name of second phase: bcc_a2
Fast diffusing component: /C/: C
Fast diffusing component: /NONE/:
 Output during stepping is:
 axis value, phase amounts, u-fractions of interstitial(s) in phase 1 and 2,
 and LNACR value(s) of interstitial(s)

 Phase Region from   0.200000E-01 for:
     BCC_A2
     FCC_A1
   2.000000E-02    0.165    0.835   2.571917E-02   4.926111E-04  -1.658124E+00
   1.750000E-02    0.148    0.852   2.818430E-02   5.501151E-04  -1.529395E+00
   1.500000E-02    0.134    0.866   3.064279E-02   6.094293E-04  -1.408661E+00
   1.250000E-02    0.123    0.877   3.309442E-02   6.705749E-04  -1.294692E+00
   1.000000E-02    0.112    0.888   3.553901E-02   7.335731E-04  -1.186526E+00
   7.500000E-03    0.104    0.896   3.797641E-02   7.984452E-04  -1.083396E+00
   5.000000E-03    0.096    0.904   4.040649E-02   8.652122E-04  -9.846802E-01
   2.500000E-03    0.089    0.911   4.282917E-02   9.338953E-04  -8.898660E-01
   2.500000E-09    0.082    0.918   4.524437E-02   1.004515E-03  -7.985285E-01

 Phase Region from   0.200000E-01 for:
     BCC_A2
     FCC_A1
   2.000000E-02    0.165    0.835   2.571917E-02   4.926111E-04  -1.658124E+00
   2.250000E-02    0.185    0.815   2.324766E-02   4.368958E-04  -1.796453E+00
   2.500000E-02    0.209    0.791   2.077008E-02   3.829481E-04  -1.946535E+00
   2.750000E-02    0.240    0.760   1.828677E-02   3.307465E-04  -2.111350E+00
   3.000000E-02    0.281    0.719   1.579818E-02   2.802698E-04  -2.295199E+00
   3.250000E-02    0.338    0.662   1.330418E-02   2.314911E-04  -2.504641E+00
   3.500000E-02    0.420    0.580   1.080635E-02   1.843977E-04  -2.750300E+00
   3.750000E-02    0.552    0.448   8.304909E-03   1.389646E-04  -3.051369E+00
   4.000000E-02    0.798    0.202   5.800616E-03   9.517043E-05  -3.448092E+00
   4.250000E-02    1.418   -0.418   3.294358E-03   5.299403E-05  -4.051736E+00
   4.500000E-02    5.984   -4.984   7.871561E-04   1.241421E-05  -5.521207E+00
 *** Buffer savend on file
 c:\jenkins\WORKSP~1\THERMO~1\examples\tcex43\TCEX43~2.POL

 *** ERROR     3 IN NS01AD
 *** Numerical error
POLY_3: po
   ... the command in full is POST

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x w(*,c)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: s-d-a y w(*,mn)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: set-tie 5
   ... the command in full is SET_TIELINE_STATUS
POST: set-title example 43b
POST: s-ax-text x N Mass u-fraction C
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: s-ax-text y N Mass u-fraction Mn
   ... the command in full is SET_AXIS_TEXT_STATUS
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```



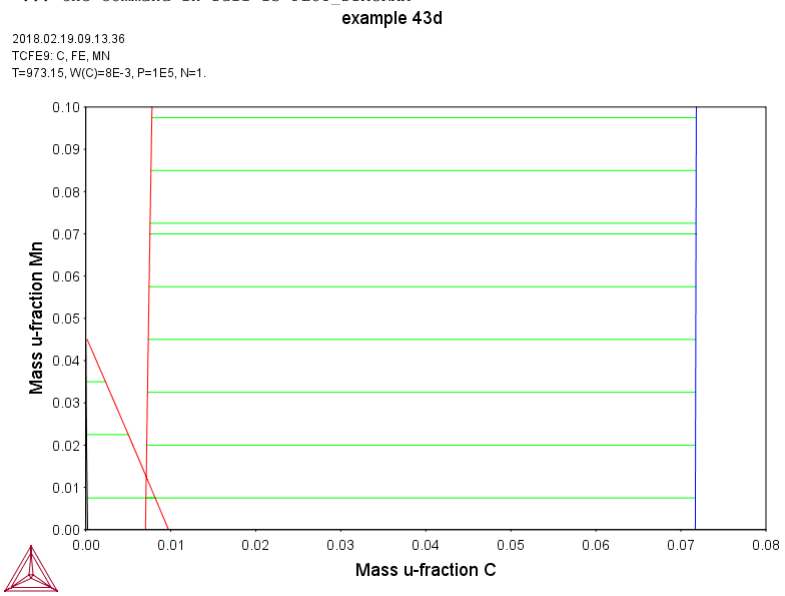

```
POST:
```

```
POST:Hit RETURN to continue
POST:
POST: app y tcex43
   ... the command in full is APPEND_EXPERIMENTAL_DATA
PROLOGUE NUMBER: /0/: 0
DATASET NUMBER(s): /-1/: 1
POST: s-s x n 0 0.01
   ... the command in full is SET_SCALING_STATUS
POST: s-s y n 0 0.08
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 43c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```



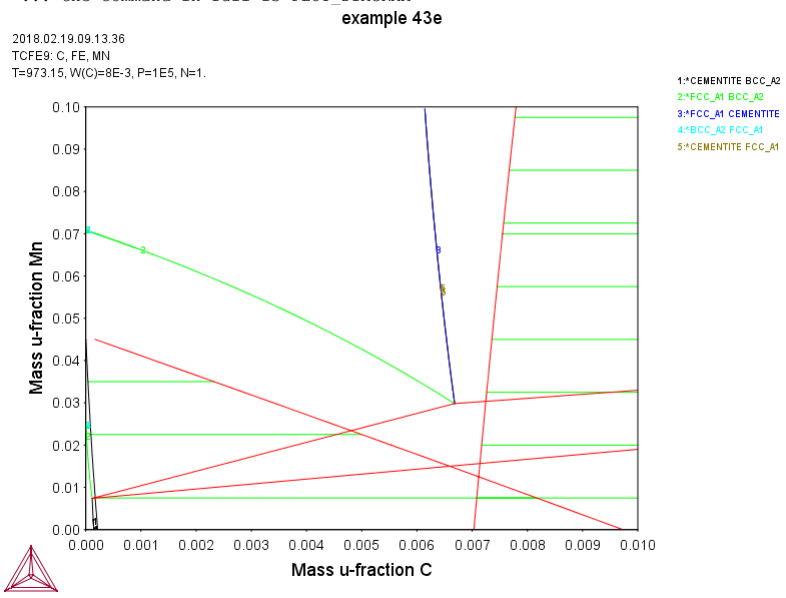

```
POST:
POST:Hit RETURN to continue
POST:
POST: b
   ... the command in full is BACK
POLY_3: read tcex43b
   ... the command in full is READ_WORKSPACES
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 T=973.15, W(C)=1E-3, W(MN)=2E-2, P=1E5, N=1
 DEGREES OF FREEDOM 0
POLY_3: s-c w(c)=0.008 w(mn)=0.07
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 T=973.15, W(C)=8E-3, W(MN)=7E-2, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature    973.15 K (   700.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.42144E+01
 Total Gibbs energy -4.19930E+04,  Enthalpy  2.75209E+04,  Volume  7.11077E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       3.5823E-02  8.0000E-03 1.7545E-01 -1.4082E+04 SER
 FE                      8.9565E-01  9.3000E-01 6.4327E-03 -4.0831E+04 SER
 MN                      6.8530E-02  7.0000E-02 1.4064E-04 -7.1764E+04 SER

 FCC_A1                      Status ENTERED     Driving force  0.0000E+00
 Moles 9.6764E-01, Mass 5.2766E+01, Volume fraction 9.7259E-01  Mass fractions:
 FE  9.27199E-01  MN  6.64886E-02  C   6.31288E-03

 CEMENTITE                   Status ENTERED     Driving force  0.0000E+00
 Moles 3.2359E-02, Mass 1.4483E+00, Volume fraction 2.7409E-02  Mass fractions:
 FE  7.55773E-01  MN  1.77136E-01  C   6.70903E-02
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: para

This command calculates a paraequilibrium between two phases.
You must calculate an equilibrium with the overall composition first.
Name of first phase: fcc_a1
Name of second phase: cementite
Fast diffusing component: /C/: C
Fast diffusing component: /NONE/:
 NP(FCC_A1) =   0.9930 with U-fractions C  =  3.50620E-02
 NP(CEMENTITE) =   0.0070 with U-fractions C  =  3.33333E-01
 All other compositions the same in both phases
 Note: LIST-EQUILIBRIUM is not relevant
POLY_3: step
   ... the command in full is STEP_WITH_OPTIONS
Option? /NORMAL/: para

This command calculates a paraequilibrium between two phases.
You must calculate an equilibrium with the overall composition first.
Name of first phase: fcc_a1
Name of second phase: cementite
Fast diffusing component: /C/: C
```

```
Fast diffusing component: /NONE/:
 Output during stepping is:
 axis value, phase amounts, u-fractions of interstitial(s) in phase 1 and 2,
 and LNACR value(s) of interstitial(s)

 Phase Region from   0.700000E-01 for:
     CEMENTITE
     FCC_A1
   7.000000E-02    0.993    0.007   3.506202E-02   3.333333E-01  -1.531041E+00
   6.750000E-02    0.993    0.007   3.497163E-02   3.333333E-01  -1.520671E+00
   6.500000E-02    0.992    0.008   3.488168E-02   3.333333E-01  -1.510310E+00
   6.250000E-02    0.992    0.008   3.479215E-02   3.333333E-01  -1.499958E+00
   6.000000E-02    0.992    0.008   3.470304E-02   3.333333E-01  -1.489616E+00
   5.750000E-02    0.991    0.009   3.461436E-02   3.333333E-01  -1.479282E+00
   5.500000E-02    0.991    0.009   3.452609E-02   3.333333E-01  -1.468959E+00
   5.250000E-02    0.991    0.009   3.443825E-02   3.333333E-01  -1.458644E+00
   5.000000E-02    0.991    0.009   3.435082E-02   3.333333E-01  -1.448340E+00
   4.750000E-02    0.990    0.010   3.426423E-02   3.333333E-01  -1.438045E+00
   4.500000E-02    0.990    0.010   3.417757E-02   3.333333E-01  -1.427759E+00
   4.250000E-02    0.990    0.010   3.409132E-02   3.333333E-01  -1.417483E+00
   4.000000E-02    0.989    0.011   3.400550E-02   3.333333E-01  -1.407216E+00
   3.750000E-02    0.989    0.011   3.392009E-02   3.333333E-01  -1.396959E+00
   3.500000E-02    0.989    0.011   3.383510E-02   3.333333E-01  -1.386712E+00
   3.250000E-02    0.989    0.011   3.375052E-02   3.333333E-01  -1.376474E+00
   3.000000E-02    0.988    0.012   3.366635E-02   3.333333E-01  -1.366246E+00
   2.750000E-02    0.988    0.012   3.358258E-02   3.333333E-01  -1.356028E+00
   2.500000E-02    0.988    0.012   3.349923E-02   3.333333E-01  -1.345820E+00
   2.250000E-02    0.988    0.012   3.341628E-02   3.333333E-01  -1.335622E+00
   2.000000E-02    0.987    0.013   3.333373E-02   3.333333E-01  -1.325434E+00
   1.750000E-02    0.987    0.013   3.325158E-02   3.333333E-01  -1.315255E+00
   1.500000E-02    0.987    0.013   3.316983E-02   3.333333E-01  -1.305087E+00
   1.250000E-02    0.986    0.014   3.308848E-02   3.333333E-01  -1.294928E+00
   1.000000E-02    0.986    0.014   3.300753E-02   3.333333E-01  -1.284780E+00
   7.500000E-03    0.986    0.014   3.292696E-02   3.333333E-01  -1.274642E+00
   5.000000E-03    0.986    0.014   3.284679E-02   3.333333E-01  -1.264514E+00
   2.500000E-03    0.985    0.015   3.276701E-02   3.333333E-01  -1.254396E+00
   2.500000E-09    0.985    0.015   3.268761E-02   3.333333E-01  -1.244288E+00

 Phase Region from   0.700000E-01 for:
     CEMENTITE
     FCC_A1
   7.000000E-02    0.993    0.007   3.506202E-02   3.333333E-01  -1.531041E+00
   7.250000E-02    0.993    0.007   3.515283E-02   3.333333E-01  -1.541421E+00
   7.500000E-02    0.994    0.006   3.524407E-02   3.333333E-01  -1.551809E+00
   7.750000E-02    0.994    0.006   3.533574E-02   3.333333E-01  -1.562207E+00
   8.000000E-02    0.994    0.006   3.542785E-02   3.333333E-01  -1.572614E+00
   8.250000E-02    0.995    0.005   3.552039E-02   3.333333E-01  -1.583030E+00
   8.500000E-02    0.995    0.005   3.561338E-02   3.333333E-01  -1.593455E+00
   8.750000E-02    0.995    0.005   3.570680E-02   3.333333E-01  -1.603888E+00
   9.000000E-02    0.995    0.005   3.580066E-02   3.333333E-01  -1.614331E+00
   9.250000E-02    0.996    0.004   3.589497E-02   3.333333E-01  -1.624783E+00
   9.500000E-02    0.996    0.004   3.598972E-02   3.333333E-01  -1.635243E+00
   9.750000E-02    0.996    0.004   3.608492E-02   3.333333E-01  -1.645712E+00
   1.000000E-01    0.997    0.003   3.618056E-02   3.333333E-01  -1.656190E+00
 *** Buffer savend on file
 c:\jenkins\WORKSP~1\THERMO~1\examples\tcex43\TCEX43~2.POL
POLY_3: po
   ... the command in full is POST

  POLY-3 POSTPROCESSOR VERSION 3.2

POST: s-d-a x w(*,c)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: s-d-a y w(*,mn)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/: *
POST: set-tie 5
   ... the command in full is SET_TIELINE_STATUS
POST: set-title example 43d
POST: s-ax-text x N Mass u-fraction C
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: s-ax-text y N Mass u-fraction Mn
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: app-e n
   ... the command in full is APPEND_EXPERIMENTAL_DATA
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:
POST:Hit RETURN to continue
```

```
POST:
POST: s-s x n 0 0.01
   ... the command in full is SET_SCALING_STATUS
POST: s-s y n 0 0.10
   ... the command in full is SET_SCALING_STATUS
POST: app-e y tcex43
   ... the command in full is APPEND_EXPERIMENTAL_DATA
PROLOGUE NUMBER: /0/: 0
DATASET NUMBER(s): /-1/: 1
POST: set-title example 43e
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex44

```
About License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex44\tcex44.TCM" set-echo
SYS:
SYS: @@ Exploring variables and functions.
SYS:
SYS: @@ This example uses variables and functions to predict
SYS: @@ properties e.g. proof strength for an austenitic
SYS: @@ stainless steel at elevated temperatures (20-550 C).
SYS: @@ The example was created using an expression from
SYS: @@ Eliasson, J., and Sandström, R. (2000). 'Proof
SYS: @@ strength values for austenitic stainless steels at
SYS: @@ elevated temperatures', Steel Research, 71(6-7), 249-254.
SYS: @@ Note that a TCFE database license is required to run
SYS: @@ the example.
SYS:
SYS: go da
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw tcfe9
TDB_TCFE9: def-sys
ELEMENTS: fe c si mn cr ni mo cu n
 FE                     C                      SI
 MN                     CR                     NI
 MO                     CU                     N
   DEFINED
TDB_TCFE9: get
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
Suspending FLUORITE_C1 as it has net charge
Suspending M2O3C as it has net charge
Suspending M2O3H as it has net charge
Suspending ZRO2_TETR as it has net charge
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121-127; Molar
      volumes'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
  'P. Gustafson, TRITA-MAC 342 (1987); CR-FE-W'
  'N. Saunders, COST 507 Report (1998); Cr-Ti'
  'B.-J. Lee, KRISS, Unpublished research, during 1993-1995'
  'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE9
      database (TCFE v9.0, Jan, 2017).'
  'N. Saunders, COST 507 Report (1998); Al-Cu'
  'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2012; Molar volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'N. Saunders, COST 507 Report (1998); Mn-Ti'
  'W. Zheng, J. Alloys Compd., 632 (2015) 661-675'
  'J-O. Andersson, CALPHAD, 12 (1988) 1-8; TRITA 0317 (1986); C-MO'
  'Unassessed parameter; Linear combination of unary data'
  'J. Brillo and I. Egry, Int. J. Thermophysics, 24, 1155-1170'
  'A. Fernandez Guillermet, Z. Metallkd., 79 (1988) 524-536, TRITA-MAC 362
      (1988); C-CO-NI AND C-CO-FE-NI'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; LAVES_PHASE_C14'
  'I. Ansara, Unpublished work (1991); Cr-Si'
  'M. Seiersten, Unpublished work (1989); Al-Fe'
  'A.V. Khvan, B. Hallstedt, K. Chang, CALPHAD, 39, 54-61(2012); C-Cr-Nb'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348,
      (1987); C-CR-FE-W'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'Estimated parameter for solubility of C in Fe4N, 1999'
  'B.-J. Lee, Metall. Trans. A, 24A (1993) 1017-1025; Fe-Cr-Mn-C'
  'P. Gustafson, Inst. Met. Res. (IM-2549, 1990); C-CU-FE'
  'Chandrakasekan et. al, (1987) provisional; CU-FE-P-C'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C-FE-MO'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129-33(2010); Fe-C'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'H. Du and M. Hillert, TRITA-MAC 435 (1990); C-Fe-N'
  'W. Huang, Metall. Trans. A, 21A (1990) 2115-2123; TRITA-MAC 411 (Rev
      1989); C-FE-MN'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD, 34, 279
      -85(2010); Mn-C'
  'J.-H. Shim, C.-S. Oh, D.N. Lee, Metall. Mater. Trans. B. 27 (1996) 955
      -966; Ti-Mo-C'
  'A. Gabriel, C. Chatillon, and I. Ansara, published in High Temp. Sci.
      (Parameters listed in CALPHAD, 11 (1987) 203-218); C-NI'
  'A. Gabriel, P. Gustafson, and I. Ansara, CALPHAD, 11 (1987) 203-218;
      TRITA-MAC 285 (1986); C-FE-NI'
  'A. Fernandez Guillermet and G. Grimvall,J. Phys. Chem. Solids, 1992, 53,
      105-125; Molar volumes'
  'J. Grobner, H.L. Lukas and F. Aldinger, CALPHAD, 20 (1996) 247-254; Si-C
      and Al-Si-C'
```

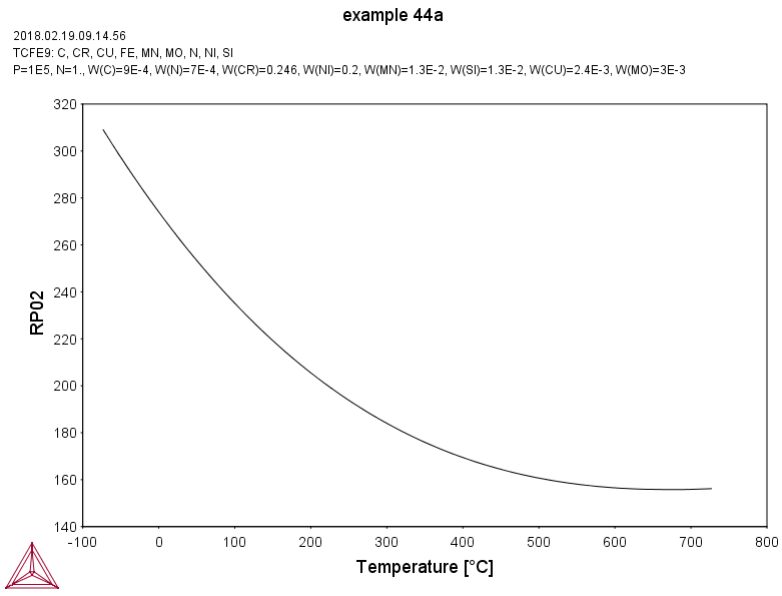
'J. Lacaze and B. Sundman, Metall. Mater. Trans. A, 22A (1991) 2211-2223; Fe-Si and Fe-Si-C'
'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Cementite'
'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; SIGMA and M7C3'
'Thermo-Calc Software, Sweden, 2008: Volume data updated for TCFE6 database (TCFE v6, April, 2008).'
'NPL, Unpublished work (1989); C-Mn-Si'
'W. Xiong, Y. Du, X. Lu, J.C. Schuster, H. Chen, Intermetallics. 15 (2007) 1401-1408.'
'H. Wang, Z. Li, Z. Chen, B. Yang, J. Phase Equilib. Diffus. 37 (2016) 1-7'
'K. Zeng and M. Hamalainen, CALPHAD, 19 (1995) 93-104; Cr-Cu'
'B. Sundman, Private communication, 2(1999); Estimated parameter'
'COST2 database 1997'
'W.H. Sun, S.H. Liu, added to make this phase less stable, 2010'
'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe-Ni liquid'
'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270 (1986); CR-FE'
'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR-FE-N'
'J-O. Andersson, Metall. Trans. A, 19A (1988) 1385-1394; TRITA 0322 (1986); CR-FE-MO'
'B.-J. Lee, Private communication, (1999); Estimated parameter'
'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Cr-Fe-Zn'
'Thermo-Calc Software, Sweden, 2014: Volume data updated for TCFE8 database (TCFE v8, May, 2015).'
'B.-J. Lee, Metall. Trans. A, 24A (1993) 1919-1933; Cr-Mn, Fe-Cr-Mn'
'K. Frisk, CALPHAD, 17 (1993) 335-349; Cr-Mn-N'
'SGTE (2008): SSOL4 - SGTE Substance Database V4.1, provided by Thermo-Calc Software'
'K. Frisk, KTH Report D 60 (1984); CR-MO'
'B. Sundman, Private communication; FCC parameter same as BCC; Cr-Mo'
'J-O. Andersson, TRITA-MAC 323 (1986); C-CR-FE-MO'
'K. Frisk, TRITA-MAC 429 (1990); CR-MO-NI'
'R. Naraghi, Thermo-Calc Software AB, Sweden, 2015; LAVES_PHASE_C14'
'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Z_PHASE'
'K. Frisk, CALPHAD, 15 (1991) 79-106; TRITA-MAC 393 (1989); CR-N, FE-N, MO-N, CR-MO-N'
'Estimated parameter for solubility of N in cementite, 1999'
'A. Dinsdale and T. Chart, MTDS NPL, Unpublished work (1986); CR-NI'
'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2013; Reassessed solubility of Al, Cr, Fe, Ni in Mn2O3. When Mn2O3 is modelled as the same phase as cubic Y2O3 (M2O3C).'
'I. Ansara and A. Jansson, TRITA-MAC 533 (1993); Cu-Fe'
'C.Y. He, J. Alloys Compd.,457,233-238 (2008); Cu-Mn'
'C.P. Wang, X.J. Liu, I. Ohnuma, R. Kainuma, K. Ishida, S.M. Hao, J. Phase Equilib. Diffus. 21 (2000) 54-62; Cu-Mo and Cu-Fe-Mo'
'Same or similar interaction as in the corresponding stable phase'
'K. Frisk, IM-2929, Swedish Inst. Met. Res., (1992); Cu-N, Fe-Cu-N'
'S. an Mey, CALPHAD, 16 (1992) 255-260; Cu-Ni'
'A. Jansson, TRITA-MAC 340 (1987); CU-FE-NI'
'M. Jacobs (1991), Revised by T. Buehler (1997), COST 507 Report; Cu-Si'
'S.G.Fries, H.L. Lukas, R. Konetzki, R. Schimd-Fetzer, J. Phase Equilib., 15 (1994) 606-614; Cu-Y'
'H. Mao, Thermo-Calc Software AB, Sweden, 2013; Molar volumes'
'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Unifying HCP_ZN with HCP_A3'
'W. Huang, CALPHAD, 13 (1989) 243-252; TRITA-MAC 388 (rev 1989); FE-MN'
'S. Liu, B. Hallstedt, D. Music, Y. Du, CALPHAD, 38 (2012) 43-58; Mn-Nb and Fe-Mn-Nb'
'A. Markstrom, Thermo-Calc software AB, Sweden, 2011'
'A. Fernandez Guillermet, CALPHAD, 6 (1982) 127-140; (sigma phase revised 1986); TRITA-MAC 200 (1982); FE-MO'
'K. Frisk, TRITA-MAC 428 (1990); FE-MO-NI'
'H.K. Danielsen and J. Hald, CALPHAD, 31 (2007) 505-514; Z-PHASE'
'C. Qiu, Metall. Trans. A, 24A (1993) 629-645; Fe-Mn-N'
'A. Dinsdale, T. Chart, MTDS NPL, Unpublished work (1986); FE-NI'
'L. Zhang, Y. Du, H. Xu, S. Liu, Y. Liu, F. Zheng, et al., Int. J. Mater. Res. 100 (2009) 160-175; Fe-Mn-Ni'
'J. Miettinen and B. Hallstedt, CALPHAD, 22 (1998) 231-256; Fe-Si and Fe-Si-C'
'S. Cotes, A.F. Guillermet, M. Sade, J. Alloys Compd., 208(1998) 168-177'
'A. Forsberg and J. Agren, J. Phase Equilib., 14 (1993) 354-363; Fe-Mn-Si'
'C. Qiu and A. Fernandez Guillermet, Z. Metallkd., 84 (1993) 11-12; Mn-N'
'A. Markstrom, Thermo-Calc Software AB, Sweden, 2010; Molar volumes'
'S. Liu, Unpublished work (2010); Mn-Ni'
'C.P. Guo,Intermetallics,13(5),525-534,(2005); Mn-Ni'
'M. Chen, B. Hallstedt, L. J. Gauckler, J. Alloys Compd., 393 (2005) 114-21; Mn-Y-O'
'M. Chen, B. Hallstedt, L.J. Gauckler, Solid State Ionics, 176 (2005) 1457-64; Mn-Zr-O, Mn-Y-Zr-O'
'J. Miettinen, CALPHAD, 28 (2004) 313-320; Mn-Zn'
'K. Frisk and B. Uhrenius, Metall. Mater. Trans. A, 27A (1996) 2869-2880; Mo-C-N, Fe-Mo-C-N'
'K. Frisk, CALPHAD, 14 (1990) 311-320; MO-NI'
'Y. Liu, G. Shao, P. Tsakiropoulos, Intermatallics 8 (2000) 953-962; Mo-Si, Al-Mo-Si'
'A. Kusoffsky et al., Work within CCT-Applied Stainless steels, 2004; Fe-Cr-Si, Fe-Ni-Si, Fe-Cr-Cu, Fe-Cu-Mo, Cr-Mo-N-Ni, Fe-Cr-N-Ni, Fe-Al-Cr-Ni'
'K. Frisk, Z. Metallkd., 82 (1991) 59-66; TRITA-MAC 414 (1989); Fe-Ni-N'
'K. Frisk, Int. J. Thermophys., 12 (1990) 417-431; TRITA-MAC 419 (1990); N-NI'
'X. Ma, C. Li, F. Wang, W. Zhang, CALPHAD, 27 (2003) 383-388; N-Si'
'P. Gustafson, Inst. Met. Res. (Sweden) (1990); Estimations of C-CR-FE-V, C-CR-FE-MO-V-W, FE-N-W, FE-MN-N, FE-N-SI, CR-N-V, C-CR-N, FE-MO-N, CR-N-W, CR-TI-N'
'Thermo-Calc Software, Sweden, 2009: Volume data updated for TCFE6 database (TCFE v6, November, 2009).'
'A. Bolcavage and U.R. Kattner, J. Phase Equilib., 2, (1996); Nb-Ni'
'L. Kjellqvist, Thermo-Calc Software AB, Sweden, 2013; Estimated parameter; Ni-Zr-O'
'P. Bellen, K.C. Hari Kumar and P. Wollants, Z. Metallkd., 87 (1994) 972-978; Ni-Ti'
'J. Miettinen, CALPHAD, 27 (2003) 263-274; Cu-Ni-Zn'
'H.Liang, Y.A.Chang, J. Phase Equilib. 19 (1998) 25-37'
'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24-33(2014); Cr-Fe-C'
'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C-CR-FE'
'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
'J. Bratberg, Thermo-Calc Software AB, Sweden, 2008; Fe-Cr-Mo-V-W-C'
'NPL, Unpublished work (1989); C-Cr-Ni'
'A. Kusoffsky, Work within CCT-Applied Stainless steels, 2003; C-Cr-Si'
'S. Nagakura, Transactions of the Iron and Steel Institute of Japan, 8 (1968) 265-294; Molar volumes'
'I.K. Kupalova, V.I. Pavlova, High Speed Steels: Physical Properties, Prop. Data Updat. 2 (1988) 67-78; Molar volumes'

```
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2014; Revision of the liquid
     C-Fe-Si description'
  'W. Zheng et al., J. Iron Steel Res. Int. 24(2)(2017) 190-197'
  'C.P. Wang, D.X. Huang, J.J. Zhu, S.Y. Yang, X.J. Liu, J. Phase Equilib.
     Diffus. 35 (2014) 314-325; Cr-Cu-Mo and Cr-Cu-W'
  'T. Ikoma, M. Kajihara, Mater. Sci. Eng. A. 437 (2006) 293-300; Cr-Cu-Ni'
  'C. Qiu, Metall. Trans. A, 24A (1993) 2393-2409; Cr-Fe-Mn-N'
  'A. Markstrom, Thermo-Calc Software AB, Sweden, 2013; Extrapolations,
     assumptions and adjustment'
  'B. Sundman, Private communication, (2000); Estimated Cr-Ni-Mo'
  'B.-J. Lee, Private communication, (2000); Estimated parameter'
  'A. Kusoffsky, Work within CCT-Applied Stainless steels, 2003; Fe-Cr-N, Fe
     -C-Cr-N, Fe-Cr-Mo-N, Fe-Cr-Mn-N'
  'K. Frisk, TRITA-MAC 422 (1990); CR-FE-N-NI'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Fe-Cr-Ni'
  'J. Miettinen, CALPHAD, 23 (2)(1999) 249-262; Cr-Fe-Si'
  'L. Zhang, Y. Du, Q. Chen, H. Xu, F. Zheng, C. Tang, H. Chen, Int. J.
     Mater. Res. 99 (2008) 1306-1318; Cu-Fe-Mn'
  'J. Miettinen, CALPHAD, 27 (2003) 389-394, Cu-Fe-Si'
  'W.H. Sun, CALPHAD, 33 (2009) 642-649; Cu-Mn-Ni'
  'K. Frisk, TRITA-MAC 433 (1990); FE-CR-MO-NI-N'
  'J. Miettinen, CALPHAD, 22 (1998) 275-300; Fe-Mo-Si'
  'J. Miettinen, G. Vassilev, J. Phase Equilib. Diffus, 37(5) 2016, 283-290;
     Fe-P-Si'
  'B. Hu, Unpublished (2010); Mn-Ni-Si,Al-Cu-Fe-Ni'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2009; Carbonitrides and
     M23C6'
  'J. Bratberg, Thermo-Calc Software AB, Sweden, 2008; Solubilities in M6C'
 -OK-
TDB_TCFE9:
TDB_TCFE9: go p-3

 POLY version  3.32
POLY_3:
POLY_3: s-c p=1e5,n=1,t=1353
POLY_3: s-c w(c)=0.0009,w(n)=0.0007,w(cr)=.246,w(ni)=0.2,w(mn)=0.013
POLY_3: s-c w(si)=0.013,w(cu)=0.0024,w(mo)=0.003
POLY_3: l-c
 P=1E5, N=1, T=1353, W(C)=9E-4, W(N)=7E-4, W(CR)=0.246, W(NI)=0.2,
    W(MN)=1.3E-2, W(SI)=1.3E-2, W(CU)=2.4E-3, W(MO)=3E-3
 DEGREES OF FREEDOM 0
POLY_3: c-e
 Using global minimization procedure
Calculated         37547 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 P=1E5, N=1, T=1353, W(C)=9E-4, W(N)=7E-4, W(CR)=0.246, W(NI)=0.2,
    W(MN)=1.3E-2, W(SI)=1.3E-2, W(CU)=2.4E-3, W(MO)=3E-3
 DEGREES OF FREEDOM 0

 Temperature   1353.00 K (  1079.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.44622E+01
 Total Gibbs energy -8.11349E+04,  Enthalpy  3.59560E+04,  Volume  7.33445E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       4.0809E-03  9.0000E-04 1.3103E-03 -7.4668E+04 SER
 CR                      2.5767E-01  2.4600E-01 2.7617E-03 -6.6281E+04 SER
 CU                      2.0569E-03  2.4000E-03 7.7572E-05 -1.0647E+05 SER
 FE                      5.0808E-01  5.2100E-01 1.1354E-03 -7.6281E+04 SER
 MN                      1.2887E-02  1.3000E-02 8.2607E-06 -1.3166E+05 SER
 MO                      1.7030E-03  3.0000E-03 6.1548E-05 -1.0907E+05 SER
 N                       2.7217E-03  7.0000E-04 1.5831E-07 -1.7615E+05 SER
 NI                      1.8559E-01  2.0000E-01 2.2490E-04 -9.4495E+04 SER
 SI                      2.5209E-02  1.3000E-02 3.4043E-08 -1.9344E+05 SER

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 9.9137E-01, Mass 5.4075E+01, Volume fraction 9.9241E-01  Mass fractions:
 FE  5.23621E-01  SI  1.30930E-02  CU  2.41718E-03
 CR  2.42476E-01  MN  1.30471E-02  N   7.05010E-04
 NI  2.01292E-01  MO  2.83895E-03  C   5.09797E-04

 M23C6                       Status ENTERED     Driving force  0.0000E+00
 Moles 8.6311E-03, Mass 3.8703E-01, Volume fraction 7.5859E-03  Mass fractions:
 CR  7.38318E-01  MO  2.55018E-02  N   0.00000E+00
 FE  1.54808E-01  NI  1.95382E-02  CU  0.00000E+00
 C   5.54188E-02  MN  6.41532E-03  SI  0.00000E+00
POLY_3:
POLY_3: @@ Define some variables
POLY_3: enter-symb
Constant, variable, function or table? /FUNCTION/: variable
Name: cc
Function: 100*w(fcc_a1,c)
&
POLY_3: ent var csi=100*w(fcc_a1,si);
POLY_3: ent var cmn=100*w(fcc_a1,mn);
POLY_3: ent var ccr=100*w(fcc_a1,cr);
POLY_3: ent var cni=100*w(fcc_a1,ni);
POLY_3: ent var cmo=100*w(fcc_a1,mo);
POLY_3: ent var ccu=100*w(fcc_a1,cu);
POLY_3: ent var cn=100*w(fcc_a1,n);
POLY_3: ent var cfe=100*w(fcc_a1,fe);
POLY_3: ent var cm23=100*bpw(m23c6);
POLY_3:
POLY_3: li-sy
 DEFINED FUNCTIONS AND VARIABLES%
    CC%=100*W(FCC_A1#1,C)
    CSI%=100*W(FCC_A1#1,SI)
    CMN%=100*W(FCC_A1#1,MN)
    CCR%=100*W(FCC_A1#1,CR)
    CNI%=100*W(FCC_A1#1,NI)
    CMO%=100*W(FCC_A1#1,MO)
    CCU%=100*W(FCC_A1#1,CU)
    CN%=100*W(FCC_A1#1,N)
    CFE%=100*W(FCC_A1#1,FE)
    CM23%=100*BPW(M23C6)
POLY_3:
POLY_3: eval
Name(s): *
```

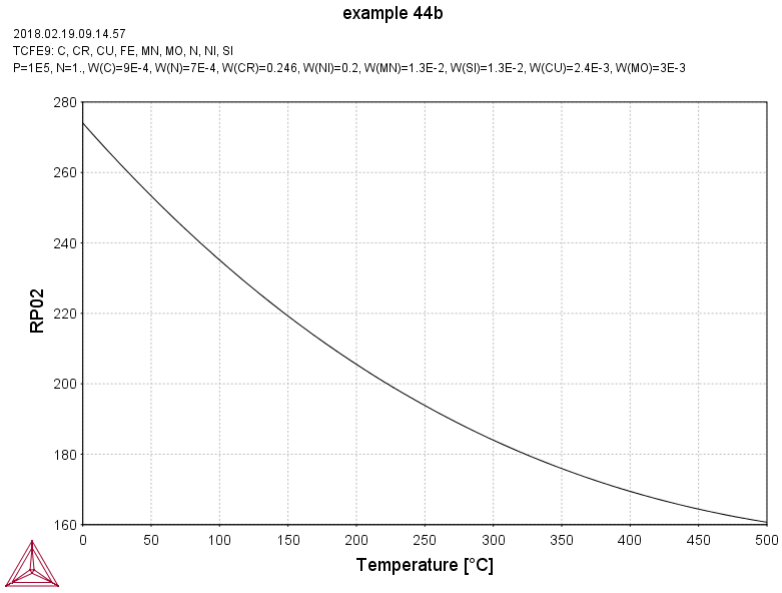
```
 CC=5.0979749E-2
 CSI=1.3093044
 CMN=1.3047128
 CCR=24.247638
 CNI=20.12916
 CMO=0.283895
 CCU=0.24171773
 CN=7.0501005E-2
 CFE=52.362091
 CM23=0.71063528
POLY_3:
POLY_3: enter-symb
Constant, variable, function or table? /FUNCTION/: FUNCTION
Name: tc=t-273.15;
POLY_3:
POLY_3: @@ Enter empirical parameters as function of temperature
POLY_3: ent func bc=575-0.3686*tc;
POLY_3: ent func bsi=24.76+1.129e-4*tc*tc-0.09*tc;
POLY_3: ent func bmn=-1.4-0.007*tc;
POLY_3: ent func bcr=0.3-tc*7e-4;
POLY_3: ent func bni=5.3-tc*3.3e-3;
POLY_3: ent func bmo=6-tc*3.3e-3;
POLY_3: ent func bcu=-14+0.0116*tc;
POLY_3: ent func bn=937-2.74e-6*tc*tc*tc+5.24e-3*tc*tc-3.08*tc;
POLY_3: ent func bm23=48+0.0135*tc;
POLY_3: ent func at=1.68+4.248e-6*tc*tc-4.33e-3*tc;
POLY_3:
POLY_3: li-symb *
 DEFINED FUNCTIONS AND VARIABLES%
    CC%=100*W(FCC_A1#1,C)
    CSI%=100*W(FCC_A1#1,SI)
    CMN%=100*W(FCC_A1#1,MN)
    CCR%=100*W(FCC_A1#1,CR)
    CNI%=100*W(FCC_A1#1,NI)
    CMO%=100*W(FCC_A1#1,MO)
    CCU%=100*W(FCC_A1#1,CU)
    CN%=100*W(FCC_A1#1,N)
    CFE%=100*W(FCC_A1#1,FE)
    CM23%=100*BPW(M23C6)
    TC=T-273.15
    BC=575-.3686*TC
    BSI=24.76+1.129E-04*TC*TC-.09*TC
    BMN=-1.4-.007*TC
    BCR=.3-TC*7E-04
    BNI=5.3-TC*.0033
    BMO=6-TC*.0033
    BCU=-14+.0116*TC
    BN=937-2.74E-06*TC*TC*TC+.00524*TC*TC-3.08*TC
    BM23=48+.0135*TC
    AT=1.68+4.248E-06*TC*TC-.00433*TC
POLY_3:
POLY_3: eval
Name(s): *
 CC=5.0979749E-2
 CSI=1.3093044
 CMN=1.3047128
 CCR=24.247638
 CNI=20.12916
 CMO=0.283895
 CCU=0.24171773
 CN=7.0501005E-2
 CFE=52.362091
 CM23=0.71063528
 TC=1079.85
 BC=176.96729
 BSI=59.223483
 BMN=-8.95895
 BCR=-0.455895
 BNI=1.736495
 BMO=2.436495
 BCU=-1.47374
 BN=271.12745
 BM23=62.577975
 AT=1.9577404
POLY_3:
POLY_3: @@ Enter an empirical expression for the proof strength
POLY_3: @@ combining the variables and function parameters
POLY_3: @@ previously entered.
POLY_3: ent
Constant, variable, function or table? /FUNCTION/: FUNCTION
Name: rp1
Function: at+bc*cc+bsi*csi+bmn*cmn+bni*cni;
POLY_3:
POLY_3: ent
Constant, variable, function or table? /FUNCTION/: FUNCTION
Name: rp2
Function: bcr*ccr+bmo*cmo+bcu*ccu+bn*cn+bm23*cm23;
POLY_3:
POLY_3: ent func rp02=rp1+rp2;
POLY_3:
POLY_3: eval
Name(s): *
 CC=5.0979749E-2
 CSI=1.3093044
 CMN=1.3047128
 CCR=24.247638
 CNI=20.12916
 CMO=0.283895
 CCU=0.24171773
 CN=7.0501005E-2
 CFE=52.362091
 CM23=0.71063528
 TC=1079.85
 BC=176.96729
 BSI=59.223483
 BMN=-8.95895
 BCR=-0.455895
 BNI=1.736495
 BMO=2.436495
 BCU=-1.47374
 BN=271.12745
 BM23=62.577975
 AT=1.9577404
 RP1=111.78638
```

```
 RP2=52.865977
 RP02=164.65236
POLY_3:
POLY_3: @@ Turn off the global minimization calculation and suspend
POLY_3: @@ all phases except fcc_a1#1. This speeds up the calculation
POLY_3: @@ and does not affect the results.
POLY_3: advanced
Which option? /STEP_AND_MAP/: glo
 Settings for global minimization:
   Use global minimization as much as possible /Y/: n,,,,
POLY_3:
POLY_3: c-s phase
Phase name(s): *
Status: /ENTERED/: sus
POLY_3:
POLY_3: c-s phase fcc_a1#1=enter 1
POLY_3:
POLY_3: s-c t=500
POLY_3: c-e
 Global equilibrium calculation turned off, you can turn it on with
 ADVANCED_OPTIONS GLOBAL_MINIMIZATION Y,,,,,,,,
     7 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e,,,
 Output from POLY-3, equilibrium =     1, label A0  , database: TCFE9

 Conditions:
 P=1E5, N=1, T=500, W(C)=9E-4, W(N)=7E-4, W(CR)=0.246, W(NI)=0.2,
    W(MN)=1.3E-2, W(SI)=1.3E-2, W(CU)=2.4E-3, W(MO)=3E-3
 DEGREES OF FREEDOM 0

 Temperature    500.00 K (   226.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.44622E+01
 Total Gibbs energy -1.86546E+04,  Enthalpy  9.45115E+03,  Volume  7.01079E-06

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       4.0809E-03  9.0000E-04 1.1335E-01 -9.0513E+03 SER
 CR                      2.5767E-01  2.4600E-01 2.3546E-01 -6.0122E+03 SER
 CU                      2.0569E-03  2.4000E-03 3.7195E-01 -4.1116E+03 SER
 FE                      5.0808E-01  5.2100E-01 3.3392E-02 -1.4132E+04 SER
 MN                      1.2887E-02  1.3000E-02 2.7741E-05 -4.3620E+04 SER
 MO                      1.7030E-03  3.0000E-03 6.3987E-02 -1.1429E+04 SER
 N                       2.7217E-03  7.0000E-04 5.3177E-14 -1.2707E+05 SER
 NI                      1.8559E-01  2.0000E-01 9.8313E-04 -2.8788E+04 SER
 SI                      2.5209E-02  1.3000E-02 1.1021E-15 -1.4318E+05 SER

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.4462E+01, Volume fraction 1.0000E+00  Mass fractions:
 FE  5.21000E-01  MN  1.30000E-02  CU  2.40000E-03
 CR  2.46000E-01  SI  1.30000E-02  C   9.00000E-04
 NI  2.00000E-01  MO  3.00000E-03  N   7.00000E-04
POLY_3: l-st
Option /CPS/:
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 C                       ENTERED   SER
 CR                      ENTERED   SER
 CU                      ENTERED   SER
 FE                      ENTERED   SER
 MN                      ENTERED   SER
 MO                      ENTERED   SER
 N                       ENTERED   SER
 NI                      ENTERED   SER
 SI                      ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 FCC_A1#1                ENTERED      0.000000E+00    1.000000E+00
 SUSPENDED PHASES:
 Z_PHASE SIGMA SIC SI3N4 R_PHASE P_PHASE PI NI3TI NBNI3 MU_PHASE MSI MP_B31
 MOSI2_C11B MO5SI3_D8M MN9SI2 MN6SI MN6N5 MN6N4 MN5SIC MN11SI19 MC_SHP MC_ETA
 M7C3 M6C M5SI3 M5C2 M3SI M3C2 M2P_C22 M23C6 LAVES_PHASE_C14 KSI_CARBIDE
 HIGH_SIGMA HCP_A3#2 HCP_A3#1 G_PHASE GRAPHITE GAMMA FECN_CHI FE8SI2C FE4N_LP1
 FE2SI FCC_A1#2 DIAMOND_FCC_A4 CUZN_EPSILON CUB_A13 CU6Y CRZN17 CR3SI CHI_A12
 CENI5 CENI2 CEMENTITE CBCC_A12 BETA1 BCC_A2 AL5FE4 AL4C3 LIQUID GAS
 *** STATUS FOR ALL SPECIES
 C         ENTERED    C5        ENTERED    CU2       ENTERED    N2        ENTERED
 C1N1      ENTERED    C5N1      ENTERED    FE        ENTERED    N3        ENTERED
 C1N2_CNN  ENTERED    C60       ENTERED    FE+2      ENTERED    NI        ENTERED
 C1N2_NCN  ENTERED    C6N1      ENTERED    FE+3      ENTERED    NI+2      ENTERED
 C2        ENTERED    C6N2      ENTERED    FE+4      ENTERED    NI+3      ENTERED
 C2N1_CCN  ENTERED    C9N1      ENTERED    MN        ENTERED    SI        ENTERED
 C2N1_CNC  ENTERED    CR        ENTERED    MN+2      ENTERED    SI+4      ENTERED
 C2N2      ENTERED    CR+2      ENTERED    MN+3      ENTERED    SI3N4     ENTERED
 C3        ENTERED    CR+3      ENTERED    MN+4      ENTERED    SIN4/3    ENTERED
 C3N1      ENTERED    CU        ENTERED    MO        ENTERED    VA        ENTERED
 C4        ENTERED    CU+1      ENTERED    MO+2      ENTERED
 C4N1      ENTERED    CU+2      ENTERED    N         ENTERED
 C4N2      ENTERED    CU+3      ENTERED    N-3       ENTERED
POLY_3:Hit RETURN to continue
POLY_3: s-a-v 1 t
Min value /0/: 200
Max value /1/: 1000
Increment /20/: 10
POLY_3:
POLY_3: save tcex44 y
POLY_3: @@ Step in temperature in order to evaluate proof strength
POLY_3: @@ as a function of temperature.
POLY_3: step normal
 No initial equilibrium, using default
 Step will start from axis value    500.000
 POLY has calculated initial equilibrium

 Phase Region from    500.000     for:
     FCC_A1#1
 Terminating at    1000.00
 Calculated    53 equilibria

 Phase Region from    500.000     for:
     FCC_A1#1
 Terminating at    200.000
 Calculated    33 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex44\tcex
 44.POLY3
```

```
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a y rp02
POST: s-d-a x t-c
POST:
POST: set-title example 44a
POST: plot
```



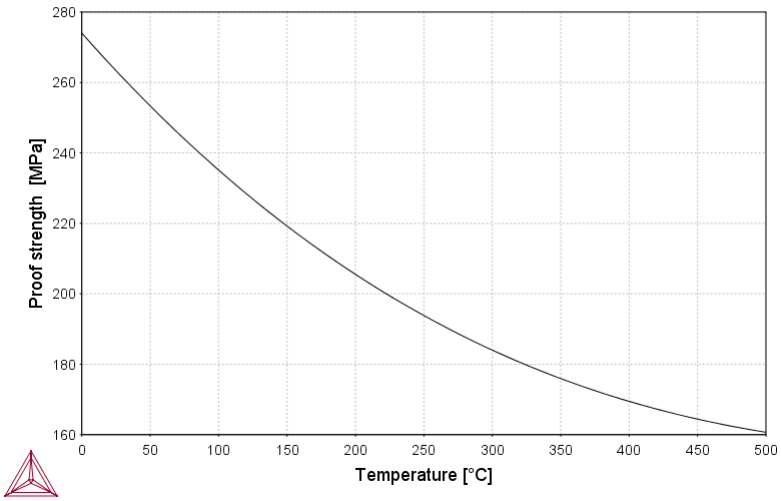

```
POST:
POST:Hit RETURN to continue
POST:
POST: s-s-s x n 0 500
POST:
POST: set-ras y
POST:
POST: set-title example 44b
POST:
POST: plot
```




```
POST:
POST:Hit RETURN to continue
POST:
POST: set-axis-text-status
AXIS (X, Y OR Z) : y
AUTOMATIC AXIS TEXT  (Y OR N) /N/: n
AXIS TEXT : Proof strength  [MPa]
POST:
POST: set-title example 44c
POST:
POST: plot
```

example 44c

2018.02.19.09.14.57
TCFE9: C, CR, CU, FE, MN, MO, N, NI, SI
P=1E5, N=1., W(C)=9E-4, W(N)=7E-4, W(CR)=0.246, W(NI)=0.2, W(MN)=1.3E-2, W(SI)=1.3E-2, W(CU)=2.4E-3, W(MO)=3E-3



POST:
POST: set-inter
POST:

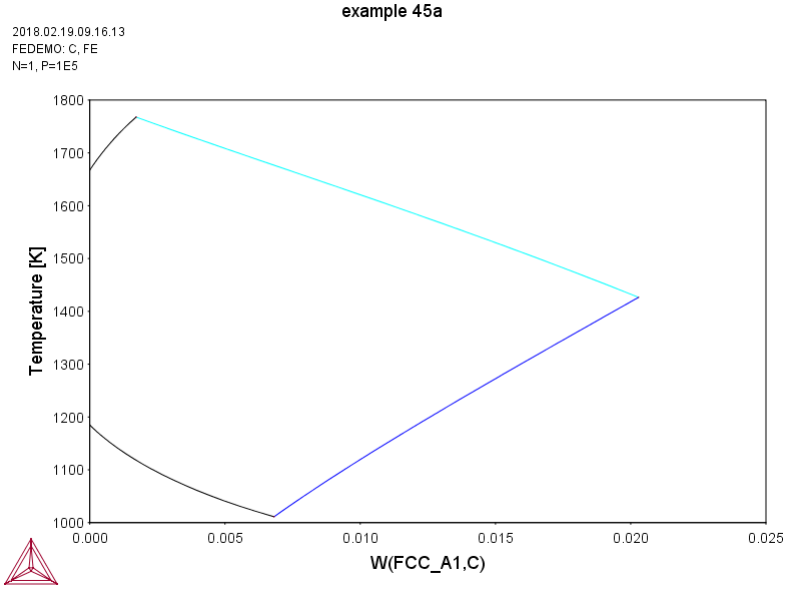
tcex45

About Linked: Fri Feb 16 15:22:08 2018

```
SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex45\tcex45.TCM"SYS: set-echo
SYS:
SYS: @@ 3D diagram with the gamma volume in the Fe-Cr-C system
SYS:
SYS: @@ This example calculates the gamma volume in the Fe-Cr-C
SYS: @@ system and plots it in 3D. To view the generated file,
SYS: @@ tcex45.wrl, install a WRML (Wirtual Reality Modelling
SYS: @@ Language) viewer to the web browser. WRML viewers can be
SYS: @@ downloaded from various sites, e.g. www.parallelgraphics.com
SYS: @@ or www.sim.no.
SYS:
SYS: set-log  ex45,,,
SYS:
SYS: @@ Start with calculating the Fe-C side of the diagram
SYS: go data
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw FEDEMO
   ... the command in full is SWITCH_DATABASE
 Current database: Iron Demo Database v2.0

 VA                     /-  DEFINED
TDB_FEDEMO: def-sys fe c
   ... the command in full is DEFINE_SYSTEM
 FE                     C  DEFINED
TDB_FEDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121 -127; Molar
      volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129 -33(2010); Fe-C'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C -FE-MO'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
 -OK-
TDB_FEDEMO:
TDB_FEDEMO: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1373
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(c)=2e-2
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          2155 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
POLY_3: s-a-v 1 x(c) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 t 800 1800 10
   ... the command in full is SET_AXIS_VARIABLE
POLY_3:
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: fcc_a1
POLY_3:
POLY_3: save tcex45 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
```

```
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28
 Generating start point  29
 Generating start point  30
 Working hard
 Generating start point  31
 Generating start point  32

 Phase region boundary   1 at:   5.236E-01  1.137E+03
     FCC_A1
  ** GRAPHITE
 Calculated.                      14  equilibria

 Phase region boundary   2 at:   5.155E-01  1.011E+03
  ** BCC_A2
     FCC_A1
  ** GRAPHITE

 Phase region boundary   3 at:   1.587E-02  1.011E+03
  ** BCC_A2
     FCC_A1
 Calculated                      38  equilibria

 Phase region boundary   4 at:   5.155E-01  1.011E+03
     FCC_A1
  ** GRAPHITE
 Calculated.                      43  equilibria

 Phase region boundary   5 at:   5.439E-01  1.427E+03
  ** LIQUID
     FCC_A1
  ** GRAPHITE

 Phase region boundary   6 at:   1.310E-01  1.427E+03
  ** LIQUID
     FCC_A1
 Calculated.                      36  equilibria

 Phase region boundary   7 at:   1.599E-02  1.768E+03
  ** LIQUID
  ** BCC_A2
     FCC_A1

 Phase region boundary   8 at:   6.113E-03  1.768E+03
  ** BCC_A2
     FCC_A1
 Calculated                      26  equilibria

 Phase region boundary   9 at:   5.236E-01  1.137E+03
     FCC_A1
  ** GRAPHITE
 Calculated.                      30  equilibria
 Terminating at known equilibrium

 Phase region boundary  10 at:   5.236E-01  1.137E+03
     FCC_A1
  ** GRAPHITE
 Calculated.                      14  equilibria
 Terminating at known equilibrium

 Phase region boundary  11 at:   5.236E-01  1.137E+03
     FCC_A1
  ** GRAPHITE
 Calculated.                      30  equilibria
 Terminating at known equilibrium

 Phase region boundary  12 at:   1.216E-01  1.463E+03
  ** LIQUID
     FCC_A1
 Calculated.                       5  equilibria
 Terminating at known equilibrium

 Phase region boundary  13 at:   1.216E-01  1.463E+03
  ** LIQUID
     FCC_A1
 Calculated.                      32  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex45\tcex
 45.POLY3
```

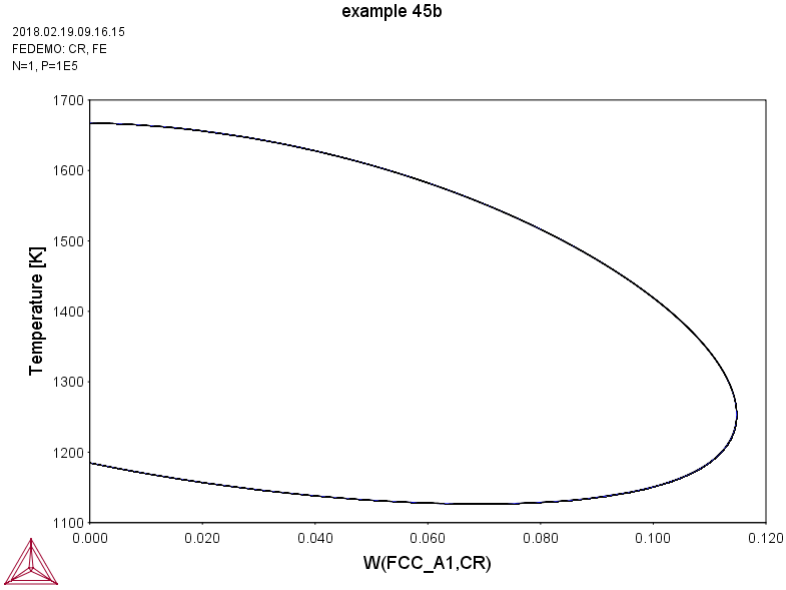
```
 CPU time for mapping                    1  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x w(fcc_a1,c)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y te-k
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 45a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Enter a table for the calculated data. In the first column put
POST: @@ the C content in the fcc_a1 phase. In the second column, Cr content
POST: @@  which is "zero" here, and in the last column the temperature.
POST: e-sym tab tab1
   ... the command in full is ENTER_SYMBOL
Variable(s): W(fcc_a1,c),zero,T
&
POST: @@ Save the tabulated data on file
POST: tab tab1 fec.tab
   ... the command in full is TABULATE
POST: back
POLY_3:
POLY_3: @@ Next step is to calculate the Fe-Cr side of the diagram
POLY_3: go data
   ... the command in full is GOTO_MODULE
TDB_FEDEMO: rej-sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 REINITIATING GES .....
TDB_FEDEMO: de-sys fe cr
   ... the command in full is DEFINE_SYSTEM
 FE                     CR  DEFINED
TDB_FEDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe -Ni liquid'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'P. Gustafson, TRITA-MAC 342 (1987); CR-FE-W'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 1385-1394; TRITA 0322 (1986);
       CR-FE-MO'
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR
      -FE-N'
  'N. Saunders, COST 507 Report (1998); Cr-Ti'
  'B.-J. Lee, Private communication, (1999); Estimated parameter'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
 -OK-
TDB_FEDEMO:
TDB_FEDEMO: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1373
```

```
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(cr)=2e-2
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          6692 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
POLY_3: s-a-v 1 x(cr) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 t 800 1800 10
   ... the command in full is SET_AXIS_VARIABLE
POLY_3:
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: fcc_a1
POLY_3:
POLY_3: save tcex45 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Working hard
 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   1.067E-02  1.169E+03
    BCC_A2
  ** FCC_A1
 Calculated                     11  equilibria

 Phase region boundary   2 at:   1.067E-02  1.169E+03
    BCC_A2
  ** FCC_A1
 Calculated                     92  equilibria

 Phase region boundary   3 at:   4.325E-02  1.137E+03
    BCC_A2
  ** FCC_A1
 Calculated                     83  equilibria

 Phase region boundary   4 at:   4.325E-02  1.137E+03
    BCC_A2
  ** FCC_A1
 Calculated                     16  equilibria

 Phase region boundary   5 at:   1.006E-01  1.137E+03
    BCC_A2
  ** FCC_A1
 Calculated                     32  equilibria

 Phase region boundary   6 at:   1.006E-01  1.137E+03
    BCC_A2
  ** FCC_A1
 Calculated                     75  equilibria

 Phase region boundary   7 at:   1.051E-01  1.463E+03
  ** BCC_A2
    FCC_A1
 Calculated                     63  equilibria
```

```
 Phase region boundary   8 at:   1.051E-01  1.463E+03
  ** BCC_A2
     FCC_A1
 Calculated                     38  equilibria

 Phase region boundary   9 at:   1.051E-01  1.463E+03
     BCC_A2
  ** FCC_A1
 Calculated                     63  equilibria

 Phase region boundary  10 at:   1.051E-01  1.463E+03
     BCC_A2
  ** FCC_A1
 Calculated                     38  equilibria

 Phase region boundary  11 at:   9.912E-03  1.665E+03
     BCC_A2
  ** FCC_A1
 Calculated                     15  equilibria

 Phase region boundary  12 at:   9.912E-03  1.665E+03
     BCC_A2
  ** FCC_A1
 Calculated                     88  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex45\tcex
 45.POLY3
 CPU time for mapping                    2  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x W(fcc_a1,cr)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y te-k
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 45b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ Enter a table for the calculated data. In the first column put
POST: @@ the C content in the fcc_a1 phase, in the second the Cr content,
POST: @@ and in the last column the temperature.
POST:
POST: e-sym tab tab1
   ... the command in full is ENTER_SYMBOL
Variable(s): zero,W(fcc_a1,cr),T
&
POST: @@ Save the tabulated data on file
POST: tab tab1 fecr.tab
   ... the command in full is TABULATE
POST:
POST: @@ Now let's calculate the ternary projection of the fcc_a1 phase
POST: back
POLY_3: go data
   ... the command in full is GOTO_MODULE
TDB_FEDEMO: rej-sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 REINITIATING GES .....
TDB_FEDEMO: de-sys fe cr c
   ... the command in full is DEFINE_SYSTEM
 FE                     CR                     C
   DEFINED
TDB_FEDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
```

```
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121 -127; Molar
      volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'A.V. Khvan, B. Hallstedt, K. Chang, CALPHAD, 39, 54-61(2012); C -Cr-Nb'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24 -33(2014); Cr-Fe
      -C'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe -Ni liquid'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
      -CR-FE'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129 -33(2010); Fe-C'
  'P. Gustafson, TRITA-MAC 342 (1987); CR-FE-W'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 1385-1394; TRITA 0322 (1986);
       CR-FE-MO'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C -FE-MO'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348,
      (1987); C-CR-FE-W'
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR
      -FE-N'
  'N. Saunders, COST 507 Report (1998); Cr-Ti'
  'B.-J. Lee, Private communication, (1999); Estimated parameter'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
 -OK-
TDB_FEDEMO:
TDB_FEDEMO: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1373
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(c)=.01
   ... the command in full is SET_CONDITION
POLY_3: se-co x(cr)=2e-2
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         17571 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
POLY_3: s-a-v 1 x(c) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 x(cr) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3:
POLY_3: se-con t=1050
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         17571 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=1100
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         17571 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=1200
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         17571 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=1300
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
```

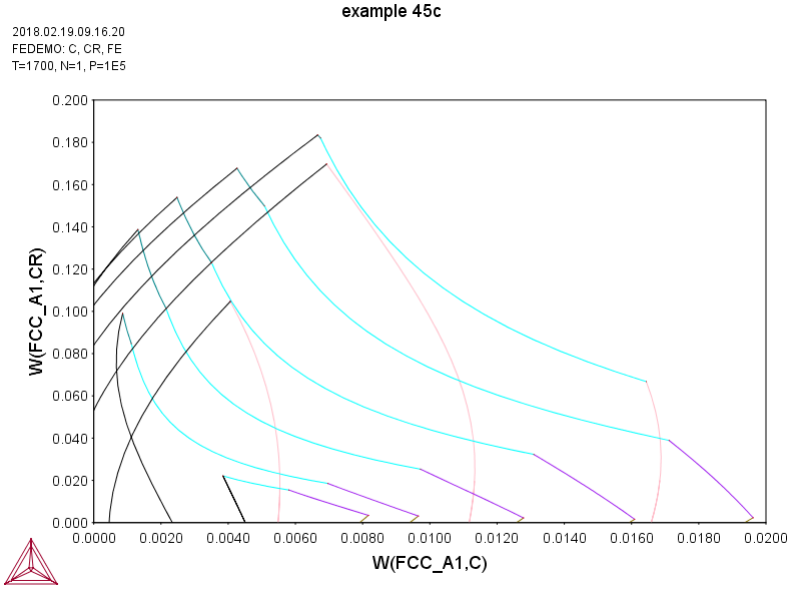
```
Calculated         17571 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=1400
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         17571 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=1500
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         17571 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=1600
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         17571 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=1700
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         17571 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: fcc_a1
POLY_3:
POLY_3: save fecrc y
   ... the command in full is SAVE_WORKSPACES
POLY_3:
POLY_3: map
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16

 Phase region boundary   1 at:   9.109E-03  1.962E-02
  ** BCC_A2
     FCC_A1#1
 Calculated                     14  equilibria

 Phase region boundary   2 at:   9.109E-03  1.962E-02
  ** BCC_A2
     FCC_A1#1
 Calculated.                     2  equilibria

 Phase region boundary   3 at:   9.102E-03  1.972E-02
  ** BCC_A2
     FCC_A1#1
  ** M7C3

 Phase region boundary   4 at:   1.588E-01  2.116E-01
     FCC_A1#1
  ** M7C3
 Calculated.                     6  equilibria

 Phase region boundary   5 at:   1.632E-01  1.700E-01
  ** CEMENTITE
     FCC_A1#1
  ** M7C3

 Phase region boundary   6 at:   1.382E-01  9.187E-02
  ** CEMENTITE
     FCC_A1#1
 Calculated.                     9  equilibria

 Phase region boundary   7 at:   1.434E-01  2.027E-02
```

```
 ** CEMENTITE
    FCC_A1#1
 ** GRAPHITE

Phase region boundary   8 at:   5.184E-01  1.792E-03
    FCC_A1#1
 ** GRAPHITE
Calculated                     13  equilibria

Phase region boundary   9 at:   9.102E-03  1.972E-02
 ** BCC_A2
    FCC_A1#1
Calculated                     17  equilibria

Phase region boundary  10 at:   1.653E-01  1.703E-01
    FCC_A1#1
 ** M7C3
Calculated.                     2  equilibria

Phase region boundary  11 at:   1.658E-01  1.668E-01
 ** CEMENTITE
    FCC_A1#1
 ** M7C3

Phase region boundary  12 at:   1.408E-01  9.158E-02
 ** CEMENTITE
    FCC_A1#1
Calculated.                     9  equilibria

Phase region boundary  13 at:   1.467E-01  1.517E-02
 ** CEMENTITE
    FCC_A1#1
 ** GRAPHITE

Phase region boundary  14 at:   5.217E-01  1.615E-03
    FCC_A1#1
 ** GRAPHITE
Calculated                     11  equilibria

Phase region boundary  15 at:   1.658E-01  1.668E-01
    FCC_A1#1
 ** M7C3
Calculated.                     19  equilibria

Phase region boundary  16 at:   1.526E-01  3.426E-01
    FCC_A1#1
 ** M23C6
 ** M7C3

Phase region boundary  17 at:   1.060E-01  3.089E-01
    FCC_A1#1
 ** M23C6
Calculated.                     4  equilibria

Phase region boundary  18 at:   1.054E-01  3.310E-01
 ** BCC_A2
    FCC_A1#1
 ** M23C6

Phase region boundary  19 at:   2.173E-03  1.070E-01
 ** BCC_A2
    FCC_A1#1
Calculated                     20  equilibria

Phase region boundary  20 at:   1.653E-01  1.703E-01
    FCC_A1#1
 ** M7C3
Calculated.                     19  equilibria
Terminating at known equilibrium

Phase region boundary  21 at:   1.485E-01  6.908E-02
 ** CEMENTITE
    FCC_A1#1
Calculated.                     8  equilibria

Phase region boundary  22 at:   1.534E-01  7.833E-03
 ** CEMENTITE
    FCC_A1#1
 ** GRAPHITE

Phase region boundary  23 at:   5.284E-01  1.144E-03
    FCC_A1#1
 ** GRAPHITE
Calculated                     11  equilibria

Phase region boundary  24 at:   1.534E-01  7.833E-03
 ** CEMENTITE
    FCC_A1#1
Calculated.                     10  equilibria

Phase region boundary  25 at:   1.468E-01  9.029E-02
 ** CEMENTITE
    FCC_A1#1
 ** M7C3

Phase region boundary  26 at:   1.718E-01  1.604E-01
    FCC_A1#1
 ** M7C3
Calculated.                     19  equilibria

Phase region boundary  27 at:   1.549E-01  3.361E-01
    FCC_A1#1
 ** M23C6
 ** M7C3

Phase region boundary  28 at:   1.084E-01  3.057E-01
    FCC_A1#1
 ** M23C6
Calculated.                     7  equilibria

Phase region boundary  29 at:   1.065E-01  3.575E-01
 ** BCC_A2
    FCC_A1#1
 ** M23C6

Phase region boundary  30 at:   3.671E-03  1.603E-01
```

```
 ** BCC_A2
    FCC_A1#1
Calculated                     17  equilibria

Phase region boundary  31 at:   1.485E-01  6.908E-02
 ** CEMENTITE
    FCC_A1#1
Calculated.                     4  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:   1.568E-01  5.338E-02
 ** CEMENTITE
    FCC_A1#1
Calculated.                     6  equilibria

Phase region boundary  33 at:   1.603E-01  4.302E-03
 ** CEMENTITE
    FCC_A1#1
 ** GRAPHITE

Phase region boundary  34 at:   5.353E-01  8.115E-04
    FCC_A1#1
 ** GRAPHITE
Calculated                     10  equilibria

Phase region boundary  35 at:   1.603E-01  4.302E-03
 ** CEMENTITE
    FCC_A1#1
Calculated.                     10  equilibria

Phase region boundary  36 at:   1.540E-01  8.805E-02
 ** CEMENTITE
    FCC_A1#1
 ** M7C3

Phase region boundary  37 at:   1.790E-01  1.537E-01
    FCC_A1#1
 ** M7C3
Calculated.                     20  equilibria

Phase region boundary  38 at:   1.580E-01  3.374E-01
    FCC_A1#1
 ** M23C6
 ** M7C3

Phase region boundary  39 at:   1.114E-01  3.106E-01
    FCC_A1#1
 ** M23C6
Calculated.                     6  equilibria

Phase region boundary  40 at:   1.091E-01  3.531E-01
 ** BCC_A2
    FCC_A1#1
 ** M23C6

Phase region boundary  41 at:   7.299E-03  1.788E-01
 ** BCC_A2
    FCC_A1#1
Calculated                     20  equilibria

Phase region boundary  42 at:   1.568E-01  5.338E-02
 ** CEMENTITE
    FCC_A1#1
Calculated.                     5  equilibria
Terminating at known equilibrium

Phase region boundary  43 at:   1.653E-01  4.318E-02
 ** CEMENTITE
    FCC_A1#1
Calculated.                     5  equilibria

Phase region boundary  44 at:   1.675E-01  5.026E-03
 ** CEMENTITE
    FCC_A1#1
 ** GRAPHITE

Phase region boundary  45 at:   5.425E-01  1.169E-03
    FCC_A1#1
 ** GRAPHITE
Calculated                     16  equilibria

Phase region boundary  46 at:   1.675E-01  5.026E-03
 ** CEMENTITE
    FCC_A1#1
Calculated.                     9  equilibria

Phase region boundary  47 at:   1.624E-01  8.481E-02
 ** CEMENTITE
    FCC_A1#1
 ** M7C3

Phase region boundary  48 at:   1.874E-01  1.461E-01
    FCC_A1#1
 ** M7C3
Calculated.                     21  equilibria

Phase region boundary  49 at:   1.615E-01  3.461E-01
    FCC_A1#1
 ** M23C6
 ** M7C3

Phase region boundary  50 at:   1.149E-01  3.233E-01
    FCC_A1#1
 ** M23C6
Calculated.                     4  equilibria

Phase region boundary  51 at:   1.131E-01  3.474E-01
 ** BCC_A2
    FCC_A1#1
 ** M23C6

Phase region boundary  52 at:   1.300E-02  1.926E-01
 ** BCC_A2
    FCC_A1#1
Calculated                     22  equilibria
```

```
 Phase region boundary  53 at:   1.653E-01  4.318E-02
  ** CEMENTITE
     FCC_A1#1
 Calculated.                      6  equilibria
 Terminating at known equilibrium

 Phase region boundary  54 at:   1.135E-01  2.521E-02
  ** LIQUID
     FCC_A1#1
 Calculated                      13  equilibria

 Phase region boundary  55 at:   1.135E-01  2.521E-02
  ** LIQUID
     FCC_A1#1
 Calculated.                      8  equilibria

 Phase region boundary  56 at:   1.155E-01  9.017E-02
  ** LIQUID
     FCC_A1#1
  ** M7C3

 Phase region boundary  57 at:   1.859E-01  1.949E-01
     FCC_A1#1
  ** M7C3
 Calculated.                     18  equilibria

 Phase region boundary  58 at:   1.651E-01  3.611E-01
     FCC_A1#1
  ** M23C6
  ** M7C3

 Phase region boundary  59 at:   1.186E-01  3.427E-01
     FCC_A1#1
  ** M23C6
 Calculated.                      2  equilibria

 Phase region boundary  60 at:   1.184E-01  3.446E-01
  ** BCC_A2
     FCC_A1#1
  ** M23C6

 Phase region boundary  61 at:   2.076E-02  2.067E-01
  ** BCC_A2
     FCC_A1#1
 Calculated                      28  equilibria

 Phase region boundary  62 at:   1.155E-01  9.017E-02
  ** LIQUID
     FCC_A1#1
 Calculated                      18  equilibria

 Phase region boundary  63 at:   8.217E-02  2.351E-02
  ** LIQUID
     FCC_A1#1
 Calculated                      12  equilibria

 Phase region boundary  64 at:   8.217E-02  2.351E-02
  ** LIQUID
     FCC_A1#1
 Calculated.                     21  equilibria

 Phase region boundary  65 at:   6.177E-02  2.187E-01
  ** LIQUID
  ** BCC_A2
     FCC_A1#1

 Phase region boundary  66 at:   2.202E-02  1.890E-01
  ** BCC_A2
     FCC_A1#1
 Calculated                      37  equilibria

 Phase region boundary  67 at:   6.177E-02  2.187E-01
  ** LIQUID
     FCC_A1#1
 Calculated                      38  equilibria

 Phase region boundary  68 at:   4.462E-02  2.191E-02
  ** LIQUID
     FCC_A1#1
 Calculated                      11  equilibria

 Phase region boundary  69 at:   4.462E-02  2.191E-02
  ** LIQUID
     FCC_A1#1
 Calculated.                     12  equilibria

 Phase region boundary  70 at:   3.243E-02  1.259E-01
  ** LIQUID
  ** BCC_A2
     FCC_A1#1

 Phase region boundary  71 at:   1.345E-02  1.159E-01
  ** BCC_A2
     FCC_A1#1
 Calculated                      22  equilibria

 Phase region boundary  72 at:   3.243E-02  1.259E-01
  ** LIQUID
     FCC_A1#1
 Calculated                      26  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex45\fecr
 c.POLY3
 CPU time for mapping                    4  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x W(fcc_a1,c)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y W(fcc_a1,cr)
   ... the command in full is SET_DIAGRAM_AXIS
```

```
POST: set-title example 45c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

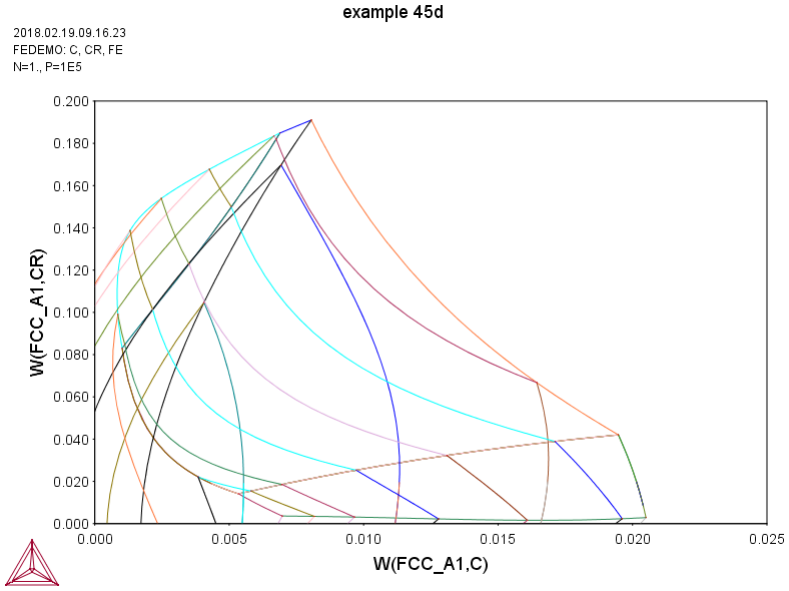



```
POST:
POST:
POST:Hit RETURN to continue
POST: back
POLY_3:
POLY_3: s-a-v 1 x(c) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 x(cr) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 3 T 800 2000 5
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: se-con x(cr)=.1
   ... the command in full is SET_CONDITION
POLY_3: se-con x(c)=.01
   ... the command in full is SET_CONDITION
POLY_3: se-con t=1373
   ... the command in full is SET_CONDITION
POLY_3:
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         17571 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: ad-ini 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /FCC_A1#1/: fcc_a1
POLY_3:
POLY_3: map
 Version R mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18

 Phase region boundary   1 at:   1.804E-02  2.000E-02  1.043E+03
  ** BCC_A2
     FCC_A1#1
  ** M7C3
 CALCULATED     6 EQUILIBRIA

 Phase region boundary   2 at:   2.436E-02  1.488E-02  1.028E+03
  ** BCC_A2
     CEMENTITE
     FCC_A1#1
  ** M7C3
 SKIPPING LINE WITHOUT FCC_A1#1

 Phase region boundary   2 at:   2.436E-02  1.488E-02  1.028E+03
  ** BCC_A2
  ** CEMENTITE
     FCC_A1#1
 CALCULATED     7 EQUILIBRIA
```

```
Phase region boundary   2 at:   3.161E-02  3.772E-03  1.008E+03
 ** BCC_A2
 ** CEMENTITE
    FCC_A1#1
    GRAPHITE
SKIPPING LINE WITHOUT FCC_A1#1

Phase region boundary   2 at:   3.161E-02  3.772E-03  1.008E+03
 ** BCC_A2
    FCC_A1#1
 ** GRAPHITE
Terminating at diagram limit
CALCULATED     5 EQUILIBRIA

Phase region boundary   2 at:   3.161E-02  3.772E-03  1.008E+03
 ** CEMENTITE
    FCC_A1#1
 ** GRAPHITE
CALCULATED    86 EQUILIBRIA

Phase region boundary   2 at:   8.866E-02  2.878E-03  1.424E+03
    LIQUID
 ** CEMENTITE
    FCC_A1#1
 ** GRAPHITE
SKIPPING LINE WITHOUT FCC_A1#1

Phase region boundary   2 at:   8.866E-02  2.878E-03  1.424E+03
 ** LIQUID
 ** CEMENTITE
    FCC_A1#1
CALCULATED     9 EQUILIBRIA

Phase region boundary   2 at:   8.429E-02  4.202E-02  1.452E+03
 ** LIQUID
 ** CEMENTITE
    FCC_A1#1
    M7C3
SKIPPING LINE WITHOUT FCC_A1#1

Phase region boundary   2 at:   8.429E-02  4.202E-02  1.452E+03
 ** LIQUID
    FCC_A1#1
 ** M7C3
CALCULATED    29 EQUILIBRIA

Phase region boundary   2 at:   3.589E-02  1.966E-01  1.557E+03
 ** LIQUID
    BCC_A2
    FCC_A1#1
 ** M7C3
SKIPPING LINE WITHOUT FCC_A1#1

Phase region boundary   2 at:   3.589E-02  1.966E-01  1.557E+03
 ** LIQUID
 ** BCC_A2
    FCC_A1#1
Terminating at diagram limit
CALCULATED    48 EQUILIBRIA

Phase region boundary   2 at:   3.589E-02  1.966E-01  1.557E+03
 ** BCC_A2
    FCC_A1#1
 ** M7C3
CALCULATED    13 EQUILIBRIA

Phase region boundary   2 at:   3.081E-02  1.911E-01  1.508E+03
 ** BCC_A2
    FCC_A1#1
    M23C6
 ** M7C3
SKIPPING LINE WITHOUT FCC_A1#1

Phase region boundary   2 at:   3.081E-02  1.911E-01  1.508E+03
 ** BCC_A2
    FCC_A1#1
 ** M23C6
CALCULATED    87 EQUILIBRIA

Phase region boundary   2 at:   4.699E-03  8.839E-02  1.088E+03
 ** BCC_A2
    FCC_A1#1
 ** M23C6
    M7C3
SKIPPING LINE WITHOUT FCC_A1#1

Phase region boundary   2 at:   4.699E-03  8.839E-02  1.088E+03
 ** BCC_A2
    FCC_A1#1
 ** M7C3
Terminating at known equilibrium
CALCULATED    16 EQUILIBRIA

Phase region boundary   2 at:   4.699E-03  8.839E-02  1.088E+03
    FCC_A1#1
 ** M23C6
 ** M7C3
Terminating at known equilibrium
CALCULATED    87 EQUILIBRIA

Phase region boundary   2 at:   8.429E-02  4.202E-02  1.452E+03
 ** CEMENTITE
    FCC_A1#1
 ** M7C3
Terminating at known equilibrium
CALCULATED    88 EQUILIBRIA

Phase region boundary   2 at:   8.866E-02  2.878E-03  1.424E+03
 ** LIQUID
    FCC_A1#1
 ** GRAPHITE
Terminating at diagram limit
CALCULATED     8 EQUILIBRIA

Phase region boundary   2 at:   1.804E-02  2.000E-02  1.043E+03
```

```
 ** BCC_A2
    FCC_A1#1
 ** M7C3
Terminating at known equilibrium
CALCULATED    13 EQUILIBRIA

Phase region boundary   2 at:   3.065E-02  2.000E-02  1.043E+03
 ** BCC_A2
    FCC_A1#1
 ** M7C3
Terminating at known equilibrium
CALCULATED     6 EQUILIBRIA

Phase region boundary   2 at:   3.065E-02  2.000E-02  1.043E+03
 ** BCC_A2
    FCC_A1#1
 ** M7C3
Terminating at known equilibrium
CALCULATED    13 EQUILIBRIA

Phase region boundary   2 at:   4.704E-02  2.000E-02  1.109E+03
 ** CEMENTITE
    FCC_A1#1
 ** M7C3
Terminating at known equilibrium
CALCULATED    19 EQUILIBRIA

Phase region boundary   2 at:   4.704E-02  2.000E-02  1.109E+03
 ** CEMENTITE
    FCC_A1#1
 ** M7C3
Terminating at known equilibrium
CALCULATED    71 EQUILIBRIA

Phase region boundary   2 at:   6.352E-02  2.000E-02  1.109E+03
 ** CEMENTITE
    FCC_A1#1
 ** M7C3
Terminating at known equilibrium
CALCULATED    19 EQUILIBRIA

Phase region boundary   2 at:   6.352E-02  2.000E-02  1.109E+03
 ** CEMENTITE
    FCC_A1#1
 ** M7C3
Terminating at known equilibrium
CALCULATED    71 EQUILIBRIA

Phase region boundary   2 at:   8.056E-02  2.000E-02  1.109E+03
 ** CEMENTITE
    FCC_A1#1
 ** M7C3
Terminating at known equilibrium
CALCULATED    19 EQUILIBRIA

Phase region boundary   2 at:   8.056E-02  2.000E-02  1.109E+03
 ** CEMENTITE
    FCC_A1#1
 ** M7C3
Terminating at known equilibrium
CALCULATED    71 EQUILIBRIA

Phase region boundary   2 at:   7.367E-02  2.000E-02  1.437E+03
 ** LIQUID
 ** CEMENTITE
    FCC_A1#1
Terminating at diagram limit
CALCULATED     7 EQUILIBRIA

Phase region boundary   2 at:   7.367E-02  2.000E-02  1.437E+03
 ** LIQUID
 ** CEMENTITE
    FCC_A1#1
Terminating at known equilibrium
CALCULATED     6 EQUILIBRIA

Phase region boundary   2 at:   5.051E-02  2.000E-02  1.437E+03
 ** LIQUID
 ** CEMENTITE
    FCC_A1#1
Terminating at diagram limit
CALCULATED     7 EQUILIBRIA

Phase region boundary   2 at:   5.051E-02  2.000E-02  1.437E+03
 ** LIQUID
 ** CEMENTITE
    FCC_A1#1
Terminating at known equilibrium
CALCULATED     6 EQUILIBRIA

Phase region boundary   2 at:   2.521E-02  2.000E-02  1.437E+03
 ** LIQUID
 ** CEMENTITE
    FCC_A1#1
Terminating at diagram limit
CALCULATED     7 EQUILIBRIA

Phase region boundary   2 at:   2.521E-02  2.000E-02  1.437E+03
 ** LIQUID
 ** CEMENTITE
    FCC_A1#1
Terminating at known equilibrium
CALCULATED     6 EQUILIBRIA

Phase region boundary   2 at:   3.021E-02  1.000E-01  1.161E+03
    FCC_A1#1
 ** M23C6
 ** M7C3
Terminating at known equilibrium
CALCULATED    17 EQUILIBRIA

Phase region boundary   2 at:   3.021E-02  1.000E-01  1.161E+03
    FCC_A1#1
 ** M23C6
 ** M7C3
*** Buffer saved on file:
```

```
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex45\fecr
 c.POLY3
 Terminating at known equilibrium
 *** LAST BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex45\fecr
 c.POLY3
 CPU time for mapping                     2  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x W(fcc_a1,c)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y W(fcc_a1,cr)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 45d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ Enter the table for the calculated data.
POST: e-sym tab tab1
   ... the command in full is ENTER_SYMBOL
Variable(s): W(fcc_a1,c),W(fcc_a1,cr),T;
POST:
POST: tab tab1 fecrc.tab
   ... the command in full is TABULATE
POST:
POST: @@ Set the axis variables and the axis text for the final diagram
POST: s-a-t-s x n
   ... the command in full is SET_AXIS_TEXT_STATUS
AXIS TEXT : Wei-Frac C
POST: s-a-t-s y n
   ... the command in full is SET_AXIS_TEXT_STATUS
AXIS TEXT : Wei-Frac Cr
POST:
POST: s-d-a z temp-c
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-a-t-s z n
   ... the command in full is SET_AXIS_TEXT_STATUS
AXIS TEXT : Temp C
POST:
POST: @@ Finally, create the 3D diagram (or .wrl file) by merging data
POST: @@ from the different tables created and saved. This is done
POST: @@ using the command CREATE_3D_DIAGRAM. Also define the scaling
POST: @@ to be used.
POST: cre-3d
   ... the command in full is CREATE_3D_PLOTFILE
Use current WORKSPACE (WS), TAB files or BOTH: /WS/: BOTH
 The table must contain values for X,Y and Z axis
 DEFINED CONSTANTS
    ZERO=0
 DEFINED FUNCTIONS AND VARIABLES%
    TEMP_C=T-273.15
 DEFINED TABLES
    TAB1=W(FCC_A1#1,C), W(FCC_A1#1,CR), T
Table Name: tab1
Give TAB filename: /Cancel_to_finish/: fec.tab fecr.tab Cancel_to_finish
Output file: /3Dplot/: tcex45.wrl
X-AXIS SCALING FROM 0.0 TO XMAX /1/: .02
Y-AXIS SCALING FROM 0.0 TO YMAX /1/: .20
Z-AXIS SCALING, GIVE ZMIN /0/: 1000
Z-AXIS SCALING, GIVE ZMAX /2000/: 2000

 It is possible to combine files by:
 Copy Ter.tab+Bin1.tab+Bin2.tab+Bin3.tab Tmp.tab

 Processing fec.tab
  3.379930000000000E-010 <X<  2.028900000000000E-002
  0.000000000000000E+000 <Y<  0.000000000000000E+000
   1011.18000000000      <Z<   1767.78000000000

 Processing fecr.tab
  0.000000000000000E+000 <X<  0.000000000000000E+000
```

```
  2.749130000000000E-009 <Y<  0.114805000000000
   1126.34000000000      <Z<   1667.47000000000
POST:
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

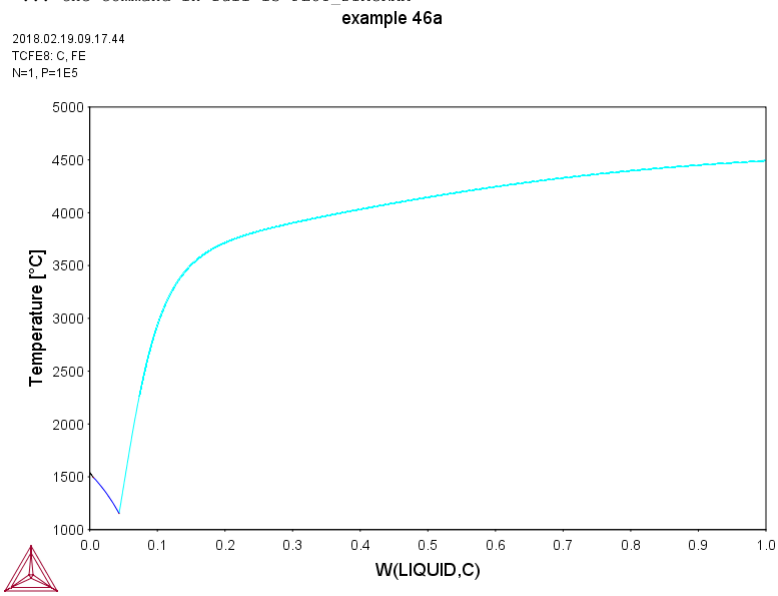
tcex46

About Linked: Fri Feb 16 15:22:08 2018

```
SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex46\tcex46.TCM" set-echo
SYS:
SYS: @@ 3D Diagram with the liquidus surface of the Fe-Cr-C system
SYS:
SYS: @@ This example calculates the liquidus surface of the Fe-Cr-C
SYS: @@ system and plots it in 3D. To view the generated files,
SYS: @@ tcex46.wrl and tcex46_sqrt, install a WRML (Wirtual Reality
SYS: @@ Modelling Language) viewer to the web browser. WRML viewers
SYS: @@ can be downloaded from various sites, e.g.
SYS: @@ www.parallelgraphics.com or www.sim.no.
SYS: @@ Note that a TCFE database license is required to run
SYS: @@ the example.
SYS:
SYS: set-log ex46,,
SYS:
SYS: @@ Start by calculating the Fe-C side of the diagram
SYS: go data
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw tcfe8
   ... the command in full is SWITCH_DATABASE
 Current database: Steels/Fe-Alloys  v8.1

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  B2_VACANCY
 HIGH_SIGMA             DICTRA_FCC_A1  REJECTED
TDB_TCFE8: de-sys fe c
   ... the command in full is DEFINE_SYSTEM
 FE                     C  DEFINED
TDB_TCFE8: rej-ph * all
   ... the command in full is REJECT
 GAS:G                  LIQUID:L                BCC_A2
 FCC_A1                 HCP_A3                  DIAMOND_FCC_A4
 GRAPHITE               CEMENTITE               M23C6
 M7C3                   M5C2                    KSI_CARBIDE
 A1_KAPPA               KAPPA                   FE4N_LP1
 FECN_CHI               LAVES_PHASE_C14         AL5FE4
 M2O3C:I  REJECTED
TDB_TCFE8: res-ph fcc_a1,bcc_a2,cementite,graphite,liquid
   ... the command in full is RESTORE
 FCC_A1                 BCC_A2                  CEMENTITE
 GRAPHITE               LIQUID:L  RESTORED
TDB_TCFE8: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, Calphad, 15 (1991), 317-425'
  'B. Uhrenius (1993-1994), International journal of refractory metals and
      hard mater, Vol. 12, pp. 121-127; Molar volumes'
  'X.-G. Lu et al. Calphad 29 (2005) 49-55, Fe P-T diagram'
  'X.-G. Lu, M. Selleby and B. Sundman, Calphad, Vol. 29, 2005, pp. 68-89;
      Molar volumes'
  'P. Gustafson, Scan. J. Metall., 14 (1985), 259-267; TRITA 0237 (1984); C
      -FE'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden,2006; Molar volumes'
  'P. Franke, estimated PARAM within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
 -OK-
TDB_TCFE8:
TDB_TCFE8: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1973
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(c)=2e-2
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           629 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: s-a-v 1 x(c) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 t 1300 5000 20
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: liq
POLY_3:
POLY_3: save tcex46 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
```

```
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   1.982E-02  1.759E+03
  ** LIQUID
     FCC_A1
 Calculated.                      2  equilibria

 Phase region boundary   2 at:   1.599E-02  1.768E+03
  ** LIQUID
  ** BCC_A2
     FCC_A1

 Phase region boundary   3 at:   1.417E-02  1.768E+03
     LIQUID
  ** BCC_A2
 Calculated                     15  equilibria

 Phase region boundary   4 at:   1.599E-02  1.768E+03
  ** LIQUID
     FCC_A1
 Calculated.                      19  equilibria

 Phase region boundary   5 at:   1.310E-01  1.427E+03
  ** LIQUID
     FCC_A1
  ** GRAPHITE

 Phase region boundary   6 at:   5.871E-01  1.427E+03
     LIQUID
  ** GRAPHITE
 Calculated                    178  equilibria

 Phase region boundary   7 at:   1.982E-02  1.759E+03
  ** LIQUID
     FCC_A1
 Calculated.                      24  equilibria
 Terminating at known equilibrium

 Phase region boundary   8 at:   6.344E-01  2.537E+03
     LIQUID
  ** GRAPHITE
 Calculated.                      57  equilibria
 Terminating at known equilibrium

 Phase region boundary   9 at:   6.344E-01  2.537E+03
     LIQUID
  ** GRAPHITE
 Calculated                    128  equilibria

 Phase region boundary  10 at:   6.344E-01  2.537E+03
     LIQUID
  ** GRAPHITE
 Calculated.                      57  equilibria
 Terminating at known equilibrium

 Phase region boundary  11 at:   6.344E-01  2.537E+03
     LIQUID
  ** GRAPHITE
 Calculated                    128  equilibria

 Phase region boundary  12 at:   7.226E-01  3.763E+03
     LIQUID
  ** GRAPHITE
 Calculated.                     118  equilibria
 Terminating at known equilibrium

 Phase region boundary  13 at:   7.226E-01  3.763E+03
     LIQUID
  ** GRAPHITE
 Calculated                     64  equilibria

 Phase region boundary  14 at:   7.226E-01  3.763E+03
     LIQUID
  ** GRAPHITE
 Calculated.                     118  equilibria
 Terminating at known equilibrium
```

```
 Phase region boundary  15 at:   7.226E-01  3.763E+03
    LIQUID
  ** GRAPHITE
 Calculated                     64  equilibria

 Phase region boundary  16 at:   5.888E-03  1.794E+03
    LIQUID
  ** BCC_A2
 Calculated                     13  equilibria

 Phase region boundary  17 at:   5.888E-03  1.794E+03
    LIQUID
  ** BCC_A2
 Calculated.                     3  equilibria
 Terminating at known equilibrium

 Phase region boundary  18 at:   6.683E-01  3.181E+03
    LIQUID
  ** GRAPHITE
 Calculated.                    89  equilibria
 Terminating at known equilibrium

 Phase region boundary  19 at:   6.683E-01  3.181E+03
    LIQUID
  ** GRAPHITE
 Calculated                     92  equilibria

 Phase region boundary  20 at:   8.317E-01  4.174E+03
    LIQUID
  ** GRAPHITE
 Calculated.                   147  equilibria
 Terminating at known equilibrium

 Phase region boundary  21 at:   8.317E-01  4.174E+03
    LIQUID
  ** GRAPHITE
 Calculated                     43  equilibria

 Phase region boundary  22 at:   9.950E-01  4.749E+03
    LIQUID
  ** GRAPHITE
 Calculated.                   179  equilibria
 Terminating at known equilibrium

 Phase region boundary  23 at:   9.950E-01  4.749E+03
    LIQUID
  ** GRAPHITE
 Calculated                     18  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex46\tcex
 46.POLY3
 CPU time for mapping                    0  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x w(liquid,c)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y te-c
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 46a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

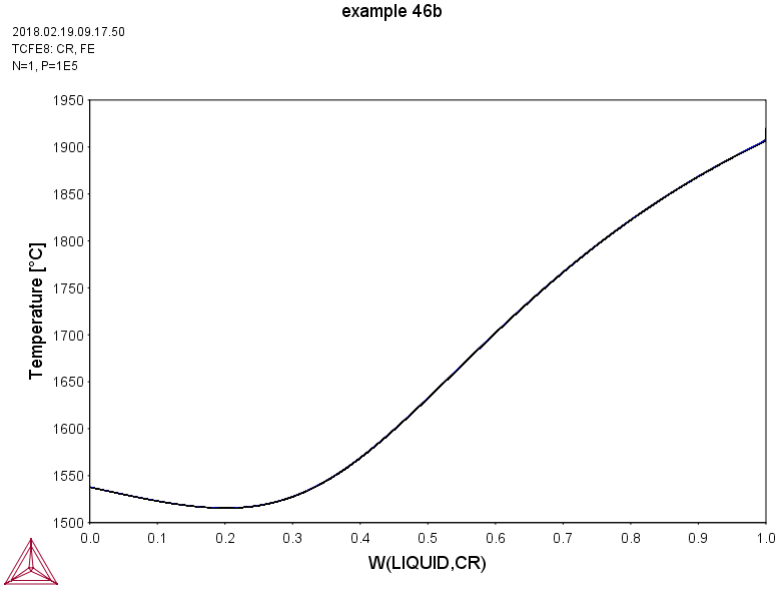



```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ Enter a table for the calculated data. In the first column put
POST: @@ the C content in the liquid, in the second the Cr content,
POST: @@ and in the last column the temperature.
POST: e-sym tab tab1
   ... the command in full is ENTER_SYMBOL
Variable(s): W(liquid,c),zero,Temp_c
&
POST: @@ Save the tabulated data on file
POST: tab tab1 fec_liq.tab
   ... the command in full is TABULATE
POST: back
POLY_3:
```

```
POLY_3: @@ Next calculate the Fe-Cr side of the diagram
POLY_3: go data
   ... the command in full is GOTO_MODULE
TDB_TCFE8: rej-sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 B2_VACANCY
 HIGH_SIGMA             DICTRA_FCC_A1  REJECTED
 REINITIATING GES .....
TDB_TCFE8: de-sys fe cr
   ... the command in full is DEFINE_SYSTEM
 FE                     CR  DEFINED
TDB_TCFE8: rej-ph * all
   ... the command in full is REJECT
 LIQUID:L               BCC_A2                 FCC_A1
 HCP_A3                 A1_KAPPA               KAPPA
 SIGMA                  CHI_A12                LAVES_PHASE_C14
 CR3SI                  CRZN17                 AL5FE4
 M2O3C:I  REJECTED
TDB_TCFE8: res-ph bcc_a2,liquid
   ... the command in full is RESTORE
 BCC_A2                 LIQUID:L  RESTORED
TDB_TCFE8: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, Calphad, 15 (1991), 317-425'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, Calphad, Vol. 29, 2005, pp. 68-89;
      Molar volumes'
  'X.-G. Lu et al. Calphad 29 (2005) 49-55, Fe P-T diagram'
  'B.-J. Lee, Calphad, 17 (1993) 251-268; revision of Fe-Cr and Fe-Ni liquid'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden,2006; Molar volumes'
  'J-O. Andersson and B. Sundman, Calphad, 11 (1987), 83-92; TRITA 0270
      (1986); CR-FE'
 -OK-
TDB_TCFE8:
TDB_TCFE8: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=2373
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(cr)=2e-2
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           418 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: s-a-v 1 x(cr) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 t 1500 2400 10
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: liquid
POLY_3:
POLY_3: save tcex46 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3:
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
```

```
Generating start point  18
Generating start point  19
Generating start point  20
Working hard
Generating start point  21
Generating start point  22
Generating start point  23
Generating start point  24

Phase region boundary   1 at:   1.039E-02  1.809E+03
 ** LIQUID
    BCC_A2
Calculated                     14  equilibria

Phase region boundary   2 at:   1.039E-02  1.809E+03
 ** LIQUID
    BCC_A2
Calculated                    110  equilibria

Phase region boundary   3 at:   3.280E-01  1.802E+03
 ** LIQUID
    BCC_A2
Calculated                     43  equilibria

Phase region boundary   4 at:   3.280E-01  1.802E+03
 ** LIQUID
    BCC_A2
Calculated                     81  equilibria

Phase region boundary   5 at:   6.371E-01  1.971E+03
 ** LIQUID
    BCC_A2
Calculated                     76  equilibria

Phase region boundary   6 at:   6.371E-01  1.971E+03
 ** LIQUID
    BCC_A2
Calculated                     48  equilibria

Phase region boundary   7 at:   9.888E-01  2.175E+03
 ** LIQUID
    BCC_A2
Calculated                    114  equilibria

Phase region boundary   8 at:   9.888E-01  2.175E+03
 ** LIQUID
    BCC_A2
Calculated                     10  equilibria

Phase region boundary   9 at:   5.100E-02  1.803E+03
 ** LIQUID
    BCC_A2
Calculated                    105  equilibria

Phase region boundary  10 at:   5.100E-02  1.803E+03
 ** LIQUID
    BCC_A2
Calculated                     12  equilibria

Phase region boundary  11 at:   3.337E-01  1.803E+03
 ** LIQUID
    BCC_A2
Calculated                     44  equilibria

Phase region boundary  12 at:   3.337E-01  1.803E+03
 ** LIQUID
    BCC_A2
Calculated                    102  equilibria

Phase region boundary  13 at:   8.293E-01  2.097E+03
    LIQUID
 ** BCC_A2
Calculated                    111  equilibria

Phase region boundary  14 at:   8.293E-01  2.097E+03
    LIQUID
 ** BCC_A2
Calculated                     32  equilibria

Phase region boundary  15 at:   8.293E-01  2.097E+03
 ** LIQUID
    BCC_A2
Calculated                    111  equilibria

Phase region boundary  16 at:   8.293E-01  2.097E+03
 ** LIQUID
    BCC_A2
Calculated                     32  equilibria

Phase region boundary  17 at:   9.640E-03  1.809E+03
    LIQUID
 ** BCC_A2
Calculated                     15  equilibria

Phase region boundary  18 at:   9.640E-03  1.809E+03
    LIQUID
 ** BCC_A2
Calculated                    109  equilibria

Phase region boundary  19 at:   3.471E-01  1.807E+03
    LIQUID
 ** BCC_A2
Calculated                     49  equilibria

Phase region boundary  20 at:   3.471E-01  1.807E+03
    LIQUID
 ** BCC_A2
Calculated                     75  equilibria

Phase region boundary  21 at:   6.881E-01  2.007E+03
    LIQUID
 ** BCC_A2
Calculated                     83  equilibria

Phase region boundary  22 at:   6.881E-01  2.007E+03
    LIQUID
```

```
  ** BCC_A2
 Calculated                      41  equilibria

 Phase region boundary  23 at:   9.910E-01  2.176E+03
     LIQUID
  ** BCC_A2
 Calculated                     106  equilibria

 Phase region boundary  24 at:   9.910E-01  2.176E+03
     LIQUID
  ** BCC_A2
 Calculated                      14  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex46\tcex
 46.POLY3
 CPU time for mapping                     1  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x W(liquid,cr)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y te-c
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 46b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

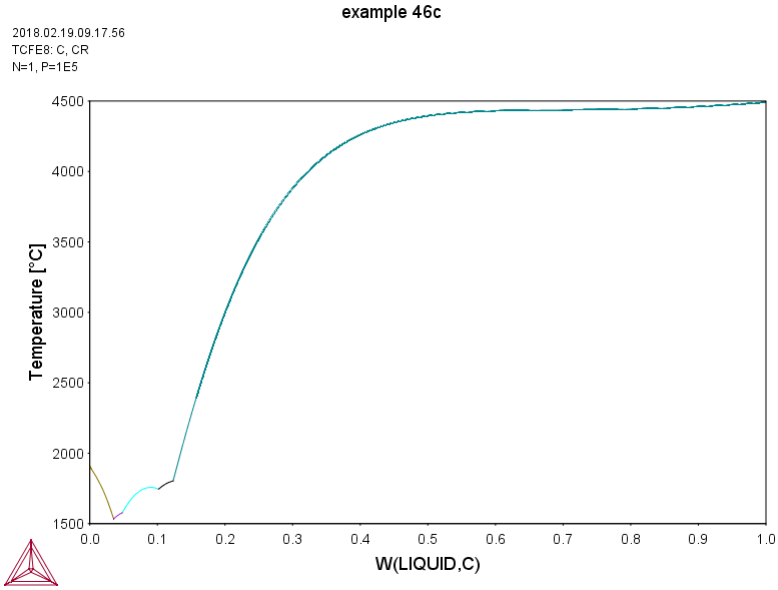



```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ Enter a table for the calculated data. In the first column put
POST: @@ the C content in the liquid, in the second the Cr content,
POST: @@ and in the last column the temperature.
POST: e-sym tab tab1
   ... the command in full is ENTER_SYMBOL
Variable(s): zero,W(liquid,cr),Temp_c
&
POST: @@ Save the tabulated data on file
POST: tab tab1 fecr_liq.tab
   ... the command in full is TABULATE
POST: back
POLY_3:
POLY_3: @@ Then calculate the Cr-C side of the diagram
POLY_3: go data
   ... the command in full is GOTO_MODULE
TDB_TCFE8: rej-sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  B2_VACANCY
 HIGH_SIGMA             DICTRA_FCC_A1  REJECTED
 REINITIATING GES .....
TDB_TCFE8: de-sys c cr
   ... the command in full is DEFINE_SYSTEM
 C                      CR  DEFINED
TDB_TCFE8: rej-ph * all
   ... the command in full is REJECT
 GAS:G                  LIQUID:L                BCC_A2
 FCC_A1                 HCP_A3                  DIAMOND_FCC_A4
 GRAPHITE               CEMENTITE               M23C6
 M7C3                   M3C2                    KSI_CARBIDE
 FE4N_LP1               SIGMA                   CHI_A12
 LAVES_PHASE_C14        CR3SI                   M2O3C:I
   REJECTED
TDB_TCFE8: res-ph bcc_a2,liquid,graphite,m23,m7c,m3c2
   ... the command in full is RESTORE
 BCC_A2                 LIQUID:L                GRAPHITE
 M23C6                  M7C3                    M3C2
   RESTORED
TDB_TCFE8: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
```

```
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, Calphad, 15 (1991), 317-425'
  'B. Uhrenius (1993-1994), International journal of refractory metals and
      hard mater, Vol. 12, pp. 121-127; Molar volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, Calphad, Vol. 29, 2005, pp. 68-89;
      Molar volumes'
  'J-O. Andersson, Calphad, 11 (1987), 271-276; TRITA 0314; C-CR'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden,2006; Molar volumes'
  'B.-J. Lee, unpublished revision (1991); C-Cr-Fe-Ni'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
 -OK-
TDB_TCFE8:
TDB_TCFE8: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=2373
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(cr)=1.5e-2
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           422 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: s-a-v 1 x(cr) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 t 1500 5000 10
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: liq
POLY_3:
POLY_3: save tcex46 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3:
POLY_3: map
 Version S mapping is selected
 Generating start equilibrium  1
 Generating start equilibrium  2
 Generating start equilibrium  3
 Generating start equilibrium  4
 Generating start equilibrium  5
 Generating start equilibrium  6
 Generating start equilibrium  7
 Generating start equilibrium  8
 Generating start equilibrium  9
 Generating start equilibrium 10
 Generating start equilibrium 11
 Generating start equilibrium 12

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard
 Generating start point  21
 Generating start point  22
 Generating start point  23
 Generating start point  24
 Generating start point  25
 Generating start point  26
 Generating start point  27
 Generating start point  28

 Phase region boundary   1 at:   2.762E-01  2.670E+03
    LIQUID
  ** GRAPHITE
 Calculated.                     61  equilibria

 Phase region boundary   2 at:   3.108E-01  2.077E+03
    LIQUID
  ** GRAPHITE
  ** M3C2

 Phase region boundary   3 at:   6.108E-01  2.077E+03
    LIQUID
  ** M3C2
 Calculated.                      7  equilibria
```

```
Phase region boundary   4 at:   6.354E-01  2.018E+03
    LIQUID
 ** M3C2
 ** M7C3

Phase region boundary   5 at:   6.854E-01  2.018E+03
    LIQUID
 ** M7C3
Calculated.                      36  equilibria

Phase region boundary   6 at:   7.604E-01  1.850E+03
    LIQUID
 ** M23C6
 ** M7C3

Phase region boundary   7 at:   8.070E-01  1.850E+03
    LIQUID
 ** M23C6
Calculated.                       6  equilibria

Phase region boundary   8 at:   8.281E-01  1.806E+03
    LIQUID
 ** BCC_A2
 ** M23C6

Phase region boundary   9 at:   9.300E-01  1.806E+03
    LIQUID
 ** BCC_A2
Calculated                       54  equilibria

Phase region boundary  10 at:   3.108E-01  2.077E+03
    LIQUID
 ** GRAPHITE
Calculated                      289  equilibria

Phase region boundary  11 at:   2.762E-01  2.670E+03
    LIQUID
 ** GRAPHITE
Calculated                      222  equilibria

Phase region boundary  12 at:   2.762E-01  2.670E+03
    LIQUID
 ** GRAPHITE
Calculated.                      61  equilibria
Terminating at known equilibrium

Phase region boundary  13 at:   2.762E-01  2.670E+03
    LIQUID
 ** GRAPHITE
Calculated                      222  equilibria

Phase region boundary  14 at:   2.023E-01  3.830E+03
    LIQUID
 ** GRAPHITE
Calculated.                     177  equilibria
Terminating at known equilibrium

Phase region boundary  15 at:   2.023E-01  3.830E+03
    LIQUID
 ** GRAPHITE
Calculated                      106  equilibria

Phase region boundary  16 at:   2.023E-01  3.830E+03
    LIQUID
 ** GRAPHITE
Calculated.                     177  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   2.023E-01  3.830E+03
    LIQUID
 ** GRAPHITE
Calculated                      106  equilibria

Phase region boundary  18 at:   5.000E-03  4.751E+03
    LIQUID
 ** GRAPHITE
Calculated                       18  equilibria

Phase region boundary  19 at:   5.000E-03  4.751E+03
    LIQUID
 ** GRAPHITE
Calculated.                     276  equilibria
Terminating at known equilibrium

Phase region boundary  20 at:   1.683E-01  4.226E+03
    LIQUID
 ** GRAPHITE
Calculated                       73  equilibria

Phase region boundary  21 at:   1.683E-01  4.226E+03
    LIQUID
 ** GRAPHITE
Calculated.                     216  equilibria
Terminating at known equilibrium

Phase region boundary  22 at:   6.317E-01  2.031E+03
    LIQUID
 ** M3C2
Calculated.                       7  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   6.317E-01  2.031E+03
    LIQUID
 ** M3C2
Calculated.                       3  equilibria
Terminating at known equilibrium

Phase region boundary  24 at:   9.949E-01  2.162E+03
    LIQUID
 ** BCC_A2
Calculated.                      38  equilibria
Terminating at known equilibrium

Phase region boundary  25 at:   9.949E-01  2.162E+03
    LIQUID
```

```
  ** BCC_A2
 Calculated                    14  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex46\tcex
 46.POLY3
 CPU time for mapping                    1  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x w(liquid,C)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y temp-c
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 46c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ Enter a table for the calculated data. In the first column put
POST: @@ the C content in the liquid, in the second the Cr content,
POST: @@ and in the last column the temperature.
POST: e-sym tab tab1
   ... the command in full is ENTER_SYMBOL
Variable(s): W(liquid,c),W(liquid,cr),Temp_c
&
POST: @@ Save the tabulated data on file
POST: tab tab1 crc_liq.tab
   ... the command in full is TABULATE
POST:
POST: back
POLY_3: @@ Finally, calculate a ternary projection of the Fe-Cr-C system
POLY_3: go data
   ... the command in full is GOTO_MODULE
TDB_TCFE8: rej-sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 B2_VACANCY
 HIGH_SIGMA             DICTRA_FCC_A1  REJECTED
 REINITIATING GES .....
TDB_TCFE8: de-sys fe cr c
   ... the command in full is DEFINE_SYSTEM
 FE                     CR                     C
   DEFINED
TDB_TCFE8: rej-ph * all
   ... the command in full is REJECT
 GAS:G                  LIQUID:L               BCC_A2
 FCC_A1                 HCP_A3                 DIAMOND_FCC_A4
 GRAPHITE               CEMENTITE              M23C6
 M7C3                   M5C2                   M3C2
 KSI_CARBIDE            A1_KAPPA               KAPPA
 FE4N_LP1               FECN_CHI               SIGMA
 CHI_A12                LAVES_PHASE_C14        CR3SI
 CRZN17                 AL5FE4                 M2O3C:I
   REJECTED
TDB_TCFE8: res-ph liquid,fcc_a1,bcc_a2,m23,m7c,m3c2,graphite,cementite
   ... the command in full is RESTORE
 LIQUID:L               FCC_A1                 BCC_A2
 M23C6                  M7C3                   M3C2
 GRAPHITE               CEMENTITE  RESTORED
TDB_TCFE8: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, Calphad, 15 (1991), 317-425'
  'B. Uhrenius (1993-1994), International journal of refractory metals and
```

```
      hard mater, Vol. 12, pp. 121-127; Molar volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden,2006; Molar volumes'
  'X.-G. Lu, M. Selleby and B. Sundman, Calphad, Vol. 29, 2005, pp. 68-89;
      Molar volumes'
  'X.-G. Lu et al. Calphad 29 (2005) 49-55, Fe P-T diagram'
  'J-O. Andersson, Calphad, 11 (1987), 271-276; TRITA 0314; C-CR'
  'J. Bratberg, Z. Metallkd., Vol 96 (2005), 335-344; Fe-Cr-Mo-C'
  'B.-J. Lee, unpublished revision (1991); C-Cr-Fe-Ni'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'P. Gustafson, Scan. J. Metall., 14 (1985), 259-267; TRITA 0237 (1984); C
      -FE'
  'P. Franke, estimated PARAM within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'J-O. Andersson, Metall. Trans. A, 19A (1988), 627-636 TRITA 0207 (1986);
      C-CR-FE'
  'B.-J. Lee, Calphad, 17 (1993) 251-268; revision of Fe-Cr and Fe-Ni liquid'
  'J-O. Andersson and B. Sundman, Calphad, 11 (1987), 83-92; TRITA 0270
      (1986); CR-FE'
 -OK-
TDB_TCFE8:
TDB_TCFE8: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1373
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(c)=.01
   ... the command in full is SET_CONDITION
POLY_3: se-co x(cr)=2e-2
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          8241 grid points in             1 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     1  s
POLY_3:
POLY_3: s-a-v 1 x(c) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 x(cr) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3:
POLY_3: se-con t=1600
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          8241 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=1700
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          8241 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=1800
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          8241 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=1900
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          8241 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=2000
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          8241 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=2100
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          8241 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=2200
   ... the command in full is SET_CONDITION
```

```
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          8241 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-co x(c)=.01
   ... the command in full is SET_CONDITION
POLY_3: se-co x(cr)=9e-2
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
POLY_3: se-con t=1900
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          8241 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=2000
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          8241 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-con t=2100
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          8241 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: liq
POLY_3:
POLY_3: save fecrc y
   ... the command in full is SAVE_WORKSPACES
POLY_3:
POLY_3: map
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18
 Generating start point  19
 Generating start point  20
 Working hard

 Phase region boundary   1 at:   8.271E-02  2.328E-02
  ** LIQUID
     FCC_A1#1
 Calculated                     11  equilibria

 Phase region boundary   2 at:   8.271E-02  2.328E-02
  ** LIQUID
     FCC_A1#1
 Calculated.                    23  equilibria

 Phase region boundary   3 at:   6.085E-02  2.377E-01
  ** LIQUID
  ** BCC_A2
     FCC_A1#1

 Phase region boundary   4 at:   4.944E-02  2.509E-01
     LIQUID
  ** BCC_A2
 Calculated.                    22  equilibria

 Phase region boundary   5 at:   5.504E-02  4.549E-01
     LIQUID
  ** BCC_A2
  ** M23C6
```

```
Phase region boundary   6 at:   1.550E-01  5.383E-01
    LIQUID
 ** M23C6
Calculated.                      3  equilibria

Phase region boundary   7 at:   1.594E-01  5.202E-01
    LIQUID
 ** M23C6
 ** M7C3

Phase region boundary   8 at:   2.060E-01  5.178E-01
    LIQUID
 ** M7C3
Calculated.                     38  equilibria

Phase region boundary   9 at:   2.657E-01  1.556E-01
    LIQUID
 ** GRAPHITE
 ** M7C3

Phase region boundary  10 at:   6.157E-01  4.922E-02
    LIQUID
 ** GRAPHITE
Calculated                      18  equilibria

Phase region boundary  11 at:   6.085E-02  2.377E-01
 ** LIQUID
    FCC_A1#1
Calculated                      35  equilibria

Phase region boundary  12 at:   4.494E-02  2.178E-02
 ** LIQUID
    FCC_A1#1
Calculated                      16  equilibria

Phase region boundary  13 at:   4.494E-02  2.178E-02
 ** LIQUID
    FCC_A1#1
Calculated.                     13  equilibria

Phase region boundary  14 at:   3.129E-02  1.383E-01
 ** LIQUID
 ** BCC_A2
    FCC_A1#1

Phase region boundary  15 at:   2.528E-02  1.443E-01
    LIQUID
 ** BCC_A2
Calculated.                     59  equilibria

Phase region boundary  16 at:   6.178E-02  7.198E-01
    LIQUID
 ** BCC_A2
 ** M23C6

Phase region boundary  17 at:   1.633E-01  7.006E-01
    LIQUID
 ** M23C6
Calculated.                      7  equilibria

Phase region boundary  18 at:   1.771E-01  6.455E-01
    LIQUID
 ** M23C6
 ** M7C3

Phase region boundary  19 at:   2.237E-01  6.202E-01
    LIQUID
 ** M7C3
Calculated.                     40  equilibria

Phase region boundary  20 at:   2.886E-01  2.325E-01
    LIQUID
 ** GRAPHITE
 ** M7C3

Phase region boundary  21 at:   6.386E-01  9.541E-02
    LIQUID
 ** GRAPHITE
Calculated                      29  equilibria

Phase region boundary  22 at:   3.129E-02  1.383E-01
 ** LIQUID
    FCC_A1#1
Calculated                      28  equilibria

Phase region boundary  23 at:   6.080E-01  1.000E-02
    LIQUID
 ** GRAPHITE
Calculated                      22  equilibria

Phase region boundary  24 at:   6.080E-01  1.000E-02
    LIQUID
 ** GRAPHITE
Calculated.                     30  equilibria

Phase region boundary  25 at:   6.645E-01  1.791E-01
    LIQUID
 ** GRAPHITE
 ** M7C3

Phase region boundary  26 at:   3.145E-01  3.964E-01
    LIQUID
 ** M7C3
Calculated.                     53  equilibria

Phase region boundary  27 at:   2.351E-01  7.127E-01
    LIQUID
 ** M23C6
 ** M7C3

Phase region boundary  28 at:   1.885E-01  7.542E-01
    LIQUID
 ** M23C6
Calculated.                      8  equilibria
```

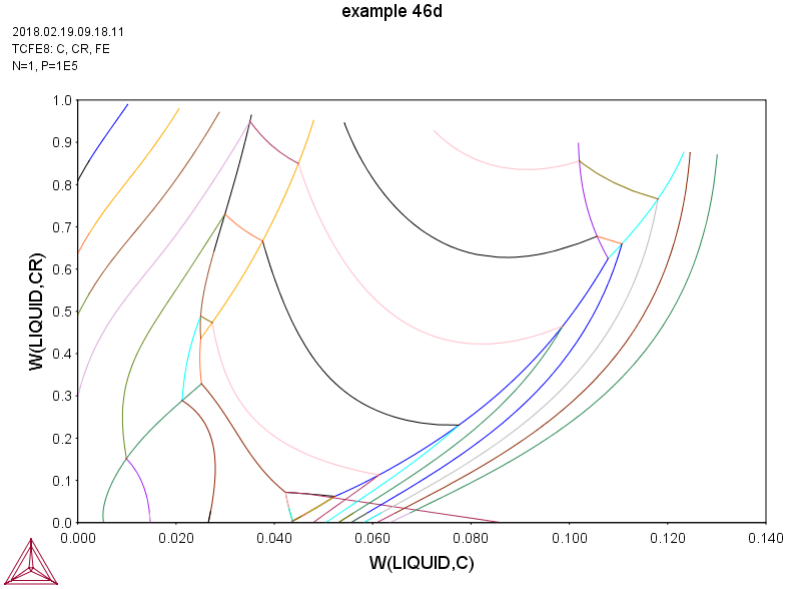
```
Phase region boundary  29 at:   1.714E-01  8.208E-01
    LIQUID
 ** BCC_A2
 ** M23C6

Phase region boundary  30 at:   6.952E-02  9.185E-01
    LIQUID
 ** BCC_A2
Calculated                     80  equilibria

Phase region boundary  31 at:   6.645E-01  1.791E-01
    LIQUID
 ** GRAPHITE
Calculated                     42  equilibria

Phase region boundary  32 at:   6.125E-01  1.000E-02
    LIQUID
 ** GRAPHITE
Calculated                      6  equilibria

Phase region boundary  33 at:   6.125E-01  1.000E-02
    LIQUID
 ** GRAPHITE
Calculated.                    37  equilibria

Phase region boundary  34 at:   6.771E-01  2.438E-01
    LIQUID
 ** GRAPHITE
 ** M3C2

Phase region boundary  35 at:   3.771E-01  5.438E-01
    LIQUID
 ** M3C2
Calculated.                     2  equilibria

Phase region boundary  36 at:   3.711E-01  5.535E-01
    LIQUID
 ** M3C2
 ** M7C3

Phase region boundary  37 at:   3.211E-01  5.530E-01
    LIQUID
 ** M7C3
Calculated                     52  equilibria

Phase region boundary  38 at:   6.771E-01  2.438E-01
    LIQUID
 ** GRAPHITE
Calculated                     48  equilibria

Phase region boundary  39 at:   6.169E-01  1.000E-02
    LIQUID
 ** GRAPHITE
Calculated                      8  equilibria

Phase region boundary  40 at:   6.169E-01  1.000E-02
    LIQUID
 ** GRAPHITE
Calculated.                    40  equilibria

Phase region boundary  41 at:   6.845E-01  2.766E-01
    LIQUID
 ** GRAPHITE
 ** M3C2

Phase region boundary  42 at:   3.845E-01  5.766E-01
    LIQUID
 ** M3C2
Calculated.                     6  equilibria

Phase region boundary  43 at:   3.652E-01  6.202E-01
    LIQUID
 ** M3C2
 ** M7C3

Phase region boundary  44 at:   3.152E-01  6.637E-01
    LIQUID
 ** M7C3
Calculated                     37  equilibria

Phase region boundary  45 at:   6.845E-01  2.766E-01
    LIQUID
 ** GRAPHITE
Calculated                     55  equilibria

Phase region boundary  46 at:   6.214E-01  1.000E-02
    LIQUID
 ** GRAPHITE
Calculated                      6  equilibria

Phase region boundary  47 at:   6.214E-01  1.000E-02
    LIQUID
 ** GRAPHITE
Calculated                     66  equilibria

Phase region boundary  48 at:   6.259E-01  1.000E-02
    LIQUID
 ** GRAPHITE
Calculated                      6  equilibria

Phase region boundary  49 at:   6.259E-01  1.000E-02
    LIQUID
 ** GRAPHITE
Calculated                     62  equilibria

Phase region boundary  50 at:   5.307E-03  5.782E-01
    LIQUID
 ** BCC_A2
Calculated                     26  equilibria

Phase region boundary  51 at:   5.307E-03  5.782E-01
    LIQUID
 ** BCC_A2
Calculated                     54  equilibria

Phase region boundary  52 at:   5.190E-03  7.168E-01
```

```
    LIQUID
 ** BCC_A2
 Calculated                     20  equilibria

 Phase region boundary  53 at:   5.190E-03  7.168E-01
    LIQUID
 ** BCC_A2
 Calculated                     40  equilibria

 Phase region boundary  54 at:   5.138E-03  8.727E-01
    LIQUID
 ** BCC_A2
 Calculated                     26  equilibria

 Phase region boundary  55 at:   5.138E-03  8.727E-01
    LIQUID
 ** BCC_A2
 Calculated                     30  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex46\fecr
 c.POLY3
 CPU time for mapping                    3  seconds
POLY_3:
POLY_3: s-a-v 1 x(c) 0 1 .001
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 x(cr) 0 1 .001
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 3 T 1000 3000 8
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: se-con x(cr)=.6
   ... the command in full is SET_CONDITION
POLY_3: se-con x(c)=.01
   ... the command in full is SET_CONDITION
POLY_3: se-con t=1873
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          8241 grid points in             1 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     1  s
POLY_3: ad-ini 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /LIQUID#1/: liq
POLY_3:
POLY_3: map
 Version R mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16

 Phase region boundary   1 at:   5.118E-02  2.000E-02  1.446E+03
  ** LIQUID
  ** CEMENTITE
     FCC_A1#1
 CALCULATED    21 EQUILIBRIA

 Phase region boundary   2 at:   8.854E-02  2.219E-03  1.424E+03
  ** LIQUID
  ** CEMENTITE
     FCC_A1#1
     GRAPHITE

 Phase region boundary   2 at:   1.000E+00  0.000E+00  1.424E+03
  ** LIQUID
  ** CEMENTITE
     GRAPHITE
 OUTSIDE AXIS LIMITS
 Terminating at diagram limit
 CALCULATED     6 EQUILIBRIA

 Phase region boundary   2 at:   8.854E-02  2.219E-03  1.424E+03
  ** LIQUID
     FCC_A1#1
  ** GRAPHITE
 Terminating at diagram limit
 CALCULATED     7 EQUILIBRIA
 SKIPPING LINE WITHOUT LIQUID#1

 Phase region boundary   2 at:   5.118E-02  2.000E-02  1.446E+03
  ** LIQUID
  ** CEMENTITE
     FCC_A1#1
 CALCULATED    24 EQUILIBRIA

 Phase region boundary   2 at:   8.299E-02  4.133E-02  1.467E+03
  ** LIQUID
  ** CEMENTITE
     FCC_A1#1
     M7C3

 Phase region boundary   2 at:   3.000E-01  2.339E-01  1.467E+03
```

```
 ** LIQUID
 ** CEMENTITE
    M7C3
FOUND A NEW STABLE PHASE FCC_A1#1
FOUND A NEW STABLE PHASE GRAPHITE#1
TOO LONG JUMP IN AXIS, SKIPPING NODE
FOUND A NEW STABLE PHASE GRAPHITE#1
TOO LONG JUMP IN AXIS, SKIPPING NODE
TOO LONG JUMP IN AXIS, SKIPPING NODE
TOO LONG JUMP IN AXIS, SKIPPING NODE
FOUND A NEW STABLE PHASE GRAPHITE#1
TOO LONG JUMP IN AXIS, SKIPPING NODE
FOUND A NEW STABLE PHASE GRAPHITE#1
TOO LONG JUMP IN AXIS, SKIPPING NODE
FOUND A NEW STABLE PHASE GRAPHITE#1
TOO LONG JUMP IN AXIS, SKIPPING NODE
*** SORRY CANNOT CONTINUE ***    4

CALCULATED     4 EQUILIBRIA

Phase region boundary   2 at:   8.299E-02  4.133E-02  1.467E+03
 ** LIQUID
    FCC_A1#1
 ** M7C3
CALCULATED   100 EQUILIBRA, CONTINUING
CALCULATED   172 EQUILIBRIA

Phase region boundary   2 at:   3.564E-02  2.106E-01  1.567E+03
 ** LIQUID
    BCC_A2
    FCC_A1#1
 ** M7C3

Phase region boundary   2 at:   3.000E-01  5.271E-01  1.567E+03
 ** LIQUID
 ** BCC_A2
    M7C3
*** SORRY CANNOT CONTINUE ***   17


Phase region boundary   2 at:   3.564E-02  2.106E-01  1.567E+03
 ** LIQUID
 ** BCC_A2
    FCC_A1#1
CALCULATED   100 EQUILIBRA, CONTINUING
CALCULATED   200 EQUILIBRA, CONTINUING
Terminating at diagram limit
CALCULATED   215 EQUILIBRIA
SKIPPING LINE WITHOUT LIQUID#1
SKIPPING LINE WITHOUT LIQUID#1

Phase region boundary   2 at:   2.557E-02  2.000E-02  1.446E+03
 ** LIQUID
 ** CEMENTITE
    FCC_A1#1
Terminating at known equilibrium
CALCULATED    21 EQUILIBRIA

Phase region boundary   2 at:   2.557E-02  2.000E-02  1.446E+03
 ** LIQUID
 ** CEMENTITE
    FCC_A1#1
Terminating at known equilibrium
CALCULATED    24 EQUILIBRIA

Phase region boundary   2 at:   2.160E-01  2.000E-02  1.456E+03
    LIQUID
 ** CEMENTITE
 ** GRAPHITE
Terminating at known equilibrium
CALCULATED    19 EQUILIBRIA

Phase region boundary   2 at:   2.160E-01  2.000E-02  1.456E+03
    LIQUID
 ** CEMENTITE
 ** GRAPHITE
CALCULATED    39 EQUILIBRIA

Phase region boundary   2 at:   2.034E-01  5.587E-02  1.500E+03
    LIQUID
 ** CEMENTITE
 ** GRAPHITE
    M7C3
SKIPPING LINE WITHOUT LIQUID#1

Phase region boundary   2 at:   2.034E-01  5.587E-02  1.500E+03
    LIQUID
 ** CEMENTITE
 ** M7C3
Terminating at known equilibrium
CALCULATED    37 EQUILIBRIA

Phase region boundary   2 at:   2.034E-01  5.587E-02  1.500E+03
    LIQUID
 ** GRAPHITE
 ** M7C3
CALCULATED   100 EQUILIBRA, CONTINUING
CALCULATED   200 EQUILIBRA, CONTINUING
CALCULATED   300 EQUILIBRA, CONTINUING
CALCULATED   400 EQUILIBRA, CONTINUING
CALCULATED   413 EQUILIBRIA

Phase region boundary   2 at:   3.484E-01  4.662E-01  1.863E+03
    LIQUID
 ** GRAPHITE
    M3C2
 ** M7C3
SKIPPING LINE WITHOUT LIQUID#1

Phase region boundary   2 at:   3.484E-01  4.662E-01  1.863E+03
    LIQUID
 ** GRAPHITE
 ** M3C2
CALCULATED   100 EQUILIBRA, CONTINUING
*** SORRY CANNOT CONTINUE ***    4
```

```
CALCULATED   161 EQUILIBRIA

Phase region boundary   2 at:   3.484E-01  4.662E-01  1.863E+03
    LIQUID
 ** M3C2
 ** M7C3
CALCULATED   100 EQUILIBRA, CONTINUING
CALCULATED   200 EQUILIBRA, CONTINUING
*** SORRY CANNOT CONTINUE ***    4

CALCULATED   211 EQUILIBRIA

Phase region boundary   2 at:   2.249E-01  2.000E-02  1.456E+03
    LIQUID
 ** CEMENTITE
 ** GRAPHITE
Terminating at known equilibrium
CALCULATED    19 EQUILIBRIA

Phase region boundary   2 at:   2.249E-01  2.000E-02  1.456E+03
    LIQUID
 ** CEMENTITE
 ** GRAPHITE
Terminating at known equilibrium
CALCULATED    39 EQUILIBRIA

Phase region boundary   2 at:   2.338E-01  2.000E-02  1.456E+03
    LIQUID
 ** CEMENTITE
 ** GRAPHITE
Terminating at known equilibrium
CALCULATED    19 EQUILIBRIA

Phase region boundary   2 at:   2.338E-01  2.000E-02  1.456E+03
    LIQUID
 ** CEMENTITE
 ** GRAPHITE
Terminating at known equilibrium
CALCULATED    39 EQUILIBRIA

Phase region boundary   2 at:   2.428E-01  2.000E-02  1.456E+03
    LIQUID
 ** CEMENTITE
 ** GRAPHITE
Terminating at known equilibrium
CALCULATED    19 EQUILIBRIA

Phase region boundary   2 at:   2.428E-01  2.000E-02  1.456E+03
    LIQUID
 ** CEMENTITE
 ** GRAPHITE
Terminating at known equilibrium
CALCULATED    39 EQUILIBRIA

Phase region boundary   2 at:   2.518E-01  2.000E-02  1.456E+03
    LIQUID
 ** CEMENTITE
 ** GRAPHITE
*** Buffer saved on file:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex46\fecr
c.POLY3
Terminating at known equilibrium
CALCULATED    19 EQUILIBRIA

Phase region boundary   2 at:   2.518E-01  2.000E-02  1.456E+03
    LIQUID
 ** CEMENTITE
 ** GRAPHITE
Terminating at known equilibrium
CALCULATED    39 EQUILIBRIA

Phase region boundary   2 at:   3.427E-02  6.000E-01  1.660E+03
    LIQUID
 ** BCC_A2
 ** M23C6
CALCULATED   100 EQUILIBRA, CONTINUING
CALCULATED   186 EQUILIBRIA

Phase region boundary   2 at:   1.036E-01  4.168E-01  1.582E+03
    LIQUID
 ** BCC_A2
 ** M23C6
    M7C3
SKIPPING LINE WITHOUT LIQUID#1

Phase region boundary   2 at:   1.036E-01  4.168E-01  1.582E+03
    LIQUID
 ** BCC_A2
 ** M7C3
CALCULATED   100 EQUILIBRA, CONTINUING
Terminating at known equilibrium
CALCULATED   103 EQUILIBRIA

Phase region boundary   2 at:   1.036E-01  4.168E-01  1.582E+03
    LIQUID
 ** M23C6
 ** M7C3
CALCULATED   100 EQUILIBRA, CONTINUING
CALCULATED   200 EQUILIBRA, CONTINUING
CALCULATED   300 EQUILIBRA, CONTINUING
CALCULATED   400 EQUILIBRA, CONTINUING
*** SORRY CANNOT CONTINUE ***    4

CALCULATED   411 EQUILIBRIA

Phase region boundary   2 at:   3.427E-02  6.000E-01  1.660E+03
    LIQUID
 ** BCC_A2
 ** M23C6
CALCULATED   100 EQUILIBRA, CONTINUING
CALCULATED   200 EQUILIBRA, CONTINUING
*** SORRY CANNOT CONTINUE ***    4

*** LAST BUFFER SAVED ON FILE:
c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex46\fecr
c.POLY3
```

```
 CPU time for mapping                     4  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x W(liquid,c)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y W(liquid,cr)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 46d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Enter the table for the calculated data.
POST: e-sym tab tab1
   ... the command in full is ENTER_SYMBOL
Variable(s): W(liquid,c),W(liquid,cr),Temp_c;
POST:
POST: @@ Save the table on file
POST: tab tab1 fecrc_liq.tab
   ... the command in full is TABULATE
POST:
POST: @@ Set the axis variables and the axis text for the final diagram
POST: s-a-t-s x n
   ... the command in full is SET_AXIS_TEXT_STATUS
AXIS TEXT : Wei-Frac C
POST: s-a-t-s y n
   ... the command in full is SET_AXIS_TEXT_STATUS
AXIS TEXT : Wei-Frac Cr
POST:
POST: s-d-a z temp-c
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-a-t-s z n
   ... the command in full is SET_AXIS_TEXT_STATUS
AXIS TEXT : Temp C
POST:
POST: @@ Specify the diagram type to be triangular
POST: s-d-t y,,,,,
   ... the command in full is SET_DIAGRAM_TYPE
POST:
POST: @@ Create the 3D-diagram (or .wrl file) by merging data
POST: @@ from the different tables created and saved. This is done
POST: @@ using the command CREATE_3D_DIAGRAM. Also define the scaling
POST: @@ to be used.
POST: cre-3d
   ... the command in full is CREATE_3D_PLOTFILE
Use current WORKSPACE (WS), TAB files or BOTH: /WS/: BOTH
 The table must contain values for X,Y and Z axis
 DEFINED CONSTANTS
    ZERO=0
 DEFINED FUNCTIONS AND VARIABLES%
    TEMP_C=T-273.15
 DEFINED TABLES
    TAB1=W(LIQUID,C), W(LIQUID,CR), TEMP_C
Table Name: tab1
Give TAB filename: /Cancel_to_finish/: fec_liq.tab fecr_liq.tab crc_liq.tab Cancel_to
Output file: /3Dplot/: tcex46_tri.wrl
X-AXIS SCALING FROM 0.0 TO XMAX /1/: 1
Y-AXIS SCALING FROM 0.0 TO YMAX /1/: 1
Z-AXIS SCALING, GIVE ZMIN /0/: 1200
Z-AXIS SCALING, GIVE ZMAX /2000/: 4600

 It is possible to combine files by:
 Copy Ter.tab+Bin1.tab+Bin2.tab+Bin3.tab Tmp.tab

 Processing fec_liq.tab
  3.442910000000000E-009 <X<   1.00000000000000
  0.000000000000000E+000 <Y<  0.000000000000000E+000
   1153.44000000000      <Z<   4500.07000000000

 Processing fecr_liq.tab
  0.000000000000000E+000 <X<  0.000000000000000E+000
  1.174630000000000E-009 <Y<   1.00000000000000
   1515.56000000000      <Z<   1919.76000000000
```

```
 Processing crc_liq.tab
  3.441100000000000E-009 <X<   1.00000000000000
  3.343580000000000E-008 <Y<   1.00000000000000
   1533.06000000000      <Z<   4492.14000000000
POST: ,,,,,,,
  No such command, use HELP
POST:
POST: @@ Change the diagram type to get a squared diagram
POST: s-d-t n,,,,,
   ... the command in full is SET_DIAGRAM_TYPE
POST:
POST: @@ Create the squared 3D-diagram
POST: cre-3d
   ... the command in full is CREATE_3D_PLOTFILE
Use current WORKSPACE (WS), TAB files or BOTH: /WS/: BOTH
 The table must contain values for X,Y and Z axis
 DEFINED CONSTANTS
    ZERO=0
 DEFINED FUNCTIONS AND VARIABLES%
    TEMP_C=T-273.15
 DEFINED TABLES
    TAB1=W(LIQUID,C), W(LIQUID,CR), TEMP_C
Table Name: tab1
Give TAB filename: /Cancel_to_finish/: fec_liq.tab fecr_liq.tab crc_liq.tab Cancel_to
Output file: /3Dplot/: tcex46_sqrt.wrl
X-AXIS SCALING FROM 0.0 TO XMAX /1/: .12
Y-AXIS SCALING FROM 0.0 TO YMAX /1/: 1
Z-AXIS SCALING, GIVE ZMIN /0/: 1200
Z-AXIS SCALING, GIVE ZMAX /2000/: 2200

 It is possible to combine files by:
 Copy Ter.tab+Bin1.tab+Bin2.tab+Bin3.tab Tmp.tab

 Processing fec_liq.tab
  3.442910000000000E-009 <X<   1.00000000000000
  0.000000000000000E+000 <Y<  0.000000000000000E+000
   1153.44000000000      <Z<   4500.07000000000

 Processing fecr_liq.tab
  0.000000000000000E+000 <X<  0.000000000000000E+000
  1.174630000000000E-009 <Y<   1.00000000000000
   1515.56000000000      <Z<   1919.76000000000

 Processing crc_liq.tab
  3.441100000000000E-009 <X<   1.00000000000000
  3.343580000000000E-008 <Y<   1.00000000000000
   1533.06000000000      <Z<   4492.14000000000
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

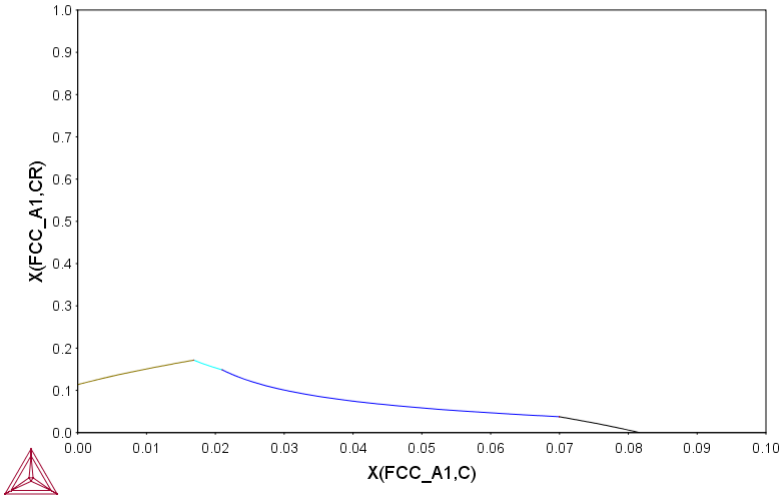
tcex47

```
About License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex47\tcex47.TCM" set-echo
SYS:
SYS: @@ 3D-quaternary diagram with the gamma volume in the
SYS: @@ Fe-Cr-V-C system at 1373K
SYS:
SYS: @@ To view the generated file, tcex47.wrl, install a WRML
SYS: @@ (Wirtual Reality Modelling Language) viewer to the web browser.
SYS: @@ WRML viewers can be downloaded from various sites, e.g.
SYS: @@ www.parallelgraphics.com or www.sim.no.
SYS:
SYS: set-log ex47
Heading:
SYS: @@ Calculate the Fe-Cr-C side of the diagram
SYS: go data
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw FEDEMO
   ... the command in full is SWITCH_DATABASE
 Current database: Iron Demo Database v2.0

 VA                     /-  DEFINED
TDB_FEDEMO: rej-sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 REINITIATING GES .....
TDB_FEDEMO: de-sys fe cr c
   ... the command in full is DEFINE_SYSTEM
 FE                     CR                      C
   DEFINED
TDB_FEDEMO: rej-ph * all
   ... the command in full is REJECT
 GAS:G                  LIQUID:L                BCC_A2
 CEMENTITE              CHI_A12                 DIAMOND_FCC_A4
 FCC_A1                 GRAPHITE                HCP_A3
 KSI_CARBIDE            LAVES_PHASE_C14         M23C6
 M3C2                   M5C2                    M7C3
 SIGMA  REJECTED
TDB_FEDEMO: res-ph fcc_a1,bcc_a2,m23,m7,cementite
   ... the command in full is RESTORE
 FCC_A1                 BCC_A2                  M23C6
 M7C3                   CEMENTITE  RESTORED
TDB_FEDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24 -33(2014); Cr-Fe
      -C'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
      -CR-FE'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129 -33(2010); Fe-C'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
 -OK-
TDB_FEDEMO:
TDB_FEDEMO: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1373
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(c)=.01
   ... the command in full is SET_CONDITION
POLY_3: se-co x(cr)=.05
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          6274 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
```

```
POLY_3: s-a-v 1 x(c) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 x(cr) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: add-in 1,,,,,
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: fcc_a1
POLY_3: save tcex47 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: map
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   1.785E-01  1.856E-01
     FCC_A1#1
  ** M7C3
 Calculated.                      5  equilibria

 Phase region boundary   2 at:   1.850E-01  1.483E-01
  ** CEMENTITE
     FCC_A1#1
  ** M7C3

 Phase region boundary   3 at:   1.600E-01  8.579E-02
  ** CEMENTITE
     FCC_A1#1
 Calculated                      18  equilibria

 Phase region boundary   4 at:   1.850E-01  1.483E-01
     FCC_A1#1
  ** M7C3
 Calculated.                     21  equilibria

 Phase region boundary   5 at:   1.605E-01  3.431E-01
     FCC_A1#1
  ** M23C6
  ** M7C3

 Phase region boundary   6 at:   1.139E-01  3.192E-01
     FCC_A1#1
  ** M23C6
 Calculated.                      4  equilibria

 Phase region boundary   7 at:   1.119E-01  3.488E-01
  ** BCC_A2
     FCC_A1#1
  ** M23C6

 Phase region boundary   8 at:   1.125E-02  1.890E-01
  ** BCC_A2
     FCC_A1#1
 Calculated                      23  equilibria

 Phase region boundary   9 at:   1.785E-01  1.856E-01
     FCC_A1#1
  ** M7C3
 Calculated.                     17  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex47\tcex
 47.POLY3
 CPU time for mapping                    1  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x x(fcc_a1,c)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y x(fcc_a1,cr)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s-s x n 0 .1
   ... the command in full is SET_SCALING_STATUS
POST: s-s-s y n 0 1
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 47a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

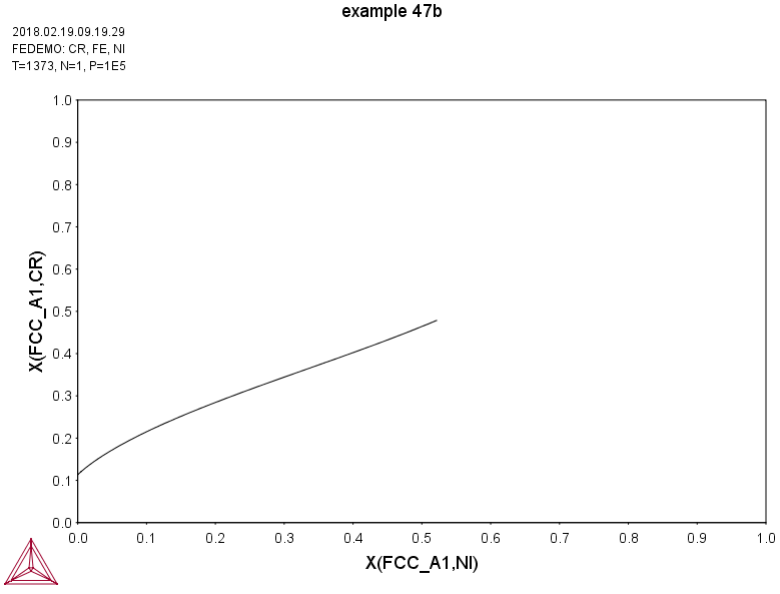
example 47a

2018.02.19.09.19.28
FEDEMO: C, CR, FE
T=1373, N=1, P=1E5




```
POST:
POST:Hit RETURN to continue
POST: @@ Enter a table for the calculated data. In the
POST: @@ first column put the Cr content in the fcc_a1
POST: @@ phase, in the second Ni content which is "zero"
POST: @@ here, and in the last column the C content of the
POST: @@ fcc_a1 phase.
POST:
POST: e-sym tab tab1
   ... the command in full is ENTER_SYMBOL
Variable(s): x(fcc_a1,cr),ZERO,x(fcc_a1,c)
&
POST: @@ Save the tabulated data on file
POST: tab tab1 fecrc_1373.tab
   ... the command in full is TABULATE
POST: back
POLY_3:
POLY_3: @@ Calculate the Fe-Cr-Ni side of the diagram
POLY_3: go data
   ... the command in full is GOTO_MODULE
TDB_FEDEMO: rej-sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 REINITIATING GES .....
TDB_FEDEMO: de-sys fe cr ni
   ... the command in full is DEFINE_SYSTEM
 FE                     CR                     NI
   DEFINED
TDB_FEDEMO: rej-ph * all
   ... the command in full is REJECT
 LIQUID:L               BCC_A2                 CHI_A12
 FCC_A1                 HCP_A3                 LAVES_PHASE_C14
 SIGMA  REJECTED
TDB_FEDEMO: res-ph bcc_a2,fcc_a1
   ... the command in full is RESTORE
 BCC_A2                 FCC_A1  RESTORED
TDB_FEDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe -Ni liquid'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'A. Dinsdale and T. Chart, MTDS NPL, Unpublished work (1986); CR -NI'
  'A. Dinsdale, T. Chart, MTDS NPL, Unpublished work (1986); FE-NI'
 -OK-
TDB_FEDEMO:
TDB_FEDEMO: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1373
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(ni)=.005
   ... the command in full is SET_CONDITION
POLY_3: se-co x(cr)=.005
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          3930 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
```

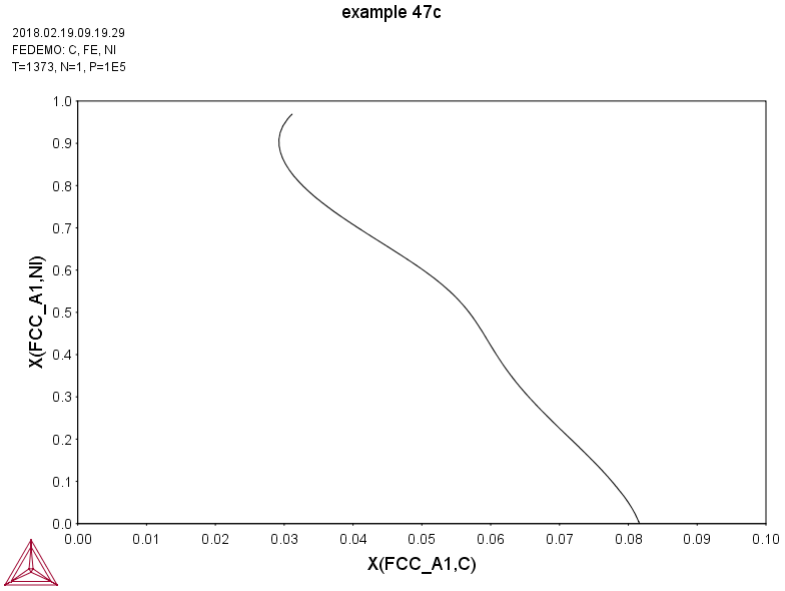
```
POLY_3: s-a-v 1 x(ni) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 x(cr) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: fcc_a1
POLY_3: save tcex47 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Working hard
 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   4.206E-03  1.318E-01
  ** BCC_A2
     FCC_A1
 Calculated                     12  equilibria

 Phase region boundary   2 at:   4.206E-03  1.318E-01
  ** BCC_A2
     FCC_A1
 Calculated                     86  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex47\tcex
 47.POLY3
 CPU time for mapping                    0  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x x(fcc_a1,ni)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y x(fcc_a1,cr)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s-s x n 0 1
   ... the command in full is SET_SCALING_STATUS
POST: s-s-s y n 0 1
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 47b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ Enter a table for the calculated data. In the
POST: @@ first column put the Cr content in the fcc_a1
POST: @@ phase, in the second Ni content and in the last
POST: @@ column the C content of the fcc_a1 phase, which is 0
POST:
POST: e-sym tab tab2
   ... the command in full is ENTER_SYMBOL
Variable(s): x(fcc_a1,cr),x(fcc_a1,ni),zero
&
POST: @@ Save the tabulated data on file
POST: tab tab2 fecrni_1373.tab
   ... the command in full is TABULATE
POST: back
POLY_3:
POLY_3: @@ Calculate the Fe-C-Ni side of the diagram
```

```
POLY_3: go data
   ... the command in full is GOTO_MODULE
TDB_FEDEMO: rej-sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 REINITIATING GES .....
TDB_FEDEMO: de-sys fe Ni C
   ... the command in full is DEFINE_SYSTEM
 FE                     NI                     C
   DEFINED
TDB_FEDEMO: rej-ph * all
   ... the command in full is REJECT
 GAS:G                  LIQUID:L               BCC_A2
 CEMENTITE              DIAMOND_FCC_A4         FCC_A1
 GRAPHITE               HCP_A3                 KSI_CARBIDE
 LAVES_PHASE_C14        M23C6                  M5C2
 M7C3   REJECTED
TDB_FEDEMO: res-ph fcc_a1,bcc_a2,cementite,hcp_a3
   ... the command in full is RESTORE
 FCC_A1                 BCC_A2                 CEMENTITE
 HCP_A3  RESTORED
TDB_FEDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'A. Gabriel, C. Chatillon, and I. Ansara, published in High Temp. Sci.
      (Parameters listed in CALPHAD, 11 (1987) 203-218); C-NI'
  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'A. Gabriel, P. Gustafson, and I. Ansara, CALPHAD, 11 (1987) 203 -218;
      TRITA-MAC 285 (1986); C-FE-NI'
  'A. Dinsdale, T. Chart, MTDS NPL, Unpublished work (1986); FE-NI'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129 -33(2010); Fe-C'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C -FE-MO'
  'A. Fernandez Guillermet, Z. Metallkd., 79 (1988) 524-536, TRITA -MAC 362
      (1988); C-CO-NI AND C-CO-FE-NI'
 -OK-
TDB_FEDEMO:
TDB_FEDEMO: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1373
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(C)=.005
   ... the command in full is SET_CONDITION
POLY_3: se-co x(ni)=.005
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          6065 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
POLY_3: s-a-v 1 x(c) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 x(ni) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: fcc_a1
POLY_3:
POLY_3: save tcex47 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   1.657E-01  3.147E-03
  ** CEMENTITE
     FCC_A1
 Calculated                     9  equilibria

 Phase region boundary   2 at:   1.657E-01  3.147E-03
```

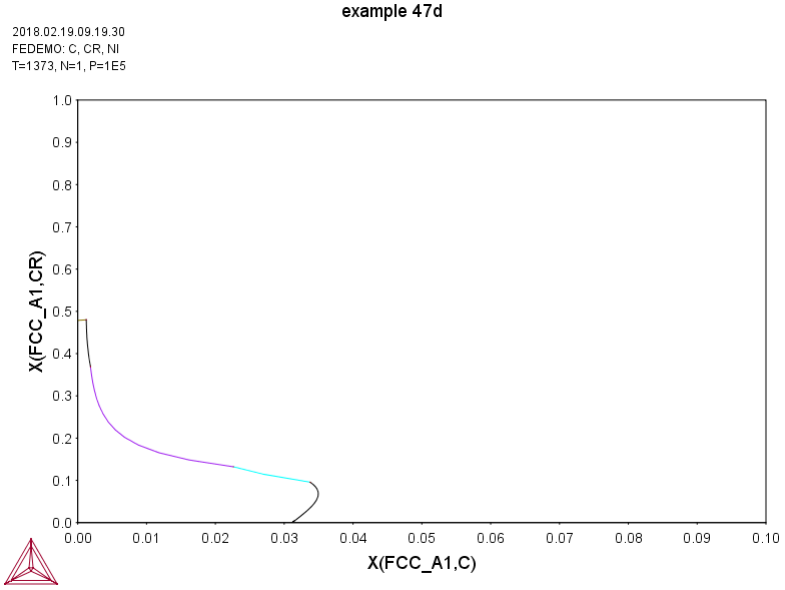
```
  ** CEMENTITE
     FCC_A1
 Calculated                    104  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex47\tcex
 47.POLY3
 CPU time for mapping                      1  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x x(fcc_a1,c)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y x(fcc_a1,ni)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s-s x n 0 .1
   ... the command in full is SET_SCALING_STATUS
POST: s-s-s y n 0 1
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 47c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Enter a table for the calculated data. In the
POST: @@ first column put the Cr content in the fcc_a1
POST: @@ phase, in the second Ni and in the last
POST: @@ column the C content of the fcc_a1 phase.
POST:
POST: e-sym tab tab3
   ... the command in full is ENTER_SYMBOL
Variable(s): zero,x(fcc_a1,ni),x(fcc_a1,c)
&
POST: @@ Save the tabulated data on file
POST: tab tab3 fenic_1373.tab
   ... the command in full is TABULATE
POST: back
POLY_3:
POLY_3: @@ Calculate the Cr-Ni-C side of the diagram
POLY_3: go data
   ... the command in full is GOTO_MODULE
TDB_FEDEMO: rej-sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 REINITIATING GES .....
TDB_FEDEMO: de-sys cr ni C
   ... the command in full is DEFINE_SYSTEM
 CR                     NI                     C
   DEFINED
TDB_FEDEMO:
TDB_FEDEMO: rej-ph * all
   ... the command in full is REJECT
 GAS:G                  LIQUID:L               BCC_A2
 CEMENTITE              CHI_A12                DIAMOND_FCC_A4
 FCC_A1                 GRAPHITE               HCP_A3
 KSI_CARBIDE            LAVES_PHASE_C14        M23C6
 M3C2                   M7C3                   SIGMA
   REJECTED
TDB_FEDEMO: res-ph fcc_a1,bcc_a2,cementite,hcp_a3
   ... the command in full is RESTORE
 FCC_A1                 BCC_A2                 CEMENTITE
 HCP_A3  RESTORED
TDB_FEDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data
```

```
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'A. Gabriel, C. Chatillon, and I. Ansara, published in High Temp. Sci.
      (Parameters listed in CALPHAD, 11 (1987) 203-218); C-NI'
  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'NPL, Unpublished work (1989); C-Cr-Ni'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'A. Dinsdale and T. Chart, MTDS NPL, Unpublished work (1986); CR -NI'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'A. Gabriel, P. Gustafson, and I. Ansara, CALPHAD, 11 (1987) 203 -218;
      TRITA-MAC 285 (1986); C-FE-NI'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'A. Fernandez Guillermet, Z. Metallkd., 79 (1988) 524-536, TRITA -MAC 362
      (1988); C-CO-NI AND C-CO-FE-NI'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348,
      (1987); C-CR-FE-W'
 -OK-
TDB_FEDEMO:
TDB_FEDEMO: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1373
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(C)=.005
   ... the command in full is SET_CONDITION
POLY_3: se-co x(cr)=.005
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          6065 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
POLY_3: s-a-v 1 x(c) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 x(cr) 0 1 .01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: fcc_a1
POLY_3:
POLY_3: save tcex47 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2

 Phase region boundary   1 at:   1.408E-01  4.413E-03
  ** CEMENTITE
     FCC_A1#1
 Calculated                     14  equilibria

 Phase region boundary   2 at:   1.408E-01  4.413E-03
  ** CEMENTITE
     FCC_A1#1
 Calculated.                     14  equilibria

 Phase region boundary   3 at:   1.419E-01  1.284E-01
  ** CEMENTITE
     FCC_A1#1
  ** FCC_A1#2

 Phase region boundary   4 at:   2.627E-01  3.017E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated.                      6  equilibria
 Calculated                      6  equilibria

 Phase region boundary   5 at:   2.627E-01  3.017E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated.                      3  equilibria

 Phase region boundary   6 at:   2.512E-01  3.209E-01
     FCC_A1#1
  ** FCC_A1#2
  ** HCP_A3

 Phase region boundary   7 at:   1.777E-01  3.907E-01
     FCC_A1#1
  ** HCP_A3
 Calculated.                     15  equilibria

 Phase region boundary   8 at:   1.512E-01  5.227E-01
  ** CEMENTITE
```

```
    FCC_A1#1
  ** HCP_A3

 Phase region boundary   9 at:   1.259E-01  5.418E-01
  ** CEMENTITE
    FCC_A1#1
 Calculated.                      8  equilibria

 Phase region boundary  10 at:   1.256E-01  6.067E-01
  ** BCC_A2
  ** CEMENTITE
    FCC_A1#1

 Phase region boundary  11 at:   6.622E-04  6.821E-01
  ** BCC_A2
    FCC_A1#1
 Calculated                     10  equilibria

 Phase region boundary  12 at:   1.419E-01  1.284E-01
  ** CEMENTITE
    FCC_A1#1
 Calculated                     25  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex47\tcex
 47.POLY3
 CPU time for mapping                    0  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x x(fcc_a1,c)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y x(fcc_a1,cr)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s-s x n 0 .1
   ... the command in full is SET_SCALING_STATUS
POST: s-s-s y n 0 1
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 47d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Enter a table for the calculated data. In the first
POST: @@ column put the Cr content in the fcc_a1
POST: @@ phase, in the second Ni content and in the last
POST: @@ column the C content of the fcc_a1 phase.
POST:
POST: e-sym tab tab4
   ... the command in full is ENTER_SYMBOL
Variable(s): x(fcc_a1,cr),x(fcc_a1,ni),x(fcc_a1,c)
&
POST: @@ Save the tabulated data on file
POST: tab tab4 crnic_1373.tab
   ... the command in full is TABULATE
POST: back
POLY_3:
POLY_3:
POLY_3: @@ Next calculate a projection of the Fe-Cr-Ni-C system
POLY_3: go data
   ... the command in full is GOTO_MODULE
TDB_FEDEMO: rej-sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 REINITIATING GES .....
TDB_FEDEMO: de-sys fe cr ni C
   ... the command in full is DEFINE_SYSTEM
 FE                     CR                     NI
 C  DEFINED
TDB_FEDEMO: rej-ph * all
   ... the command in full is REJECT
 GAS:G                  LIQUID:L               BCC_A2
 CEMENTITE              CHI_A12                DIAMOND_FCC_A4
 FCC_A1                 GRAPHITE               HCP_A3
 KSI_CARBIDE            LAVES_PHASE_C14        M23C6
 M3C2                   M5C2                   M7C3
```

```
 SIGMA  REJECTED
TDB_FEDEMO: res-ph fcc_a1,bcc_a2,hcp_a3,m23,fcc_a1,bcc_a2,m23,m7,cementite
   ... the command in full is RESTORE
 FCC_A1                  BCC_A2                  HCP_A3
 M23C6                   M7C3                    CEMENTITE
   RESTORED
TDB_FEDEMO: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'A. Gabriel, C. Chatillon, and I. Ansara, published in High Temp. Sci.
      (Parameters listed in CALPHAD, 11 (1987) 203-218); C-NI'
  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24 -33(2014); Cr-Fe
      -C'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
      -CR-FE'
  'NPL, Unpublished work (1989); C-Cr-Ni'
  'A. Gabriel, P. Gustafson, and I. Ansara, CALPHAD, 11 (1987) 203 -218;
      TRITA-MAC 285 (1986); C-FE-NI'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe -Ni liquid'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'A. Dinsdale and T. Chart, MTDS NPL, Unpublished work (1986); CR -NI'
  'A. Dinsdale, T. Chart, MTDS NPL, Unpublished work (1986); FE-NI'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129 -33(2010); Fe-C'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C -FE-MO'
  'A. Fernandez Guillermet, Z. Metallkd., 79 (1988) 524-536, TRITA -MAC 362
      (1988); C-CO-NI AND C-CO-FE-NI'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348,
      (1987); C-CR-FE-W'
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR
      -FE-N'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'A. Fernandez Guillermet and G. Grimvall,J. Phys. Chem. Solids, 1992, 53,
      105-125; Molar volumes'
 -OK-
TDB_FEDEMO:
TDB_FEDEMO: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1373
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(C)=.05
   ... the command in full is SET_CONDITION
POLY_3: se-co x(ni)=.005
   ... the command in full is SET_CONDITION
POLY_3: se-co x(fcc_a1,cr)=.02
   ... the command in full is SET_CONDITION
POLY_3:
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
Calculated         10734 grid points in             0 s
    33 ITS,  CPU TIME USED   0 SECONDS
POLY_3:
POLY_3: s-a-v 1 x(c) 0 1 .005
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 x(ni) 0 1 .005
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-co x(C)=.05
   ... the command in full is SET_CONDITION
POLY_3: se-co x(ni)=.005
   ... the command in full is SET_CONDITION
POLY_3: se-co x(fcc_a1,cr)=.04
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    15 ITS,  CPU TIME USED   0 SECONDS
POLY_3:
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
```

```
POLY_3:
POLY_3: se-co x(C)=.05
   ... the command in full is SET_CONDITION
POLY_3: se-co x(ni)=.005
   ... the command in full is SET_CONDITION
POLY_3: se-co x(fcc_a1,cr)=.06
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    22 ITS,  CPU TIME USED   1 SECONDS
POLY_3:
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-co x(C)=.05
   ... the command in full is SET_CONDITION
POLY_3: se-co x(ni)=.005
   ... the command in full is SET_CONDITION
POLY_3: se-co x(fcc_a1,cr)=.08
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    18 ITS,  CPU TIME USED   0 SECONDS
POLY_3:
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-co x(C)=.05
   ... the command in full is SET_CONDITION
POLY_3: se-co x(ni)=.005
   ... the command in full is SET_CONDITION
POLY_3: se-co x(fcc_a1,cr)=.1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    18 ITS,  CPU TIME USED   0 SECONDS
POLY_3:
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-co x(C)=.05
   ... the command in full is SET_CONDITION
POLY_3: se-co x(ni)=.005
   ... the command in full is SET_CONDITION
POLY_3: se-co x(fcc_a1,cr)=.12
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    18 ITS,  CPU TIME USED   0 SECONDS
POLY_3:
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: se-co x(C)=.05
   ... the command in full is SET_CONDITION
POLY_3: se-co x(ni)=.005
   ... the command in full is SET_CONDITION
POLY_3: se-co x(fcc_a1,cr)=.14
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Normal POLY minimization, not global
 Testing POLY result by global minimization procedure
    18 ITS,  CPU TIME USED   0 SECONDS
POLY_3:
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-co x(C)=.05
   ... the command in full is SET_CONDITION
POLY_3: se-co x(ni)=.005
   ... the command in full is SET_CONDITION
POLY_3: se-co x(fcc_a1,cr)=.16c-e
   ... the command in full is SET_CONDITION
POLY_3:
POLY_3: add-in 2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
Calculation error  1611, trying global minimization .
 *** ERROR  2004 IN QBZMBV
 *** Condition not supported for global equilibrium
POLY_3: add-in 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
Calculation error  1611, trying global minimization .
 *** ERROR  2004 IN QBZMBV
 *** Condition not supported for global equilibrium
POLY_3:
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: fcc_a1
POLY_3: save tcex47 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.
```

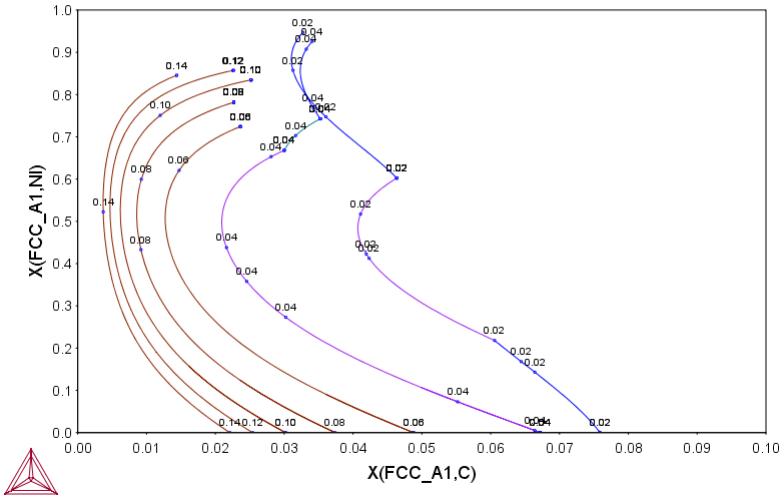
```
POLY_3: map
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Tie-lines not in the plane of calculation
 Generating start point   1
 Generating start point   2
 ERROR                   1611  when calculating equilibrium
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Working hard
 Generating start point  11
 Generating start point  12
 Generating start point  13
 Generating start point  14
 Generating start point  15
 Generating start point  16
 Generating start point  17
 Generating start point  18

 Phase region boundary   1 at:   5.000E-02  3.070E-01
     FCC_A1#1
  ** M7C3
 Calculated.                      61  equilibria

 Phase region boundary   2 at:   4.636E-02  6.025E-01
  ** CEMENTITE
     FCC_A1#1
  ** M7C3

 Phase region boundary   3 at:   4.636E-02  6.025E-01
     CEMENTITE
     FCC_A1#1
  ** M7C3
 Calculated.                      69  equilibria
 Terminating at known equilibrium

 Phase region boundary   4 at:   4.636E-02  6.025E-01
  ** CEMENTITE
     FCC_A1#1
 Calculated                      94  equilibria

 Phase region boundary   5 at:   4.636E-02  6.025E-01
  ** CEMENTITE
     FCC_A1#1
     M7C3
 Calculated.                      85  equilibria
 Terminating at known equilibrium

 Phase region boundary   6 at:   4.636E-02  6.025E-01
     FCC_A1#1
  ** M7C3
 Calculated.                      78  equilibria

 Phase region boundary   7 at:   6.057E-02  2.182E-01
  ** CEMENTITE
     FCC_A1#1
  ** M7C3

 Phase region boundary   8 at:   6.057E-02  2.182E-01
     CEMENTITE
     FCC_A1#1
  ** M7C3
 Calculated.                      67  equilibria
 Terminating at known equilibrium

 Phase region boundary   9 at:   6.057E-02  2.182E-01
  ** CEMENTITE
     FCC_A1#1
 Calculated                      54  equilibria

 Phase region boundary  10 at:   6.057E-02  2.182E-01
  ** CEMENTITE
     FCC_A1#1
     M7C3
 Calculated.                      76  equilibria
 Terminating at known equilibrium

 Phase region boundary  11 at:   5.000E-02  3.070E-01
     FCC_A1#1
  ** M7C3
 Calculated.                      19  equilibria
 Terminating at known equilibrium

 Phase region boundary  12 at:   7.565E-02  5.000E-03
  ** CEMENTITE
     FCC_A1#1
 Calculated                      22  equilibria

 Phase region boundary  13 at:   7.565E-02  5.000E-03
  ** CEMENTITE
     FCC_A1#1
 Calculated.                      44  equilibria
 Terminating at known equilibrium

 Phase region boundary  14 at:   5.000E-02  1.063E-01
     FCC_A1#1
  ** M7C3
 Calculated.                     114  equilibria

 Phase region boundary  15 at:   3.000E-02  6.680E-01
     FCC_A1#1
  ** FCC_A1#2
  ** M7C3
```

```
Phase region boundary  16 at:   3.000E-02  6.680E-01
    FCC_A1#1
    FCC_A1#2
 ** M7C3
Calculated.                   136  equilibria
Terminating at known equilibrium

Phase region boundary  17 at:   3.000E-02  6.680E-01
    FCC_A1#1
 ** FCC_A1#2
Calculated.                    16  equilibria

Phase region boundary  18 at:   3.525E-02  7.427E-01
 ** CEMENTITE
    FCC_A1#1
 ** FCC_A1#2

Phase region boundary  19 at:   3.525E-02  7.427E-01
    CEMENTITE
    FCC_A1#1
 ** FCC_A1#2
Calculated.                    67  equilibria
Terminating at known equilibrium

Phase region boundary  20 at:   3.525E-02  7.427E-01
 ** CEMENTITE
    FCC_A1#1
Calculated                    47  equilibria

Phase region boundary  21 at:   3.525E-02  7.427E-01
 ** CEMENTITE
    FCC_A1#1
    FCC_A1#2
Calculated.                   150  equilibria
Terminating at known equilibrium

Phase region boundary  22 at:   3.000E-02  6.680E-01
    FCC_A1#1
 ** FCC_A1#2
    M7C3
Calculated.                   106  equilibria
Terminating at known equilibrium

Phase region boundary  23 at:   3.000E-02  6.680E-01
    FCC_A1#1
 ** M7C3
Calculated                   146  equilibria

Phase region boundary  24 at:   5.000E-02  1.063E-01
    FCC_A1#1
 ** M7C3
Calculated                    36  equilibria

Phase region boundary  25 at:   6.641E-02  5.000E-03
    FCC_A1#1
 ** M7C3
Calculated                     7  equilibria

Phase region boundary  26 at:   6.641E-02  5.000E-03
    FCC_A1#1
 ** M7C3
Calculated.                   134  equilibria
Terminating at known equilibrium

Phase region boundary  27 at:   3.000E-01  5.000E-03
 ** FCC_A1#1
    M7C3
Calculated                    23  equilibria

Phase region boundary  28 at:   3.000E-01  5.000E-03
 ** FCC_A1#1
    M7C3
Calculated.                    45  equilibria

Phase region boundary  29 at:   3.000E-01  1.309E-01
 ** FCC_A1#1
 ** FCC_A1#2
    M7C3

Phase region boundary  30 at:   3.000E-01  1.309E-01
 ** FCC_A1#1
    FCC_A1#2
    M7C3
Calculated.                    54  equilibria
Terminating at known equilibrium

Phase region boundary  31 at:   3.000E-01  1.309E-01
    FCC_A1#1
 ** FCC_A1#2
    M7C3
Calculated.                   120  equilibria
Terminating at known equilibrium

Phase region boundary  32 at:   3.000E-01  1.309E-01
 ** FCC_A1#1
    M7C3
Calculated                    59  equilibria

Phase region boundary  33 at:   3.000E-01  5.000E-03
 ** FCC_A1#1
    M7C3
Calculated                    11  equilibria

Phase region boundary  34 at:   3.000E-01  5.000E-03
 ** FCC_A1#1
    M7C3
Calculated.                    47  equilibria

Phase region boundary  35 at:   3.000E-01  1.333E-01
 ** FCC_A1#1
 ** FCC_A1#2
    M7C3

Phase region boundary  36 at:   3.000E-01  1.333E-01
 ** FCC_A1#1
    FCC_A1#2
```

```
     M7C3
 Calculated.                      55  equilibria
 Terminating at known equilibrium

 Phase region boundary  37 at:   3.000E-01  1.333E-01
     FCC_A1#1
  ** FCC_A1#2
     M7C3
 Calculated.                     131  equilibria
 Terminating at known equilibrium

 Phase region boundary  38 at:   3.000E-01  1.333E-01
  ** FCC_A1#1
     M7C3
 Calculated                      65  equilibria

 Phase region boundary  39 at:   3.000E-01  5.000E-03
  ** FCC_A1#1
     M7C3
 Calculated                      26  equilibria

 Phase region boundary  40 at:   3.000E-01  5.000E-03
  ** FCC_A1#1
     M7C3
 Calculated.                      48  equilibria

 Phase region boundary  41 at:   3.000E-01  1.396E-01
  ** FCC_A1#1
  ** FCC_A1#2
     M7C3

 Phase region boundary  42 at:   3.000E-01  1.396E-01
  ** FCC_A1#1
     FCC_A1#2
     M7C3
 Calculated.                      58  equilibria
 Terminating at known equilibrium

 Phase region boundary  43 at:   3.000E-01  1.396E-01
     FCC_A1#1
  ** FCC_A1#2
     M7C3
 Calculated.                     141  equilibria
 Terminating at known equilibrium

 Phase region boundary  44 at:   3.000E-01  1.396E-01
  ** FCC_A1#1
     M7C3
 Calculated                      70  equilibria

 Phase region boundary  45 at:   3.000E-01  5.000E-03
  ** FCC_A1#1
     M7C3
 Calculated                      26  equilibria

 Phase region boundary  46 at:   3.000E-01  5.000E-03
  ** FCC_A1#1
     M7C3
 Calculated                      63  equilibria

 Phase region boundary  47 at:   3.000E-01  5.000E-03
  ** FCC_A1#1
     M7C3
 Calculated                      33  equilibria

 Phase region boundary  48 at:   3.000E-01  5.000E-03
  ** FCC_A1#1
     M7C3
 Calculated                      60  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex47\tcex
 47.POLY3
 CPU time for mapping                    9  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x x(fcc_a1,c)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y x(fcc_a1,ni)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a z x(fcc_a1,cr)
   ... the command in full is SET_DIAGRAM_AXIS
POST:
POST: s-a-t-s y y
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: s-a-t-s x y
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: s-a-t-s z y
   ... the command in full is SET_AXIS_TEXT_STATUS
POST:
POST: s-s-s x n 0 0.1
   ... the command in full is SET_SCALING_STATUS
POST: s-s-s y n 0 1
   ... the command in full is SET_SCALING_STATUS
POST: s-s-s z n 0 1
   ... the command in full is SET_SCALING_STATUS
POST:
POST: set-title example 47e
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 47e

2018.02.19.09.19.40
FEDEMO: C, CR, FE, NI
T=1373, N=1, P=1E5, X(FCC_A1#1,CR)=0.16




```
POST:
POST:
POST:Hit RETURN to continue
POST: @@ Enter a table for the calculated data. In the first
POST: @@ column put the Cr content in the fcc_a1
POST: @@ phase, in the second Ni content and in the last
POST: @@ column the C content of the fcc_a1 phase.
POST:
POST: e-sym tab tab5
   ... the command in full is ENTER_SYMBOL
Variable(s): x(fcc_a1,cr),x(fcc_a1,ni),x(fcc_a1,c)
&
POST: @@ Save the tabulated data on file
POST: tab tab5 fecrnic_1373.tab
   ... the command in full is TABULATE
POST:
POST:
POST: back
POLY_3: rei,,,,
   ... the command in full is REINITIATE_MODULE
POLY_3:
POLY_3: s-c t=1373
   ... the command in full is SET_CONDITION
POLY_3: se-co n=1,p=1e5
   ... the command in full is SET_CONDITION
POLY_3: se-co x(C)=.01
   ... the command in full is SET_CONDITION
POLY_3: se-co x(ni)=.001
   ... the command in full is SET_CONDITION
POLY_3: se-co x(cr)=.01
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3:
POLY_3: s-a-v 1 x(c) 0 1 .001
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 x(ni) 0 1 .001
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: add-in 1,,,
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-co x(cr)=.05
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1,,,
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3: se-co x(cr)=.1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add-in 1,,,
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:
POLY_3:
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: present
Phase name /NONE/: fcc_a1
POLY_3: save tcex47 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected

 Organizing start points
```

```
Using ADDED start equilibria

 Tie-lines not in the plane of calculation
 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6

 Phase region boundary   1 at:   7.886E-02  1.000E-03
  ** CEMENTITE
     FCC_A1#1
 Calculated                     22  equilibria

 Phase region boundary   2 at:   7.886E-02  1.000E-03
  ** CEMENTITE
     FCC_A1#1
 Calculated                    969  equilibria

 Phase region boundary   3 at:   5.681E-02  1.000E-03
     FCC_A1#1
  ** M7C3
 Calculated                     12  equilibria

 Phase region boundary   4 at:   5.681E-02  1.000E-03
     FCC_A1#1
  ** M7C3
 Calculated.                    696  equilibria

 Phase region boundary   5 at:   2.585E-02  6.954E-01
     FCC_A1#1
  ** FCC_A1#2
  ** M7C3

 Phase region boundary   6 at:   2.585E-02  6.954E-01
     FCC_A1#1
     FCC_A1#2
  ** M7C3
 Calculated.                     89  equilibria

 Phase region boundary   7 at:   6.690E-02  6.110E-01
  ** CEMENTITE
     FCC_A1#1
     FCC_A1#2
  ** M7C3

 Phase region boundary   8 at:   1.356E-01  5.748E-01
     CEMENTITE
     FCC_A1#1
  ** FCC_A1#2
 Calculated.                    207  equilibria

 Phase region boundary   9 at:   3.335E-02  7.800E-01
  ** CEMENTITE
     FCC_A1#1
  ** FCC_A1#2

 Phase region boundary  10 at:   3.335E-02  7.800E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated.                     86  equilibria
 Terminating at known equilibrium

 Phase region boundary  11 at:   3.335E-02  7.800E-01
  ** CEMENTITE
     FCC_A1#1
 Calculated                    153  equilibria

 Phase region boundary  12 at:   3.335E-02  7.800E-01
  ** CEMENTITE
     FCC_A1#1
     FCC_A1#2
 Calculated.                    170  equilibria
 Terminating at known equilibrium

 Phase region boundary  13 at:   1.356E-01  5.748E-01
     CEMENTITE
     FCC_A1#1
  ** M7C3
 Calculated                     642  equilibria

 Phase region boundary  14 at:   6.892E-02  5.999E-01
  ** CEMENTITE
     FCC_A1#1
     M7C3
 Calculated                     614  equilibria

 Phase region boundary  15 at:   6.892E-02  5.999E-01
     FCC_A1#1
  ** FCC_A1#2
     M7C3
 Calculated.                    100  equilibria
 Terminating at known equilibrium

 Phase region boundary  16 at:   2.585E-02  6.954E-01
     FCC_A1#1
  ** M7C3
 Calculated                     707  equilibria

 Phase region boundary  17 at:   3.009E-02  1.000E-03
     FCC_A1#1
  ** M7C3
 Calculated                     22  equilibria

 Phase region boundary  18 at:   3.009E-02  1.000E-03
     FCC_A1#1
  ** M7C3
 Calculated.                    835  equilibria

 Phase region boundary  19 at:   2.516E-02  8.347E-01
     FCC_A1#1
  ** FCC_A1#2
  ** M7C3
```

```
 Phase region boundary  20 at:   2.516E-02  8.347E-01
     FCC_A1#1
     FCC_A1#2
  ** M7C3
 Calculated.                    302  equilibria
 Terminating at known equilibrium

 Phase region boundary  21 at:   2.516E-02  8.347E-01
     FCC_A1#1
  ** FCC_A1#2
 Calculated                     46  equilibria

 Phase region boundary  22 at:   2.516E-02  8.347E-01
     FCC_A1#1
  ** FCC_A1#2
     M7C3
 Calculated.                    335  equilibria
 Terminating at known equilibrium

 Phase region boundary  23 at:   2.516E-02  8.347E-01
     FCC_A1#1
  ** M7C3
 Calculated                     845  equilibria
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex47\tcex
 47.POLY3
 CPU time for mapping                    13  seconds
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST:
POST: se-d-t n y,,,
   ... the command in full is SET_DIAGRAM_TYPE
POST:
POST: @@ Enter a table for the calculated data. In the first
POST: @@ column put the Cr content in the fcc_a1 phase,
POST: @@ in the second Ni and in the last column the
POST: @@ C content of the fcc_a1 phase.
POST:
POST: e-sym tab tab6
   ... the command in full is ENTER_SYMBOL
Variable(s): x(fcc_a1,cr),x(fcc_a1,ni),x(fcc_a1,c)
&
POST: se-tit
   ... the command in full is SET_TITLE
TITLE : Fe-Cr-Ni-C system
POST: s-d-a x x(fcc_a1,cr)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y x(fcc_a1,ni)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a z x(fcc_a1,c)
   ... the command in full is SET_DIAGRAM_AXIS
POST:
POST: s-a-t-s x n X(Cr)
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: s-a-t-s y n X(Ni)
   ... the command in full is SET_AXIS_TEXT_STATUS
POST: s-a-t-s z n X(C)
   ... the command in full is SET_AXIS_TEXT_STATUS
POST:
POST: @@ Finally, create the 3D-diagram (or .wrl file) by
POST: @@ merging data from the different tables created and
POST: @@ saved. This is done using the command CREATE_3D_DIAGRAM.
POST: @@ Also define the scaling to be used.
POST:
POST: cre BOTH tab6
   ... the command in full is CREATE_3D_PLOTFILE
 The table must contain values for X,Y and Z axis
 DEFINED CONSTANTS
    ZERO=0
 DEFINED FUNCTIONS AND VARIABLES%
    TEMP_C=T-273.15
 DEFINED TABLES
    TAB6=X(FCC_A1#1,CR), X(FCC_A1#1,NI), X(FCC_A1#1,C)
Give TAB filename: /Cancel_to_finish/: fecrc_1373.tab fecrni_1373.tab fenic_1373.tab crnic_1373.tab fecrnic_1373.tab Cancel_to
Output file: /3Dplot/: tcex47.wrl
X-AXIS SCALING FROM 0.0 TO XMAX /1/: 1
Y-AXIS SCALING FROM 0.0 TO YMAX /1/: 1
 TETRAHEDRON DIAGRAM, ZMIN SET 0.0
Z-AXIS SCALING, GIVE ZMAX /2000/: .5

 It is possible to combine files by:
 Copy Ter.tab+Bin1.tab+Bin2.tab+Bin3.tab Tmp.tab

 Processing fecrc_1373.tab
  3.976800000000000E-009 <X<  0.171593000000000
  0.000000000000000E+000 <Y<  0.000000000000000E+000
  2.338240000000000E-009 <Z<  8.161820000000000E-002

 Processing fecrni_1373.tab
  0.113628000000000      <X<  0.478622000000000
  2.068240000000000E-008 <Y<  0.521377000000000
  0.000000000000000E+000 <Z<  0.000000000000000E+000

 Processing fenic_1373.tab
  0.000000000000000E+000 <X<  0.000000000000000E+000
  9.003320000000001E-009 <Y<  0.968861000000000
  2.924060000000000E-002 <Z<  8.161820000000000E-002

 Processing crnic_1373.tab
  4.993340000000000E-009 <X<  0.480121000000000
  0.518646000000000      <Y<  0.968861000000000
  1.000000000000000E-012 <Z<  3.495340000000000E-002

 Processing fecrnic_1373.tab
  2.000000000000000E-002 <X<  0.140000000000000
  9.327630000000001E-013 <Y<  0.947270000000000
  3.685870000000000E-003 <Z<  7.589010000000000E-002
POST:
```

POST: se-inter
... the command in full is SET_INTERACTIVE_MODE
POST:

tcex48

```
About Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex48\tcex48.TCM"SYS: set-echo
SYS:
SYS: @@ Scheil solidification with C back diffusion
SYS:
SYS: @@ This is an example of Scheil solidification with
SYS: @@ C back diffusion in solid phases. The results are
SYS: @@ compared between a simple Scheil and equilibrium
SYS: @@ calculation.
SYS:
SYS: set-log ex48,,,
SYS:
SYS: @@ First do ScheiC by assigning C as fast diffuse
SYS: @@ element. Plot solidification and microsegregation
SYS: @@ diagram and save to files
SYS:
SYS: go scheil
   ... the command in full is GOTO_MODULE
SCHEIL: save-file-name tcex48a
SCHEIL: start
   ... the command in full is START_WIZARD
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
Database /TCFE9/: FEDEMO
 Current database: Iron Demo Database v2.0

 VA                     /-  DEFINED
Major element or alloy: fe
Composition input in mass (weight) percent? /Y/: Y
1st alloying element: c 1
2nd alloying element: cr 10
Next alloying element:
Temperature (C) /2000/: 2000
 VA                     /-  DEFINED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 FE  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 C  DEFINED
   ... the command in full is DEFINE_ELEMENTS
 CR  DEFINED


 This database has following phases for the defined system

 GAS:G                  LIQUID:L                BCC_A2
 CEMENTITE              CHI_A12                 DIAMOND_FCC_A4
 FCC_A1                 GRAPHITE                HCP_A3
 KSI_CARBIDE            LAVES_PHASE_C14         M23C6
 M3C2                   M5C2                    M7C3
 SIGMA

Reject phase(s) /NONE/: NONE
Restore phase(s): /NONE/: NONE

 ..........................................................

    The following phases are retained in this system:

 GAS:G                  LIQUID:L                BCC_A2
 CEMENTITE              CHI_A12                 DIAMOND_FCC_A4
 FCC_A1                 GRAPHITE                HCP_A3
 KSI_CARBIDE            LAVES_PHASE_C14         M23C6
 M3C2                   M5C2                    M7C3
 SIGMA

 ..........................................................

OK? /Y/: Y
 GAS:G  REJECTED
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121 -127; Molar
      volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'A.V. Khvan, B. Hallstedt, K. Chang, CALPHAD, 39, 54-61(2012); C -Cr-Nb'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24 -33(2014); Cr-Fe
      -C'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe -Ni liquid'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
      -CR-FE'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
```

```
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129 -33(2010); Fe-C'
  'P. Gustafson, TRITA-MAC 342 (1987); CR-FE-W'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 1385-1394; TRITA 0322 (1986);
       CR-FE-MO'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C -FE-MO'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348,
      (1987); C-CR-FE-W'
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR
      -FE-N'
  'N. Saunders, COST 507 Report (1998); Cr-Ti'
  'B.-J. Lee, Private communication, (1999); Estimated parameter'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
 -OK-
Should any phase have a miscibility gap check? /N/: N
  LIQUID PHASE NAME: LIQUID
Fast diffusing components: /NONE/: C
   ... the command in full is COMPUTE_TRANSITION
 This command is a combination of CHANGE_STATUS and SET_CONDITION
 to calculate directly when a phase may form by releasing one condition.
 You must release one of these conditions
 T=2273.15, W(C)=1E-2, W(CR)=0.1, P=1E5, N=1    DEGREES OF FREEDOM 0
 PHASE CHANGE AT 1715.05468788
FCC_A1#1 forms
 Testing POLY result by global minimization procedure
Calculated         16260 grid points in             0 s
  CALCULATING USING NORMAL EQUILIBRIUM CONDITIONS
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
   ... the command in full is ENTER_SYMBOL
   ... the command in full is ADVANCED_OPTIONS
   ... the command in full is STEP_WITH_OPTIONS
...OK

 Phase Region from    1715.14     for:
     LIQUID
 Terminating at    1715.24
 Calculated     4 equilibria

 Phase Region from    1715.14     for:
     LIQUID
 Global check of adding phase at  1.71505E+03
 Calculated     3 equilibria

 Phase Region from    1715.05     for:
     LIQUID
     FCC_A1#2
 Global test at  1.63514E+03 .... OK
 Global check of removing phase at  1.59813E+03
 Calculated    14 equilibria

 Phase Region from    1598.13     for:
     FCC_A1#2
 Calculated     4 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex48\tcex
 48a.POLY3

  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes


  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

   ... the command in full is ENTER_SYMBOL
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
 An EXP file c:\jenkins\WORKSP~1\THERMO~1\examples\tcex48\tcex48a_EQ.EXP
 has been created to store the equilibrium solidification results.
   ... the command in full is READ_WORKSPACES
  CALCULATING SCHEIL SOLIDFICATION

     T(C)      fraction solid

   1441.995       0.000000
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS

  PHASE REGION:LIQUID + FCC_A1#1

     T(C)      fraction solid

   1441.899      0.1329022E-03
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
```

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1440.899 0.2342642E-01
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1439.899 0.4585953E-01
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1438.899 0.6763138E-01
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1437.899 0.8876763E-01
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1436.899 0.1092937
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1435.899 0.1292335
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1434.899 0.1486098
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1433.899 0.1674443
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1432.899 0.1857574
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1431.899 0.2035686
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1430.899 0.2208963
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1429.899 0.2377580
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1428.899 0.2541705
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

1427.899 0.2701497
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1426.899 0.2857107
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1425.899 0.3008678
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1424.899 0.3156350
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1423.899 0.3300252
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1422.899 0.3440509
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1421.899 0.3577242
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1420.899 0.3710564
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1419.899 0.3840585
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1418.899 0.3967408
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1417.899 0.4091133
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1416.899 0.4211856
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1415.899 0.4329668
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1414.899 0.4444657
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1413.899 0.4556908
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1412.899 0.4666499
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1411.899 0.4773509
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1410.899 0.4878012
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1409.899 0.4980079
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1408.899 0.5079779
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1407.899 0.5177177
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1406.899 0.5272337
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1405.899 0.5365319
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1404.899 0.5456182
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1403.899 0.5544983
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1402.899 0.5631775
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1401.899 0.5716612
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1400.899 0.5799544
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1399.899 0.5880619
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1398.899 0.5959884
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1397.899 0.6037386
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1396.899 0.6113168
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1395.899 0.6187271
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1394.899 0.6259739
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1393.899 0.6330609
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1392.899 0.6399920
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1391.899 0.6467711
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1390.899 0.6534016
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1389.899 0.6598870
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1388.899 0.6662309
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1387.899 0.6724363
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
1386.899 0.6785066
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1385.899 0.6844448
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1384.899 0.6902539
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1383.899 0.6959369
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1382.899 0.7014966
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1381.899 0.7069357
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1380.899 0.7122570
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1379.899   0.7174630
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1378.899   0.7225564
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1377.899   0.7275396
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1376.899   0.7324150
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1375.899   0.7371850
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1374.899   0.7418519
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1373.899   0.7464180
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1372.899 0.7508854
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1371.899 0.7552562
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1370.899 0.7595327
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1369.899 0.7637168
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1368.899 0.7678105
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1367.899 0.7718157
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1366.899 0.7757345
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1365.899 0.7795686
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1364.899 0.7833198
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1363.899 0.7869901
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1362.899 0.7905810
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1361.899 0.7940944
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1360.899 0.7975319
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1359.899 0.8008952
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1358.899 0.8041858
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1357.899 0.8074053
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1356.899 0.8105553
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1355.899 0.8136373
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1354.899 0.8166528
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1353.899 0.8196031
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1352.899 0.8224898

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1351.899 0.8253143
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1350.899 0.8280778
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1349.899 0.8307818
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1348.899 0.8334275
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1347.899 0.8360162
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1346.899 0.8385492
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1345.899 0.8410277
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1344.899 0.8434529
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1343.899 0.8458260
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1342.899 0.8481482
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1341.899 0.8504206
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1340.899 0.8526443
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1339.899 0.8548203
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1338.899 0.8569498
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1337.899 0.8590339
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1336.899 0.8610734
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1335.899 0.8630695
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1334.899 0.8650231
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1333.899 0.8669352
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1332.899 0.8688067
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1331.899 0.8706385
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1330.899 0.8724315
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1329.899 0.8741866
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1328.899 0.8759047
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1327.899 0.8775867
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1326.899 0.8792332
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1325.899 0.8808453
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1324.899 0.8824235
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1323.899 0.8839688
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1322.899 0.8854819
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1321.899 0.8869634
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1320.899 0.8884142
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1319.899 0.8898350
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1318.899 0.8912264
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1317.899 0.8925891
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1316.899 0.8939237
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1315.899 0.8952310
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1314.899 0.8965116
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1313.899 0.8977660
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1312.899 0.8989948
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

1311.899 0.9001988
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1310.899 0.9013784
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1309.899 0.9025342
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1308.899 0.9036667
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1307.899 0.9047766
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1306.899 0.9058642
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1305.899 0.9069302
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1304.899   0.9079750
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1303.899   0.9089992
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1302.899   0.9100032
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1301.899   0.9109874
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1300.899   0.9119524
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1299.899   0.9128985
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1298.899   0.9138263
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1297.899 0.9147361
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1296.899 0.9156283
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1295.899 0.9165035
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1294.899 0.9173618
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1293.899 0.9182039
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1292.899 0.9190299
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1291.899 0.9198404
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1290.899 0.9206356
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1289.899 0.9214159
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1288.899 0.9221816
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1287.899 0.9229331
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1286.899 0.9236708
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1285.899 0.9243949
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1284.899 0.9251057
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

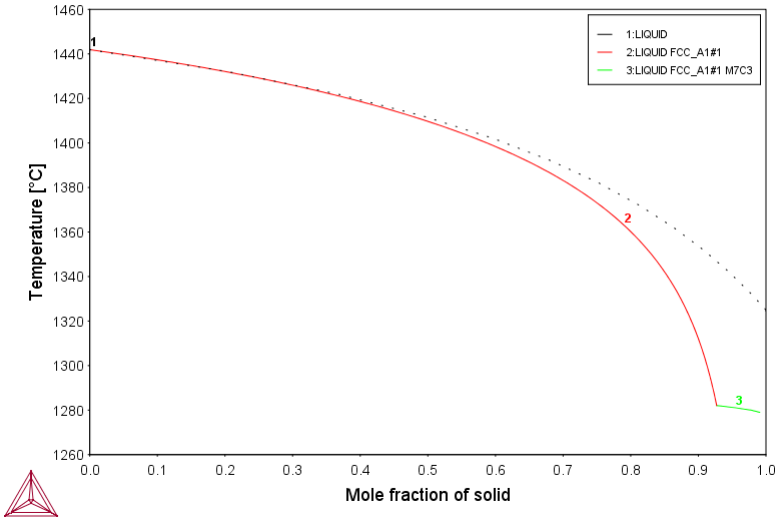
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1283.899 0.9258036
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1282.899 0.9264888
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1282.038 0.9271048
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

PHASE REGION:LIQUID + FCC_A1#1 + M7C3

T(C) fraction solid

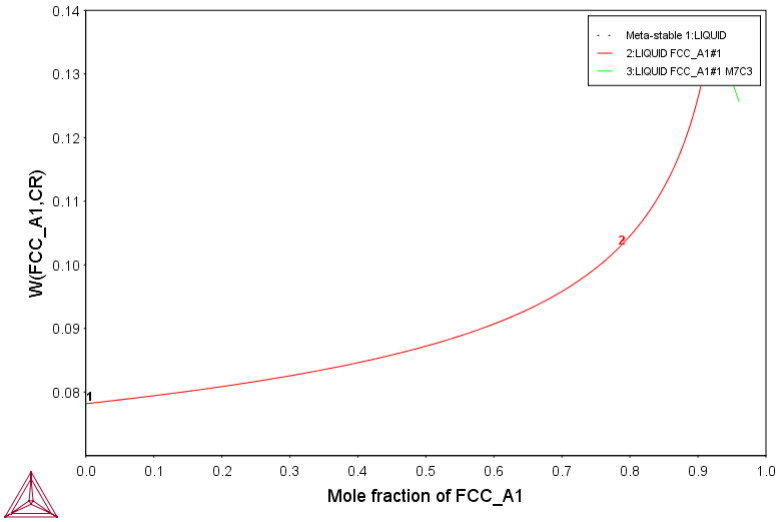
1282.007 0.9294370
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1281.007 0.9559107
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1280.007 0.9776564
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

```
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1279.007      0.9907091
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   1278.007      0.9968826
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is SET_LABEL_CURVE_OPTION
   ... the command in full is APPEND_EXPERIMENTAL_DATA
2018.02.19.09.21.12
FEDEMO: C, CR, FE
T=1715.14, W(C)=1E-2, W(CR)=0.1, P=1E5, N=1
```




```
  ..........................................................

       The following axis variables are available

            T --- Temperature in Celsius
         NL/BL --- Mole/mass fraction of liquid
         NS/BS --- Mole/mass fraction of all solid phases
 NS(ph)/BS(ph) --- Mole/mass fraction of a solid phase
      W(ph,el) --- Weight fraction of an element in a phase
      X(ph,el) --- Mole fraction of an element in a phase
      Y(ph,el) --- Site fraction of an element in a phase
     NN(ph,el) --- Distribution of an element in a phases
         NH/BH --- Heat release and Latent heat per mole/gram
        CP/BCP --- Apparent heat capacity per mole/gram
     NV/NV(ph) --- Molar volume of the system or a phase
     DS/DS(ph) --- Average density of the system or a phase
            BT --- Apparent volumetric TEC of the system

  "el" and "ph" are name of element and phase, respectively
     "*" can be used as a wild character for "el" and "ph"

  ..........................................................

POST:Hit RETURN to continue
POST: make tcex48a.exp y
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST:
POST: set-dia-ax x ns(fcc_a1)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-dia-ax y w(fcc_a1,cr)
   ... the command in full is SET_DIAGRAM_AXIS
POST:
POST: plot,,,,,,
   ... the command in full is PLOT_DIAGRAM
```

2018.02.19.09.21.13
FEDEMO: C, CR, FE
T=1715.14, W(C)=1E-2, W(CR)=0.1, P=1E5, N=1



POST:Hit RETURN to continue
POST:
POST:
POST: make tcex48b.exp y
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST:
POST: back
SCHEIL:
SCHEIL: @@ Ignore back diffusion of C in solids and do Scheil
SCHEIL: @@ with the same alloy by choosing option 3 from the
SCHEIL: @@ Scheil simulation option list.
SCHEIL: @@ Also plot solidification and microsegregation
SCHEIL: @@ diagrams and save to files
SCHEIL:
SCHEIL: save-file-name tcex48b
SCHEIL: start
   ... the command in full is START_WIZARD
Database /TCFE9/: FEDEMO
Major element or alloy: fe
Composition input in mass (weight) percent? /Y/: Y
1st alloying element: c 1
2nd alloying element: cr 10
Next alloying element:
Temperature (C) /2000/: 1700
 VA   /- DEFINED
 REINITIATING GES .....
   ... the command in full is DEFINE_ELEMENTS
 FE DEFINED
   ... the command in full is DEFINE_ELEMENTS
 C DEFINED
   ... the command in full is DEFINE_ELEMENTS
 CR DEFINED

 This database has following phases for the defined system

GAS:G	LIQUID:L	BCC_A2
CEMENTITE	CHI_A12	DIAMOND_FCC_A4
FCC_A1	GRAPHITE	HCP_A3
KSI_CARBIDE	LAVES_PHASE_C14	M23C6
M3C2	M5C2	M7C3
SIGMA		

Reject phase(s) /NONE/: NONE
Restore phase(s): /NONE/: NONE

 .....

    The following phases are retained in this system:

GAS:G	LIQUID:L	BCC_A2
CEMENTITE	CHI_A12	DIAMOND_FCC_A4
FCC_A1	GRAPHITE	HCP_A3
KSI_CARBIDE	LAVES_PHASE_C14	M23C6
M3C2	M5C2	M7C3
SIGMA		

 .....

OK? /Y/: Y
 GAS:G REJECTED
 ELEMENTS .....
 SPECIES ......
 PHASES ....
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121 -127; Molar
      volumes'
  'A. Markstrom, Swerea KIMAB, Sweden; Molar volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'A.V. Khvan, B. Hallstedt, K. Chang, CALPHAD, 39, 54-61(2012); C -Cr-Nb'
  'A.V. Khvan, B. Hallstedt, C. Broeckmann, CALPHAD, 46, 24 -33(2014); Cr-Fe
      -C'

```
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'B.-J. Lee, CALPHAD, 17 (1993) 251-268; revision of Fe-Cr and Fe -Ni liquid'
  'J-O. Andersson, CALPHAD, 11 (1987) 271-276; TRITA 0314; C-CR'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 627-636 TRITA 0207 (1986); C
      -CR-FE'
  'J-O. Andersson and B. Sundman, CALPHAD, 11 (1987) 83-92; TRITA 0270
      (1986); CR-FE'
  'B.-J. Lee, CALPHAD, 16 (1992) 121-149; C-Cr-Fe-Ni'
  'P. Villars and L.D. Calvert (1985). Pearson`s handbook of
      crystallographic data for intermetallic phases. Metals park, Ohio.
      American Society for Metals; Molar volumes'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129 -33(2010); Fe-C'
  'P. Gustafson, TRITA-MAC 342 (1987); CR-FE-W'
  'J-O. Andersson, Metall. Trans. A, 19A (1988) 1385-1394; TRITA 0322 (1986);
       CR-FE-MO'
  'J. Bratberg, Z. Metallkd., 96 (2005) 335-344; Fe-Cr-Mo-C'
  'R. Naraghi, Thermo-Calc Software AB, Sweden, 2016; FCC Fe-Cr-C and C-Cr-Ni'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'C. Qiu, ISIJ International, 32 (1992) 1117-1127; C-Cr-Fe-Mo'
  'J-O. Andersson, CALPHAD, 12 (1988) 9-23; TRITA 0321 (1986); C -FE-MO'
  'P. Gustafson, Metall. Trans. A, 19A (1988) 2547-2554; TRITA-MAC 348,
      (1987); C-CR-FE-W'
  'K. Frisk, Metall. Trans. A, 21A (1990) 2477-2488; TRITA 0409 (1989); CR
      -FE-N'
  'N. Saunders, COST 507 Report (1998); Cr-Ti'
  'B.-J. Lee, Private communication, (1999); Estimated parameter'
  'L.F.S. Dumitrescu, M. Hillert and N. Saunders, J. Phase Equilib., 19
      (1998) 441-448; Fe-Ti'
  'D. Djurovic, B. Hallstedt, J. von Appen, R. Dronskowski, CALPHAD,
      submitted, 2011; Fe-Mn-C'
  'B. Sundman et al., Report EUR 20315, Contract No 7210-PR/050, 2002; New
      Sigma model'
 -OK-
Should any phase have a miscibility gap check? /N/: N
Fast diffusing components: /NONE/: NONE
   ... the command in full is COMPUTE_TRANSITION
 This command is a combination of CHANGE_STATUS and SET_CONDITION
 to calculate directly when a phase may form by releasing one condition.
 You must release one of these conditions
 T=1973.15, W(C)=1E-2, W(CR)=0.1, P=1E5, N=1    DEGREES OF FREEDOM 0
 PHASE CHANGE AT 1715.05468788
FCC_A1#2 forms
 Testing POLY result by global minimization procedure
Calculated         16260 grid points in             0 s
  CALCULATING USING NORMAL EQUILIBRIUM CONDITIONS
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
   ... the command in full is ENTER_SYMBOL
   ... the command in full is ADVANCED_OPTIONS
   ... the command in full is STEP_WITH_OPTIONS
...OK

 Phase Region from    1715.14     for:
     LIQUID
 Terminating at    1715.24
 Calculated     4 equilibria

 Phase Region from    1715.14     for:
     LIQUID
 Global check of adding phase at  1.71505E+03
 Calculated     3 equilibria

 Phase Region from    1715.05     for:
     LIQUID
     FCC_A1#2
 Global test at  1.63514E+03 .... OK
 Global check of removing phase at  1.59813E+03
 Calculated    14 equilibria

 Phase Region from    1598.13     for:
     FCC_A1#2
 Calculated     4 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex48\tcex
 48b.POLY3

  POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

   ... the command in full is ENTER_SYMBOL
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
 An EXP file c:\jenkins\WORKSP~1\THERMO~1\examples\tcex48\tcex48b_EQ.EXP
 has been created to store the equilibrium solidification results.
   ... the command in full is READ_WORKSPACES
  CALCULATING SCHEIL SOLIDFICATION

     T(C)      fraction solid

   1441.995       0.000000
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS

  PHASE REGION:LIQUID + FCC_A1#1

     T(C)      fraction solid
```

```
1441.899      0.1329022E-03
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1440.899      0.2342642E-01
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1439.899      0.4585862E-01
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1438.899      0.6747197E-01
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1437.899      0.8830633E-01
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1436.899      0.1083992
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1435.899      0.1277857
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
```

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1434.899   0.1464991
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1433.899   0.1645706
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1432.899   0.1820295
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1431.899   0.1989037
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1430.899   0.2152193
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1429.899   0.2310011
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1428.899   0.2462723
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1427.899   0.2610552
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1426.899   0.2753706
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1425.899   0.2892383
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1424.899   0.3026771
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1423.899   0.3157047
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1422.899   0.3283380
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1421.899   0.3405930
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1420.899 0.3524849
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1419.899 0.3640280
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1418.899 0.3752362
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1417.899 0.3861225
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1416.899 0.3966992
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1415.899 0.4069781
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1414.899 0.4169706
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1413.899 0.4266874
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1412.899 0.4361386
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1411.899 0.4453340
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1410.899 0.4542829
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1409.899 0.4629942
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1408.899 0.4714763
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1407.899 0.4797374
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1406.899 0.4877852
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1405.899 0.4956271
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1404.899 0.5032702
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1403.899 0.5107212
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1402.899 0.5179866
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1401.899 0.5250727
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
1400.899 0.5319853
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1399.899 0.5387303
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1398.899 0.5453131
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1397.899 0.5517388
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1396.899 0.5580126
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1395.899 0.5641393
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1394.899 0.5701234
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1393.899 0.5759695
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1392.899 0.5816819
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1391.899 0.5872646
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1390.899 0.5927217
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1389.899 0.5980568
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1388.899 0.6032737
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1387.899 0.6083758
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1386.899 0.6133667
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1385.899 0.6182494
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1384.899 0.6230272
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1383.899 0.6277031
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1382.899 0.6322800
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1381.899 0.6367608
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1380.899 0.6411480
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1379.899 0.6454444
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1378.899 0.6496525
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1377.899 0.6537746
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1376.899 0.6578132
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1375.899 0.6617705
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1374.899 0.6656487
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1373.899 0.6694499
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1372.899 0.6731762
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1371.899 0.6768295
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1370.899 0.6804118
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1369.899 0.6839248
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1368.899 0.6873704
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1367.899 0.6907503
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1366.899 0.6940662

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1365.899 0.6973196
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1364.899 0.7005122
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1363.899 0.7036455
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1362.899 0.7067209
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1361.899 0.7097399
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1360.899 0.7127038
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1359.899 0.7156140
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1358.899 0.7184717
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1357.899 0.7212783
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1356.899 0.7240349
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1355.899 0.7267427
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1354.899 0.7294029
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1353.899 0.7320165
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1352.899 0.7345847
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1351.899 0.7371085
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1350.899 0.7395889
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1349.899 0.7420270
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1348.899 0.7444235
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1347.899 0.7467796
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1346.899 0.7490960
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1345.899 0.7513737
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1344.899 0.7536136
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1343.899 0.7558163
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1342.899 0.7579829
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1341.899 0.7601140
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1340.899 0.7622104
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1339.899 0.7642728
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1338.899 0.7663021
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1337.899 0.7682988
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1336.899 0.7702636
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1335.899 0.7721973
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1334.899 0.7741005
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1333.899 0.7759738
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1332.899 0.7778178
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1331.899 0.7796331
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1330.899 0.7814204
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1329.899 0.7831801
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1328.899 0.7849129
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1327.899 0.7866192
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1326.899 0.7882996
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

1325.899 0.7899547
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1324.899 0.7915848
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1323.899 0.7931906
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1322.899 0.7947724
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1321.899 0.7963308
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1320.899 0.7978662
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1319.899 0.7993790
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1318.899 0.8008697
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1317.899 0.8023387
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1316.899 0.8037865
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1315.899 0.8052133
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1314.899 0.8066196
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1313.899 0.8080059
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1312.899 0.8093723
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1311.899 0.8107195
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1310.899 0.8120476
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1309.899 0.8133570
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1308.899 0.8146482
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1307.899 0.8159213
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1306.899 0.8171768
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1305.899 0.8184150
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1304.899 0.8196361
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1303.899 0.8208405
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1302.899 0.8220285
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1301.899 0.8232004
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1300.899 0.8243564
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1299.899 0.8254969
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1298.899 0.8266221
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1297.899 0.8277323
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1296.899 0.8288277
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1295.899 0.8299086
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1294.899 0.8309753
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1293.899 0.8320279
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1292.899 0.8330668
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1291.899 0.8340922
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1290.899 0.8351043
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1289.899 0.8361033
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1288.899 0.8370895
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1287.899 0.8380631
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1286.899 0.8390242
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1285.899 0.8399732
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
1284.899 0.8409101
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1283.899 0.8418353
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1282.899 0.8427488
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1281.899 0.8436510
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1280.899 0.8445419
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1279.899 0.8454218
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1278.899 0.8462908
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1277.899 0.8471492
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1276.899 0.8479970
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1275.899 0.8488346
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1274.899 0.8496620
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1273.899 0.8504794
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1272.899 0.8512869
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1271.899 0.8520848
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1270.899 0.8528732
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1269.899 0.8536522
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1268.899 0.8544220
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1267.899 0.8551827
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1267.548 0.8554471
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

PHASE REGION:LIQUID + FCC_A1#1 + M7C3

T(C) fraction solid

1267.517 0.8556564
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1266.517 0.8680204
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1265.517 0.8787644
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1264.517 0.8881677
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1263.517 0.8964509
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1262.517 0.9037902
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1261.517 0.9103282
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1260.517 0.9161808
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
1259.517 0.9214436
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1258.517 0.9261957
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1257.517 0.9305032
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1256.517 0.9344216
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1255.517 0.9379979
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1254.517 0.9412721
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1253.517 0.9442785
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1252.517 0.9470463
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1251.517 0.9496011
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1250.517 0.9519649
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1249.517 0.9541568
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1248.517 0.9561939
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1247.517 0.9580907
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1246.517 0.9598604
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1245.517 0.9615144
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1244.517 0.9630630
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1243.517 0.9645153
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1242.517 0.9658794
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1241.517 0.9671625
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1240.517 0.9683712
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1239.517 0.9695113
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1238.517 0.9705881
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1237.517 0.9716065
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1236.517 0.9725706
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1235.517 0.9734845
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1234.517 0.9743516
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1233.517 0.9751754
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1232.517 0.9759587
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1231.517 0.9767042
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1230.517 0.9774144
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1229.517 0.9780917
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1228.517 0.9787380
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1227.517 0.9793554
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1226.517 0.9799457
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1225.517 0.9805103

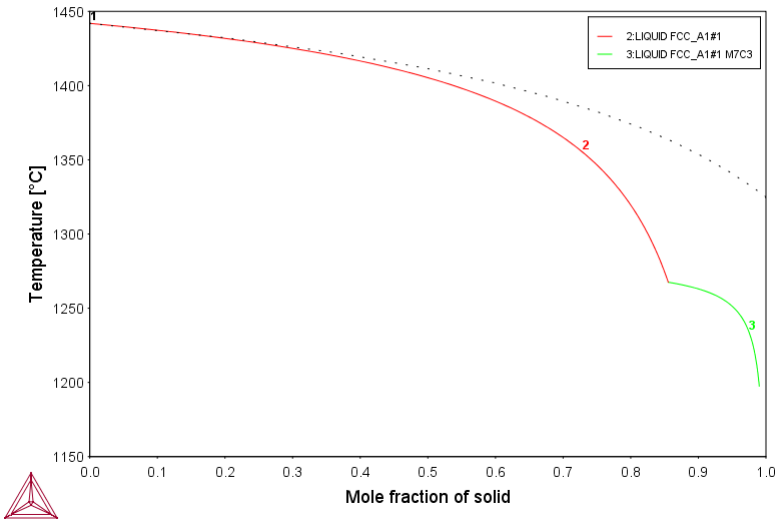
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1224.517 0.9810510
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1223.517 0.9815690
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1222.517 0.9820657
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1221.517 0.9825423
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1220.517 0.9829999
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1219.517 0.9834395
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1218.517 0.9838622
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1217.517 0.9842688
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1216.517 0.9846601
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1215.517 0.9850370
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1214.517 0.9854002
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1213.517 0.9857504
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1212.517 0.9860882
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1211.517 0.9864142
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1210.517 0.9867291
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1209.517 0.9870333
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1208.517 0.9873273
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1207.517 0.9876116
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1206.517 0.9878867
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1205.517 0.9881530
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

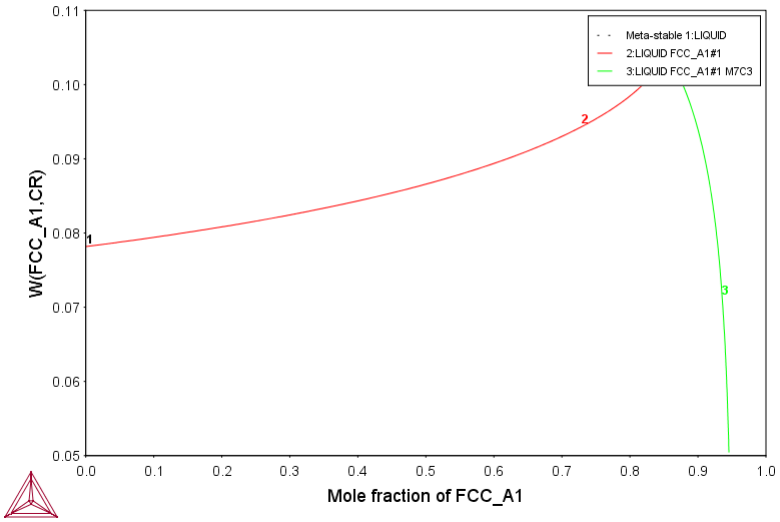
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1204.517 0.9884108
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1203.517 0.9886606
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1202.517 0.9889027
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1201.517 0.9891375
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1200.517 0.9893652
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1199.517 0.9895861
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
1198.517 0.9898005
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS
... the command in full is CHANGE_STATUS

```
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
  1197.517      0.9900088
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
  1196.517      0.9902111
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is CHANGE_STATUS
   ... the command in full is SET_LABEL_CURVE_OPTION
   ... the command in full is APPEND_EXPERIMENTAL_DATA
2018.02.19.09.21.18
FEDEMO: C, CR, FE
T=1715.14, W(C)=1E-2, W(CR)=0.1, P=1E5, N=1
```



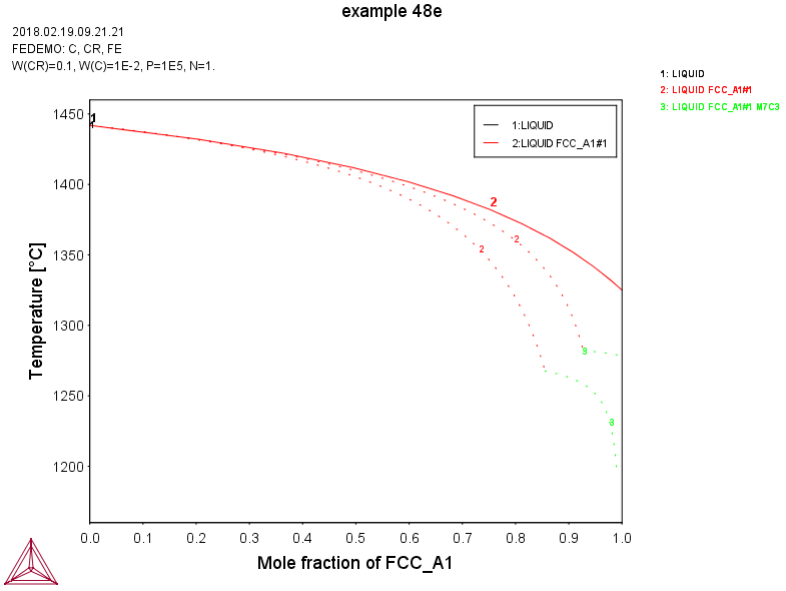

```
  ..........................................................

       The following axis variables are available

            T --- Temperature in Celsius
         NL/BL --- Mole/mass fraction of liquid
         NS/BS --- Mole/mass fraction of all solid phases
 NS(ph)/BS(ph) --- Mole/mass fraction of a solid phase
      W(ph,el) --- Weight fraction of an element in a phase
      X(ph,el) --- Mole fraction of an element in a phase
      Y(ph,el) --- Site fraction of an element in a phase
     NN(ph,el) --- Distribution of an element in a phases
         NH/BH --- Heat release and Latent heat per mole/gram
        CP/BCP --- Apparent heat capacity per mole/gram
     NV/NV(ph) --- Molar volume of the system or a phase
     DS/DS(ph) --- Average density of the system or a phase
            BT --- Apparent volumetric TEC of the system

  "el" and "ph" are name of element and phase, respectively
     "*" can be used as a wild character for "el" and "ph"

  ..........................................................

POST:Hit RETURN to continue
POST: make tcex48c.exp y
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST: set-dia-ax x ns(fcc_a1)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-dia-ax y w(fcc_a1,cr)
   ... the command in full is SET_DIAGRAM_AXIS
POST:
POST: plot,,,,,
   ... the command in full is PLOT_DIAGRAM
```

2018.02.19.09.21.20
FEDEMO: C, CR, FE
T=1715.14, W(C)=1E-2, W(CR)=0.1, P=1E5, N=1

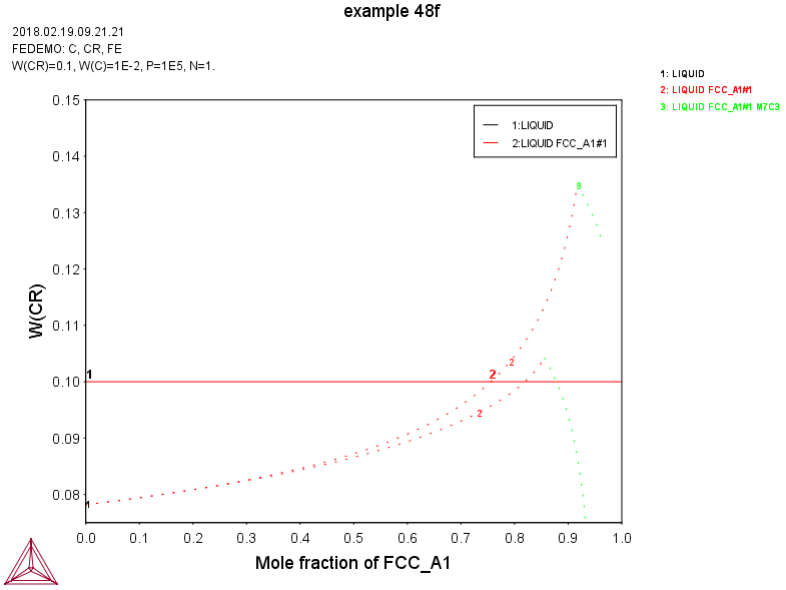



```
POST: make tcex48d.exp y
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST: back
SCHEIL:Hit RETURN to continue
SCHEIL: @@ Calculate simple equilibrium solidification of the
SCHEIL: @@ same alloy and compare the results with those of
SCHEIL: @@ Scheil and ScheiC
SCHEIL: go p-3
   ... the command in full is GOTO_MODULE
POLY_3: read tcex48b
   ... the command in full is READ_WORKSPACES
POLY_3: list-condition
   ... the command in full is LIST_CONDITIONS
 T=1715.14, W(C)=1E-2, W(CR)=0.1, P=1E5, N=1
 DEGREES OF FREEDOM 0
POLY_3: list-equilibrium
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: FEDEMO

 Conditions:
 T=1715.14, W(C)=1E-2, W(CR)=0.1, P=1E5, N=1
 DEGREES OF FREEDOM 0

 Temperature   1715.14 K (  1441.99 C),  Pressure  1.000000E+05
 Number of moles of components  9.98448E-03,  Mass in grams  4.80926E-01
 Total Gibbs energy -9.64845E+02,  Enthalpy  6.37637E+02,  Volume  7.16029E-08

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 C                       1.6738E-03  4.1803E-02 3.4369E+00  1.7606E+04 SER
 CR                      8.5775E-04  9.2737E-02 8.6395E-05 -1.3343E+05 SER
 FE                      7.4529E-03  8.6546E-01 3.0992E-04 -1.1521E+05 SER

 LIQUID                      Status ENTERED     Driving force  0.0000E+00
 Moles 9.7889E-03, Mass 4.7122E-01, Volume fraction 9.8107E-01  Mass fractions:
 FE  8.67401E-01  CR  9.05599E-02  C   4.20395E-02

 FCC_A1#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.2711E-04, Mass 6.8803E-03, Volume fraction 1.3180E-02  Mass fractions:
 FE  9.06284E-01  CR  8.67874E-02  C   6.92865E-03

 M7C3                        Status ENTERED     Driving force  0.0000E+00
 Moles 6.8452E-05, Mass 2.8242E-03, Volume fraction 5.7534E-03  Mass fractions:
 CR  4.70445E-01  FE  4.42220E-01  C   8.73344E-02
POLY_3:Hit RETURN to continue
POLY_3:
POLY_3: reinit
   ... the command in full is REINITIATE_MODULE
POLY_3: set-condition t=1717.15 w(cr)=0.1 w(c)=0.01 p=1e5 n=1
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Global equilibrium calculation turned off, you can turn it on with
 ADVANCED_OPTIONS GLOBAL_MINIMIZATION Y,,,,,,,,
    31 ITS,  CPU TIME USED   0 SECONDS
POLY_3: set-ax-var 1 t 500 1717.15 10
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: advanced
   ... the command in full is ADVANCED_OPTIONS
Which option? /STEP_AND_MAP/: break-condition
Break condition: np(liquid)=0
POLY_3: save tcex48c y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, trying to add one                    0
 Step will start from axis value    1717.15

 Phase Region from    1717.15     for:
     LIQUID
 Calculated     4 equilibria

 Phase Region from    1715.05     for:
     LIQUID
     FCC_A1#1
 Calculated    14 equilibria

 Phase Region from    1598.13     for:
     FCC_A1#1
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex48\tcex
 48c.POLY3
```

```
POLY_3: post
POST: @@ Define a function to get the amount of solids
POST: ent fun fs=1-np(liquid);
   ... the command in full is ENTER_SYMBOL
POST: @@ Plot a solidification diagram
POST: set-dia-ax x fs
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-dia-ax y t-c
   ... the command in full is SET_DIAGRAM_AXIS
POST: append-exp y tcex48a tcex48c 0; 1; 0; 1;
   ... the command in full is APPEND_EXPERIMENTAL_DATA
POST: set-ax-text x n
   ... the command in full is SET_AXIS_TEXT_STATUS
AXIS TEXT : Mole fraction of FCC_A1
POST: set-scaling-status y n 1160 1460
POST: set-title example 48e
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST:
POST: @@ Plot microsegregation, which represents the composition
POST: @@ profile of the solid. For equilibrium solidification
POST: @@ there is no solute segregation and the composition of
POST: @@ solidified solid is uniform.
POST:
POST: set-dia-ax x fs
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-dia-ax y w(cr)
   ... the command in full is SET_DIAGRAM_AXIS
POST: append-exp y tcex48b tcex48d 0; 1; 0; 1;
   ... the command in full is APPEND_EXPERIMENTAL_DATA
POST: set-ax-text x n
   ... the command in full is SET_AXIS_TEXT_STATUS
AXIS TEXT : Mole fraction of FCC_A1
POST: set-scaling y n 0.075 0.15
   ... the command in full is SET_SCALING_STATUS
POST: set-title example 48f
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex49

```
About Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex49\tcex49.TCM" set-echo
SYS:
SYS: @@ Quasichemical model using the GES module
SYS:
SYS: @@ This example shows how to enter parameters
SYS: @@ for a FACT quasichemical liquid model and
SYS: @@ how to calculate the sulfur activity using
SYS: @@ the Gibbs energy system (GES) module commands.
SYS:
SYS: set-log ex49,,,
SYS:
SYS:  go gibbs
   ... the command in full is GOTO_MODULE
 GIBBS ENERGY SYSTEM version  5.2
GES:  ent-el  /- VA CU S
   ... the command in full is ENTER_ELEMENT
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
GES:  am_el_d /-  ELECTRON_GAS      0.0000E+00  0.0000E+00  0.0000E+00 1
   ... the command in full is AMEND_ELEMENT_DATA
GES:  am_el_d VA  VACUUM            0.0000E+00  0.0000E+00  0.0000E+00 1
   ... the command in full is AMEND_ELEMENT_DATA
GES:  am_el_d CU  FCC_A1            6.3546E+01  5.0041E+03  3.3150E+01 1
   ... the command in full is AMEND_ELEMENT_DATA
GES:  am_el_d S   FC_ORTHORHOMBIC   3.2066E+01  0.0000E+00  0.0000E+00 1
   ... the command in full is AMEND_ELEMENT_DATA
GES:
GES:
GES: @@ The quasichemical model requires species entered with the
GES: @@ stoichiometry.  The factor 2/ZZ is needed
GES: @@ for the pure elements and 1/ZZ for the compounds.
GES: @@ For Cu ZZ=0.9294 and 2/ZZ_Cu=2.15193
GES: @@ For S  ZZ=1.8366 and 2/ZZ_S=1.08897
GES: @@ For CuS the stoichiometries are thus 1/ZZ_Cu=1.07596 and
GES: @@ 1/ZZ_S=0.54448
GES:
GES:  enter-specie CUQ                        CU2.15193
   ... the command in full is ENTER_SPECIES
GES:  enter-specie CUQS                       CU1.07596S0.54448
   ... the command in full is ENTER_SPECIES
GES:  enter-specie S2                         S2
   ... the command in full is ENTER_SPECIES
GES:  enter-specie SQ                         S1.08897
   ... the command in full is ENTER_SPECIES
GES:
GES:
GES: @@ The Gibbs energy difference between FCC-Cu
GES: @@ and quasichemical liquid-Cu
GES:
GES:  ent-sym fun GQCU  2.98150E+02  +16547-7.6815*T;   6.00000E+03   N
   ... the command in full is ENTER_SYMBOL
GES:
GES:
GES: @@ The Gibbs energy difference between GAS-S and
GES: @@ quasichemical liquid-S
GES:
GES:  ent-sym fun GQS   2.98150E+02  -65357+165.396*T-13.513*T*LN(T);
   ... the command in full is ENTER_SYMBOL
HIGH TEMPERATURE LIMIT /6000/:      6.00000E+03   N
GES:
GES:
GES:
GES: @@ Gibbs energies for the pure elements and gases refered to SER
GES:  ent-sym fun GHSERCU   2.98150E+02  -7770.458+130.485403*T
   ... the command in full is ENTER_SYMBOL
&      -24.112392*T*LN(T)-.00265684*T**2+1.29223E
&      -07*T**3+52478*T**(-1);  1.35802E+03  Y
FUNCTION:      -13542.33+183.804197*T-31.38*T*LN(T)+3.64643E+29*T**(-9);
HIGH TEMPERATURE LIMIT /6000/:      3.20000E+03 N
GES:  ent-sym fun GS2GAS    2.98150E+02  +117374.548+2.98629558*T
   ... the command in full is ENTER_SYMBOL
&      -34.09678*T*LN(T)-.002325464*T**2+1.85480167E-07*T**3
&      +128593.6*T**(-1);  1.00000E+03  Y
FUNCTION:      +117352.438+2.50383258*T-34.04744*T*LN(T)-.0021150245*T**2
&      +9.16602333E-08*T**3+175718.45*T**(-1);  3.40000E+03  Y
FUNCTION:      +124361.091+14.5182895*T-36.1923*T*LN(T)-5.930925E-04*T**2
&      -7.54259333E-09*T**3-7484105*T**(-1);  6.00000E+03  N
GES:  ent-sym fun GSSLIQ    2.98150E+02  -4001.549+77.889686*T
   ... the command in full is ENTER_SYMBOL
&      -15.504*T*LN(T)-.018629*T**2-2.4942E-07*T**3
&      -113945*T**(-1);  3.88360E+02  Y
FUNCTION:      -5285183.35+118449.585*T-19762.4*T*LN(T)+32.79275*T**2
&      -.0102214167*T**3+2.646735E+08*T**(-1);  4.28150E+02  Y
FUNCTION:      -8174995.23+319914.078*T-57607.3*T*LN(T)+135.3045*T**2
&      -.0529973333*T**3;  4.32250E+02  Y
FUNCTION:      -219408.801+7758.83993*T-1371.85*T*LN(T)+2.845035*T**2
&      -.00101380333*T**3;  4.53150E+02  Y
FUNCTION:      +92539.872-1336.36627*T+202.958*T*LN(T)-.2531915*T**2
&      +5.18835E-05*T**3-8202200*T**(-1);  7.17000E+02  Y
FUNCTION:       -6889.972+176.35482*T-32*T*LN(T);  1.30000E+03  N
GES:  ent-sym fun GCULIQ    2.98150E+02  +12964.84-9.510243*T
   ... the command in full is ENTER_SYMBOL
&      -5.83932E-21*T**7+GHSERCU ;  1.35802E+03  Y
FUNCTION:       +13495.4-9.920463*T-3.64643E+29*T**(-9)+GHSERCU ;
HIGH TEMPERATURE LIMIT /6000/:       3.20000E+03  N
GES:
GES:
GES:
GES:  ent-phase GAS  G,  1   S2 ;  N N
```

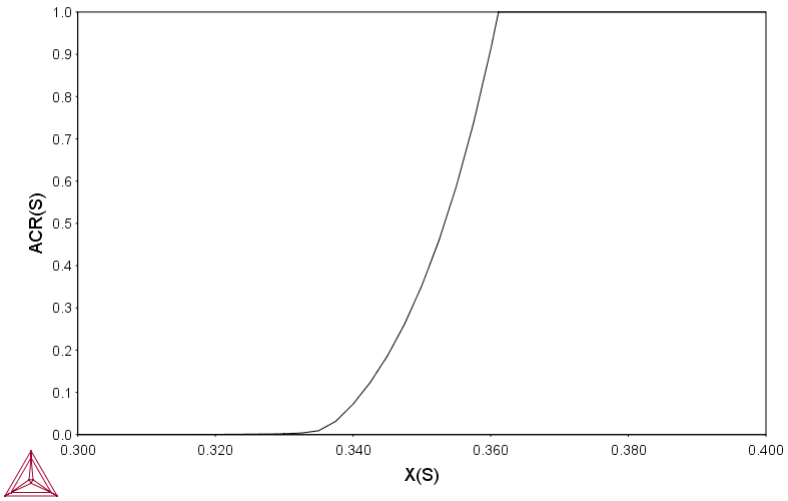
```
   ... the command in full is ENTER_PHASE
GES:
GES:
GES:  ent-param G(GAS,S2;0)  2.98150E+02  +GS2GAS +RTLNP ;
   ... the command in full is ENTER_PARAMETER
 G(GAS,S2;0)- 2 G(FC_ORTHORHOMBIC,S;0)
HIGH TEMPERATURE LIMIT /6000/:         6.00000E+03   N
GES:
GES:
GES:
GES:  ent-phase FCC_A1  ,  1   CU ;  N N
   ... the command in full is ENTER_PHASE
GES:  amend_phase FCC_A1 magnetic  -3.0    2.80000E-01
   ... the command in full is AMEND_PHASE_DESCRIPTION
GES:
GES:
GES:  ent-param G(FCC_A1,CU;0) 2.98150E+02 +GHSERCU; 3.20000E+03  N
   ... the command in full is ENTER_PARAMETER
 G(FCC_A1,CU;0)-G(FCC_A1,CU;0)
GES:
GES:
GES:
GES:  ent-phase QUASI  L,  1    CUQ,CUQS,SQ ;  N N
   ... the command in full is ENTER_PHASE
GES:
GES:
GES: @@ The stoichiometry parameter for pure Cu is 2/ZZ,
GES: @@ the stoichiometry ratio
GES:
GES:  ent-param VK(QUASI,CUQ;0)  2.98150E+02 .9294; 6.00000E+03   N
   ... the command in full is ENTER_PARAMETER
 VK(QUASI,CUQ;0)
GES:
GES: @@ The energy parameter for pure Cu (factor is 2/VK)
GES:
GES:  ent-param G(QUASI,CUQ;0)  2.98150E+02  +2.15193*GCULIQ
   ... the command in full is ENTER_PARAMETER
 G(QUASI,CUQ;0)-2.15193 G(FCC_A1,CU;0)
&       +2.15193*GQCU ;   6.00000E+03   N
GES:
GES: @@ The Gibbs energy parameter for the molecule CUQS
GES: @@ (factors 1/ZZ_cu and 1/ZZ_s)
GES:
GES:  ent-param G(QUASI,CUQS;0)  2.98150E+02  +1.07596*GCULIQ
   ... the command in full is ENTER_PARAMETER
 G(QUASI,CUQS;0)-1.07596 G(FCC_A1,CU;0)-0.54448 G(FC_ORTHORHOMBIC,S;0)
&       +1.075963*GQCU+.54448*GSSLIQ ;  6.00000E+03   N
GES:
GES:
GES: @@ The stoichiometry parameter for pure S is 2/ZZ
GES:
GES:  ent-param VK(QUASI,SQ;0) 2.98150E+02 1.8366; 6.00000E+03   N
   ... the command in full is ENTER_PARAMETER
 VK(QUASI,SQ;0)
GES:
GES: @@ The energy parameter for pure S (factor is 2/VK)
GES:
GES:  ent-param G(QUASI,SQ;0)  2.98150E+02  +1.08897*GSSLIQ ;
   ... the command in full is ENTER_PARAMETER
 G(QUASI,SQ;0)-1.08897 G(FC_ORTHORHOMBIC,S;0)
HIGH TEMPERATURE LIMIT /6000/:         6.00000E+03   N
GES:
GES: @@ The mixing terms
GES:
GES:  ent-param G(QUASI,CUQ,CUQS;0) 2.98150E+02  -82768; 6.00000E+03   N
   ... the command in full is ENTER_PARAMETER
 G(QUASI,CUQ,CUQS;0)
GES:  ent-param G(QUASI,CUQ,CUQS;1) 2.98150E+02  -32070; 6.00000E+03   N
   ... the command in full is ENTER_PARAMETER
 G(QUASI,CUQ,CUQS;1)
GES:  ent-param G(QUASI,CUQ,CUQS;2) 2.98150E+02  68734; 6.00000E+03   N
   ... the command in full is ENTER_PARAMETER
 G(QUASI,CUQ,CUQS;2)
GES:  ent-param G(QUASI,CUQ,CUQS;3) 2.98150E+02  -84194+50*T;
   ... the command in full is ENTER_PARAMETER
 G(QUASI,CUQ,CUQS;3)
HIGH TEMPERATURE LIMIT /6000/:     6.00000E+03   N
GES:  ent-param G(QUASI,CUQ,CUQS;4) 2.98150E+02  -43638; 6.00000E+03   N
   ... the command in full is ENTER_PARAMETER
 G(QUASI,CUQ,CUQS;4)
GES:  ent-param G(QUASI,CUQ,CUQS;5) 2.98150E+02  +20*T;  6.00000E+03   N
   ... the command in full is ENTER_PARAMETER
 G(QUASI,CUQ,CUQS;5)
GES:
GES:
GES: @@ This command makes the entropy calculation according
GES: @@ to FACT quasichemical model
GES:
GES: amend-phase-description QUASI quasi-fact00
GES:
GES: @@ Binary excess Legendre with 1 as independent
GES: @@ Note that the order of the species are important.
GES:
GES: amend-phase-description QUASI excess
MODEL NAME /REDLICH-KISTER_MUGGIANU/: mixed
First (the independent) constituent: CUQ
Second (the dependent) constituent: CUQS
Excess model type: /LEGENDRE/: Legendre

 Any other non-Redlich-Kister binary excess parameters?
First (the independent) constituent: NONE
GES:
GES:
GES:
GES: list-data
OUTPUT TO SCREEN OR FILE /SCREEN/:
OPTIONS?:

1OUTPUT FROM GIBBS ENERGY SYSTEM ON PC/WINDOWS NT        DATE 2018- 2-19
 FROM DATABASE: User data 2018.02.19

 ALL DATA IN SI UNITS
```

```
 FUNCTIONS VALID FOR   298.15<T< 6000.00 K UNLESS OTHER LIMITS STATED


 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
 -1 /-   ELECTRON_GAS              0.0000E+00  0.0000E+00  0.0000E+00
  0 VA   VACUUM                    0.0000E+00  0.0000E+00  0.0000E+00
  1 CU   FCC_A1                    6.3546E+01  5.0041E+03  3.3150E+01
  2 S    FC_ORTHORHOMBIC           3.2066E+01  0.0000E+00  0.0000E+00


 SPECIES                                  STOICHIOMETRY
   1 CU                                   CU
   2 CUQ                                  CU2.15193
   3 CUQS                                 CU1.07596S0.54448
   4 S                                    S
   5 S2                                   S2
   6 SQ                                   S1.08897
   7 VA                                   VA



 GAS
    CONSTITUENTS: S2

      G(GAS,S2;0)- 2 G(FC_ORTHORHOMBIC,S;0) = +GS2GAS+RTLNP


 QUASI
 $ QUASICHEMICAL-FACT00 ENTROPY CONTRIBUTION
    CONSTITUENTS: CUQ,CUQS,SQ

      VK(QUASI,CUQ;0) = +.9294
      G(QUASI,CUQ;0)-2.15193 G(FCC_A1,CU;0) = +2.15193*GCULIQ+2.15193*GQCU
      G(QUASI,CUQS;0)-1.07596 G(FCC_A1,CU;0)-0.54448 G(FC_ORTHORHOMBIC,S;0) =
            +1.07596*GCULIQ+1.075963*GQCU+.54448*GSSLIQ
      VK(QUASI,SQ;0) = +1.8366
      G(QUASI,SQ;0)-1.08897 G(FC_ORTHORHOMBIC,S;0) = +1.08897*GSSLIQ
$ Binary excess model Legendre with CUQ as independent
      L(QUASI,CUQ,CUQS;0) = -82768
      L(QUASI,CUQ,CUQS;1) = -32070
      L(QUASI,CUQ,CUQS;2) = +68734
      L(QUASI,CUQ,CUQS;3) = -84194+50*T
      L(QUASI,CUQ,CUQS;4) = -43638
      L(QUASI,CUQ,CUQS;5) = +20*T


 FCC_A1
 ADDITIONAL CONTRIBUTION FROM MAGNETIC ORDERING
      Magnetic function below Curie Temperature
      +1-.860338755*TAO**(-1)-.17449124*TAO**3-.00775516624*TAO**9
      -.0017449124*TAO**15
      Magnetic function above Curie Temperature
       -.0426902268*TAO**(-5)-.0013552453*TAO**(-15)
      -2.84601512E-04*TAO**(-25)
    CONSTITUENTS: CU

      G(FCC_A1,CU;0)-G(FCC_A1,CU;0) =    298.15<T< 3200.00: +GHSERCU

 SYMBOL        STATUS   VALUE/FUNCTION
 FUNCTION R          298.15    8.31451000000000     ; 6000 N REF0 !
   2 RTLNP     20000000 +R*T*LN(1E-05*P)
 103 GQCU      20000000 +16547-7.6815*T
 104 GQS       20000000 -65357+165.396*T-13.513*T*LN(T)
 105 GHSERCU   20000000
       298.15<T< 1358.02: -7770.458+130.485403*T-24.112392*T*LN(T)
     -.00265684*T**2+1.29223E-07*T**3+52478*T**(-1)
      1358.02<T< 3200.00: -13542.33+183.804197*T-31.38*T*LN(T)
     +3.64643E+29*T**(-9)
 106 GS2GAS    20000000
       298.15<T< 1000.00: +117374.548+2.98629558*T-34.09678*T*LN(T)
     -.002325464*T**2+1.85480167E-07*T**3+128593.6*T**(-1)
      1000.00<T< 3400.00: +117352.438+2.50383258*T-34.04744*T*LN(T)
     -.0021150245*T**2+9.16602333E-08*T**3+175718.45*T**(-1)
      3400.00<T< 6000.00: +124361.091+14.5182895*T-36.1923*T*LN(T)
     -5.930925E-04*T**2-7.54259333E-09*T**3-7484105*T**(-1)
 107 GSSLIQ    20000000
       298.15<T<  388.36: -4001.549+77.889686*T-15.504*T*LN(T)-.018629*T**2
     -2.4942E-07*T**3-113945*T**(-1)
       388.36<T<  428.15: -5285183.35+118449.585*T-19762.4*T*LN(T)
     +32.79275*T**2-.0102214167*T**3+2.646735E+08*T**(-1)
       428.15<T<  432.25: -8174995.23+319914.078*T-57607.3*T*LN(T)
     +135.3045*T**2-.0529973333*T**3
       432.25<T<  453.15: -219408.801+7758.83993*T-1371.85*T*LN(T)
     +2.845035*T**2-.00101380333*T**3
       453.15<T<  717.00: +92539.872-1336.36627*T+202.958*T*LN(T)
     -.2531915*T**2+5.18835E-05*T**3-8202200*T**(-1)
       717.00<T< 1300.00: -6889.972+176.35482*T-32*T*LN(T)
 108 GCULIQ    20000000
       298.15<T< 1358.02: +12964.84-9.510243*T-5.83932E-21*T**7+GHSERCU
      1358.02<T< 3200.00: +13495.4-9.920463*T-3.64643E+29*T**(-9)+GHSERCU


GES:
GES:Hit RETURN to continue
GES: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3:
POLY_3:
POLY_3:
POLY_3: l-st ph
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                 STATUS    DRIVING FORCE   MOLES
 FCC_A1                ENTERED      0.000000E+00    0.000000E+00
 QUASI                 ENTERED      0.000000E+00    0.000000E+00
 GAS                   ENTERED      0.000000E+00    0.000000E+00
POLY_3: c-st p *=sus
   ... the command in full is CHANGE_STATUS
POLY_3: c-st p q gas
   ... the command in full is CHANGE_STATUS
Status: /ENTERED/: ENTERED
Start value, number of mole formula units /0/: 0
POLY_3:
```

```
POLY_3:
POLY_3: s-c t=1473 p=1e5 n=1 x(s)=.33
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1966 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e
   ... the command in full is LIST_EQUILIBRIUM
OUTPUT TO SCREEN OR FILE /SCREEN/:
Options /VWCS/: VWCS
 Output from POLY-3, equilibrium =     1, label A0  , database: User dat

 Conditions:
 T=1473, P=1E5, N=1, X(S)=0.33
 DEGREES OF FREEDOM 0

 Temperature   1473.00 K (  1199.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.31576E+01
 Total Gibbs energy -1.24169E+05,  Enthalpy  1.52783E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 CU                      6.7000E-01  8.0094E-01 8.2231E-04 -8.6997E+04 SER
 S                       3.3000E-01  1.9906E-01 8.3318E-08 -1.9964E+05 SER

 QUASI                        Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.3158E+01, Volume fraction 0.0000E+00  Mass fractions:
 CU  8.00936E-01  S   1.99064E-01
POLY_3:Hit RETURN to continue
POLY_3: s-r-s s gas
   ... the command in full is SET_REFERENCE_STATE
Temperature /*/: *
Pressure /1E5/: 1E5
POLY_3: sh acr(s)
   ... the command in full is SHOW_VALUE
 ACR(S)=2.1652884E-3
POLY_3:Hit RETURN to continue
POLY_3: s-a-v 1 x(s)
   ... the command in full is SET_AXIS_VARIABLE
Min value /0/: .3
Max value /1/: .4
Increment /.0025/: .0025
POLY_3: save tcex49 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value   0.330000
...OK

 Phase Region from   0.330000     for:
     QUASI
 Global test at  3.50000E-01 .... OK
 Global check of adding phase at  3.61133E-01
 Calculated    15 equilibria

 Phase Region from   0.361133     for:
     GAS
     QUASI
 Global test at  3.80000E-01 .... OK
 Terminating at   0.400000
 Calculated    19 equilibria

 Phase Region from   0.330000     for:
     QUASI
 Global test at  3.10000E-01 .. Creating a new composition set QUASI#2
 Backtracking to find phase change for QUASI#2
 Global test at  3.27500E-01 .... OK
 Global test at  3.22500E-01 .... OK
 Global test at  3.17500E-01 .... OK
 Global test at  3.12500E-01 .... OK
 Global check of adding phase at  3.11581E-01
 Calculated    11 equilibria

 Phase Region from   0.311581     for:
     QUASI#1
     QUASI#2
 Terminating at   0.300000
 Calculated     8 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex49\tcex
 49.POLY3
POLY_3: po
   ... the command in full is POST

  POLY-3 POSTPROCESSOR VERSION 3.2

POST: s-d-a x x(s)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y acr(s)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 49a
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 49a

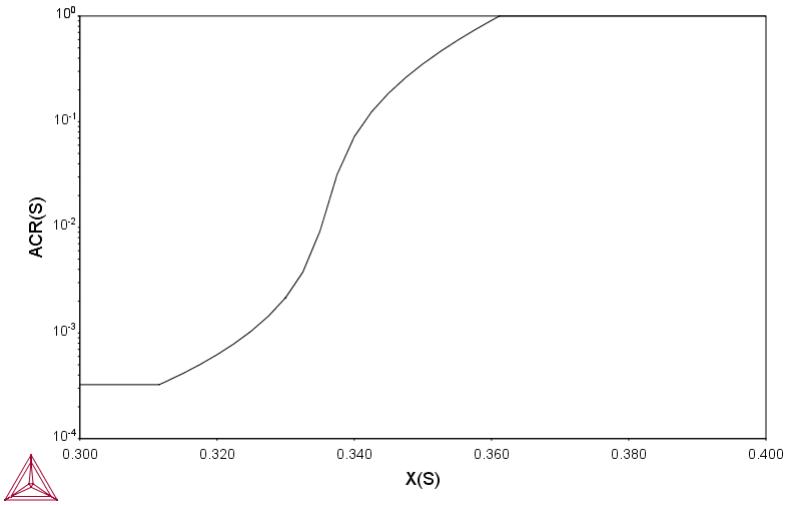
2018.02.19.09.22.38
User data 2018.02.19: CU, S
T=1473, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: s-a-ty y log
   ... the command in full is SET_AXIS_TYPE
POST: set-title example 49b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 49b

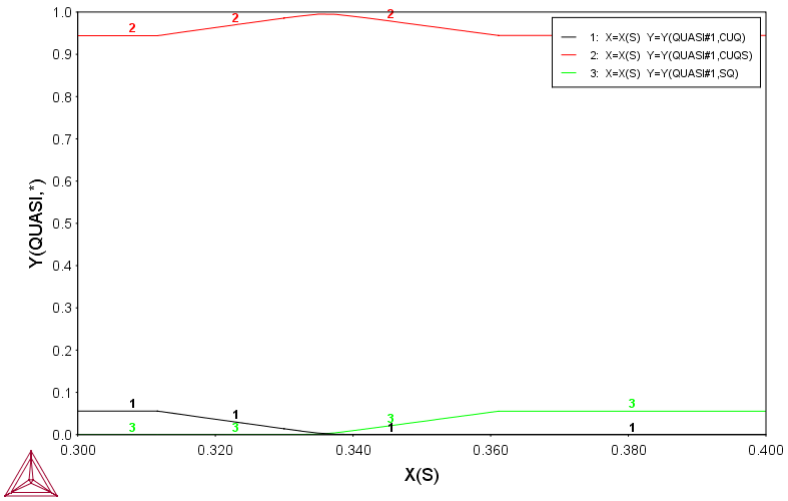
2018.02.19.09.22.38
User data 2018.02.19: CU, S
T=1473, P=1E5, N=1.




```
POST:
POST:Hit RETURN to continue
POST: s-d-a y y(quasi,*)
   ... the command in full is SET_DIAGRAM_AXIS
COLUMN NUMBER /*/:
POST:
POST: s-a-ty y lin
   ... the command in full is SET_AXIS_TYPE
POST: s-lab d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-title example 49c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

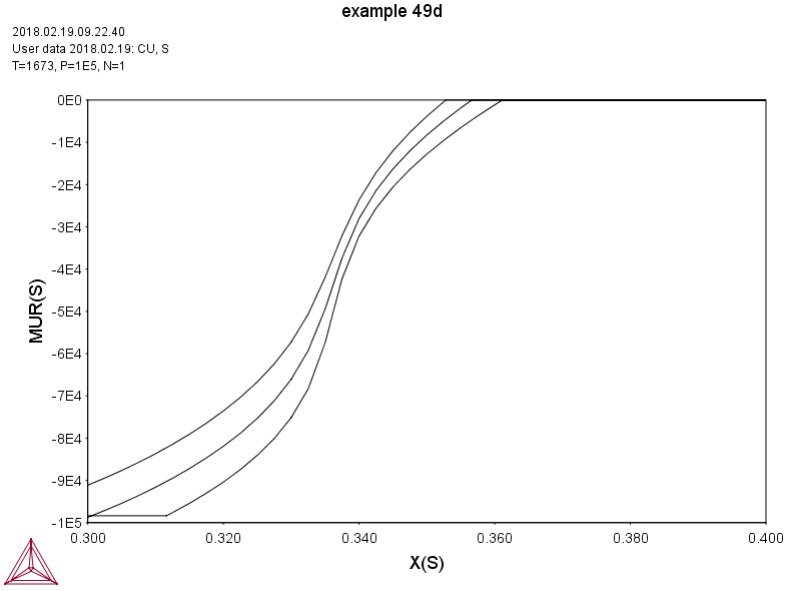
example 49c

2018.02.19.09.22.38
User data 2018.02.19: CU, S
T=1473, P=1E5, N=1.




```
POST:
POST:
POST:@?
POST: back
POLY_3: read tcex49
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3:
POLY_3: s-c t=1573
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1966 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value   0.330000
...OK

 Phase Region from   0.330000     for:
     QUASI
 Global test at  3.50000E-01 .... OK
 Global check of adding phase at  3.56605E-01
 Calculated    13 equilibria

 Phase Region from   0.356605     for:
     GAS
     QUASI
 Global test at  3.75000E-01 .... OK
 Global test at  4.00000E-01 .... OK
 Terminating at   0.400000
 Calculated    21 equilibria

 Phase Region from   0.330000     for:
     QUASI
 Global test at  3.10000E-01 .... OK
 Terminating at   0.300000
 Calculated    15 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex49\tcex
 49.POLY3
POLY_3:
POLY_3: read tcex49
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3:
POLY_3: s-c t=1673
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1966 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value   0.330000
...OK

 Phase Region from   0.330000     for:
     QUASI
 Global test at  3.50000E-01 .... OK
 Global check of adding phase at  3.52789E-01
 Calculated    12 equilibria

 Phase Region from   0.352789     for:
     GAS
     QUASI
 Global test at  3.72500E-01 .... OK
 Global test at  3.97500E-01 .... OK
 Terminating at   0.400000
 Calculated    22 equilibria

 Phase Region from   0.330000     for:
     QUASI
 Global test at  3.10000E-01 .... OK
 Terminating at   0.300000
 Calculated    15 equilibria
```

```
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex49\tcex
 49.POLY3
POLY_3:
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST: s-d-a y mur(s)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a x x(s)
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-title example 49d
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```



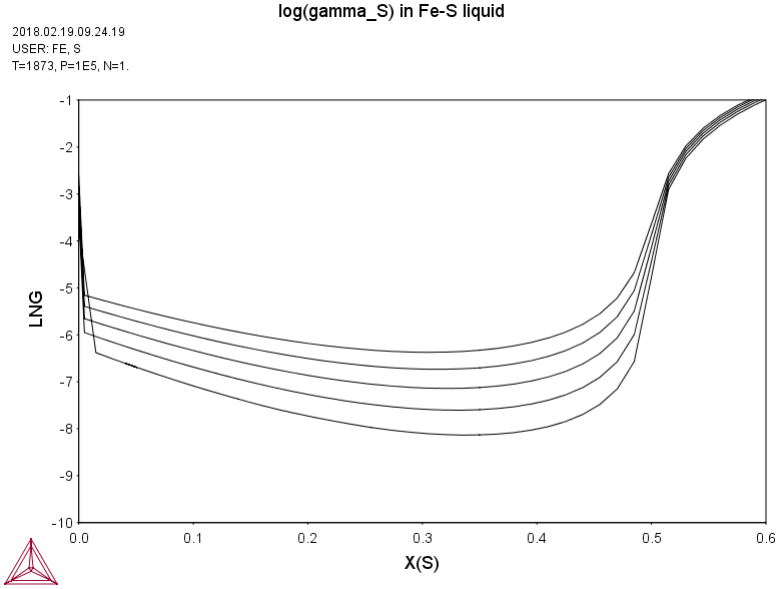

```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex50

```
About Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex50\tcex50.TCM" set-echo
SYS:
SYS: @@ Quasichemical Model using the TDB module
SYS:
SYS: @@ This example shows the quasichemical model
SYS: @@ using the Database Retrieval module (also
SYS: @@ called the TDB module). The example replicates
SYS: @@ figures 3 and 4 in Kongoli et al.,
SYS: @@ 'Thermodynamic modeling of liquid
SYS: @@ Fe-Ni-Cu-Co-S mattes. Metall. Mater. Trans. B, 29B
SYS: @@ (1998)591.
SYS:
SYS: set-log ex50,,,
SYS: go da
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw user tcex50
   ... the command in full is SWITCH_DATABASE
 Current database: User defined Database
This database does not support the DATABASE_INFORMATION command

TDB_USER: d-sys fe s
   ... the command in full is DEFINE_SYSTEM
 FE                     S  DEFINED
TDB_USER: get
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A T Dinsdale, SGTE lattice stabilities, Calphad 1991'
  'Kongoli, Dessureault and Pelton, Met Trans B, 29B (1998) p 591-601'
 AFTER ...
 -OK-
TDB_USER: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: c-st p *=sus
   ... the command in full is CHANGE_STATUS
POLY_3: c-st p quasi=ent 1
   ... the command in full is CHANGE_STATUS
POLY_3: s-r-s s quasi * 1E5
   ... the command in full is SET_REFERENCE_STATE
POLY_3: enter fun lng=log(acr(s)/x(s));
   ... the command in full is ENTER_SYMBOL
POLY_3: s-c t=1573 p=1e5 n=1 x(s)=.35
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       1 s, total time     1  s
POLY_3: s-a-v 1 x(s) 0 .6,,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3:
POLY_3: s-c t=1473
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: s-c t=1573
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       1 s, total time     1  s
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: s-c t=1673
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: s-c t=1773
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
```

```
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: s-c t=1873
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             1 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     1  s
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: save tcex50 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
...OK
...OK
...OK
...OK
...OK

 Phase Region from   0.350000     for:
     QUASI
 Global test at  4.70000E-01 .... OK
 Terminating at   0.600000
 Calculated    20 equilibria

 Phase Region from   0.350000     for:
     QUASI
 Global test at  2.30000E-01 .. Creating a new composition set QUASI#2
 Backtracking to find phase change for QUASI#2
 Global test at  3.35000E-01 .... OK
 Global test at  3.05000E-01 .... OK
 Global test at  2.75000E-01 .... OK
 Global test at  2.57000E-01 .... OK
 Global check of adding phase at  2.55243E-01
 Calculated    11 equilibria

 Phase Region from   0.255243     for:
     QUASI#1
     QUASI#2
 Global test at  1.46000E-01 .... OK
 Global check of removing phase at  1.39331E-01
 Calculated    11 equilibria

 Phase Region from   0.139331     for:
     QUASI#2
 Global test at  2.60000E-02 .... OK
 Backtracking to find phase change for QUASI#1
 Global test at  1.31000E-01 .... OK
 Global test at  1.01000E-01 .... OK
 Global test at  7.10000E-02 .... OK
 Global test at  4.10000E-02 .... OK
 Global test at  1.10000E-02 .... OK
 Backtracking to find phase change for QUASI#1
 Global check of adding phase at  5.03828E-02
 Calculated    11 equilibria

 Phase Region from   0.503828E-01 for:
     QUASI#1
     QUASI#2
 Global check of removing phase at  5.03830E-02
 Calculated     3 equilibria

 Phase Region from   0.503830E-01 for:
     QUASI#2
 Terminating at   0.127672E-10
 Calculated     7 equilibria

 Phase Region from   0.350000     for:
     QUASI#1
 Global test at  4.70000E-01 .... OK
 Terminating at   0.600000
 Calculated    20 equilibria

 Phase Region from   0.350000     for:
     QUASI#1
 Global test at  2.30000E-01 .... OK
 Global test at  8.00000E-02 .... OK
 Terminating at   0.125999E-10
 Calculated    27 equilibria

 Phase Region from   0.350000     for:
     QUASI#1
 Global test at  4.70000E-01 .... OK
 Terminating at   0.600000
 Calculated    20 equilibria

 Phase Region from   0.350000     for:
     QUASI#1
 Global test at  2.30000E-01 .... OK
 Global test at  8.00000E-02 .... OK
 Terminating at   0.124527E-10
 Calculated    27 equilibria

 Phase Region from   0.350000     for:
     QUASI#1
 Global test at  4.70000E-01 .... OK
 Terminating at   0.600000
 Calculated    20 equilibria

 Phase Region from   0.350000     for:
     QUASI#1
 Global test at  2.30000E-01 .... OK
 Global test at  8.00000E-02 .... OK
 Terminating at   0.123222E-10
 Calculated    27 equilibria

 Phase Region from   0.350000     for:
     QUASI#1
 Global test at  4.70000E-01 .... OK
 Terminating at   0.600000
 Calculated    20 equilibria

 Phase Region from   0.350000     for:
```

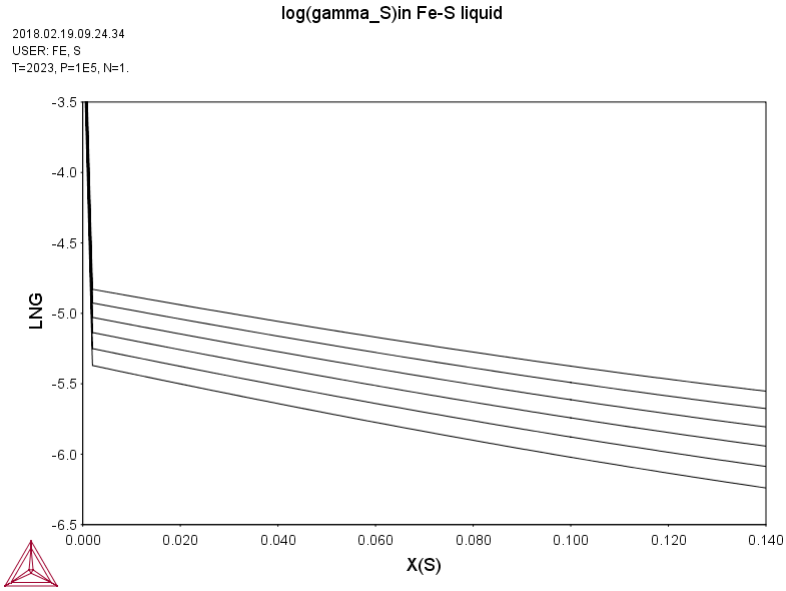
```
     QUASI#1
 Global test at  2.30000E-01 .... OK
 Global test at  8.00000E-02 .... OK
 Terminating at   0.122058E-10
 Calculated    27 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex50\tcex
 50.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST: s-d-a x x(s)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y lng
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s y n -10 -1
   ... the command in full is SET_SCALING_STATUS
POST: set-title log(gamma_S) in Fe-S liquid
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: back
POLY_3: read tcex50
   ... the command in full is READ_WORKSPACES
POLY_3: rei
   ... the command in full is REINITIATE_MODULE
POLY_3: c-st p *=sus
   ... the command in full is CHANGE_STATUS
POLY_3: c-st p quasi=ent 1
   ... the command in full is CHANGE_STATUS
POLY_3: s-r-s s quasi * 1E5
   ... the command in full is SET_REFERENCE_STATE
POLY_3: enter fun lng=log(acr(s)/x(s));
   ... the command in full is ENTER_SYMBOL
POLY_3: s-c t=1773 p=1e5 n=1 x(s)=.1
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: save tcex50 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: s-a-v 1 x(s) 0 .14 ,,,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: s-c t=1823
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       1 s, total time     1  s
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: s-c t=1873
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: s-c t=1923
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             1 s
```

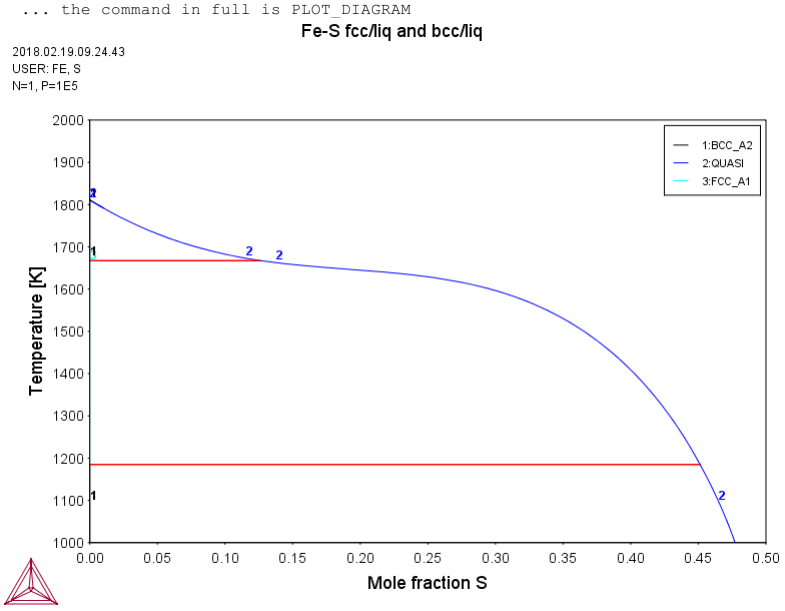
```
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     1  s
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: s-c t=1973
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       1 s, total time     1  s
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: s-c t=2023
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
...OK
...OK
...OK
...OK
...OK
...OK

 Phase Region from   0.100000     for:
     QUASI
 Global test at  1.28000E-01 .... OK
 Terminating at   0.140000
 Calculated    15 equilibria

 Phase Region from   0.100000     for:
     QUASI
 Global test at  7.20000E-02 .... OK
 Global test at  3.70000E-02 .... OK
 Global test at  2.00000E-03 .... OK
 Terminating at   0.123099E-10
 Calculated    32 equilibria

 Phase Region from   0.100000     for:
     QUASI
 Global test at  1.28000E-01 .... OK
 Terminating at   0.140000
 Calculated    15 equilibria

 Phase Region from   0.100000     for:
     QUASI
 Global test at  7.20000E-02 .... OK
 Global test at  3.70000E-02 .... OK
 Global test at  2.00000E-03 .... OK
 Terminating at   0.122501E-10
 Calculated    32 equilibria

 Phase Region from   0.100000     for:
     QUASI
 Global test at  1.28000E-01 .... OK
 Terminating at   0.140000
 Calculated    15 equilibria

 Phase Region from   0.100000     for:
     QUASI
 Global test at  7.20000E-02 .... OK
 Global test at  3.70000E-02 .... OK
 Global test at  2.00000E-03 .... OK
 Terminating at   0.121935E-10
 Calculated    32 equilibria

 Phase Region from   0.100000     for:
     QUASI
 Global test at  1.28000E-01 .... OK
 Terminating at   0.140000
 Calculated    15 equilibria

 Phase Region from   0.100000     for:
     QUASI
 Global test at  7.20000E-02 .... OK
 Global test at  3.70000E-02 .... OK
 Global test at  2.00000E-03 .... OK
 Terminating at   0.121398E-10
 Calculated    32 equilibria

 Phase Region from   0.100000     for:
     QUASI
 Global test at  1.28000E-01 .... OK
 Terminating at   0.140000
 Calculated    15 equilibria

 Phase Region from   0.100000     for:
     QUASI
 Global test at  7.20000E-02 .... OK
 Global test at  3.70000E-02 .... OK
 Global test at  2.00000E-03 .... OK
 Terminating at   0.120889E-10
 Calculated    32 equilibria

 Phase Region from   0.100000     for:
     QUASI
 Global test at  1.28000E-01 .... OK
 Terminating at   0.140000
 Calculated    15 equilibria

 Phase Region from   0.100000     for:
     QUASI
 Global test at  7.20000E-02 .... OK
 Global test at  3.70000E-02 .... OK
 Global test at  2.00000E-03 .... OK
 Terminating at   0.120406E-10
```

```
 Calculated    32 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex50\tcex
 50.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2

POST: s-d-a x x(s)
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y lng
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-s x n 0 .14
   ... the command in full is SET_SCALING_STATUS
POST: s-s y n -6.5 -3.5
   ... the command in full is SET_SCALING_STATUS
POST: set-title log(gamma_S)in Fe-S liquid
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: back
POLY_3: read tcex50
   ... the command in full is READ_WORKSPACES
POLY_3:
POLY_3: rei
   ... the command in full is REINITIATE_MODULE
POLY_3: s-c x(s)=.01 t=1900 n=1 p=1e5
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1969 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e,,,,,
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: USER

 Conditions:
 X(S)=1E-2, T=1900, N=1, P=1E5
 DEGREES OF FREEDOM 0

 Temperature   1900.00 K (  1626.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  5.56092E+01
 Total Gibbs energy -1.19028E+05,  Enthalpy  7.56841E+04,  Volume  0.00000E+00

 Component               Moles       W-Fraction  Activity   Potential  Ref.stat
 FE                      9.9000E-01  9.9423E-01 5.9397E-04 -1.1736E+05 SER
 S                       1.0000E-02  5.7663E-03 5.9092E-05 -1.5381E+05 QUASI

 QUASI                        Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 5.5609E+01, Volume fraction 0.0000E+00  Mass fractions:
 FE  9.94234E-01  S   5.76631E-03
POLY_3:Hit RETURN to continue
POLY_3: add -2
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: s-c t=1200
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1969 grid points in             1 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     1  s
POLY_3: add 1
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: s-a-v 1 x(s) 0 .5 0.01
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 t 1000 2000 10
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: save tcex50 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: map
 Version S mapping is selected
```

```
 Organizing start points

Using ADDED start equilibria

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4

 Phase region boundary   1 at:   5.000E-03  1.792E+03
  ** BCC_A2
     QUASI
 Calculated                     15  equilibria

 Phase region boundary   2 at:   5.000E-03  1.792E+03
  ** BCC_A2
     QUASI
 Calculated.                    21  equilibria

 Phase region boundary   3 at:   6.305E-02  1.667E+03
  ** BCC_A2
  ** FCC_A1
     QUASI

 Phase region boundary   4 at:   6.305E-02  1.667E+03
  ** FCC_A1
     QUASI
 Calculated.                   162  equilibria

 Phase region boundary   5 at:   2.256E-01  1.185E+03
  ** BCC_A2
  ** FCC_A1
     QUASI

 Phase region boundary   6 at:   2.256E-01  1.185E+03
  ** BCC_A2
     QUASI
 Calculated..                   20  equilibria
 Terminating at axis limit.

 Phase region boundary   7 at:   0.000E+00  1.185E+03
  ** BCC_A2
     FCC_A1

 Phase region boundary   8 at:   0.000E+00  1.667E+03
     BCC_A2
  ** FCC_A1

 Phase region boundary   9 at:   6.305E-02  1.667E+03
  ** BCC_A2
     QUASI
 Calculated                     65  equilibria

 Phase region boundary  10 at:   2.243E-01  1.200E+03
  ** FCC_A1
     QUASI
 Calculated.                     3  equilibria
 Terminating at known equilibrium

 Phase region boundary  11 at:   2.243E-01  1.200E+03
  ** FCC_A1
     QUASI
 Calculated.                   260  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex50\tcex
 50.POLY3
 CPU time for mapping                    7  seconds
POLY_3: po
   ... the command in full is POST

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: set-title Fe-S fcc/liq and bcc/liq
POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

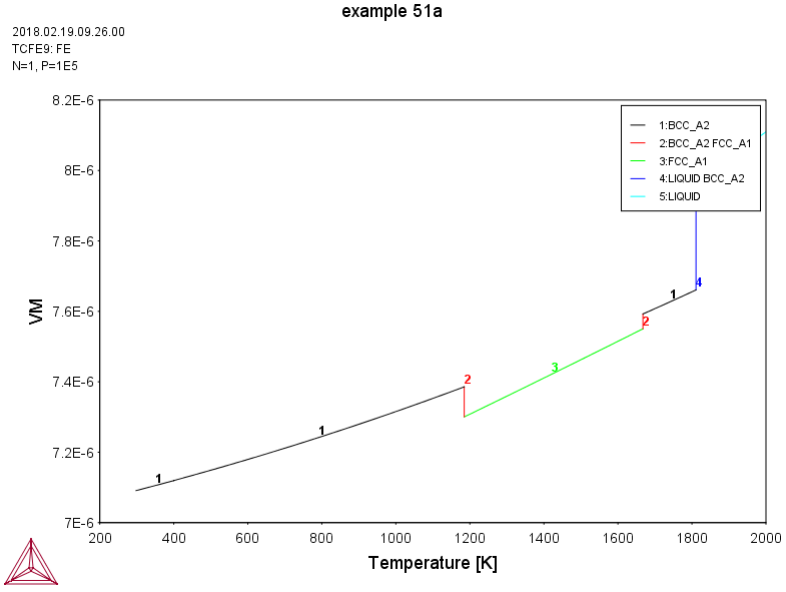


POST:
POST: set-inter
... the command in full is SET_INTERACTIVE_MODE
POST:

tcex51

```
About Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex51\tcex51.TCM"SYS: set-echo
SYS:
SYS: @@ Calculation of molar volume,
SYS: @@ thermal expansivity and density.
SYS:
SYS: @@ This example uses the POLY3 module to calculate
SYS: @@ the molar volume, thermal expansivity and density
SYS: @@ of the FCC_A1, BCC_A2 LIQUID and liquid phases of C-Fe.
SYS:
SYS: @@ Note that a TCFE database license is required to run
SYS: @@ the example.
SYS:
SYS: set-log ex51,,
SYS:
SYS: go data
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: sw tcfe9
   ... the command in full is SWITCH_DATABASE
TDB_TCFE9:
TDB_TCFE9: @@ Volume of a unary system
TDB_TCFE9: d-sys fe
   ... the command in full is DEFINE_SYSTEM
 FE  DEFINED
TDB_TCFE9: rej-ph * all
   ... the command in full is REJECT
 LIQUID:L               BCC_A2                 FCC_A1
 HCP_A3                 CBCC_A12               CUB_A13
 LAVES_PHASE_C14        AL5FE4                 M2O3C:I
   REJECTED
TDB_TCFE9: rest-ph fcc_a1,bcc_a2,liquid
   ... the command in full is RESTORE
 FCC_A1                 BCC_A2                 LIQUID:L
   RESTORED
TDB_TCFE9: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
     volumes'
 -OK-
TDB_TCFE9:
TDB_TCFE9: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=400, n=1, p=1e5
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated             3 grid points in             0 s
POLY_3: s-a-v 1 t 298 2000,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3:
POLY_3: save tcex51 y
   ... the command in full is SAVE_WORKSPACES
POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    400.000
...OK

 Phase Region from    400.000     for:
     BCC_A2
 Global test at  4.80000E+02 .... OK
 Global test at  5.80000E+02 .... OK
 Global test at  6.80000E+02 .... OK
 Global test at  7.80000E+02 .... OK
 Global test at  8.80000E+02 .... OK
 Global test at  9.80000E+02 .... OK
 Global test at  1.08000E+03 .... OK
 Global test at  1.18000E+03 .... OK
 Global check of adding phase at  1.18481E+03
 Calculated    81 equilibria

 Phase Region from    1184.81     for:
     BCC_A2
     FCC_A1
 Calculated     2 equilibria

 Phase Region from    1184.81     for:
     FCC_A1
 Global test at  1.26000E+03 .... OK
 Global test at  1.36000E+03 .... OK
 Global test at  1.46000E+03 .... OK
 Global test at  1.56000E+03 .... OK
 Global test at  1.66000E+03 .... OK
 Global check of adding phase at  1.66747E+03
 Calculated    51 equilibria
```

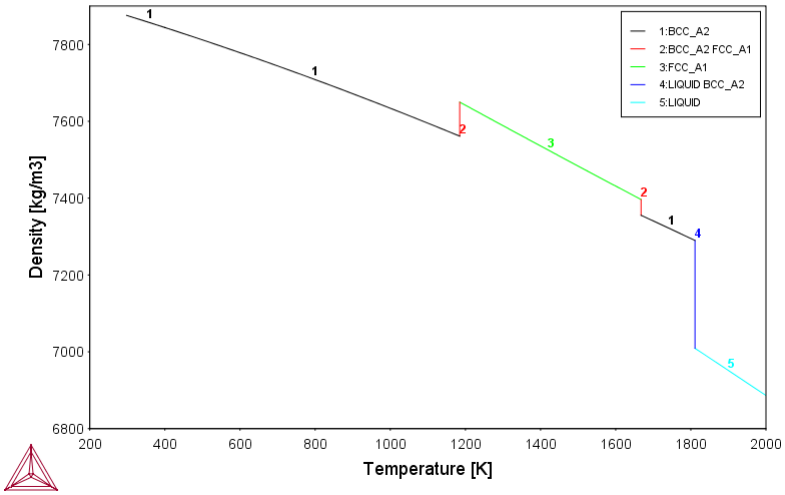
```
 Phase Region from    1667.47     for:
     BCC_A2
     FCC_A1
 Calculated     2 equilibria

 Phase Region from    1667.47     for:
     BCC_A2
 Global test at  1.74000E+03 .... OK
 Global check of adding phase at  1.81095E+03
 Calculated    18 equilibria

 Phase Region from    1810.95     for:
     LIQUID
     BCC_A2
 Calculated     2 equilibria

 Phase Region from    1810.95     for:
     LIQUID
 Global test at  1.89000E+03 .... OK
 Global test at  1.99000E+03 .... OK
 Terminating at    2000.00
 Calculated    22 equilibria

 Phase Region from    400.000     for:
     BCC_A2
 Global test at  3.20000E+02 .... OK
 Terminating at    298.000
 Calculated    14 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex51\tcex
 51.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: s-d-a x t-k
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y vm
   ... the command in full is SET_DIAGRAM_AXIS
POST:
POST: set-title example 51a
POST: s-l e
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST:Hit RETURN to continue
POST: @@ Define and plot density
POST: ent fun density=b*1e-3/vm;
   ... the command in full is ENTER_SYMBOL
POST: s-d-a y density
   ... the command in full is SET_DIAGRAM_AXIS
POST: set-axis-text y n
   ... the command in full is SET_AXIS_TEXT_STATUS
AXIS TEXT : Density [kg/m3]
POST: set-title example 51b
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 51b

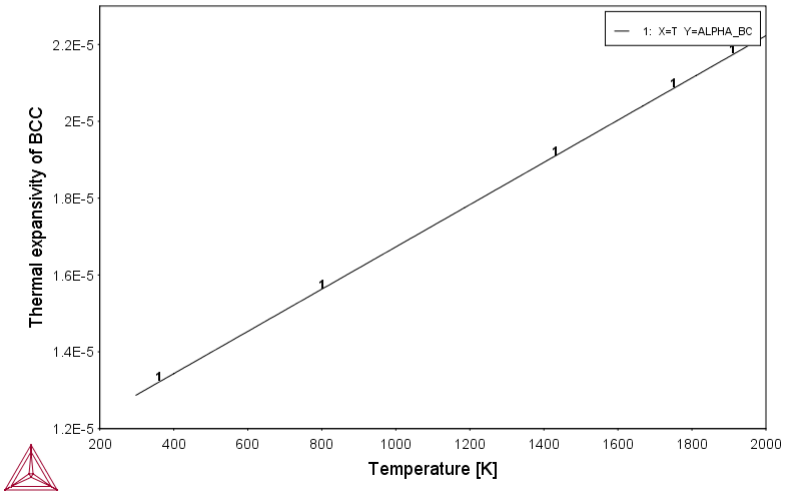
2018.02.19.09.26.00
TCFE9: FE
N=1, P=1E5




```
POST:
POST:Hit RETURN to continue
POST: @@ Define and plot coefficient of linear
POST: @@ thermal expansion
POST: ent fun alpha_bcc_a2=vm(bcc_a2).t/vm(bcc_a2)/3;
   ... the command in full is ENTER_SYMBOL
POST: s-d-a y alpha_bcc_a2
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-l d
   ... the command in full is SET_LABEL_CURVE_OPTION
POST: set-axis-text y n
   ... the command in full is SET_AXIS_TEXT_STATUS
AXIS TEXT : Thermal expansivity of BCC
POST: set-title example 51c
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```

example 51c

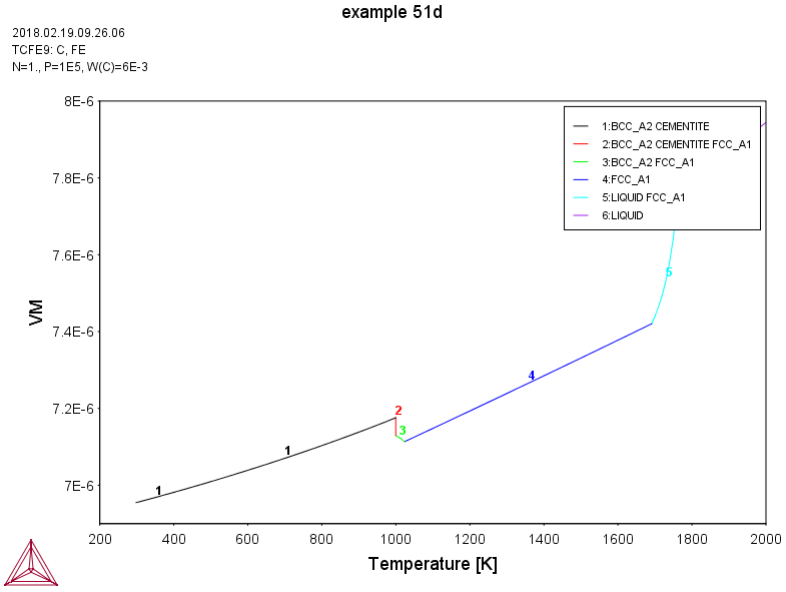
2018.02.19.09.26.00
TCFE9: FE
N=1, P=1E5




```
POST:
POST:Hit RETURN to continue
POST: back
POLY_3: @@ Volume of Fe-C binary system
POLY_3: go da
   ... the command in full is GOTO_MODULE
TDB_TCFE9: rej sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
TDB_TCFE9: de-sys fe c
   ... the command in full is DEFINE_SYSTEM
 FE                     C  DEFINED
TDB_TCFE9: rej-ph * all
   ... the command in full is REJECT
 GAS:G                  LIQUID:L                BCC_A2
 FCC_A1                 HCP_A3                  CBCC_A12
 CUB_A13                DIAMOND_FCC_A4          GRAPHITE
 CEMENTITE              M23C6                   M7C3
 M5C2                   KSI_CARBIDE             FE4N_LP1
 FECN_CHI               LAVES_PHASE_C14         AL5FE4
 M2O3C:I  REJECTED
TDB_TCFE9: res-ph fcc_a1,bcc_a2,cementite,liquid
   ... the command in full is RESTORE
 FCC_A1                 BCC_A2                  CEMENTITE
 LIQUID:L  RESTORED
TDB_TCFE9: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
```

```
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'A. Dinsdale, SGTE Data for Pure Elements, CALPHAD, 15 (1991) 317-425'
  'B. Uhrenius, Int. J. Refract. Met. Hard Mater. 12 (1994) 121-127; Molar
      volumes'
  'X.-G. Lu, M. Selleby, B. Sundman, CALPHAD, 29 (2005) 49-55; Fe P-T diagram'
  'X.-G. Lu, M. Selleby and B. Sundman, CALPHAD, 29, 2005, 68-89; Molar
      volumes'
  'P. Gustafson, Scan. J. Metall., 14 (1985) 259-267; TRITA 0237 (1984); C-FE'
  'X.-G. Lu, Thermo-Calc Software AB, Sweden, 2006; Molar volumes'
  'P. Franke, Estimated parameter within SGTE, 2007; Fe-C, Ni-C, Mo-C, C-Mn'
  'B. Hallstedt, unpublished work (2016); C-Fe-Mn Epsilon martensite.'
  'B. Hallstedt, D. Djurovic, J. von Appen, R. Dronskowski, A. Dick, F.
      Koermann, T. Hickel, J. Neugebauer, CALPHAD, 34, 129-33(2010); Fe-C'
 -OK-
TDB_TCFE9:
TDB_TCFE9: go poly
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=400, n=1, p=1e5
   ... the command in full is SET_CONDITION
POLY_3: s-c w(c)=.6e-2
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           628 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: s-a-v 1 t 298 2000,,
   ... the command in full is SET_AXIS_VARIABLE
POLY_3:
POLY_3: save tcex51 y
   ... the command in full is SAVE_WORKSPACES

 This file contains results from a previous STEP or MAP command.
 The SAVE command will save the current status of the program but destroy
 the results from the previous STEP or MAP commands.

POLY_3: step normal
   ... the command in full is STEP_WITH_OPTIONS
 No initial equilibrium, using default
 Step will start from axis value    400.000
...OK

 Phase Region from    400.000     for:
     BCC_A2
     CEMENTITE
 Global test at  4.80000E+02 .... OK
 Global test at  5.80000E+02 .... OK
 Global test at  6.80000E+02 .... OK
 Global test at  7.80000E+02 .... OK
 Global test at  8.80000E+02 .... OK
 Global test at  9.80000E+02 .... OK
 Global check of adding phase at  9.99685E+02
 Calculated    62 equilibria

 Phase Region from    999.685     for:
     BCC_A2
     CEMENTITE
     FCC_A1
 Calculated     2 equilibria

 Phase Region from    999.685     for:
     BCC_A2
     FCC_A1
 Global check of removing phase at  1.02363E+03
 Calculated     6 equilibria

 Phase Region from    1023.63     for:
     FCC_A1
 Global test at  1.10000E+03 .... OK
 Global test at  1.20000E+03 .... OK
 Global test at  1.30000E+03 .... OK
 Global test at  1.40000E+03 .... OK
 Global test at  1.50000E+03 .... OK
 Global test at  1.60000E+03 .... OK
 Global check of adding phase at  1.69090E+03
 Calculated    70 equilibria

 Phase Region from    1690.90     for:
     LIQUID
     FCC_A1
 Global check of removing phase at  1.76294E+03
 Calculated    10 equilibria

 Phase Region from    1762.94     for:
     LIQUID
 Global test at  1.84000E+03 .... OK
 Global test at  1.94000E+03 .... OK
 Terminating at    2000.00
 Calculated    27 equilibria

 Phase Region from    400.000     for:
     BCC_A2
     CEMENTITE
 Global test at  3.20000E+02 .... OK
 Terminating at    298.000
 Calculated    14 equilibria
 *** Buffer saved on file:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex51\tcex
 51.POLY3
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2
```

```
 Setting automatic diagram axes

POST: s-d-a x t-k
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-d-a y vm
   ... the command in full is SET_DIAGRAM_AXIS
POST:
POST: set-title example 51d
POST: s-l e
   ... the command in full is SET_LABEL_CURVE_OPTION
POST:
POST: plot
   ... the command in full is PLOT_DIAGRAM
```




```
POST:
POST: set-inter
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```

tcex52

```
About Compiler: Intel(R) Visual Fortran Compiler Version 16.0.4.246 Build 20160811
 License library version: 8.5.1.0017
 Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex52\tcex52.TCM" set-echo
SYS:
SYS: @@ Changing the excess models for interaction
SYS: @@ parameters in a solution phase
SYS:
SYS: @@ This example shows how to change the excess models for binary
SYS: @@ and ternary interactions in a solution phase, either through
SYS: @@ direct interactive amendments of phase descriptions within
SYS: @@ the GES module, or enforced by specific type-definitions
SYS: @@ given in a database file retrieved by the TDB module.
SYS: @@ ----------------------------------------------------------------
SYS: @@ For Binary Excess Model: from the default R-K model to
SYS: @@   Mixed-Excess-Model (the phase has to be a substitutional phase)
SYS: @@ ----------------------------------------------------------------
SYS: @@ For Ternary Extrapolation Model: from the default R-K-M model to
SYS: @@ Toop_Kohler model
SYS: @@ ----------------------------------------------------------------
SYS: set-log TCEX52.LOG
Heading: Example showing how to enter a TOOP binary extrapolation model
SYS:
SYS: go data
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: rej sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                  DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
TDB_TCFE9:
TDB_TCFE9: go gibbs
   ... the command in full is GOTO_MODULE
 GIBBS ENERGY SYSTEM version  5.2
GES:
GES: ent-el  /- VA A B C
   ... the command in full is ENTER_ELEMENT
GES:
GES: am_el_d /-  ELECTRON_GAS           0.0000E+00  0.0000E+00  0.0000E+00 1
   ... the command in full is AMEND_ELEMENT_DATA
GES: am_el_d VA  VACUUM                 0.0000E+00  0.0000E+00  0.0000E+00 1
   ... the command in full is AMEND_ELEMENT_DATA
GES: am_el_d A   UNKNOWN                1.0000E+01  0.0000E+00  0.0000E+00 2
   ... the command in full is AMEND_ELEMENT_DATA
GES: am_el_d B   BETA_RHOMBO_B          1.0811E+01  1.2220E+00  5.9000E+00 2
   ... the command in full is AMEND_ELEMENT_DATA
GES: am_el_d C   GRAPHITE               1.2011E+01  1.0540E+00  5.7400E+00 2
   ... the command in full is AMEND_ELEMENT_DATA
GES:
GES: ent-phase LIQUID  L,  1   A,B,C ;  N N
   ... the command in full is ENTER_PHASE
GES:
GES: ent-param G(LIQUID,A;0) 298.15 0; 6000 N!
   ... the command in full is ENTER_PARAMETER
 G(LIQUID,A;0)-H298(UNKNOWN,A;0)
GES: ent-param G(LIQUID,B;0) 298.15 0; 6000 N!
   ... the command in full is ENTER_PARAMETER
 G(LIQUID,B;0)-H298(BETA_RHOMBO_B,B;0)
GES: ent-param G(LIQUID,C;0) 298.15 0; 6000 N!
   ... the command in full is ENTER_PARAMETER
 G(LIQUID,C;0)-H298(GRAPHITE,C;0)
GES:
GES: ent-param L(LIQUID,A,B;0)  298.15  10000;  6000 N
   ... the command in full is ENTER_PARAMETER
 L(LIQUID,A,B;0)
GES: ent-param L(LIQUID,A,B;1)  298.15 -10000;  6000 N
   ... the command in full is ENTER_PARAMETER
 L(LIQUID,A,B;1)
GES:
GES: list-data ,,
 Sorry, LIST-DATA disabled for this database

1OUTPUT FROM GIBBS ENERGY SYSTEM ON PC/WINDOWS NT        DATE 2018- 2-19
 FROM DATABASE: UNKNOWN

 ALL DATA IN SI UNITS
 FUNCTIONS VALID FOR   298.15<T< 6000.00 K UNLESS OTHER LIMITS STATED


 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
 -1 /-   ELECTRON_GAS             0.0000E+00  0.0000E+00  0.0000E+00
  0 VA   VACUUM                   0.0000E+00  0.0000E+00  0.0000E+00
  1 A    UNKNOWN                  1.0000E+01  0.0000E+00  0.0000E+00
  2 B    BETA_RHOMBO_B            1.0811E+01  1.2220E+00  5.9000E+00
  3 C    GRAPHITE                 1.2011E+01  1.0540E+00  5.7400E+00


 SPECIES                                 STOICHIOMETRY
   1 A                                   A
   2 B                                   B
   3 C                                   C
   4 VA                                  VA

 Sorry, no data output from this database


 LIQUID
 EXCESS MODEL IS REDLICH-KISTER_MUGGIANU
    CONSTITUENTS: A,B,C
 No data listing for this database
```

```
 LIST_OF_REFERENCES
 NUMBER  SOURCE

GES:Hit RETURN to continue
GES:
GES: @@ ------------------------------------------------------
GES: @@ Step 1: Amending the binary excess model:
GES: @@ ------------------------------------------------------
GES: @@ The default binary excess model is the Redlich-Kister Model
GES: @@ for all the three associated binary interaction pairs
GES: @@ (A-B, A-C and B-C)in the substitutional LIQUID solution
GES: @@ phase (without sublattice) that consists of three elements
GES: @@ (A, B and C).
GES:
GES: @@ Before changing this default binary excess model for the
GES: @@ ternary LIQUID solution phase, one must have already entered
GES: @@ the G parameters (for standard Gibbs energies of all pure
GES: @@ end-members) and L parameters (for binary R-K excess
GES: @@ interaction energies), as shown here.
GES:
GES: @@ In this particular example, we want to change from the
GES: @@ default R-K binary excess model to the Mixed-Excess-Model
GES: @@ (with three different binary excess models, namely Legendre,
GES: @@ Polynom and Redlich-Kister models, applied to the A-B,
GES: @@ A-C and B-C binaries, respectively), as demonstrated below:
GES:
GES: @@ For the A-B interaction, the Legendre binary excess model
GES: @@ should be used (rather than the default Redlich-Kister
GES: @@ Model), with the first species (i.e. A) as the independent constituent
GES: @@ and the second species (i.e. B) as the dependent constituent,
GES: @@ while the L parameters for the A-B interaction shall remain
GES: @@ the same as those handled by the R-K model.
GES: amend-phase-description liquid
AMEND WHAT /COMPOSITION_SETS/: ?
 You can amend
 EXCESS_MODEL
 MAGNETIC_ORDERING
 DEBYE_HUCKEL
 STATUS_BITS
 NEW_CONSTITUENT
 RENAME_PHASE
 COMPOSITION_SETS
 GLASS_TRANSITION
 DISORDERED_PART
 MAJOR_CONSTITUENT
 ZRO2_TRANSITION
 REMOVE_ADDITIONS
 QUASICHEM_IONIC
 QUASICHEM_FACT00
 QUASICHEM_IRSID
 TERNARY_EXTRAPOLAT
 HKF_ELECTROSTATIC
 DEFAULT_STABLE
 SITE_RATIOS
 FRACTION_LIMITS
 NEVER_DISORDER_PAR
AMEND WHAT /COMPOSITION_SETS/: excess
MODEL NAME /REDLICH-KISTER_MUGGIANU/: ?
 REDLICH-KISTER_MUGGIANU
 REDLICH-KISTER_KOHLER
 FLORY-HUGGINS POLYMER MODEL
 MIXED-EXCESS-MODELS (R-K default)
 HKF
 PITZER
 CENTRAL_ATOM_MODEL

MODEL NAME /REDLICH-KISTER_MUGGIANU/: mixed
First (the independent) constituent: ?

 First (the independent) constituent

  Specify the first (the independent) constituent of a certain binary pair
  of constituents in the current substitutional solution phase, for which you
  wish to change the binary excess model from the default REDLICH-KISTER
  model to another model (LEGENDRE or POLYNOM). This sub-option will be
  repeatedly prompted (again and again), after having specified the desired
  binary Excess model type, for further changes of binary excess model for
  other specific binary pair in the current substitutional solution phase.

  By simply typing <RETURN> at such a repeated prompt (implying that there
  will be no more changes of binary excess model for all other possibly-
  remaining binary pairs that shall still use the default REDLICH-KISTER
  model), you can finish this MIXED-EXCESS-MODELS option.


First (the independent) constituent: A
Second (the dependent) constituent: B
Excess model type: /LEGENDRE/: ?
Legal choices are: LEGENDRE, POLYNOM or REDLICH-KISTER
Excess model type: /LEGENDRE/: legendre

 Any other non-Redlich-Kister binary excess parameters?
First (the independent) constituent: NONE
GES:
GES: list-data ,,
 Sorry, LIST-DATA disabled for this database

1OUTPUT FROM GIBBS ENERGY SYSTEM ON PC/WINDOWS NT        DATE 2018- 2-19
 FROM DATABASE:

 ALL DATA IN SI UNITS
 FUNCTIONS VALID FOR   298.15<T< 6000.00 K UNLESS OTHER LIMITS STATED


 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
 -1 /-   ELECTRON_GAS              0.0000E+00  0.0000E+00  0.0000E+00
  0 VA   VACUUM                    0.0000E+00  0.0000E+00  0.0000E+00
  1 A    UNKNOWN                   1.0000E+01  0.0000E+00  0.0000E+00
  2 B    BETA_RHOMBO_B             1.0811E+01  1.2220E+00  5.9000E+00
  3 C    GRAPHITE                  1.2011E+01  1.0540E+00  5.7400E+00


 SPECIES                                  STOICHIOMETRY
   1 A                                    A
```

```
   2 B                                     B
   3 C                                     C
   4 VA                                    VA

 Sorry, no data output from this database


 LIQUID
 EXCESS MODEL IS MIXED-EXCESS-MODELS (R-K default)
    CONSTITUENTS: A,B,C
 No data listing for this database

 LIST_OF_REFERENCES
 NUMBER  SOURCE

GES:Hit RETURN to continue
GES:
GES: @@ For the A-C interaction, the Polynom binary excess model
GES: @@ should be used (rather than the default Redlich-Kister
GES: @@ Model), with the second species (i.e. C) as the
GES: @@ independent constituent and the first species (i.e. A)
GES: @@ as the dependent constituent, while the L parameters for
GES: @@ the A-C interaction shall remain the same as those
GES: @@ handled by the R-K model.
GES:
GES: ent-param G(LIQUID,A,C;0)  298.15 10000;  6000 N
    ... the command in full is ENTER_PARAMETER
 G(LIQUID,A,C;0)
GES: ent-param G(LIQUID,A,C;1)  298.15  5000;  6000 N
    ... the command in full is ENTER_PARAMETER
 G(LIQUID,A,C;1)
GES:
GES: amend-phase-des LIQUID excess mixed C A polynom
    ... the command in full is AMEND_PHASE_DESCRIPTION

 Any other non-Redlich-Kister binary excess parameters?
First (the independent) constituent:
GES: list-data ,,
 Sorry, LIST-DATA disabled for this database

1OUTPUT FROM GIBBS ENERGY SYSTEM ON PC/WINDOWS NT        DATE 2018- 2-19
 FROM DATABASE:

 ALL DATA IN SI UNITS
 FUNCTIONS VALID FOR   298.15<T< 6000.00 K UNLESS OTHER LIMITS STATED


 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
 -1 /-   ELECTRON_GAS              0.0000E+00  0.0000E+00  0.0000E+00
  0 VA   VACUUM                    0.0000E+00  0.0000E+00  0.0000E+00
  1 A    UNKNOWN                   1.0000E+01  0.0000E+00  0.0000E+00
  2 B    BETA_RHOMBO_B             1.0811E+01  1.2220E+00  5.9000E+00
  3 C    GRAPHITE                  1.2011E+01  1.0540E+00  5.7400E+00


 SPECIES                                 STOICHIOMETRY
   1 A                                   A
   2 B                                   B
   3 C                                   C
   4 VA                                  VA

 Sorry, no data output from this database


 LIQUID
 EXCESS MODEL IS MIXED-EXCESS-MODELS (R-K default)
    CONSTITUENTS: A,B,C
 No data listing for this database

 LIST_OF_REFERENCES
 NUMBER  SOURCE

GES:Hit RETURN to continue
GES:
GES: @@ For the B-C interaction, the default Redlich-Kister binary
GES: @@ excess model shall still be used; so we do not need to
GES: @@ amend anything regarding that.
GES:
GES: ent-param G(LIQUID,B,C;0)  298.15 10000;  6000 N
    ... the command in full is ENTER_PARAMETER
 G(LIQUID,B,C;0)
GES: ent-param G(LIQUID,B,C;1)  298.15 -2000;  6000 N
    ... the command in full is ENTER_PARAMETER
 G(LIQUID,B,C;1)
GES:
GES: list-data ,,
 Sorry, LIST-DATA disabled for this database

1OUTPUT FROM GIBBS ENERGY SYSTEM ON PC/WINDOWS NT        DATE 2018- 2-19
 FROM DATABASE:

 ALL DATA IN SI UNITS
 FUNCTIONS VALID FOR   298.15<T< 6000.00 K UNLESS OTHER LIMITS STATED


 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
 -1 /-   ELECTRON_GAS              0.0000E+00  0.0000E+00  0.0000E+00
  0 VA   VACUUM                    0.0000E+00  0.0000E+00  0.0000E+00
  1 A    UNKNOWN                   1.0000E+01  0.0000E+00  0.0000E+00
  2 B    BETA_RHOMBO_B             1.0811E+01  1.2220E+00  5.9000E+00
  3 C    GRAPHITE                  1.2011E+01  1.0540E+00  5.7400E+00


 SPECIES                                 STOICHIOMETRY
   1 A                                   A
   2 B                                   B
   3 C                                   C
   4 VA                                  VA

 Sorry, no data output from this database


 LIQUID
 EXCESS MODEL IS MIXED-EXCESS-MODELS (R-K default)
    CONSTITUENTS: A,B,C
```

```
 No data listing for this database

 LIST_OF_REFERENCES
 NUMBER  SOURCE

GES:Hit RETURN to continue
GES:
GES: @@ ============================================================
GES: @@ Step 2: Amending the ternary extrapolation model:
GES: @@ ============================================================
GES: @@ The default ternary excess model is the
GES: @@ Redlich-Kister_Muggianu Model (i.e., the MUGGIANU_RESTOR
GES: @@ method for ternary extrapolation based on binary parameters)
GES: @@ for the associated ternary interaction terms; when no
GES: @@ ternary L parameter is entered for that, such a default
GES: @@ Redlich-Kister_Muggianu Model is thus to be used for
GES: @@ extrapolation from binary excess energies to ternary
GES: @@ interactions in the substitutional LIQUID solution phase
GES: @@ (without sublattice) that consists of three elements
GES: @@ (A, B and C).
GES:
GES: @@ However, in this particular example as follows.
GES: @@ We shall change from this default R-K-M ternary excess
GES: @@ model to the TOOP-KOHLER method for the ternary extrapolation
GES: @@ method, with the species C as the Toop constituent, while
GES: @@ the species A and B as the Kohler constituents (entering A
GES: @@ and B, or B and A, as the basis constituent and first
GES: @@ interacting constituent). This implicitly enforces that,
GES: @@ during the ternary extrapolation, only the A-B binary
GES: @@ interaction parameters are utilized in accordance with the
GES: @@ Kohler ternary extrapolation formula for A-B-C ternary
GES: @@ interaction, while any other binary interaction parameters
GES: @@ involving the Toop species C (i.e., of A-C and B-C binaries)
GES: @@ are used in line with the Toop-Kohler ternary extrapolation
GES: @@ formula (for the A-C-B and B-C-A ternary interactions). This
GES: @@ makes the extrapolated ternary excess interaction terms
GES: @@ different from those handled either by the default
GES: @@ MUGGIANU_RESTOR method or by the alternative KOHLER-ALL
GES: @@ method.
GES:
GES: @@ Note that only when all the relevant binary excess energies
GES: @@ in a ternary system are treated by the default Redlich-Kister
GES: @@ Model (i.e., the Mixed-Excess-Model should have not been
GES: @@ used), the MUGGIANU_RESTOR method for ternary extrapolations
GES: @@ is equivalent to the Redlich-Kister_Muggianu Model, or the
GES: @@ KOHLER-ALL method to the Redlich-Kister_Kohler Model.
GES:
GES: amend_phase-des LIQUID
   ... the command in full is AMEND_PHASE_DESCRIPTION
AMEND WHAT /COMPOSITION_SETS/: ?
 You can amend
 EXCESS_MODEL
 MAGNETIC_ORDERING
 DEBYE_HUCKEL
 STATUS_BITS
 NEW_CONSTITUENT
 RENAME_PHASE
 COMPOSITION_SETS
 GLASS_TRANSITION
 DISORDERED_PART
 MAJOR_CONSTITUENT
 ZRO2_TRANSITION
 REMOVE_ADDITIONS
 QUASICHEM_IONIC
 QUASICHEM_FACT00
 QUASICHEM_IRSID
 TERNARY_EXTRAPOLAT
 HKF_ELECTROSTATIC
 DEFAULT_STABLE
 SITE_RATIOS
 FRACTION_LIMITS
 NEVER_DISORDER_PAR
AMEND WHAT /COMPOSITION_SETS/: TERN-EXT
Extrapolation method: /TOOP-KOHLER/: ?
 Default method is Muggianu, you can use
 TOOP-KOHLER
 KOHLER-ALL
 MUGGIANU_RESTOR
Extrapolation method: /TOOP-KOHLER/: TOOP-KOHLER
Constituent in sublattice 1: A
First interaction constituent: B
Toop constituent: C
GES:
GES: list-data ,,
 Sorry, LIST-DATA disabled for this database

1OUTPUT FROM GIBBS ENERGY SYSTEM ON PC/WINDOWS NT        DATE 2018- 2-19
 FROM DATABASE:

 ALL DATA IN SI UNITS
 FUNCTIONS VALID FOR   298.15<T< 6000.00 K UNLESS OTHER LIMITS STATED


 ELEMENT STABLE ELEMENT REFERENCE  MASS        H298-H0     S298
 -1 /-   ELECTRON_GAS              0.0000E+00  0.0000E+00  0.0000E+00
  0 VA   VACUUM                    0.0000E+00  0.0000E+00  0.0000E+00
  1 A    UNKNOWN                   1.0000E+01  0.0000E+00  0.0000E+00
  2 B    BETA_RHOMBO_B             1.0811E+01  1.2220E+00  5.9000E+00
  3 C    GRAPHITE                  1.2011E+01  1.0540E+00  5.7400E+00


 SPECIES                                  STOICHIOMETRY
   1 A                                    A
   2 B                                    B
   3 C                                    C
   4 VA                                   VA

 Sorry, no data output from this database


 LIQUID
 EXCESS MODEL IS MIXED-EXCESS-MODELS (R-K default)
    CONSTITUENTS: A,B,C
```

```
 No data listing for this database

 LIST_OF_REFERENCES
 NUMBER  SOURCE

GES:Hit RETURN to continue
GES: @@ ============================================================
GES: @@ Step 3: Performing an equilibrium calculation using the
GES: @@         entered and amended descriptions.
GES: @@ ============================================================
GES:
GES: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: s-c t=1500 p=1e5 n=1 x(b)=.2 x(c)=.3
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e , X
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database:

 Conditions:
 T=1500, P=1E5, N=1, X(B)=0.2, X(C)=0.3
 DEGREES OF FREEDOM 0

 Temperature   1500.00 K (  1226.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  1.07655E+01
 Total Gibbs energy -1.08432E+04,  Enthalpy  1.99843E+03,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       5.0000E-01  5.0000E-01 4.7833E-01 -9.1973E+03 SER
 B                       2.0000E-01  2.0000E-01 1.9875E-01 -2.0151E+04 SER
 C                       3.0000E-01  3.0000E-01 5.5332E-01 -7.3811E+03 SER

 LIQUID                      Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 1.0765E+01, Volume fraction 0.0000E+00  Mole fractions:
 A  5.00000E-01  C  3.00000E-01  B  2.00000E-01
POLY_3: sh qf(*)
   ... the command in full is SHOW_VALUE
 QF(LIQUID)=0.52168269
POLY_3: sh gm(*) dgm(*)
   ... the command in full is SHOW_VALUE
 GM(LIQUID)=-10843.162
 DGM(LIQUID)=0
POLY_3:
POLY_3: save TCEX52a.POLY3 y
   ... the command in full is SAVE_WORKSPACES
POLY_3:Hit RETURN to continue
POLY_3: @@ ============================================================
POLY_3: @@ Step 4: Reading the same data from a small database and
POLY_3: @@         Performing the same equilibrium calculation.
POLY_3: @@ ============================================================
POLY_3:
POLY_3: go data
   ... the command in full is GOTO_MODULE
TDB_TCFE9: rej sys
   ... the command in full is REJECT
 VA                      /-  DEFINED
 L12_FCC                 B2_BCC                  DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
TDB_TCFE9:
TDB_TCFE9: sw user TCEX52-TOOP.TDB
   ... the command in full is SWITCH_DATABASE
 Current database: User defined Database
This database does not support the DATABASE_INFORMATION command

 VA                      /-  DEFINED
TDB_USER: d-sys /all
   ... the command in full is DEFINE_SYSTEM
 A                       B                       C
   DEFINED
TDB_USER: l-sys const
   ... the command in full is LIST_SYSTEM
 LIQUID:L    :A B C:
TDB_USER: get
   ... the command in full is GET_DATA
 ELEMENTS .....
 SPECIES ......
 PHASES .......
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'Reference 2'
  'Reference 1'
 AFTER ...
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 -OK-
TDB_USER:
TDB_USER:Hit RETURN to continue
TDB_USER: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3:
POLY_3: s-c t=1500 p=1e5 n=1 x(b)=.2 x(c)=.3
   ... the command in full is SET_CONDITION
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1965 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e , X
   ... the command in full is LIST_EQUILIBRIUM
```

```
 Output from POLY-3, equilibrium =     1, label A0  , database: USER

 Conditions:
 T=1500, P=1E5, N=1, X(B)=0.2, X(C)=0.3
 DEGREES OF FREEDOM 0

 Temperature   1500.00 K (  1226.85 C),  Pressure  1.000000E+05
 Number of moles of components  1.00000E+00,  Mass in grams  1.07655E+01
 Total Gibbs energy -1.08432E+04,  Enthalpy  1.99843E+03,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 A                       5.0000E-01  5.0000E-01 4.7833E-01 -9.1973E+03 SER
 B                       2.0000E-01  2.0000E-01 1.9875E-01 -2.0151E+04 SER
 C                       3.0000E-01  3.0000E-01 5.5332E-01 -7.3811E+03 SER

 LIQUID                      Status ENTERED     Driving force  0.0000E+00
 Moles 1.0000E+00, Mass 1.0765E+01, Volume fraction 0.0000E+00  Mole fractions:
 A  5.00000E-01  C  3.00000E-01  B  2.00000E-01
POLY_3: sh qf(*)
   ... the command in full is SHOW_VALUE
 QF(LIQUID)=0.52168269
POLY_3: sh gm(*) dgm(*)
   ... the command in full is SHOW_VALUE
 GM(LIQUID)=-10843.162
 DGM(LIQUID)=0
POLY_3:
POLY_3: save TCEX52b.POLY3 y
   ... the command in full is SAVE_WORKSPACES
POLY_3:
POLY_3:
POLY_3: @@ As you have noticed, the calculated equilibrium (using the
POLY_3: @@ small database) is exactly the same as the first
POLY_3: @@ calculation (with data amended in the GES module
POLY_3: @@ step-by-step, for the binary/ternary excess models).
POLY_3:
POLY_3:
POLY_3: set-inter
   ... the command in full is SET_INTERACTIVE
POLY_3:
```

tcex53

```
About Linked: Fri Feb 16 15:22:08 2018


SYS:SYS:MACRO "c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex53\tcex53.TCM"SYS: set-echo
SYS:
SYS: set-log TCEX53.LOG
Heading: Pourbaix Diagram Calculations through the TDB-GES-POLY-POST routine
SYS:
SYS: @@ TCEX53: Console Mode Example No 53
SYS: @@ ==========================================================
SYS: @@   Copyright: Thermo-Calc Software AB, Stockholm, Sweden
SYS: @@   Developer: Dr. Pingfang Shi, Thermo-Calc Software AB
SYS: @@   Date:      2014-05-26 (revision)
SYS: @@   Text updated July 2017 (AJW)
SYS:
SYS: @@ ==========================================================
SYS: @@ Example description:
SYS: @@ ==========================================================
SYS: @@ TCEX53 uses the PAQ2 database to calculate some Pourbaix
SYS: @@ diagrams. The DATABASE_RETRIEVAL (TDB),
SYS: @@ GIBBS_ENERGY_SYSTEM (GES), POLY3, and POST modules are
SYS: @@ used for the Fe-X-H2O-NaCl heterogeneous interaction
SYS: @@ system, where X = Cr-Ni-Co.
SYS:
SYS: @@ Note: The initial bulk composition of Fe-based alloy in
SYS: @@ this calculation is only preliminarily assigned, in which
SYS: @@ the BCC_A2 and/or FCC_A1 solution phase(s) are considered
SYS: @@ as of primarily interest. For practical calculations,
SYS: @@ you need more precise inputs for the initial bulk
SYS: @@ compositions of alloys.
SYS:
SYS: @@ ==========================================================
SYS: @@ Notes about the example and the PAQ2 database:
SYS: @@ ==========================================================
SYS: @@ The so-called Pourbaix diagram is actually a phase diagram
SYS: @@ with independently-varied electropotential (Eh) and
SYS: @@ acidity (pH),for an heterogeneous interaction system at a
SYS: @@ certain bulk composition (that is by default always set as
SYS: @@ 1 kg of water  solving a specified amount of metals and
SYS: @@ other solutes), under defined temperature and pressure
SYS: @@ conditions.
SYS:
SYS: @@ The PAQ2 database is specially designed for Pourbaix
SYS: @@ diagram calculations (i.e., Eh-pH plots). It contains an
SYS: @@ AQUEOUS solution phase and REF_ELECTRODE phase (as a
SYS: @@ reference for electron in aqueous electrolyte systems),
SYS: @@ as well as some data for various solid phases (solution
SYS: @@ or stoichiometric) and a gaseous mixture phase.
SYS:
SYS: @@ For more Pourbaix diagram exercises, see TCEX40 and the
SYS: @@ extended examples TCEX40A to TCEX40E.
SYS:
SYS: @@ ==========================================================
SYS: @@ Step 1: Single-Point Calculations for H2O-NaCl system
SYS: @@ ==========================================================
SYS: @@ To demonstrate how to define the molality of NaCl
SYS: @@ in an aqueous-bearing heterogeneous interaction system
SYS:
SYS: @@ Retrieve data from the PAQ2 database:
SYS: go data
   ... the command in full is GOTO_MODULE
 THERMODYNAMIC DATABASE module
 Current database: Steels/Fe-Alloys  v9.0

 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
TDB_TCFE9: rej sys
   ... the command in full is REJECT
 VA                     /-  DEFINED
 L12_FCC                B2_BCC                 DICTRA_FCC_A1
   REJECTED
 REINITIATING GES .....
TDB_TCFE9: @@ Switch to the PAQ2 database
TDB_TCFE9: sw PAQ2
   ... the command in full is SWITCH_DATABASE
 Current database: Public Aqueous Soln (SIT) TDB v2.4

 H                      O                      ZE
 VA  DEFINED
 LIQUID:L  REJECTED
 GRAPHITE               DIAMOND_A4             FC_ORTHORHOMBIC
 MONOCLINIC  REJECTED
 CBCC_A12               CUB_A13                CHI_A12
 FE4N                   FECN_CHI  REJECTED
 CEMENTITE              M23C6                  M7C3
 M5C2                   M3C2                   KSI_CARBIDE
 PI  REJECTED
 FE3C                   NI3C                   CR3C2
 CR7C3                  CR23C6  REJECTED
 COCO3                  FECO3                  NAHCO3
 NA2CO3                 NA2CO3_S2              NICO3
 CRC6O6  REJECTED
 CO3N                   CRN                    CR2N
 FE2N                   NI3N  REJECTED
 NANO2                  NANO2_S2               NANO3
   REJECTED
 COCL2                  CRCL2                  CRCL3
 FECL2                  FECL3                  NICL2
   REJECTED
 FECLO                  NACLO4                 NACLO4_S2
   REJECTED
TDB_PAQ2: data
   ... the command in full is DATABASE_INFORMATION
 Current database: Public Aqueous Soln (SIT) TDB v2.4

                                    PAQ2
              Thermo-Calc PUBLIC AQUEOUS DATABASE FOR POURBAIX MODULE
         (based on and replacing AQ in TCC/TCW & PAQ in TCC-Demo/TCW-Demo)
```

```
      ********************************************************************
                          (Version 2.4, Feb. 2008)
               Copyright @ 1997-2008: Thermo-Calc Software AB, Sweden
   This public aqueous solution database contains aqueous solution species,
   and gaseous mixture species and solid/liquid (pure and solution) phases
   in an 11-element system (Fe-Co-Cr-Na-Ni-C-H-O-N-S-Cl). As a demo version
   of the complete TCAQ2 Aqueous Solution Database, it is specially designed
   for uses with the apecial POURBAIX module which allows easy and automatic
   calculations of the sp-called Pourbaix diagrams (i.e., Eh-pH plots) and
   many types of property diagrams. It can also be used in normal TCC/TCW
   calculations for aqueous involved hetergeneous interaction systems.
   The TCAQ2 Aqueous Solution Database covers 83 elements (compatible with
   the SGTE PURE/SSUB/SSOL and other databases), and can be used together
   with the SIT (Specific Interaction Theory) Model for complex aqueous
   solution that has already implemented in Thermo-Calc.
   PAQ has been developed since 1996, and gradually modified and expanded
   later on. PAQ2.4 combines 4 files from its previous version PAQ2 [i.e.,
   PAQ2setup.TDB for defining elements, species and phases; PAQ2param.TDB
   for assigning various functions and parameters for standard properties
   of various phases; PAQ2inter.TDB for assigning binary or higher-order
   interaction parameters for non-ideal properties of aqueous solution
   phase; and PAQ2funct.TDB for entering extra functions referred in
   PAQ2param.TDB].
   The AQUEOUS solution phase can be treated by the SIT Model, using the
   TCAQ2 (or PAQ2) database that can be applied to low PTX conditions (up
   to 100 bar, 350 C and 3 molality). However, if investigated hetergeneous
   interaction processes occur at high PTX (up to 5 kbar, 1000 C and 10
   molality), the other aqueous solution database, called AQS2, which
   implies the complete Revised HKF (Helgeson-Kirkham-Flowers) Model, is
   required.
   Data for pure elements are taken from the SGTE unary database (PURE) with
   explicit magnetic and pressure dependencies. The reference state is
   298.15 K and 1 bar. All data follow the new temperature scale ITPS 90.
   For calculations of the so-called Pourbaix-diagrams (pH-Eh) and related
   property diagrams within either the POURBAIX-module or through normal
   TDB-GES-POLY-POST routines, following types of phases must be defined
   in the heterogeneous interaction systems:
     AQUEOUS:        from PAQ2 (or PAQS2) or TCAQ2 (or AQS2);
     REF_ELECTRODE:  from PAQ2 (or PAQS2) or TCAQ2 (or AQS2);
     GAS:            from PAQ2 (or PAQS2) or SSUB4 (or TCMP2);
     Various Solids: from PAQ2 (or PAQS2) or SSOL4 (or TCFE6, TCMP2, etc.).
   There are many solid phases (stoichiometric or solution) and a metallic
   liquid mixture phase which are included in the public PAQ2 and PAQS2
   databases. By default, however, many such phases have been rejected
   automatically. Of course, if one wishes to consider any of such phases
   (such as Cementite or M23C6) into a defined interaction system, they
   can be appropriately restored in the POURBAIX or TDB modules.
   Either TCAQ2 or AQS2 databases can be used by the advanced, easy-to-use
   POURBAIX Module via its multiple-database option, or be utilized along
   with ordinary Thermo-Calc routines. For a gaseous mixture phase, one
   could append from the SSUB (SGTE PURE SUBSTANCES DATABASE, which treats
   the gas phase as an ideal mixture at all temperatures, pressures and
   compositions), or from some non-ideal gaseous/fluid mixture models
   implemented in the Thermo-Calc GES system (such as the SUPERFLUID model,
   i.e., the non-ideal EOS and non-ideal mixing for the C-H-O-S-N-Ar fluids;
   Shi and Saxena, 1992). For other condensed materials except for aqueous
   solution species, one could append data (of stoichiometric and solution
   solid phases) from any compatible Thermo-Calc database(s) [e.g., PURE,
   SSUB, SSOL, TCFE, TCNI, TCNF, CCC1, TTNi, TTTi, TTAl, TTMg, TTZr, NSLD,
   SEMC, TCMP, TCES, SALT, ION, SLAG, NOX, NUOX, SNUX, NUMT, GCE, and other
   substances/solutions databases), depending upon application systems and
   investigated aqueous-bearing heterogeneous interaction processes.
   In a normal POLY calculation (single points, stepping, and/or mapping),
     one should always remember as the first step to appropriately redefine
     the components as follows:
       DEF-COMP H2O H+1 Ze Fe Ni NaCl Cl-1 S <& other components> ;
    Then, one can appropriately define the equilibrium conditions, e.g.,
       SET-COND P=1e5 T=300 B=1000 N(H+1)=0 N(Ze)=0 N(Fe)=1e-6 N(NaCl)=3...;
     and set the necessary reference states for some components, e.g.,
       SET-REFERENCE-STATE H2O AQUEOUS * 1E5 ;
       SET-REFERENCE-STATE ZE REF_ELEC * 1E5 ;
       SET-REFERENCE-STATE NaCl HALITE * 1E5 ;
       SET-REFERENCE-STATE Fe BCC * 1E5 ;
    The pH and Eh are thus defined by entering the following functions:
       ENT-SYM FUNC pH=-log10(ACR(H+1)) ;
       ENT-SYM FUNC Eh=MUR(ZE)/RNF ;
      However, if the reference state for H+1 component has been defined by
       SET-REFERENCE-STATE H+1 AQUEOUS * 1E5 ;
      then the pH quantity should be alternatively entered as:
       ENT-SYM FUNC pH=-log10(ACR(H+1,AQUEOUS)) ;
    For defining activity and activity coefficients of the solvent, use:
       ENT-SYM FUNC ACRH2O=ACR(H2O,AQUEOUS) ;
       ENT-SYM FUNC RCH2O=ACR(H2O,AQUEOUS) ;
      while for defining activity, activity coefficients and molality of
      a specific solute species "i", use:
       ENT-SYM FUNC AIi=ACR(i,AQUEOUS)*AH2O ;
       ENT-SYM FUNC RCi=ACR(i,AQUEOUS)*YH2O/Y(AQUEOUS,i) ;
       ENT-SYM FUNC MLi=Y(AQUEOUS,i)*AH2O/YH2O ;
      where RNF=96485.309, AH2O=55.508435 and YH2O=Y(AQUEOUS,H2O) as
      predefined functions, and i=Fe+2 (for instance) as species name.
   Important Note: The REF_ELECTRODE phase is the reference electrode which
   should always be included in a defined system involving aqueous solution
   for the purpose of calculating electron potentail [MUR(ZE)], while this
   phase should always be SUSPENDED in all the POLY calculations.
   For further information, please contact Dr. Pingfang Shi at TCSAB.
   Release History: Version 1.0 initial release (as AQ),            1997
                    Version 1.1 with minor improvements (as AQ),    1998
                    Version 1.2 with minor improvements (as AQ),    2000
                    Version 2.0 with major improvements (as PAQ2.0), 2002
                    Version 2.1 with minor improvements (as PAQ2.1), 2003
                    Version 2.2 with minor improvements (as PAQ2.2), 2006
                    Version 2.3 with minor improvements (as PAQ2.3), 2007
                    Version 2.4 with major improvements (as PAQ2.4), 2008
   Edited by: Dr. Pingfang Shi (Thermo-Calc Software, 1997-2008).
   ====================================================================
TDB_PAQ2: d-sys H O Na Cl
   ... the command in full is DEFINE_SYSTEM
 NA                    CL  DEFINED
TDB_PAQ2: l-sys const
   ... the command in full is LIST_SYSTEM
 AQUEOUS:A   :H2O H2 H+1 OH-1 H2O2 HO2-1 O2 O3 CL2 CL-1 CLO2 CLO-1 CLO2-1
  CLO3-1 CLO4-1 HCLO HCLO2 NA+1:
  > Aqueous Solution: using the SIT Model (from TCAQ2 database)
 REF_ELECTRODE :ZE:
  > Reference Electrode for ZE potentail; always SUSPENDED in POLY.
 GAS:G       :CL CL2 CL1H1 CL1O1 CL1O2 CL1H1O1 CL2O1 CL1NA1 CL2NA2 CL3NA3 H
```

```
  H1NA1 H1NA1O1 H1O1 H1O2 H2 H2NA2O2 H2O1 H2O2 NA NA1O1 NA2 NA2O1 NA2O2 O O2
  O3:
  > Gaseous Mixture, using the ideal gas model
 FCC_A1      :NA O:VA:
  > This is also the MX (X=C,N) solution phase.
 BCC_A2      :NA O:VA:
  > This is also the MX3 (X=C,N) solution phase.
 HCP_A3      :NA:VA:
  > This is also the M2X (X=C,N) solution phase.
 HALITE      :NA1CL1:
 NAO2        :NA1O2:
 NA2O        :NA2O1:
 NA2O_S2     :NA2O1:
 NA2O_S3     :NA2O1:
 NA2O2       :NA2O2:
 NA2O2_S2    :NA2O2:
 NAOH        :H1NA1O1:
 NAOH_S2     :H1NA1O1:
TDB_PAQ2: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'TCS public data set for gaseous mixture in the Fe-Co-Cr-Na-Ni-C-H-O-N-S
      -Cl system.'
  'TCS public data set for liquid mixture and alloy solutions in the Fe-Co
      -Cr-Na-Ni-C-H-O-N-S-Cl system.'
  'TCS public data set for stoichiometric solids and liquids in the Fe-Co-Cr
      -Na-Ni-C-H-O-N-S-Cl system.'
  'TCS Aqueous Solution Database, TCAQ2, v2.0 (2002/2003). Extracted data
      only for Fe-Co-Cr-Na-Ni-C-H-O-N-S-Cl bearing aqueous solution species
      from TCAQ2 which covers totally 83 elements and contains many more
      aqueous solution species.'
 -OK-
TDB_PAQ2:Hit RETURN to continue
TDB_PAQ2:
TDB_PAQ2: @@ Define the system-components and the reference states:
TDB_PAQ2: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: d-com H2O H+1 ZE Na Cl
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-r-s H2O AQUEOUS * 1e5
   ... the command in full is SET_REFERENCE_STATE
POLY_3: s-r-s ZE  REF_ELE * 1e5
   ... the command in full is SET_REFERENCE_STATE
POLY_3: l-st c
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 H2O                     ENTERED   AQUEOUS        *              100000
 H+1                     ENTERED   SER
 ZE                      ENTERED   REF_ELECTRODE  *              100000
 NA                      ENTERED   SER
 CL                      ENTERED   SER
POLY_3:
POLY_3: @@ Define the equilibrium conditions
POLY_3: @@ ----------------------------------------------------------
POLY_3: @@ Define P-T and bulk composition in the interaction system
POLY_3: @@ for the calculations of initial equilibria:
POLY_3:
POLY_3: s-c P=1e5 T=298.15 b(H2O)=1000
   ... the command in full is SET_CONDITION
POLY_3: s-in-am b(Na1Cl1)=5
   ... the command in full is SET_INPUT_AMOUNTS
POLY_3: s-c n(H+1)=0 n(ZE)=0
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 P=1E5, T=298.15, B(H2O)=1000, B(NA)=1.96686, B(CL)=3.03314, N(H+1)=0,
    N(ZE)=0
 DEGREES OF FREEDOM 0
POLY_3:
POLY_3: @@ Calculate an equilibrium with only AQUEOUS:
POLY_3: c-st p *=sus
   ... the command in full is CHANGE_STATUS
POLY_3: c-st p AQUEOUS=ent 55.8
   ... the command in full is CHANGE_STATUS
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 AQUEOUS                 ENTERED      0.000000E+00    1.785600E+03
 SUSPENDED PHASES:
 REF_ELECTRODE NAOH_S2 NAOH NAO2 NA2O_S3 NA2O_S2 NA2O2_S2 NA2O2 NA2O HCP_A3
 HALITE FCC_A1 BCC_A2 GAS
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated          1212 grid points in             0 s
Found the set of lowest grid points in              0 s
 Creating a new composition set AQUEOUS#2
 Calculated POLY solution       1 s, total time     1  s
POLY_3: l-e ,x
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: PAQ2

 Conditions:
 P=1E5, T=298.15, B(H2O)=1000, B(NA)=1.96686, B(CL)=3.03314, N(H+1)=0,
```

```
    N(ZE)=0
 DEGREES OF FREEDOM 0

 Temperature    298.15 K (    25.00 C),  Pressure  1.000000E+05
 Number of moles of components  5.56795E+01,  Mass in grams  1.00500E+03
 Total Gibbs energy -1.70630E+07,  Enthalpy -1.59010E+07,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 H2O                      5.5508E+01  9.9693E-01 9.9654E-01 -8.5871E+00 AQUEOUS#
 H+1                     -9.7239E-08 -1.7464E-09 1.0405E-07 -3.9858E+04 SER
 ZE                       8.6043E-08  1.5453E-09 3.4476E+12  7.1565E+04 REF_ELEC
 NA                       8.5554E-02  1.5365E-03 4.5046E-63 -3.5588E+05 SER
 CL                       8.5554E-02  1.5365E-03 4.1623E-18 -9.9210E+04 SER

 AQUEOUS#1                   Status ENTERED     Driving force  0.0000E+00
 Moles 5.5680E+01, Mass 1.0050E+03, Volume fraction 0.0000E+00  Mole fractions:
 H2O  9.96927E-01  NA   1.53654E-03  H+1 -1.74641E-09
 CL   1.53654E-03  ZE   1.54532E-09
 Constitution:            SiteFraction    Molality      Activity    log10Act
 H2O                       9.96927E-01   5.55084E+01   9.96605E-01    -0.0015
 CL-1                      1.53654E-03   8.55538E-02   6.73425E-02    -1.1717
 NA+1                      1.53654E-03   8.55538E-02   6.73424E-02    -1.1717
 H+1                       2.37132E-09   1.32034E-07   1.04050E-07    -6.9828
 OH-1                      2.19965E-09   1.22476E-07   9.63757E-08    -7.0160
 O2                        4.70270E-10   2.61844E-08   2.61828E-08    -7.5820
 O3                        1.00000E-12   0.00000E+00   2.70935E-38   -37.5671
 HCLO                      1.00000E-12   0.00000E+00   3.25360E-20   -19.4876
 H2O2                      1.00000E-12   0.00000E+00   3.68420E-21   -20.4337
 HCLO2                     1.00000E-12   0.00000E+00   1.28717E-37   -36.8904
 H2                        1.00000E-12   0.00000E+00   5.39110E-43   -42.2683
 HO2-1                     1.00000E-12   0.00000E+00   7.49315E-26   -25.1253
 CLO4-1                    1.00000E-12   0.00000E+00   8.09139E-33   -32.0920
 CLO3-1                    1.00000E-12   0.00000E+00   1.41605E-30   -29.8489
 CLO2-1                    1.00000E-12   0.00000E+00   1.29472E-32   -31.8878
 CLO2                      1.00000E-12   0.00000E+00   4.84011E-38   -37.3151
 CLO-1                     1.00000E-12   0.00000E+00   6.77886E-21   -20.1688
 CL2                       1.00000E-12   0.00000E+00   4.80004E-25   -24.3188
 Solution Properties:   pH =   6.9828    Eh =    0.7417 V     I =   0.0856
                        pe =  12.5375    Ah =   71.5647 kJ   m* =   0.1711
                        Aw =   0.9966    Os =    1.1033     pKw =  13.9973
                        At1= 1.0000E-12  At2= 1.2248E-07 (equiv_mol/kg_H2O)
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 AQUEOUS#1               ENTERED      0.000000E+00    5.567954E+01
 SUSPENDED PHASES:
 REF_ELECTRODE NAOH_S2 NAOH NAO2 NA2O_S3 NA2O_S2 NA2O2_S2 NA2O2 NA2O HCP_A3
 HALITE FCC_A1 BCC_A2 AQUEOUS#2 GAS
POLY_3: sh b n n(*)
   ... the command in full is SHOW_VALUE
 B=1005.
 N=55.679543
 N(H2O)=55.508435, N(H+1)=-9.7239338E-8, N(ZE)=8.6042549E-8,
    N(NA)=8.5553782E-2, N(CL)=8.5553803E-2
POLY_3:Hit RETURN to continue
POLY_3:
POLY_3: @@ Calculate an equilibrium with all phases (except for REF_ELE)
POLY_3:
POLY_3: c-st p *=ent 0
   ... the command in full is CHANGE_STATUS
POLY_3: c-st p AQUEOUS=ent 55.8
   ... the command in full is CHANGE_STATUS
POLY_3:
POLY_3: @@ Always set the REF_ELECTRODE phase as SUSPENDED:
POLY_3:
POLY_3: c-st p REF_ELE=sus
   ... the command in full is CHANGE_STATUS
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 NAOH_S2                 ENTERED      0.000000E+00    0.000000E+00
 NAOH                    ENTERED      0.000000E+00    0.000000E+00
 NAO2                    ENTERED      0.000000E+00    0.000000E+00
 NA2O_S3                 ENTERED      0.000000E+00    0.000000E+00
 NA2O_S2                 ENTERED      0.000000E+00    0.000000E+00
 NA2O2_S2                ENTERED      0.000000E+00    0.000000E+00
 NA2O2                   ENTERED      0.000000E+00    0.000000E+00
 NA2O                    ENTERED      0.000000E+00    0.000000E+00
 HCP_A3                  ENTERED      0.000000E+00    0.000000E+00
 HALITE                  ENTERED      0.000000E+00    0.000000E+00
 FCC_A1                  ENTERED      0.000000E+00    0.000000E+00
 BCC_A2                  ENTERED      0.000000E+00    0.000000E+00
 AQUEOUS#2               ENTERED      0.000000E+00    0.000000E+00
 AQUEOUS#1               ENTERED      0.000000E+00    5.580000E+01
 GAS                     ENTERED      0.000000E+00    0.000000E+00
 SUSPENDED PHASES:
 REF_ELECTRODE
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated           806 grid points in             0 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e ,x
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: PAQ2

 Conditions:
 P=1E5, T=298.15, B(H2O)=1000, B(NA)=1.96686, B(CL)=3.03314, N(H+1)=0,
    N(ZE)=0
 DEGREES OF FREEDOM 0

 Temperature    298.15 K (    25.00 C),  Pressure  1.000000E+05
 Number of moles of components  5.56795E+01,  Mass in grams  1.00500E+03
 Total Gibbs energy -1.70630E+07,  Enthalpy -1.59010E+07,  Volume  0.00000E+00

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 H2O                      5.5508E+01  9.9693E-01 9.9654E-01 -8.5871E+00 AQUEOUS#
 H+1                     -9.7239E-08 -1.7464E-09 1.0405E-07 -3.9858E+04 SER
 ZE                       8.6043E-08  1.5453E-09 3.4476E+12  7.1565E+04 REF_ELEC
 NA                       8.5554E-02  1.5365E-03 4.5046E-63 -3.5588E+05 SER
 CL                       8.5554E-02  1.5365E-03 4.1623E-18 -9.9210E+04 SER
```

```
 AQUEOUS#1                  Status ENTERED     Driving force  0.0000E+00
 Moles 5.5680E+01, Mass 1.0050E+03, Volume fraction 0.0000E+00  Mole fractions:
 H2O  9.96927E-01  NA   1.53654E-03  H+1 -1.74641E-09
 CL   1.53654E-03  ZE   1.54532E-09
 Constitution:           SiteFraction    Molality      Activity    log10Act
 H2O                      9.96927E-01   5.55084E+01   9.96605E-01    -0.0015
 CL-1                     1.53654E-03   8.55538E-02   6.73425E-02    -1.1717
 NA+1                     1.53654E-03   8.55538E-02   6.73424E-02    -1.1717
 H+1                      2.37132E-09   1.32034E-07   1.04050E-07    -6.9828
 OH-1                     2.19965E-09   1.22476E-07   9.63757E-08    -7.0160
 O2                       4.70269E-10   2.61844E-08   2.61828E-08    -7.5820
 O3                       1.00000E-12   0.00000E+00   2.70935E-38   -37.5671
 HCLO                     1.00000E-12   0.00000E+00   3.25360E-20   -19.4876
 H2O2                     1.00000E-12   0.00000E+00   3.68420E-21   -20.4337
 HCLO2                    1.00000E-12   0.00000E+00   1.28717E-37   -36.8904
 H2                       1.00000E-12   0.00000E+00   5.39110E-43   -42.2683
 HO2-1                    1.00000E-12   0.00000E+00   7.49315E-26   -25.1253
 CLO4-1                   1.00000E-12   0.00000E+00   8.09139E-33   -32.0920
 CLO3-1                   1.00000E-12   0.00000E+00   1.41605E-30   -29.8489
 CLO2-1                   1.00000E-12   0.00000E+00   1.29472E-32   -31.8878
 CLO2                     1.00000E-12   0.00000E+00   4.84011E-38   -37.3151
 CLO-1                    1.00000E-12   0.00000E+00   6.77886E-21   -20.1688
 CL2                      1.00000E-12   0.00000E+00   4.80004E-25   -24.3188
 Solution Properties:   pH =   6.9828    Eh =    0.7417 V     I =   0.0856
                        pe =  12.5375    Ah =   71.5647 kJ   m* =   0.1711
                        Aw =   0.9966    Os =    1.1033     pKw =  13.9973
                        At1= 1.0000E-12  At2= 1.2248E-07 (equiv_mol/kg_H2O)
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                  STATUS    DRIVING FORCE   MOLES
 AQUEOUS#2              ENTERED      0.000000E+00    0.000000E+00
 AQUEOUS#1              ENTERED      0.000000E+00    5.567954E+01
 GAS                    ENTERED     -3.453482E+00    0.000000E+00
 HALITE                 ENTERED     -4.519288E+00    0.000000E+00
 NAOH                   ENTERED     -1.737487E+01    0.000000E+00
 BCC_A2                 ENTERED     -1.752962E+01    0.000000E+00
 FCC_A1                 ENTERED     -1.752962E+01    0.000000E+00
 NAOH_S2                ENTERED     -1.793977E+01    0.000000E+00
 NAO2                   ENTERED     -1.999496E+01    0.000000E+00
 NA2O2                  ENTERED     -2.605088E+01    0.000000E+00
 NA2O2_S2               ENTERED     -2.640940E+01    0.000000E+00
 NA2O                   ENTERED     -4.241247E+01    0.000000E+00
 ENTERED PHASES WITH DRIVING FORCE LESS THAN   -4.257992E+01
 NA2O_S2 NA2O_S3 HCP_A3
 SUSPENDED PHASES:
 REF_ELECTRODE
POLY_3: sh b n n(*)
   ... the command in full is SHOW_VALUE
 B=1005.
 N=55.679543
 N(H2O)=55.508435, N(H+1)=-9.7239338E-8, N(ZE)=8.6042542E-8,
    N(NA)=8.5553782E-2, N(CL)=8.5553803E-2
POLY_3:
POLY_3: @@ As shown here, 0.5wt% of NaCl (in 1 kg of H2O) is
POLY_3: @@ equivalent to 0.085554 molality of NaCl.
POLY_3:
POLY_3: @@ Save the workspace for the H2O-NaCl system:
POLY_3: save TCEX53_a.POLY3 y
   ... the command in full is SAVE_WORKSPACES
POLY_3:Hit RETURN to continue
POLY_3:
POLY_3: @@ ============================================================
POLY_3: @@ Step 2: Single-Point Calculations for Fe-X (X = Cr-Ni-Co)
POLY_3: @@ ============================================================
POLY_3: @@ To demonstrate how to define the initial amount of alloy
POLY_3: @@ in an aqueous-bearing heterogeneous interaction system:
POLY_3: @@ ------------------------------------------------------------
POLY_3: @@  Note: We are only interested in the BCC_A2 and FCC_A1
POLY_3: @@   phases in the Fe-based alloy, in the current testing
POLY_3: @@   calculation. If necessary, you can consider other
POLY_3: @@   phases (which exist in the applied steel material).
POLY_3:
POLY_3: go data
   ... the command in full is GOTO_MODULE
TDB_PAQ2: rej sys
   ... the command in full is REJECT
 H                      O                      ZE
 VA  DEFINED
 LIQUID:L  REJECTED
 GRAPHITE               DIAMOND_A4             FC_ORTHORHOMBIC
 MONOCLINIC  REJECTED
 CBCC_A12               CUB_A13                CHI_A12
 FE4N                   FECN_CHI  REJECTED
 CEMENTITE              M23C6                  M7C3
 M5C2                   M3C2                   KSI_CARBIDE
 PI  REJECTED
 FE3C                   NI3C                   CR3C2
 CR7C3                  CR23C6  REJECTED
 COCO3                  FECO3                  NAHCO3
 NA2CO3                 NA2CO3_S2              NICO3
 CRC6O6  REJECTED
 CO3N                   CRN                    CR2N
 FE2N                   NI3N  REJECTED
 NANO2                  NANO2_S2               NANO3
   REJECTED
 COCL2                  CRCL2                  CRCL3
 FECL2                  FECL3                  NICL2
   REJECTED
 FECLO                  NACLO4                 NACLO4_S2
   REJECTED
 REINITIATING GES .....
TDB_PAQ2:    sw PAQ2
   ... the command in full is SWITCH_DATABASE
TDB_PAQ2: rej ele H O ZE
   ... the command in full is REJECT
 H                      O                      ZE
   REJECTED
TDB_PAQ2: d-sys Fe Cr Ni Co
   ... the command in full is DEFINE_SYSTEM
 FE                     CR                     NI
 CO  DEFINED
TDB_PAQ2: l-sys const
   ... the command in full is LIST_SYSTEM
```

```
 GAS:G       :CO CR CR2 FE NI:
  > Gaseous Mixture, using the ideal gas model
 FCC_A1      :CO CR FE NI:VA:
  > This is also the MX (X=C,N) solution phase.
 BCC_A2      :CO CR FE NI:VA:
  > This is also the MX3 (X=C,N) solution phase.
 HCP_A3      :CO CR FE NI:VA:
  > This is also the M2X (X=C,N) solution phase.
 SIGMA       :CO FE NI:CR:CO CR FE NI:
TDB_PAQ2: rej-ph *
   ... the command in full is REJECT
 GAS:G                   FCC_A1                  BCC_A2
 HCP_A3                  SIGMA  REJECTED
TDB_PAQ2: rest-ph FCC_A1 BCC_A2
   ... the command in full is RESTORE
 FCC_A1                  BCC_A2  RESTORED
TDB_PAQ2: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'TCS public data set for liquid mixture and alloy solutions in the Fe-Co
      -Cr-Na-Ni-C-H-O-N-S-Cl system.'
 -OK-
TDB_PAQ2:Hit RETURN to continue
TDB_PAQ2:
TDB_PAQ2: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3:
POLY_3: @@ You can turn on the Global Minimization:
POLY_3:    Adv-Opt EQ_CALC Y Y !
   ... the command in full is ADVANCED_OPTIONS
 Settings for the minimization of an equilibra:
POLY_3:    Adv-Opt GLOBAL  Y 20000 !
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
POLY_3:
POLY_3: s-c P=1e5 T=298.15
   ... the command in full is SET_CONDITION
POLY_3:
POLY_3: @@ The following conditions [system-size B and initial bulk
POLY_3: @@ composition w(i) of Fe-alloy] corresponds to the total
POLY_3: @@ initial amount of Fe-based alloy in the interaction,
POLY_3: @@ i.e., 1 gram of steel (Fe-10Cr-5Ni-1Co wt%).
POLY_3:
POLY_3: s-c B=1  w(Cr)=.10 w(Ni)=.05 w(Co)=.01
   ... the command in full is SET_CONDITION
POLY_3:
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 P=1E5, T=298.15, B=1, W(CR)=0.1, W(NI)=5E-2, W(CO)=1E-2
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         39232 grid points in             0 s
Found the set of lowest grid points in              0 s
 Creating a new composition set BCC_A2#2
 Calculated POLY solution       0 s, total time     0  s
POLY_3: l-e ,x
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: PAQ2

 Conditions:
 P=1E5, T=298.15, B=1, W(CR)=0.1, W(NI)=5E-2, W(CO)=1E-2
 DEGREES OF FREEDOM 0

 Temperature    298.15 K (    25.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.79859E-02,  Mass in grams  1.00000E+00
 Total Gibbs energy -1.58616E+02,  Enthalpy -1.09889E+01,  Volume  1.20553E-07

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 CO                      1.6968E-04  9.4342E-03 4.4157E-08 -4.1983E+04 SER
 CR                      1.9232E-03  1.0693E-01 5.8926E-02 -7.0192E+03 SER
 FE                      1.5041E-02  8.3627E-01 3.7073E-02 -8.1679E+03 SER
 NI                      8.5193E-04  4.7367E-02 7.7089E-04 -1.7769E+04 SER

 BCC_A2#2                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.4641E-02, Mass 8.1821E-01, Volume fraction 8.5170E-01  Mole fractions:
 FE  9.87131E-01  CO  1.15888E-02  NI  8.17873E-04  CR  4.61992E-04

 BCC_A2#1                    Status ENTERED     Driving force  0.0000E+00
 Moles 1.9166E-03, Mass 9.9654E-02, Volume fraction 1.1495E-01  Mole fractions:
 CR  9.99946E-01  FE  5.39522E-05  CO  9.25541E-12  NI  8.81026E-12

 FCC_A1                      Status ENTERED     Driving force  0.0000E+00
 Moles 1.4280E-03, Mass 8.2138E-02, Volume fraction 3.3346E-02  Mole fractions:
 NI  5.88202E-01  FE  4.11792E-01  CO  5.30943E-06  CR  6.98908E-09
POLY_3: l-st cp
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 CO                      ENTERED   SER
 CR                      ENTERED   SER
 FE                      ENTERED   SER
 NI                      ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 FCC_A1                  ENTERED      0.000000E+00    1.428010E-03
 BCC_A2#2                ENTERED      0.000000E+00    1.464136E-02
 BCC_A2#1                ENTERED      0.000000E+00    1.916564E-03
POLY_3: sh b n n(*)
   ... the command in full is SHOW_VALUE
 B=1.
```

```
 N=1.7985937E-2
 N(CO)=1.6968364E-4, N(CR)=1.9232249E-3, N(FE)=1.5041094E-2, N(NI)=8.5193389E-4
POLY_3:Hit RETURN to continue
POLY_3:
POLY_3: s-c T=1073.15
   ... the command in full is SET_CONDITION
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 P=1E5, T=1073.15, B=1, W(CR)=0.1, W(NI)=5E-2, W(CO)=1E-2
 DEGREES OF FREEDOM 0
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Using global minimization procedure
Calculated         39232 grid points in             1 s
Found the set of lowest grid points in              0 s
 Calculated POLY solution       0 s, total time     1  s
POLY_3: l-e ,x
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: PAQ2

 Conditions:
 P=1E5, T=1073.15, B=1, W(CR)=0.1, W(NI)=5E-2, W(CO)=1E-2
 DEGREES OF FREEDOM 0

 Temperature   1073.15 K (   800.00 C),  Pressure  1.000000E+05
 Number of moles of components  1.79859E-02,  Mass in grams  1.00000E+00
 Total Gibbs energy -9.18150E+02,  Enthalpy  5.59649E+02,  Volume  1.23044E-07

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 CO                      1.6968E-04  9.4342E-03 1.8364E-05 -9.7303E+04 SER
 CR                      1.9232E-03  1.0693E-01 3.0133E-03 -5.1794E+04 SER
 FE                      1.5041E-02  8.3627E-01 4.2352E-03 -4.8757E+04 SER
 NI                      8.5193E-04  4.7367E-02 1.1925E-04 -8.0610E+04 SER

 FCC_A1                      Status ENTERED     Driving force  0.0000E+00
 Moles 1.7986E-02, Mass 1.0000E+00, Volume fraction 1.0000E+00  Mole fractions:
 FE  8.36270E-01  CR  1.06929E-01  NI  4.73667E-02  CO  9.43424E-03
POLY_3: l-st cp
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 CO                      ENTERED   SER
 CR                      ENTERED   SER
 FE                      ENTERED   SER
 NI                      ENTERED   SER
 *** STATUS FOR ALL PHASES
 PHASE                   STATUS    DRIVING FORCE   MOLES
 FCC_A1                  ENTERED      0.000000E+00    1.798594E-02
 BCC_A2#1                ENTERED     -1.564120E-02    0.000000E+00
 BCC_A2#2                ENTERED     -1.564120E-02    0.000000E+00
POLY_3: sh b n n(*)
   ... the command in full is SHOW_VALUE
 B=1.
 N=1.7985937E-2
 N(CO)=1.6968364E-4, N(CR)=1.9232249E-3, N(FE)=1.5041094E-2, N(NI)=8.5193389E-4
POLY_3: @@
POLY_3: @@ As shown here, 1 gram of steel (Fe-10Cr-5Ni-1Co wt%)
POLY_3: @@ is equivalent to:
POLY_3: @@       n(Fe) = 1.5041094E-2
POLY_3: @@       n(Cr) = 1.9232249E-3
POLY_3: @@       n(Ni) = 8.5193389E-4
POLY_3: @@       n(Co) = 1.6968422E-4
POLY_3:
POLY_3: @@ Save the workspace for the Fe-Cr-Ni-Co system:
POLY_3: save TCEX53_b.POLY3 y
   ... the command in full is SAVE_WORKSPACES
POLY_3:Hit RETURN to continue
POLY_3:
POLY_3: @@ ============================================================
POLY_3: @@ Step 3: Single-Point Calculations for Fe-Cr-Ni-Co + H2O-NaCl
POLY_3: @@ ============================================================
POLY_3: @@ Bulk composition in the heterogeneous interaction system:
POLY_3: @@          b(H2O)  = 1000
POLY_3: @@          n(NaCl) = 0.085554
POLY_3: @@          n(Fe) = 1.5041094E-2
POLY_3: @@          n(Cr) = 1.9232249E-3
POLY_3: @@          n(Ni) = 8.5193389E-4
POLY_3: @@          n(Co) = 1.6968422E-4
POLY_3:
POLY_3: @@ Retrieve data from the PAQ2 database:
POLY_3: go data
   ... the command in full is GOTO_MODULE
TDB_PAQ2: rej sys
   ... the command in full is REJECT
 H                       O                       ZE
 VA  DEFINED
 LIQUID:L  REJECTED
 GRAPHITE                DIAMOND_A4              FC_ORTHORHOMBIC
 MONOCLINIC  REJECTED
 CBCC_A12                CUB_A13                 CHI_A12
 FE4N                    FECN_CHI  REJECTED
 CEMENTITE               M23C6                   M7C3
 M5C2                    M3C2                    KSI_CARBIDE
 PI  REJECTED
 FE3C                    NI3C                    CR3C2
 CR7C3                   CR23C6  REJECTED
 COCO3                   FECO3                   NAHCO3
 NA2CO3                  NA2CO3_S2               NICO3
 CRC6O6  REJECTED
 CO3N                    CRN                     CR2N
 FE2N                    NI3N  REJECTED
 NANO2                   NANO2_S2                NANO3
   REJECTED
 COCL2                   CRCL2                   CRCL3
 FECL2                   FECL3                   NICL2
   REJECTED
 FECLO                   NACLO4                  NACLO4_S2
   REJECTED
 REINITIATING GES .....
TDB_PAQ2: @@ Switch to the PAQ2 database
TDB_PAQ2: sw PAQ2
   ... the command in full is SWITCH_DATABASE
TDB_PAQ2: d-sys H O Na Cl Fe Cr Ni Co
```

```
   ... the command in full is DEFINE_SYSTEM
 NA                      CL                      FE
 CR                      NI                      CO
   DEFINED
TDB_PAQ2: l-sys const
   ... the command in full is LIST_SYSTEM
 AQUEOUS:A   :H2O H2 H+1 OH-1 H2O2 HO2-1 O2 O3 CO1H2O2 CL2 CL-1 CLO2 CLO-1
  CLO2-1 CLO3-1 CLO4-1 HCLO HCLO2 CO+2 CO+3 CR+2 CR+3 CROH+2 CRO+1 CRO2-1
  HCRO2 HCRO4-1 CRO4-2 CR2O7-2 FE+2 FE+3 FEOH+1 FEOH+2 FEO3H3-1 FE2O2H2+4
  FECL+2 NA+1 NI+2 NIOH+1:
  > Aqueous Solution: using the SIT Model (from TCAQ2 database)
 REF_ELECTRODE :ZE:
  > Reference Electrode for ZE potentail; always SUSPENDED in POLY.
 GAS:G       :CL CL2 CL1H1 CL1O1 CL1O2 CL1H1O1 CL2O1 CL1CO1 CL1CR1 CL1CR1O1
  CL1CR1O2 CL1FE1 CL1NA1 CL1NI1 CL2CO1 CL2CR1 CL2CR1O1 CL2CR1O2 CL2FE1
  CL2NA2 CL2NI1 CL3CO1 CL3CR1 CL3CR1O1 CL3FE1 CL3NA3 CL4CO2 CL4CR1 CL4CR1O1
  CL4FE2 CL5CR1 CL6CR1 CL6FE2 CO CO1H1 CO1H2O2 CO1O1 CR CR1H1 CR1H1O1
  CR1H1O2 CR1H1O3 CR1H2O2 CR1H2O3 CR1H2O4 CR1H3O3 CR1H3O4 CR1H4O4 CR1H4O5
  CR1O1 CR1O2 CR1O3 CR2 CR2O1 CR2O2 CR2O3 FE FE1H1O1 FE1H1O2 FE1H2O2 FE1O1
  FE1O2 H H1NA1 H1NA1O1 H1NI1 H1NI1O1 H1O1 H1O2 H2 H2NA2O2 H2NI1O2 H2O1 H2O2
  NA NA1O1 NA2 NA2O1 NA2O2 NI NI1O1 O O2 O3:
  > Gaseous Mixture, using the ideal gas model
 FCC_A1      :CO CR FE NA NI O:VA:
  > This is also the MX (X=C,N) solution phase.
 BCC_A2      :CO CR FE NA NI O:VA:
  > This is also the MX3 (X=C,N) solution phase.
 HCP_A3      :CO CR FE NA NI:VA:
  > This is also the M2X (X=C,N) solution phase.
 SIGMA       :CO FE NI:CR:CO CR FE NI:
 HALITE      :NA1CL1:
 WUSTITE     :FE0.947O1:
 MAGNETITE   :FE3O4:
 HEMATITE    :FE2O3:
 FE2O3_GAMMA :FE2O3:
 FEO2H2      :FE1H2O2:
 FEO3H3      :FE1H3O3:
 FEOOH       :FE1H1O2:
 FE2O2O2H2   :FE2H2O4:
 COO         :CO1O1:
 CO3O4       :CO3O4:
 CO2H2       :CO1H2O2:
 CRO2        :CR1O2:
 CRO3        :CR1O3:
 CR2O3       :CR2O3:
 CR5O12      :CR5O12:
 CR8O21      :CR8O21:
 NAO2        :NA1O2:
 NA2O        :NA2O1:
 NA2O_S2     :NA2O1:
 NA2O_S3     :NA2O1:
 NA2O2       :NA2O2:
 NA2O2_S2    :NA2O2:
 NAOH        :H1NA1O1:
 NAOH_S2     :H1NA1O1:
 NIO         :NI1O1:
 NIO_S2      :NI1O1:
 NIO2H2      :H2NI1O2:
 NIOOH       :H1NI1O2:
 FECR2O4     :CR2FE1O4:
 COCR2O4     :CO1CR2O4:
 NICR2O4     :CR2NI1O4:
 NA2CR2O4    :CR2NA2O4:
 COFE2O4     :CO1FE2O4:
 NIFE2O4     :FE2NI1O4:
 NA2CRO4     :CR1NA2O4:
 NA2CRO4_S2  :CR1NA2O4:
 NA2FEO2     :FE1NA1O2:
TDB_PAQ2:Hit RETURN to continue
TDB_PAQ2:
TDB_PAQ2: rej ph  HCP_A3 CBCC_A12 CUB_A13 CHI_A12 Fe4N
   ... the command in full is REJECT
 HCP_A3  REJECTED
TDB_PAQ2: rej ph  SIGMA
   ... the command in full is REJECT
 SIGMA  REJECTED
TDB_PAQ2: rej ph  NaH
   ... the command in full is REJECT
TDB_PAQ2: get
   ... the command in full is GET_DATA
 REINITIATING GES .....
 ELEMENTS .....
 SPECIES ......
 PHASES .......
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
   ... the command in full is AMEND_PHASE_DESCRIPTION
 PARAMETERS ...
 FUNCTIONS ....

 List of references for assessed data

  'TCS public data set for gaseous mixture in the Fe-Co-Cr-Na-Ni-C-H-O-N-S
      -Cl system.'
  'TCS public data set for liquid mixture and alloy solutions in the Fe-Co
      -Cr-Na-Ni-C-H-O-N-S-Cl system.'
  'TCS public data set for stoichiometric solids and liquids in the Fe-Co-Cr
      -Na-Ni-C-H-O-N-S-Cl system.'
  'TCS Aqueous Solution Database, TCAQ2, v2.0 (2002/2003). Extracted data
      only for Fe-Co-Cr-Na-Ni-C-H-O-N-S-Cl bearing aqueous solution species
      from TCAQ2 which covers totally 83 elements and contains many more
      aqueous solution species.'
 -OK-
TDB_PAQ2:Hit RETURN to continue
TDB_PAQ2:
TDB_PAQ2: @@ Define system-components and the reference states:
TDB_PAQ2: go p-3
   ... the command in full is GOTO_MODULE

 POLY version  3.32
POLY_3: d-com H2O H+1 ZE Na Cl Fe Cr Ni Co
   ... the command in full is DEFINE_COMPONENTS
POLY_3: s-r-s H2O AQUEOUS * 1e5
```

```
   ... the command in full is SET_REFERENCE_STATE
POLY_3: s-r-s ZE  REF_ELE * 1e5
   ... the command in full is SET_REFERENCE_STATE
POLY_3: l-st c
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL COMPONENTS
 COMPONENT               STATUS    REF. STATE     T(K)           P(Pa)
 VA                      ENTERED   SER
 H2O                     ENTERED   AQUEOUS        *              100000
 H+1                     ENTERED   SER
 ZE                      ENTERED   REF_ELECTRODE  *              100000
 NA                      ENTERED   SER
 CL                      ENTERED   SER
 FE                      ENTERED   SER
 CR                      ENTERED   SER
 NI                      ENTERED   SER
 CO                      ENTERED   SER
POLY_3:
POLY_3: @@ Define some symbols (constants/variables/functions/tables):
POLY_3: @@ You can define some important ones e.g., RNF; pH, Eh
POLY_3: @@ ============================================================
POLY_3: @@ Important: With the default reference state (SER) used for
POLY_3: @@ system-component H+1, the pH condition in aqueous solution
POLY_3: @@ should be defined as:
POLY_3: @@     pH = -log10[act(H+1,aqs)] (traditional)
POLY_3: @@        = -log10[acr(H+1,AQUEOUS)*55.508435] (Thermo-Calc)
POLY_3: @@        = -ln[acr(H+1,AQUEOUS)*55.508435]*2.302585093
POLY_3: @@  where
POLY_3: @@    act(H+1,aqs) is molality_based activity of
POLY_3: @@        H+1 species (as of the traditional concept);
POLY_3: @@    acr(H+1,AQ)*AH2O is site-fraction_based activity of
POLY_3: @@        H+1 species (calculated in Thermo-Calc).
POLY_3: @@
POLY_3: @@  Such a definition not only gives correct pH values for all
POLY_3: @@  thermodynamic models (SIT and HKF) but also does not affect
POLY_3: @@  the calculation of ACR(H+1) [LNACR(H+1)] quantity that is
POLY_3: @@  normally used as MAPPING/STEPPING variables in all modules
POLY_3: @@  (POURBAIX & TDB/GES5/POLY3/POST).
POLY_3: @@ ============================================================
POLY_3:
POLY_3: @@ You can also choose to define many other symbols (for
POLY_3: @@ plotting) on the same scope of the POURBAIX module.
POLY_3:
POLY_3: @@ A list of valid symbols for the Fe-Cr-Ni-Co-H2O-NaCl
POLY_3: @@ heterogeneous interaction system on the scope same as the
POLY_3: @@ automatically defined symbols in the POURBAIX module can be
POLY_3: @@ found at the end of this MACRO file (but only as a reference).
POLY_3: @@ ------------------------------------------------------------
POLY_3: @@ It is important to note that:
POLY_3: @@ * AH2O is always a constant, and YH2O is the site fraction
POLY_3: @@   of the solvent H2O, i.e.,
POLY_3: @@      AH2O = 55.508435
POLY_3: @@      YH2O = Y(AQ,H2O)
POLY_3:
POLY_3: @@ * The AYT and ART quantities are on the Site-Fraction basis:
POLY_3: @@      AYT for AC(i,AQ)
POLY_3: @@      ART for ACR(i,AQ)
POLY_3:
POLY_3: @@ * The AIT (AIi), RCT (RCi) and MLT (MLi) quantities are
POLY_3: @@   on the Molality basis:
POLY_3: @@      AIT for ACR(i,AQ)*AH2O
POLY_3: @@          as activity based on molality
POLY_3: @@      RCT for ACR(i,AQ)*YH2O/Y(AQ,i)
POLY_3: @@          as activity coefficient based on molality
POLY_3: @@      MLT for Y(AQ,i)*AH2O/YH2O
POLY_3: @@          as molality
POLY_3: @@ ------------------------------------------------------------
POLY_3: @@      AIi = RCi * MLi
POLY_3: @@          = ACR(i,AQ)*YH2O/Y(AQ,i) * Y(AQ,i)*AH2O/YH2O
POLY_3: @@          = ACR(i,AQ)*AH2O
POLY_3:
POLY_3: @@ * It is always ACR(sp,AQ) = AC(sp,AQ)
POLY_3:
POLY_3: @@ * It is always the AIi=AIT(H+1) [=ACR(H+1,AQ)*AH2O]
POLY_3: @@   quantity, rather than ART(H+1) [=ACR(H+1,AQ)] quantity,
POLY_3: @@   that is the equivalent property for the acidity
POLY_3: @@   condition pH.
POLY_3: @@ ------------------------------------------------------------
POLY_3:
POLY_3: ent-sym const AH2O=55.508435
   ... the command in full is ENTER_SYMBOL
POLY_3: ent-sym const RNF =96485.309
   ... the command in full is ENTER_SYMBOL
POLY_3: ent-sym funct Eh = mur(ZE)/RNF;
   ... the command in full is ENTER_SYMBOL
POLY_3: ent-sym funct pH = -log10(acr(H+1,AQUEOUS)*AH2O);
   ... the command in full is ENTER_SYMBOL
POLY_3: l-sym
   ... the command in full is LIST_SYMBOLS
 DEFINED CONSTANTS
    AH2O=55.508435, RNF=96485.309
 DEFINED FUNCTIONS AND VARIABLES%
    EH=MUR(ZE)/RNF
    PH=- LOG10(ACR(H+1,AQUEOUS)*AH2O )
POLY_3:
POLY_3: @@ Define the equilibrium conditions:
POLY_3: @@ ------------------------------------------------------------
POLY_3: @@ Define P-T and bulk composition in the interaction system
POLY_3: @@ for calculating starting point [at e.g pH=7 & Eh=0 (V)]:
POLY_3:
POLY_3: @@ P-T conditions:
POLY_3: s-c P=1e5 T=298.15
   ... the command in full is SET_CONDITION
POLY_3: @@
POLY_3: @@ Alternatively, it can be manually input as below:
POLY_3: @@   s-c P=
POLY_3: @@ @?Pressure_in_Pascal:

POLY_3: @@   s-c T=
POLY_3: @@ @?Temperature_In_Kelvin:
```

```
POLY_3:
POLY_3: @@ For Aqueous-involving interaction systems, it is always
POLY_3: @@ recommended to define 1 kg of H2O, so that it is
POLY_3: @@ convenient to consider molality quantities and other
POLY_3: @@ properties in aqueous solution.
POLY_3:
POLY_3: s-c b(H2O)=1000
   ... the command in full is SET_CONDITION
POLY_3:
POLY_3: @@ The following is equivalent to 0.085554 mole of NaCl
POLY_3: @@ in 1 kg of H2O:
POLY_3: s-c n(Na)=0.085554  n(Cl)=0.085554
   ... the command in full is SET_CONDITION
POLY_3:
POLY_3: @@ For calculating Pourbaix diagrams or other diagrams in
POLY_3: @@ aqueous-involving interaction system, it is important
POLY_3: @@ to consider the so-called "effective interaction rate".
POLY_3:
POLY_3: @@ The following is equivalent to 1 gram of specified
POLY_3: @@ steel (Fe-10Cr-5Ni-1Co wt%) in an effective interaction
POLY_3: @@ with 1 kg of H2O (dissolving 0.085554 mole of NaCl):
POLY_3:
POLY_3: s-c n(Fe)=1.5041094E-2  n(Cr)=1.9232249E-3
   ... the command in full is SET_CONDITION
POLY_3: s-c n(Ni)=8.5193389E-4  n(Co)=1.6968422E-4
   ... the command in full is SET_CONDITION
POLY_3:
POLY_3: @@ Let's calculate initial equilibrium at pH=7 & Eh=0 (V):
POLY_3: s-c lnacr(H+1)=-16.11809565  mur(ZE)=0
   ... the command in full is SET_CONDITION
POLY_3:
POLY_3: l-c
   ... the command in full is LIST_CONDITIONS
 P=1E5, T=298.15, B(H2O)=1000, N(NA)=8.5554E-2, N(CL)=8.5554E-2,
    N(FE)=1.50411E-2, N(CR)=1.92322E-3, N(NI)=8.51934E-4, N(CO)=1.69684E-4,
    LNACR(H+1)=-16.1181, MUR(ZE)=0
 DEGREES OF FREEDOM 0
POLY_3:
POLY_3: @@ ============================================================
POLY_3: @@ Turn off GLOBAL completely for aqueous calculations
POLY_3: @@ ------------------------------------------------------------
POLY_3: @@   Adv-Opt GLOBAL
POLY_3: @@   Use global minimization as much as possible /N/: N
POLY_3: @@   Use global minimization for test only? /N/:      N
POLY_3: @@ ------------------------------------------------------------
POLY_3: @@
POLY_3:    Adv-Opt GLOBAL N N !
   ... the command in full is ADVANCED_OPTIONS
 Settings for global minimization:
POLY_3: @@
POLY_3: @@ ------------------------------------------------------------
POLY_3: @@  Adv-Opt EQ_CALC
POLY_3: @@   Force positive definite phase Hessian /Y/:      N
POLY_3: @@   Control stepsize during minimization /Y/:       Y
POLY_3: @@ ------------------------------------------------------------
POLY_3:    Adv-Opt EQ_CALC N Y !
   ... the command in full is ADVANCED_OPTIONS
 Settings for the minimization of an equilibra:
POLY_3:
POLY_3: @@ ============================================================
POLY_3: @@ Set numerical limits:
POLY_3: @@ ------------------------------------------------------------
POLY_3: @@  Notes:
POLY_3: @@  For equilibrium calculations (single-point, stepping or
POLY_3: @@  mapping) of complex aqueous-bearing heterogeneous
POLY_3: @@  interaction systems, it is recommended to modify the
POLY_3: @@  numerical limits.
POLY_3:
POLY_3: @@  The next command (changing the numerical limits from the
POLY_3: @@  default values "500 1E-6 1E-12 N" to "20000 1E-6 1E-20 Y")
POLY_3: @@  makes the following changes:
POLY_3: @@  1) Changes "Maximum number of iterations" from the
POLY_3: @@     default 500 to 20000, which enforces 40 times more
POLY_3: @@     iterations for each of the calculations in order
POLY_3: @@     to obtain stable equilibria;
POLY_3: @@  2) The "Required accuracy" remains the default value 1E-6.
POLY_3: @@     It can be changed to 1E-4, that allows less accurate
POLY_3: @@     calculations but makes it easier/faster to converge;
POLY_3: @@  3) Changes "Smallest fraction" from the default site
POLY_3: @@     fraction of 1E-12 to 1E-20, which is more suitable
POLY_3: @@     for aqueous solution phases; and
POLY_3: @@  4) The "Approximate driving force for metastable phases"
POLY_3: @@     is changed from the default of "N" to "Y" (meaning
POLY_3: @@     it should always approximately calculate driving
POLY_3: @@     forces for metastable phases).
POLY_3:
POLY_3: @@ These changes in the numerical limits are essential and
POLY_3: @@ useful for making sure of finding a converged solution of
POLY_3: @@ stable equilbria, especially when the heterogeneous
POLY_3: @@ interaction system becomes more complicated.
POLY_3: @@ ------------------------------------------------------------
POLY_3:
POLY_3:    s-n-l 20000 1e-6 1e-20 Y
   ... the command in full is SET_NUMERICAL_LIMITS
 LIMITATIONS of the present version of Thermo-Calc
 Max number of elements                      :  40
 Max number of species                       :5000
 Max number of sublattices in a phase        :  10
 Max number of constituents in a phase:      : 200
 Max number of constituents in an ideal phase :5000

POLY_3:
POLY_3:
POLY_3: @@ Calculate an equilibrium with only AQUEOUS:
POLY_3: c-st p *=sus
   ... the command in full is CHANGE_STATUS
POLY_3: c-st p AQUEOUS=ent 55.8
   ... the command in full is CHANGE_STATUS
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
```

```
 PHASE                  STATUS    DRIVING FORCE   MOLES
 AQUEOUS                ENTERED      0.000000E+00    6.138000E+03
 SUSPENDED PHASES:
 WUSTITE REF_ELECTRODE NIO_S2 NIOOH NIO2H2 NIO NIFE2O4 NICR2O4 NAOH_S2 NAOH
 NAO2 NA2O_S3 NA2O_S2 NA2O2_S2 NA2O2 NA2O NA2FEO2 NA2CRO4_S2 NA2CRO4 NA2CR2O4
 MAGNETITE HEMATITE HALITE FEOOH FEO3H3 FEO2H2 FECR2O4 FE2O3_GAMMA FE2O2O2H2
 FCC_A1 CRO3 CRO2 CR8O21 CR5O12 CR2O3 COO2H2 COO COFE2O4 COCR2O4 CO3O4 BCC_A2
 GAS
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
 Global equilibrium calculation turned off, you can turn it on with
 ADVANCED_OPTIONS GLOBAL_MINIMIZATION Y,,,,,,,,
   109 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e ,x
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: PAQ2

 Conditions:
 P=1E5, T=298.15, B(H2O)=1000, N(NA)=8.5554E-2, N(CL)=8.5554E-2,
    N(FE)=1.50411E-2, N(CR)=1.92322E-3, N(NI)=8.51934E-4, N(CO)=1.69684E-4,
    LNACR(H+1)=-16.1181, MUR(ZE)=0
 DEGREES OF FREEDOM 0

 Temperature    298.15 K (    25.00 C),  Pressure  1.000000E+05
 Number of moles of components  5.57254E+01,  Mass in grams  1.00599E+03
 Total Gibbs energy -1.70641E+07,  Enthalpy -1.59024E+07,  Volume -4.21624E-08

 Component              Moles       M-Fraction  Activity   Potential  Ref.stat
 H2O                    5.5508E+01  9.9611E-01 9.9606E-01 -9.7846E+00 AQUEOUS
 H+1                   -1.0027E-02 -1.7993E-04 1.0000E-07 -3.9956E+04 SER
 ZE                     3.7895E-02  6.8003E-04 1.0000E+00  0.0000E+00 REF_ELEC
 NA                     8.5554E-02  1.5353E-03 1.5211E-50 -2.8436E+05 SER
 CL                     8.5554E-02  1.5353E-03 1.1822E-30 -1.7083E+05 SER
 FE                     1.5041E-02  2.6991E-04 1.2285E-18 -1.0223E+05 SER
 CR                     1.9232E-03  3.4513E-05 1.6596E-45 -2.5561E+05 SER
 NI                     8.5193E-04  1.5288E-05 6.0058E-14 -7.5468E+04 SER
 CO                     1.6968E-04  3.0450E-06 3.2708E-16 -8.8391E+04 SER

 AQUEOUS                    Status ENTERED     Driving force  0.0000E+00
 Moles 5.5725E+01, Mass 1.0060E+03, Volume fraction 1.0000E+00  Mole fractions:
 H2O  9.96107E-01  ZE   6.80033E-04  NI   1.52881E-05
 CL   1.53528E-03  FE   2.69915E-04  CO   3.04501E-06
 NA   1.53528E-03  CR   3.45125E-05  H+1 -1.79930E-04
 Constitution:          SiteFraction    Molality      Activity    log10Act
 H2O                     9.96604E-01   5.55084E+01   9.96157E-01    -0.0017
 NA+1                    1.53628E-03   8.55668E-02   6.59591E-02    -1.1807
 CL-1                    1.53628E-03   8.55668E-02   6.59412E-02    -1.1808
 FE+2                    1.56791E-04   8.73285E-03   3.08751E-03    -2.5104
 FEOH+1                  1.13299E-04   6.31049E-03   4.86919E-03    -2.3125
 CRO+1                   3.00740E-05   1.67505E-03   1.29247E-03    -2.8886
 NI+2                    1.52852E-05   8.51348E-04   3.02381E-04    -3.5194
 CROH+2                  3.38456E-06   1.88512E-04   6.68399E-05    -4.1750
 CO+2                    3.04698E-06   1.69710E-04   6.02711E-05    -4.2199
 HCRO2                   1.05903E-06   5.89856E-05   5.89799E-05    -4.2293
 NIOH+1                  1.28111E-08   7.13548E-07   5.50574E-07    -6.2592
 CR+3                    1.12056E-08   6.24122E-07   6.07385E-08    -7.2165
 CRO2-1                  6.16631E-09   3.43448E-07   2.65005E-07    -6.5767
 OH-1                    2.33522E-09   1.30066E-07   1.00231E-07    -6.9990
 H+1                     2.32641E-09   1.29576E-07   1.00000E-07    -7.0000
 FEOH+2                  1.10316E-12   6.14435E-11   2.17858E-11   -10.6618
 CR+2                    1.47493E-16   8.21498E-15   2.91275E-15   -14.5357
 FE+3                    6.69156E-17   3.72704E-15   3.61605E-16   -15.4418
 FECL+2                  3.43228E-17   1.91170E-15   6.77823E-16   -15.1689
 H2                      1.06276E-19   5.91933E-18   5.91876E-18   -17.2278
 FE2O2H2+4               2.32944E-20   1.29744E-18   2.05117E-20   -19.6880
 O2                      1.00000E-20   5.56976E-19   2.17014E-58   -57.6635
 FEO3H3-1                1.00000E-20   5.56976E-19   4.15261E-44   -43.3817
 H2O2                    1.00000E-20   5.56976E-19   3.35251E-46   -45.4746
 CRO4-2                  1.00000E-20   5.56976E-19   1.67197E-26   -25.7768
 HCLO                    1.00000E-20   5.56976E-19   2.78756E-45   -44.5548
 HCLO2                   1.00000E-20   5.56976E-19   1.00400E-87   -86.9983
 CR2O7-2                 1.00000E-20   5.56976E-19   9.28118E-52   -51.0324
 HCRO4-1                 1.00000E-20   5.56976E-19   5.05292E-27   -26.2965
 HO2-1                   1.00000E-20   5.56976E-19   7.09471E-51   -50.1491
 CO1H2O2                 1.00000E-20   5.56976E-19   5.9656E-101  -100.2243
 CO+3                    1.00000E-20   5.56976E-19   7.96270E-38   -37.0989
 O3                      1.00000E-20   5.56976E-19   2.0444E-113  -112.6894
 CLO4-1                  1.00000E-20   5.56976E-19   5.4430E-133  -132.2642
 CLO3-1                  1.00000E-20   5.56976E-19   1.0463E-105  -104.9803
 CLO2-1                  1.00000E-20   5.56976E-19   1.05079E-82   -81.9785
 CLO2                    1.00000E-20   5.56976E-19   1.1394E-100   -99.9433
 CLO-1                   1.00000E-20   5.56976E-19   6.04311E-46   -45.2187
 CL2                     1.00000E-20   5.56976E-19   3.87204E-50   -49.4121
 Solution Properties:   pH =   7.0000    Eh =    0.0000 V     I =   0.1094
                        pe =   0.0000    Ah =    0.0000 kJ   m* =   0.1891
                        Aw =   0.9962    Os =    1.1300     pKw =  13.9973
                        At1= 1.0000E-20  At2= 1.3007E-07 (equiv_mol/kg_H2O)
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                  STATUS    DRIVING FORCE   MOLES
 AQUEOUS                ENTERED      0.000000E+00    5.572540E+01
 SUSPENDED PHASES:
 WUSTITE REF_ELECTRODE NIO_S2 NIOOH NIO2H2 NIO NIFE2O4 NICR2O4 NAOH_S2 NAOH
 NAO2 NA2O_S3 NA2O_S2 NA2O2_S2 NA2O2 NA2O NA2FEO2 NA2CRO4_S2 NA2CRO4 NA2CR2O4
 MAGNETITE HEMATITE HALITE FEOOH FEO3H3 FEO2H2 FECR2O4 FE2O3_GAMMA FE2O2O2H2
 FCC_A1 CRO3 CRO2 CR8O21 CR5O12 CR2O3 COO2H2 COO COFE2O4 COCR2O4 CO3O4 BCC_A2
 GAS
POLY_3: sh b n n(*)
   ... the command in full is SHOW_VALUE
 B=1005.9899
 N=55.725397
 N(H2O)=55.508435, N(H+1)=-1.0026646E-2, N(ZE)=3.7895099E-2, N(NA)=8.5554E-2,
    N(CL)=8.5554E-2, N(FE)=1.5041094E-2, N(CR)=1.9232249E-3,
    N(NI)=8.5193389E-4, N(CO)=1.6968422E-4
POLY_3:Hit RETURN to continue
POLY_3:
POLY_3: @@ Calculate an equilibrium with all phases (except for REF_ELE):
POLY_3:
POLY_3: c-st p *=ent 0
   ... the command in full is CHANGE_STATUS
POLY_3: c-st p AQUEOUS=ent 55.8
   ... the command in full is CHANGE_STATUS
POLY_3: @@ Always set the REF_ELECTRODE phase as SUSPENDED:
POLY_3: c-st p REF_ELE=sus
```

```
   ... the command in full is CHANGE_STATUS
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                    STATUS    DRIVING FORCE   MOLES
 WUSTITE                  ENTERED      0.000000E+00    0.000000E+00
 NIO_S2                   ENTERED      0.000000E+00    0.000000E+00
 NIOOH                    ENTERED      0.000000E+00    0.000000E+00
 NIO2H2                   ENTERED      0.000000E+00    0.000000E+00
 NIO                      ENTERED      0.000000E+00    0.000000E+00
 NIFE2O4                  ENTERED      0.000000E+00    0.000000E+00
 NICR2O4                  ENTERED      0.000000E+00    0.000000E+00
 NAOH_S2                  ENTERED      0.000000E+00    0.000000E+00
 NAOH                     ENTERED      0.000000E+00    0.000000E+00
 NAO2                     ENTERED      0.000000E+00    0.000000E+00
 NA2O_S3                  ENTERED      0.000000E+00    0.000000E+00
 NA2O_S2                  ENTERED      0.000000E+00    0.000000E+00
 NA2O2_S2                 ENTERED      0.000000E+00    0.000000E+00
 NA2O2                    ENTERED      0.000000E+00    0.000000E+00
 NA2O                     ENTERED      0.000000E+00    0.000000E+00
 NA2FEO2                  ENTERED      0.000000E+00    0.000000E+00
 NA2CRO4_S2               ENTERED      0.000000E+00    0.000000E+00
 NA2CRO4                  ENTERED      0.000000E+00    0.000000E+00
 NA2CR2O4                 ENTERED      0.000000E+00    0.000000E+00
 MAGNETITE                ENTERED      0.000000E+00    0.000000E+00
 HEMATITE                 ENTERED      0.000000E+00    0.000000E+00
 HALITE                   ENTERED      0.000000E+00    0.000000E+00
 FEOOH                    ENTERED      0.000000E+00    0.000000E+00
 FEO3H3                   ENTERED      0.000000E+00    0.000000E+00
 FEO2H2                   ENTERED      0.000000E+00    0.000000E+00
 FECR2O4                  ENTERED      0.000000E+00    0.000000E+00
 FE2O3_GAMMA              ENTERED      0.000000E+00    0.000000E+00
 FE2O2O2H2                ENTERED      0.000000E+00    0.000000E+00
 FCC_A1                   ENTERED      0.000000E+00    0.000000E+00
 CRO3                     ENTERED      0.000000E+00    0.000000E+00
 CRO2                     ENTERED      0.000000E+00    0.000000E+00
 CR8O21                   ENTERED      0.000000E+00    0.000000E+00
 CR5O12                   ENTERED      0.000000E+00    0.000000E+00
 CR2O3                    ENTERED      0.000000E+00    0.000000E+00
 COO2H2                   ENTERED      0.000000E+00    0.000000E+00
 COO                      ENTERED      0.000000E+00    0.000000E+00
 COFE2O4                  ENTERED      0.000000E+00    0.000000E+00
 COCR2O4                  ENTERED      0.000000E+00    0.000000E+00
 CO3O4                    ENTERED      0.000000E+00    0.000000E+00
 BCC_A2                   ENTERED      0.000000E+00    0.000000E+00
 AQUEOUS                  ENTERED      0.000000E+00    5.583623E+01
 GAS                      ENTERED      0.000000E+00    0.000000E+00
 SUSPENDED PHASES:
 REF_ELECTRODE
POLY_3: c-e
   ... the command in full is COMPUTE_EQUILIBRIUM
    79 ITS,  CPU TIME USED   0 SECONDS
POLY_3: l-e ,x
   ... the command in full is LIST_EQUILIBRIUM
 Output from POLY-3, equilibrium =     1, label A0  , database: PAQ2

 Conditions:
 P=1E5, T=298.15, B(H2O)=1000, N(NA)=8.5554E-2, N(CL)=8.5554E-2,
    N(FE)=1.50411E-2, N(CR)=1.92322E-3, N(NI)=8.51934E-4, N(CO)=1.69684E-4,
    LNACR(H+1)=-16.1181, MUR(ZE)=0
 DEGREES OF FREEDOM 0

 Temperature    298.15 K (    25.00 C),  Pressure  1.000000E+05
 Number of moles of components  5.56976E+01,  Mass in grams  1.00595E+03
 Total Gibbs energy -1.70627E+07,  Enthalpy -1.59010E+07,  Volume -3.10120E-16

 Component               Moles       M-Fraction  Activity   Potential  Ref.stat
 H2O                     5.5508E+01  9.9660E-01 9.9654E-01 -8.5924E+00 AQUEOUS
 H+1                    -5.2910E-02 -9.4995E-04 1.0000E-07 -3.9956E+04 SER
 ZE                      5.2936E-02  9.5042E-04 1.0000E+00 -4.4035E-12 REF_ELEC
 NA                      8.5554E-02  1.5360E-03 1.5537E-50 -2.8431E+05 SER
 CL                      8.5554E-02  1.5360E-03 1.2078E-30 -1.7077E+05 SER
 FE                      1.5041E-02  2.7005E-04 5.2232E-26 -1.4431E+05 SER
 CR                      1.9232E-03  3.4530E-05 1.2572E-53 -3.0196E+05 SER
 NI                      8.5193E-04  1.5296E-05 1.0073E-15 -8.5603E+04 SER
 CO                      1.6968E-04  3.0465E-06 1.5331E-20 -1.1310E+05 SER

 AQUEOUS                    Status ENTERED     Driving force  0.0000E+00
 Moles 5.5653E+01, Mass 1.0045E+03, Volume fraction 1.0000E+00  Mole fractions:
 H2O  9.96925E-01  ZE   4.72606E-07  FE   1.08577E-11
 NA   1.53727E-03  NI   2.36161E-07  CR   2.55062E-13
 CL   1.53727E-03  CO   1.31447E-10  H+1 -2.25543E-10
 Constitution:          SiteFraction    Molality      Activity    log10Act
 H2O                     9.96925E-01   5.55084E+01   9.96603E-01    -0.0015
 NA+1                    1.53727E-03   8.55948E-02   6.73703E-02    -1.1715
 CL-1                    1.53727E-03   8.55948E-02   6.73703E-02    -1.1715
 NI+2                    2.35950E-07   1.31376E-05   5.07139E-06    -5.2949
 OH-1                    2.28889E-09   1.27444E-07   1.00279E-07    -6.9988
 H+1                     2.27916E-09   1.26903E-07   1.00000E-07    -7.0000
 NIOH+1                  2.10599E-10   1.17261E-08   9.23842E-09    -8.0344
 CO+2                    1.31447E-10   7.31890E-09   2.82496E-09    -8.5490
 FE+2                    6.13590E-12   3.41645E-10   1.31278E-10    -9.8818
 FEOH+1                  4.72178E-12   2.62907E-10   2.07132E-10    -9.6838
 CRO+1                   2.23303E-13   1.24334E-11   9.79571E-12   -11.0090
 CROH+2                  2.36100E-14   1.31459E-12   5.06585E-13   -12.2953
 HCRO2                   8.03267E-15   4.47256E-13   4.47228E-13   -12.3495
 CR+3                    7.04094E-17   3.92037E-15   4.60120E-16   -15.3371
 CRO2-1                  4.58077E-17   2.55056E-15   2.00946E-15   -14.6969
 H2                      1.06307E-19   5.91913E-18   5.91876E-18   -17.2278
 FEOH+2                  4.31923E-20   2.40493E-18   9.26752E-19   -18.0330
 O2                      1.00000E-20   0.00000E+00   2.17223E-58   -57.6631
 FEO3H3-1                1.00000E-20   0.00000E+00   1.76819E-51   -50.7525
 FECL+2                  1.00000E-20   0.00000E+00   2.94449E-23   -22.5310
 FE2O2H2+4               1.00000E-20   0.00000E+00   3.71178E-35   -34.4304
 FE+3                    1.00000E-20   0.00000E+00   1.53750E-23   -22.8132
 H2O2                    1.00000E-20   0.00000E+00   3.35574E-46   -45.4742
 HCLO                    1.00000E-20   0.00000E+00   2.84935E-45   -44.5453
 CRO4-2                  1.00000E-20   0.00000E+00   1.26903E-34   -33.8965
 HCLO2                   1.00000E-20   0.00000E+00   1.02675E-87   -86.9885
 HCRO4-1                 1.00000E-20   0.00000E+00   3.83517E-35   -34.4162
 CR2O7-2                 1.00000E-20   0.00000E+00   5.34416E-68   -67.2721
 HO2-1                   1.00000E-20   0.00000E+00   7.10153E-51   -50.1486
 CR+2                    1.00000E-20   0.00000E+00   2.20654E-23   -22.6563
 CO1H2O2                 1.00000E-20   0.00000E+00   2.7988E-105  -104.5530
 CO+3                    1.00000E-20   0.00000E+00   3.73219E-42   -41.4280
 O3                      1.00000E-20   0.00000E+00   2.0474E-113  -112.6888
```

```
 CLO4-1                    1.00000E-20   0.00000E+00   5.5717E-133  -132.2540
 CLO3-1                    1.00000E-20   0.00000E+00   1.0705E-105  -104.9704
 CLO2-1                    1.00000E-20   0.00000E+00   1.07460E-82   -81.9688
 CLO2                      1.00000E-20   0.00000E+00   1.1652E-100   -99.9336
 CLO-1                     1.00000E-20   0.00000E+00   6.17706E-46   -45.2092
 CL2                       1.00000E-20   0.00000E+00   4.04170E-50   -49.3934
 Solution Properties:   pH =   7.0000    Eh =   -0.0000 V     I =   0.0856
                        pe =  -0.0000    Ah =   -0.0000 kJ   m* =   0.1712
                        Aw =   0.9966    Os =    1.1033     pKw =  13.9973
                        At1= 1.0000E-20  At2= 1.2744E-07 (equiv_mol/kg_H2O)

 HEMATITE                     Status ENTERED     Driving force  0.0000E+00
 Moles 3.3409E-02, Mass 1.0670E+00, Volume fraction 0.0000E+00  Mole fractions:
 ZE   1.20000E+00  NI   0.00000E+00  NA   0.00000E+00
 H2O  6.00000E-01  CR   0.00000E+00  CO   0.00000E+00
 FE   4.00000E-01  CL   0.00000E+00  H+1 -1.20000E+00

 NIFE2O4                      Status ENTERED     Driving force  0.0000E+00
 Moles 5.8715E-03, Mass 1.9660E-01, Volume fraction 0.0000E+00  Mole fractions:
 ZE   1.14286E+00  NI   1.42857E-01  NA   0.00000E+00
 H2O  5.71429E-01  CR   0.00000E+00  CO   0.00000E+00
 FE   2.85714E-01  CL   0.00000E+00  H+1 -1.14286E+00

 CR2O3                        Status ENTERED     Driving force  0.0000E+00
 Moles 3.9597E-03, Mass 1.2037E-01, Volume fraction 0.0000E+00  Mole fractions:
 ZE   1.20000E+00  NI   0.00000E+00  NA   0.00000E+00
 H2O  6.00000E-01  FE   0.00000E+00  CO   0.00000E+00
 CR   4.00000E-01  CL   0.00000E+00  H+1 -1.20000E+00

 COCR2O4                      Status ENTERED     Driving force  0.0000E+00
 Moles 1.1877E-03, Mass 3.8504E-02, Volume fraction 0.0000E+00  Mole fractions:
 ZE   1.14286E+00  CO   1.42857E-01  NA   0.00000E+00
 H2O  5.71429E-01  NI   0.00000E+00  FE   0.00000E+00
 CR   2.85714E-01  CL   0.00000E+00  H+1 -1.14286E+00
POLY_3: l-st p
   ... the command in full is LIST_STATUS
 *** STATUS FOR ALL PHASES
 PHASE                    STATUS    DRIVING FORCE   MOLES
 NIFE2O4                  ENTERED      0.000000E+00    5.871536E-03
 HEMATITE                 ENTERED      0.000000E+00    3.340878E-02
 CR2O3                    ENTERED      0.000000E+00    3.959678E-03
 COCR2O4                  ENTERED      0.000000E+00    1.187738E-03
 AQUEOUS                  ENTERED      0.000000E+00    5.565313E+01
 FECR2O4                  ENTERED     -1.007600E-01    0.000000E+00
 FE2O2O2H2                ENTERED     -1.872978E-01    0.000000E+00
 FEOOH                    ENTERED     -2.260402E-01    0.000000E+00
 COFE2O4                  ENTERED     -8.149192E-01    0.000000E+00
 FEO3H3                   ENTERED     -1.157510E+00    0.000000E+00
 NICR2O4                  ENTERED     -1.415362E+00    0.000000E+00
 FE2O3_GAMMA              ENTERED     -1.461433E+00    0.000000E+00
 MAGNETITE                ENTERED     -1.556302E+00    0.000000E+00
 NIO2H2                   ENTERED     -3.146330E+00    0.000000E+00
 NIO                      ENTERED     -4.159999E+00    0.000000E+00
 ENTERED PHASES WITH DRIVING FORCE LESS THAN   -4.169527E+00
 NIO_S2 HALITE CO2H2 FEO2H2 NA2CR2O4 NA2FEO2 CO3O4 WUSTITE COO CRO2 NA2CRO4
 NA2CRO4_S2 NIOOH CR5O12 NAOH NAOH_S2 CR8O21 CRO3 GAS NA2O2 NA2O2_S2 NA2O
 NA2O_S2 NA2O_S3 NAO2 FCC_A1 BCC_A2
 SUSPENDED PHASES:
 REF_ELECTRODE
POLY_3: sh b n n(*)
   ... the command in full is SHOW_VALUE
 B=1005.9467
 N=55.697555
 N(H2O)=55.508435, N(H+1)=-5.2909903E-2, N(ZE)=5.2936192E-2, N(NA)=8.5554E-2,
    N(CL)=8.5554E-2, N(FE)=1.5041094E-2, N(CR)=1.9232249E-3,
    N(NI)=8.5193389E-4, N(CO)=1.6968422E-4
POLY_3:
POLY_3: @@ Save the workspace for the single-point equilibrium
POLY_3: @@ of the Fe-Cr-Ni-Co + H2O-NaCl system:
POLY_3:
POLY_3: save TCEX53_c.POLY3 y
   ... the command in full is SAVE_WORKSPACES
POLY_3:Hit RETURN to continuePOLY_3:
POLY_3: @@ ============================================================
POLY_3:
 @@ Step 4: Pourbaix Diagram Mapping for Fe-Cr-Ni-Co + H2O-NaCl
POLY_3: @@ ============================================================
POLY_3:
POLY_3: @@ Define the mapping variables for Pourbaix diagram:
POLY_3: @@                           pH from  0   to 14
POLY_3: @@                           Eh from -1.2 to 1.5 (V)
POLY_3: s-a-v 1 lnacr(H+1) -32.22994 0 0.5
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: s-a-v 2 mur(Ze) -150000 200000 5000
   ... the command in full is SET_AXIS_VARIABLE
POLY_3: l-a-v
   ... the command in full is LIST_AXIS_VARIABLE
  Axis No 1: LNACR(H+1)            Min: -32.22994 Max: 0         Inc: 0.5
  Axis No 2: MUR(ZE)               Min: -150000   Max: 200000    Inc: 5000
POLY_3:
POLY_3: @@ Add the starting points as initial equilibria:
POLY_3: @@ These may be enforced in 2 or 4 directions with
POLY_3: @@ the option >
POLY_3:
POLY_3:    add 1>
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:    add -1>
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:    add 2>
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3:    add -2>
   ... the command in full is ADD_INITIAL_EQUILIBRIUM
POLY_3: @@ You can have more starting points at other pH-Eh
POLY_3: @@ conditions [corresponding to varied lnacr(H+1)
POLY_3: @@ and mur(Ze) values], and add them as initial equilibria.
POLY_3: @@ s-c lnacr(H+1)=-23.0
POLY_3: @@ s-c mur(ZE)=-2000
POLY_3: @@ l-c
POLY_3: @@ c-e
POLY_3: @@ l-e ,x
POLY_3:
POLY_3: li-in-eq
   ... the command in full is LIST_INITIAL_EQUILIBRIA
 No 1  +1> P=100000, T=298.15, B(H2O)=1000., N(NA)=8.5554E-2, N(CL)=8.5554E-2,
```

```
    N(FE)=1.5041094E-2, N(CR)=1.9232249E-3, N(NI)=8.5193389E-4,
    N(CO)=1.6968422E-4, LNACR(H+1)=-16.118096, MUR(ZE)=-4.4035374E-12
 No 2  -1> P=100000, T=298.15, B(H2O)=1000, N(NA)=8.5554E-2, N(CL)=8.5554E-2,
    N(FE)=1.5041094E-2, N(CR)=1.9232249E-3, N(NI)=8.5193389E-4,
    N(CO)=1.6968422E-4, LNACR(H+1)=-16.118096, MUR(ZE)=-4.4035374E-12
 No 3  +2> P=100000, T=298.15, B(H2O)=1000., N(NA)=8.5554E-2, N(CL)=8.5554E-2,
    N(FE)=1.5041094E-2, N(CR)=1.9232249E-3, N(NI)=8.5193389E-4,
    N(CO)=1.6968422E-4, LNACR(H+1)=-16.118096, MUR(ZE)=-4.4035374E-12
 No 4  -2> P=100000, T=298.15, B(H2O)=1000, N(NA)=8.5554E-2, N(CL)=8.5554E-2,
    N(FE)=1.5041094E-2, N(CR)=1.9232249E-3, N(NI)=8.5193389E-4,
    N(CO)=1.6968422E-4, LNACR(H+1)=-16.118096, MUR(ZE)=-4.4035374E-12
POLY_3:
POLY_3: @@ Save the workspace for the Pourbaix diagram settings
POLY_3: @@ of the Fe-Cr-Ni-Co + H2O-NaCl system:
POLY_3: save TCEX53_d.POLY3 y
   ... the command in full is SAVE_WORKSPACES
POLY_3:Hit RETURN to continuePOLY_3:
POLY_3: @@ Perform the mapping calculation:
POLY_3: @@ ----------------------------------------------------------
POLY_3: @@ Due to the complexity of the aqueous solution model (SIT),
POLY_3: @@ a complete mapping calculation of the Pourbaix diagram
POLY_3: @@ may take a long time. Be patient...
POLY_3: @@ ----------------------------------------------------------
POLY_3: MAP
 Version S mapping is selected

 Organizing start points

Using ADDED start equilibria

 Tie-lines not in the plane of calculation

 Generating start point   1
 Generating start point   2
 Generating start point   3
 Generating start point   4
 Generating start point   5
 Generating start point   6
 Generating start point   7
 Generating start point   8
 Generating start point   9
 Generating start point  10
 Working hard
 Generating start point  11
 Generating start point  12

 Phase region boundary   1 at:  -1.541E+01 -4.404E-12
     AQUEOUS
     COCR2O4
     CR2O3
  ** FECR2O4
     HEMATITE
     NIFE2O4
 Calculated..                      35  equilibria
 Terminating at axis limit.

 Phase region boundary   2 at:  -3.223E+01 -4.165E+04
     AQUEOUS
     COCR2O4
     CR2O3
  ** FECR2O4
     HEMATITE
     NIFE2O4
 Calculated.                       38  equilibria

 Phase region boundary   3 at:  -1.404E+01  3.415E+03
     AQUEOUS
     COCR2O4
     CR2O3
  ** FECR2O4
     HEMATITE
  ** NIFE2O4

 Phase region boundary   4 at:  -1.404E+01  3.415E+03
     AQUEOUS
     COCR2O4
     CR2O3
  ** FECR2O4
     HEMATITE
 Calculated.                        7  equilibria

 Phase region boundary   5 at:  -1.110E+01  1.070E+04
     AQUEOUS
  ** COCR2O4
     CR2O3
  ** FECR2O4
     HEMATITE

 Phase region boundary   6 at:  -1.110E+01  1.070E+04
     AQUEOUS
     CR2O3
  ** FECR2O4
     HEMATITE
 Calculated.                        8  equilibria

 Phase region boundary   7 at:  -7.729E+00  1.905E+04
     AQUEOUS
     CR2O3
  ** FECR2O4
  ** HEMATITE

 Phase region boundary   8 at:  -7.729E+00  1.905E+04
     AQUEOUS
     CR2O3
  ** FECR2O4
 Calculated.                        9  equilibria

 Phase region boundary   9 at:  -7.729E+00 -1.955E+04
  ** GAS
     AQUEOUS
     CR2O3
  ** FECR2O4

 Phase region boundary  10 at:  -7.729E+00 -1.955E+04
     GAS
```

```
    AQUEOUS
    CR2O3
 ** FECR2O4
Calculated.                      4  equilibria

Phase region boundary  11 at:  -7.169E+00 -1.817E+04
    GAS
    AQUEOUS
 ** CR2O3
 ** FECR2O4

Phase region boundary  12 at:  -7.169E+00 -1.817E+04
    GAS
    AQUEOUS
 ** FECR2O4
Calculated                      44  equilibria

Phase region boundary  13 at:  -7.169E+00 -1.817E+04
    GAS
    AQUEOUS
 ** CR2O3
Calculated.                      2  equilibria

Phase region boundary  14 at:  -7.259E+00 -1.839E+04
 ** GAS
    AQUEOUS
 ** CR2O3

Phase region boundary  15 at:  -7.259E+00 -1.839E+04
    AQUEOUS
 ** CR2O3
Calculated.                      10  equilibria

Phase region boundary  16 at:  -7.259E+00  2.259E+04
    AQUEOUS
 ** CR2O3
 ** HEMATITE

Phase region boundary  17 at:  -7.259E+00  2.259E+04
    AQUEOUS
 ** CR2O3
    HEMATITE
Calculated.                      32  equilibria

Phase region boundary  18 at:  -1.110E+01  7.654E+04
    AQUEOUS
 ** COCR2O4
 ** CR2O3
    HEMATITE

Phase region boundary  19 at:  -1.110E+01  7.654E+04
    AQUEOUS
    COCR2O4
 ** CR2O3
    HEMATITE
Calculated.                      7  equilibria

Phase region boundary  20 at:  -1.404E+01  6.628E+04
    AQUEOUS
    COCR2O4
 ** CR2O3
    HEMATITE
 ** NIFE2O4

Phase region boundary  21 at:  -1.404E+01  6.628E+04
    AQUEOUS
    COCR2O4
 ** CR2O3
    HEMATITE
    NIFE2O4
Calculated..                     38  equilibria
Terminating at axis limit.

Phase region boundary  22 at:  -1.404E+01  6.628E+04
    AQUEOUS
    COCR2O4
    HEMATITE
 ** NIFE2O4
Calculated.                      1  equilibria

Phase region boundary  23 at:  -1.404E+01  6.733E+04
    AQUEOUS
 ** CO3O4
    COCR2O4
    HEMATITE
 ** NIFE2O4

Phase region boundary  24 at:  -1.404E+01  6.733E+04
    AQUEOUS
    CO3O4
    COCR2O4
    HEMATITE
 ** NIFE2O4
Calculated.                      2  equilibria

Phase region boundary  25 at:  -1.404E+01  6.745E+04
    AQUEOUS
    CO3O4
 ** COCR2O4
    HEMATITE
 ** NIFE2O4

Phase region boundary  26 at:  -1.404E+01  6.745E+04
    AQUEOUS
    CO3O4
    HEMATITE
 ** NIFE2O4
Calculated.                      5  equilibria

Phase region boundary  27 at:  -1.404E+01  8.332E+04
 ** GAS
    AQUEOUS
    CO3O4
    HEMATITE
 ** NIFE2O4
```

```
Phase region boundary  28 at:  -1.404E+01  8.332E+04
    GAS
    AQUEOUS
    CO3O4
    HEMATITE
 ** NIFE2O4
Calculated.                     11  equilibria

Phase region boundary  29 at:  -1.257E+01  8.794E+04
    GAS
    AQUEOUS
    CO3O4
 ** HALITE
    HEMATITE
 ** NIFE2O4

Phase region boundary  30 at:  -1.257E+01  8.794E+04
    GAS
    AQUEOUS
    CO3O4
    HALITE
    HEMATITE
 ** NIFE2O4
Calculated                     33  equilibria

Phase region boundary  31 at:  -1.257E+01  8.794E+04
    GAS
    AQUEOUS
    CO3O4
 ** HALITE
    HEMATITE
Calculated.                     9  equilibria

Phase region boundary  32 at:  -8.749E+00  9.740E+04
    GAS
    AQUEOUS
 ** CO3O4
 ** HALITE
    HEMATITE

Phase region boundary  33 at:  -8.749E+00  9.740E+04
    GAS
    AQUEOUS
 ** HALITE
    HEMATITE
Calculated.                     18  equilibria

Phase region boundary  34 at:  -1.463E+00  1.159E+05
    GAS
    AQUEOUS
 ** HALITE
 ** HEMATITE

Phase region boundary  35 at:  -1.463E+00  1.159E+05
    GAS
    AQUEOUS
 ** HALITE
Calculated                     49  equilibria

Phase region boundary  36 at:  -1.463E+00  1.159E+05
    GAS
    AQUEOUS
 ** HEMATITE
Calculated                      5  equilibria

Phase region boundary  37 at:  -1.463E+00  1.159E+05
    GAS
    AQUEOUS
    HALITE
 ** HEMATITE
Calculated                     27  equilibria

Phase region boundary  38 at:  -8.749E+00  9.740E+04
    GAS
    AQUEOUS
 ** CO3O4
    HEMATITE
Calculated.                     8  equilibria

Phase region boundary  39 at:  -1.021E+01  9.281E+04
 ** GAS
    AQUEOUS
 ** CO3O4
    HEMATITE

Phase region boundary  40 at:  -1.021E+01  9.281E+04
    AQUEOUS
 ** CO3O4
    HEMATITE
Calculated.                     5  equilibria

Phase region boundary  41 at:  -1.211E+01  7.398E+04
    AQUEOUS
 ** CO3O4
 ** COCR2O4
    HEMATITE

Phase region boundary  42 at:  -1.211E+01  7.398E+04
    AQUEOUS
 ** CO3O4
    COCR2O4
    HEMATITE
Calculated.                     5  equilibria
Terminating at known equilibrium

Phase region boundary  43 at:  -1.211E+01  7.398E+04
    AQUEOUS
 ** COCR2O4
    HEMATITE
Calculated.                     4  equilibria
Terminating at known equilibrium

Phase region boundary  44 at:  -1.211E+01  7.398E+04
    AQUEOUS
    CO3O4
 ** COCR2O4
```

```
    HEMATITE
Calculated.                       5  equilibria
Terminating at known equilibrium

Phase region boundary  45 at:  -1.021E+01  9.281E+04
 ** GAS
    AQUEOUS
    HEMATITE
Calculated.                      20  equilibria

Phase region boundary  46 at:  -1.208E+00  1.151E+05
 ** GAS
    AQUEOUS
 ** HEMATITE

Phase region boundary  47 at:  -1.208E+00  1.151E+05
 ** GAS
    AQUEOUS
Calculated..                      4  equilibria
Terminating at axis limit.

Phase region boundary  48 at:  -1.208E+00  1.151E+05
    AQUEOUS
 ** HEMATITE
Calculated.                      28  equilibria
Terminating at known equilibrium

Phase region boundary  49 at:  -1.208E+00  1.151E+05
    GAS
    AQUEOUS
 ** HEMATITE
Calculated                      16  equilibria

Phase region boundary  50 at:  -1.021E+01  9.281E+04
 ** GAS
    AQUEOUS
    CO3O4
    HEMATITE
Calculated.                       9  equilibria
Terminating at known equilibrium

Phase region boundary  51 at:  -8.749E+00  9.740E+04
    GAS
    AQUEOUS
 ** CO3O4
    HALITE
    HEMATITE
Calculated                      39  equilibria

Phase region boundary  52 at:  -1.257E+01  8.794E+04
    GAS
    AQUEOUS
    CO3O4
 ** HALITE
    HEMATITE
    NIFE2O4
Calculated..                     41  equilibria
Terminating at axis limit.

Phase region boundary  53 at:  -1.404E+01  8.332E+04
 ** GAS
    AQUEOUS
    CO3O4
    HEMATITE
    NIFE2O4
Calculated..                     38  equilibria
Terminating at axis limit.

Phase region boundary  54 at:  -1.404E+01  6.745E+04
    AQUEOUS
    CO3O4
 ** COCR2O4
    HEMATITE
    NIFE2O4
Calculated.                      27  equilibria

Phase region boundary  55 at:  -2.249E+01  3.456E+04
    AQUEOUS
    CO3O4
 ** COCR2O4
 ** COFE2O4
    HEMATITE
    NIFE2O4

Phase region boundary  56 at:  -2.249E+01  3.456E+04
    AQUEOUS
    CO3O4
 ** COCR2O4
    COFE2O4
    HEMATITE
    NIFE2O4

+++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++++

Phase region boundary  57 at:  -2.249E+01  3.456E+04
    AQUEOUS
    CO3O4
 ** COFE2O4
    HEMATITE
    NIFE2O4
Calculated..                     21  equilibria
Terminating at axis limit.

Phase region boundary  58 at:  -2.249E+01  3.456E+04
    AQUEOUS
    CO3O4
    COCR2O4
 ** COFE2O4
    HEMATITE
    NIFE2O4
Calculated.                       2  equilibria

Phase region boundary  59 at:  -2.239E+01  3.480E+04
    AQUEOUS
 ** CO3O4
    COCR2O4
```

```
 ** COFE2O4
    HEMATITE
    NIFE2O4

Phase region boundary  60 at:  -2.239E+01  3.480E+04
    AQUEOUS
    COCR2O4
 ** COFE2O4
    HEMATITE
    NIFE2O4
Calculated..                    21  equilibria
Terminating at axis limit.

Phase region boundary  61 at:  -2.239E+01  3.480E+04
    AQUEOUS
 ** CO3O4
    COCR2O4
    HEMATITE
    NIFE2O4
Calculated.                     18  equilibria
Terminating at known equilibrium

Phase region boundary  62 at:  -2.239E+01  3.480E+04
    AQUEOUS
 ** CO3O4
    COCR2O4
    COFE2O4
    HEMATITE
    NIFE2O4
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  63 at:  -1.404E+01  6.628E+04
    AQUEOUS
    COCR2O4
    CR2O3
    HEMATITE
 ** NIFE2O4
Calculated.                     14  equilibria
Terminating at known equilibrium

Phase region boundary  64 at:  -1.110E+01  7.654E+04
    AQUEOUS
 ** COCR2O4
    CR2O3
    HEMATITE
Calculated.                     15  equilibria
Terminating at known equilibrium

Phase region boundary  65 at:  -7.259E+00  2.259E+04
    AQUEOUS
    CR2O3
 ** HEMATITE
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  66 at:  -7.259E+00 -1.839E+04
 ** GAS
    AQUEOUS
Calculated..                    16  equilibria
Terminating at axis limit.

Phase region boundary  67 at:  -7.259E+00 -1.839E+04
 ** GAS
    AQUEOUS
    CR2O3
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary  68 at:  -7.169E+00 -1.817E+04
    GAS
    AQUEOUS
 ** CR2O3
    FECR2O4
Calculated.                      3  equilibria

Phase region boundary  69 at:  -7.752E+00 -1.961E+04
 ** GAS
    AQUEOUS
 ** CR2O3
    FECR2O4

Phase region boundary  70 at:  -7.752E+00 -1.961E+04
    AQUEOUS
 ** CR2O3
    FECR2O4
Calculated.                      9  equilibria

Phase region boundary  71 at:  -7.752E+00  1.899E+04
    AQUEOUS
 ** CR2O3
    FECR2O4
 ** HEMATITE

Phase region boundary  72 at:  -7.752E+00  1.899E+04
    AQUEOUS
 ** CR2O3
    FECR2O4
    HEMATITE
Calculated.                      8  equilibria
Terminating at known equilibrium

Phase region boundary  73 at:  -7.752E+00  1.899E+04
    AQUEOUS
    FECR2O4
 ** HEMATITE
Calculated.                     16  equilibria

Phase region boundary  74 at:  -1.286E+01 -1.893E+04
    AQUEOUS
    FECR2O4
 ** HEMATITE
 ** MAGNETITE

Phase region boundary  75 at:  -1.286E+01 -1.893E+04
    AQUEOUS
```

```
    FECR2O4
 ** HEMATITE
    MAGNETITE
Calculated.                      4  equilibria

Phase region boundary  76 at:  -1.395E+01 -2.164E+04
    AQUEOUS
 ** COFE2O4
    FECR2O4
 ** HEMATITE
    MAGNETITE

Phase region boundary  77 at:  -1.395E+01 -2.164E+04
    AQUEOUS
    COFE2O4
    FECR2O4
 ** HEMATITE
    MAGNETITE
Calculated.                      2  equilibria

Phase region boundary  78 at:  -1.404E+01 -2.186E+04
    AQUEOUS
    COFE2O4
    FECR2O4
 ** HEMATITE
    MAGNETITE
 ** NIFE2O4

Phase region boundary  79 at:  -1.404E+01 -2.186E+04
    AQUEOUS
    COFE2O4
    FECR2O4
 ** HEMATITE
    MAGNETITE
    NIFE2O4
Calculated..                    38  equilibria
Terminating at axis limit.

Phase region boundary  80 at:  -1.404E+01 -2.186E+04
    AQUEOUS
    COFE2O4
    FECR2O4
    MAGNETITE
 ** NIFE2O4
Calculated.                      5  equilibria

Phase region boundary  81 at:  -1.555E+01 -3.682E+04
    AQUEOUS
 ** BCC_A2
    COFE2O4
    FECR2O4
    MAGNETITE
 ** NIFE2O4

Phase region boundary  82 at:  -1.555E+01 -3.682E+04
    AQUEOUS
    BCC_A2
    COFE2O4
    FECR2O4
    MAGNETITE
 ** NIFE2O4
Calculated..                    35  equilibria
Terminating at axis limit.

Phase region boundary  83 at:  -1.555E+01 -3.682E+04
    AQUEOUS
 ** BCC_A2
    COFE2O4
    FECR2O4
    MAGNETITE
Calculated.                      2  equilibria

Phase region boundary  84 at:  -1.548E+01 -3.681E+04
    AQUEOUS
 ** BCC_A2
 ** COFE2O4
    FECR2O4
    MAGNETITE

Phase region boundary  85 at:  -1.548E+01 -3.681E+04
    AQUEOUS
 ** BCC_A2
    FECR2O4
    MAGNETITE
Calculated.                      4  equilibria

Phase region boundary  86 at:  -1.473E+01 -3.690E+04
 ** GAS
    AQUEOUS
 ** BCC_A2
    FECR2O4
    MAGNETITE

Phase region boundary  87 at:  -1.473E+01 -3.690E+04
    GAS
    AQUEOUS
 ** BCC_A2
    FECR2O4
    MAGNETITE
Calculated.                      4  equilibria

Phase region boundary  88 at:  -1.390E+01 -3.486E+04
    GAS
    AQUEOUS
 ** BCC_A2
    FECR2O4
 ** MAGNETITE

Phase region boundary  89 at:  -1.390E+01 -3.486E+04
    GAS
    AQUEOUS
 ** BCC_A2
    FECR2O4
Calculated.                      8  equilibria

Phase region boundary  90 at:  -1.280E+01 -3.214E+04
```

```
    GAS
    AQUEOUS
 ** BCC_A2
    FECR2O4
 ** HALITE

Phase region boundary  91 at:  -1.280E+01 -3.214E+04
    GAS
    AQUEOUS
 ** BCC_A2
    FECR2O4
    HALITE
Calculated                    201  equilibria

Phase region boundary  92 at:  -1.280E+01 -3.214E+04
    GAS
    AQUEOUS
    FECR2O4
 ** HALITE
Calculated.                    14  equilibria

Phase region boundary  93 at:  -7.005E+00 -1.778E+04
    GAS
    AQUEOUS
 ** FECR2O4
 ** HALITE

Phase region boundary  94 at:  -7.005E+00 -1.778E+04
    GAS
    AQUEOUS
 ** HALITE
Calculated..                   16  equilibria
Terminating at axis limit.

Phase region boundary  95 at:  -7.005E+00 -1.778E+04
    GAS
    AQUEOUS
 ** FECR2O4

                                                  +                                                  ++

Phase region boundary  96 at:  -7.005E+00 -1.778E+04
    GAS
    AQUEOUS
 ** FECR2O4
    HALITE
Calculated                    68  equilibria

Phase region boundary  97 at:  -1.280E+01 -3.214E+04
    GAS
    AQUEOUS
    BCC_A2
    FECR2O4
 ** HALITE
Calculated.                    6  equilibria

Phase region boundary  98 at:  -1.381E+01 -3.464E+04
    GAS
    AQUEOUS
    BCC_A2
    FECR2O4
 ** HALITE
 ** MAGNETITE

Phase region boundary  99 at:  -1.381E+01 -3.464E+04
    GAS
    AQUEOUS
    BCC_A2
    FECR2O4
 ** HALITE
    MAGNETITE
Calculated..                   38  equilibria
Terminating at axis limit.

Phase region boundary 100 at:  -1.381E+01 -3.464E+04
    GAS
    AQUEOUS
    BCC_A2
    FECR2O4
 ** MAGNETITE

                                                  +                                                  ++

Phase region boundary 101 at:  -1.381E+01 -3.464E+04
    GAS
    AQUEOUS
    BCC_A2
    FECR2O4
    HALITE
 ** MAGNETITE
Calculated                    61  equilibria

Phase region boundary 102 at:  -1.390E+01 -3.486E+04
    GAS
    AQUEOUS
    FECR2O4
 ** MAGNETITE
Calculated.                    3  equilibria

Phase region boundary 103 at:  -1.472E+01 -3.688E+04
 ** GAS
    AQUEOUS
    FECR2O4
 ** MAGNETITE

Phase region boundary 104 at:  -1.472E+01 -3.688E+04
    AQUEOUS
    FECR2O4
 ** MAGNETITE
Calculated.                    5  equilibria
Terminating at known equilibrium

Phase region boundary 105 at:  -1.472E+01 -3.688E+04
 ** GAS
    AQUEOUS
    FECR2O4
```

```
Calculated.                    15  equilibria
Terminating at known equilibrium

Phase region boundary 106 at:  -1.472E+01 -3.688E+04
 ** GAS
    AQUEOUS
    FECR2O4
    MAGNETITE
Calculated.                     2  equilibria
Terminating at known equilibrium

Phase region boundary 107 at:  -1.390E+01 -3.486E+04
    GAS
    AQUEOUS
    BCC_A2
    FECR2O4
 ** MAGNETITE
Calculated                     46  equilibria

Phase region boundary 108 at:  -1.473E+01 -3.690E+04
 ** GAS
    AQUEOUS
    BCC_A2
    FECR2O4
    MAGNETITE
Calculated..                   38  equilibria
Terminating at axis limit.

Phase region boundary 109 at:  -1.548E+01 -3.681E+04
    AQUEOUS
 ** COFE2O4
    FECR2O4
    MAGNETITE
Calculated.                     5  equilibria
Terminating at known equilibrium

Phase region boundary 110 at:  -1.548E+01 -3.681E+04
    AQUEOUS
    BCC_A2
 ** COFE2O4
    FECR2O4
    MAGNETITE
Calculated..                   37  equilibria
Terminating at axis limit.

Phase region boundary 111 at:  -1.555E+01 -3.682E+04
    AQUEOUS
 ** BCC_A2
    COFE2O4
    FECR2O4
    MAGNETITE
    NIFE2O4
Calculated..                   35  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary 112 at:  -1.404E+01 -2.186E+04
    AQUEOUS
    COFE2O4
    FECR2O4
    HEMATITE
    MAGNETITE
 ** NIFE2O4
Calculated.                     1  equilibria

Phase region boundary 113 at:  -1.404E+01 -2.186E+04
    AQUEOUS
    COFE2O4
    FECR2O4
    HEMATITE
 ** MAGNETITE
 ** NIFE2O4

Phase region boundary 114 at:  -1.404E+01 -2.186E+04
    AQUEOUS
    COFE2O4
    FECR2O4
    HEMATITE
 ** NIFE2O4
Calculated.                     4  equilibria

Phase region boundary 115 at:  -1.404E+01 -1.073E+04
    AQUEOUS
 ** COCR2O4
    COFE2O4
    FECR2O4
    HEMATITE
 ** NIFE2O4

Phase region boundary 116 at:  -1.404E+01 -1.073E+04
    AQUEOUS
    COCR2O4
    COFE2O4
    FECR2O4
    HEMATITE
 ** NIFE2O4
Calculated.                     1  equilibria
Terminating at known equilibrium

Phase region boundary 117 at:  -1.404E+01 -1.073E+04
    AQUEOUS
 ** COCR2O4
    COFE2O4
    FECR2O4
    HEMATITE
Calculated.                     2  equilibria

Phase region boundary 118 at:  -1.395E+01 -1.051E+04
    AQUEOUS
 ** COCR2O4
 ** COFE2O4
    FECR2O4
    HEMATITE

Phase region boundary 119 at:  -1.395E+01 -1.051E+04
    AQUEOUS
```

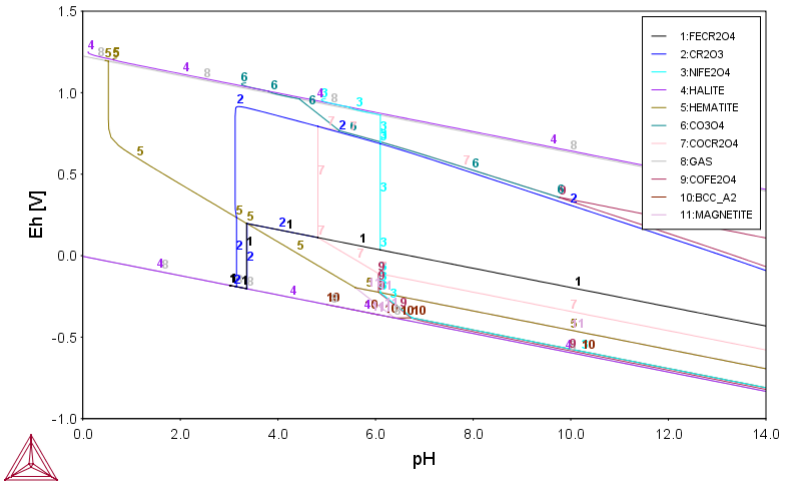
```
 ** COCR2O4
    FECR2O4
    HEMATITE
Calculated.                      7  equilibria
Terminating at known equilibrium

Phase region boundary 120 at:  -1.395E+01 -1.051E+04
    AQUEOUS
 ** COFE2O4
    FECR2O4
    HEMATITE
Calculated.                      3  equilibria

Phase region boundary 121 at:  -1.395E+01 -2.164E+04
    AQUEOUS
 ** COFE2O4
    FECR2O4
    HEMATITE
 ** MAGNETITE

Phase region boundary 122 at:  -1.395E+01 -2.164E+04
    AQUEOUS
 ** COFE2O4
    FECR2O4
    HEMATITE
    MAGNETITE
Calculated.                      1  equilibria
Terminating at known equilibrium

Phase region boundary 123 at:  -1.395E+01 -2.164E+04
    AQUEOUS
    FECR2O4
    HEMATITE
 ** MAGNETITE
Calculated.                      4  equilibria
Terminating at known equilibrium

Phase region boundary 124 at:  -1.395E+01 -2.164E+04
    AQUEOUS
    COFE2O4
    FECR2O4
    HEMATITE
 ** MAGNETITE
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary 125 at:  -1.395E+01 -1.051E+04
    AQUEOUS
    COCR2O4
 ** COFE2O4
    FECR2O4
    HEMATITE
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary 126 at:  -1.404E+01 -1.073E+04
    AQUEOUS
 ** COCR2O4
    COFE2O4
    FECR2O4
    HEMATITE
    NIFE2O4
Calculated..                    38  equilibria
Terminating at axis limit.

Phase region boundary 127 at:  -1.404E+01 -2.186E+04
    AQUEOUS
    COFE2O4
    FECR2O4
    HEMATITE
 ** MAGNETITE
    NIFE2O4
Calculated..                    38  equilibria
Terminating at known equilibrium
Terminating at axis limit.

Phase region boundary 128 at:  -7.752E+00  1.899E+04
    AQUEOUS
    CR2O3
    FECR2O4
 ** HEMATITE
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary 129 at:  -7.752E+00 -1.961E+04
 ** GAS
    AQUEOUS
    CR2O3
    FECR2O4
Calculated.                      2  equilibria
Terminating at known equilibrium

Phase region boundary 130 at:  -1.110E+01  1.070E+04
    AQUEOUS
 ** COCR2O4
    CR2O3
    FECR2O4
    HEMATITE
Calculated.                      1  equilibria
Terminating at known equilibrium

Phase region boundary 131 at:  -1.404E+01  3.415E+03
    AQUEOUS
    COCR2O4
    CR2O3
    FECR2O4
    HEMATITE
 ** NIFE2O4
Calculated.                      1  equilibria
Terminating at known equilibrium

Phase region boundary 132 at:  -1.541E+01 -4.404E-12
    AQUEOUS
    COCR2O4
    CR2O3
 ** FECR2O4
```

```
     HEMATITE
     NIFE2O4
 Calculated.                      4  equilibria
 Terminating at known equilibrium

 Phase region boundary 133 at:  -3.020E+01 -4.404E-12
     AQUEOUS
     COCR2O4
  ** CR2O3
     HEMATITE
     NIFE2O4
 Calculated..                     9  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary 134 at:  -3.020E+01 -4.404E-12
     AQUEOUS
     COCR2O4
  ** CR2O3
     HEMATITE
     NIFE2O4
 Calculated.                     54  equilibria
 Terminating at known equilibrium

 Phase region boundary 135 at:  -1.610E+01  5.964E+04
     AQUEOUS
  ** CO3O4
     COCR2O4
     HEMATITE
     NIFE2O4
 Calculated.                     21  equilibria
 Terminating at known equilibrium

 Phase region boundary 136 at:  -1.610E+01  5.964E+04
     AQUEOUS
  ** CO3O4
     COCR2O4
     HEMATITE
     NIFE2O4
 Calculated.                      7  equilibria
 Terminating at known equilibrium

 Phase region boundary 137 at:  -1.612E+01  5.959E+04
     AQUEOUS
  ** CO3O4
     COCR2O4
     HEMATITE
     NIFE2O4
 Calculated.                     14  equilibria
 Terminating at known equilibrium

 Phase region boundary 138 at:  -1.612E+01  5.959E+04
     AQUEOUS
  ** CO3O4
     COCR2O4
     HEMATITE
     NIFE2O4
 Calculated.                      6  equilibria
 Terminating at known equilibrium

 Phase region boundary 139 at:  -1.612E+01  5.825E+04
     AQUEOUS
     COCR2O4
  ** CR2O3
     HEMATITE
     NIFE2O4
 Calculated..                     34  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary 140 at:  -1.612E+01  5.825E+04
     AQUEOUS
     COCR2O4
  ** CR2O3
     HEMATITE
     NIFE2O4
 Calculated.                      6  equilibria
 Terminating at known equilibrium

 Phase region boundary 141 at:  -1.612E+01 -1.748E+03
     AQUEOUS
     COCR2O4
     CR2O3
  ** FECR2O4
     HEMATITE
     NIFE2O4
 Calculated..                     34  equilibria
 Terminating at known equilibrium
 Terminating at axis limit.

 Phase region boundary 142 at:  -1.612E+01 -1.748E+03
     AQUEOUS
     COCR2O4
     CR2O3
  ** FECR2O4
     HEMATITE
     NIFE2O4
 Calculated.                      6  equilibria
 Terminating at known equilibrium
 *** BUFFER SAVED ON FILE:
 c:\jenkins\workspace\Thermo-Calc-Generate-Console-Examples\examples\tcex53\TCEX
 53_d.POLY3
 CPU time for mapping                  1046  seconds
POLY_3:
POLY_3: @@ Plot the calculated Pourbaix diagram (and others):
POLY_3: @@ ------------------------------------------------------------
POLY_3: post

  POLY-3 POSTPROCESSOR VERSION 3.2


 Setting automatic diagram axes

POST: l-sym
   ... the command in full is LIST_SYMBOLS
 DEFINED CONSTANTS
```

```
    AH2O=55.508435, RNF=96485.309, ZERO=0
 DEFINED FUNCTIONS AND VARIABLES%
    EH=MUR(ZE)/RNF
    PH=- LOG10(ACR(H+1,AQUEOUS)*AH2O )
    TEMP_C=T-273.15
POST:Hit RETURN to continue
POST:
POST: s-d-a x pH
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-a-text x n pH
   ... the command in full is SET_AXIS_TEXT_STATUS
POST:
POST: s-d-a y Eh
   ... the command in full is SET_DIAGRAM_AXIS
POST: s-a-text y n Eh [V]
   ... the command in full is SET_AXIS_TEXT_STATUS
POST:
POST: s-t-m-s y
   ... the command in full is SET_TRUE_MANUAL_SCALING
 COMMAND NOT SUPPORTED IN THIS PLOT DRIVER
POST: s-l-c e
   ... the command in full is SET_LABEL_CURVE_OPTION
POST:
POST: s-s-s x n 0 14
   ... the command in full is SET_SCALING_STATUS
POST: s-s-s y n -1.0 1.5
   ... the command in full is SET_SCALING_STATUS
POST: s-title Thermo-Calc Example 53-a
   ... the command in full is SET_TITLE
POST: pl,,,
   ... the command in full is PLOT_DIAGRAM
```

Thermo-Calc Example 53-a

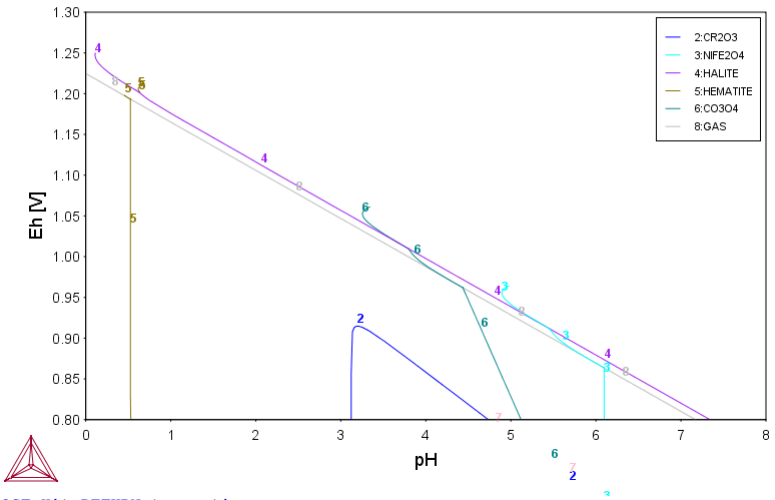
2018.02.19.09.46.01
PAQ2: H2O, H+1, ZE, NA, CL, FE, CR, NI, CO
P=1E5, T=298.15, B(H2O)=1000, N(NA)=8.5554E-2, N(CL)=8.5554E-2, N(FE)=1.50411E-2, N(CR)=1.92322E-3, N(NI)=8.51934E-4, N(CO)=1.69684E-4




```
POST: make TCEX53.EXP y
   ... the command in full is MAKE_EXPERIMENTAL_DATAFI
POST:Hit RETURN to continue
POST:
POST: s-s-s x n 0 8
   ... the command in full is SET_SCALING_STATUS
POST: s-s-s y n .8 1.3
   ... the command in full is SET_SCALING_STATUS
POST: s-title Thermo-Calc Example 53-b
   ... the command in full is SET_TITLE
POST:
POST: pl,,,
   ... the command in full is PLOT_DIAGRAM
```

Thermo-Calc Example 53-b

2018.02.19.09.46.02
PAQ2: H2O, H+1, ZE, NA, CL, FE, CR, NI, CO
P=1E5, T=298.15, B(H2O)=1000, N(NA)=8.5554E-2, N(CL)=8.5554E-2, N(FE)=1.50411E-2, N(CR)=1.92322E-3, N(NI)=8.51934E-4, N(CO)=1.69684E-4




```
POST:Hit RETURN to continue
POST:
POST: s-s-s y n -.4 .4
   ... the command in full is SET_SCALING_STATUS
```

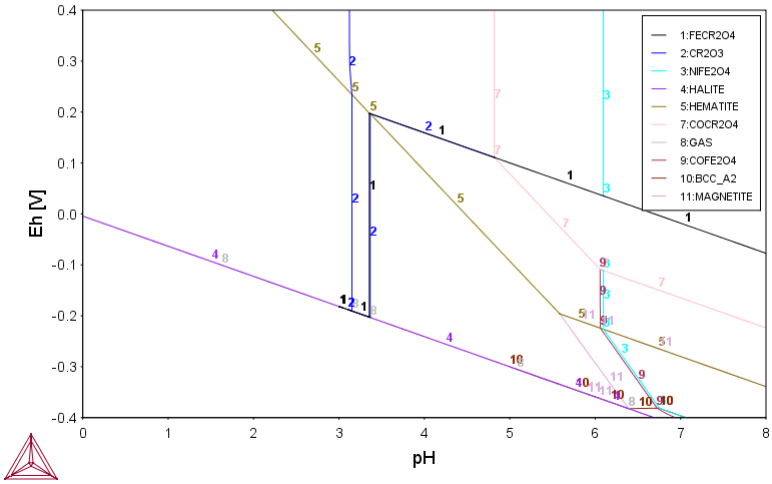
```
POST: s-title Thermo-Calc Example 53-c
   ... the command in full is SET_TITLE
POST:
POST: pl,,,
   ... the command in full is PLOT_DIAGRAM
```

Thermo-Calc Example 53-c

2018.02.19.09.46.03

PAQ2: H2O, H+1, ZE, NA, CL, FE, CR, NI, CO

P=1E5, T=298.15, B(H2O)=1000, N(NA)=8.5554E-2, N(CL)=8.5554E-2, N(FE)=1.50411E-2, N(CR)=1.92322E-3, N(NI)=8.51934E-4, N(CO)=1.69684E-4




```
POST:Hit RETURN to continue
POST:
POST:
POST: @@ ----------------------------------------------------------
POST: @@ From the same mapping calculations, you can plot more
POST: @@ diagrams, using different X-Y axis variables (for such
POST: @@ purposes, it is convenient to use pre-defined symbols as
POST: @@ listed at the end of this macro file).
POST: @@ ----------------------------------------------------------
POST:
POST: SET-INTERACTIVE
   ... the command in full is SET_INTERACTIVE_MODE
POST:
```